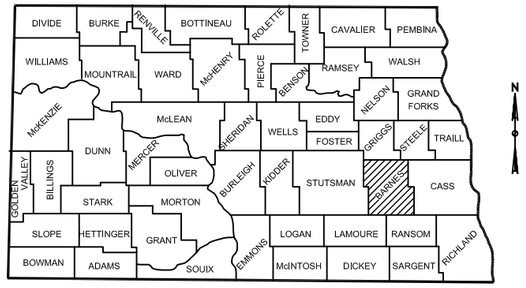
JOB #1

	STATE	PROJECT NUMBER	PCN	SECTION NUMBER	SHEET NUMBER
	ND	SC-0207(059)	20901	1	1



STATE OF NORTH DAKOTA
SHOWING COUNTIES

BARNES COUNTY, NORTH DAKOTA
PLANS FOR FEDERAL AID PROJECT
SC-0207(059)
MICROSURFACING & INCIDENTALS

BARNES COUNTY HIGHWAY 7 (CMC 0207)

Project consists of approximately 21 miles of Microsurfacing and Incidentals.
Project is located on Barnes County Highway 7, beginning at ND Highway 46 and extending North approximately 21 miles.

GOVERNING SPECIFICATIONS:
2014 Standard Specifications adopted by the North Dakota Department of Transportation and the Supplemental Specifications effective on the date the project is advertised.

PROJECT LENGTH

PROJECT	GROSS MILES	EXCEPTION MILES	NET MILES
SC-0207(059)	21.302	0.279	21.023
TOTAL	21.302	0.279	21.023

DESIGN DATA

TRAFFIC		AVERAGE DAILY PASSENGER	AVERAGE DAILY TRUCKS	AVERAGE DAILY TOTAL	EST. 30th MAX. HR.
CURRENT TRAFFIC	2015	155	15	170	19
TRAFFIC FORECAST	2035	175	15	190	21

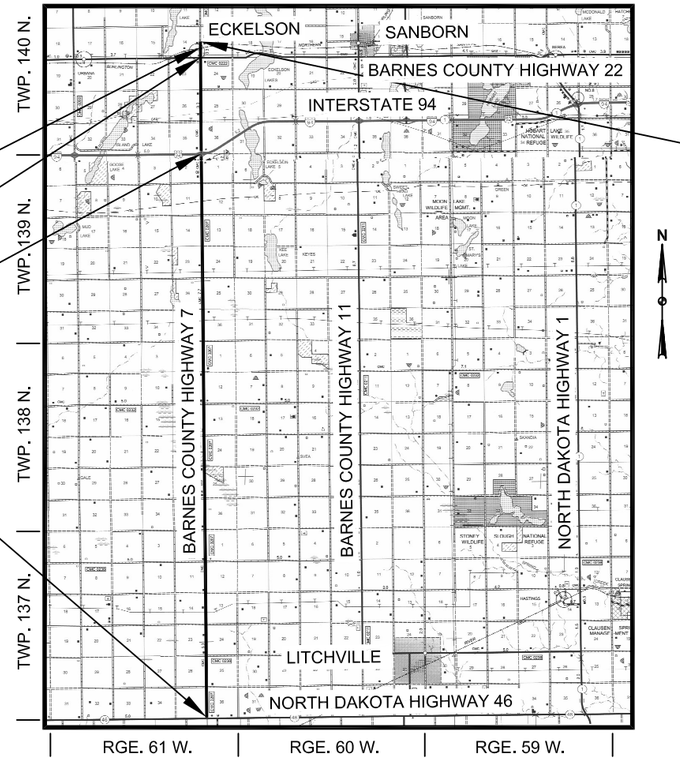
DESIGN SPEED	25 / 55 MPH
MINIMUM SIGHT DISTANCE (STOPPING)	155 / 495 FEET

RAILROAD EXCEPTION
STA. 1134+84 to STA. 1135+11

HWY 22 EXCEPTION
STA. 1118+45 to STA. 1119+28

I-94 EXCEPTION
STA. 952+81 to STA. 966+44

BEGIN PROJECT SC-0207(059)
STA. 10+93 = A Point Approximately
93 Feet North of the Southeast Corner
of Sec. 35, Twp. 137 N., Rge. 61 W.



END PROJECT SC-0207(059)
STA. 1135+65 = A Point Approximately
1,702 Feet North of the Southeast Corner
of Sec. 14, Twp. 140 N., Rge. 61 W.

PS&E Corrections Made: August 2015

Surveyed & Designed Date: July 2015

DESIGNER Logan Berg
DESIGNER Jacob Loegering
DESIGNER Mark Loidolt
DESIGNER -
DESIGNER -

This document was originally issued and sealed by Shawn Mayfield Registration Number PE- 4979, on 8/28/15 and the original document is stored at the office of KLJ in Valley City, ND.

CERTIFICATION
I HEREBY CERTIFY THAT THESE PLANS WERE PREPARED BY ME OR UNDER MY DIRECT SUPERVISION, AND THAT I AM A DULY REGISTERED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF NORTH DAKOTA.

Shawn Mayfield /s/
KADRMAS, LEE & JACKSON, INC.

DATE 8-28-15 REGISTRATION NUMBER PE-4979

1010 4TH AVENUE SW
P.O. BOX 937
VALLEY CITY, ND 58072-0937
(701) 845-4980, FAX (855) 288-8055

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	SC-0207(059)	2	1

TABLE OF CONTENTS

LIST OF STANDARD DRAWINGS

STANDARD NO.	DESCRIPTION
D-704-7 & 8	Breakaway Systems for Construction Zone Signs
D-704-9	Construction Sign Details Terminal and Guide Signs
D-704-11	Construction Sign Details Warning Signs
D-704-13	Barricade and Channelizing Device Details
D-704-14	Construction Sign Punching and Mounting Details
D-704-15	Road Closure Layouts
D-704-20	Terminal and Seal Coat Sign Layouts
D-704-22	Construction Truck and Temporary Detour Layouts
D-704-26	Miscellaneous Sign Layouts
D-704-27	Traffic Control Plan for Moving Operations
D-704-50	Portable Sign Support Assembly
D-760-5	Saw Slotted Rumble Strips at Intersections
D-762-1	Pavement Marking Message Details
D-762-4	Pavement Marking
D-762-6	Short-Term Pavement Marking

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	SC-0207(059)	4	1

END PROJECT SC-0207(059)
STA. 1135+65 = A Point Approximately
1,702 Feet North of the Southeast Corner
of Sec. 14, Twp. 140 N., Rge. 61 W.

HWY 22 EXCEPTION
STA. 1118+45 to STA. 1119+28

MICROSURFACING AND INCIDENTALS

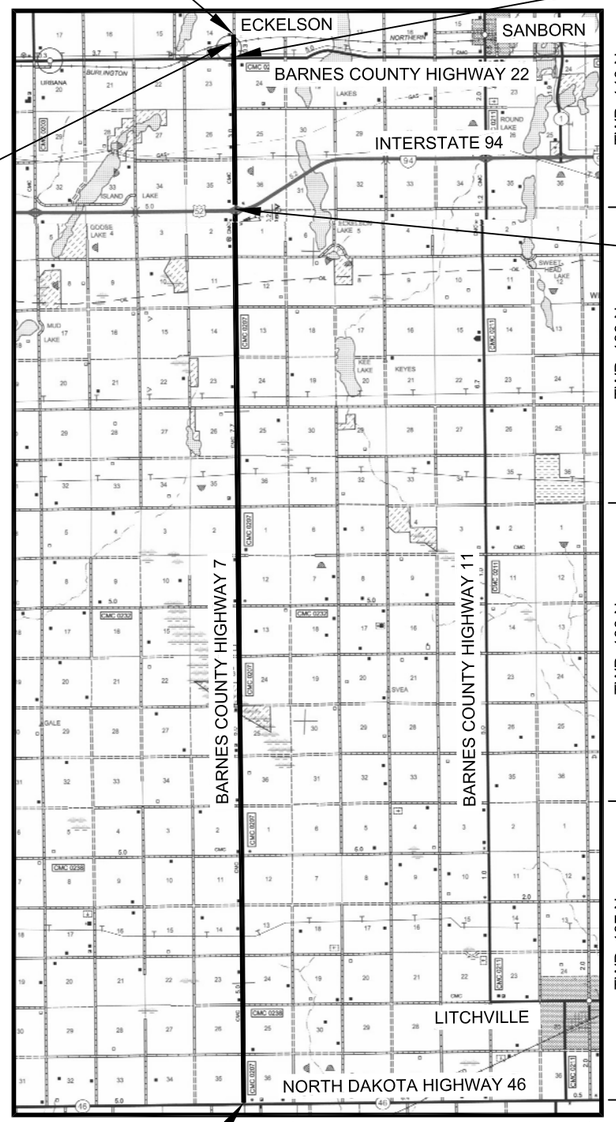
STA. 1118+63
STA. 1065+32
STA. 1012+42

RAILROAD EXCEPTION
STA. 1134+84 to STA. 1135+11

STA. 959+45

I-94 EXCEPTION
STA. 952+81 to STA. 966+44

STA. 907+73
STA. 854+87
STA. 801+99
STA. 749+01
STA. 695+86
STA. 642+82
STA. 591+25
STA. 537+78
STA. 484+57
STA. 431+84
STA. 378+65
STA. 325+81
STA. 272+98
STA. 220+40
STA. 167+84
STA. 115+21
STA. 62+54
STA. 10+00



BEGIN PROJECT SC-0207(059)
STA. 10+93 = A Point Approximately
93 Feet North of the Southeast Corner
of Sec. 35, Twp. 137 N., Rge. 61 W.

This document was originally issued and sealed by Shawn Mayfield Registration Number PE- 4979, on 8/28/15 and the original document is stored at the office of KLJ in Valley City, ND.

SC-0207(059)
BARNES COUNTY, NORTH DAKOTA

KLJ

SCOPE OF WORK

DRWN. BY	CHK'D BY	PROJECT NO.
ZV	SM	5315107

Aug 28, 2015 - 8:14am - P:\County\ND\Barnes\5315107\CAD\Design\Plans\5315107_004SW.dwg

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	SC-0207(059)	6	1

PLAN NOTES

107-115 **RAILROAD PROTECTIVE LIABILITY INSURANCE:** This project crosses the BNSF Railway Company at Station 1134+98. The type of work that will be performed within the railroad right of way is Microsurfacing and Incidentals. Direct inquiries regarding protective liability insurance to:

Rosa Martinez
Marsh Co.
Texas
214-303-8519

Obtain information regarding crossing number 071229B from the Federal Railroad Administration website: http://safetydata.fra.dot.gov/Officeofsafety/

107-710 **HAUL ROADS:** Before submitting a proposal, contact the appropriate State, County, Township, or City officials to determine if there are any roadways that will be designated as "no haul routes".

421-P01 **SCRATCH COURSE:** Place a scratch course throughout the project to fill in ruts and transverse joints.

704-P01 **TRAFFIC CONTROL FOR SEAL COATS & MICROSURACING:** Provide traffic control consisting of a temporary lane closure, flagging and a pilot car.

Traffic control device quantities are based on a 6 mile limitation and the following list:

1. Standard D-704-15, layout A;
2. Standard D-704-20, layout G;
3. Standard D-704-22, layouts K; and
4. Standard D-704-27.

Provide additional devices at no cost to the County.

Place flaggers and traffic control devices as shown on Standard D-704-15, layout A at the following intersections when the lane closure spans across them:

1. County Highway 32
2. County Highway 38
3. Interstate 94
4. County Highway 22

760-P01 **RUMBLE STRIPS:** Install “RUMBLE STRIPS – INTERSECTION”, as per Standard Drawing D-760-5 at the following intersection:

- County Highway 7 / ND Highway 46.

762-P01 **SHORT TERM PAVEMENT MARKING:** The quantity for short term striping is based on two applications. Place the short term pavement marking prior to the end of each day to cover that day’s centerline. Payment for additional application, if required, will be at the unit price bid for the respective bid items.

762-050 **PAVEMENT MARKING:** If the Engineer and Contractor agree, plan quantity will be used as the measurement for payment for pavement marking items.

This document was originally issued and sealed by Shawn Mayfield Registration Number PE- 4979, on 8/28/15 and the original document is stored at the office of KLJ in Valley City, ND.

SC-0207(059)
BARNES COUNTY, NORTH DAKOTA

KLJ

PLAN NOTES

DRWN. BY	CHKD. BY	PROJECT NO.
ZV	SM	5315107

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-0207(059)	8	1

ESTIMATE OF QUANTITIES

SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
103	0100	CONTRACT BOND	L SUM	1
107	0100	RAILWAY PROTECTION INSURANCE	L SUM	1
420	0101	CRS2 EMULSIFIED ASPHALT	GAL	4,940
421	0010	AGGREGATE FOR MICROSURFACING TYPE II	TON	6,227
421	0020	ASPHALT EMULSION FOR MICROSURFACING	GAL	206,595
702	0100	MOBILIZATION	L SUM	1
704	0100	FLAGGING	MHR	630
704	1000	TRAFFIC CONTROL SIGNS	UNIT	1,205
704	1052	TYPE III BARRICADE	EA	4
704	1185	PILOT CAR	HR	315
760	0009	RUMBLE STRIPS - INTERSECTION	EA	1
762	0103	PVMT MK PAINTED-MESSAGE	SF	132.5
762	0430	SHORT TERM 4IN LINE-TYPE NR	LF	84,482
762	1104	PVMT MK PAINTED 4IN LINE	LF	42,241

BASIS OF ESTIMATE

MAINLINE			
QUANTITY PER MILE	WIDTH	UNIT	DESCRIPTION
235	2' (2-1' Sloughs)	GAL	CRS2 Emulsified Asphalt (0.20 Gal/SY)
127	24'	TON	Aggregate for Microsurfacing Type II - Scratch Course (18 lbs/SY)
169	24'	TON	Aggregate for Microsurfacing Type II - Wearing Course (24 lbs/SY)
4,209	24'	GAL	Asphalt Emulsion for Microsurfacing - Scratch Course (14% by weight at 8.43 lbs/gal; 0.2989 Gal/SY)
5,612	24'	GAL	Asphalt Emulsion for Microsurfacing - Wearing Course (14% by weight at 8.43 lbs/gal; 0.3986 Gal/SY)
30	-	MHR	Flagging
15	-	HR	Pilot Car

SC-0207(059)
BARNES COUNTY, NORTH DAKOTA

KLJ

ESTIMATE OF QUANTITIES & BASIS OF ESTIMATE

DRWN. BY	CHK'D BY	PROJECT NO.
ZV	SM	5315107

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-0207(059)	11	1

PAVEMENT MARKING

DESCRIPTION			UNIT	QUANTITY PER LOCATION
4" Yellow No Passing Zone (Solid Line)				
Sta. 10+37	to	Sta. 14+85	LT	LF	448
Sta. 486+97	to	Sta. 494+38	RT	LF	741
Sta. 498+90	to	Sta. 506+87	LT	LF	797
Sta. 676+82	to	Sta. 682+67	RT	LF	585
Sta. 687+41	to	Sta. 693+90	LT	LF	649
Sta. 701+24	to	Sta. 706+57	RT	LF	533
Sta. 712+74	to	Sta. 717+97	LT	LF	523
Sta. 737+25	to	Sta. 755+72	RT	LF	1,847
Sta. 746+73	to	Sta. 766+50	LT	LF	1,977
Sta. 949+50	to	Sta. 952+81	RT	LF	331
Sta. 966+44	to	Sta. 969+31	LT	LF	287
Sta. 982+68	to	Sta. 994+75	RT	LF	1,207
Sta. 993+39	to	Sta. 1004+15	LT	LF	1,076
Sta. 1022+68	to	Sta. 1026+74	RT	LF	406
Sta. 1028+10	to	Sta. 1035+86	LT	LF	776
Sta. 1104+82	to	Sta. 1117+98	RT	LF	1,316
Sta. 1113+13	to	Sta. 1117+98	LT	LF	485
Sta. 1119+29	to	Sta. 1123+68	LT	LF	439
Sta. 1131+10	to	Sta. 1134+84	RT	LF	374
Sta. 1135+11	to	Sta. 1135+65	LT	LF	54
Subtotal				**LF**	**14,851**

DESCRIPTION	UNIT	QUANTITY PER LOCATION
4" Yellow Center Lines (10' Line, 30' Skip)		
Sta. 10+37 to Sta. 746+73	LF	18,410
Sta. 755+72 to Sta. 952+81	LF	4,930
Sta. 966+44 to Sta. 993+39	LF	680
Sta. 994+75 to Sta. 1113+13	LF	2,960
Sta. 1119+29 to Sta. 1134+84	LF	390
Sta. 1135+11 to Sta. 1135+65	LF	20
Subtotal	**LF**	**27,390**
Total 4" Yellow Pavement Marking Paint	**LF**	**42,241**
Pavement Marking Message		
RR Crossing @ Sta. 1134+98 (See Std. Dwg.)	**SF**	**132.5**

This document was originally issued and sealed by Shawn Mayfield Registration Number PE- 4979, on 8/28/15 and the original document is stored at the office of KLJ in Valley City, ND.

