

DESIGN DATA				
Traffic	Average Daily			Max.Hr.
Current 2013	Pass: 495	Trucks: 85	Total: 580	
Forecast 2033	Pass: 735	Trucks: 126	Total: 861	
Clear Zone Distance:		Design Speed:		
Minimum Sight Dist. for Stopping: 495'		55 mph - Sta. 0+00 to Sta. 119+50		
Sight Dist. for No Passing Zone: N/A		Stop Condition @ Sta. 0+00 and Sta. 119+50		
Pavement Design Life: 20 years				

# JOB #5 RICHLAND COUNTY NORTH DAKOTA

FEDERAL AID PROJECT SC-CNOC-3940(001)

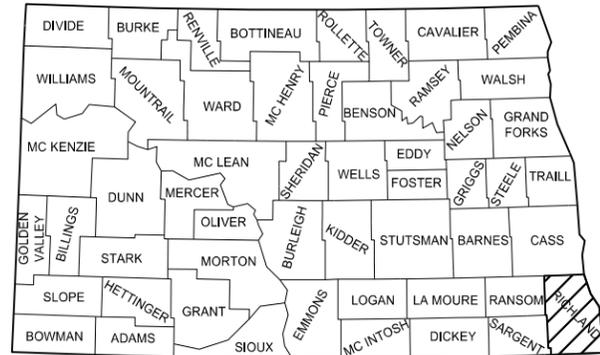
Richland County  
County Road 21E from County Road 21N East 2.3 miles to ND 11  
Hot Bituminous Overlay, Seal Coat and Incidentals

COUNTY	PROJECT NO.	PCN	SECTION NO.	SHEET NO.
RICHLAND	SC-CNOC-3940(001)	21255	1	1

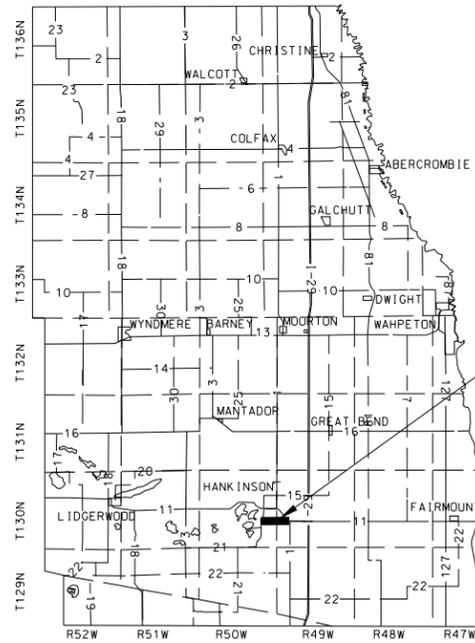
**GOVERNING SPECIFICATIONS:**

2014 Standard Specifications adopted by the North Dakota Department of Transportation and the Supplemental Specifications effective on the date the project is advertised; Standard Drawings currently in effect; and other Contract Provisions submitted herein.

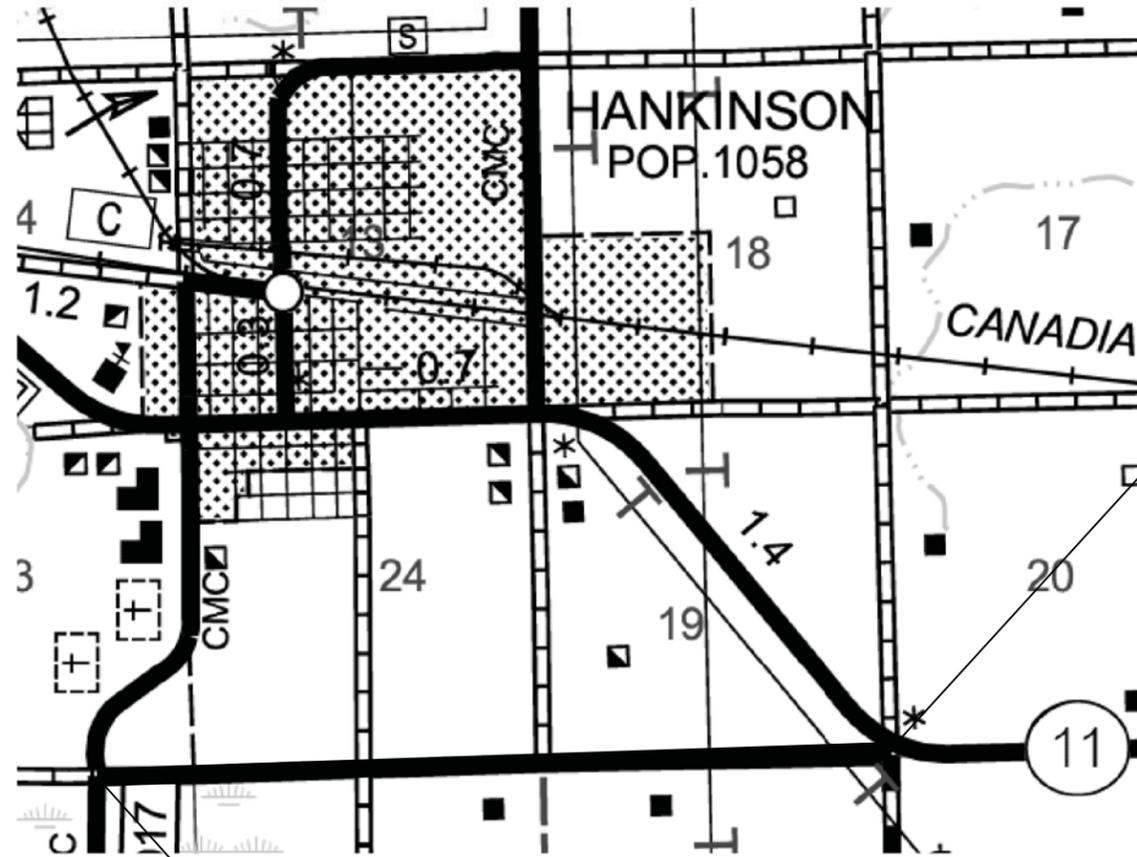
PROJECT NUMBER \ DESCRIPTION	NET MILES	GROSS MILES
SC-CNOC-3940(001)	2.263	2.263



STATE COUNTY MAP



SKETCH MAP OF RICHLAND COUNTY



End Project SC-CNOC-3940(001)  
Sta. 119+50  
A Point 230' N of the NE  
Corner of Section 30  
T130N, R49W

Begin Project SC-CNOC-3940(001)  
Sta. 0+00  
A Point 1235' W of the NE Corner of Section 26  
T130N, R50W

PS&E CORRECTIONS MADE  
DESIGNED

DATE  
DATE: 1/10/2016

DESIGNERS
Damon K. DeVillers, PE
Jesse J. Sedler, PE
Zach Hatting
Aaron Medenwaldt

I hereby certify that the attached plans were prepared by me or under my direct supervision and that I am a duly registered professional engineer under the laws of the state of ND.

APPROVED DATE 1/27/2016

Damon K. DeVillers /s/  
INTERSTATE ENGINEERING, INC.

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COUNTY	PROJECT NO.	SECTION NO.	SHEET NO.
RICHLAND	SC-CNOC-3940(001)	2	1

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8	1	Quantities
10	1	Basis of Estimate
20	1	Details
30	1	Typical Sections
100	1-2	Work Zone Traffic Control
190	1	Haul Road Restrictions

LIST OF STANDARD DRAWINGS

<u>Standard No.</u>	<u>Description</u>
D-101-1, 2, 3	NDDOT Abbreviations
D-101-10	NDDOT Utility Company Abbreviations
D-101-30, 31, 32	Symbols
D-704-7	Breakaway Systems for Construction Zone Signs – Perforated Tube
D-704-8	Breakaway Systems for Construction Zone Signs – U-Channel Post
D-704-9	Construction Sign Details – Terminal and Guide Signs
D-704-10	Construction Sign Details – Regulatory Signs
D-704-11	Construction Sign Details – Warning Signs
D-704-12	Shoulder Closure Tapers
D-704-13	Barricade and Channelizing Device Details
D-704-14	Construction Sign Punching and Mounting Details
D-704-15	Road Closure Layouts
D-704-17	Sign Layout for One Lane Closure Two Lane Roadway
D-704-19	Road Closure and Lane Closure on a Two Lane Road Layouts
D-704-20	Terminal and Seal Coat Sign Layouts
D-704-22	Construction Truck and Temporary Detour Layouts
D-704-24	Shoulder Closures and Bridge Painting Layouts
D-704-26	Miscellaneous Sign Layouts
D-704-27	Traffic Control Plan for Moving Operations
D-704-30	Windrow Markings
D-704-34	Sign Layout for One Lane Closure
D-706-1	Bituminous Laboratory
D-762-4	Pavement Marking
D-766-1	Mailbox Location Details



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COUNTY	PROJECT NO.	SECTION NO.	SHEET NO.
RICHLAND	SC-CNOC-3940(001)	6	1

## NOTES

- 100-P01 COORDINATION OF PROJECT: Another project in the vicinity of this project is under contract during the 2016 construction season. The project is IM-8-029(159)000 located from the ND/SD State Line to RP12 on I-29. That project has a completion date of September 1, 2016. No work can begin on this project until September 1, 2016.
- 401-P01 SS1H OR CSS1H OR MS1 EMULSIFIED ASPHALT: The seal coat shall receive a fog coat seal with CSS1H, SS1H, OR MS1 emulsified asphalt.
- 411-P01 MILLING PAVEMENT SURFACE:
1. Milled tapers will be required to produce transition to and from existing roadways. Payment for the milled tapers shall be by the square yard. All costs associated with labor and equipment for milling the tapers shall be included in the price bid for "Milling Pavement Surface."
- 430-P01 HOT BITUMINOUS PAVEMENT: The hot bituminous pavement shall be placed in two lifts. The bottom lift shall consist of a 1" leveling course placed with a paver. The top lift shall consist of a 2" wearing course placed with a paver. All lifts shall be compacted in accordance with section 430.04I.1 (Ordinary Compaction).
- 430-P02 SHOULDERS: All shoulders shall be clean of vegetation and deleterious material prior to placement of hot bituminous pavement. Any and all costs associated with this shall be included in the price bid for "Superpave FAA 43."
- 704-P01 TEMPORARY TRAFFIC CONTROL: Traffic control for the milling and bituminous paving shall consist of flagging and a pilot car. Traffic Control Devices shall comply with the following Standard Drawings:
1. Standard D-704-15, layout A: For temporary roadway closure during paving operations.
  2. Standard D-704-20, layout G: For construction signing during paving operations. Sign G20-1b-60 will not be required. Signs R2-1-48 and R2-1a-24 are to be moved as the work area moves through the construction zone and should be placed a minimum of 500 ft in advance of flagging signs.
  3. Standard D-704-22, layouts K and L: For trucks hauling material.
  4. Standard D-704-26, layouts CC, EE, and GG: For paving operations.
  5. Standard Drawings D-704-7, 8, 9, 10, 11, 12, 13, 14 and 24 are applicable. The required traffic control signs and devices are included in the "Traffic Control Devices List" and will be measured and paid at the Contract Unit Price for each device. Additional devices required to accommodate the Contractor's operation shall be the Contractor's responsibility.
  6. NO CENTER STRIPE signs shall be installed according to Standard Drawing D-704-20.

- 704-P02 TRAFFIC CONTROL: The traffic control devices shall comply with the following Standard Drawings:
- D704-2 for coring bituminous pavement  
D704-7, 8, 9, 10, 11, 12, 12A, 13, 14, and 50  
D704-15, Layout Type A for a temporary one lane closure with pilot car during paving operation  
D704-20, Layout Type G as the basis of the Construction Signing Sheet  
D704-22, Layout Type K and L for construction trucks hauling material  
D704-26, Layout Type BB, CC, EE, FF, and GG for paving operations  
D-704-27 for pavement marking
- 766-P01 MAILBOX – ALL TYPES: The mailbox supports at the following locations shall be replaced with approved supports. The current mailbox or a new one supplied by the Owner of the box shall be mounted on the support. The bid item for "Mailbox – All Types" shall include mounting hardware as specified by the Standard Drawing D-766-1. Mailboxes are located at the following locations:
- Sta. 24+18 Rt  
Sta. 52+98 Rt  
Sta. 70+92 Rt  
Sta. 75+05 Rt  
Sta. 80+90 Rt



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## ESTIMATED QUANTITIES

COUNTY	PROJECT NO.	SECTION NO.	SHEET NO.
RICHLAND	SC-CNOC-3940(001)	8	1

SPEC NO	CODE NO	ITEM DESCRIPTION	UNIT	TOTAL ESTIMATED QUANTITY
103	0100	CONTRACT BOND	L SUM	1
302	0120	AGGREGATE BASE COURSE CL 5	TON	285
401	0150	SS1H OR CSS1H OR MS1 EMULSIFIED ASPHALT	GAL	6,374
401	0160	BLOTTER MATERIAL CL 44	TON	80
411	0105	MILLING PAVEMENT SURFACE	SY	650
420	0111	CRS2P EMULSIFIED ASPHALT	GAL	15,613
420	0126	COVER COAT MATERIAL CL 41	SY	32,420
430	0043	SUPERPAVE FAA 43	TON	7,283
430	1000	CORED SAMPLE	EA	5
430	5828	PG 58-28 ASPHALT CEMENT	TON	452
702	0100	MOBILIZATION	L SUM	1
704	0100	FLAGGING	MHR	100
704	1000	TRAFFIC CONTROL SIGNS	UNIT	1,596
704	1052	TYPE III BARRICADE	EA	4
704	1060	DELINEATOR DRUMS	EA	10
704	1067	TUBULAR MARKERS	EA	10
704	1185	PILOT CAR	HR	50
706	0550	BITUMINOUS LABORATORY	EA	1
706	0600	CONTRACTOR'S LABORATORY	EA	1
762	0113	EPOXY PVMT MK 4IN LINE	LF	29,300
762	0117	EPOXY PVMT MK 24IN LINE	LF	48
766	0100	MAILBOX-ALL TYPES	EA	5



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## BASIS OF ESTIMATE

COUNTY	PROJECT NO.	SECTION NO.	SHEET NO.
RICHLAND	SC-CNOC-3940(001)	10	1

Superpave FAA 43 Wear Course  
110lbs/sy/inch @ 2" depth, 24' width & 2' Sloughs + 20%= 2092 Tons/Mile

Superpave FAA 43 Leveling Course  
110lbs/sy/inch @ 1" depth, 24' width + 20% (Slope Correction) = 929 Tons/Mile

PG-58-28 6.2% of FAA 43

<b>Approaches</b>	<b>HBP (tons)</b>	<b>PG 58-28 (tons)</b>	<b>Class 5 (tons)</b>
Section Line Drives (3)	30	1.86	20
Private Drives (8)	15	0.93	15
Field Drives (7)	5	0.31	15

Tack Coat - SS1H, CSS1h or MS-1 (2 Applications) 0.05 gal/SY

Blotter Material CL 44 5 lbs/SY

Cored Sample 1 sample/Mile/Lane

Pavement Marking Painted Line  
4" Yellow Centerline—10' Stripe, 30' Skip = 1,320 LF/Mile + NPZ  
4" White Edgeline = 10,560 LF/Mile

Flagging 40 Mhr/Mile  
Pilot Car 20 Mhr/Mile

CRS2P Emulsified Asphalt 0.42 gal/SY

Cover Material CL 41 30 lbs/SY

Fog Coat - SS1H, CCS1h or MS-1 (1 Application) 0.10 gal/SY

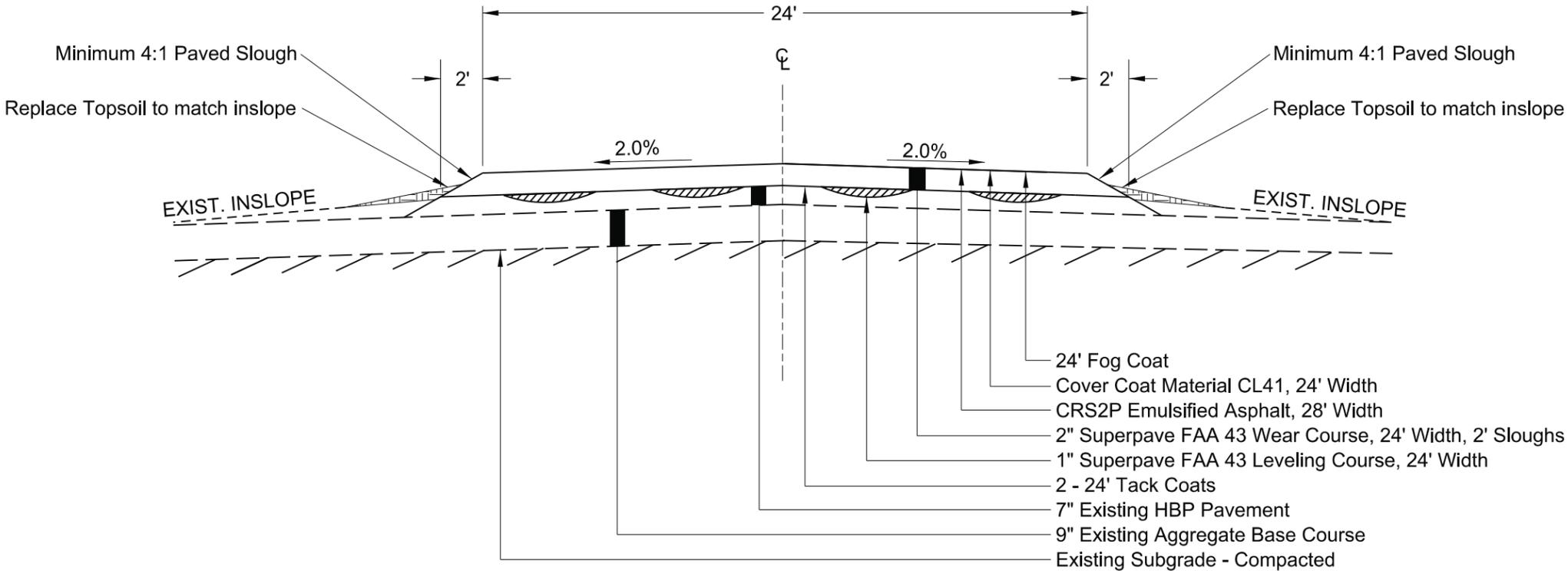


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COUNTY	PROJECT NO.	SECTION NO.	SHEET NO.
RICHLAND	SC-CNOC-3940(001)	30	1

- Note:
- 2' slough width used for estimating purposes only. (4:1 MIN. SLOPE) Actual slough width may vary in the field.
  - The pavement sloughs shall have a slope of 4:1 or flatter and shall be constructed in conjunction with the surface course.



ROADWAY SYMMETRICAL ABOUT CENTERLINE

**Proposed Typical Section**

N.T.S.

Sta. 0+00 to Sta. 119+50

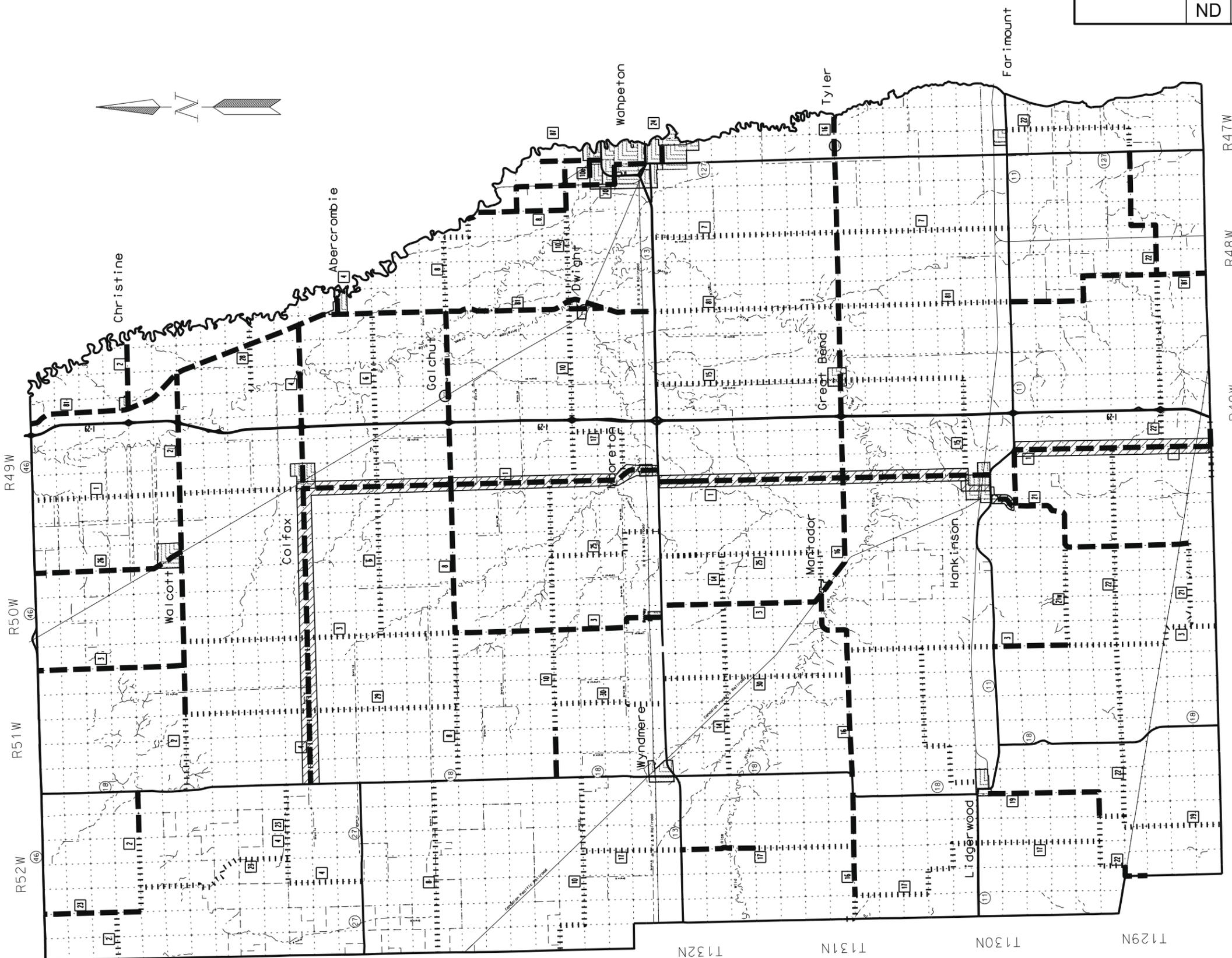
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Proposed Typical Section  
 County Road 21E  
 Richland County, North Dakota





STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-CNOC-3940(001)	190	1



- STATE HIGHWAYS
- PAVED COUNTY ROADS
- GRAVEL COUNTY ROADS
- NO HAUL ROADS

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Haul Road Restrictions  
 County Road 21E  
 Richland County, North Dakota

NDDOT ABBREVIATIONS

? This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.

