

NDDOT ABBREVIATIONS

Ⓚ This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.

Abn abandoned
 Abut abutment
 Ac acres
 Adj adjusted
 Aggr aggregate
 Ahd ahead
 ARV air release valve
 Align alignment
 Al alley
 Alt alternate
 Alum aluminum
 ADA Americans with Disabilities Act
 A ampere
 & and
 Appr approach
 Approx approximate
 ACP asbestos cement pipe
 Asph asphalt
 AC asphalt cement
 Assmd assumed
 @ at
 Atten attenuation
 ATR automatic traffic recorder
 Ave Avenue
 Avg average
 ADT average daily traffic
 Az azimuth
 Bk back
 BF back face
 Bs backsight
 Balc balcony
 B Wire barbed wire
 Barr barricade
 Btry battery
 Brg bearing
 BI beehive inlet
 Beg begin
 BM bench mark
 Bkwy bikeway
 Bit bituminous
 Blk block
 Bd Ft board feet
 BH bore hole
 BS both sides
 Bot bottom
 Blvd Boulevard
 Bndry boundary
 BC brass cap
 Brkwy breakaway
 Br bridge
 Bldg building

BV butterfly valve
 Byp bypass
 C Gdrl cable guardrail
 Calc calculate
 Cd candela
 CIP cast iron pipe
 CB catch basin
 CRS cationic rapid setting
 C Gd cattle guard
 C To C center to center
 Cl or Ⓚ centerline
 Cm centimeter
 Ch chain
 Chnlk chain-link
 Ch Blk channel block
 Ch Ch channel change
 Chk check
 Chsld chiseled
 Cir circle
 Cl class
 Cl clay
 Cl F clay fill
 Cl Hvy clay heavy
 Cl Lm clay loam
 Clnt clean-out
 Clr clear
 Cl&gr clearing & grubbing
 Co S coal slack
 Comb. combination
 Coml commercial
 Compr compression
 CADD computer aided drafting & design
 Conc concrete
 Cond conductor
 Const construction
 Cont continuous
 CSB continuous split barrel sample
 Contr contraction
 Contr contractor
 CP control point
 Coord coordinate
 Cor corner
 Corr corrected
 CAES corrugated aluminum end section
 CAP corrugated aluminum pipe
 CMES corrugated metal end section
 CMP corrugated metal pipe
 CPVCP corrugated poly-vinyl chloride pipe
 CSES corrugated steel end section
 CSP corrugated steel pipe
 C coulomb
 Co County
 Crse course
 C Gr course gravel
 CS course sand

Ct Court
 Xarm cross arm
 Xbuck cross buck
 Xsec cross sections
 Xing crossing
 Xrd Crossroad
 Crn crown
 CF cubic feet
 M3 cubic meter
 M3/s cubic meters per second
 CY cubic yard
 Cy/mi cubic yards per mile
 Culv culvert
 C&G curb & gutter
 CI curb inlet
 CR curb ramp
 CS curve to spiral
 C cut
 Dd Ld dead load
 Defl deflection
 Defm deformed
 Deg or D degree
 DInt delineate
 DIntr delineator
 Depr depression
 Desc description
 Det detail
 DWP detectable warning panel
 Dtr detour
 Dia diameter
 Dir direction
 Dist distance
 DM disturbed material
 DB ditch block
 DG ditch grade
 Dbl double
 Dn down
 Dwg drawing
 Dr drive
 Drwy driveway
 DI drop inlet
 D dry density
 Ea each
 Esmt easement
 E East
 EB Eastbound
 Elast elastomeric
 EL electric locker
 E Mtr electric meter
 Elec electric/al
 EDM electronic distance meter
 Elev or El elevation
 Ellipt elliptical
 Emb embankment
 Emuls emulsion/emulsified

ES end section
 Engr engineer
 ESS environmental sensor station
 Eq equal
 Eq equation
 Evgr evergreen
 Exc excavation
 Exst existing
 Exp expansion
 Expy Expressway
 E external of curve
 Extru extruded
 FOS factor of safety
 F Fahrenheit
 FS far side
 F farad
 Fed Federal
 FP feed point
 Ft feet/foot
 Fn fence
 Fn P fence post
 FO fiber optic
 FB field book
 FD field drive
 F fill
 FAA fine aggregate angularity
 FS fine sand
 FH fire hydrant
 Fl flange
 Flrd flared
 FES flared end section
 F Bcn flashing beacon
 FA flight auger sample
 FL flow line
 Ftg footing
 FM force main
 Fs foresight
 Fnd found
 Fdn foundation
 Frac fractional
 Frwy freeway
 Frt front
 FF front face
 F Disp fuel dispenser

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NDDOT ABBREVIATIONS

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FFP	fuel filler pipes	IP	iron Pipe	M	mega	Ped	pedestrian
FLS	fuel leak sensor	Jt	joint	Mer	meridian	PPP	pedestrian pushbutton post
Furn	furnish/ed	J	joule	M	meter	Pen.	penetration
Gal	gallon	Jct	junction	M/s	meters per second	Perf	perforated
Galv	galvanized	K	kelvin	M	mid ordinate of curve	Per.	perimeter
Gar	garage	Kn	kilo newton	Mi	mile	PL	pipeline
Gs L	gas line	Kpa	kilo pascal	MM	mile marker	PI	place
G Reg	gas line regulator	Kg	kilogram	MP	mile post	P&P	plan & profile
GMV	gas main valve	Kg/m3	kilogram per cubic meter	MI	milliliter	PL	plastic limit
G Mtr	gas meter	Km	kilometer	Mm	millimeter	PI	plate
GSV	gas service valve	K	Kip(s)	Mm/hr	millimeters per hour	Pt	point
GVP	gas vent pipe	LS	Land Surveyor (licensed)	Min	minimum	PCC	point of compound curve
GV	gate valve	LSIT	Land Surveyor In Training	Misc	miscellaneous	PC	point of curve
Ga	gauge	Ln	lane	Mon	monument	PI	point of intersection
Geod	geodetic	Lg	large	Mnd	mound	PRC	point of reverse curvature
GIS	Geographical Information System	Lat	latitude	Mtbl	mountable	PT	point of tangent
G	giga	Lt	left	Mtd	mounted	POC	point on curve
GPS	Global Positioning System	L	length of curve	Mtg	mounting	POT	point on tangent
Gov	government	Lens	lenses	Mk	muck	PE	polyethylene
Grd	graded/grade	Lvl	level	Mun	municipal	PVC	polyvinyl chloride
Gr	gravel	LB	level book	N	nano	PCC	Portland Cement concrete
Grnd	ground	LvIng	leveling	NGS	National Geodetic Survey	Lb or #	pounds
GWM	ground water monitor	Lht	light	NS	near side	PP	power pole
Gdrl	guardrail	LP	light pole	Neop	neoprene	Preempt	preemption
Gtr	gutter	Ltg	lighting	Ntwk	network	Prefab	prefabricated
H Plg	H piling	Lig Co	lignite coal	N	newton	Prfmd	performed
Hdwl	headwall	Lig Sl	lignite slack	N	North	Prep	preparation
Ha	hectare	LF	linear foot	NE	North East	Press.	pressure
Ht	height	Liq	liquid	NW	North West	PRV	pressure relief valve
HI	height of instrument	LL	liquid limit	NB	Northbound	Prestr	prestressed
Hel	helical	L	litre	No. or #	number	Pvt	private
H	henry	Lm	loam	Obsc	obscure(d)	PD	private drive
Hz	hertz	Loc	location	Obsn	observation	Prod.	production/produce
HDPE	high density polyethylene	LC	long chord	Ocpd	occupied	Prog	programmed
HM	high mast	Long.	longitude	Ocpy	occupy	Prop.	property
HP	high pressure	Lp	loop	Off Loc	office location	Prop Ln	property line
HPS	high pressure sodium	LD	loop detector	O/s	offset	Ppsd	proposed
Hwy	highway	Lm	lumen	OC	on center	PB	pull box
Hor	horizontal	Lum	luminaire	C	one dimensional consolidation		
HBP	hot bituminous pavement	L Sum	lump sum	OC	organic content		
Hr	hour(s)	Lx	lux	Orig	original		
Hyd	hydrant	ML	main line	O To O	out to out		
Ph	hydrogen ion content	M Hr	man hour	OD	outside diameter		
Id	identification	MH	manhole	OH	overhead		
In or "	inch	Mkd	marked	PMT	pad mounted transformer		
Incl	inclinometer tube	Mkr	marker	Pg	pages		
IMH	inlet manhole	Mkg	marking	Pntd	painted		
ID	inside diameter	MA	mast arm	Pr	pair		
Inst	instrument	Matl	material	Pnl	panel		
Intchg	interchange	Max	maximum	Pk	park		
Intmdt	intermediate	MC	meander corner	PK	Parker-Kalon nail		
Intscn	intersection	Meas	measure	Pa	pascal		
Inv	invert	Mdn	median	PSD	passing sight distance		
IM	iron monument	MD	median drain	Pvmt	pavement		
IPn	Iron Pin	MC	medium curing	Ped	pedestal		