SC-0207(059)
BARNES COUNTY, NORTH DAKOTA

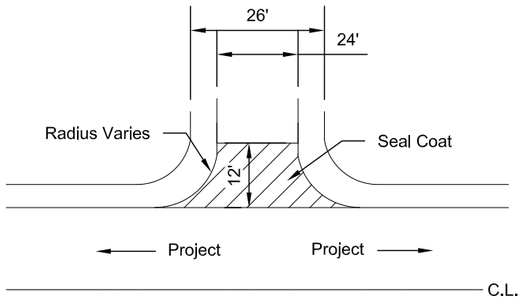
KLJ

PAVEMENT MARKING

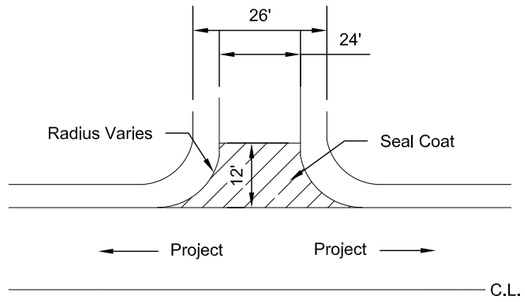
DRWN. BY	CHK'D BY	PROJECT NO.
ZV	SM	5315107

Aug 28, 2015 - 8:22am - P:\County\ND\Barnes\5315107\CAD\Design\Plans\5315107_011PVMT_001.dwg

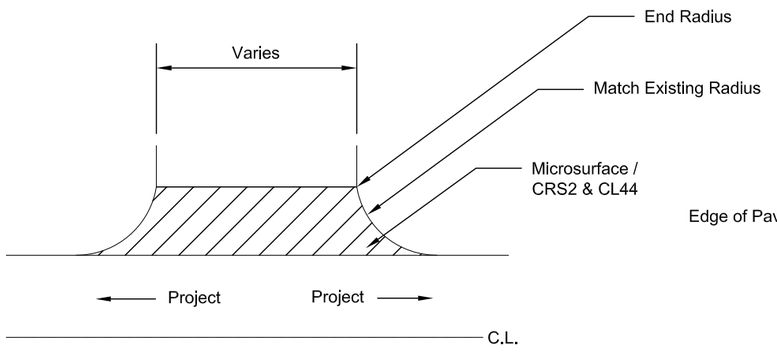
	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	SC-0207(059)	20	1



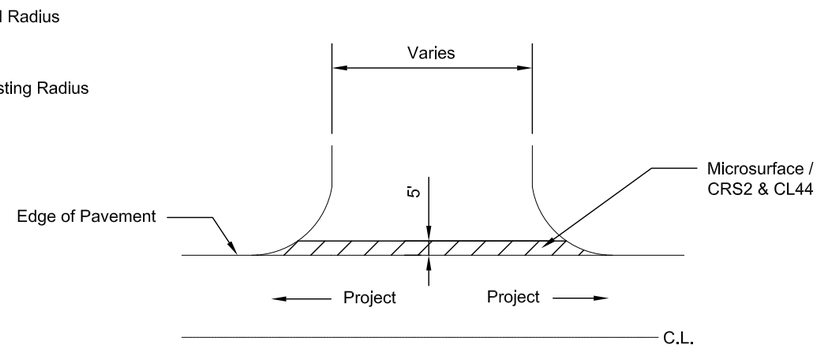
PRIVATE AND SECTION DRIVES



FIELD DRIVES



PAVED SECTION LINE, COUNTY ROAD, or STREET APPROACH



GRAVEL SECTION LINE, COUNTY ROAD OR STREET APPROACH,

This document was originally issued and sealed by Shawn Mayfield Registration Number PE- 4979, on 8/28/15 and the original document is stored at the office of KLJ in Valley City, ND.

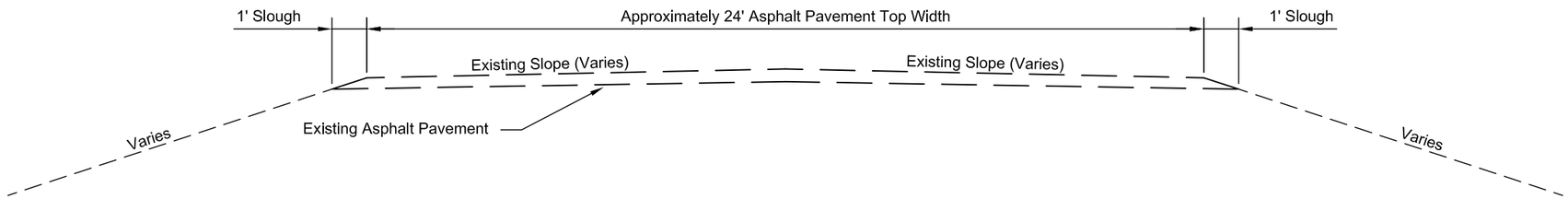
SC-0207(059)
BARNES COUNTY, NORTH DAKOTA

GENERAL DETAILS

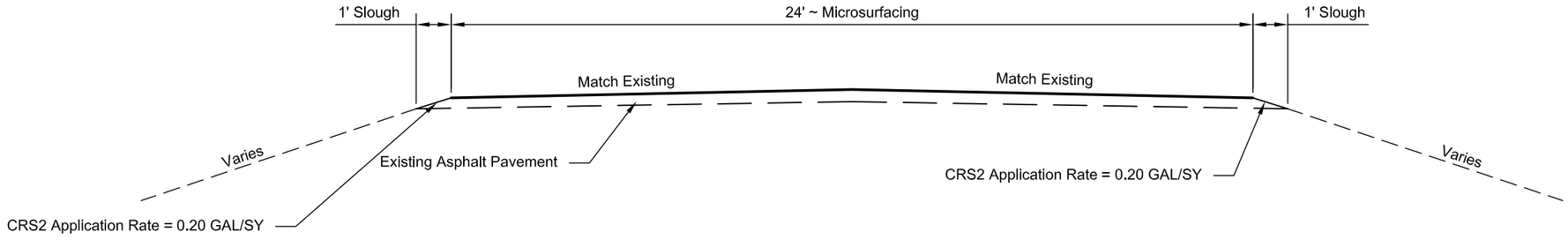
DRWN. BY	CHK'D BY	PROJECT NO.
JM	LB	5315107

Aug 28, 2015 - 8:25am - P:\County\ND\Barnes\5315107\CAD\Design\Plans\5315107-020GD-001_NEW.dwg

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	SC-0207(059)	30	1



EXISTING TYPICAL SECTION
STA. 10+93 TO STA. 952+81
STA. 966+44 TO STA. 1118+45
STA. 1119+28 TO STA. 1134+84
STA. 1135+11 TO STA. 1135+65



PROPOSED TYPICAL SECTION
STA. 10+93 TO STA. 952+81
STA. 966+44 TO STA. 1118+45
STA. 1119+28 TO STA. 1134+84
STA. 1135+11 TO STA. 1135+65

This document was originally issued and sealed by Shawn Mayfield Registration Number PE- 4979, on 8/28/15 and the original document is stored at the office of KLJ in Valley City, ND.

SC-0207(059)
BARNES COUNTY, NORTH DAKOTA

TYPICAL SECTIONS

DRWN. BY	CHK'D BY	PROJECT NO.
LB	SM	5315107

Aug 28, 2015 - 8:27am - P:\County\ND\Barnes\5315107\CAD\Design\Plans\5315107_030TP_001.dwg

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	SC-0207(059)	100	1

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
D3-36	36"x6"	STREET NAME SIGN (Sign and installation only)		6	
G20-1-60	**60"x24"**	**ROAD WORK NEXT __ MILES**	**2**	**34**	**68**
G20-1b-60	60"x24"	WORK IN PROGRESS/ NO WORK IN PROGRESS (Sign and installation only)		26	
G20-2-48	**48"x24"**	**END ROAD WORK**	**2**	**19**	**38**
G20-4-36	**36"x18"**	**PILOT CAR FOLLOW ME (Mounted to back of pilot car)**	**1**	**18**	**18**
G20-10-108	108"x48"	CONTRACTOR SIGN		64	
G20-50a-72	**72"x36"**	**ROAD WORK NEXT __ MILES RT & LT ARROWS**	**8**	**37**	**296**
G20-52a-72	**72"x24"**	**ROAD WORK NEXT __ MILES RT or LT ARROW**	**2**	**30**	**60**
G20-55-96	96"x48"	SPEED LIMIT ENFORCED - MINIMUM FEE $80 WHEN WORKERS PRESENT		59	
M1-1-36	36"x36"	INTERSTATE ROUTE MARKER (Post and installation only)		10	
M1-4-24	24"x24"	U.S. ROUTE MARKER (Post and installation only)		10	
M1-5-24	24"x24"	STATE ROUTE MARKER (Post and installation only)		10	
M3-1-24	24"x12"	NORTH (Mounted on route marker post)		7	
M3-2-24	24"x12"	EAST (Mounted on route marker post)		7	
M3-3-24	24"x12"	SOUTH (Mounted on route marker post)		7	
M3-4-24	24"x12"	WEST (Mounted on route marker post)		7	
M4-8-24	24"x12"	DETOUR (Mounted on route marker post)		7	
M4-9-30	30"x24"	DETOUR ARROW RIGHT or LEFT/AHD AND RT or LT		15	
M4-10-48	48"x18"	DETOUR ARROW RIGHT or LEFT		23	
M5-1-21	21"x15"	ARROW AHD AND RT or LT(Mounted on route marker post)		7	
M5-2-21	21"x15"	ARROW AHD UP & RT or LT (Mounted on route marker post)		7	
M6-1-21	21"x15"	ARROW RT or LT (Mounted on route marker post)		7	
M6-2-21	21"x15"	ARROW UP & RT or LT (Mounted on route marker post)		7	
M6-3-21	21"x15"	ARROW AHD (Mounted on route marker post)		7	
R1-1-48	**48"x48"**	**STOP**	**1**	**32**	**32**
R1-1a-18	**18"x18"**	**STOP and SLOW PADDLE Back to Back**	**4**	**5**	**20**
R1-2-60	60"x60"	YIELD		29	
R2-1-48	48"x60"	SPEED LIMIT __		39	
R2-1a-24	24"x18"	MINIMUM FEE $80 (Mounted on Speed Limit post)		10	
R3-7-48	48"x48"	LEFT or RIGHT LANE MUST TURN LEFT or RIGHT		35	
R4-1-48	**48"x60"**	**DO NOT PASS**	**2**	**39**	**78**
R4-7-48	48"x60"	KEEP RIGHT SYMBOL		39	
R5-1-48	48"x48"	DO NOT ENTER		35	
R6-1-36	36"x12"	ONE WAY RIGHT or LEFT		13	
R7-1-12	12"x18"	NO PARKING		11	
R10-6-24	24"x36"	STOP HERE ON RED		16	
R11-2-48	48"x30"	ROAD CLOSED		28	
R11-2a-48	48"x30"	STREET CLOSED		28	
R11-3a-60	60"x30"	ROAD CLOSED __ MILES AHEAD LOCAL TRAFFIC ONLY		31	
R11-3c-60	60"x30"	STREET CLOSED __ MILES AHEAD LOCAL TRAFFIC ONLY		31	
R11-4a-60	60"x30"	STREET CLOSED TO THRU TRAFFIC		31	
W1-3-48	48"x48"	RIGHT or LEFT SHARP REVERSE CURVE ARROW		35	
W1-4-48	48"x48"	RIGHT or LEFT REVERSE CURVE ARROW		35	
W1-4b-48	48"x48"	DOUBLE RIGHT or LEFT REVERSE CURVE ARROW		35	
W1-6-48	48"x24"	LARGE ARROW		26	
W3-1-48	48"x48"	STOP AHEAD SYMBOL		35	
W3-3-48	48"x48"	SIGNAL AHEAD SYMBOL		35	
W3-4-48	**48"x48"**	**BE PREPARED TO STOP**	**4**	**35**	**140**
W3-5-48	48"x48"	SPEED REDUCTION AHEAD		35	
W4-2-48	48"x48"	RIGHT or LEFT LANE TRANSITION SYMBOL		35	
W5-1-48	48"x48"	ROAD NARROWS		35	
W5-8-48	48"x48"	THRU TRAFFIC RIGHT LANE		35	
W5-9-48	48"x48"	ROAD WORK TRAFFIC ONLY DOWN & LT or RT ARROW		35	
W6-3-48	48"x48"	TWO WAY TRAFFIC SYMBOL		35	
W8-1-48	48"x48"	BUMP		35	
W8-3-48	48"x48"	PAVEMENT ENDS		35	
W8-7-48	48"x48"	LOOSE GRAVEL		35	
W8-9a-48	48"x48"	SHOULDER DROP-OFF		35	
W8-11-48	**48"x48"**	**UNEVEN LANES**	**2**	**35**	**70**
W8-12-48	**48"x48"**	**NO CENTER STRIPE**	**2**	**35**	**70**
W8-53-48	**48"x48"**	**TRUCKS ENTERING HIGHWAY**	**2**	**35**	**70**
W8-54-48	48"x48"	TRUCKS ENTERING AHEAD or __ FT.		35	
W8-55-48	48"x48"	TRUCKS CROSSING AHEAD or __ FT.		35	
W8-56-48	48"x48"	TRUCKS EXITING HIGHWAY		35	
W9-3a-48	48"x48"	CENTER LANE CLOSED SYMBOL		35	
W12-2-48	48"x48"	LOW CLEARANCE SYMBOL		35	
W13-1-24	24"x24"	__ MPH ADVISORY SPEED PLATE (Mounted on warning sign post)		11	
W13-4-48	48"x60"	RAMP ARROW		39	
W14-3-48	48"x36"	NO PASSING ZONE		23	
W20-1-48	**48"x48"**	**ROAD WORK AHEAD or _FT or _ MILE**	**3**	**35**	**105**
W20-2-48	48"x48"	DETOUR AHEAD or __ FT		35	
W20-3-48	48"x48"	ROAD or STREET CLOSED AHEAD or __ FT.		35	
W20-4-48	48"x48"	ONE LANE ROAD AHEAD or __ FT.		35	
W20-5-48	48"x48"	RIGHT or LEFT LANE CLOSED AHEAD or __ FT.		35	
W20-7a-48	**48"x48"**	**FLAGGING SYMBOL**	**4**	**35**	**140**
W20-7k-24	24"x18"	__ FEET (Mounted on warning sign post)		10	
W20-8-48	48"x48"	STREET CLOSED		35	
W20-51-48	48"x48"	EQUIPMENT WORKING		35	
W20-52-54	54"x12"	NEXT __ MILES (Mounted on warning sign post)		12	
W21-1a-48	48"x48"	WORKERS SYMBOL		35	
W21-2-48	48"x48"	FRESH OIL		35	
W21-3-48	48"x48"	ROAD MACHINERY AHEAD or __ FT		35	

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
W21-5-48	48"x48"	SHOULDER WORK		35	
W21-5a-48	48"x48"	RIGHT or LEFT SHOULDER CLOSED		35	
W21-5b-48	48"x48"	RIGHT or LEFT SHOULDER CLOSED AHEAD or __ FT.		35	
W21-6a-48	48"x48"	SURVEY CREW AHEAD		35	
W21-50-48	48"x48"	BRIDGE PAINTING AHEAD or __ FT.		35	
W21-51-48	48"x48"	MATERIAL ON ROADWAY		35	
W22-8-48	48"x48"	FRESH OIL LOOSE ROCK		35	
	24"x24"	TAKE TURNS (6" D letters) (Mounted on stop sign post)		11	