Abn abandoned  
 Abut abutment  
 Ac acres  
 Adj adjusted  
 Aggr aggregate  
 Ahd ahead  
 ARV air release valve  
 Align alignment  
 Al alley  
 Alt alternate  
 Alum aluminum  
 ADA Americans with Disabilities Act  
 A ampere  
 & and  
 Appr approach  
 Approx approximate  
 ACP asbestos cement pipe  
 Asph asphalt  
 AC asphalt cement  
 Assmd assumed  
 @ at  
 Atten attenuation  
 ATR automatic traffic recorder  
 Ave Avenue  
 Avg average  
 ADT average daily traffic  
 Az azimuth  
 Bk back  
 BF back face  
 Bs backsight  
 Balc balcony  
 B Wire barbed wire  
 Barr barricade  
 Btry battery  
 Brg bearing  
 BI beehive inlet  
 Beg begin  
 BM bench mark  
 Bkwy bikeway  
 Bit bituminous  
 Blk block  
 Bd Ft board feet  
 BH bore hole  
 BS both sides  
 Bot bottom  
 Blvd Boulevard  
 Bndry boundary  
 BC brass cap  
 Brkwy breakaway  
 Br bridge  
 Bldg building

BV butterfly valve  
 Byp bypass  
 C Gdrl cable guardrail  
 Calc calculate  
 Cd candela  
 CIP cast iron pipe  
 CB catch basin  
 CRS cationic rapid setting  
 C Gd cattle guard  
 C To C center to center  
 Cl or C centerline  
 Cm centimeter  
 Ch chain  
 Chnlk chain-link  
 Ch Blk channel block  
 Ch Ch channel change  
 Chk check  
 Chsld chiseled  
 Cir circle  
 Cl class  
 Cl clay  
 Cl F clay fill  
 Cl Hvy clay heavy  
 Cl Lm clay loam  
 Clnt clean-out  
 Clr clear  
 Cl&gr clearing & grubbing  
 Co S coal slack  
 Comb. combination  
 Coml commercial  
 Compr compression  
 CADD computer aided drafting & design  
 Conc concrete  
 Cond conductor  
 Const construction  
 Cont continuous  
 CSB continuous split barrel sample  
 Contr contraction  
 Contr contractor  
 CP control point  
 Coord coordinate  
 Cor corner  
 Corr corrected  
 CAES corrugated aluminum end section  
 CAP corrugated aluminum pipe  
 CMES corrugated metal end section  
 CMP corrugated metal pipe  
 CPVCP corrugated poly-vinyl chloride pipe  
 CSES corrugated steel end section  
 CSP corrugated steel pipe  
 C coulomb  
 Co County  
 Crse course  
 C Gr course gravel  
 CS course sand

Ct Court  
 Xarm cross arm  
 Xbuck cross buck  
 Xsec cross sections  
 Xing crossing  
 Xrd Crossroad  
 Crn crown  
 CF cubic feet  
 M3 cubic meter  
 M3/s cubic meters per second  
 CY cubic yard  
 Cy/mi cubic yards per mile  
 Culv culvert  
 C&G curb & gutter  
 CI curb inlet  
 CR curb ramp  
 CS curve to spiral  
 C cut  
 Dd Ld dead load  
 Defl deflection  
 Defm deformed  
 Deg or D degree  
 DInt delineate  
 DIntr delineator  
 Depr depression  
 Desc description  
 Det detail  
 DWP detectable warning panel  
 Dtr detour  
 Dia diameter  
 Dir direction  
 Dist distance  
 DM disturbed material  
 DB ditch block  
 DG ditch grade  
 Dbl double  
 Dn down  
 Dwg drawing  
 Dr drive  
 Drwy driveway  
 DI drop inlet  
 D dry density  
 Ea each  
 Esmt easement  
 E East  
 EB Eastbound  
 Elast elastomeric  
 EL electric locker  
 E Mtr electric meter  
 Elec electric/al  
 EDM electronic distance meter  
 Elev or El elevation  
 Ellipt elliptical  
 Emb embankment  
 Emuls emulsion/emulsified

ES end section  
 Engr engineer  
 ESS environmental sensor station  
 Eq equal  
 Eq equation  
 Evgr evergreen  
 Exc excavation  
 Exst existing  
 Exp expansion  
 Expy Expressway  
 E external of curve  
 Extru extruded  
 FOS factor of safety  
 F Fahrenheit  
 FS far side  
 F farad  
 Fed Federal  
 FP feed point  
 Ft feet/foot  
 Fn fence  
 Fn P fence post  
 FO fiber optic  
 FB field book  
 FD field drive  
 F fill  
 FAA fine aggregate angularity  
 FS fine sand  
 FH fire hydrant  
 Fl flange  
 Flrd flared  
 FES flared end section  
 F Bcn flashing beacon  
 FA flight auger sample  
 FL flow line  
 Ftg footing  
 FM force main  
 Fs foresight  
 Fnd found  
 Fdn foundation  
 Frac fractional  
 Frwy freeway  
 Frt front  
 FF front face  
 F Disp fuel dispenser

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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NDDOT ABBREVIATIONS

D-101-2

FFP	fuel filler pipes	IPn	Iron Pin	MC	medium curing	Ped	pedestal
FLS	fuel leak sensor	IP	iron Pipe	M	mega	Ped	pedestrian
Furn	furnish/ed	Jt	joint	Mer	meridian	PPP	pedestrian pushbutton post
Gal	gallon	J	joule	M	meter	Pen.	penetration
Galv	galvanized	Jct	junction	M/s	meters per second	Perf	perforated
Gar	garage	K	kelvin	M	mid ordinate of curve	Per.	perimeter
Gs L	gas line	Kn	kilo newton	Mi	mile	PL	pipeline
G Reg	gas line regulator	Kpa	kilo pascal	MM	mile marker	PI	place
GMV	gas main valve	Kg	kilogram	MP	mile post	P&P	plan & profile
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MI	milliliter	PL	plastic limit
GSV	gas service valve	Km	kilometer	Mm	millimeter	PI	plate
GVP	gas vent pipe	K	Kip(s)	Mm/hr	millimeters per hour	Pt	point
GV	gate valve	LS	Land Surveyor (licensed)	Min	minimum	PCC	point of compound curve
Ga	gauge	LSIT	Land Surveyor In Training	Misc	miscellaneous	PC	point of curve
Geod	geodetic	Ln	lane	Mon	monument	PI	point of intersection
GIS	Geographical Information System	Lg	large	Mnd	mound	PRC	point of reverse curvature
G	giga	Lat	latitude	Mtbl	mountable	PT	point of tangent
GPS	Global Positioning System	Lt	left	Mtd	mounted	POC	point on curve
Gov	government	L	length of curve	Mtg	mounting	POT	point on tangent
Grd	graded/grade	Lens	lenses	Mk	muck	PE	polyethylene
Gr	gravel	Lvl	level	Mun	municipal	PVC	polyvinyl chloride
Grnd	ground	LB	level book	N	nano	PCC	Portland Cement concrete
GWM	ground water monitor	Lvng	leveling	NGS	National Geodetic Survey	Lb or #	pounds
Gdrl	guardrail	Lht	light	NS	near side	PP	power pole
Gtr	gutter	LP	light pole	Neop	neoprene	Preempt	preemption
H Plg	H piling	Ltg	lighting	Ntwk	network	Prefab	prefabricated
Hdwl	headwall	Lig Co	lignite coal	N	newton	Prfmd	performed
Ha	hectare	Lig Sl	lignite slack	N	North	Prep	preparation
Ht	height	LF	linear foot	NE	North East	Press.	pressure
HI	height of instrument	Liq	liquid	NW	North West	PRV	pressure relief valve
Hel	helical	LL	liquid limit	NB	Northbound	Prestr	prestressed
H	henry	L	litre	No. or #	number	Pvt	private
HZ	hertz	Lm	loam	Obsc	obscure(d)	PD	private drive
HDPE	high density polyethylene	Loc	location	Obsn	observation	Prod.	production/produce
HM	high mast	LC	long chord	Ocpd	occupied	Prog	programmed
HP	high pressure	Long.	longitude	Ocpy	occupy	Prop.	property
HPS	high pressure sodium	Lp	loop	Off Loc	office location	Prop Ln	property line
Hwy	highway	LD	loop detector	O/s	offset	Ppsd	proposed
Hor	horizontal	Lm	lumen	OC	on center	PB	pull box
HBP	hot bituminous pavement	Lum	luminaire	C	one dimensional consolidation		
HMA	hot mix asphalt	L Sum	lump sum	OC	organic content		
Hr	hour(s)	Lx	lux	Orig	original		
Hyd	hydrant	ML	main line	O To O	out to out		
Ph	hydrogen ion content	M Hr	man hour	OD	outside diameter		
Id	identification	MH	manhole	OH	overhead		
In or "	inch	Mkd	marked	PMT	pad mounted transformer		
Incl	inclinometer tube	Mkr	marker	Pg	pages		
IMH	inlet manhole	Mkg	marking	Pntd	painted		
ID	inside diameter	MA	mast arm	Pr	pair		
Inst	instrument	Matl	material	Pnl	panel		
Intchg	interchange	Max	maximum	Pk	park		
Intmdt	intermediate	MC	meander corner	PK	Parker-Kalon nail		
Intscn	intersection	Meas	measure	Pa	pascal		
Inv	invert	Mdn	median	PSD	passing sight distance		
IM	iron monument	MD	median drain	Pvmt	pavement		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
08-03-15	General Revisions

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NDDOT ABBREVIATIONS

D-101-3

Qty	quantity	SN	sign number	Tan	tangent	Wb	weber
Qtr	quarter	Sig	signal	T	tangent (semi)	WIM	weigh in motion
Rad or R	radius	Si Cl	silt clay	TS	tangent to spiral	W	west
RR	railroad	Si Cl Lm	silty clay loam	Tel	telephone	WB	westbound
Rlwy	railway	Si Lm	silty loam	Tel B	Telephone Booth	Wrng	wiring
Rsd	raised	Sgl	single	Tel P	telephone pole	W/	with
RTP	random traverse point	SC	slow curing	Tv	television	W/o	without
Rge or R	range	SS	slow setting	Temp	temperature	WC	witness corner
RC	rapid curing	Sm	small	Temp	temporary	WGS	world geodetic system
Rec	record	S	South	TBM	temporary bench mark	Z	zenith
Rcy	recycle	SE	South East	T	tesla		
RAP	recycled asphalt pavement	SW	South West	T	thinwall tube sample		
RPCC	recycled portland cement concrete	SB	Southbound	T/mi	tons per mile		
Ref	reference	Sp	spaces	Ts	topsoil		
R Mkr	reference marker	Spcl	special	Twp or T	township		
RM	reference monument	SA	special assembly	Traf	traffic		
Refl	reflectorized	SP	special provisions	TSCB	traffic signal control box		
RCB	reinforced concrete box	G	specific gravity	Tr	trail		
RCES	reinforced concrete end section	Spk	spike	Transf	transformer		
RCP	reinforced concrete pipe	SC	spiral to curve	TB	transit book		
RCPS	reinforced concrete pipe sewer	ST	spiral to tangent	Trans	transition		
Reinf	reinforcement	SB	split barrel sample	TT	transmission tower		
Res	reservation	SH	sprinkler head	Trans	transverse		
Ret	retaining	SV	sprinkler valve	Trav	traverse		
Rev	reverse	Sq	square	TP	traverse point		
Rt	right	SF	square feet	Trtd	treated		
R/W	right of way	Km2	square kilometer	Trmt	treatment		
Riv	river	M2	square meter	Qc	triaxial compression		
Rd	road	SY	square yard	TERO	tribal employment rights ordinance		
Rdbd	road bed	Stk	stake	Tpl	triple		
Rdwy	roadway	Std	standard	TP	turning point		
RWIS	roadway weather information system	N	standard penetration test	Typ	typical		
Rk	rock	Std Specs	standard specifications	Qu	unconfined compressive strength		
Rt	route	Sta	station	Ugrnd	underground		
Salv	salvage(d)	Sta Yd	station yards	USC&G	US Coast & Geodetic Survey		
Sd	sand	Stm L	steam line	USGS	US Geologic Survey		
Sdy Cl	sandy clay	SEC	steel encased concrete	Util	utility		
Sdy Cl Lm	sandy clay loam	SMA	stone matrix asphalt	VG	valley gutter		
Sdy Fl	sandy fill	SSD	stopping sight distance	Vap	vapor		
Sdy Lm	sandy loam	SD	storm drain	Vert	vertical		
San	sanitary sewer line	St	street	VC	vertical curve		
Sc	scoria	SPP	structural plate pipe	VCP	vitrified clay pipe		
Sec	seconds	SPPA	structural plate pipe arch	V	volt		
Sec	section	Str	structure	Vol	volume		
SL	section line	Subd	subdivision	Wkwy	walkway		
Sep	separation	Sub	subgrade	W	water content		
Seq	sequence	Sub Prep	subgrade preperation	WGV	water gate valve		
Serv	service	Ss	subsoil	WL	water line		
Sh	shale	SE	superelevation	WM	water main		
Sht	sheet	SS	supplement specification	WMV	water main valve		
Shtng	sheeting	Supp	supplemental	W Mtr	water meter		
Shldr	shoulder	Surf	surfacing	WSV	water service valve		
Sw	sidewalk	Surv	survey	WW	water well		
S	siemens	Sym	symmetrical	W	watt		
SD	sight distance	SI	systems international	Wrng	wearing		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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08-03-15	General Revisions

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

D-101-10

702COM 702 Communications  
 ACCENT Accent Communications  
 AGASSIZ WU Agassiz Water Users Incorporated  
 AGC Associated General Contractors of America  
 All PI Alliance Pipeline  
 ALL SEAS WU All Seasons Water Users Association  
 AMOCO PI Amoco Pipeline Company  
 AMRDA HESS Amerada Hess Corporation  
 AT&T AT&T Corporation  
 B PAW Bear Paw Energy Incorporated  
 BAKER ELEC Baker Electric  
 BASIN ELEC Basin Electric Cooperative Incorporated  
 BEK TEL Bek Communications Cooperative  
 BELLE PL Belle Fourche Pipeline Company  
 BLM Bureau of Land Management  
 BNSF Burlington Northern Santa Fe Railway  
 BOEING Boeing  
 BRNS RWD Barnes Rural Water District  
 BURK-DIV ELEC Burke-Divide Electric Cooperative  
 BURL WU Burleigh Water Users  
 Cable One Cable One  
 CABLE SERV Cable Services  
 CAP ELEC Capital Electric Cooperative Incorporat  
 CASS CO ELEC Cass County Electric Cooperative  
 CASS RWU Cass Rural Water Users Incorporated  
 CAV ELEC Cavalier Rural Electric Cooperative  
 CBLCOM Cablecom Of Fargo  
 CENEX PL Cenex Pipeline  
 CENT PL WATER DIST Central Pipe Line Water District  
 CENT PWR ELEC Central Power Electric Cooperative  
 COE Corps of Engineers  
 CONS TEL Consolidated Telephone  
 CONT RES Continental Resource Inc  
 CPR Canadian Pacific Railway  
 D O E Department Of Energy  
 DAK CARR Dakota Carrier Network  
 DAK CENT TEL Dakota Central Telephone  
 DAK RWD Dakota Rural Water District  
 DGC Dakota Gasification Company  
 DICKEY R NET Dickey Rural Networks  
 DICKEY RWU Dickey Rural Water Users Association  
 DICKEY TEL Dickey Telephone  
 DNRR Dakota Northern Railroad  
 DOME PL Dome Pipeline Company  
 DVELEC Dakota Valley Electric Cooperative  
 DVMW Dakota, Missouri Valley & Western  
 ENBRDG Enbridge Pipelines Incorporated  
 ENVENTIS Enventis Telephone  
 FALK MNG Falkirk Mining Company  
 FHWA Federal Highway Administration  
 G FKS-TRL WD Grand Forks-traill Water District  
 GETTY TRD & TRAN Getty Trading & Transportation  
 GLDN W ELEC Golden West Electric Cooperative  
 GRGS CO TEL Griggs County Telephone

GT PLNS NAT GAS Great Plains Natural Gas Company  
 HALS TEL Halstad Telephone Company  
 IDEA1 Idea1  
 INT-COMM TEL Inter-Community Telephone Company  
 KANEB PL Kaneb Pipeline Company  
 KEM ELEC Kem Electric Cooperative Incorporated  
 KOCH GATH SYS Koch Gathering Systems Incorporated  
 LKHD PL Lakehead Pipeline Company  
 LNGDN RWU Langdon Rural Water Users Incorporated  
 LWR YELL R ELEC Lower Yellowstone Rural Electric  
 MCKNZ CON McKenzie Consolidated Telcom  
 MCKENZIE ELEC McKenzie Electric Cooperative  
 MCKNZ WRD McKenzie County Water Resource District  
 MCLEOD McLeod USA  
 MCLN ELEC McLean Electric Cooperative  
 MCLN-SHRDN R WAT McLean-Sheridan Rural Water  
 MDU Montana-dakota Utilities  
 MID-CONT CABLE Mid-Continent Cable  
 MIDSTATE TEL Midstate Telephone Company  
 MINOT CABLE Minot Cable Television  
 MINOT TEL Minot Telephone Company  
 MISS W W S Missouri West Water System  
 MNKOTA PWR Minnkota Power  
 MOR-GRAN-SOU ELEC Mor-gran-sou Electric Cooperative  
 MOUNT-WILLI ELEC Mountrail-williams Electric Cooperative  
 MRE LBTY TEL Moore & Liberty Telephone  
 MUNICIPAL City Water And Sewer  
 MUNICIPAL City Of '.....'  
 N CENT ELEC North Central Electric Cooperative  
 N VALL W DIST North Valley Water District  
 ND PKS & REC North Dakota Parks And Recreation  
 ND TEL North Dakota Telephone Company  
 NDDOT North Dakota Department of Transportation  
 NDSU SOIL SCI DEPT NDSU Soil Science Department  
 NEMONT TEL Nemont Telephone  
 NODAK R ELEC Nodak Rural Electric Cooperative  
 NOON FRMS TEL Noonan Farmers Telephone Company  
 NPR Northern Plains Railroad  
 NSP Northern States Power  
 NTH PRAIR RW Northern Prairie Rural Water Association  
 NTHN BRDR PL Northern Border Pipeline  
 NTHN PLNS ELEC Northern Plains Electric Cooperative Incorporated  
 NTHWSTRN REF Northwestern Refinery Company  
 NW COMM Northwest Communication Cooperation  
 ONEOK Oneok gas  
 OSHA Occupational Safety and Health Administration  
 OTTR TL PWR Otter Tail Power Company  
 P L E M Prairielands Energy Marketing  
 POLAR COM Polar Communications  
 PVT ELEC Private Electric  
 QWEST Qwest Communications  
 R & T WATER SUPPLY R & T Water Supply Association  
 RAMSEY R SEW Ramsey Rural Sewer Association  
 RAMSEY RW Ramsey Rural Water Association  
 RAMSEY UTIL Ramsey County Rural Utilities

RED RIV TEL Red River Rural Telephone  
 RESVTN TEL Reservation Telephone  
 ROBRTS TEL Roberts Company Telephone  
 R-RIDER ELEC Roughrider Electric Coop  
 RRVW Red River Valley & Western Railroad  
 RSR ELEC R.S.R. Electric Cooperative  
 S E W U South East Water Users Incorporated  
 SCOTT CABLE Scott Cable Television Dickinson  
 SHERDN ELEC Sheridan Electric Cooperative  
 SHEYN VLY ELEC Sheyenne Valley Electric Cooperative  
 SKYTECH Skyland Technologies Incorporated  
 SLOPE ELEC Slope Electric Cooperative Incorporated  
 SOURIS RIV TELCOM Souris River Telecommunications  
 ST WAT COMM State Water Commission  
 STATE LN WATER State Line Water Cooperative  
 STER ENG Sterling Energy  
 STUT RWU Stutsman Rural Water Users  
 SW PL PRJ Southwest Pipeline Project  
 T M C Turtle Mountain Communications  
 TCI TCI of North Dakota  
 TESORO GHG PLNS PL Tesoro High Plains Pipeline  
 TRI-CNTY WU Tri-County Water Users Incorporated  
 TRL CO RWU Traill County Rural Water Users  
 UNTD TEL United Telephone  
 UPPR SOUR WUA Upper Souris Water Users Association  
 US SPRINT U.S. Sprint  
 USAF MSL CABLE U.S.A.F. Missile Cable  
 USFWS US Fish and Wildlife Service  
 USW COMM U.S. West Communications  
 VRNDRY ELEC Verendrye Electric Cooperative  
 W RIV TEL West River Telephone Incorporated  
 WEB W. E. B. Water Development Association  
 WILLI RWA Williams Rural Water Association  
 WILSTN BAS PL Williston Basin Interstate Pipeline Company  
 WLSH RWD Walsh Water Rural Water District  
 WOLVRTN TEL Wolverton Telephone  
 XLENER Xcel Energy  
 YSVR Yellowstone Valley Railroad

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Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E		
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A		
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B		
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C		
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D		

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Symbols

	Existing Light Standard		Existing Manhole with Valve Water		Existing Telephone Pole		Existing Undefined Manhole
	Existing High Mast Light Standard 10 Luminaire		Existing Water Manhole		Existing Wood Pole		Existing Undefined Pull Box
	Existing High Mast Light Standard 3 Luminaire		Existing Mile Post Type A		Existing Post		Existing Undefined Pedestal
	Existing High Mast Light Standard 4 Luminaire		Existing Mile Post Type B		Existing Pedestrian Push Button Post		Existing Undefined Valve
	Existing High Mast Light Standard 5 Luminaire		Existing Mile Post Type C		Existing Control Point CP		Existing Undefined Pipe Vent
	Existing High Mast Light Standard 6 Luminaire		Existing Reference Marker		Existing Control Point GPS-RTK		Existing Gas Valve
	Existing High Mast Light Standard 7 Luminaire		Existing RW Marker		Existing Control Point TRI		Existing Water Valve
	Existing High Mast Light Standard 8 Luminaire		Existing Utility Marker		Existing Reference Marker Point NGS		Existing Fuel Pipe Vent
	Existing High Mast Light Standard 9 Luminaire		Iron Monument Found		Existing Pull Box		Existing Gas Pipe Vent
	Existing Overhead Sign Structure Load Center		Iron Pin R/W Monument		Existing Intelligent Transportation Pull Box		Existing Sanitary Pipe Vent
	Existing Luminaire		Existing Object Marker Type I		Existing Water Pump		Existing Storm Drain Pipe Vent
	Existing Light Standard Luminaire		Existing Object Marker Type II		Existing Slotted Reinforced Concrete Pipe		Existing Water Pipe Vent
	Existing Federal Mailbox		Existing Object Marker Type III		Existing RR Profile Spot		Existing Weather Station
	Existing Private Mailbox		Existing Electrical Pedestal		Existing Fuel Leak Sensors		Existing Ground Water Well Bore Hole
	Existing Meander Section Corner		Existing Telephone Pedestal		Existing Highway Sign		Existing Windmill or Tower
	Existing Meter		Existing Fiber Optic Telephone Pedestal		Existing Miscellaneous Spot		Existing Witness Corner
	Existing Electrical Manhole		Existing TV Pedestal		Existing Lighting Standard Pole		Flashing Beacon
	Existing Gas Manhole		Existing Fiber Optic TV Pedestal		Existing Traffic Signal Standard		Flagger
	Existing Sanitary Manhole		Existing Fuel Filler Pipes		Existing Transformer		Pipe Mounted Flasher
	Existing Sanitary Force Main Manhole		Existing Traverse PI Aerial Panel		Existing Large Evergreen Tree		Sanitary Force Main with Valve
	Existing Sanitary Manhole with Valve		Existing Pole		Existing Small Evergreen Tree		
	Existing Storm Drain Manhole		Existing Power Pole		Existing Large Tree		
	Existing Force Main Storm Drain Manhole		Existing Power Pole with Transformer		Existing Small Tree		
	Existing Force Main Storm Drain Manhole with Valve				Existing Tree Trunk		
	Existing Telephone Manhole				Existing Pad Mounted Traffic Signal Control Box		