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Qty	quantity	Sig	signal	TS	tangent to spiral	WB	Westbound
Qtr	quarter	Si Cl	silt clay	Tel	telephone	Wrng	wiring
Rad or R	radius	Si Cl Lm	silty clay loam	Tel B	Telephone Booth	W/	with
RR	railroad	Si Lm	silty loam	Tel P	telephone pole	W/o	without
Rlwy	railway	Sgl	single	Tv	television	WC	witness corner
Rsd	raised	SC	slow curing	Temp	temperature	WGS	World Geodetic System
RTP	random traverse point	SS	slow setting	Temp	temporary	Z	zenith
Rge or R	range	Sm	small	TBM	temporary bench mark		
RC	rapid curing	S	South	T	tesla		
Rec	record	SE	South East	T	thinwall tube sample		
Rcy	recycle	SW	South West	T/mi	tons per mile		
RPCC	recycled Portland cement concrete	SB	Southbound	Ts	topsoil		
Ref	reference	Sp	spaces	Twp or T	township		
R Mkr	reference marker	Spcl	special	Traf	traffic		
RM	reference monument	SA	special assembly	TSCB	traffic signal control box		
Refl	reflectorized	SP	special provisions	Tr	trail		
RCB	reinforced concrete box	G	specific gravity	Transf	transformer		
RCES	reinforced concrete end section	Spk	spike	TB	transit book		
RCP	reinforced concrete pipe	SC	spiral to curve	Trans	transition		
RCPS	reinforced concrete pipe sewer	ST	spiral to tangent	TT	transmission tower		
Reinf	reinforcement	SB	split barrel sample	Trans	transverse		
Res	reservation	SH	sprinkler head	Trav	traverse		
Ret	retaining	SV	sprinkler valve	TP	traverse point		
Rev	reverse	Sq	square	Trtd	treated		
Rt	right	SF	square feet	Trmt	treatment		
R/W	right of way	Km2	square kilometer	Qc	triaxial compression		
Riv	river	M2	square meter	TERO	tribal employment rights ordinance		
Rd	road	SY	square yard	Tpl	triple		
Rdbd	road bed	Stk	stake	TP	turning point		
Rdwy	roadway	Std	standard	Typ	typical		
RWIS	Roadway Weather Information System	N	standard penetration test	Qu	unconfined compressive strength		
Rk	rock	Std Specs	Standard Specifications	Ugrnd	underground		
Rt	route	Sta	station	USC&G	US Coast & Geodetic Survey		
Salv	salvage(d)	Sta Yd	station yards	USGS	US Geologic Survey		
Sd	sand	Stm L	steam line	Util	utility		
Sdy Cl	sandy clay	SEC	steel encased concrete	VG	valley gutter		
Sdy Cl Lm	sandy clay loam	SSD	stopping sight distance	Vap	vapor		
Sdy Fl	sandy fill	SD	storm drain	Vert	vertical		
Sdy Lm	sandy loam	St	street	VC	vertical curve		
San	sanitary sewer line	SPP	structural plate pipe	VCP	vitrified clay pipe		
Sc	scoria	SPPA	structural plate pipe arch	V	volt		
Sec	seconds	Str	structure	Vol	volume		
Sec	section	Subd	subdivision	Wkwy	walkway		
SL	section line	Sub	subgrade	W	water content		
Sep	separation	Sub Prep	subgrade preparation	WGV	water gate valve		
Seq	sequence	Ss	subsoil	WL	water line		
Serv	service	SE	superelevation	WM	water main		
Sh	shale	SS	supplement specification	WMV	water main valve		
Sht	sheet	Supp	supplemental	W Mtr	water meter		
Shtng	sheeting	Surf	surfacing	WSV	water service valve		
Shldr	shoulder	Surv	survey	WW	water well		
Sw	sidewalk	Sym	symmetrical	W	watt		
S	siemens	SI	Systems International	Wrng	wearing		
SD	sight distance	Tan	tangent	Wb	weber		
SN	sign number	T	tangent (semi)	WIM	Weigh In Motion		
				W	West		

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

D-101-10

702COM 702 Communications
 ACCENT Accent Communications
 AGASSIZ WU Agassiz Water Users Incorporated
 AGC Associated General Contractors of America
 All PI Alliance Pipeline
 ALL SEAS WU All Seasons Water Users Association
 AMOCO PI Amoco Pipeline Company
 AMRDA HESS Amerada Hess Corporation
 AT&T AT&T Corporation
 B PAW Bear Paw Energy Incorporated
 BAKER ELEC Baker Electric
 BASIN ELEC Basin Electric Cooperative Incorporated
 BEK TEL Bek Communications Cooperative
 BELLE PL Belle Fourche Pipeline Company
 BLM Bureau of Land Management
 BNSF Burlington Northern Santa Fe Railway
 BOEING Boeing
 BRNS RWD Barnes Rural Water District
 BURK-DIV ELEC Burke-Divide Electric Cooperative
 BURL WU Burleigh Water Users
 Cable One Cable One
 CABLE SERV Cable Services
 CAP ELEC Capital Electric Cooperative Incorporat
 CASS CO ELEC Cass County Electric Cooperative
 CASS RWU Cass Rural Water Users Incorporated
 CAV ELEC Cavalier Rural Electric Cooperative
 CBLCOM Cablecom Of Fargo
 CENEX PL Cenex Pipeline
 CENT PL WATER DIST Central Pipe Line Water District
 CENT PWR ELEC Central Power Electric Cooperative
 COE Corps of Engineers
 CONS TEL Consolidated Telephone
 CONT RES Continental Resource Inc
 CPR Canadian Pacific Railway
 D O E Department Of Energy
 DAK CARR Dakota Carrier Network
 DAK CENT TEL Dakota Central Telephone
 DAK RWD Dakota Rural Water District
 DGC Dakota Gasification Company
 DICKEY R NET Dickey Rural Networks
 DICKEY RWU Dickey Rural Water Users Association
 DICKEY TEL Dickey Telephone
 DNRR Dakota Northern Railroad
 DOME PL Dome Pipeline Company
 DVELEC Dakota Valley Electric Cooperative
 DVMW Dakota, Missouri Valley & Western
 ENBRDG Enbridge Pipelines Incorporated
 ENVENTIS Enventis Telephone
 FALK MNG Falkirk Mining Company
 FHWA Federal Highway Administration
 G FKS-TRL WD Grand Forks-traill Water District
 GETTY TRD & TRAN Getty Trading & Transportation
 GLDN W ELEC Golden West Electric Cooperative
 GRGS CO TEL Griggs County Telephone

GT PLNS NAT GAS Great Plains Natural Gas Company
 HALS TEL Halstad Telephone Company
 IDEA1 Idea1
 INT-COMM TEL Inter-Community Telephone Company
 KANEB PL Kaneb Pipeline Company
 KEM ELEC Kem Electric Cooperative Incorporated
 KOCH GATH SYS Koch Gathering Systems Incorporated
 LKHD PL Lakehead Pipeline Company
 LNGDN RWU Langdon Rural Water Users Incorporated
 LWR YELL R ELEC Lower Yellowstone Rural Electric
 MCKNZ CON McKenzie Consolidated Telcom
 MCKENZIE ELEC McKenzie Electric Cooperative
 MCKNZ WRD McKenzie County Water Resource District
 MCLEOD McLeod USA
 MCLN ELEC McLean Electric Cooperative
 MCLN-SHRDN R WAT McLean-Sheridan Rural Water
 MDU Montana-dakota Utilities
 MID-CONT CABLE Mid-Continent Cable
 MIDSTATE TEL Midstate Telephone Company
 MINOT CABLE Minot Cable Television
 MINOT TEL Minot Telephone Company
 MISS W W S Missouri West Water System
 MNKOTA PWR Minnkota Power
 MOR-GRAN-SOU ELEC Mor-gran-sou Electric Cooperative
 MOUNT-WILLI ELEC Mountrail-williams Electric Cooperative
 MRE LBTY TEL Moore & Liberty Telephone
 MUNICIPAL City Water And Sewer
 MUNICIPAL City Of '.....'
 N CENT ELEC North Central Electric Cooperative
 N VALL W DIST North Valley Water District
 ND PKS & REC North Dakota Parks And Recreation
 ND TEL North Dakota Telephone Company
 NDDOT North Dakota Department of Transportation
 NDSU SOIL SCI DEPT NDSU Soil Science Department
 NEMONT TEL Nemont Telephone
 NODAK R ELEC Nodak Rural Electric Cooperative
 NOON FRMS TEL Noonan Farmers Telephone Company
 NPR Northern Plains Railroad
 NSP Northern States Power
 NTH PRAIR RW Northern Prairie Rural Water Association
 NTHN BRDR PL Northern Border Pipeline
 NTHN PLNS ELEC Northern Plains Electric Cooperative Incorporated
 NTHWSTRN REF Northwestern Refinery Company
 NW COMM Northwest Communication Cooperation
 ONEOK Oneok gas
 OSHA Occupational Safety and Health Administration
 OTTR TL PWR Otter Tail Power Company
 P L E M Prairielands Energy Marketing
 POLAR COM Polar Communications
 PVT ELEC Private Electric
 QWEST Qwest Communications
 R & T W SUPPLY R & T Water Supply Association
 RAMSEY R SEW Ramsey Rural Sewer Association
 RAMSEY RW Ramsey Rural Water Association
 RAMSEY UTIL Ramsey County Rural Utilities