SPECIAL SIGNS

SPEC & CODE

704-1000	**TRAFFIC CONTROL SIGNS**	**TOTAL UNITS**	**1205**

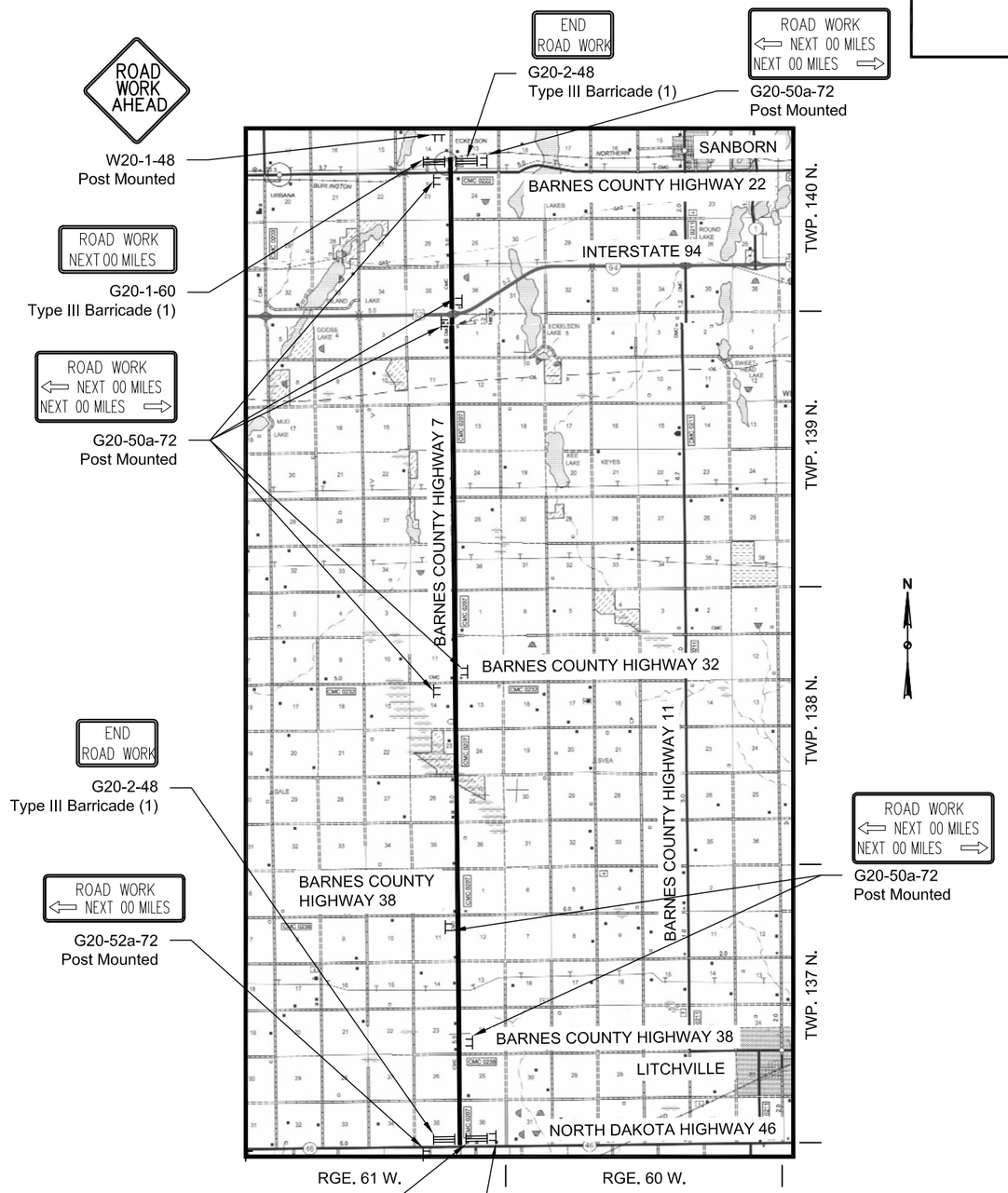
SPEC & CODE	DESCRIPTION	UNIT	QUANTITY
704-0100	**FLAGGING**	**MHR**	**630**
704-1041	ATTENUATION DEVICE-TYPE B-55	EACH	
704-1043	ATTENUATION DEVICE-TYPE B-65	EACH	
704-1044	ATTENUATION DEVICE-TYPE B-70	EACH	
704-1050	TYPE I BARRICADES	EACH	
704-1051	TYPE II BARRICADES	EACH	
704-1052	**TYPE III BARRICADES**	**EACH**	**4**
704-1060	DELINEATOR DRUMS	EACH	
704-1065	TRAFFIC CONES	EACH	
704-1067	TUBULAR MARKERS	EACH	
704-1070	DELINEATOR	EACH	
704-1072	FLEXIBLE DELINEATORS	EACH	
704-1081	VERTICAL PANELS - BACK TO BACK	EACH	
704-1085	SEQUENCING ARROW PANEL - TYPE A	EACH	
704-1086	SEQUENCING ARROW PANEL - TYPE B	EACH	
704-1087	SEQUENCING ARROW PANEL - TYPE C	EACH	
704-1088	SEQUENCING ARROW PANEL - TYPE C - CROSSOVER	EACH	
704-1095	TYPE B FLASHERS	EACH	
704-1185	**PILOT CAR**	**HR**	**315**
704-1500	OBLITERATION OF PVMT MK	SF	
704-3501	PORTABLE PRECAST CONCRETE MED BARRIER	LF	
704-3510	PRECAST CONCRETE MED BARRIER - STATE FURNISHED	EACH	
762-0200	RAISED PAVEMENT MARKERS	EACH	
762-0420	SHORT TERM 4IN LINE - TYPE R	LF	
762-0430	**SHORT TERM 4IN LINE - TYPE NR**	**LF**	**84482**
772-2110	FLASHING BEACON - POST MOUNTED	EACH	

NOTE:
If additional signs are required, units will be calculated using the formula from Section III-19.06 of the Design Manual.
http://www.dot.nd.gov/

This document was originally issued and sealed by Shawn Mayfield, Registration Number PE-4979, on 8/28/15 and the original document is stored at the office of KLJ in Valley City, ND.

Traffic Control Devices List

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	SC-0207(059)	100	2



THE SIGN LAYOUT SHOWN IS FOR GENERAL INFORMATION PURPOSES ONLY. THE CONTRACTOR WILL BE REQUIRED TO CONFORM TO THE MUTCD AND THE STANDARD DRAWINGS WHEN INSTALLING THE TRAFFIC CONTROL SIGNING.

This document was originally issued and sealed by Shawn Mayfield Registration Number PE- 4979, on 8/28/15 and the original document is stored at the office of KLJ in Valley City, ND.

SC-0207(059)
BARNES COUNTY, NORTH DAKOTA

KLJ

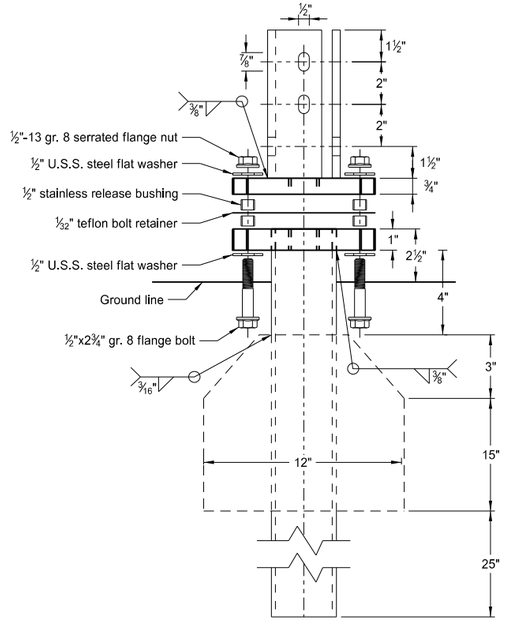
TRAFFIC CONTROL SIGNING LAYOUT

DRWN. BY	CHK'D BY	PROJECT NO.
ZV	SM	5315107

Aug 28, 2015 - 8:32am - P:\County\ND\Barnes\5315107\CAD\Design\Plans\5315107_100WZ_002.dwg

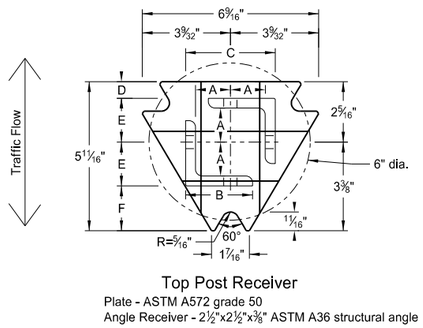
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-7

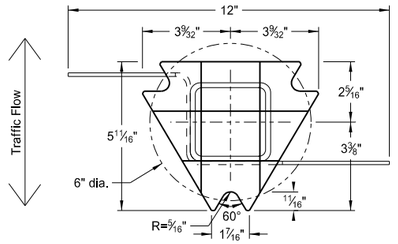


Multi-Directional
Slip Base Assembly

Perforated Tube



Top Post Receiver
Plate - ASTM A572 grade 50
Angle Receiver - 2½"x2½"x⅜" ASTM A36 structural angle



Bottom Soil Stub
Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50

Notes:

1. Slip base bolts shall be torqued as specified by the manufacturer.
2. Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI.
3. The 4" vertical clearance is required for the anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and also back and ahead of the post.
4. When used in concrete sidewalk, anchor shall be same except without the wings.
5. Four post signs shall have over 7' between the first and the fourth posts.

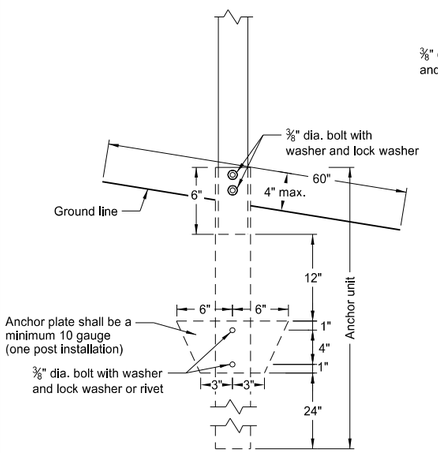
Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thick-ness Gauge	Sleeve Size in.	Wall Thick-ness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2¼
1	2¼	12			No	2½
1	2½	12			(A)	3
1	2½	10			Yes	
1	2¼	12	2	12	Yes	
1	2½	12	2¼	12	Yes	
2	2	12			No	2¼
2	2¼	12			No	2½
2	2½	12			Yes	
2	2½	12			Yes	
2	2¼	10	2	12	Yes	
2	2½	12	2¼	12	Yes	
3 & 4	2½	12			Yes	
3 & 4	2½	10			Yes	
3 & 4	2½	12	2¼	12	Yes	
3 & 4	2¼	12	2	12	Yes	
3 & 4	2½	10	2³⁄₁₆	10	Yes	

Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia $in.^4$	Cross Sec. Area $in.^2$	Section Modulus $in.^3$
1½ x 1½	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2¼ x 2¼	0.105	12	2.773	0.561	0.695	0.499
2³⁄₁₆ x 2³⁄₁₆	0.135	10	3.432	0.605	0.841	0.590
2½ x 2½	0.105	12	3.141	0.804	0.803	0.643
2½ x 2½	0.135	10	4.006	0.979	1.010	0.785

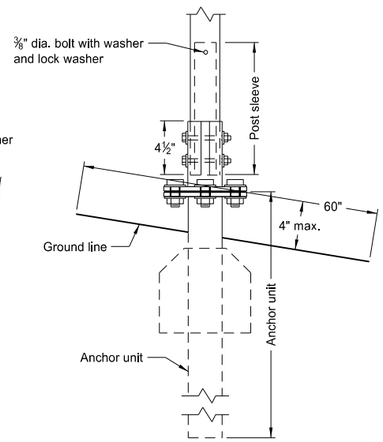
Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2³⁄₁₆"x10 ga.	1⁹⁄₆₄"	2½"	3¹⁄₃₂"	25⁄₃₂"	1³³⁄₆₄"	1⅞"
2½"x10 ga.	1⁹⁄₃₂"	2½"	3⁵⁄₁₆"	⅝"	1²¹⁄₃₂"	1¾"

(A) The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak.

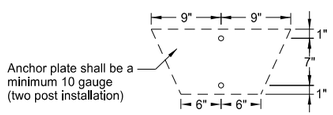
(B) The 2³⁄₁₆"x10 ga. may be inserted into 2½"x10 ga. for additional wind load.

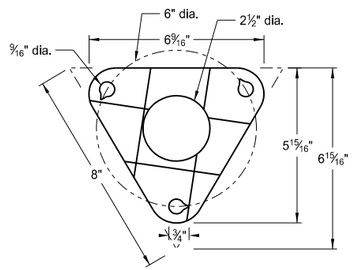


Anchor Unit and Post Assembly



Multi-Directional
Slip Base Anchor Unit
and Post Sleeve Assembly





Bolt Retainer for Base Connection
Bolt Retainer- ¹⁄₃₂" Reprocessed Teflon

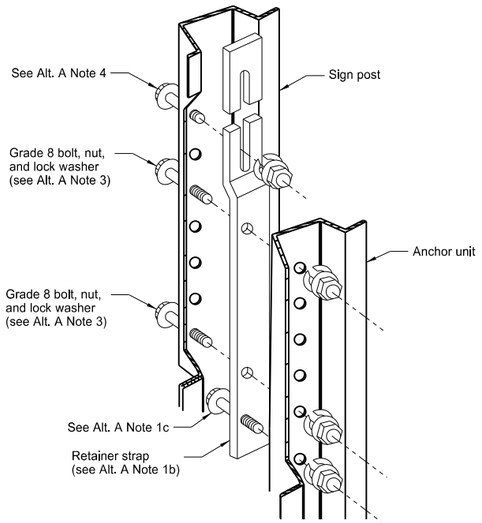
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 2/28/14 and the original document is stored at the North Dakota Department of Transportation

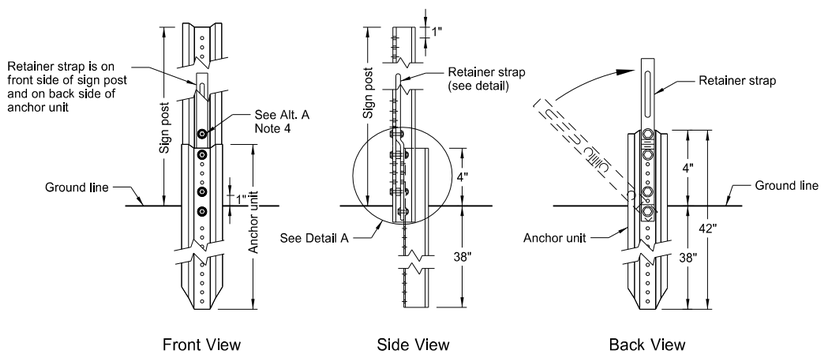
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-8

U-Channel Post



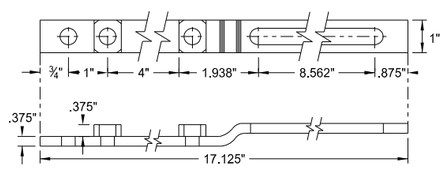
Detail A



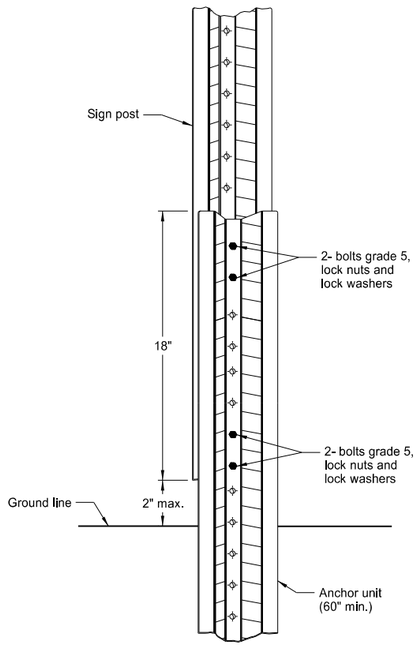
Front View Side View Back View

Breakaway U-Channel Detail
Alternate A

A maximum of 2 posts shall be installed within 7'.