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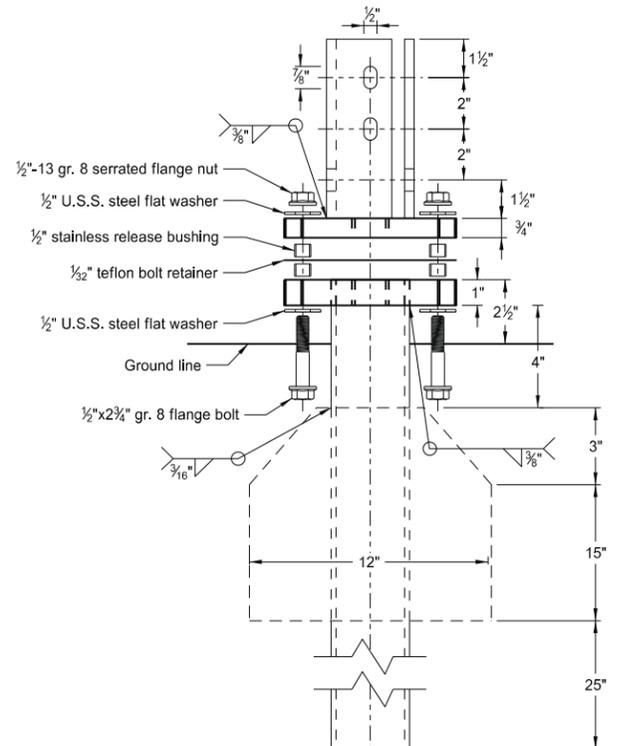
# Symbols

D-101-32

 Pad Mounted Feed Point  Pipe Mounted Feed Point with Pad  Pole Mounted Feed Point  Headwall  Double Headwall with Vegetation Barrier  Single Headwall with Vegetation Barrier  Pole Mounted Head  Sprinkler Head  Fire Hydrant  Inlet Type 1  Inlet Type 2  Double Inlet Type 2  Inlet Grate Type 2  Junction Box  High Mast Light Standard 10 Luminaire  High Mast Light Standard 3 Luminaire  High Mast Light Standard 4 Luminaire  High Mast Light Standard 5 Luminaire  High Mast Light Standard 6 Luminaire  High Mast Light Standard 7 Luminaire  High Mast Light Standard 8 Luminaire  High Mast Light Standard 9 Luminaire  Relocate Light Standard  Overhead Sign Structure Load Center  Light Standard 100 Watt High Pressure Sodium Vapor Luminaire	 Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire  Light Standard 150 Watt High Pressure Sodium Vapor Luminaire  Light Standard 175 Watt High Pressure Sodium Vapor Luminaire  Light Standard 200 Watt High Pressure Sodium Vapor Luminaire  Light Standard 250 Watt High Pressure Sodium Vapor Luminaire  Light Standard 310 Watt High Pressure Sodium Vapor Luminaire  Light Standard 35 Watt High Pressure Sodium Vapor Luminaire  Light Standard 400 Watt High Pressure Sodium Vapor Luminaire  Light Standard 50 Watt High Pressure Sodium Vapor Luminaire  Light Standard 70 Watt High Pressure Sodium Vapor Luminaire  Light Standard 700 Watt High Pressure Sodium Vapor Luminaire  Manhole  Manhole 48 Inch  Sanitary Force Main Manhole  Sanitary Sewer Manhole  Storm Drain Manhole  Storm Drain Manhole with Inlet  Reset Mile Post  Mile Post Type A  Mile Post Type B  Mile Post Type C  Right of Way Marker  Tubular Marker  Alignment Monument  Iron Pin Reference Monument	 Object Marker Type I  Object Marker Type II  Object Marker Type III  Caution Mode Arrow Panel  Back to Back Vertical Panel Sign  Double Direction Arrow Panel  Left Directional Arrow Panel  Right Directional Arrow Panel  Sequencing Arrow Panel  Truck Mounted Arrow Panel  Power Pole  Wood Pole  Pedestrian Push Button Post  Property Corner  Pull Box  Intelligent Transportation Pull Box  Sanitary Pump  Storm Drain Pump  Reinforced Pavement  Reinforced Concrete End Section 15 Inch  Reinforced Concrete End Section 18 Inch  Reinforced Concrete End Section 24 Inch  Reinforced Concrete End Section 30 Inch  Reinforced Concrete End Section 36 Inch  Reinforced Concrete End Section 42 Inch	 Reinforced Concrete End Section 48 Inch  Reinforced Concrete End Section 54 Inch  Reset Right of Way Marker  Reset USGS Marker  Right of Way Markers  Riser 30 Inch  Continuous Split Barrel Sample  Flight Auger Sample  Split Barrel Sample  Thinwall Tube Sample  Highway Sign  SNOW GATE 18 FT  SNOW GATE 28 FT  SNOW GATE 40 FT  Standard Penetration Test  Transformer  Inclinometer Tube  Underdrain Cleanout  Excavation Unit  Water Valve
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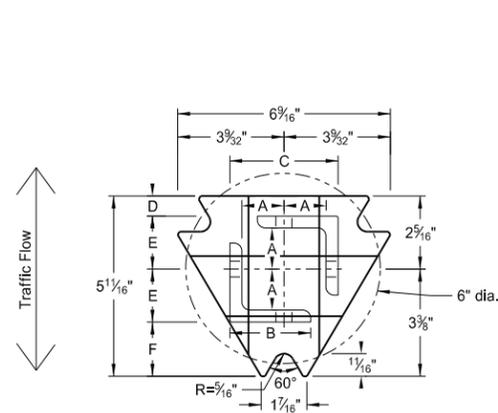
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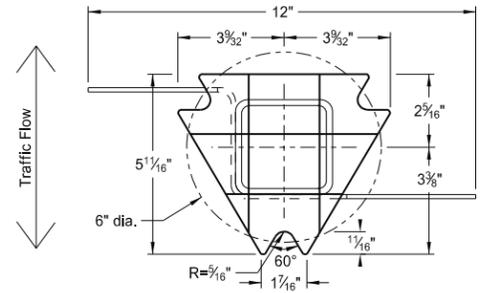


Multi-Directional Slip Base Assembly

Perforated Tube



Top Post Receiver  
Plate - ASTM A572 grade 50  
Angle Receiver - 2 1/2"x2 1/2"x3/8" ASTM A36 structural angle



Bottom Soil Stub  
Tube - 3"x3"x7 gauge ASTM A500 grade B tube  
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011  
Plate - ASTM A572 grade 50

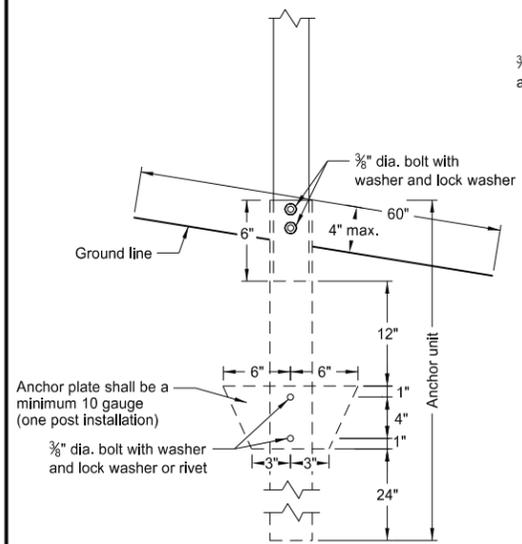
Notes:

- Slip base bolts shall be torqued as specified by the manufacturer.
- Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI.
- The 4" vertical clearance is required for the anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and also back and ahead of the post.
- When used in concrete sidewalk, anchor shall be same except without the wings.
- Four post signs shall have over 7' between the first and the fourth posts.

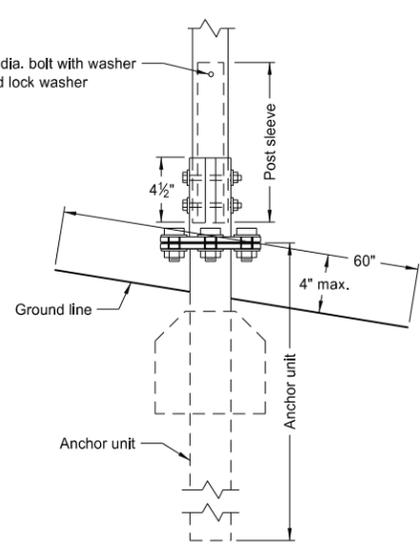
Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. <sup>4</sup>	Cross Sec. Area in. <sup>2</sup>	Section Modulus in. <sup>3</sup>
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

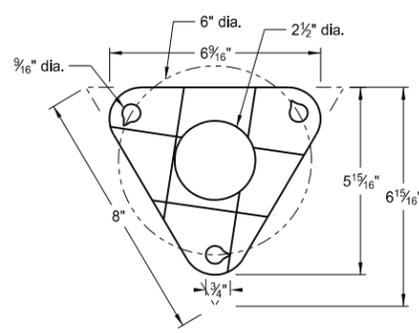
Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 9/64"	2 1/2"	3 1/32"	2 5/32"	1 33/64"	1 1/8"
2 1/2"x10 ga.	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"



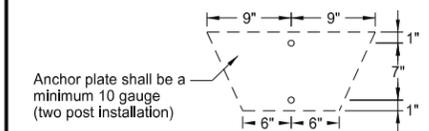
Anchor Unit and Post Assembly



Multi-Directional Slip Base Anchor Unit and Post Sleeve Assembly



Bolt Retainer for Base Connection  
Bolt Retainer - 1/32" Reprocessed Teflon



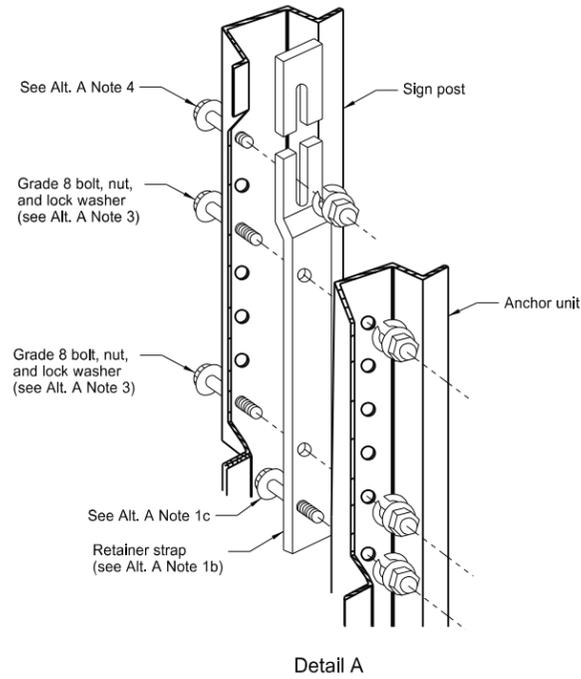
Anchor plate shall be a minimum 10 gauge (two post installation)

- (A) The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak.  
(B) The 2 3/16"x10 ga. may be inserted into 2 1/2"x10 ga. for additional wind load.

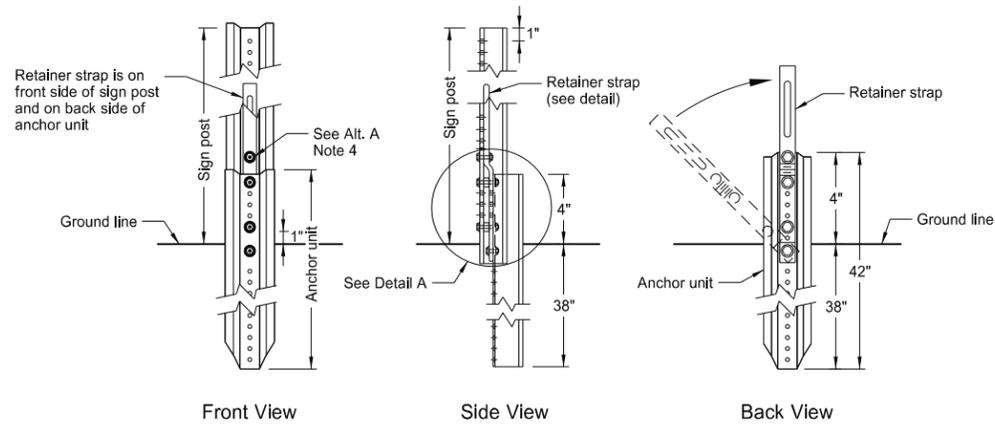
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U-Channel Post



Detail A



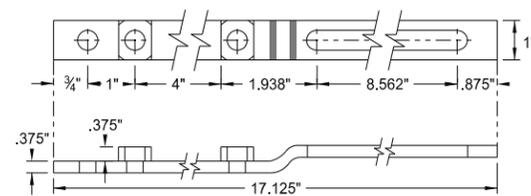
Front View

Side View

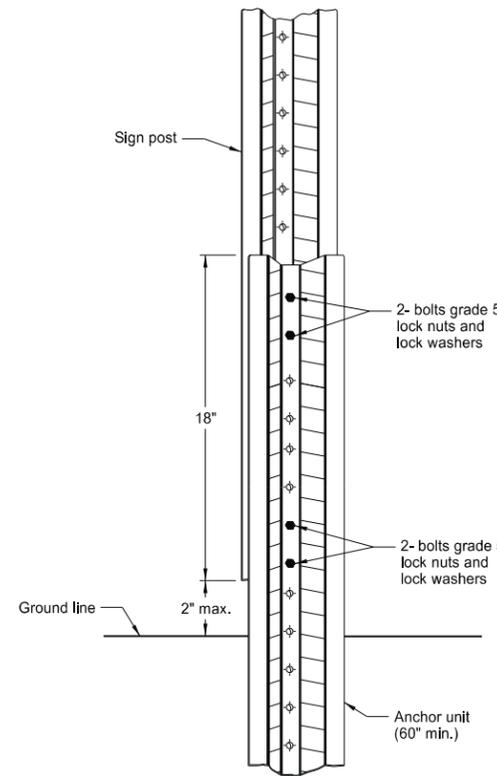
Back View

Breakaway U-Channel Detail Alternate A

A maximum of 2 posts shall be installed within 7'.

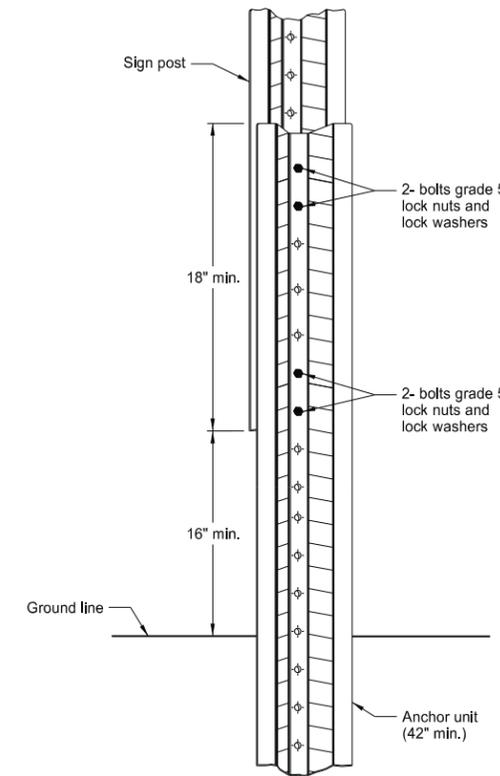


Retainer Strap Detail



Breakaway U-Channel Splice Detail Alternate B (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail Alternate C (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

Alternate A Steps of Installation:

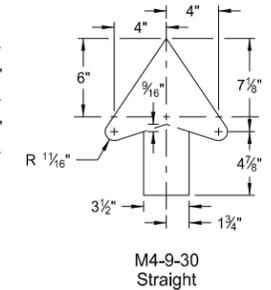
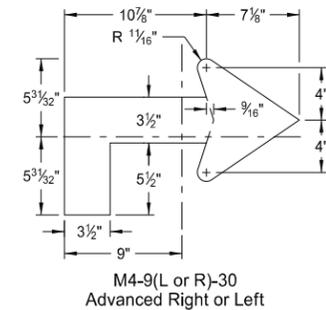
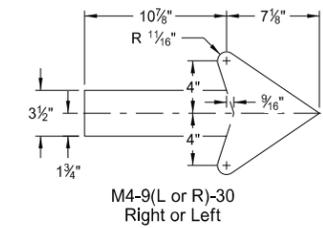
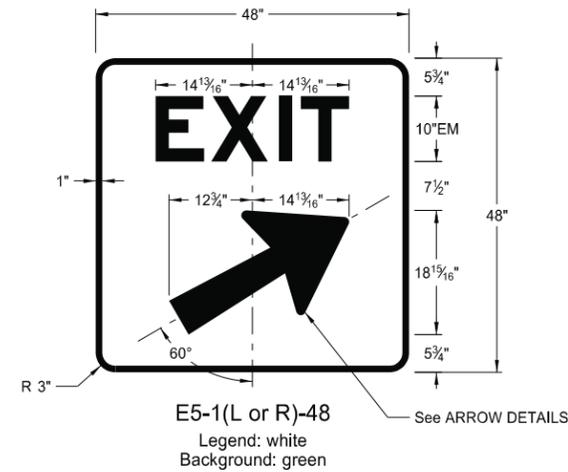
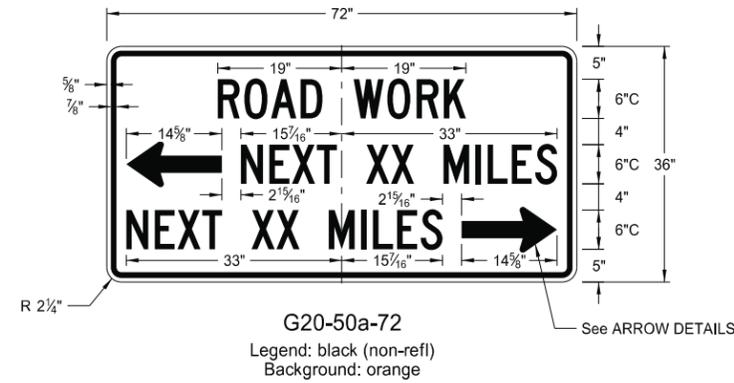
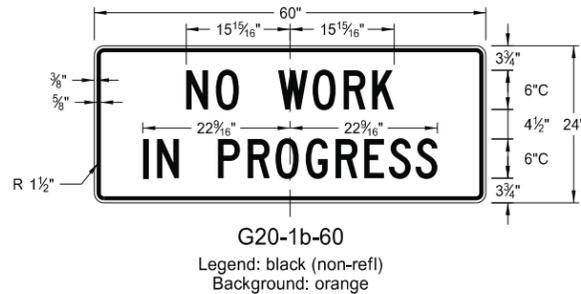
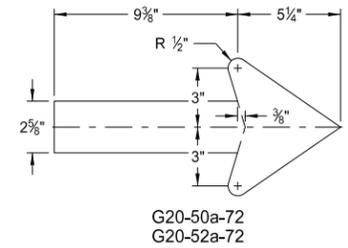
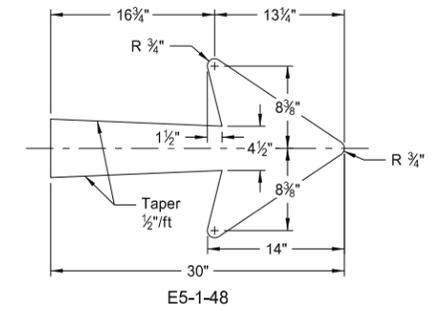
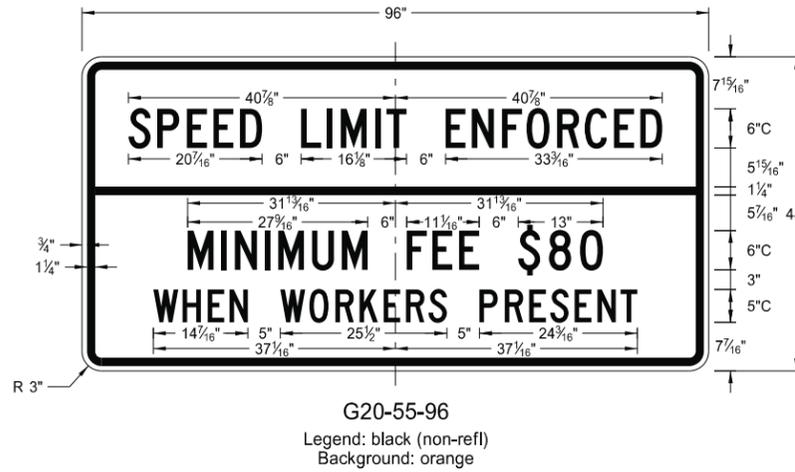
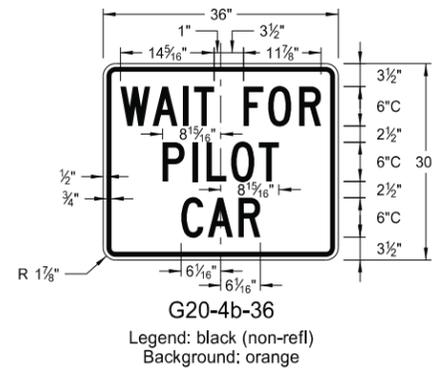
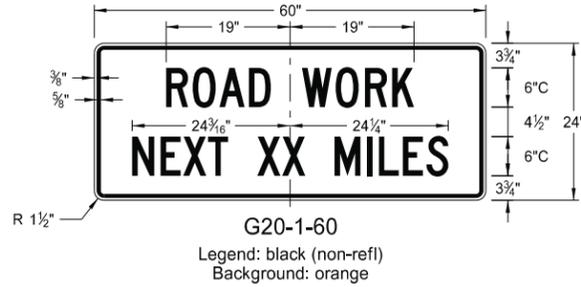
1. a) Drive anchor unit to within 12" of ground level.  
b) Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.  
c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.  
d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.  
b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.  
b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
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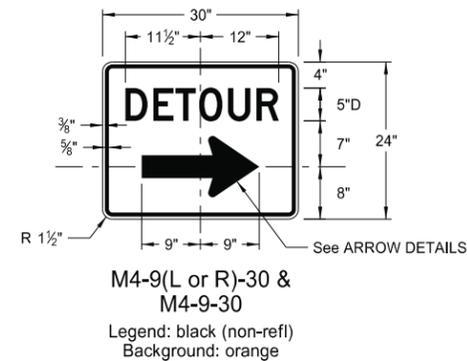
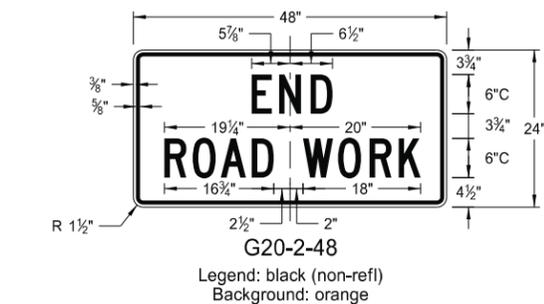
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CONSTRUCTION SIGN DETAILS  
 TERMINAL AND GUIDE SIGNS