RED RIV TEL Red River Rural Telephone
 RESVTN TEL Reservation Telephone
 ROBRTS TEL Roberts Company Telephone
 R-RIDER ELEC Roughrider Electric Coop
 RRVW Red River Valley & Western Railroad
 RSR ELEC R.S.R. Electric Cooperative
 S E W U South East Water Users Incorporated
 SCOTT CABLE Scott Cable Television Dickinson
 SHERDN ELEC Sheridan Electric Cooperative
 SHEYN VLY ELEC Sheyenne Valley Electric Cooperative
 SKYTECH Skyland Technologies Incorporated
 SLOPE ELEC Slope Electric Cooperative Incorporated
 SOURIS RIV TELCOM Souris River Telecommunications
 ST WAT COMM State Water Commission
 STATE LN WATER State Line Water Cooperative
 STER ENG Sterling Energy
 STUT RWU Stutsman Rural Water Users
 SW PL PRJ Southwest Pipeline Project
 T M C Turtle Mountain Communications
 TCI TCI of North Dakota
 TESORO GHG PLNS PL Tesoro High Plains Pipeline
 TRI-CNTY WU Tri-County Water Users Incorporated
 TRL CO RWU Traill County Rural Water Users
 UNTD TEL United Telephone
 UPPR SOUR WUA Upper Souris Water Users Association
 US SPRINT U.S. Sprint
 USAF MSL CABLE U.S.A.F. Missile Cable
 USFWS US Fish and Wildlife Service
 USW COMM U.S. West Communications
 VRNDRY ELEC Verendrye Electric Cooperative
 W RIV TEL West River Telephone Incorporated
 WEB W. E. B. Water Development Association
 WILLI RWA Williams Rural Water Association
 WILSTN BAS PL Williston Basin Interstate Pipeline Company
 WLSH RWD Walsh Water Rural Water District
 WOLVRTN TEL Wolverton Telephone
 XLENER Xcel Energy
 YSVR Yellowstone Valley Railroad

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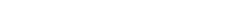
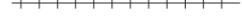
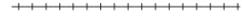
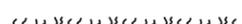
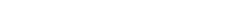
Line Styles

.....	Limits of Const Transition Line	—— s —— s ——	Floating Silt Curtain	—— ——— ———	Existing Aggregate (Cross Section View)	- - - - -	Existing Centerline
.....	Bale Check	—— ——— T ——	Existing Telephone Line	—— ——— ———	Existing Curb and Gutter (Cross Section View)	- - - - -	Supplemental Contour
.....	Rock Check	—— ——— TV ——	Existing TV Line	—— ——— ———	Existing Riprap	—— - - - - -	Right of Way
.....	Sight Distance Triangle Line	Void — void — void — v	Existing Assumed Ground (Not Surveyed)	—— ——— ———	Existing Underground Vault or Lift Station	—— - - - - -	Existing Right of Way
- - - - -	Small Hidden Object	Void — void — void — v	Tentative Ground Line	—— ——— ———	Tangent Line	—— - - - - -	Existing Right of Way Railroad
- - - - -	Dimension Leader	—— ——— w ——	Existing Water or Steam Line	- - - - -	Hidden Object	- - - - -	Failure Line
- - - - -	Existing Ground	=====	Existing Under Drain	—— ——— ———	Existing Dirt Surface	- - - - -	Existing Conditions
- - - - -	Existing Topsoil (Cross Section View)	=====	Under Drain	—— ——— ———	Existing Conduit	- - - - -	Existing Ground (Details)
—— ——— ———	Large Hidden Object	=====	Wall	—— ——— ———	Topsoil Profile	—— - - - - -	Existing Sixteenth Section Line
—— ——— ———	Edge Drain	=====	Existing Slotted Drain	- - - - -	Existing Conductor	- - - - -	Existing Right of Way Not State Owned
—— D —— D ——	Geotextile Fabric Type D	—— + —— + ——	Existing Cemetary Boundary	- - - - -	Conductor	- - - - -	Phantom Object
—— ——— E ——	Existing Electrical	—— ——— ———	Centerline Pavement Marking	- - - - -	Fiber Optic	- - - - -	Centerline Main
—— ——— FO ——	Existing Fiber Optic Line	=====	Barrier with Centerline Pavement Marking	- - - - -	Existing Loop Detector	-	Existing Guardrail Cable
—— ——— FO ——	Existing TV Fiber Optic	=====	Barrier Pavement Marking	- - - - -	Subgrade, Subcut or Ditch Grade	— • — • — • — •	Existing Guardrail Metal
—— ——— G ——	Existing Gas Pipe	- - - - -	Stripe 4 IN Dotted Extension White	—— ——— ———	Existing Asphalt Surface	—— . ——— . ——— . ——— .	Existing Edge of Water
—— Geo —— Geo ——	Geogrid	- - - - -	Stripe 8 IN Dotted Extension White	—— ——— ———	Existing Asphalt (Cross Section View)	- - - - -	Excavation Limits
—— ——— OH ——	Existing Overhead Utility Line	- - - - -	Stripe 8 IN Lane Drop	—— ——— ———	Existing Reinforcement Rebar	——	Existing Government Lot Line
—— ——— P ——	Existing Power	—— ——— ———	Wetland Mitigation	—— ——— ———	Existing Tie Point Line	Existing Adjacent Block Lines
—— ——— PL ——	Existing Fuel Pipeline	- - - - -	Existing Box Culvert Bridge	—— ——— ———	Existing State or International Line	Existing Adjacent Lot Lines
—— ——— PL ——	Existing Undefined Above Ground Pipe Line	- - - - -	Existing Concrete Surface	—— ——— ———	Existing Quarter Section Line	Existing Adjacent Property Line
—— ——— R —— R ——	Geotextile Fabric Type R	- - - - -	Existing Drainage Structure	—— ——— ———	Existing County	Existing Adjacent Subdivision Lines
—— ——— R —— R ——	Geotextile Fabric Type R1	- - - - -	Easement	—— ——— ———	Existing Section Line	
—— REMOVE —— REMOVE ——	Remove Line	- - - - -	Existing Concrete	—— ——— ———	Existing Township	
—— RR —— RR ——	Geotextile Fabric Type RR	- - - - -	Existing Easement	—— ——— ———	Existing Railroad Centerline	
—— S —— S ——	Geotextile Fabric Type S	—— ——— ———	Existing Gravel Surface	—— ——— ———	Centerline	

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Line Styles

	Subgrade Reinforcement		Existing Railroad Switch		Sheet Piling
	Existing Down Guy Wire Down Guy		Overhead Sign Structure Cantilever		W-Beam w Posts
	Existing Fence		24 Inch Pipe		Existing W-Beam Guardrail with Posts
	Existing Railroad		Reinforced Concrete Pipe		Exst Wet Area-Vegetation Break
	Existing Sanitary Sewer		Signal Head with Mast Arm		Existing Wetland Delineated
	Existing Sanitary Force Main		Existing Signal Head with Mast Arm		
	Existing Storm Drain		Tie Bar at Random Spacing		
	Existing Storm Drain Force Main		3-Cable w Posts		
	Fence		Existing 3-Cable w Posts		
	Silt Fence		Site Boundary		
	Existing Field Line		Fiber Rolls		
	Exst Flow		Doweled Joint		
	Flow		Tie Bar 30 Inch 4 Foot Center to Center		
	Existing Culvert		Tie Bar 18 Inch 3 Foot Center to Center		
	Existing Curb		Existing Berm, Dike, Pit, or Earth Dam		
	Existing Valley Gutter		Existing Ditch Block		
	Existing Driveway Gutter		Depression Contours		
	Existing Curb and Gutter		Existing City Corporate Limits or Reservation Boundary		
	Existing Mountable Curb and Gutter		Gravel Pit - Borrow Area		
	Existing Double Micro Loop Detector		Existing Tree Boundary		
	Micro Loop Detector Double		Tree Row		
	Existing Overhead Sign Structure		Existing Brush or Shrub Boundary		
	Existing Micro Loop Detector		Existing Retaining Wall		
	Micro Loop Detector		Existing Planter or Wall		
	Existing Overhead Sign Structure Cantilever		Retaining Wall (Plan View)		