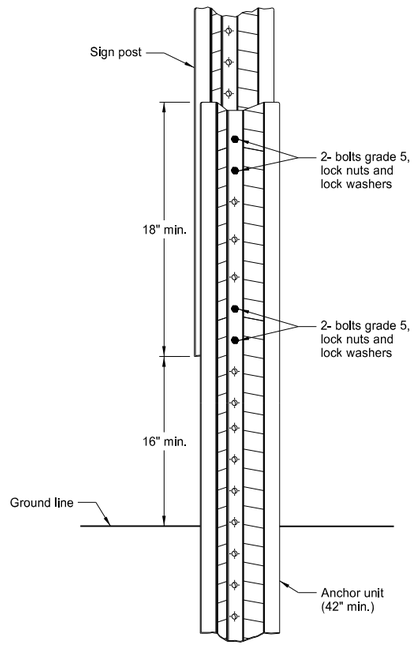


Retainer Strap Detail



Breakaway U-Channel Splice Detail
Alternate B
(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail
Alternate C
(2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

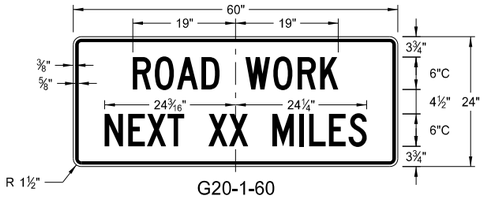
Alternate A Steps of Installation:

1. a) Drive anchor unit to within 12" of ground level.
   b) Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.
   c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
   d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.
   b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
   b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE

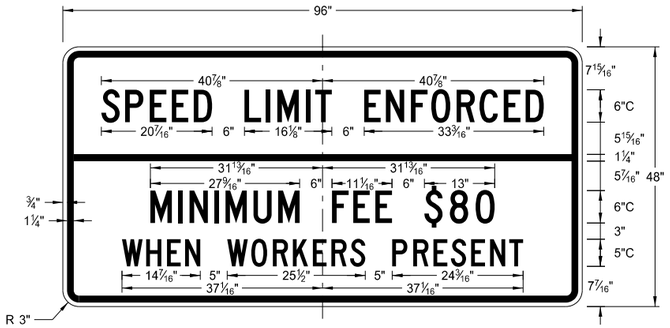
This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 2/28/14 and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS

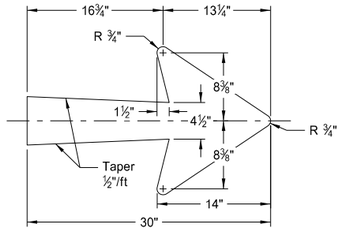


G20-1-60
Legend: black (non-refl)
Background: orange

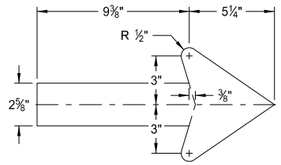
G20-4b-36
Legend: black (non-refl)
Background; orange



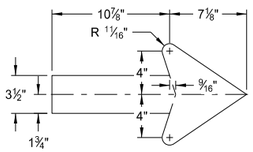
G20-55-96
Legend: black (non-refl)
Background: orange



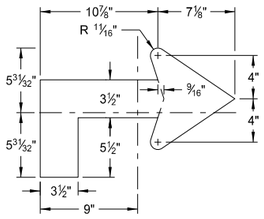
E5-1-48



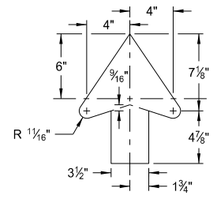
G20-50a-72
G20-52a-72



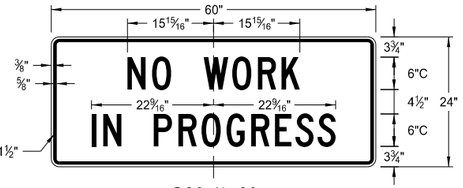
M4-9(L or R)-30
Right or Left



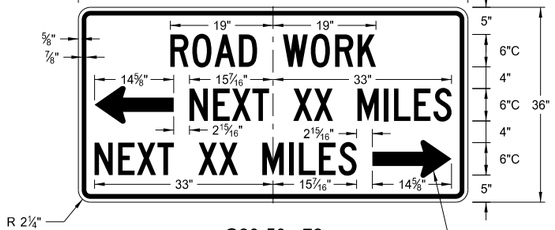
M4-9(L or R)-30
Advanced Right or Left



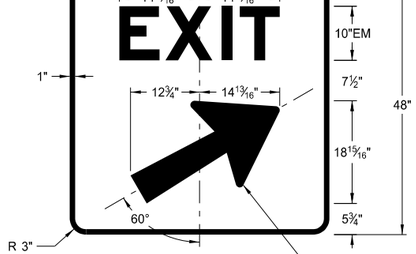
M4-9-30
Straight



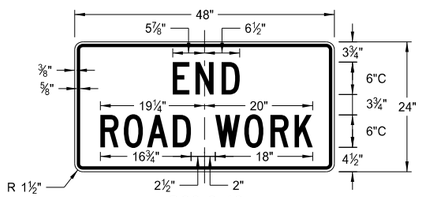
G20-1b-60
Legend: black (non-refl)
Background: orange



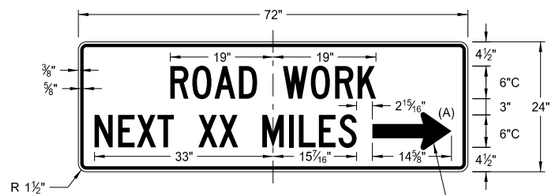
G20-50a-72
Legend: black (non-refl)
Background: orange



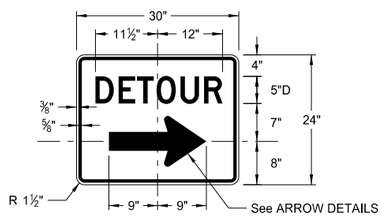
E5-1(L or R)-48
Legend: white
Background: green



G20-2-48
Legend: black (non-refl)
Background: orange



G20-52a-72
Legend: black (non-refl)
Background: orange



M4-9(L or R)-30 &
M4-9-30
Legend: black (non-refl)
Background: orange

ARROW DETAILS

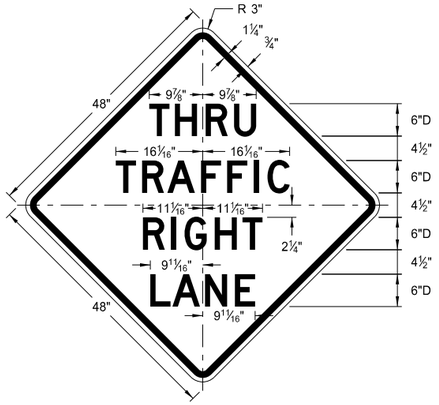
NOTES:

(A) Arrow may be right or left of the legend to indicate construction to the right or left.

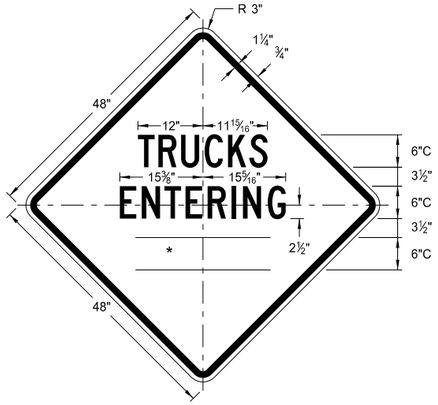
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930, on 8/13/13 and the original document is stored at the North Dakota Department of Transportation

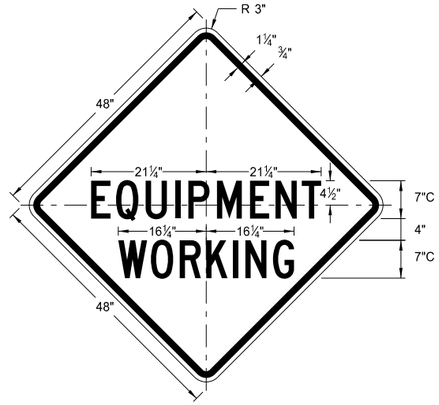
CONSTRUCTION SIGN DETAILS
WARNING SIGNS



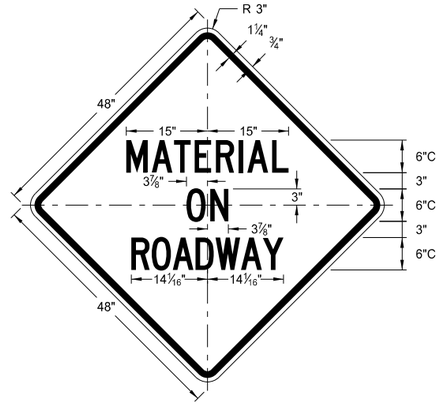
W5-8-48
Legend: black (non-refl)
Background: orange



W8-54-48
Legend: black (non-refl)
Background: orange



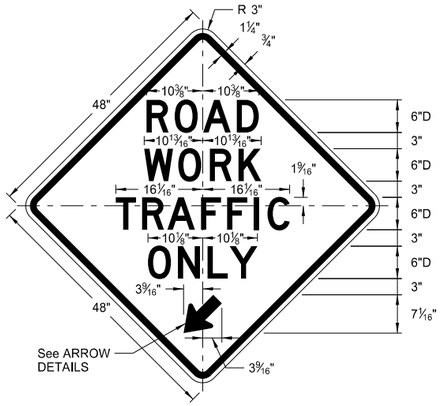
W20-51-48
Legend: black (non-refl)
Background: orange



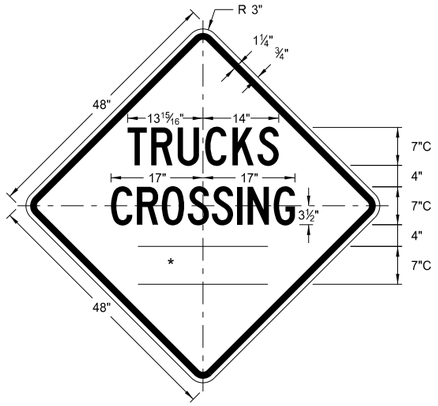
W21-51-48
Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES

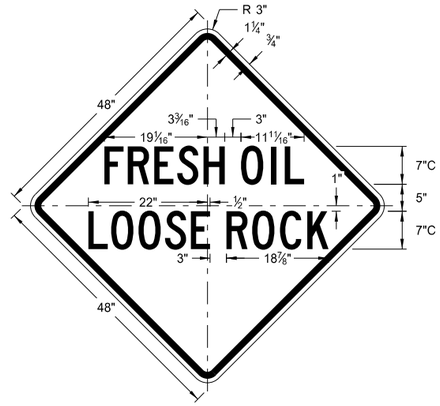


W5-9-48
Legend: black (non-refl)
Background: orange

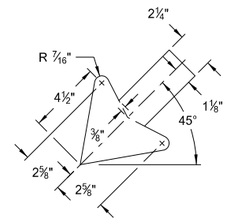


W8-55-48
Legend: black (non-refl)
Background: orange

W20-52-54
Legend: black (non-refl)
Background: orange

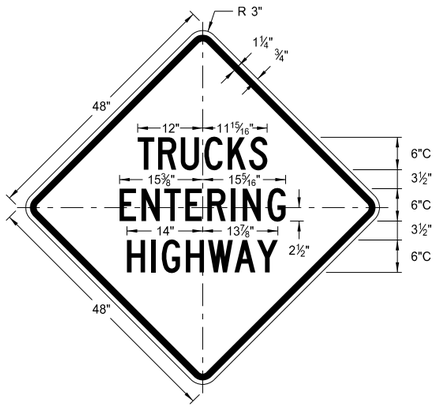


W22-8-48
Legend: black (non-refl)
Background: orange

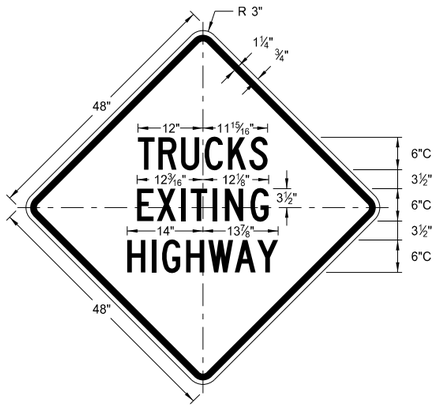


W5-9-48

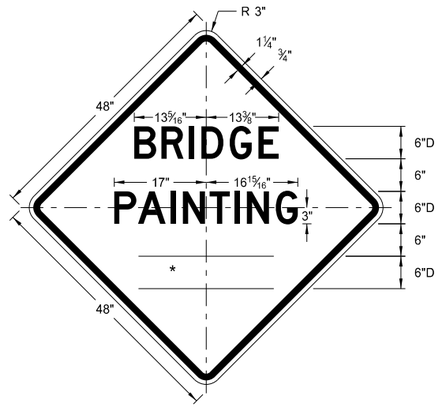
ARROW DETAILS



W8-53-48
Legend: black (non-refl)
Background: orange



W8-56-48
Legend: black (non-refl)
Background: orange



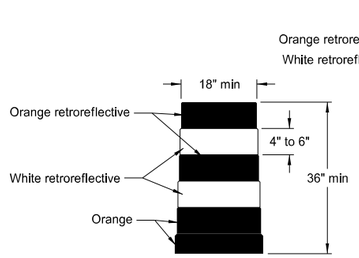
W21-50-48
Legend: black (non-refl)
Background: orange

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 8/13/13 and the original document is stored at the North Dakota Department of Transportation

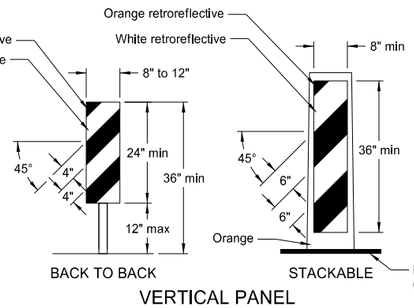
BARRICADE AND CHANNELIZING DEVICE DETAILS

D-704-13



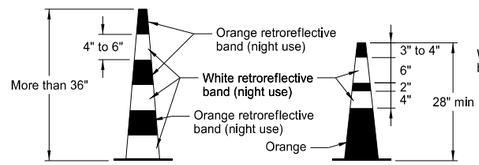
DELINEATOR DRUM

The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectorized spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.



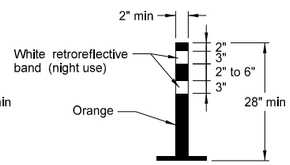
VERTICAL PANEL

Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.



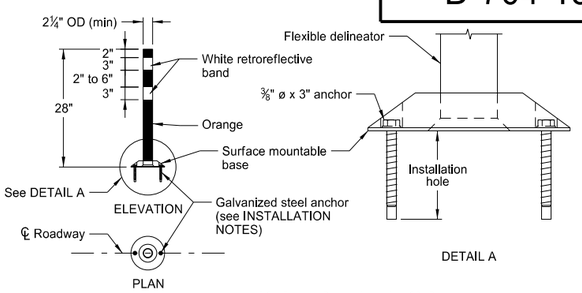
TRAFFIC CONE

Retroreflectorization of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectorized space between the orange and white stripes shall not exceed 3" wide.



TUBULAR MARKER

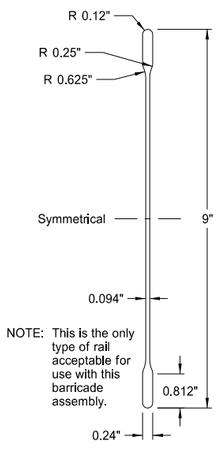
Retroreflectorization of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



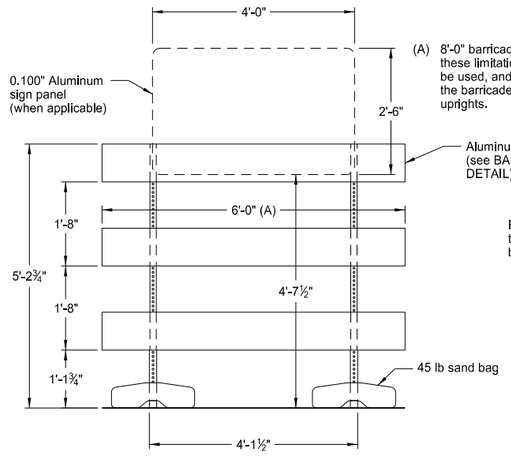
FLEXIBLE DELINEATOR

INSTALLATION NOTES:

1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.

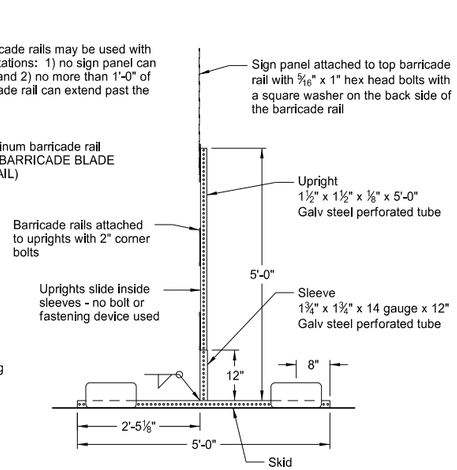


BARRICADE BLADE DETAIL



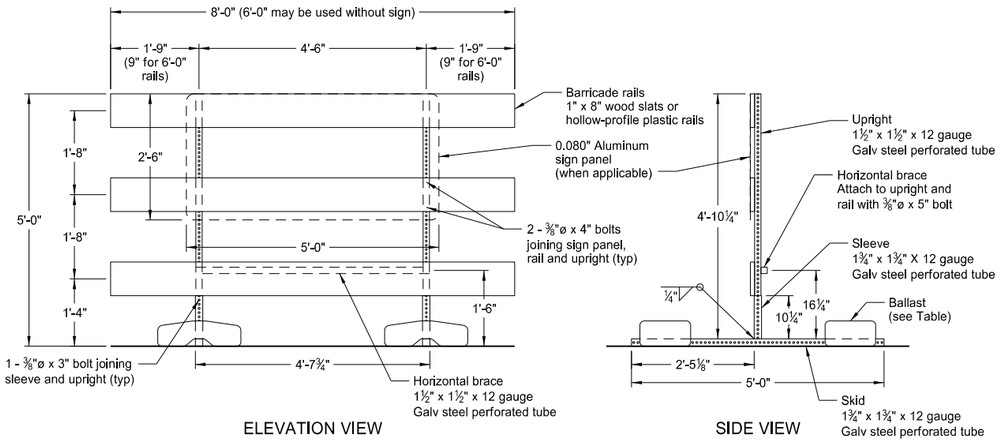
ELEVATION VIEW

(A) 8'-0" barricade rails may be used with these limitations: 1) no sign panel can be used, and 2) no more than 1'-0" of the barricade rail can extend past the uprights.



SIDE VIEW

BARRICADE ASSEMBLY DETAIL
(Aluminum Barricade Rails)

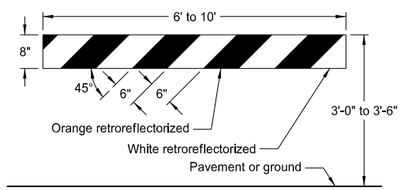


ELEVATION VIEW

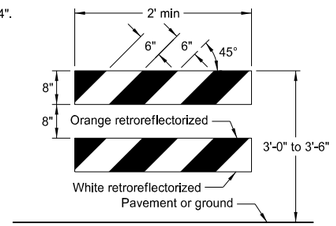
SIDE VIEW

BARRICADE ASSEMBLY DETAIL
(Wood or Plastic Rails)

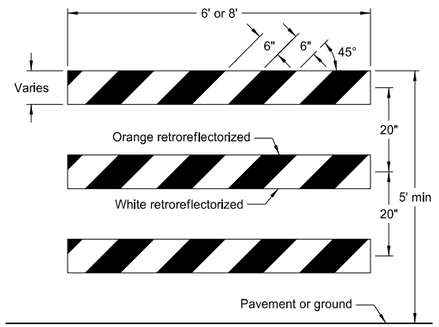
NOTE: Markings for barricades shall be alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Retroreflective sheeting shall be placed on both sides of the rails and shall have a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", the rail stripe width shall be 4".