D-704-9



ARROW DETAILS



NOTES:

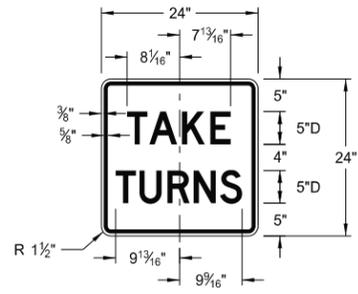
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

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CONSTRUCTION SIGN DETAILS  
REGULATORY SIGNS

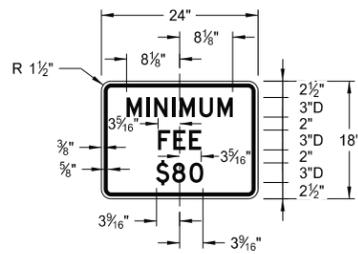
D-704-10



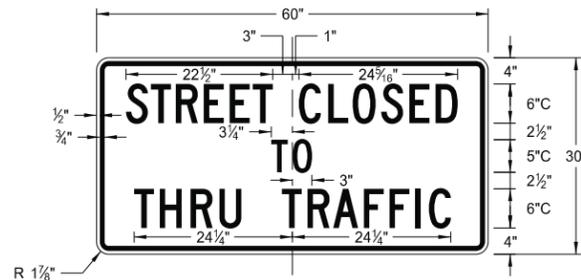
R1-50-24  
Legend: black (non-refl)  
Background: white



R11-3c-60  
Legend: black (non-refl)  
Background: white



R2-1a-24  
Legend: black (non-refl)  
Background: white



R11-4a-60  
Legend: black (non-refl)  
Background: white



R11-2a-48  
Legend: black (non-refl)  
Background: white

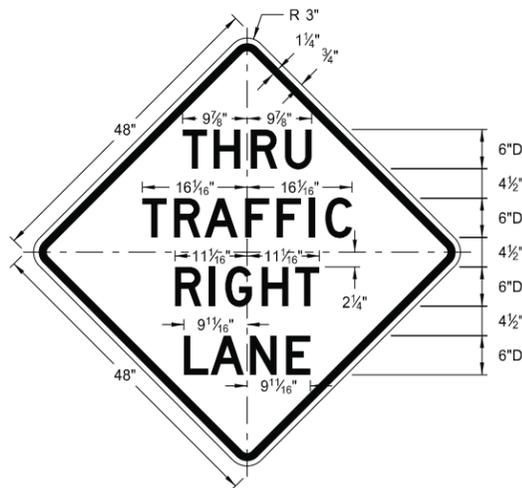
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
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DATE	CHANGE

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CONSTRUCTION SIGN DETAILS  
WARNING SIGNS

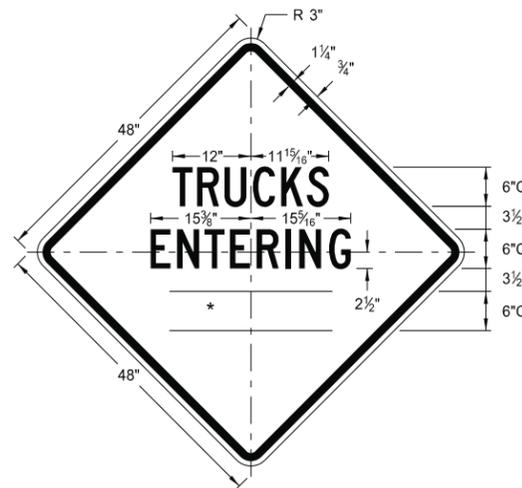
WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

\* DISTANCE MESSAGES



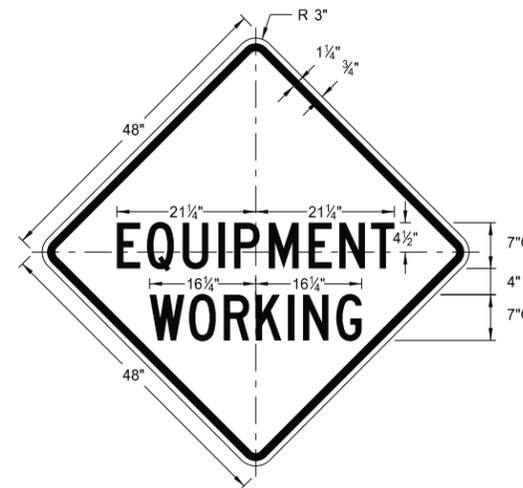
W5-8-48

Legend: black (non-refl)  
Background: orange



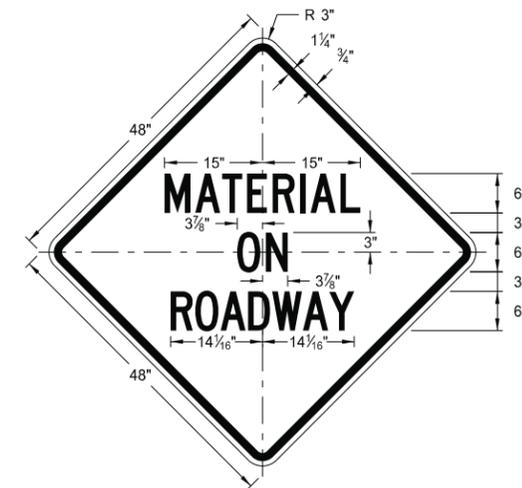
W8-54-48

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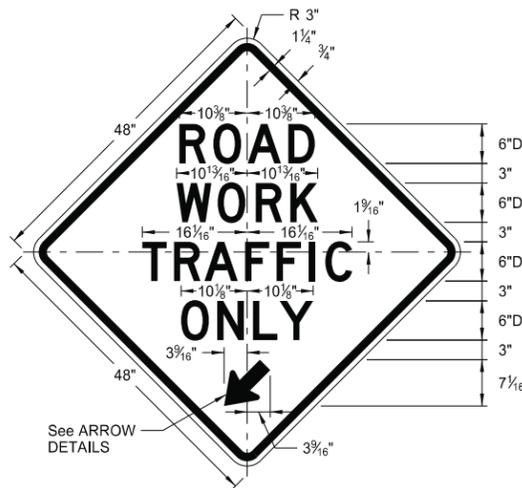
W20-51-48

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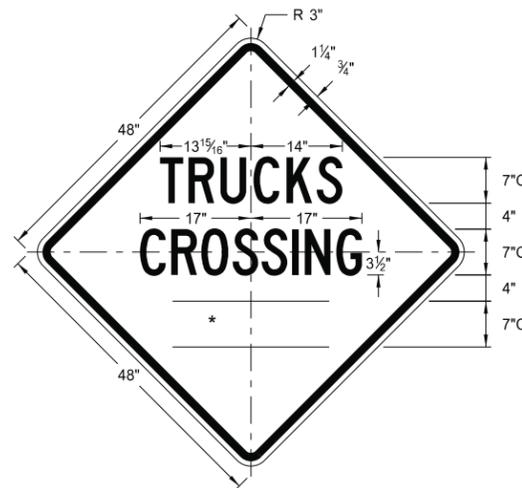
W21-51-48

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Background: orange



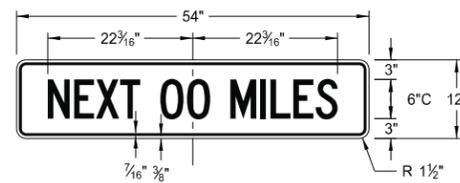
W5-9-48

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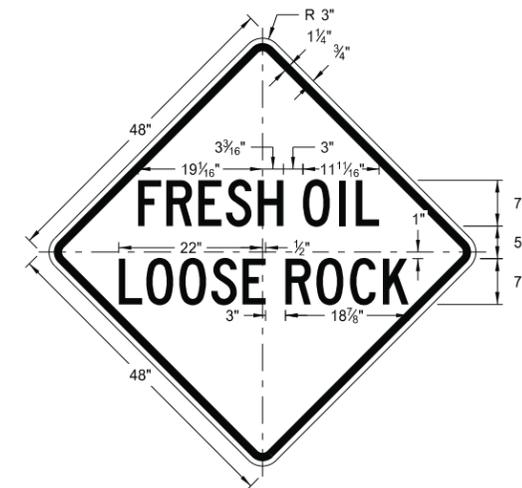
W8-55-48

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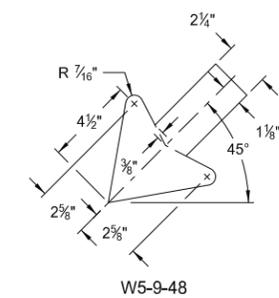
W20-52-54

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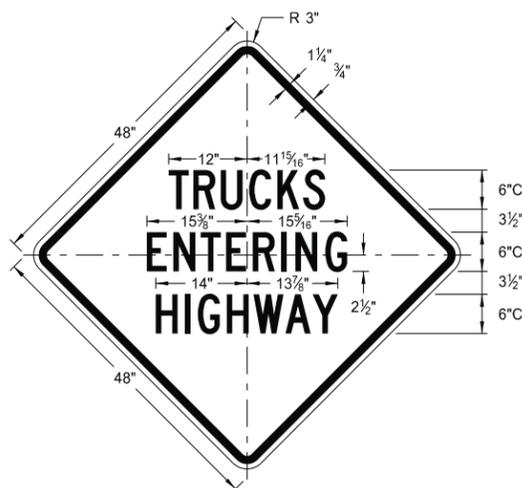


W22-8-48

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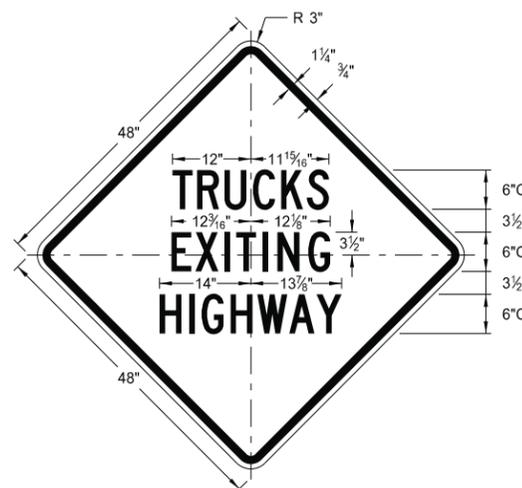


ARROW DETAILS



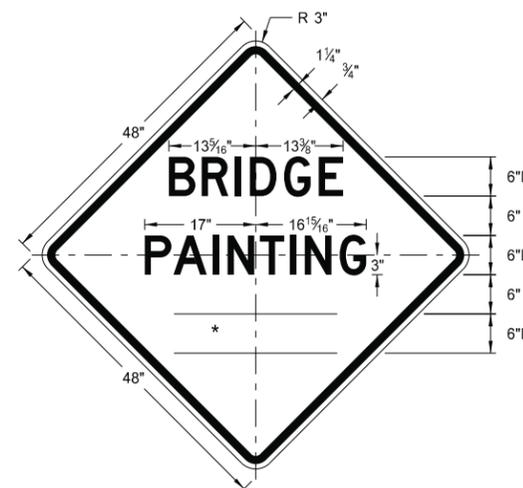
W8-53-48

Legend: black (non-refl)  
Background: orange



W8-56-48

Legend: black (non-refl)  
Background: orange



W21-50-48

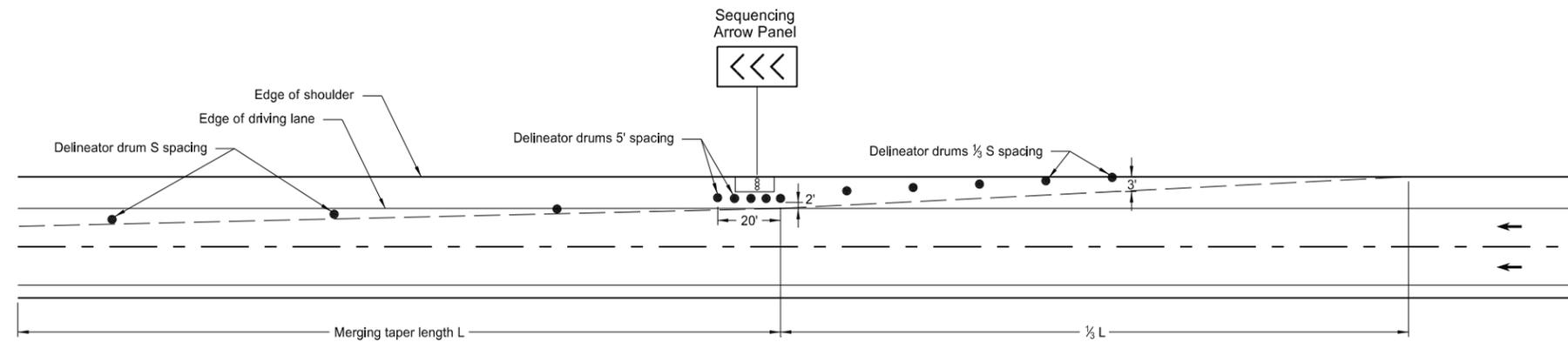
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8-13-13	
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DATE	CHANGE

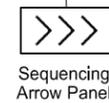
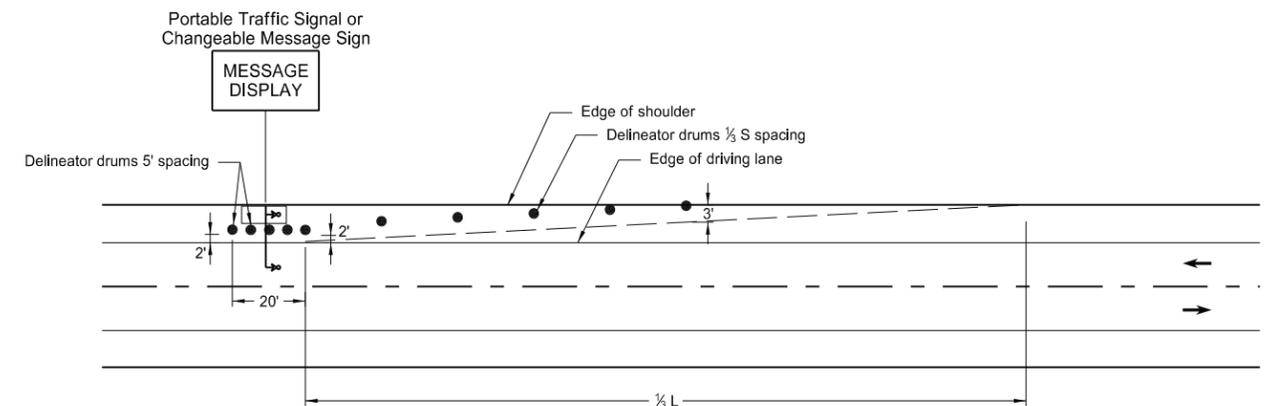
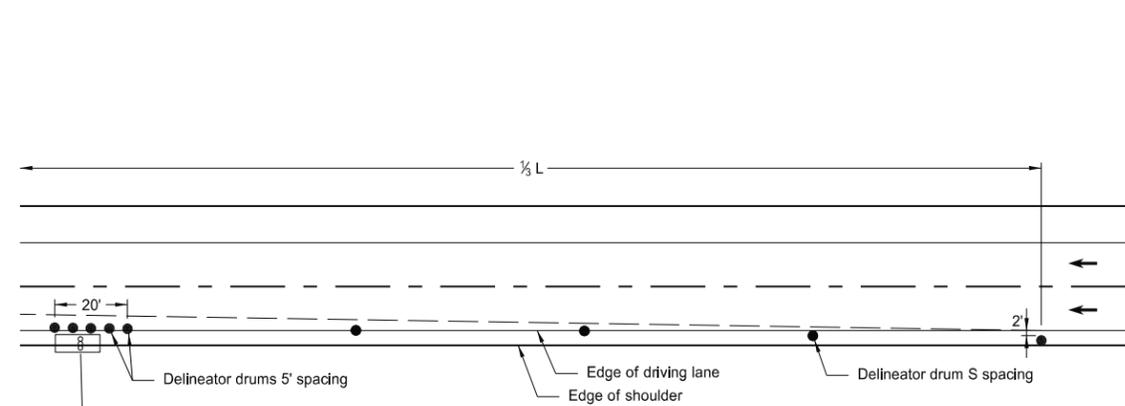
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# SHOULDER CLOSURE TAPERS

D-704-12



SHOULDER CLOSURE WITH LANE CLOSURE  
(when shoulder is 8' or wider)



SHOULDER CLOSURE USED WITH LANE CLOSURE  
(when shoulder is less than 8' wide)

PORTABLE TRAFFIC SIGNAL OR CHANGEABLE MESSAGE SIGN ON SHOULDER

KEY	
● Delineator Drum	∞ Sequencing Arrow Panel
• Message Display	↳ Portable Traffic Signal

Notes:

- S = Posted Speed Limit in mph  
W = Width of offset in feet  
L = Taper length in feet  
L =  $WS^2/60$  (40mph or less)  
L = WS (45mph or more)
- If a shoulder taper is used, it should have a length of approximately  $1/2L$ . If a shoulder is used as a travel lane, a normal merging or shifting taper should be used.
- When paved shoulders of 8 foot width or more are closed, channelizing devices shall be used to close the shoulder in advance to delineate the beginning of the work space and direct vehicular traffic to remain within the traveled way.

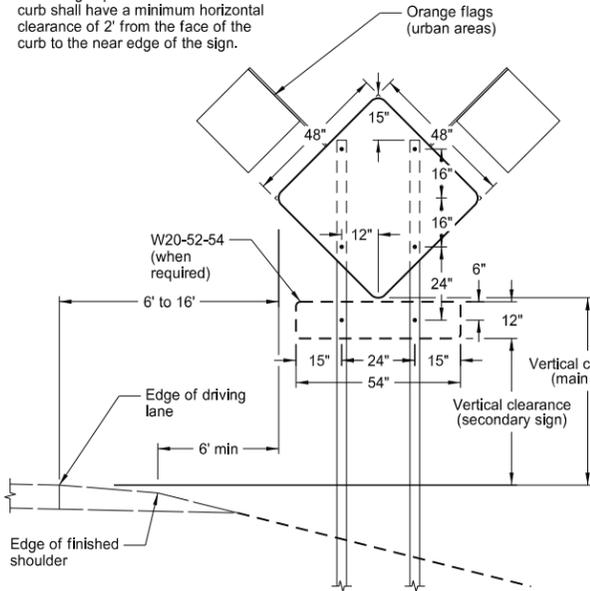
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10-3-13	
REVISIONS	
DATE	CHANGE

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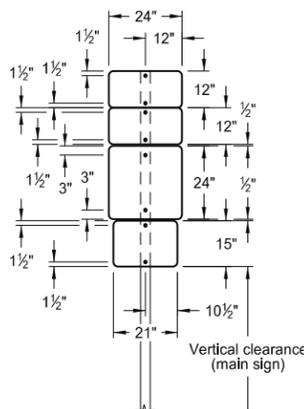


CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

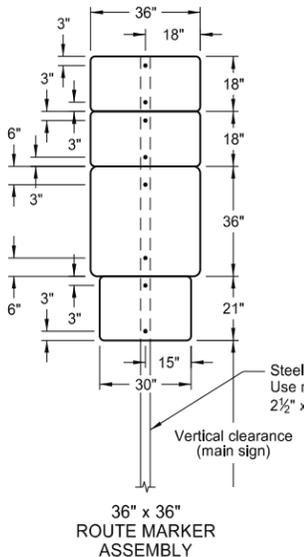
Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



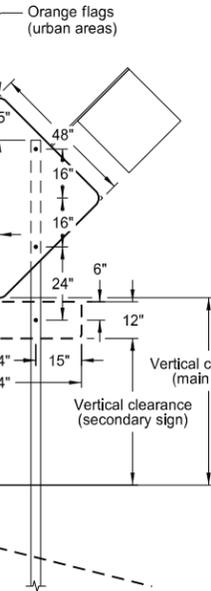
TYPICAL SECTION (48" x 48" diamond warning sign shown)



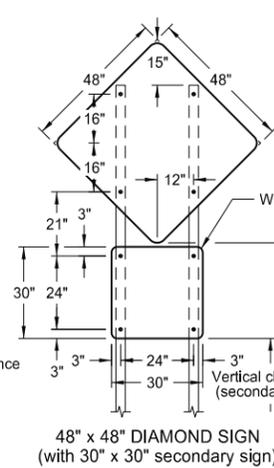
24" x 24" ROUTE MARKER ASSEMBLY



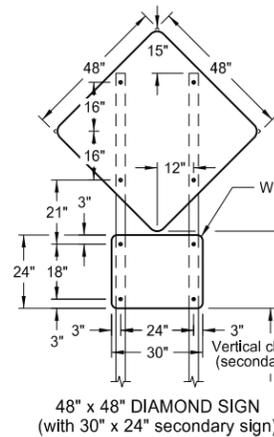
36" x 36" ROUTE MARKER ASSEMBLY



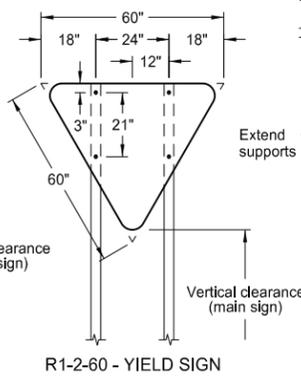
18" x 18" DIAMOND SIGN



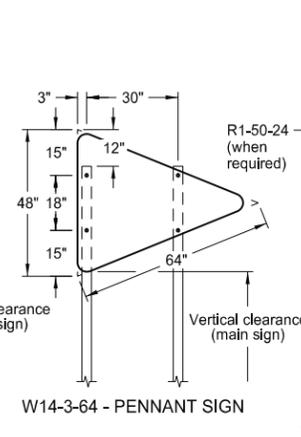
48" x 48" DIAMOND SIGN (with 30" x 30" secondary sign)



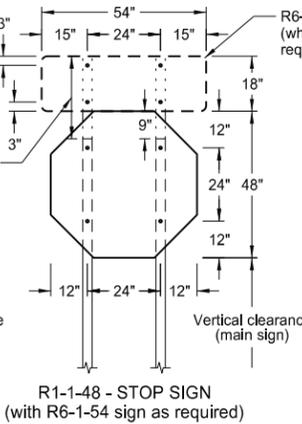
48" x 48" DIAMOND SIGN (with 30" x 24" secondary sign)