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Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E		
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A		
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B		
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C		
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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Symbols

D-101-31

 Existing Light Standard	 Existing Manhole with Valve Water	 Existing Telephone Pole	 Existing Undefined Manhole
 Existing High Mast Light Standard 10 Luminaire	 Existing Water Manhole	 Existing Wood Pole	 Existing Undefined Pull Box
 Existing High Mast Light Standard 3 Luminaire	 Existing Mile Post Type A	 Existing Post	 Existing Undefined Pedestal
 Existing High Mast Light Standard 4 Luminaire	 Existing Mile Post Type B	 Existing Pedestrian Push Button Post	 Existing Undefined Valve
 Existing High Mast Light Standard 5 Luminaire	 Existing Mile Post Type C	 Existing Control Point CP	 Existing Undefined Pipe Vent
 Existing High Mast Light Standard 6 Luminaire	 Existing Reference Marker	 Existing Control Point GPS-RTK	 Existing Gas Valve
 Existing High Mast Light Standard 7 Luminaire	 Existing RW Marker	 Existing Control Point TRI	 Existing Water Valve
 Existing High Mast Light Standard 8 Luminaire	 Existing Utility Marker	 Existing Reference Marker Point NGS	 Existing Fuel Pipe Vent
 Existing High Mast Light Standard 9 Luminaire	 Iron Monument Found	 Existing Pull Box	 Existing Gas Pipe Vent
 Existing Overhead Sign Structure Load Center	 Iron Pin R/W Monument	 Existing Intelligent Transportation Pull Box	 Existing Sanitary Pipe Vent
 Existing Luminaire	 Existing Object Marker Type I	 Existing Water Pump	 Existing Storm Drain Pipe Vent
 Existing Light Standard Luminaire	 Existing Object Marker Type II	 Existing Slotted Reinforced Concrete Pipe	 Existing Water Pipe Vent
 Existing Federal Mailbox	 Existing Object Marker Type III	 Existing RR Profile Spot	 Existing Weather Station
 Existing Private Mailbox	 Existing Electrical Pedestal	 Existing Fuel Leak Sensors	 Existing Ground Water Well Bore Hole
 Existing Meander Section Corner	 Existing Telephone Pedestal	 Existing Highway Sign	 Existing Windmill or Tower
 Existing Meter	 Existing Fiber Optic Telephone Pedestal	 Existing Miscellaneous Spot	 Existing Witness Corner
 Existing Electrical Manhole	 Existing TV Pedestal	 Existing Lighting Standard Pole	 Flashing Beacon
 Existing Gas Manhole	 Existing Fiber Optic TV Pedestal	 Existing Traffic Signal Standard	 Flagger
 Existing Sanitary Manhole	 Existing Fuel Filler Pipes	 Existing Transformer	 Pipe Mounted Flasher
 Existing Sanitary Force Main Manhole	 Existing Traverse PI Aerial Panel	 Existing Large Evergreen Tree	 Sanitary Force Main with Valve
 Existing Sanitary Manhole with Valve	 Existing Pole	 Existing Small Evergreen Tree	
 Existing Storm Drain Manhole	 Existing Power Pole	 Existing Large Tree	
 Existing Force Main Storm Drain Manhole	 Existing Power Pole with Transformer	 Existing Small Tree	
 Existing Force Main Storm Drain Manhole with Valve		 Existing Tree Trunk	
 Existing Telephone Manhole		 Existing Pad Mounted Traffic Signal Control Box	

NORTH DAKOTA	
DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

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 of Transportation

Symbols

D-101-32

 Pad Mounted Feed Point  Pipe Mounted Feed Point with Pad  Pole Mounted Feed Point  Headwall  Double Headwall with Vegetation Barrier  Single Headwall with Vegetation Barrier  Pole Mounted Head  Sprinkler Head  Fire Hydrant  Inlet Type 1  Inlet Type 2  Double Inlet Type 2  Inlet Gate Type 2  Junction Box  High Mast Light Standard 10 Luminaire  High Mast Light Standard 3 Luminaire  High Mast Light Standard 4 Luminaire  High Mast Light Standard 5 Luminaire  High Mast Light Standard 6 Luminaire  High Mast Light Standard 7 Luminaire  High Mast Light Standard 8 Luminaire  High Mast Light Standard 9 Luminaire  Relocate Light Standard  Overhead Sign Structure Load Center  Light Standard 100 Watt High Pressure Sodium Vapor Luminaire	 Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire  Light Standard 150 Watt High Pressure Sodium Vapor Luminaire  Light Standard 175 Watt High Pressure Sodium Vapor Luminaire  Light Standard 200 Watt High Pressure Sodium Vapor Luminaire  Light Standard 250 Watt High Pressure Sodium Vapor Luminaire  Light Standard 310 Watt High Pressure Sodium Vapor Luminaire  Light Standard 35 Watt High Pressure Sodium Vapor Luminaire  Light Standard 400 Watt High Pressure Sodium Vapor Luminaire  Light Standard 50 Watt High Pressure Sodium Vapor Luminaire  Light Standard 70 Watt High Pressure Sodium Vapor Luminaire  Light Standard 700 Watt High Pressure Sodium Vapor Luminaire  Manhole  Manhole 48 Inch  Sanitary Force Main Manhole  Sanitary Sewer Manhole  Storm Drain Manhole  Storm Drain Manhole with Inlet  Reset Mile Post  Mile Post Type A  Mile Post Type B  Mile Post Type C  Right of Way Marker  Tubular Marker  Alignment Monument  Iron Pin Reference Monument	 Object Marker Type I  Object Marker Type II  Object Marker Type III  Caution Mode Arrow Panel  Back to Back Vertical Panel Sign  Double Direction Arrow Panel  Left Directional Arrow Panel  Right Directional Arrow Panel  Sequencing Arrow Panel  Truck Mounted Arrow Panel  Power Pole  Wood Pole  Pedestrian Push Button Post  Property Corner  Pull Box  Intelligent Transportation Pull Box  Sanitary Pump  Storm Drain Pump  Reinforced Pavement  Reinforced Concrete End Section 15 Inch  Reinforced Concrete End Section 18 Inch  Reinforced Concrete End Section 24 Inch  Reinforced Concrete End Section 30 Inch  Reinforced Concrete End Section 36 Inch  Reinforced Concrete End Section 42 Inch	 Reinforced Concrete End Section 48 Inch  Reinforced Concrete End Section 54 Inch  Reset Right of Way Marker  Reset USGS Marker  Right of Way Markers  Riser 30 Inch  Continuous Split Barrel Sample  Flight Auger Sample  Split Barrel Sample  Thinwall Tube Sample  Highway Sign  SNOW GATE 18 FT  SNOW GATE 28 FT  SNOW GATE 40 FT  Standard Penetration Test  Transformer  Inclinometer Tube  Underdrain Cleanout  Excavation Unit  Water Valve
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NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE

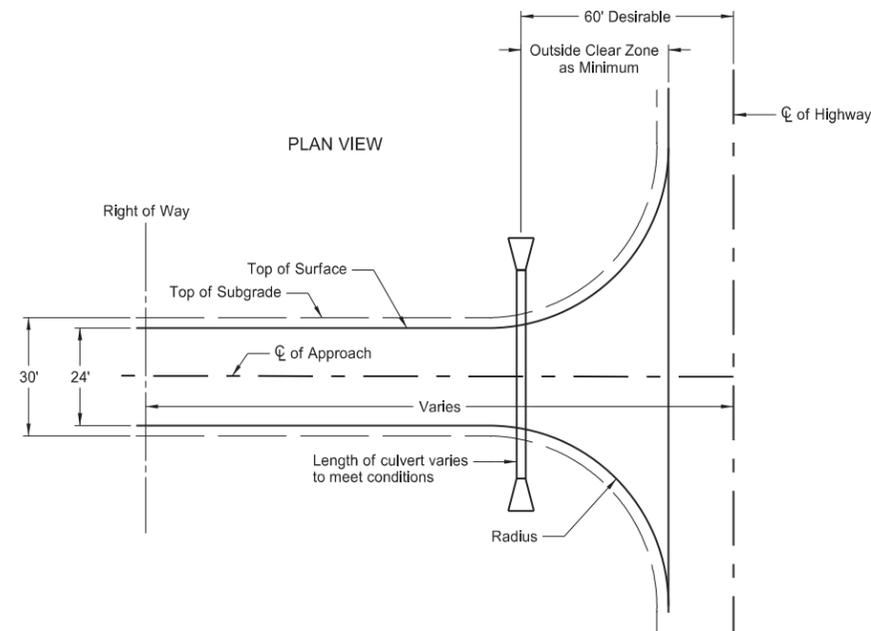
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STANDARD RURAL APPROACHES

D-203-8

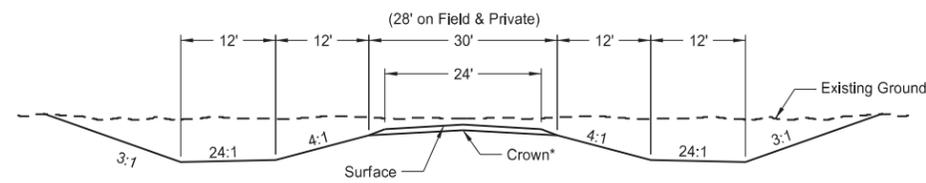
NOTES:

1. Max breakover between approach storage platform and highway shall not exceed 5%.
2. The approach slope shall be measured outside the area of mainline inslope influence.