TYPE I BARRICADE

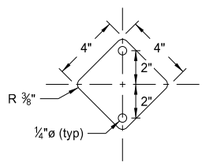


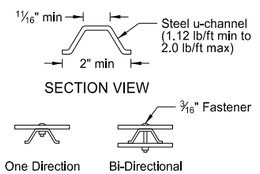
TYPE II BARRICADE

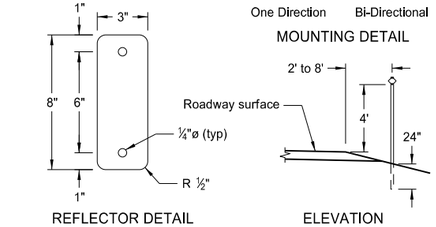


TYPE III BARRICADE

BARRICADE RAIL DETAILS







DELINEATORS

MINIMUM BALLAST
(For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

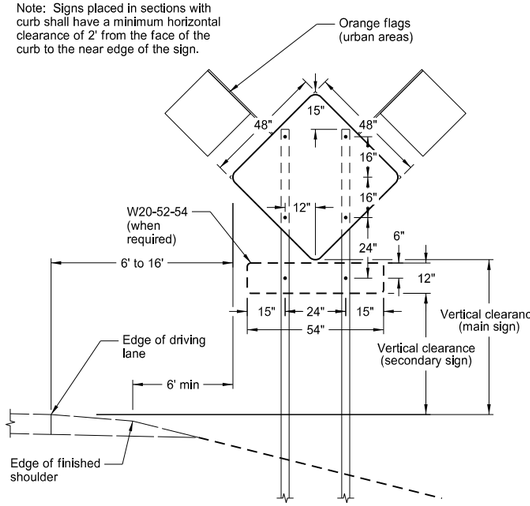
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930, on 10/3/13 and the original document is stored at the North Dakota Department of Transportation

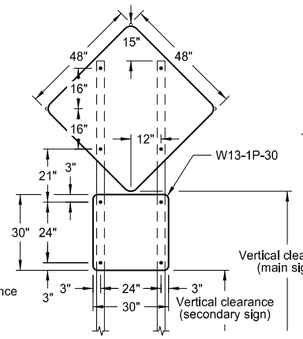
CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

D-704-14

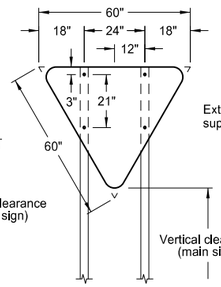
Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



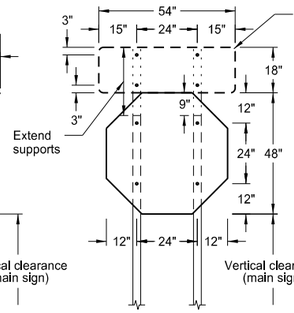
TYPICAL SECTION
(48" x 48" diamond warning sign shown)



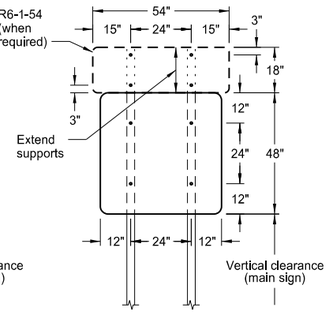
48" x 48" DIAMOND SIGN
(with 30" x 30" secondary sign)



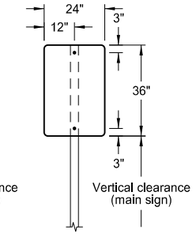
R1-2-60 - YIELD SIGN



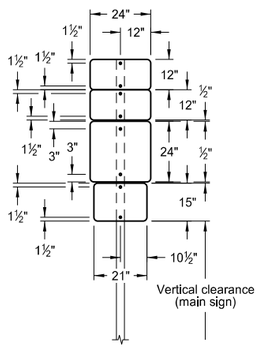
R1-1-48 - STOP SIGN
(with R6-1-54 sign as required)



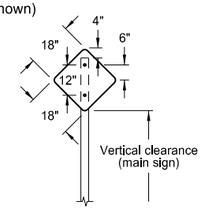
48" x 48" SIGN
(with R6-1-54 sign as required)



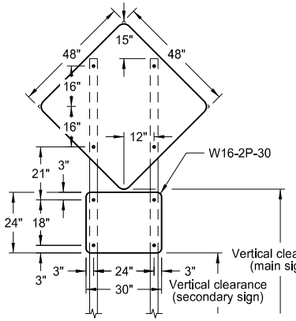
24" x 36" SIGN



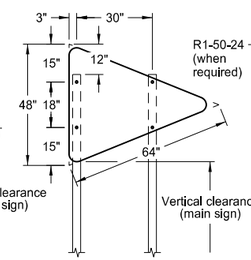
24" x 24"
ROUTE MARKER
ASSEMBLY



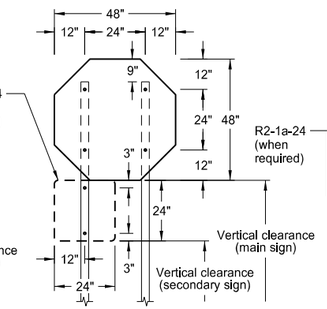
18" x 18"
DIAMOND SIGN



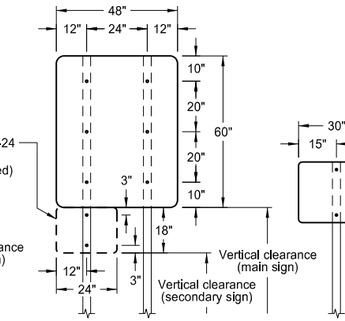
48" x 48" DIAMOND SIGN
(with 30" x 24" secondary sign)



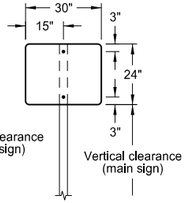
W14-3-64 - PENNANT SIGN



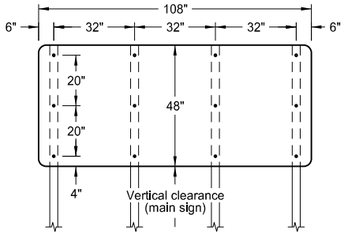
R1-1-48 - STOP SIGN
(with R1-50-24 sign as required)



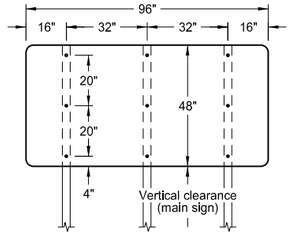
48" x 48" SIGN
(with R2-1a-24 sign as required)



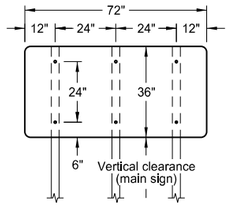
30" x 24" SIGN



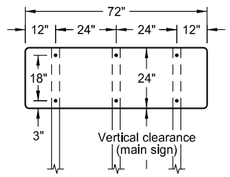
108" x 48" SIGN



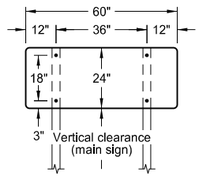
96" x 48" SIGN



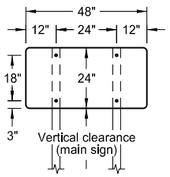
72" x 36" SIGN



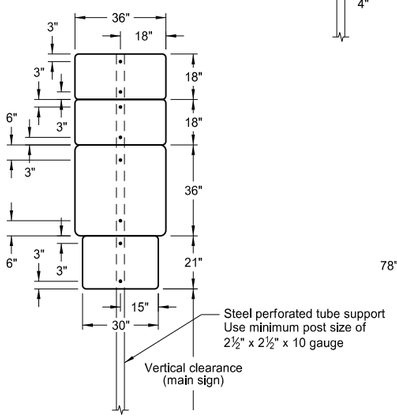
72" x 24" SIGN



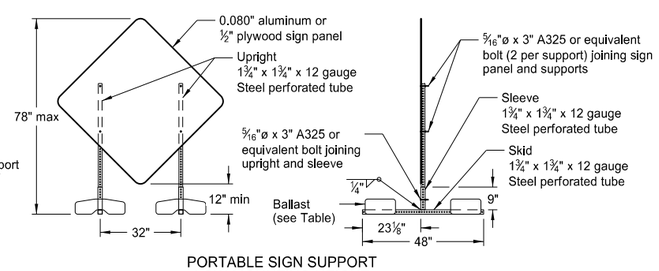
60" x 24" SIGN



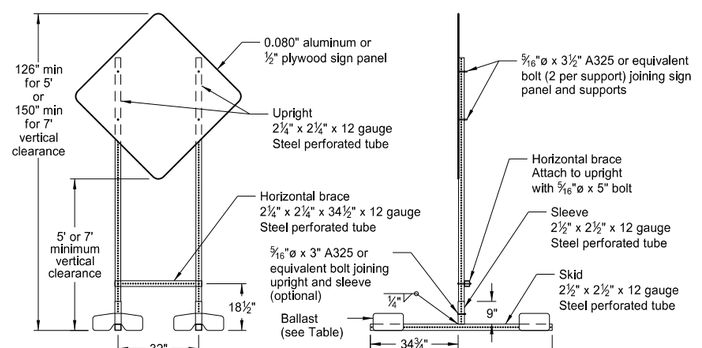
48" x 24" SIGN



36" x 36"
ROUTE MARKER
ASSEMBLY



PORTABLE SIGN SUPPORT
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT
HIGH-MOUNTING HEIGHT

NOTES:

1. Sign Supports: Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.

   Signs over 50 square feet should be installed on 2½" x 2½" perforated tube supports as a minimum.

   Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.

2. Sign Panels: Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. All holes to be punched round for ⅜" bolts.

3. Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)

4. Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

   Interstate - white legend on blue background
   Interstate Business Loop - white legend on green background
   US and State - black legend on white background
   County - yellow legend on blue background

5. Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

   The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.

   Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.

6. Portable Signs: Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.

   When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.

   Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

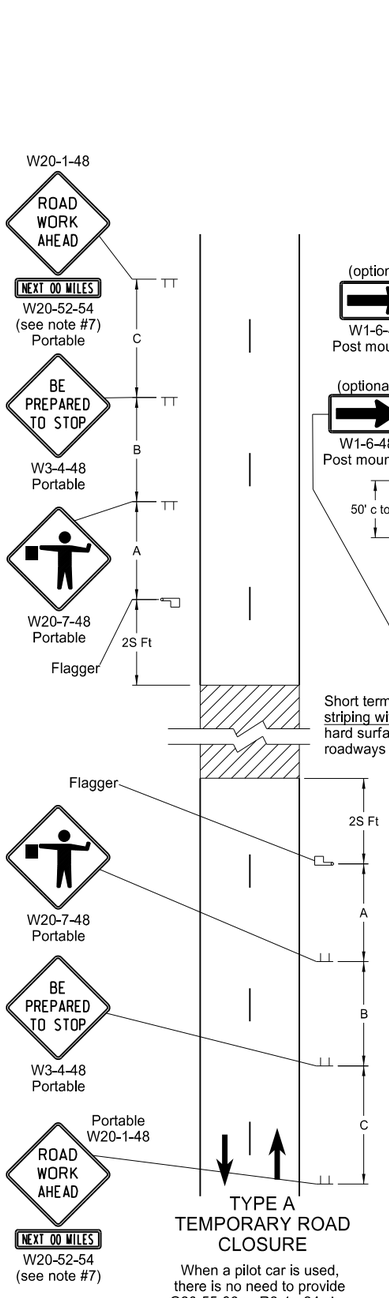
Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6.

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 11/14/13 and the original document is stored at the North Dakota Department of Transportation

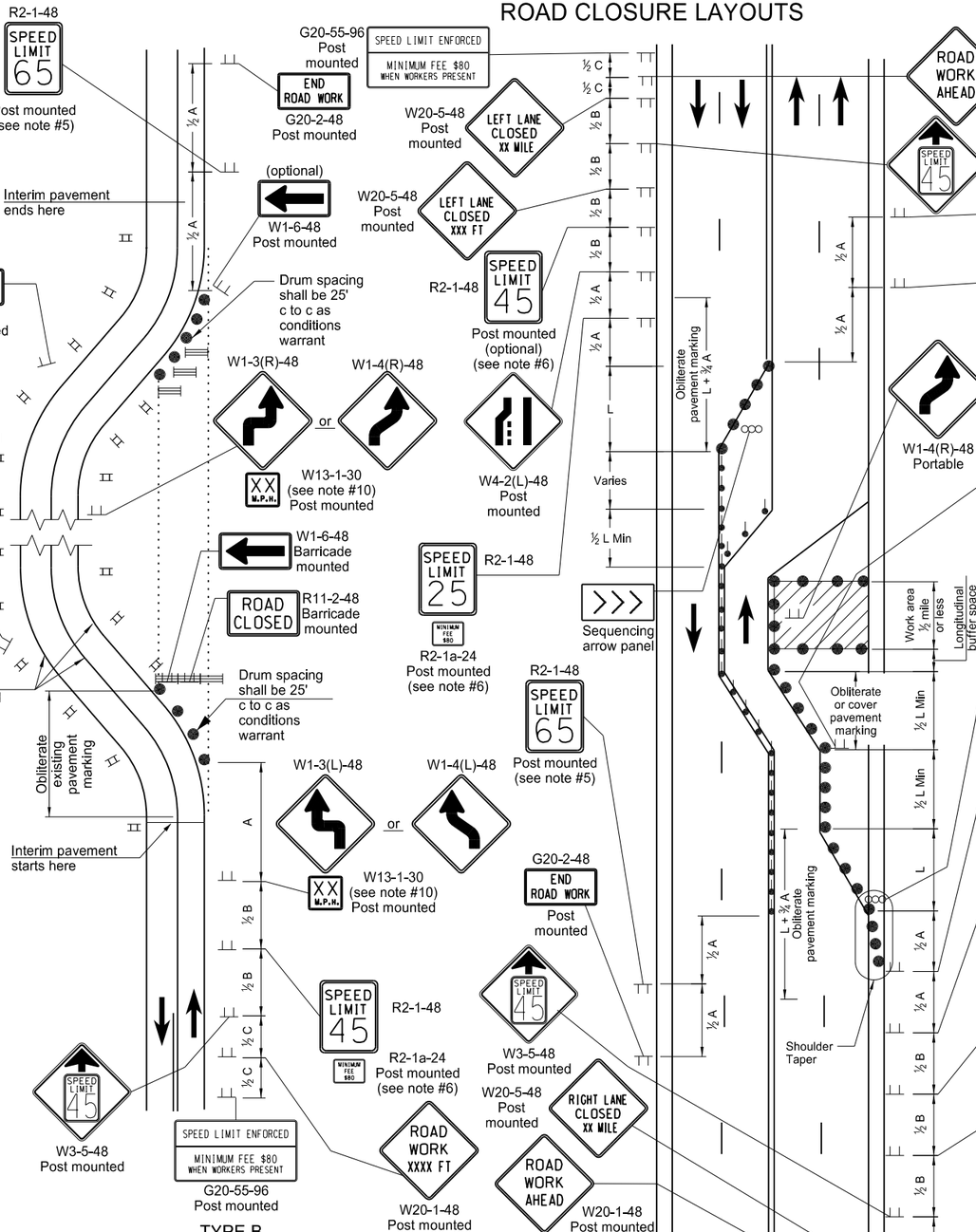
ROAD CLOSURE LAYOUTS

D-704-15



TYPE A
TEMPORARY ROAD CLOSURE

When a pilot car is used, there is no need to provide G20-55-96 or R2-1a-24 sign on the project as the pilot car will control the speed.



TYPE B
ROAD CLOSURE WITH A DIVERSION

Two lane highway where roadway is closed and detour is provided (signing shown for one direction of travel only). Use on bridge and culvert installation where closure is ½ mile or less.

TYPE C
HALF ROAD CLOSURE ON A MULTI-LANE, HIGH SPEED HIGHWAY

4 lane undivided highway with half the roadway closed.