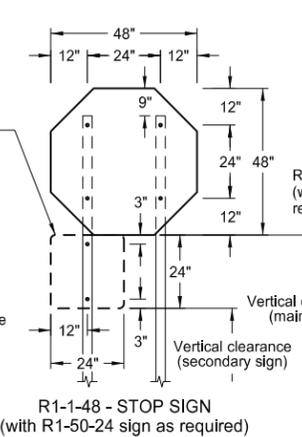
R1-2-60 - YIELD SIGN



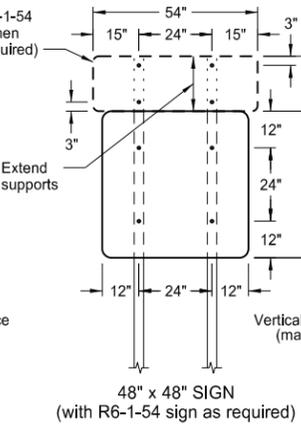
W14-3-64 - PENNANT SIGN



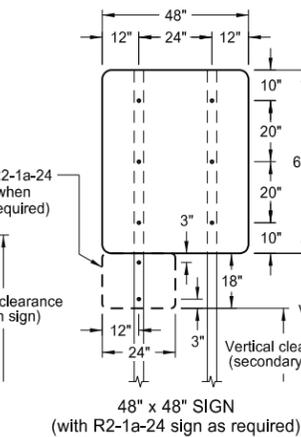
R1-1-48 - STOP SIGN (with R6-1-54 sign as required)



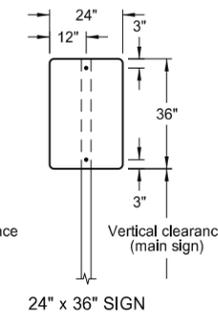
R1-1-48 - STOP SIGN (with R1-50-24 sign as required)



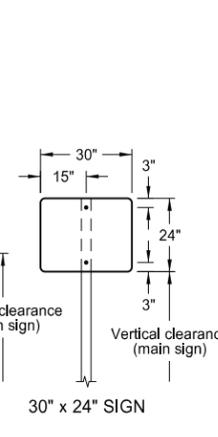
48" x 48" SIGN (with R6-1-54 sign as required)



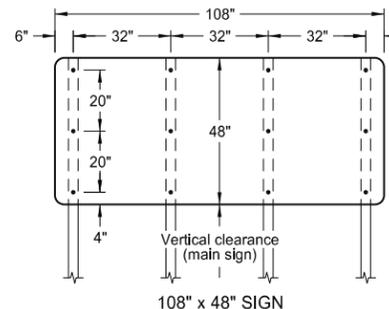
48" x 48" SIGN (with R2-1a-24 sign as required)



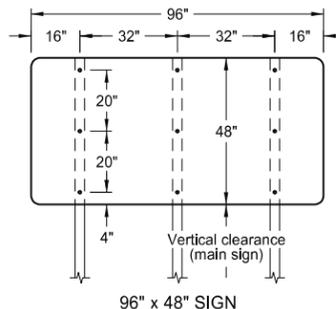
24" x 36" SIGN



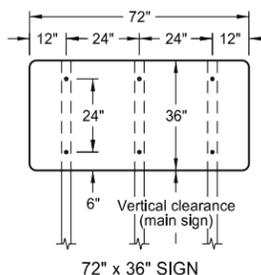
30" x 24" SIGN



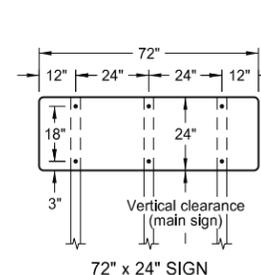
108" x 48" SIGN



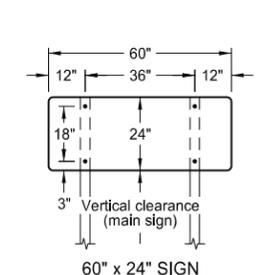
96" x 48" SIGN



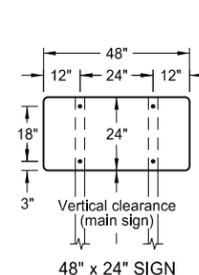
72" x 36" SIGN



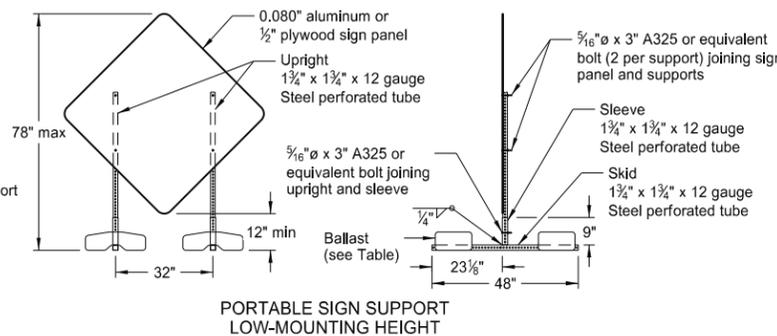
72" x 24" SIGN



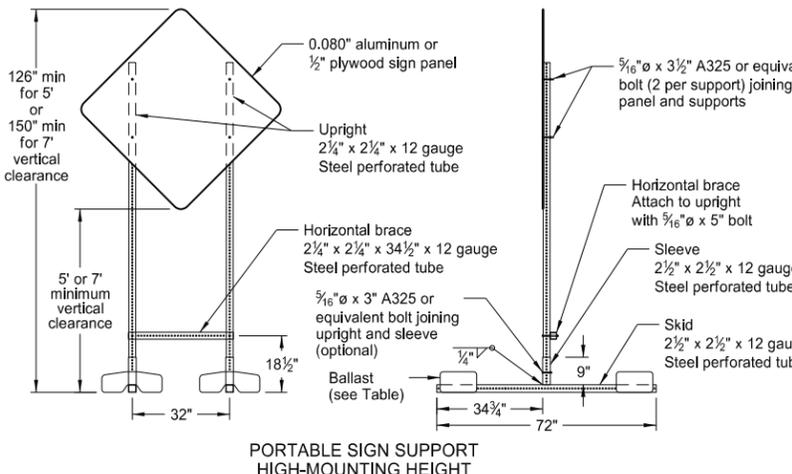
60" x 24" SIGN



48" x 24" SIGN



PORTABLE SIGN SUPPORT LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.

Signs over 50 square feet should be installed on 2 1/2" x 2 1/2" perforated tube supports as a minimum.

Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, 1/2" plywood, or other approved material, except where noted. All holes to be punched round for 3/8" bolts.

3. Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background  
 Interstate Business Loop - white legend on green background  
 US and State - black legend on white background  
 County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.

Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.

6. Portable Signs: Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.

When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-5 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.

Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST (For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
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DATE	CHANGE
11-14-13	Revised Note 6.

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ROAD CLOSURE LAYOUTS

Notes

- Variables
  - S = Numerical value of speed limit or 85th percentile.
  - W = The width of taper.
  - L = Minimum length of taper, or  $S \times W$  for freeways, expressways, and all other roads with speeds of 45 mph or greater, or  $W \times S^2/60$  for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
- Delineator drums, barricades or cones used for tapering traffic shall be spaced at the dimension "S". Delineator drums or cones used for tangents shall be spaced at 2 times dimension "S".
- Sequencing Arrow Panels
  - Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface. See Shoulder Closure Standard Drawing.
  - Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
  - Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
  - Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at  $\frac{1}{2}$  B.
- Use when work area is 1 mile or longer.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

**KEY**

	Type III barricade		Work area
	Sign		Flagger
	Delineator drum		Sequencing arrow panel
	Tubular markers		Vertical panels back to back

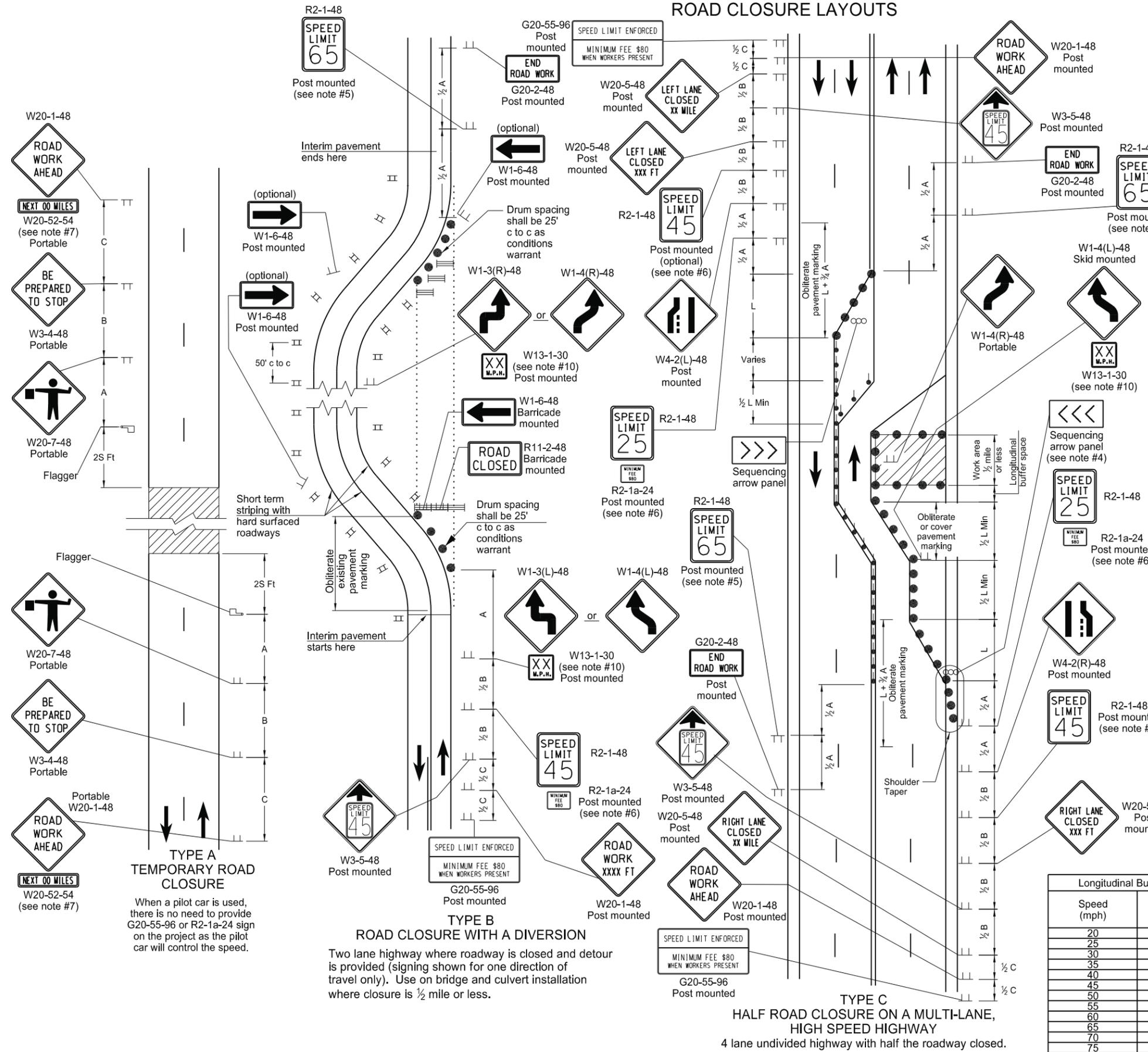
**Longitudinal Buffer Space**

Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA  
DEPARTMENT OF TRANSPORTATION  
9-27-13

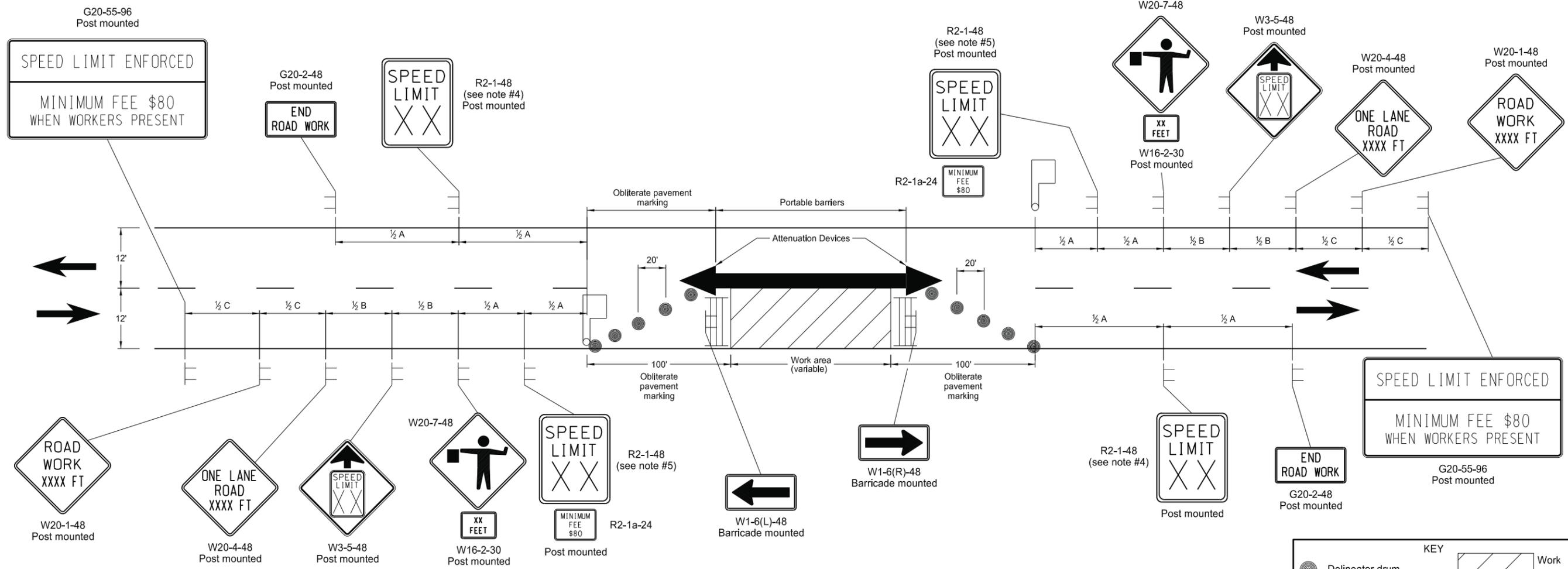
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DATE	CHANGE

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# SIGN LAYOUT FOR ONE LANE CLOSURE TWO LANE ROADWAY

D-704-17



**Notes**

- Floodlights shall be provided to mark flagger stations at night. The lighting shall not create a disabling glare for drivers. Placement and elimination of potential glare can best be determined by driving through and observing the floodlighted area from each direction on the main roadway after lighting is set up.
- Barricades placed on roadway shall be on a movable assembly. Signs placed on the roadway shall be placed on skid mounted assembly.
- Existing striping shall be removed as required. Delineators will only be used when inslope is 4:1 or flatter and roadway alignment is visible to approaching vehicles. Vertical panels shall be used where roadways have steep slopes and alignment is not visible to approaching vehicles. Delineators and vertical panels shall be installed back to back.
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- Existing speed limit signs within a reduced speed zone shall be covered. G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.
- 

**KEY**

- Delineator drum
- Sign
- Type III barricade
- Work area
- Flagger

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

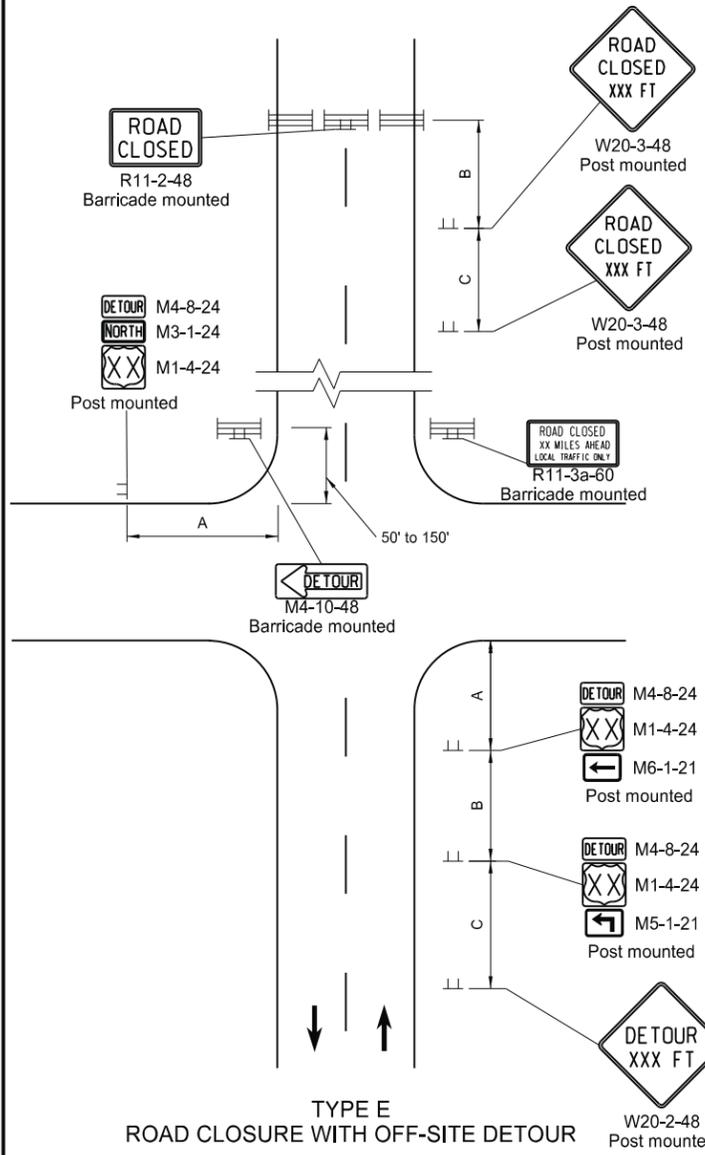
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 Registration Number  
 PE-2930,  
 on 09/27/13 and the original document is stored at the  
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# ROAD CLOSURE AND LANE CLOSURE ON A TWO WAY ROAD LAYOUTS

D-704-19

**Notes**

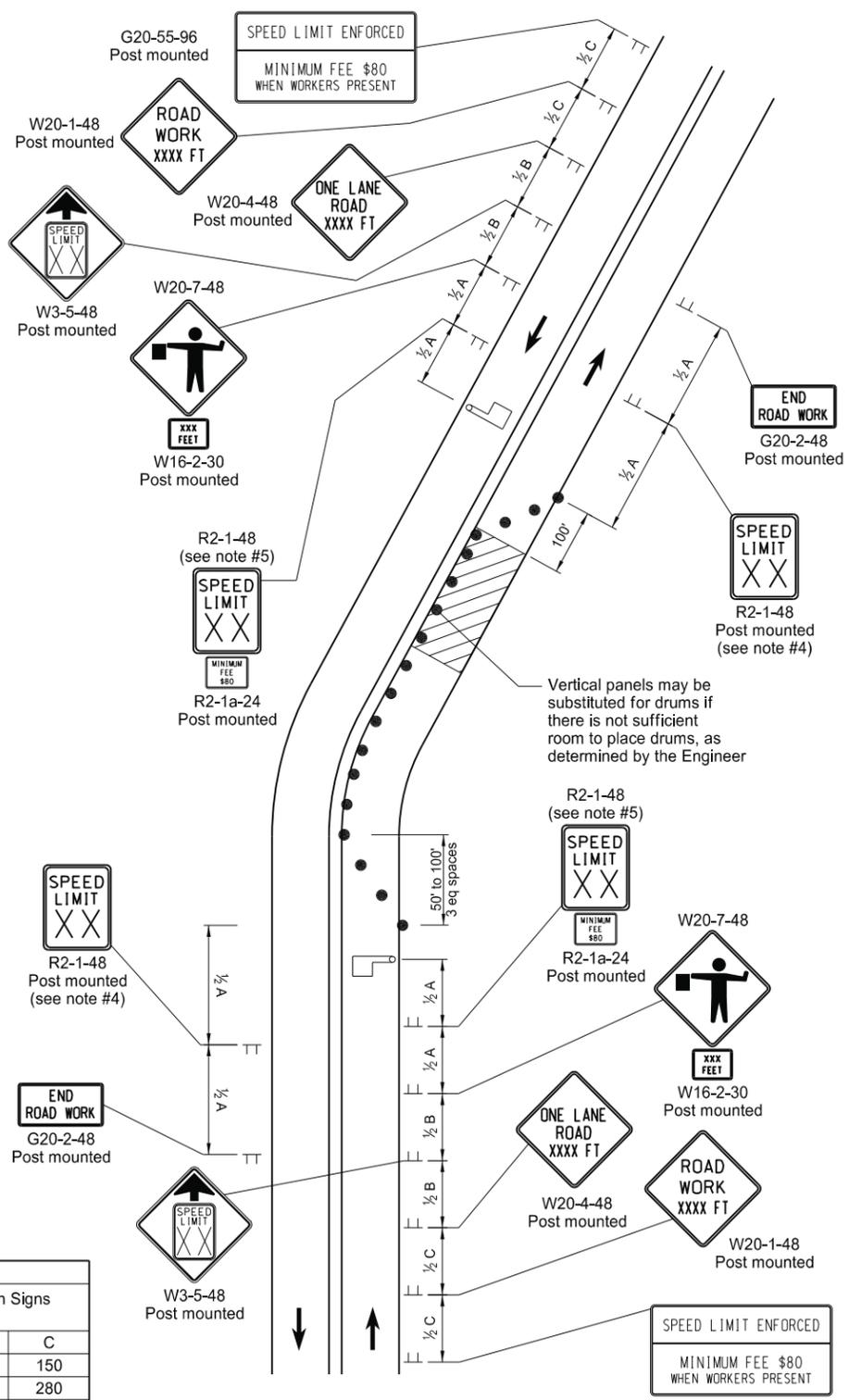
- Variables
  - S = Numerical value of speed limit or 85th percentile.
  - W = The width of taper
  - L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S<sup>2</sup>/60 for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
- Delineator drums used for tapering traffic shall be placed at 3 equal spaces. Delineator drums for tangents shall be spaced at 2 times dimension "S".
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- G20-55-96 or R2-1a-24 sign are not required when a pilot car operation is used, if this standard is part of other traffic control layouts, or the work is less than 15 days.
- When highway-rail grade crossings exist either within or in the vicinity of the roadway work activities:
  - Extra care shall be taken to minimize the probability of conditions being created, either by lane restrictions, flagging or other operations, where vehicles might be stopped within the highway-rail grade crossing (considered as being 15 feet on either side of the closest and farthest rail.)
  - A "Do Not Stop on Tracks" sign (R8-8-24) should be placed near the cross buck in each direction while the lane closure is in the vicinity of the tracks.
  - A buffer space between the work zone and the lane closure transition should be extended upstream of the highway-rail grade crossing so a queue created by the flagging operation will not extend across the highway-rail grade crossing.
  - If the queuing of vehicles across active rail tracks cannot be avoided, a flagger shall be provided at the highway-rail grade crossing to prevent vehicles from stopping within the highway-rail grade crossing, even if automatic warning devices are in place.



**TYPE E**  
ROAD CLOSURE WITH OFF-SITE DETOUR

Used where a road is closed beyond a detour point. Signing shown for one direction only. Sign not shown on detour shall be shown in plans and installed and maintained by the contractor.

Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500



**TYPE F**  
LANE CLOSURE ON A TWO WAY ROAD USING FLAGGERS

Two lane highway with one lane closed. Flagger is at a point where it is visible to approaching traffic.