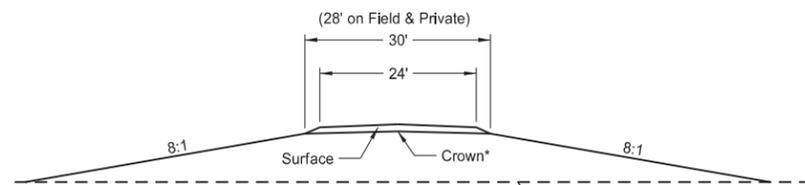
CRITERIA FOR RURAL APPROACH TYPES

	Field Drives	Private Drives	Low Volume Public Roads
Radius	R=24 ft	R=30 ft	R=40 ft
Maximum Grade	10%	7%	7%
Storage Platform	20 ft	24 ft	30 ft
Vertical Curve Length	10 ft	10 ft	Varies (Min. 20 mph)

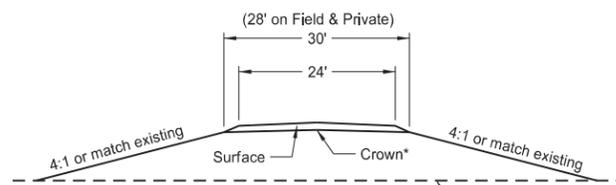


SECTION A-A

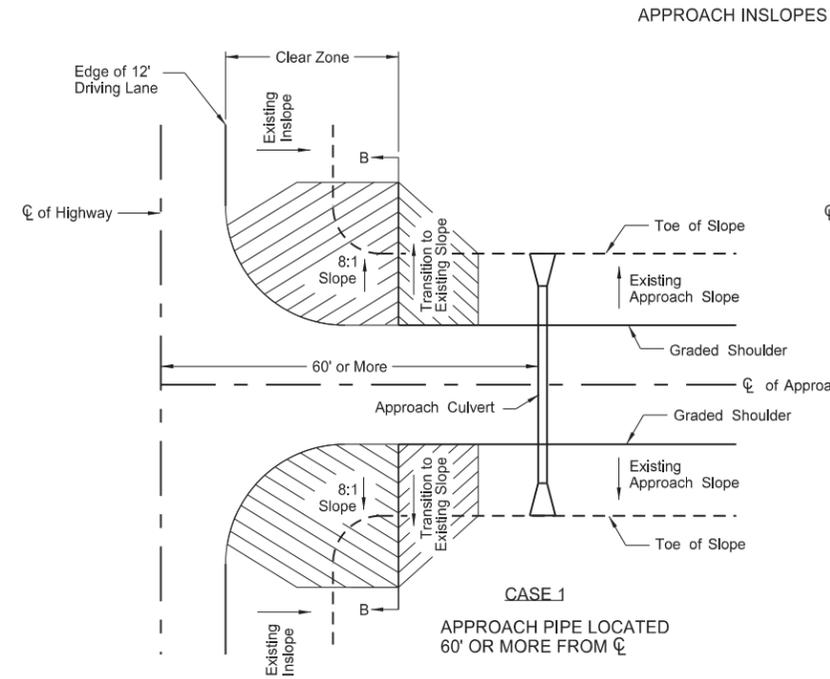
*2.1% crown for paved surface
*3.0% crown for gravel surface



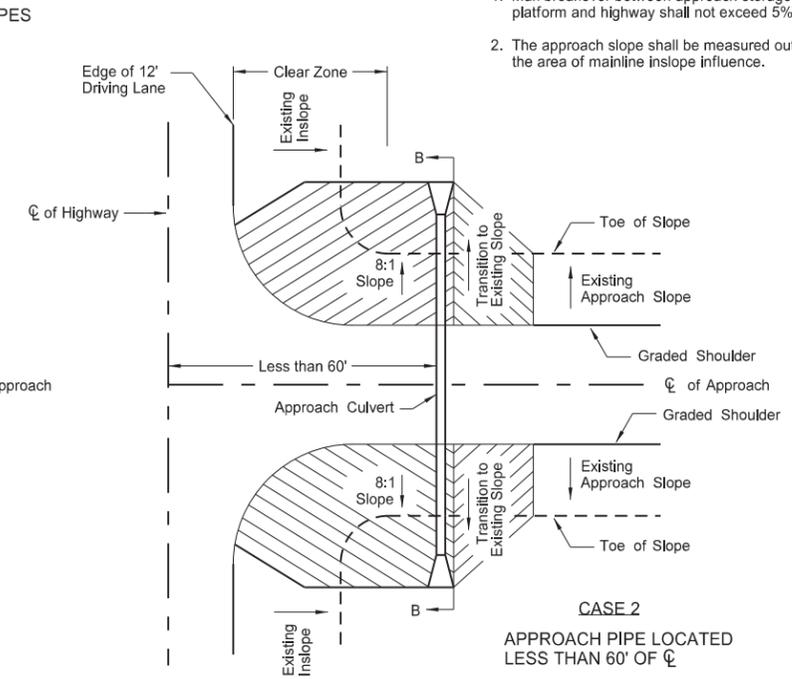
SECTION B-B



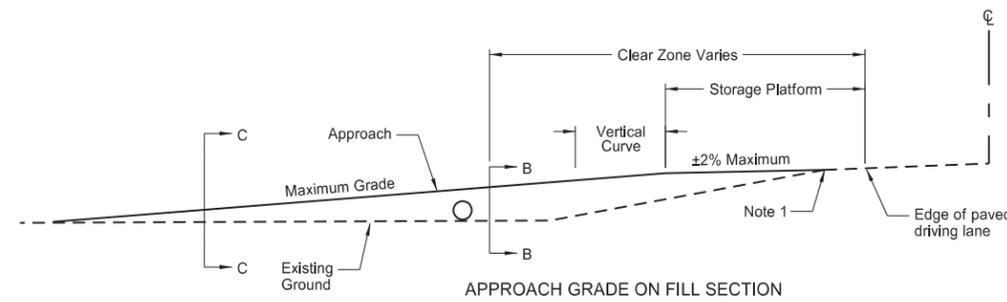
SECTION C-C



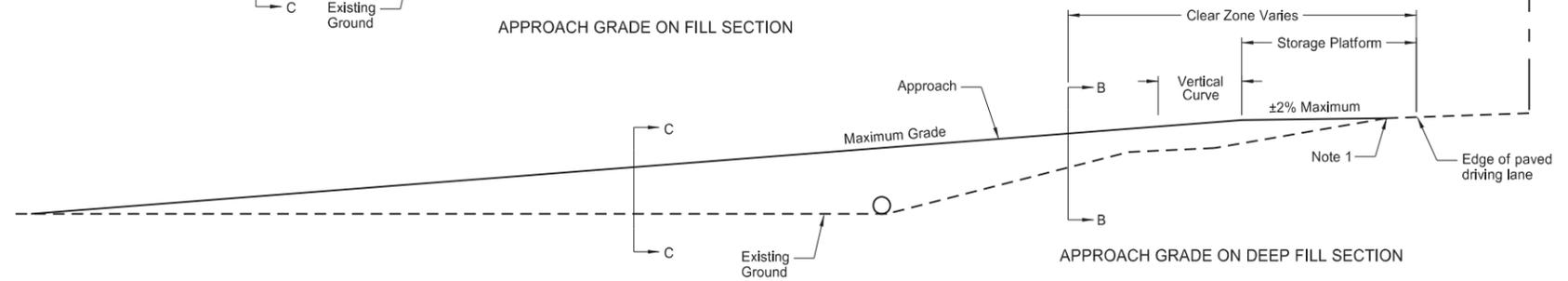
CASE 1
APPROACH PIPE LOCATED
60' OR MORE FROM C