Notes

1. Variables
   S = Numerical value of speed limit or 85th percentile.
   W = The width of taper.
   L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x $S^2/60$ for urban, residential, and other streets with speeds of 40 mph or less.
2. Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
3. Delineator drums, barricades or cones used for tapering traffic shall be spaced at the dimension "S". Delineator drums or cones used for tangents shall be spaced at 2 times dimension "S".
4. Sequencing Arrow Panels
   Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface. See Shoulder Closure Standard Drawing.
   Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
   Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
   Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
5. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
6. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
7. Use when work area is 1 mile or longer.
8. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
9. Existing speed limit signs within a reduced speed zone shall be covered.
10. Where necessary, safe speed to be determined by the Engineer.
11. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
12. G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

- Type III barricade
- Sign
- Delineator drum
- Tubular markers
- Work area
- Flagger
- Sequencing arrow panel
- Vertical panels back to back

Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

9-27-13

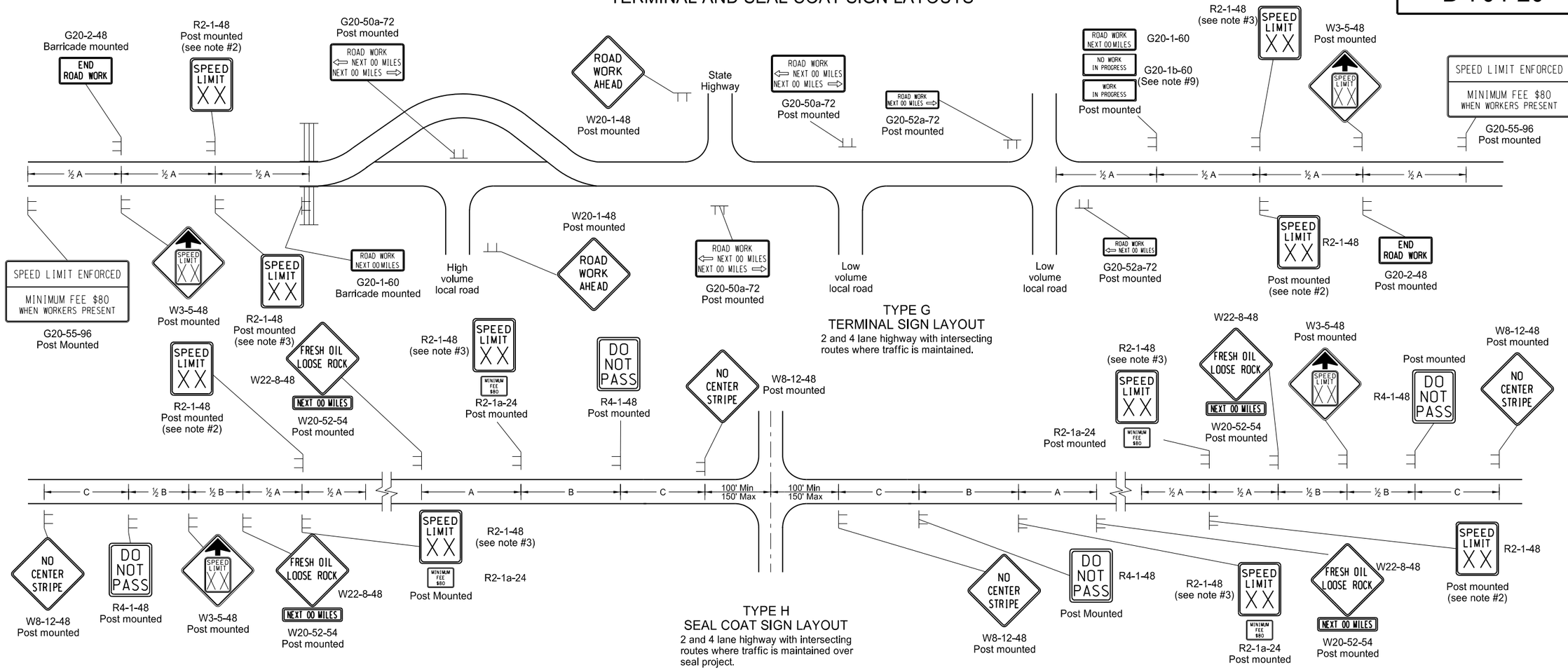
REVISIONS

DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 09/27/13 and the original document is stored at the North Dakota Department of Transportation

TERMINAL AND SEAL COAT SIGN LAYOUTS

D-704-20



1. Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
2. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
3. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 MPH below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
4. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
5. Existing speed limit signs within a reduced speed zone shall be covered.
6. On seal projects, signs R2-1-48, R2-1a-24, R4-1-48, W22-8-48 and W20-52-54 shall be placed just after all important intersections and at five mile intervals thereafter. Sign W8-12-48 shall be placed just after all important intersections and at 2 mile intervals thereafter until the short term center line pavement marking is in place. No short term pavement markings are placed when traffic volumes are 750 ADT or less.
7. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
8. Type H construction sign traffic control shall have the speed limit signs covered or removed once the loose aggregate has been removed.
9. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
10. Other traffic control layouts will be required in the immediate work areas. If the speed limit is reduced in the work area, speed limit signs shall have the R2-1a-24 sign placed below.
11. G20-55-96 sign is not required if work is less than 15 days.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

Type III barricade

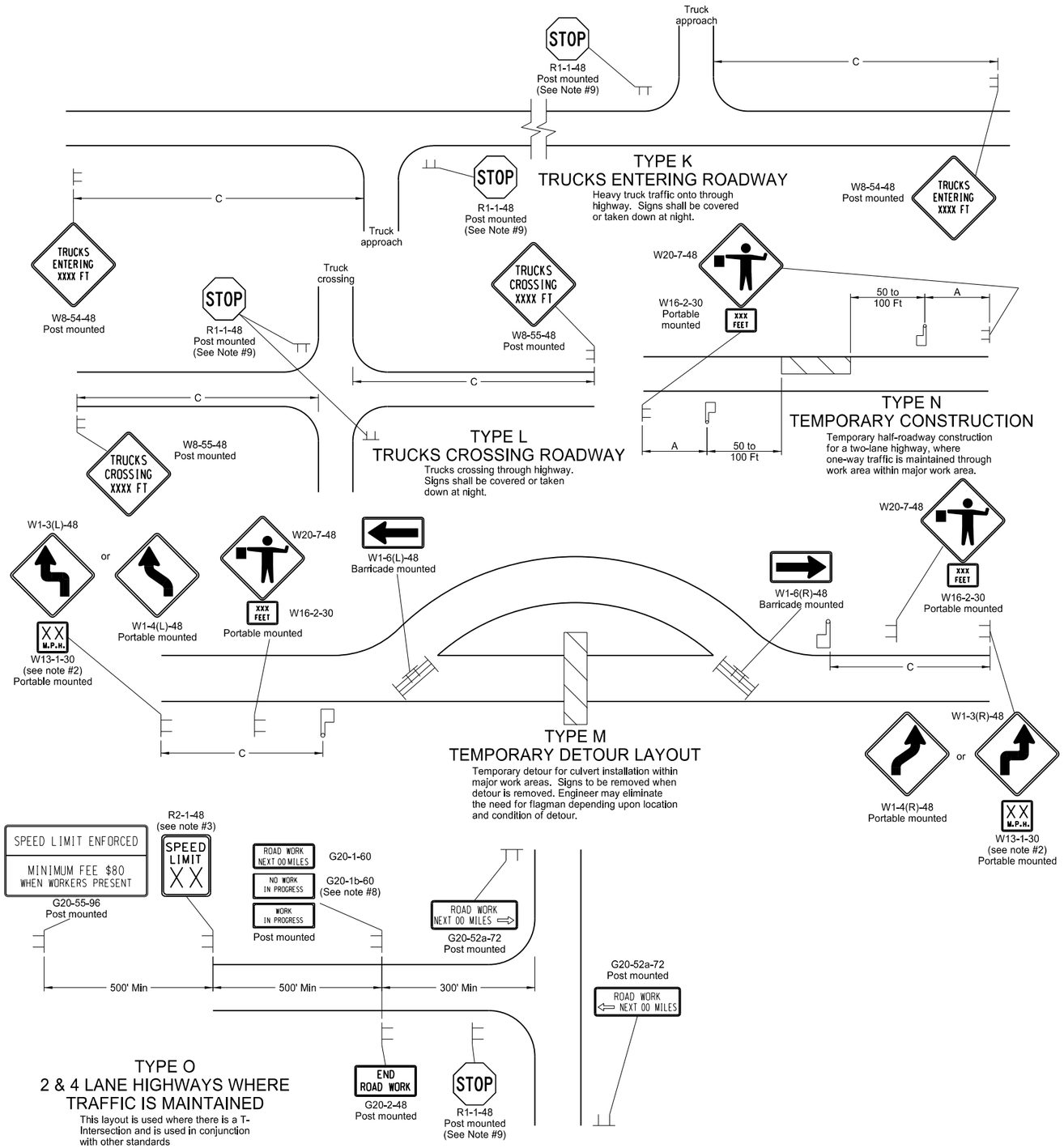
Sign

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE- 2930, on 09/27/13 and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22



Notes

1. Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
2. Where necessary, safe speed to be determined by the Engineer.
3. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
4. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
5. Existing speed limit signs within a reduced speed zone shall be covered.
6. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
7. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
8. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
9. If existing stop sign is in place, a 48" stop sign is not required.
10. G20-55-96 sign is not required if this standard is part of other traffic control layouts with this sign or the work is less than 15 days.

KEY

Type III barricade — Work area

Sign — Flagger

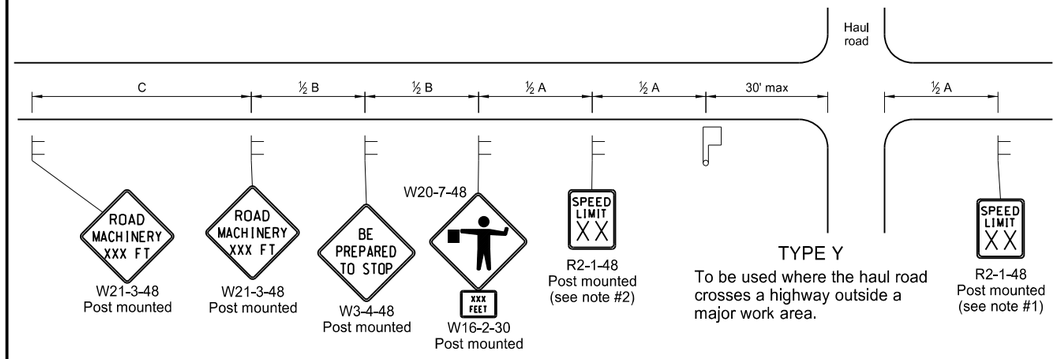
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 09/27/13 and the original document is stored at the North Dakota Department of Transportation

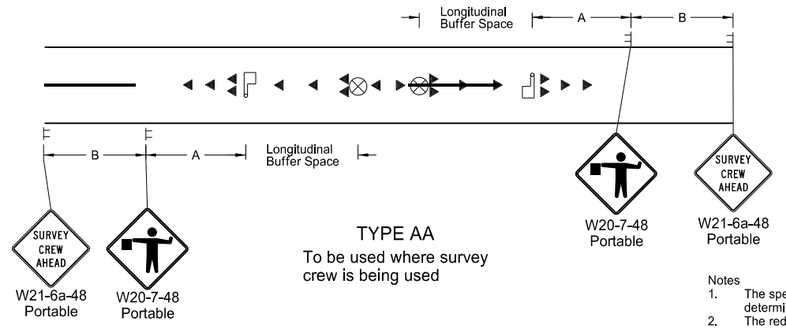
MISCELLANEOUS SIGN LAYOUTS

D-704-26



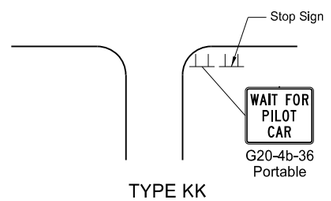
TYPE Y

To be used where the haul road crosses a highway outside a major work area.



TYPE AA

To be used where survey crew is being used

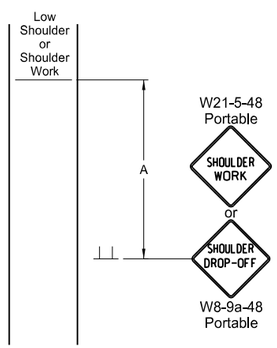


TYPE KK

To be used at major intersections within pilot car control area

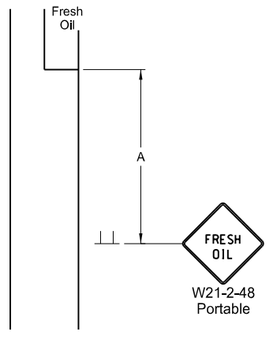
Notes

1. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
2. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
3. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
4. Existing speed limit signs within a reduced speed zone shall be covered.
5. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
6. G20-55-96 signs are not required if this standard is part of other traffic control layouts, or the work is less than 15 days.
7. When a pilot car operation is used, place a G20-4b-36 "Wait For Pilot Car" sign at major intersections within pilot car control area.



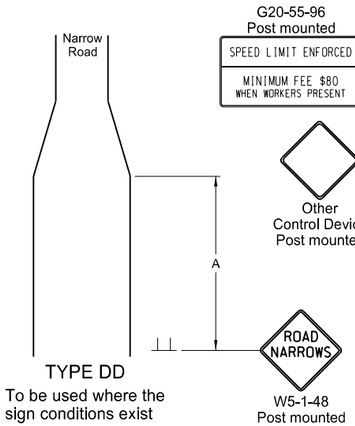
TYPE BB

To be used within a major work area where the sign conditions exist



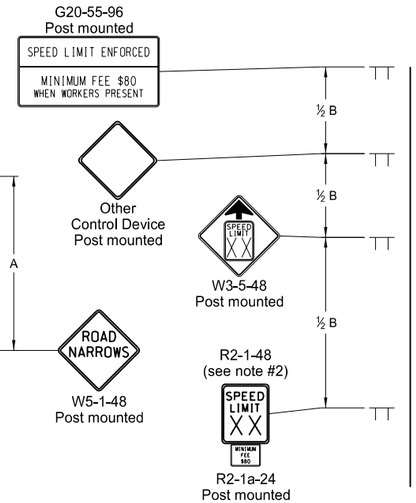
TYPE CC

To be used where the sign conditions exist



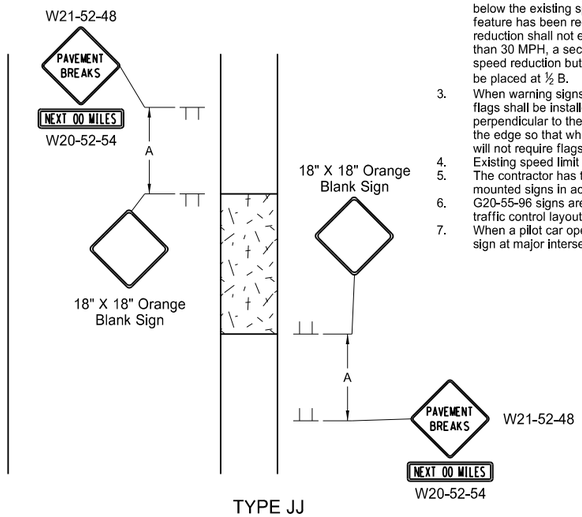
TYPE DD

To be used where the sign conditions exist



TYPE Z

To be used where speed zone is needed

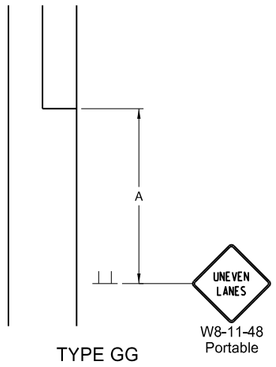


TYPE JJ

To be used where there is a break in the pavement. These signs may be skid mounted or post mounted and shall be installed when conditions exist and removed when not applicable.

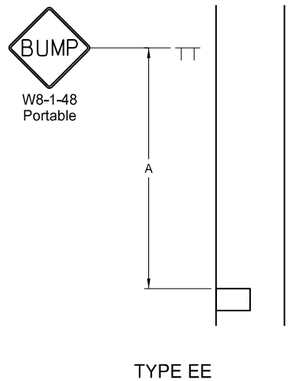
Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.