**KEY**

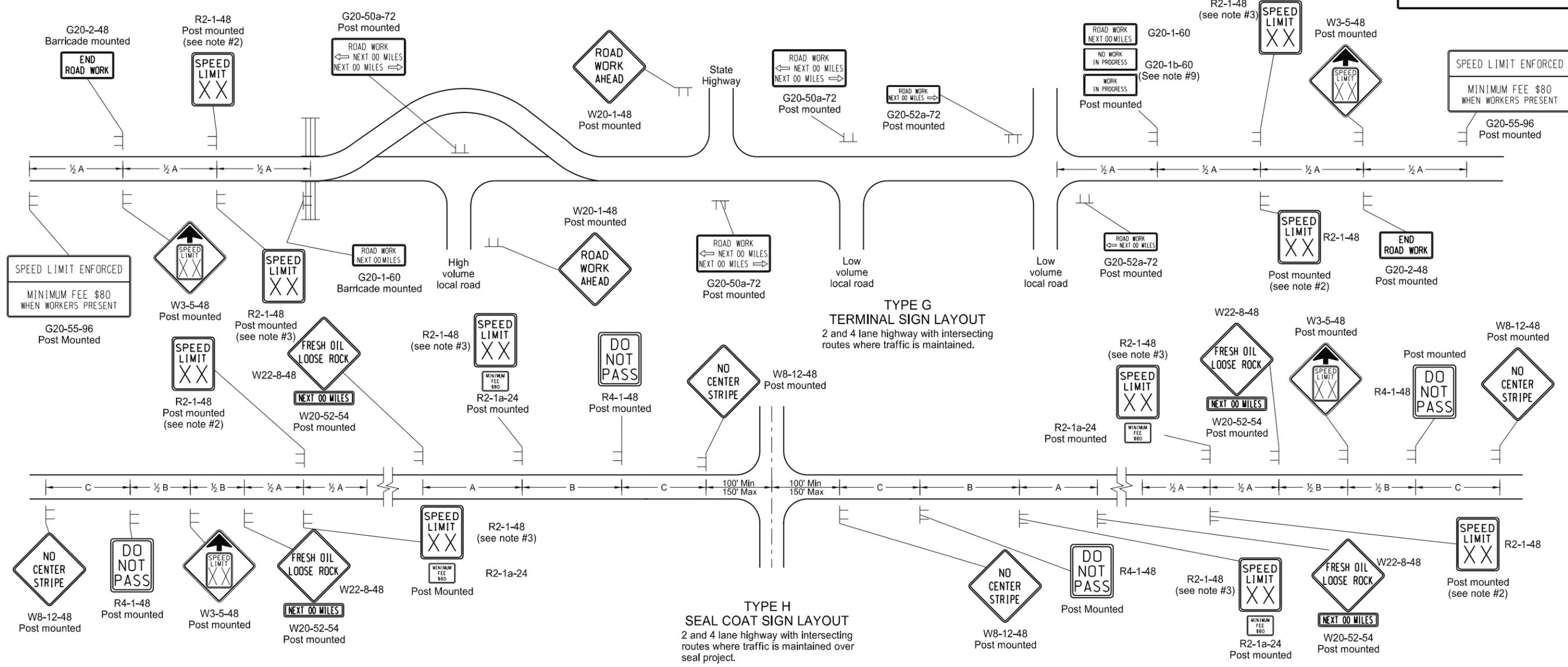
- Delineator Drum
- ▬ Sign
- ▬ Type III Barricade
- ▨ Work/Hazard Area
- ☞ Flagger

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
3-13-14	Revised Sign Cell "ROAD WORK XXX FT"

This document was originally issued and sealed by  
**Roger Weigel**  
 Registration Number  
 PE-2930,  
 on 03/13/14 and the original document is stored at the  
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# TERMINAL AND SEAL COAT SIGN LAYOUTS

D-704-20



- Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 MPH below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- On seal projects, signs R2-1-48, R2-1a-24, R4-1-48, W22-8-48 and W20-52-54 shall be placed just after all important intersections and at five mile intervals thereafter. Sign W8-12-48 shall be placed just after all important intersections and at 2 mile intervals thereafter until the short term center line pavement marking is in place. No short term pavement markings are placed when traffic volumes are 750 ADT or less.

- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- Type H construction sign traffic control shall have the speed limit signs covered or removed once the loose aggregate has been removed.
- The contractor shall install the G20-1b-60 sign when work is suspended for winter.
- Other traffic control layouts will be required in the immediate work areas. If the speed limit is reduced in the work area, speed limit signs shall have the R2-1a-24 sign placed below.
- G20-55-96 sign is not required if work is less than 15 days.

**KEY**

≡ Type III barricade

┌ Sign

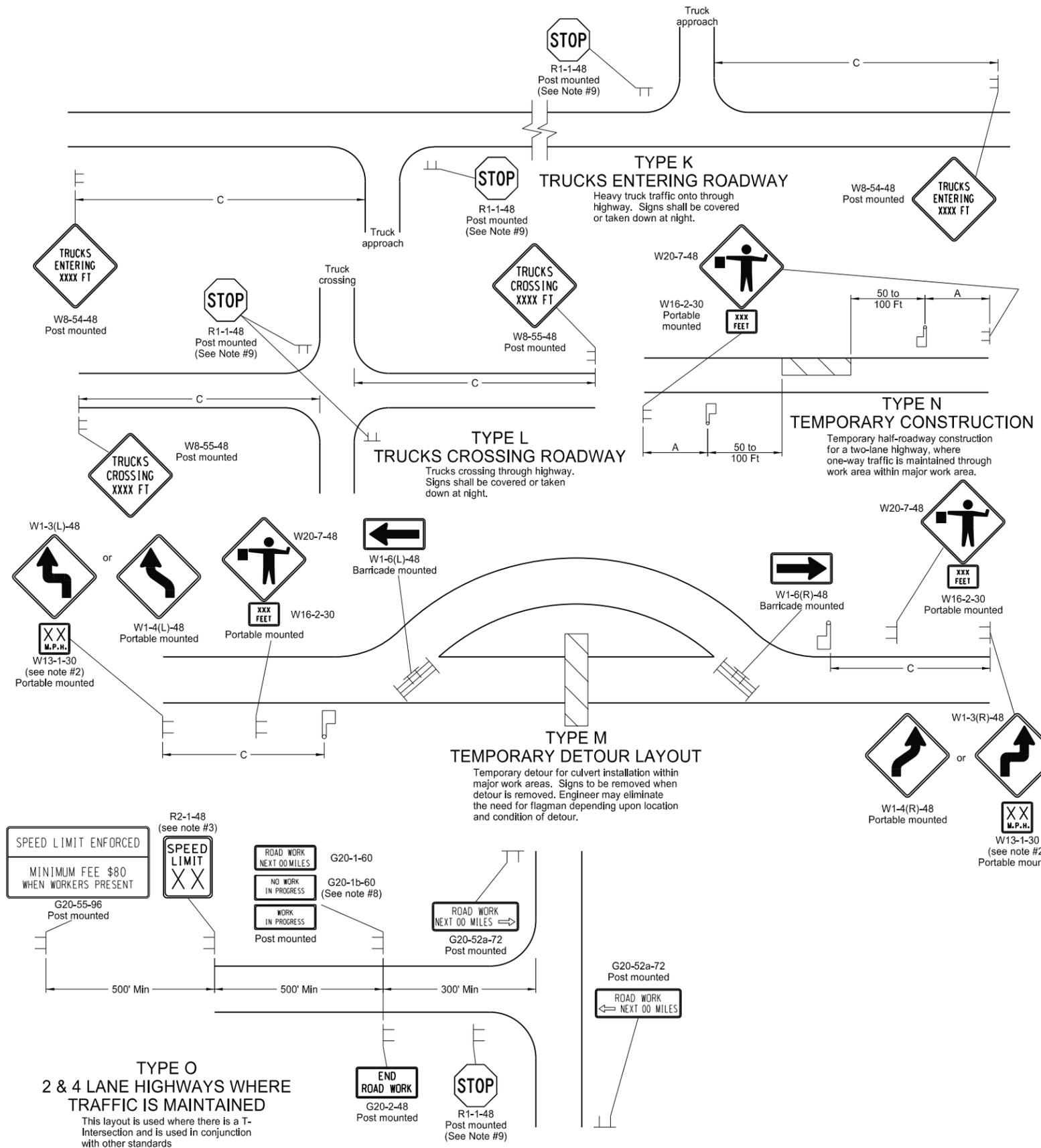
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

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9-27-13	
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DATE	CHANGE

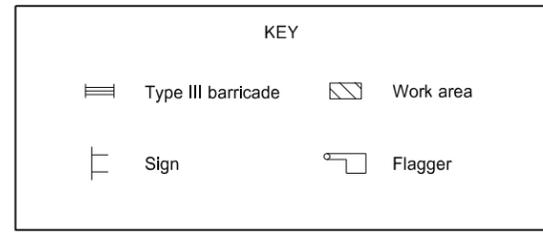
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# CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22



- Notes
1. Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies. Where necessary, safe speed to be determined by the Engineer.
  2. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
  3. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
  4. Existing speed limit signs within a reduced speed zone shall be covered. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
  5. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
  6. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
  7. If existing stop sign is in place, a 48" stop sign is not required.
  8. G20-55-96 sign is not required if this standard is part of other traffic control layouts with this sign or the work is less than 15 days.



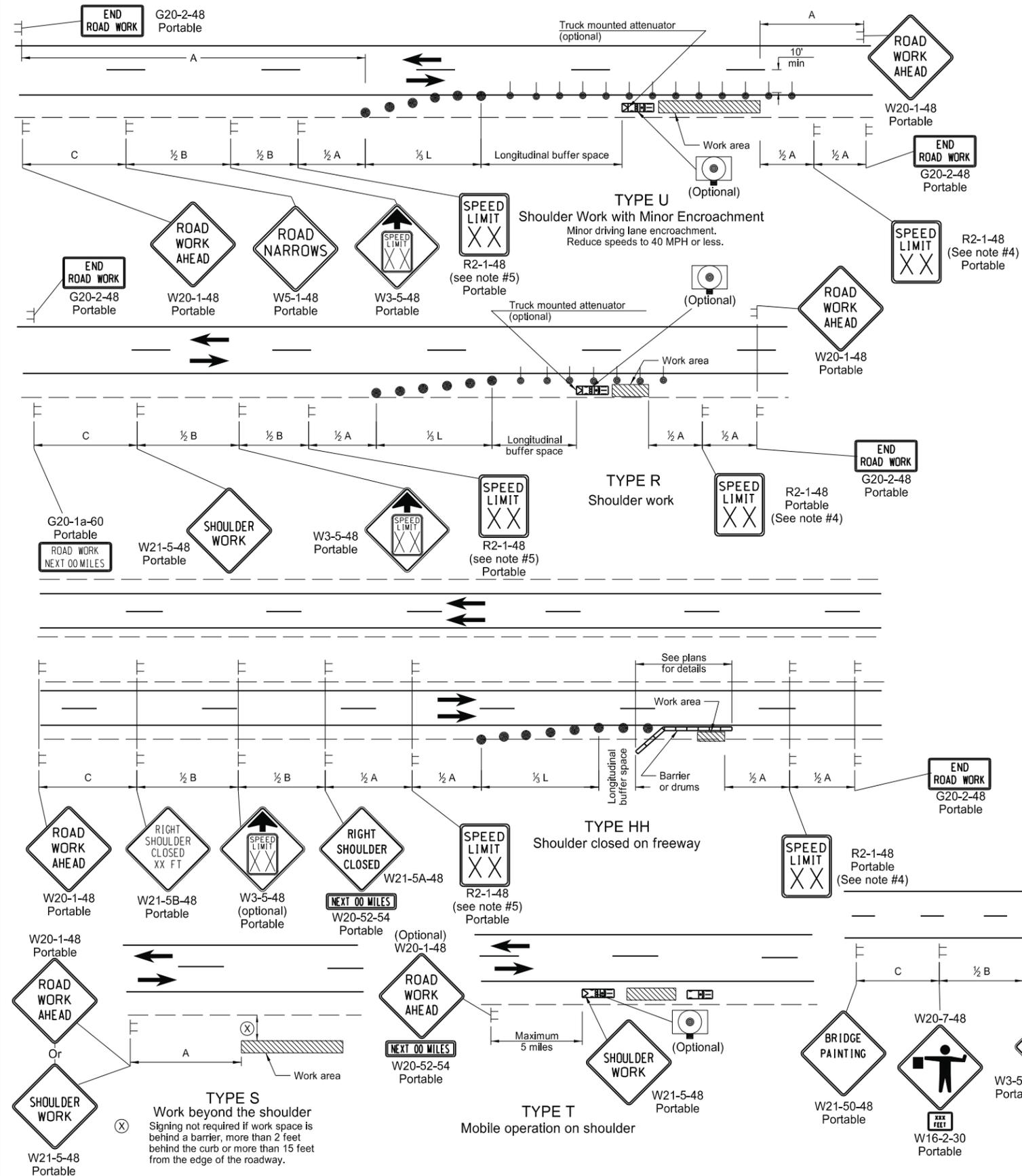
Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

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# SHOULDER CLOSURES AND BRIDGE PAINTING LAYOUTS

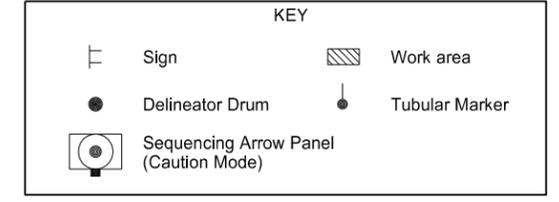
D-704-24



- Notes
- Variables  
S = Numerical value of speed limit or 85th percentile.  
W = The width of the taper.  
L = Minimum length of taper, or  $S \times W$  for freeways, expressways, and all other roads with speeds of 45 mph or greater, or  $W \times S^2 / 60$  for urban, residential, and other streets with speeds of 40 mph or less.
  - Delineator drums used for tapering traffic shall be spaced at dimension "S".  
Delineator drums or tubular markers used for tangents shall be spaced at 2 times "S".
  - Sequencing Arrow Panels  
Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).  
Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).  
Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
  - The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
  - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at  $\frac{1}{2}B$ .
  - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
  - Existing speed limit signs within a reduced speed zone shall be covered.
  - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.

Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

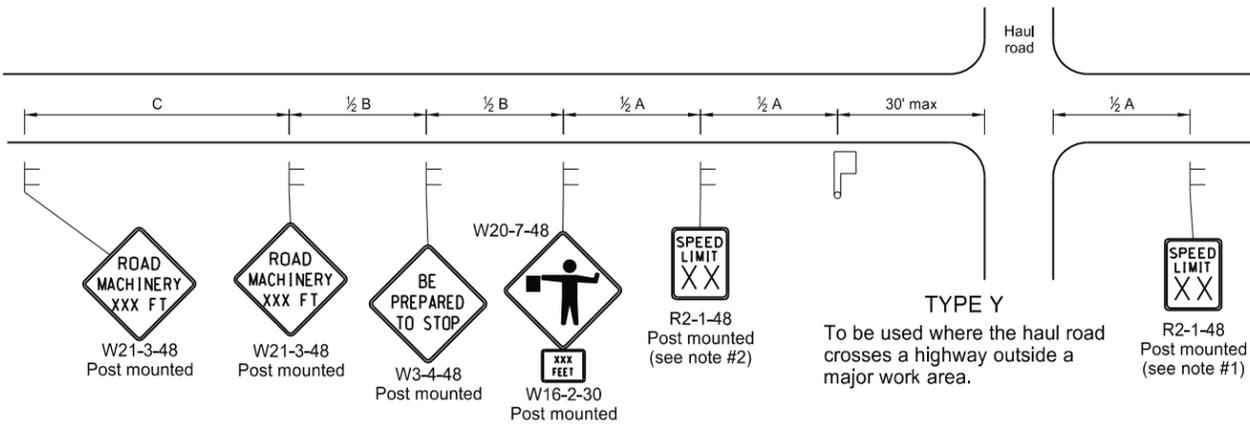


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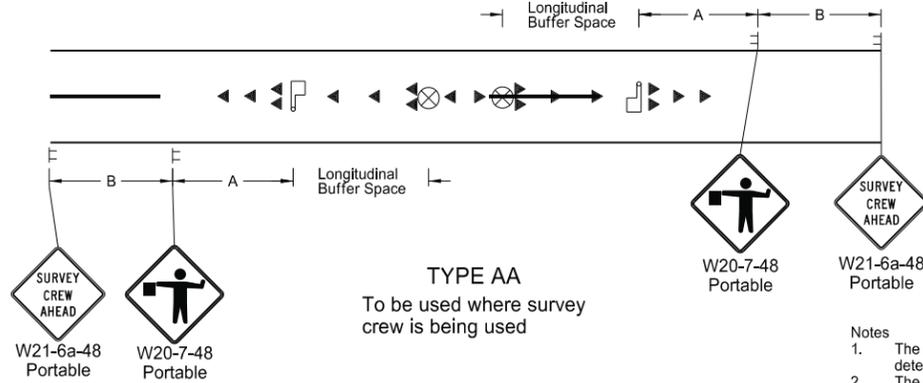
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MISCELLANEOUS SIGN LAYOUTS

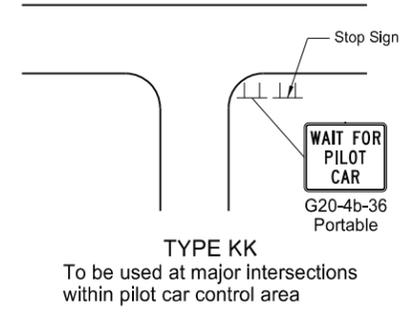
D-704-26



**TYPE Y**  
To be used where the haul road crosses a highway outside a major work area.

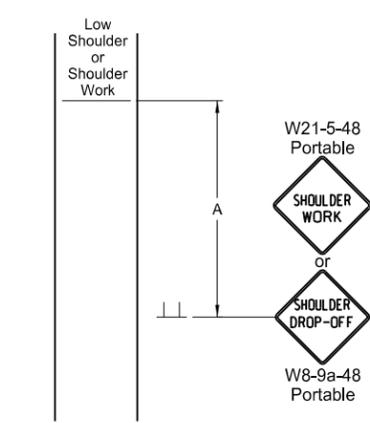


**TYPE AA**  
To be used where survey crew is being used

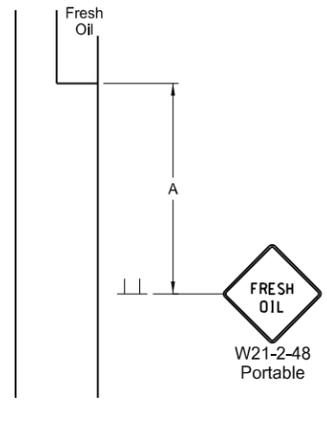


**TYPE KK**  
To be used at major intersections within pilot car control area

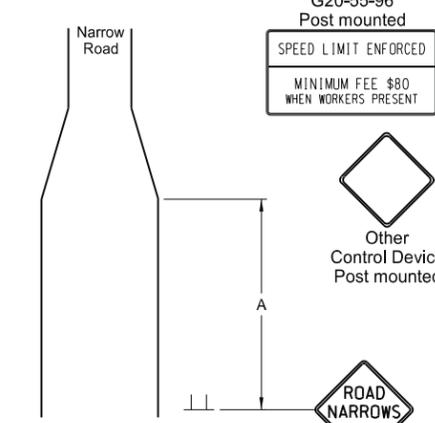
- Notes
1. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
  2. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
  3. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
  4. Existing speed limit signs within a reduced speed zone shall be covered.
  5. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
  6. G20-55-96 signs are not required if this standard is part of other traffic control layouts, or the work is less than 15 days.
  7. When a pilot car operation is used, place a G20-4b-36 "Wait For Pilot Car" sign at major intersections within pilot car control area.



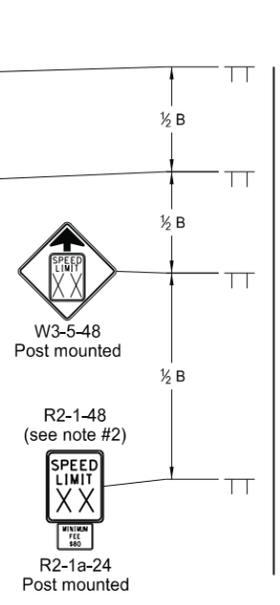
**TYPE BB**  
To be used within a major work area where the sign conditions exist



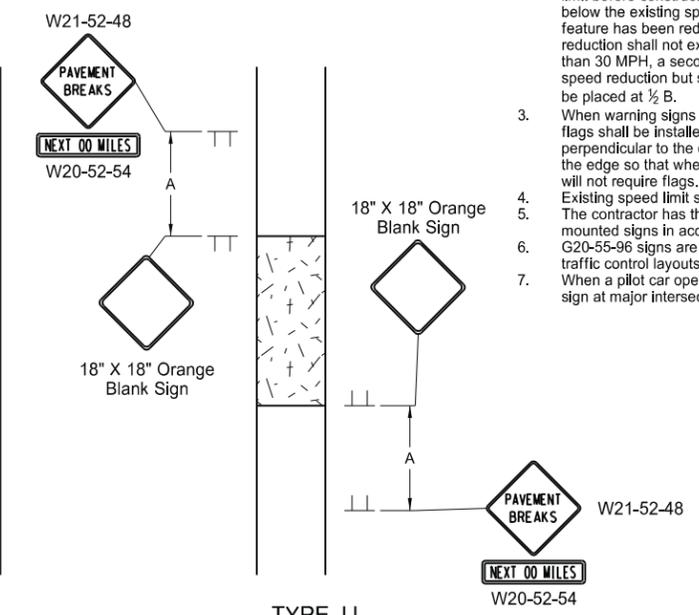
**TYPE CC**  
To be used where the sign conditions exist



**TYPE DD**  
To be used where the sign conditions exist



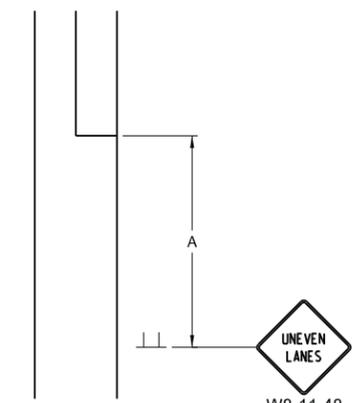
**TYPE Z**  
To be used where speed zone is needed



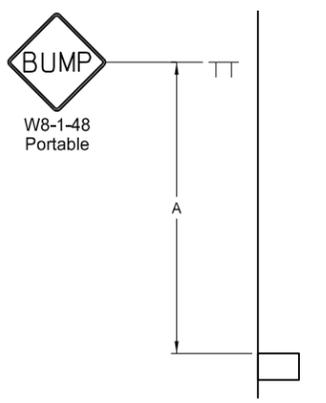
**TYPE JJ**  
To be used where there is a break in the pavement. These signs may be skid mounted or post mounted and shall be installed when conditions exist and removed when not applicable.

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

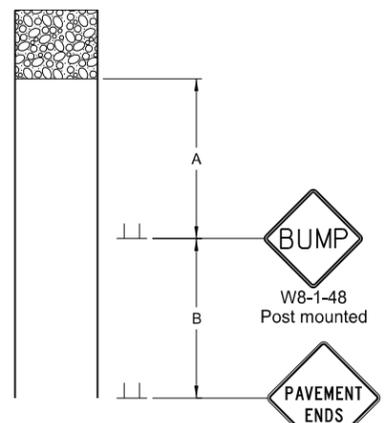
\* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.