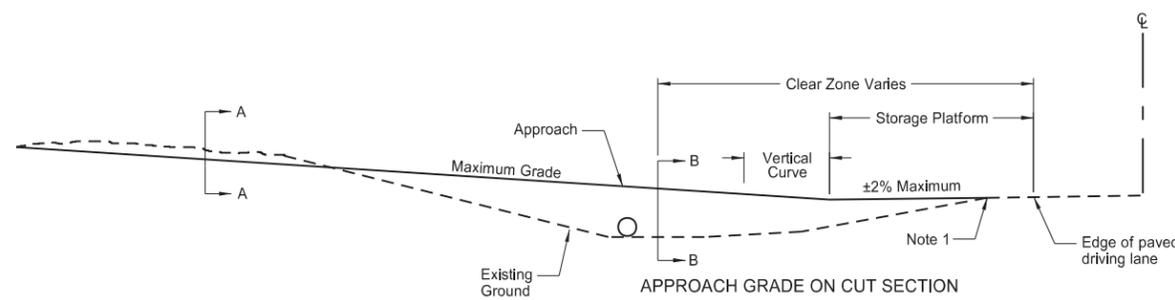
CASE 2
APPROACH PIPE LOCATED
LESS THAN 60' OF C



APPROACH GRADE ON FILL SECTION



APPROACH GRADE ON DEEP FILL SECTION

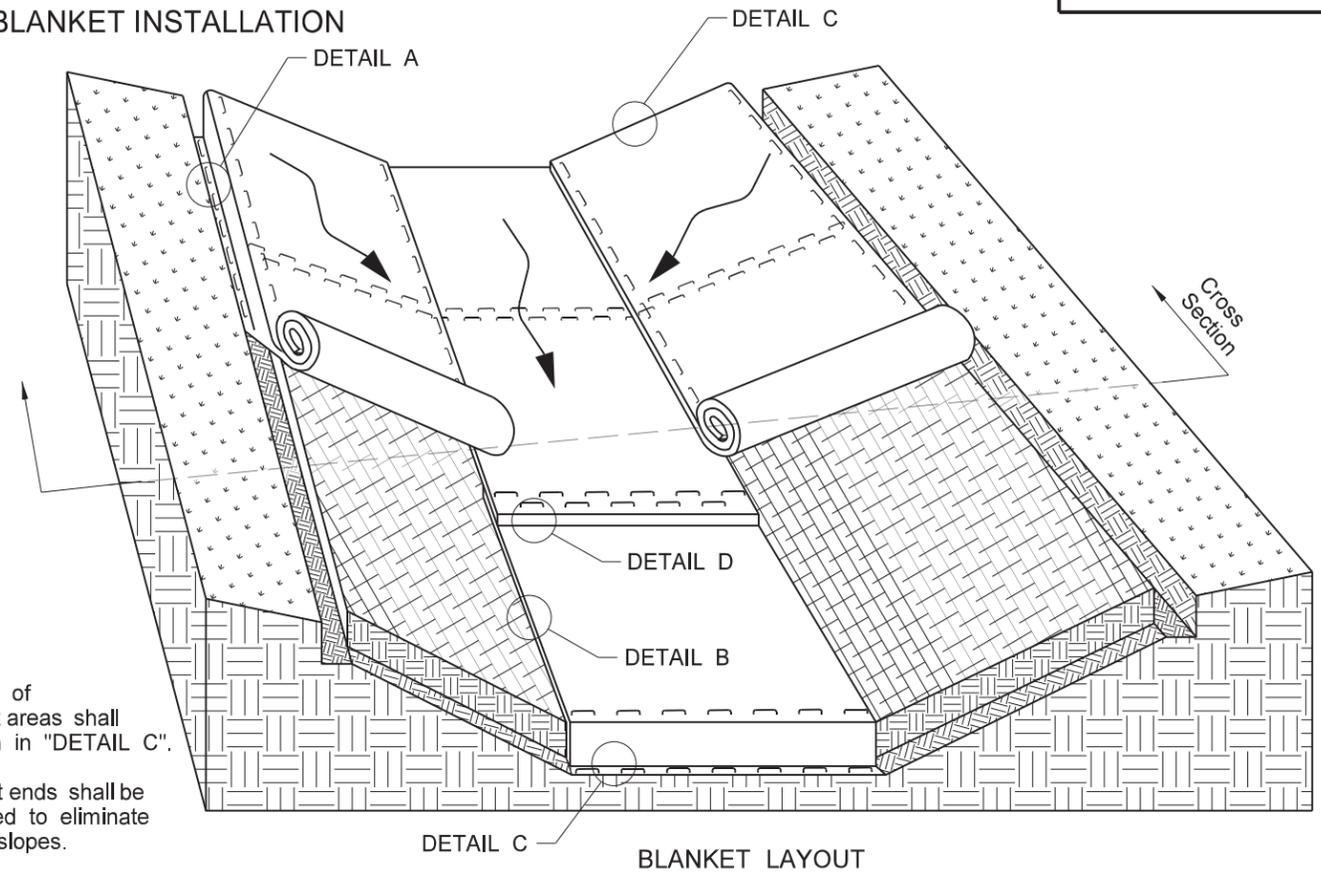
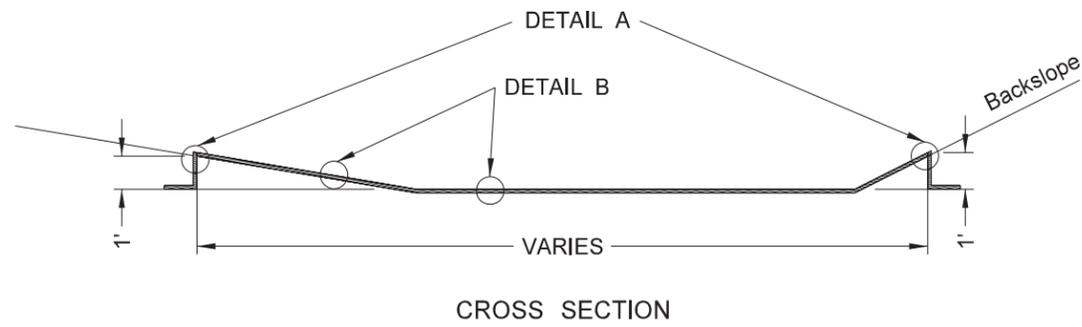


APPROACH GRADE ON CUT SECTION

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-25-14	
REVISIONS	
DATE	CHANGE

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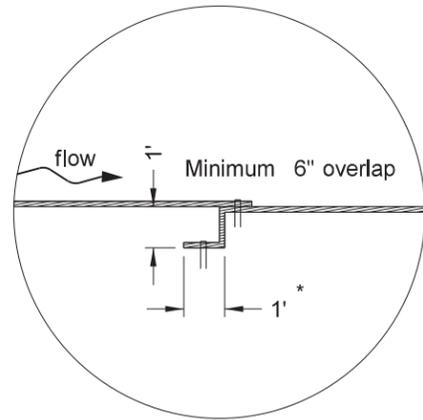
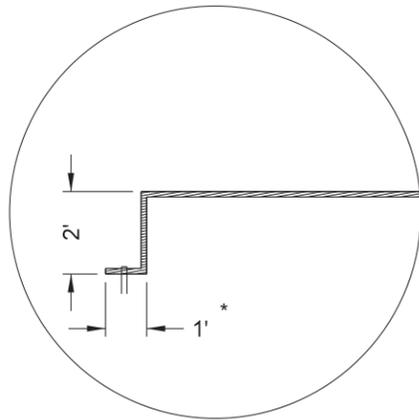
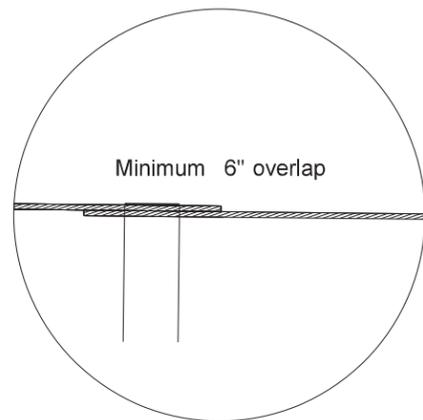
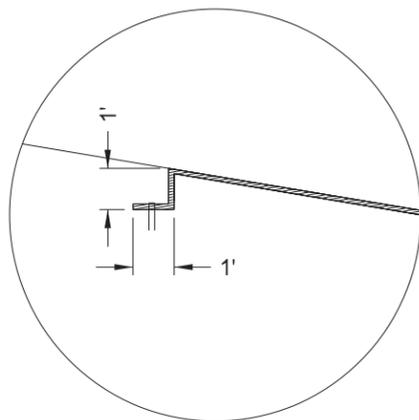
EROSION AND SILTATION CONTROL
EROSION CONTROL BLANKET INSTALLATION



Notes:
Beginning and ending of erosion control blanket areas shall be installed as shown in "DETAIL C".