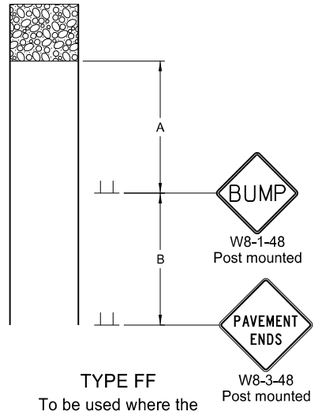
TYPE GG

To be used where a difference of elevation between lanes exist



TYPE EE

To be used where the sign conditions exist



TYPE FF

To be used where the sign conditions exist

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

Sign — Flagger

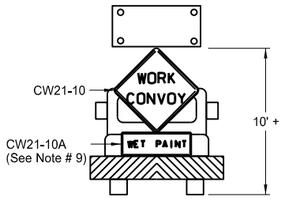
Cones

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE

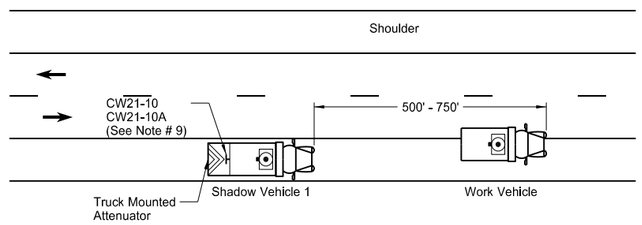
This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 09/27/13 and the original document is stored at the North Dakota Department of Transportation

TRAFFIC CONTROL PLAN FOR MOVING OPERATIONS

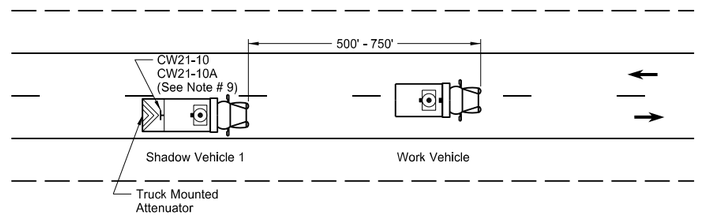
D-704-27



Typical Shadow Vehicle 1
Two-Way Roaday



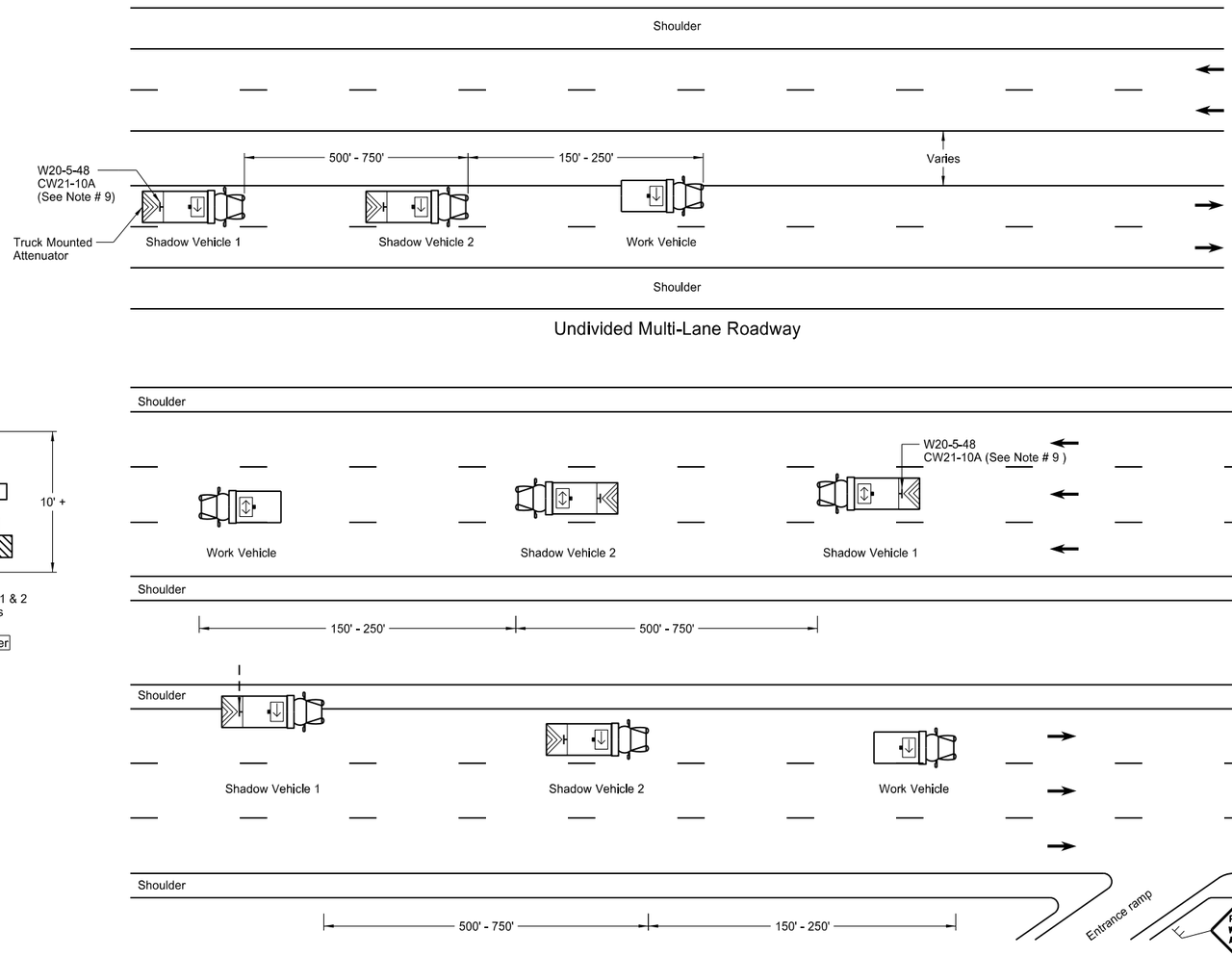
Two-Way Roadway with Paved Shoulders



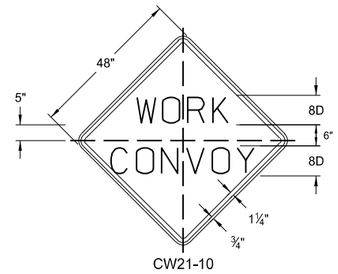
Two-Way Roadway without Paved Shoulders

Notes

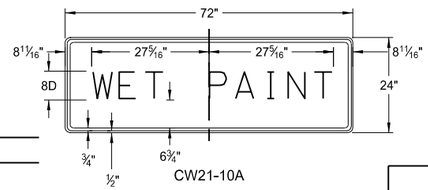
1. If the contractor chooses to place more vehicles in the convoy than are shown, these vehicles shall have the truck mounted attenuator and shall be at the contractor's expense.
2. Shadow and work vehicles shall display yellow rotating beacons or strobe lights unless otherwise stated elsewhere in the plans.
3. Flashing arrow panels shall be Type B or Type C. The panel operation shall be controlled from inside the vehicle.
4. Each vehicle shall have two-way electronic communication capability.
5. When work convoys must change lanes, shadow vehicle 1 should change lanes first to shadow other convoy vehicles.
6. Vehicle spacing between the shadow vehicle 1 and shadow vehicle 2 will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the trail vehicle in time to slow down and/or change lanes as they approach the shadow vehicle.
7. Sign Colors
   Letters = Black
   Border = Black
   Background = Orange
8. Shadow vehicle 2 may be used as the paint tender vehicle.
9. Sign CW21-10A shall only be used during a painting operation.
10. On two lane - two way roadways, the work and shadow vehicles should pull over periodically to allow motor vehicle traffic to pass.



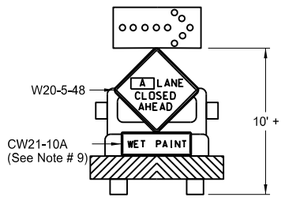
Sign Details



CW21-10



CW21-10A



Typical Shadow Vehicle 1 & 2
Multi-Lane Highways

A = Left Right Center

KEY

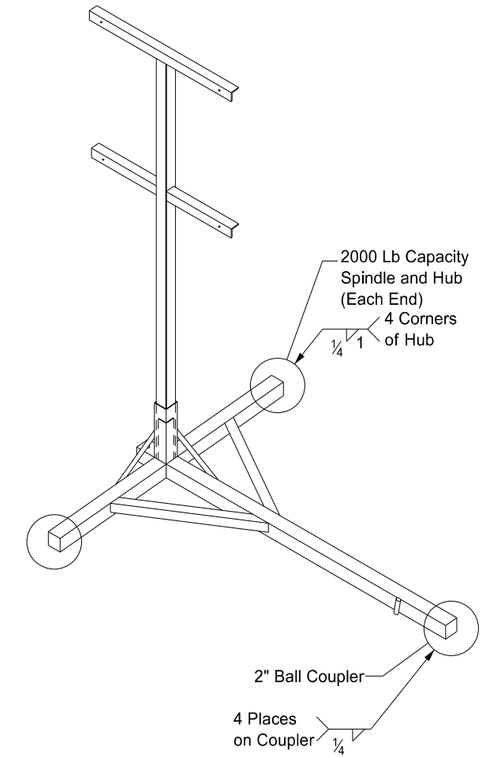
- Sign
- Truck mounted attenuator
- Flashing arrow panels:
  - Right directional
  - Left directional
  - Double arrow directional
  - Caution Mode

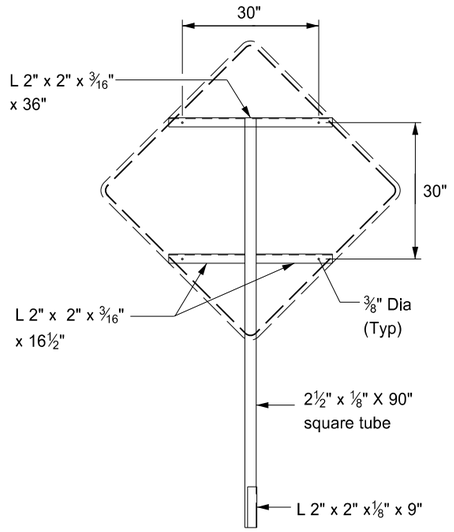
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways

This document was originally issued and sealed by Roger Weigel Registration Number PE- 2930, on 06/18/14 and the original document is stored at the North Dakota Department of Transportation

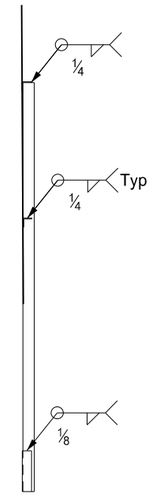
PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50



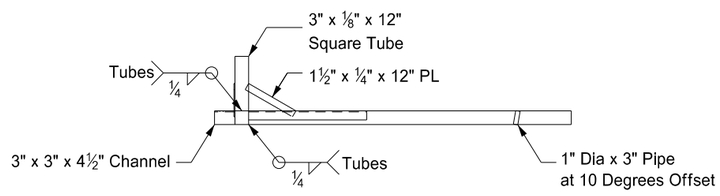


FRONT

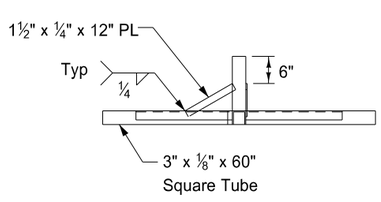


RIGHT

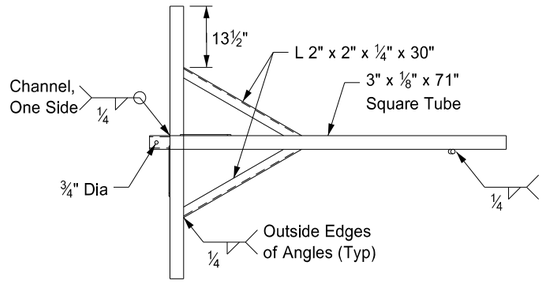
SIGN SUPPORT



FRONT



RIGHT



TOP

TRAILER

Notes:

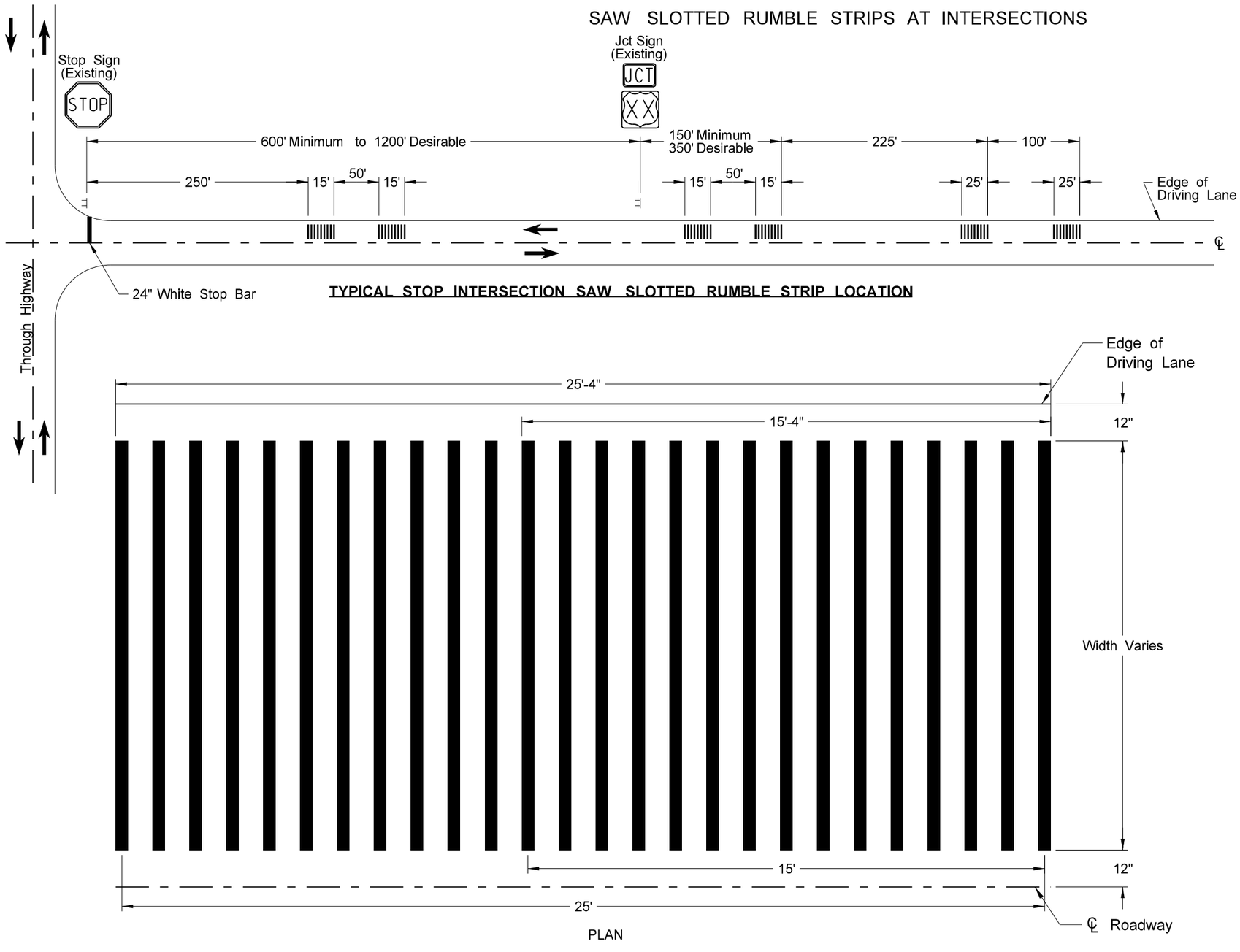
1. The maximum weight of the assembly is 250 pounds.
2. Use a 14" wheel and tire.
3. Automotive and equipment axle assemblies may not be used for trailer-mounted sign supports.
4. Other NCHRP 350 crash tested assemblies are acceptable.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 11/23/10 and the original document is stored at the North Dakota Department of Transportation

SAW SLOTTED RUMBLE STRIPS AT INTERSECTIONS

D-760-5



TYPICAL STOP INTERSECTION SAW SLOTTED RUMBLE STRIP LOCATION

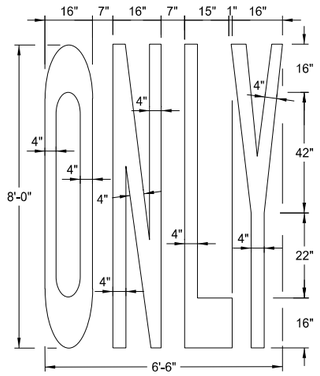
SAW SLOTTED RUMBLE STRIP DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-22-10	Saw Slotted width revised.
2-25-10	Note 7 was added.
9-8-11	Revised Notes and D-760-5.
7-7-14	Deleted Notes.

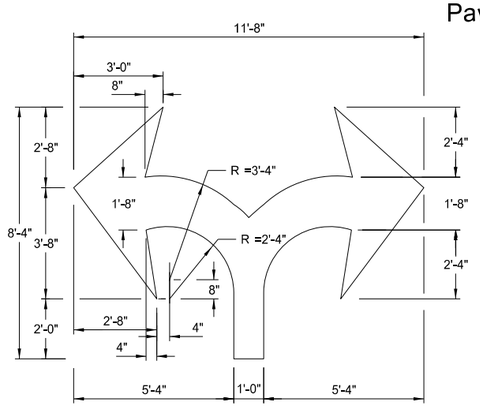
This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 7/7/14 and the original document is stored at the North Dakota Department of Transportation

Pavement Marking Message Details

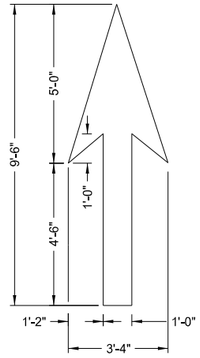
D-762-1



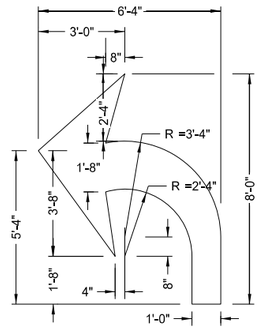
22 S. F.



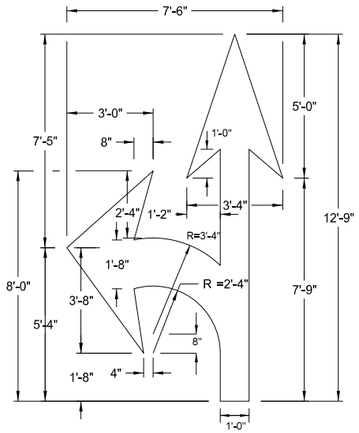
29 S. F.