**TYPE GG**  
To be used where a difference of elevation between lanes exist



**TYPE EE**  
To be used where the sign conditions exist



**TYPE FF**  
To be used where the sign conditions exist

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

**KEY**

Sign (represented by a vertical line with a horizontal bar)

Flagger (represented by a square with a diagonal line)

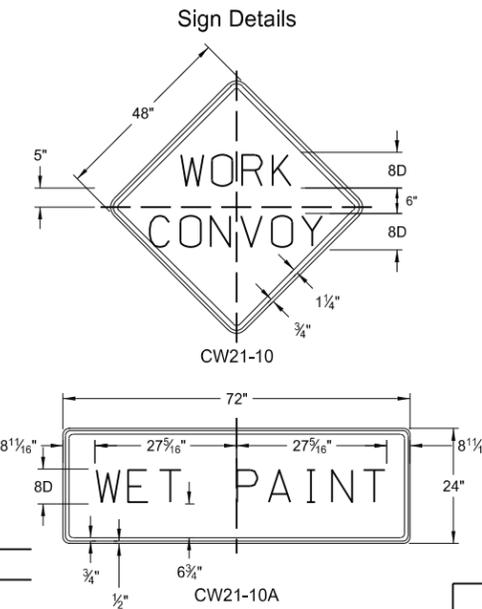
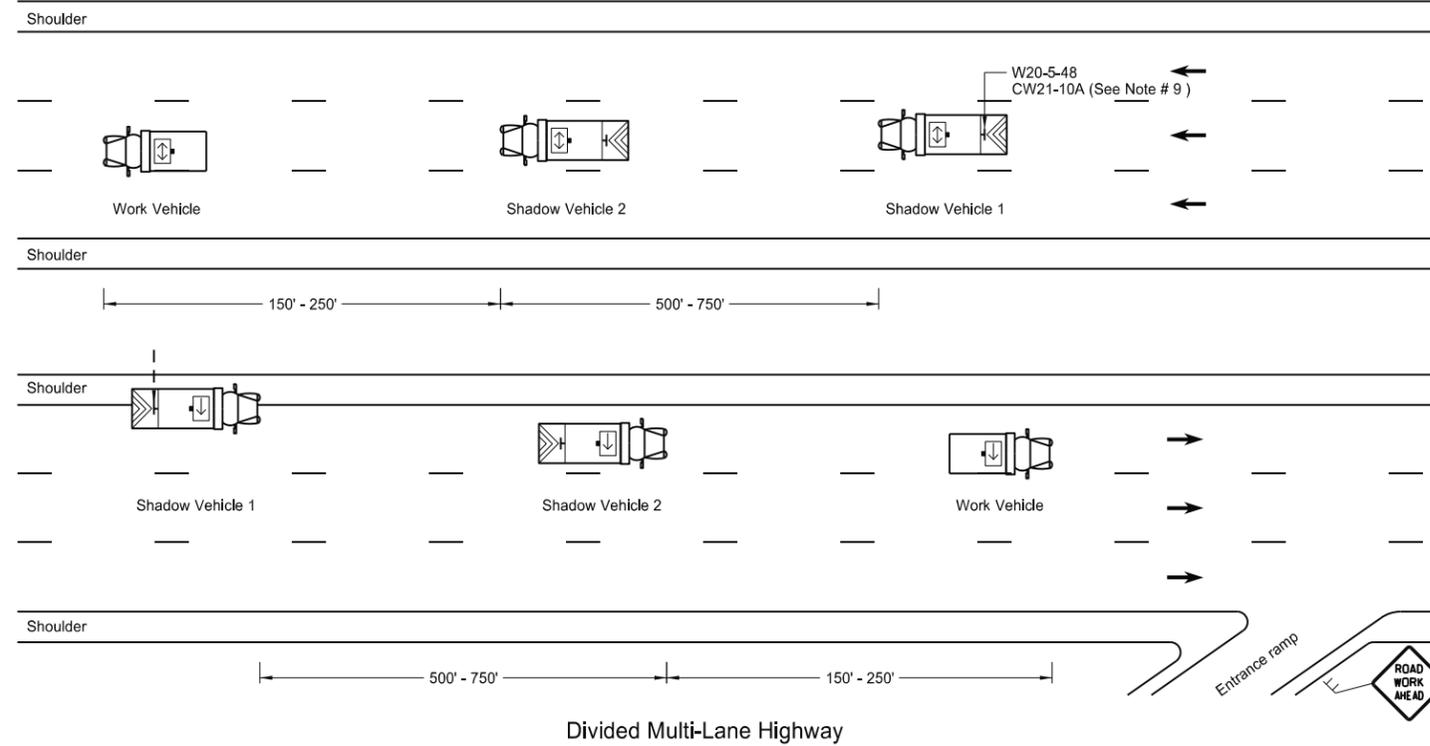
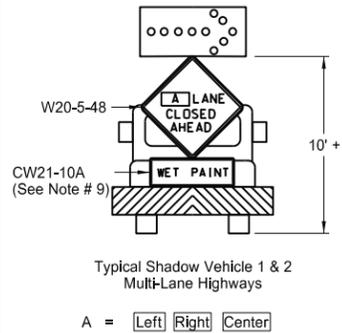
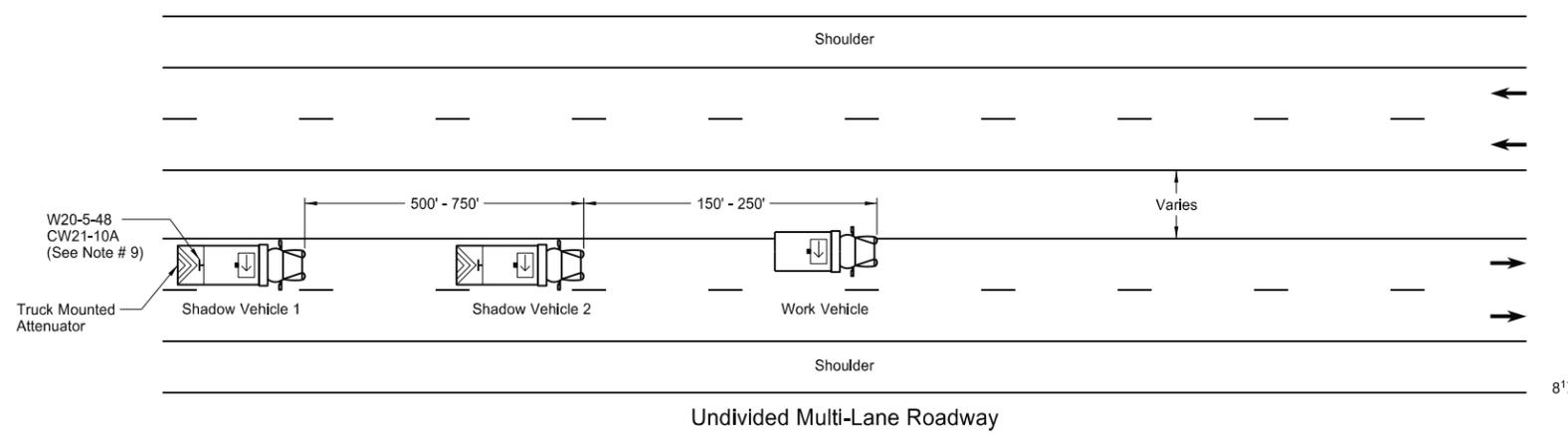
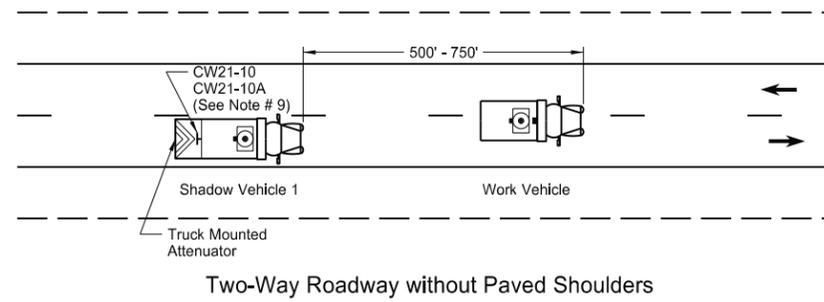
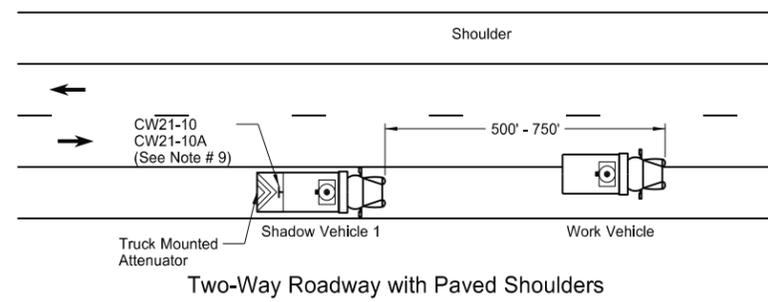
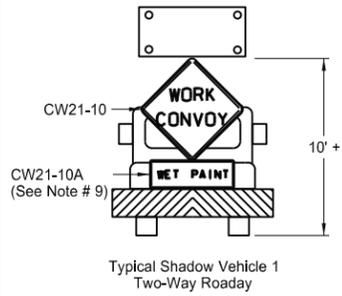
Cones (represented by a triangle)

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9-27-13	
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DATE	CHANGE

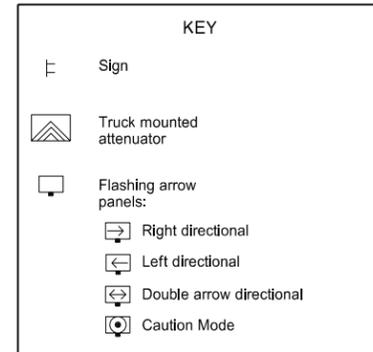
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# TRAFFIC CONTROL PLAN FOR MOVING OPERATIONS

D-704-27



- Notes
1. If the contractor chooses to place more vehicles in the convoy than are shown, these vehicles shall have the truck mounted attenuator and shall be at the contractor's expense.
  2. Shadow and work vehicles shall display yellow rotating beacons or strobe lights unless otherwise stated elsewhere in the plans.
  3. Flashing arrow panels shall be Type B or Type C. The panel operation shall be controlled from inside the vehicle.
  4. Each vehicle shall have two-way electronic communication capability.
  5. When work convoys must change lanes, shadow vehicle 1 should change lanes first to shadow other convoy vehicles.
  6. Vehicle spacing between the shadow vehicle 1 and shadow vehicle 2 will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the trail vehicle in time to slow down and/or change lanes as they approach the shadow vehicle.
  7. Sign Colors  
Letters = Black  
Border = Black  
Background = Orange
  8. Shadow vehicle 2 may be used as the paint tender vehicle.
  9. Sign CW21-10A shall only be used during a painting operation.
  10. On two lane - two way roadways, the work and shadow vehicles should pull over periodically to allow motor vehicle traffic to pass.



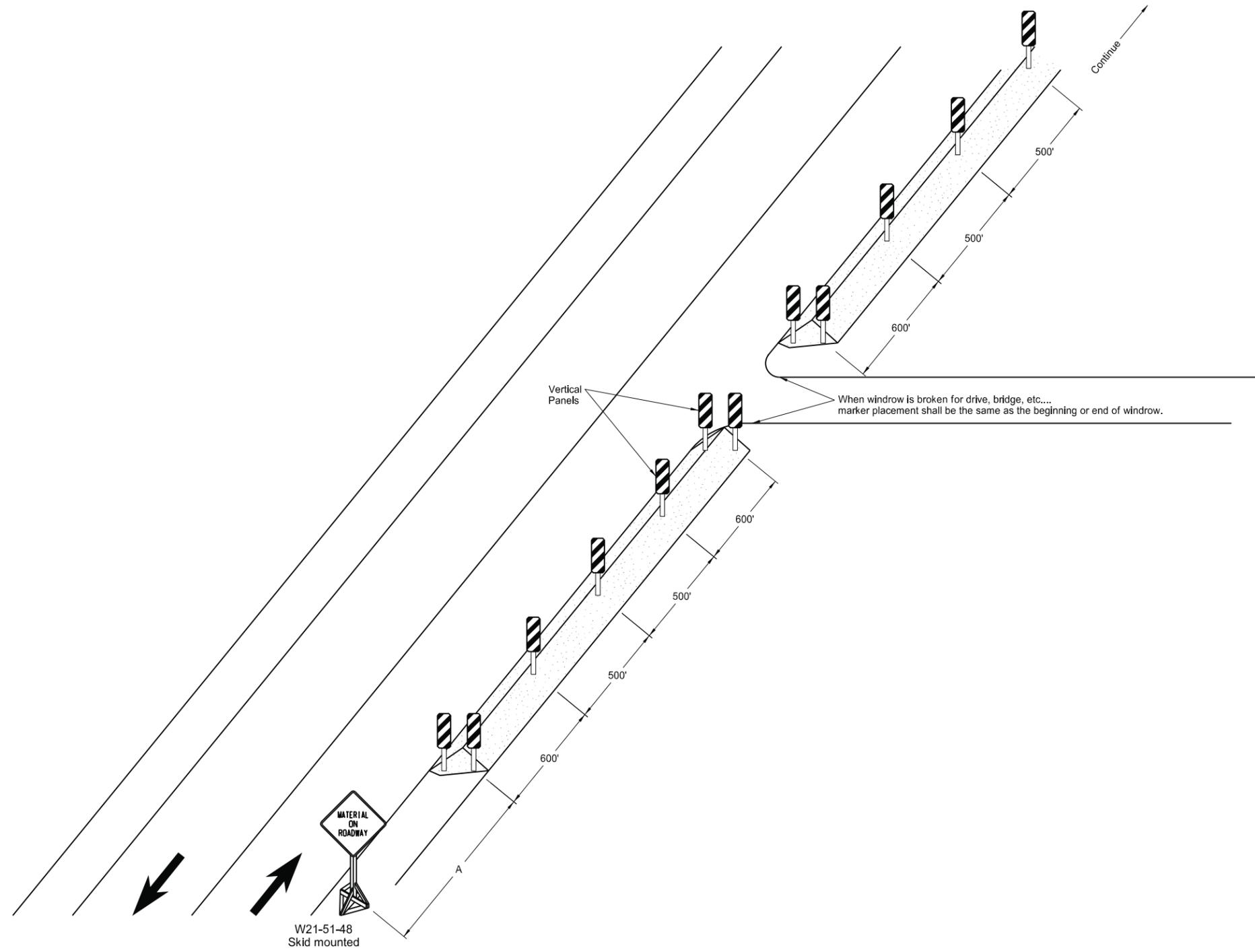
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways

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# WINDROW MARKING

D-704-30

Notes:  
The contractor has the option of using portable sign supports in lieu of post mounted sign in accordance with the NDDOT Standard Specifications.

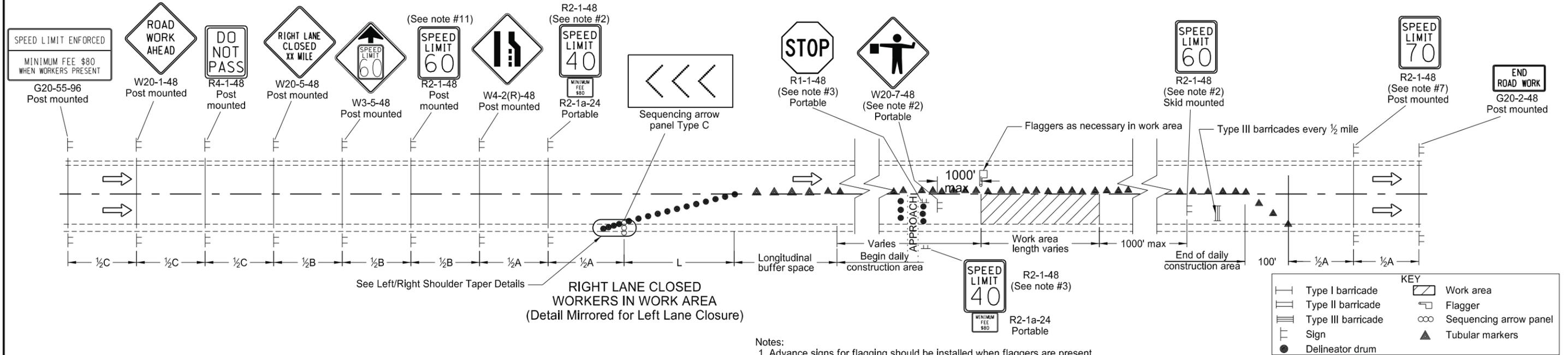


Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (55 mph to 60 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-24-14	Revised Note

This document was originally issued and sealed by  
Roger Weigel  
Registration Number  
PE- 2930,  
on 06/24/14 and the original document is stored at the North Dakota Department of Transportation

SIGN LAYOUT FOR ONE LANE CLOSURE

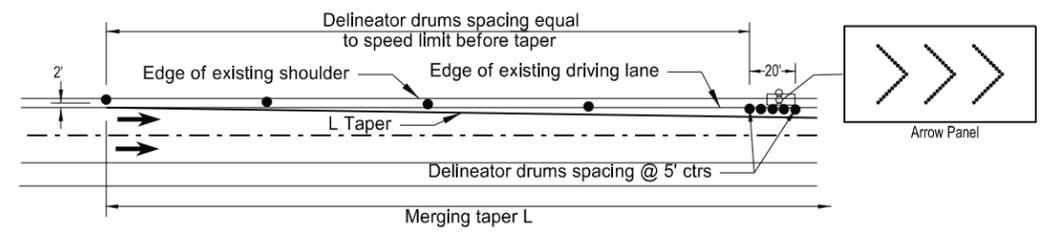


RIGHT LANE CLOSED WORKERS IN WORK AREA (Detail Mirrored for Left Lane Closure)

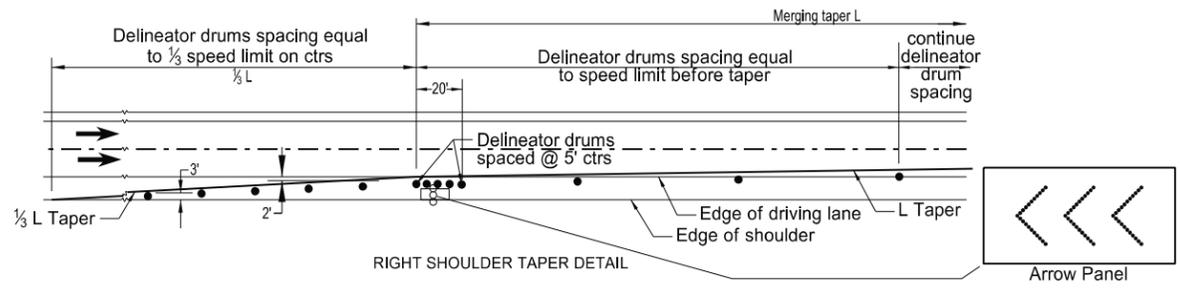
KEY

—	Type I barricade	▨	Work area
—	Type II barricade	○	Flagger
—	Type III barricade	∞	Sequencing arrow panel
—	Sign	▲	Tubular markers
●	Delineator drum		

- Notes:
- Advance signs for flagging should be installed when flaggers are present.
  - The advanced flagger sign and the speed limit signs shall be moved as the work area moves through the construction zone. When the work area is not visible from the flagger, the flagger station shall be placed so the work area is visible. The 40 mph speed limit sign shall be spaced at 1/2 A in advance of the flagger sign. The 60 mph speed limit sign shall also be moved. Upon completion of the work day or when workers are not present, the 40 mph speed limit and the Minimum Fee \$80 signs shall be covered or removed.
  - Approaches: When the work area encompasses an approach, the approach shall be controlled by installing a 40 mph speed limit sign. If this approach is on the side of the lane closure, the existing stop sign shall be covered and a new portable stop sign shall be installed. When the main line 40 mph speed zone is moved past the approach, the approach speed limit sign shall be removed.
  - Variables:
    - S=Numerical value of speed limit or 85th percentile
    - W=The width of taper.
    - L=Minimum length of taper, or SxW for freeways, expressways, and all other roads with speeds of 45 mph or greater, or (WxSxS)/60 for urban, residential, and other streets with speeds of 40 mph or less.
  - Delineator drums, used for tapering traffic shall be spaced at the dimension "S". Tubular markers used for tangents shall be spaced at 2 times dimension "S".
  - Sequencing arrow panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface.
    - Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
    - Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
    - Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
  - The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
  - Existing speed limit signs within a reduced speed zone shall be covered.
  - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
  - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 mph. Where speed limits are to be reduced more than 30 mph, a second speed limit sign shall be installed with the desired speed reduction, but shall not exceed 30 mph. The second speed limit sign shall be placed at 1/2 B.
  - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
  - Sign G20-55-96 is not required if this standard is part of other traffic control layouts or the work is less than 15 days.



LEFT SHOULDER TAPER DETAIL



RIGHT SHOULDER TAPER DETAIL

Longitudinal Buffer Space	
Speed (mph)*	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

\*Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

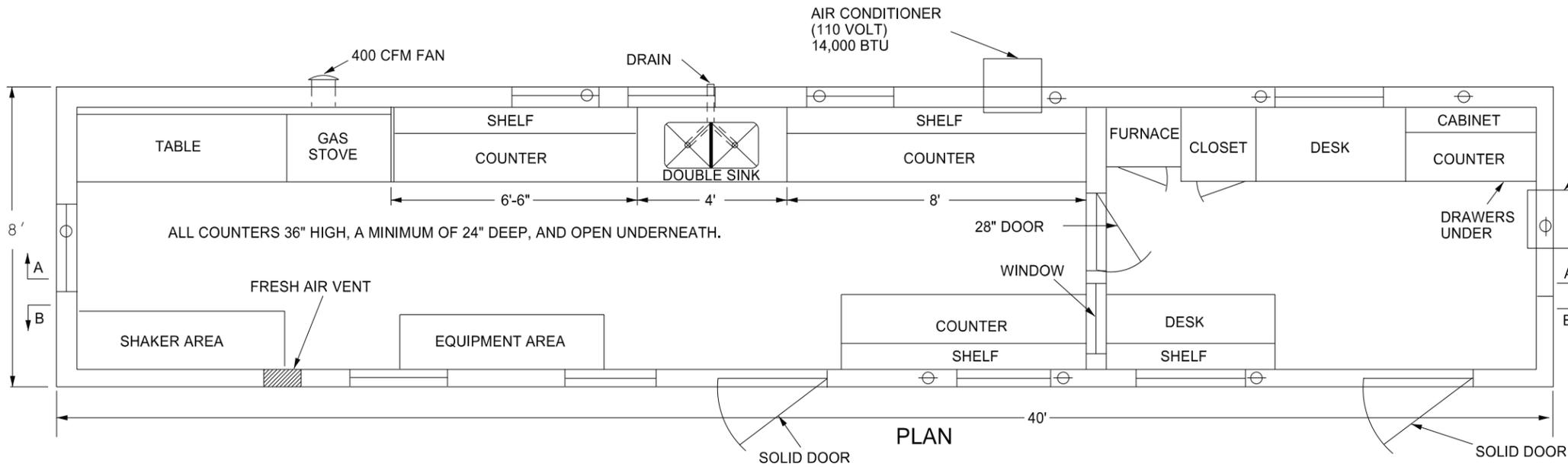
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-26-2012	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 9/26/2012 and the original document is stored at the North Dakota Department of Transportation

BITUMINOUS LABORATORY

D-706-1



AIR CONDITIONER (110 VOLT) 8,000 BTU

NOTES:

There shall be a minimum of six screened exterior windows on two or more sides, with a minimum of one window in each room. Windows shall have a minimum area of 4 square feet each. Suggested locations are shown on drawing.