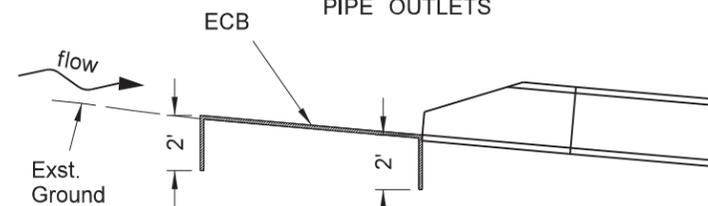
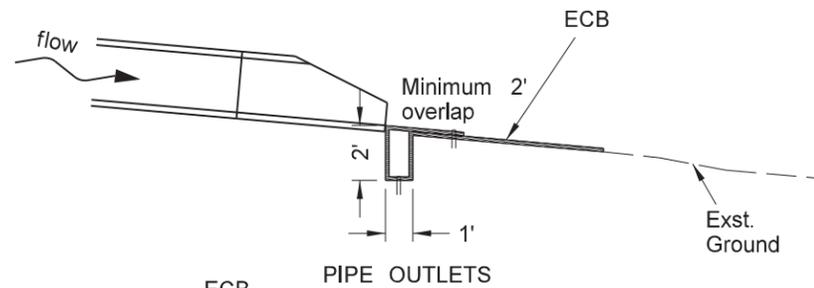
Erosion control blanket ends shall be entrenched and stapled to eliminate undermining on side slopes.

CHANNEL OR SLOPE INSTALLATION



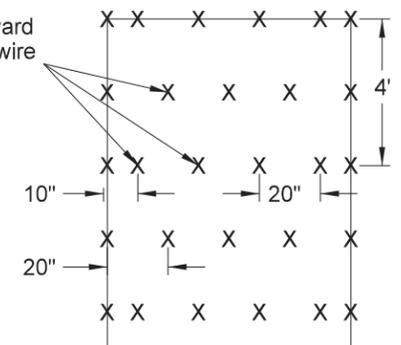
* This tie may be placed ahead or back.

DETAILS
CHANNEL OR SLOPE INSTALLATION



INSTALLATION AT PIPE ENDS

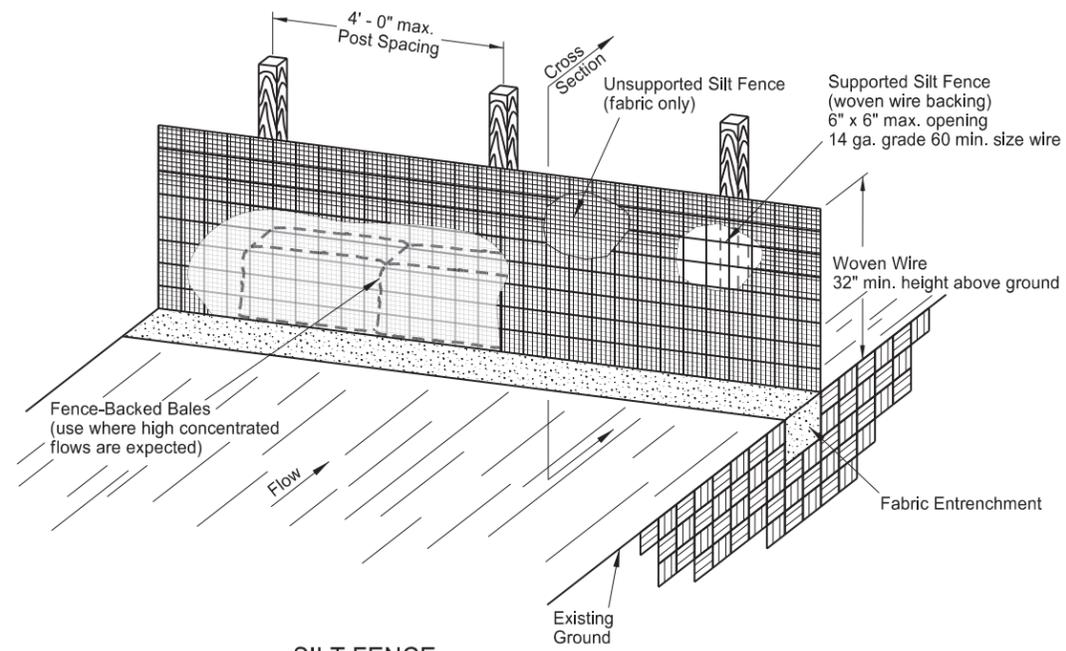
3.8 staples per square yard using 8-inch 11 gauge wire "u" staples.



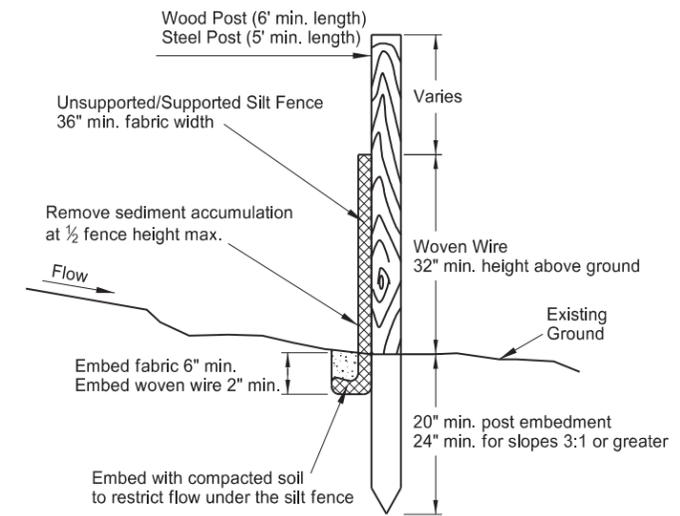
STAPLE PATTERN

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Changed standard drawing number from D-708-5 to D-255-2.

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SILT FENCE SUPPORTED AND UNSUPPORTED

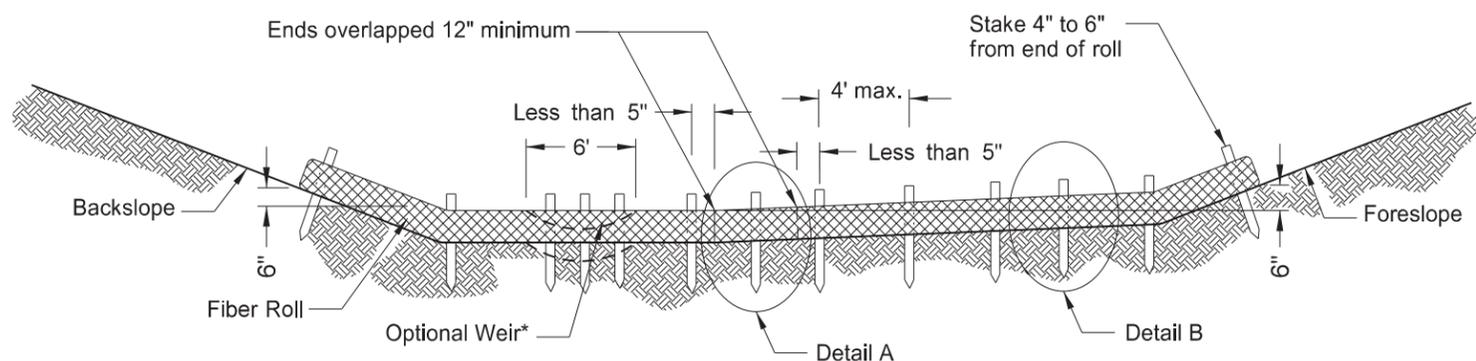


SILT FENCE CROSS SECTION

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Standard drawing resulted from splitting standard D-708-2.