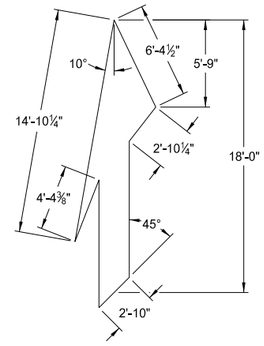
12 S. F.



16 S. F.

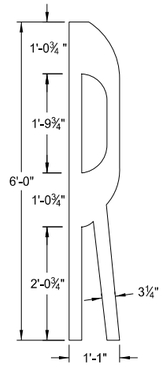


27 S. F.

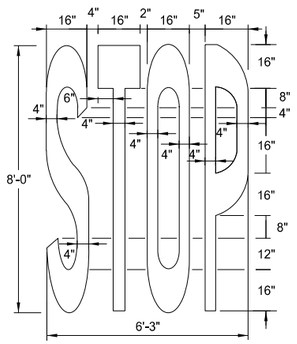


41 S. F.

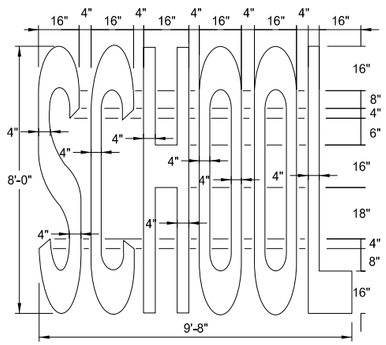
Note:
The merge arrow shall be rotated 20° from the edge of the roadway.



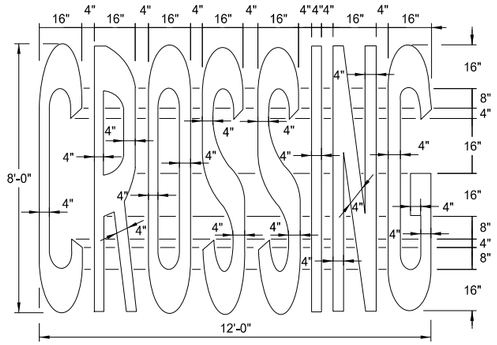
4 S. F.



22 S. F.



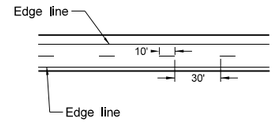
34.5 S. F.



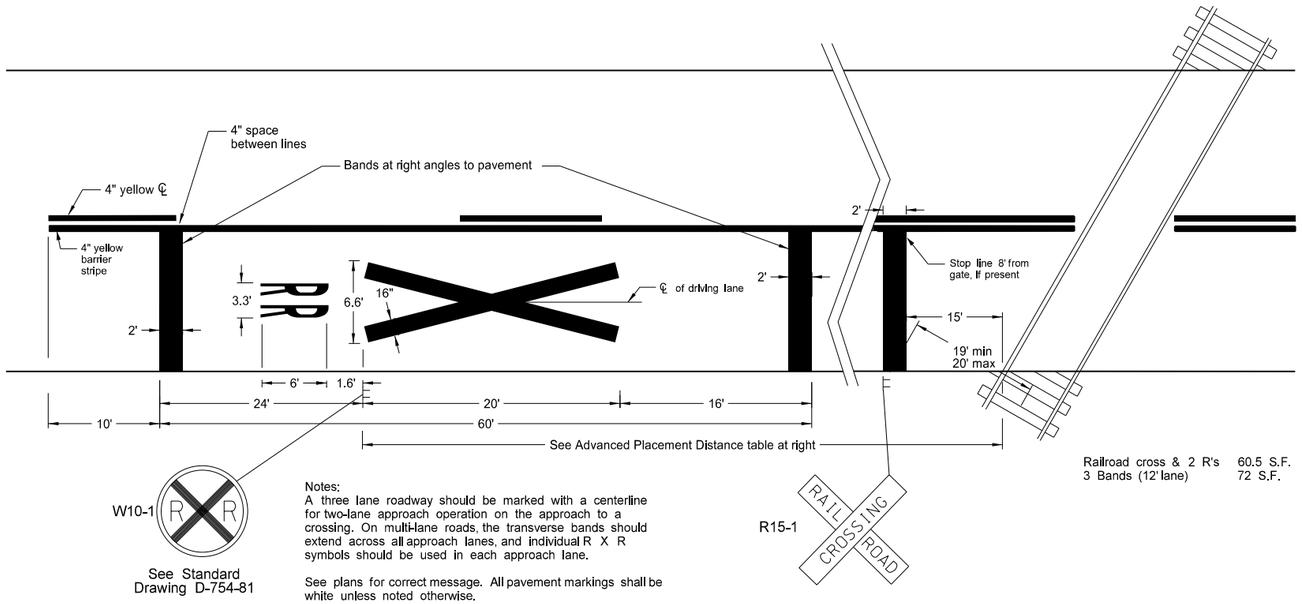
46 S. F.

Speed Limit	Chevron Width	Chevron Spacing 45° to Traffic
0-25 mph	8"	5'
30-40 mph	8"	15'
45 mph and above	12"	25'

Chevron Crosshatching Table



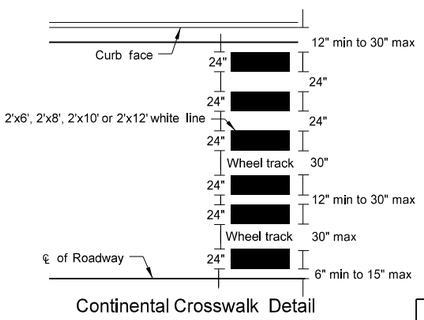
Centerline Pavement Marking Skip Spacing Detail



Railroad cross & 2 R's 60.5 S.F.
3 Bands (12' lane) 72 S.F.

Notes:
A three lane roadway should be marked with a centerline for two-lane approach operation on the approach to a crossing. On multi-lane roads, the transverse bands should extend across all approach lanes, and individual R X R symbols should be used in each approach lane.

See plans for correct message. All pavement markings shall be white unless noted otherwise.



Continental Crosswalk Detail

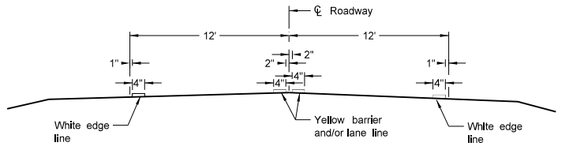
Advance Placement Distance for Railroad Warning Signs	
Posted or 85th Percentile Speed	Advance Distance
20 mph	min. 100 ft
25 mph	min. 100 ft
30 mph	min. 100 ft
35 mph	min. 100 ft
40 mph	125 ft
45 mph	175 ft
50 mph	250 ft
55 mph	325 ft
60 mph	400 ft
65 mph	475 ft
70 mph	550 ft

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-6-11	
REVISIONS	
DATE	CHANGE

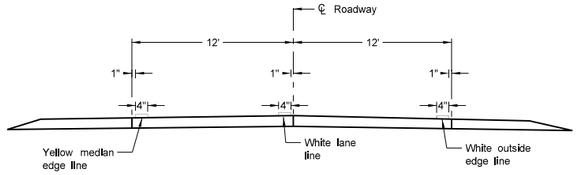
This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 12/06/11 and the original document is stored at the North Dakota Department of Transportation

PAVEMENT MARKING

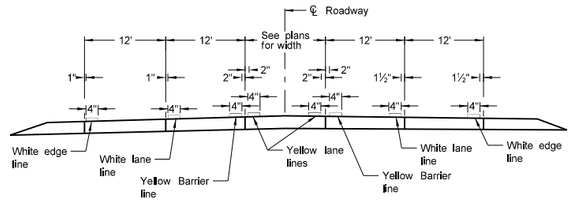
D-762-4



Two Lane Two Way
RURAL ROADWAY



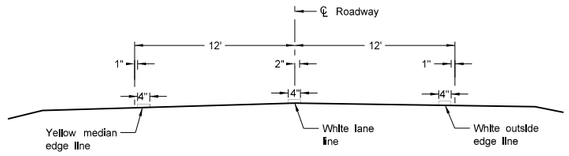
Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



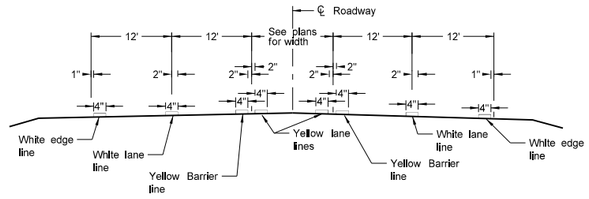
RURAL FIVE LANE ROADWAY
Concrete Section

NOTES:

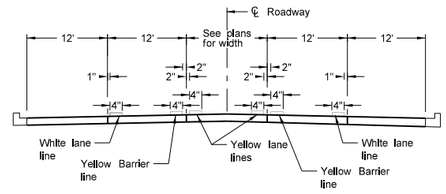
1. Edge lines shall be continued through private drives and field drives and broken for intersections.



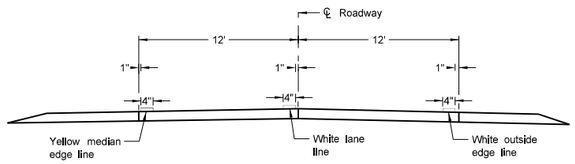
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



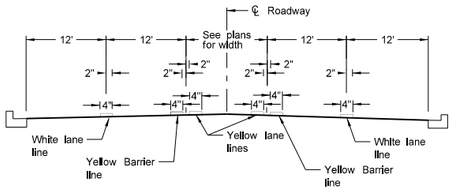
RURAL FIVE LANE ROADWAY
Asphalt Section



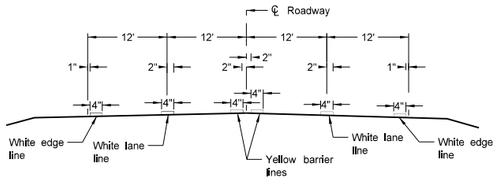
URBAN FIVE LANE SECTION
Concrete Section



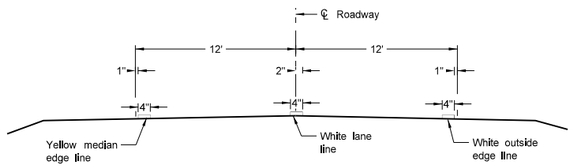
Two Lane Roadway
PRIMARY HIGHWAY
Concrete Section



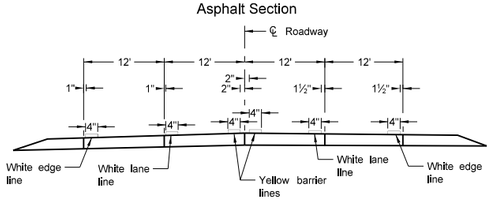
URBAN FIVE LANE SECTION
Asphalt Section



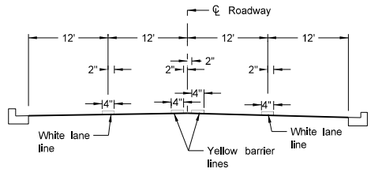
RURAL FOUR LANE ROADWAY
Asphalt Section



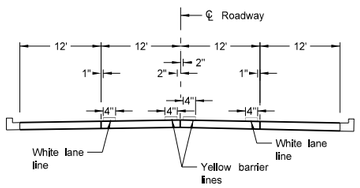
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



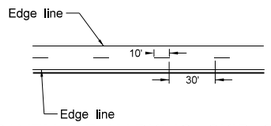
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



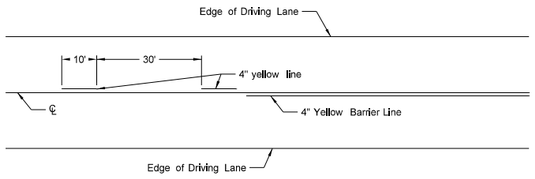
CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

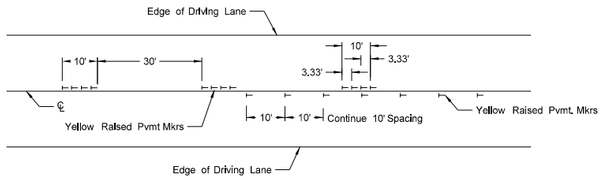
This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 12-1-10 and the original document is stored at the North Dakota Department of Transportation

SHORT-TERM PAVEMENT MARKING

D-762-6

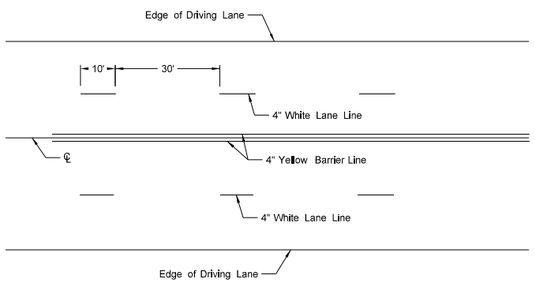


Painted or Tape Lines

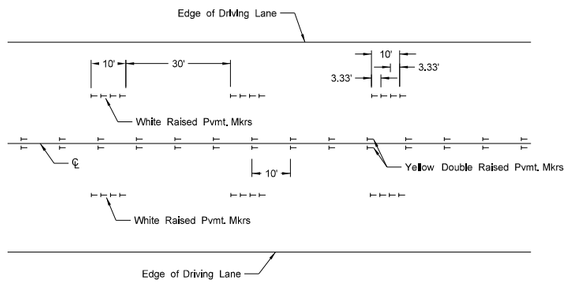


Raised Pavement Markers

TWO-LANE TWO-WAY ROADWAY

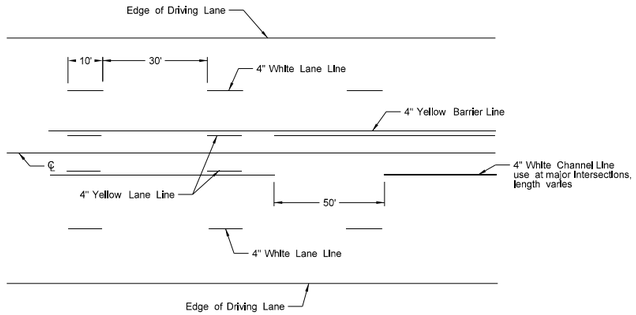


Painted or Tape Lines

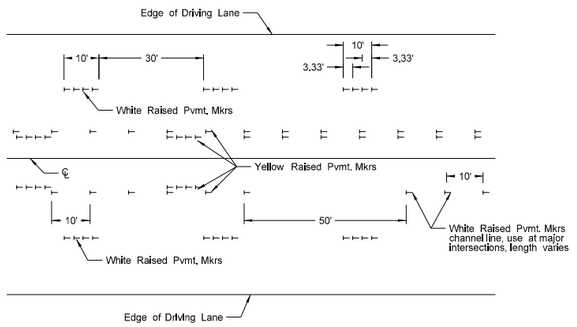


Raised Pavement Markers

FOUR LANE ROADWAY

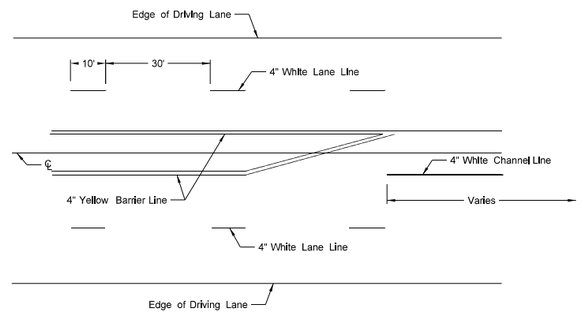


Painted or Tape Lines

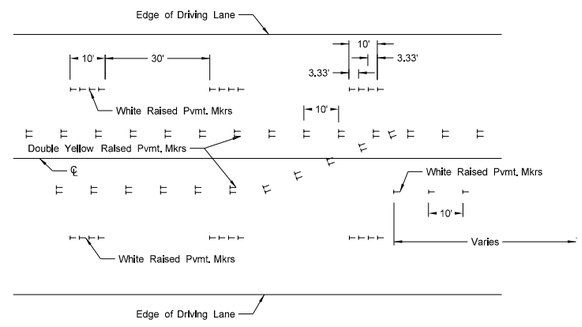


Raised Pavement Markers

FIVE LANE ROADWAY TWO WAY LEFT TURN



Painted or Tape Lines



Raised Pavement Markers

FIVE LANE ROADWAY WITH MARKED ISLANDS

NOTES:

1. Two-lane two-way roadways shall have no passing zones placed as shown. No passing zone signs may be placed in lieu of short term no passing zone pavement markings. These signs will be allowed to remain in place for three days, at which time the short term no passing zone pavement marking shall be placed.

2. Short term center line stripe (paint) on top lift shall be carefully placed with exact spacing so that the permanent stripe will match when applied.

3. Raised markers and tape markings shall be removed after permanent pavement marking has been installed. Removed markings shall become the property of the contractor.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 12-1-10 and the original document is stored at the North Dakota Department of Transportation