The lab shall be equipped with a 1'x1' shelf at 36" above the regular countertop to hold the stock solution container for the Sand Equivalent test.

The sink shall be double compartment stainless steel. Each compartment shall be a minimum of 16"x14"x10" deep. The sink shall be drained to an outside waste line. A trap is not required. Water service lines shall be copper or plastic having a diameter of 1/2 inch.

The lab shall be equipped with an exhaust fan capable of removing inside air at a rate of 400 CFM.

The fresh air vent shall be hinged to open or close manually.

24" x 48" table shall be provided capable of holding a 200 lb. masonry saw. The table shall have a minimum clearance of 36" overhead.

The water supply tank shall have a capacity of 500 gallons.

Steps and a landing for each set of steps shall be provided for each of two entrance doors. Steps for each area shall be made of, or covered with, a material providing for a non-slip surface. They shall be heavy duty steps that are capable of withstanding heavy loadings and extensive use.

The pressure tank on the pump shall be 20 gallon capacity.

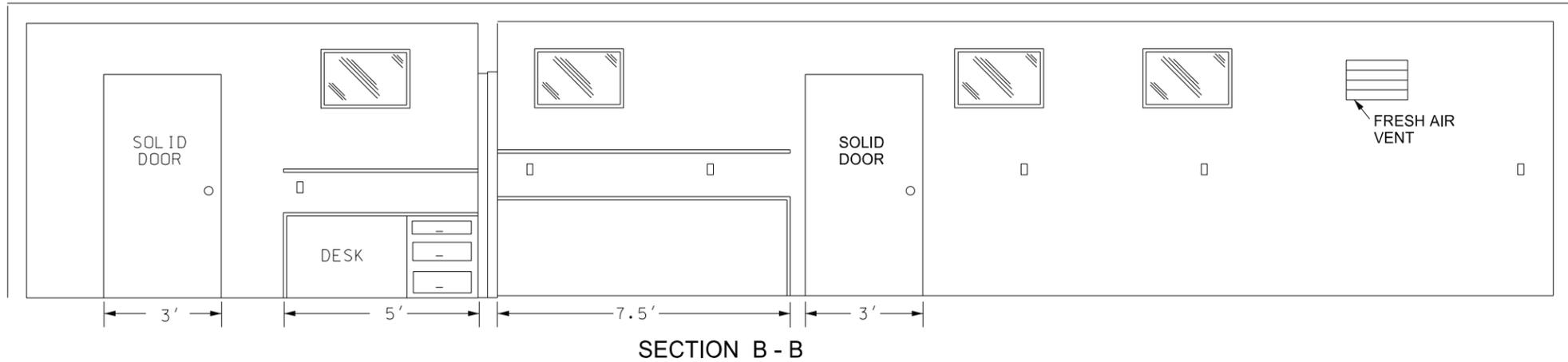
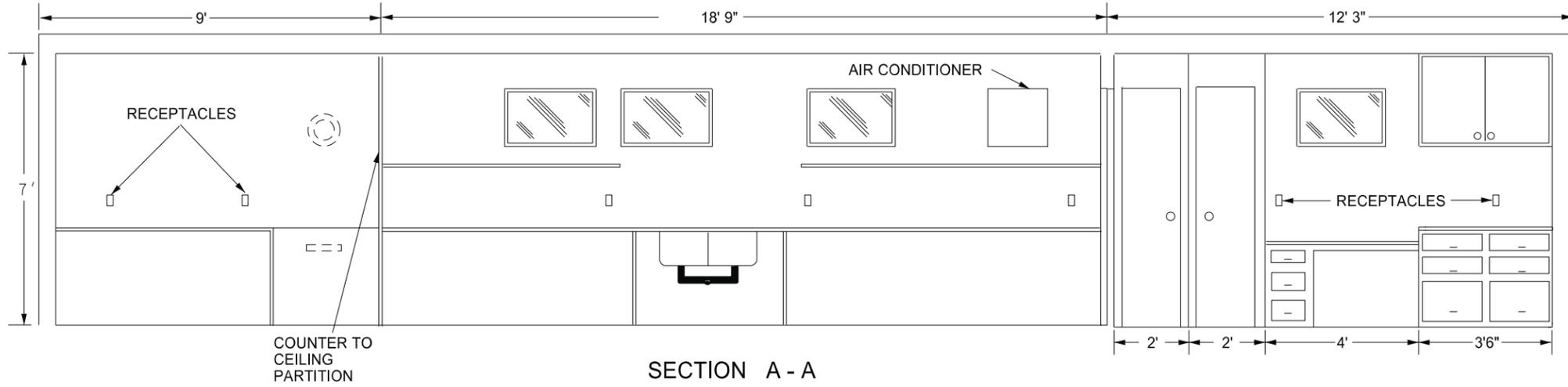
Locks, latches, and hinges for main doors shall be heavy duty type to withstand the intense use in service.

The wall between the office and the work area shall be properly insulated to prevent the transmission of heat and noise.

The floor beneath the marshall area shall be heavily reinforced.

The lab shall be equipped with steel cable tie downs and ground anchors at each corner of the lab.

Electrical service entrance shall be wired for 100 amps, and have separate circuits for air conditioners. Convenience outlets shall have a minimum spacing of four feet in counter areas.

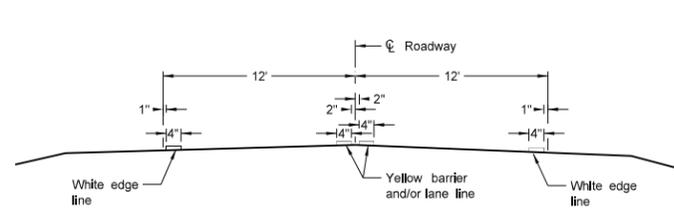


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
07-30-14	Changed standard's title and revised notes.

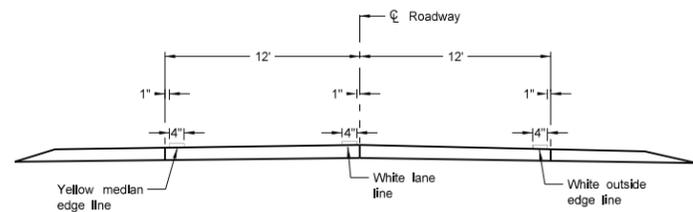
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PAVEMENT MARKING

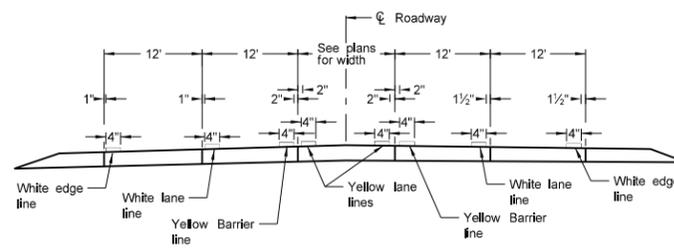
D-762-4



Two Lane Two Way  
RURAL ROADWAY

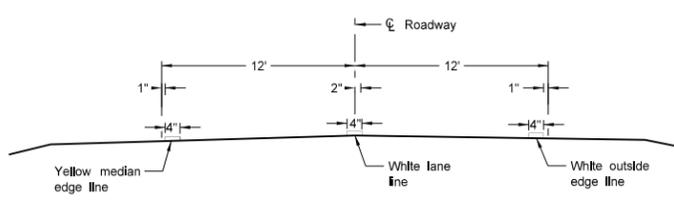


Two Lane Roadway  
INTERSTATE HIGHWAY  
Concrete Section

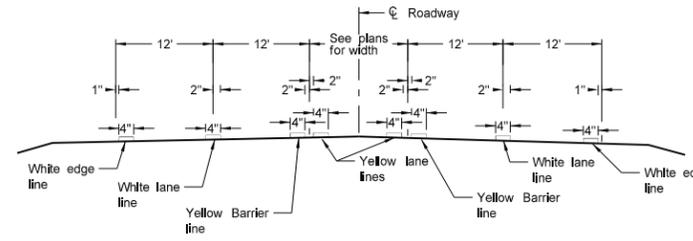


RURAL FIVE LANE ROADWAY  
Concrete Section

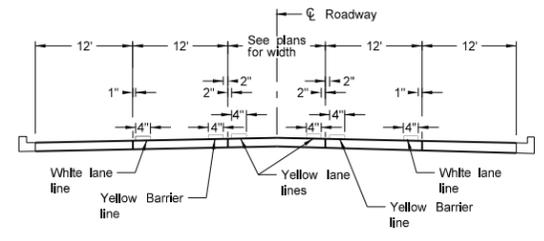
NOTES:  
1. Edge lines shall be continued through private drives and field drives and broken for intersections.



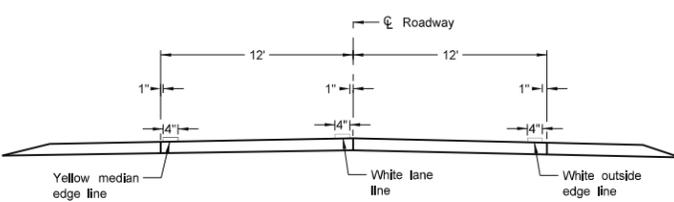
Two Lane Divided  
Rural Roadway  
PRIMARY HIGHWAY  
Asphalt Section



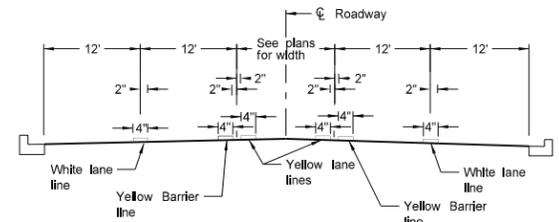
RURAL FIVE LANE ROADWAY  
Asphalt Section



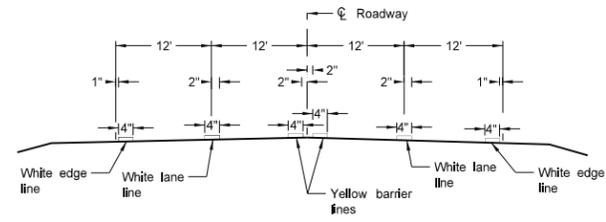
URBAN FIVE LANE SECTION  
Concrete Section



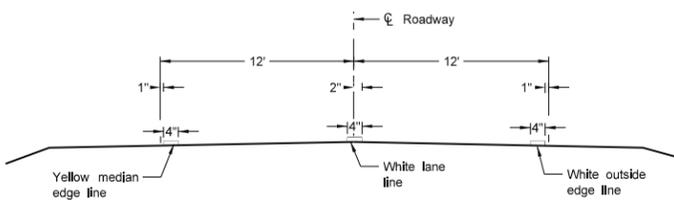
Two Lane Roadway  
PRIMARY HIGHWAY  
Concrete Section



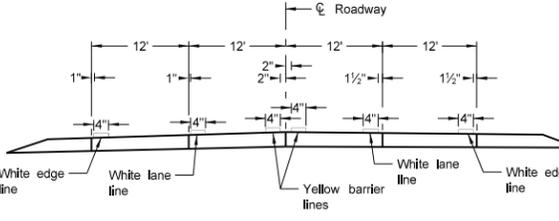
URBAN FIVE LANE SECTION  
Asphalt Section



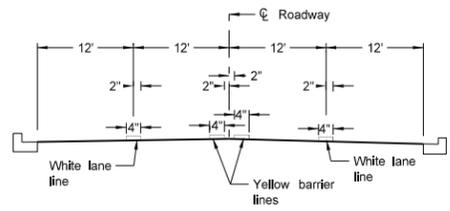
RURAL FOUR LANE ROADWAY  
Asphalt Section



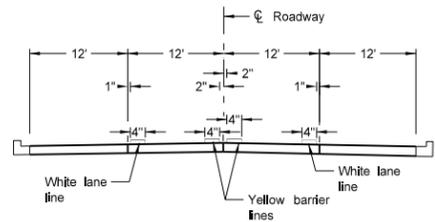
Two Lane Roadway  
INTERSTATE HIGHWAY  
Asphalt Section



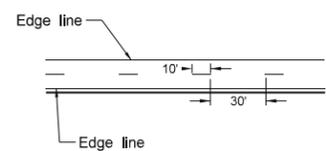
RURAL FOUR LANE ROADWAY  
Concrete Section



URBAN FOUR LANE SECTION  
Asphalt Section



URBAN FOUR LANE SECTION  
Concrete Section

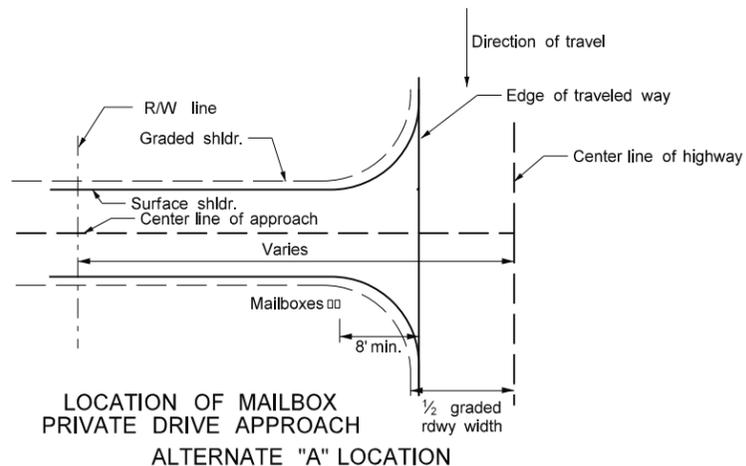


CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

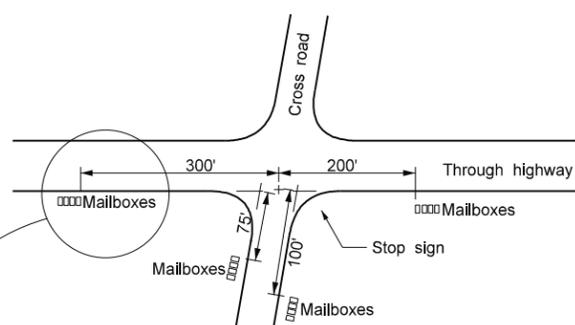
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

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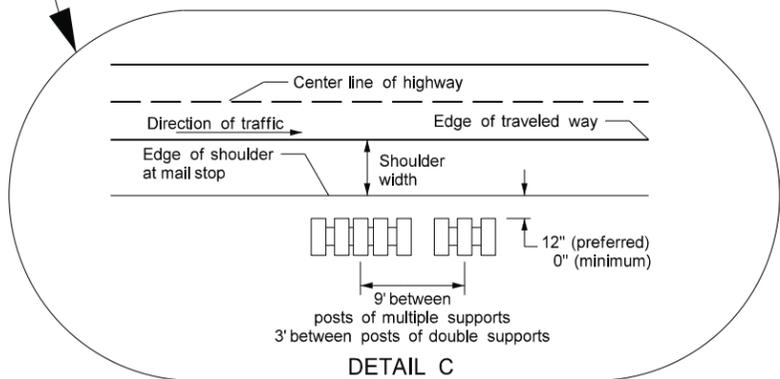
MAILBOX LOCATION DETAILS



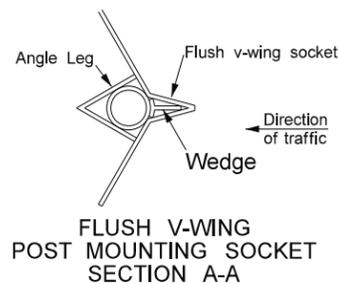
LOCATION OF MAILBOX PRIVATE DRIVE APPROACH ALTERNATE "A" LOCATION



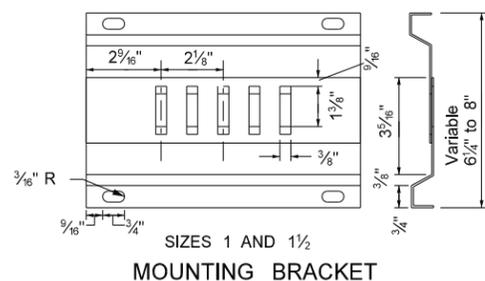
MINIMUM CLEARANCE DISTANCE TO NEAREST MAILBOX ALONG ROADWAY AT INTERSECTIONS ALTERNATE "B" LOCATION



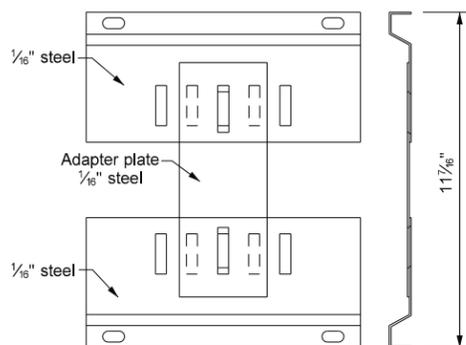
DETAIL C



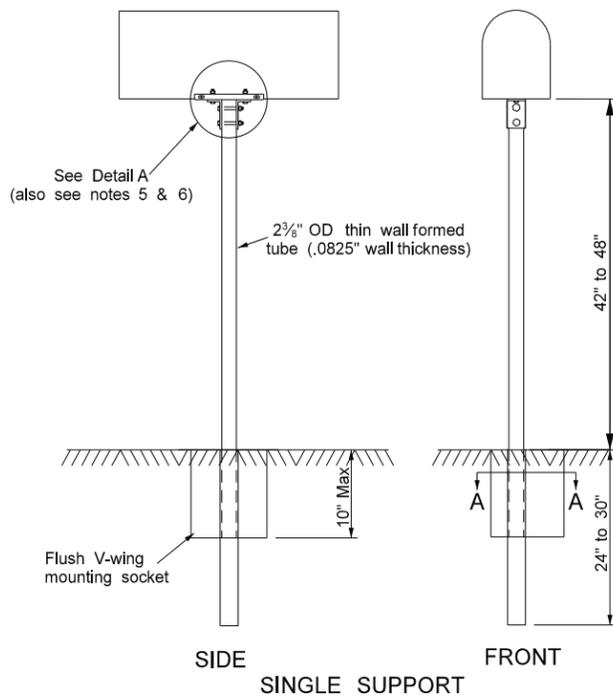
FLUSH V-WING POST MOUNTING SOCKET SECTION A-A



SIZES 1 AND 1/2 MOUNTING BRACKET



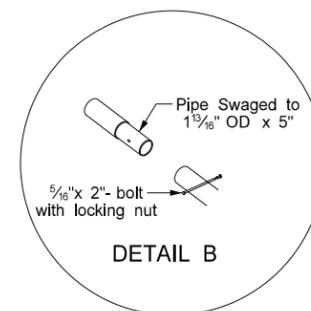
SIZE 2 WITH ADAPTOR PLATE MOUNTING BRACKET



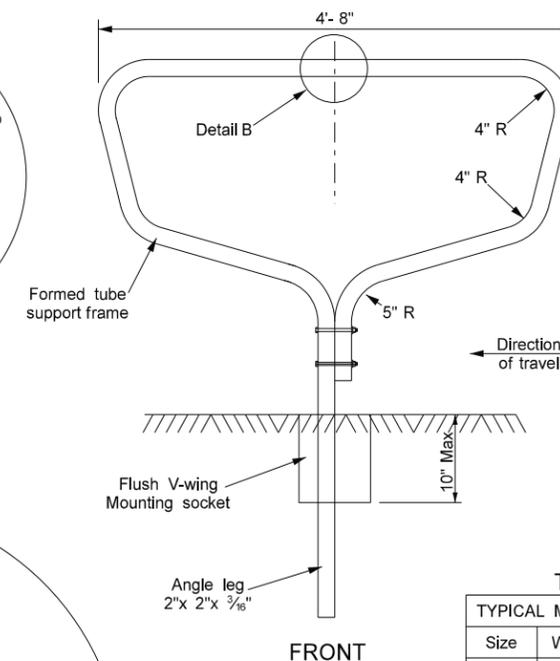
SIDE FRONT SINGLE SUPPORT

Notes:

- The mailbox support and hardware details shall consist of the "V-Loc Mailbox Support System" manufactured by: Tapco Traffic & Parking Control Co. Inc. Any other equal support system meeting the requirements of NCHRP Report 350, which has been crash tested, and approved by the Federal Highway Administration may be used. Approved alternate mailbox assemblies shall be installed in the manner and arrangement crash tested.
- The preferred location for all mailboxes is the Alternate "A" location. However, the Engineer may approve the Alternate "B" location if warranted by existing field conditions.
- Postal regulations require that mailboxes must be located on the right-hand side of the road in the direction traveled by the carrier. Therefore, the Engineer shall contact the local carrier or postmaster before installing new mailboxes to verify the direction of travel.
- Mailboxes installed on private drive approaches must always be located on the downstream side of the approach.
- Install angle connection parallel to traffic flow for size 2 mailbox mounted on single posts.
- Size 2 mailbox mounted on multiple support requires 2 each, 3/8" by 3/8" bolts with lock washers and nuts to attach the adaptor plate to mounting bracket. The unit will then require 4 angle connections to attach to the formed tube support frame. See Detail A.
- Space multiple support frames a minimum of 4 feet apart. Space single support frames a minimum of 3 ft apart. Do not place more than five No. 1 mailboxes, three No. 2 mailboxes, or any combination of four No. 1-A and No. 2 mailboxes on multiple support frames.



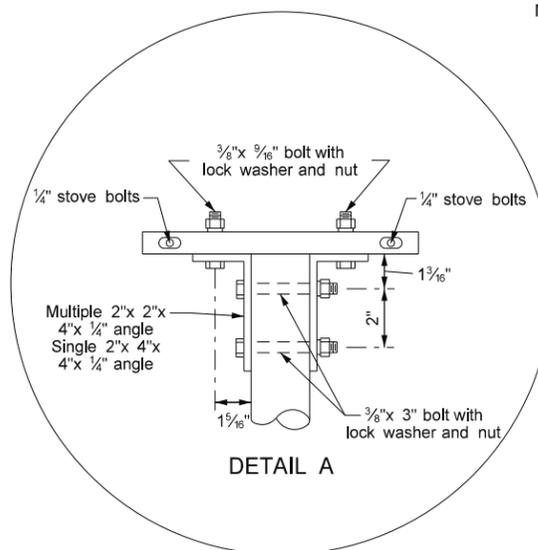
DETAIL B



FRONT

TABLE A

TYPICAL MAILBOX DIMENSIONS			
Size	Width	Height	Length
1	6.5"	8.5"	19"
1A	8"	10.5"	21"
2	11.5"	13.5"	23.5"



DETAIL A

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-15-2010	
REVISIONS	
DATE	CHANGE

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