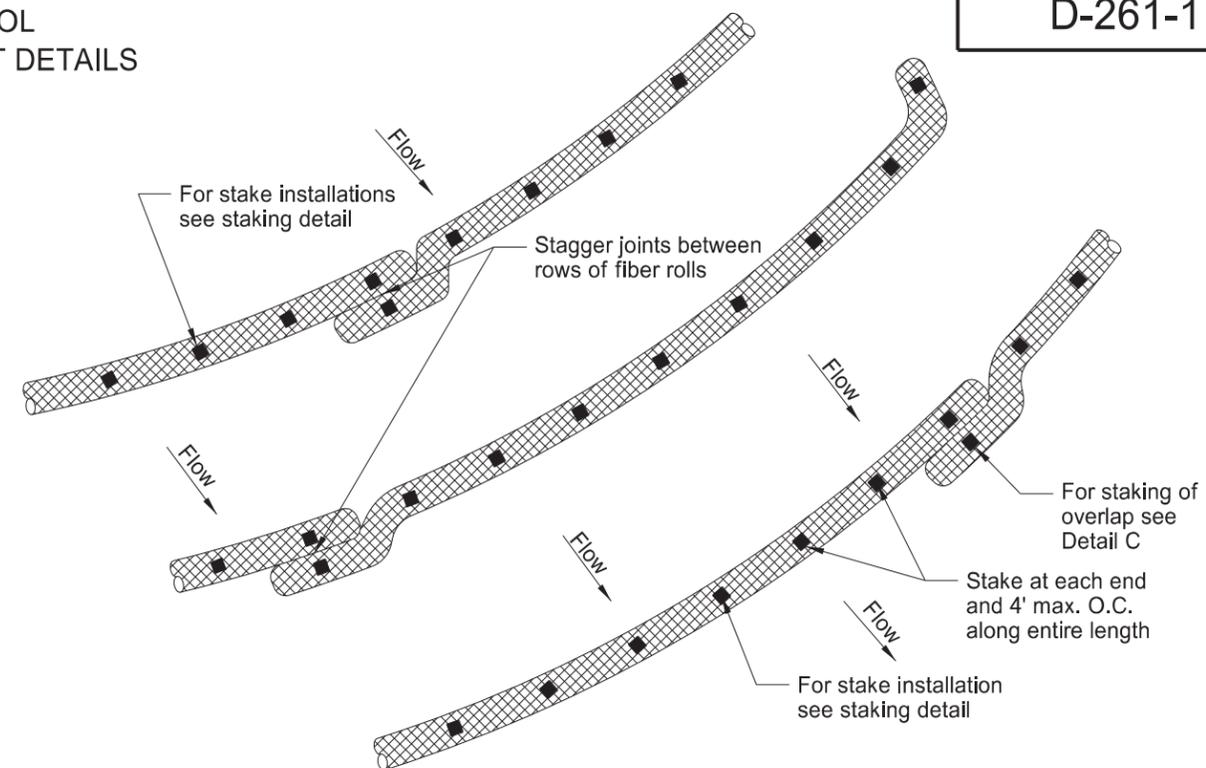
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EROSION CONTROL
FIBER ROLL PLACEMENT DETAILS

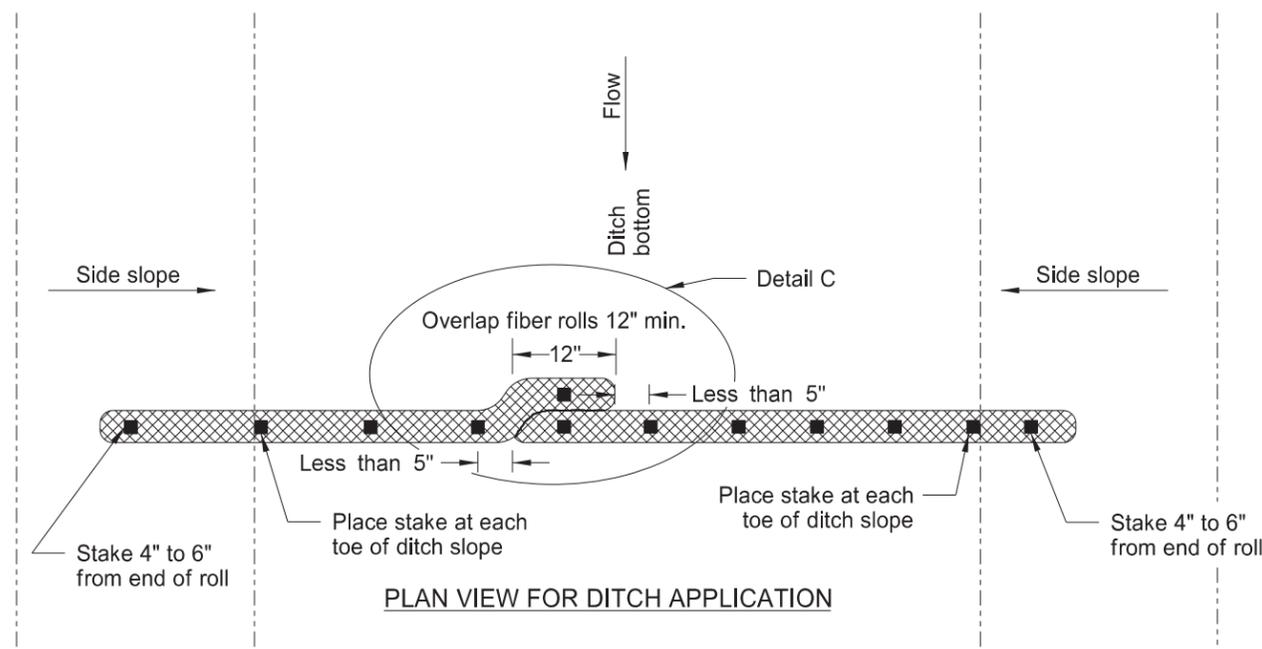


*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

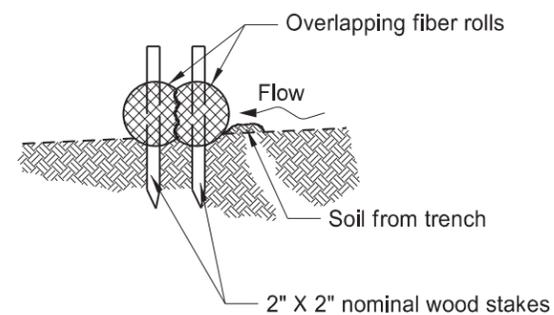
12 OR 20 INCH FIBER ROLL - DITCH BOTTOM



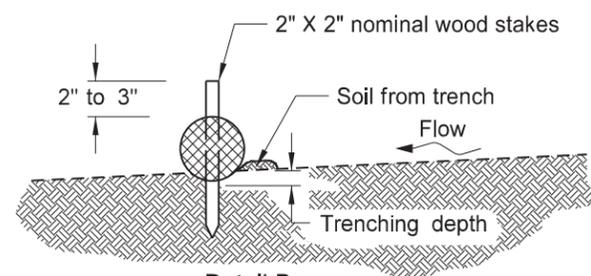
PLAN VIEW FOR SLOPE APPLICATION



PLAN VIEW FOR DITCH APPLICATION



Detail A
Fiber Roll Overlapping Staking Detail



Detail B
Fiber Roll Staking Detail

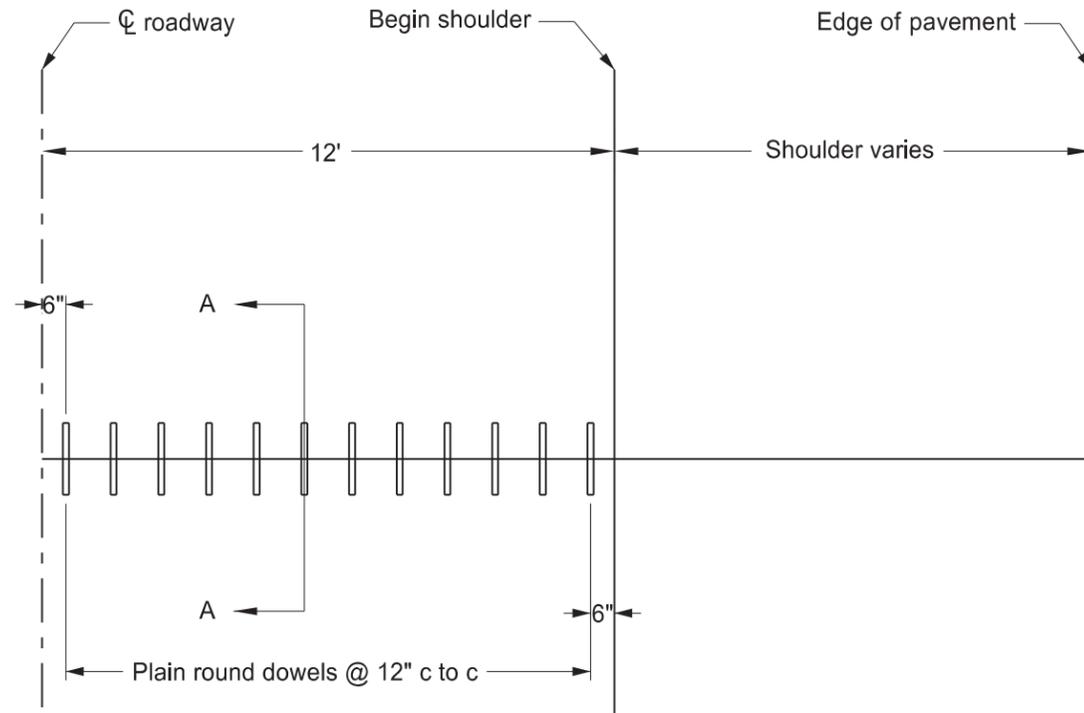
FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

NOTE: Runoff must not be allowed to run under or around roll.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application, Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.
06-26-14	Changed standard drawing number from D-708-7 to D-261-1

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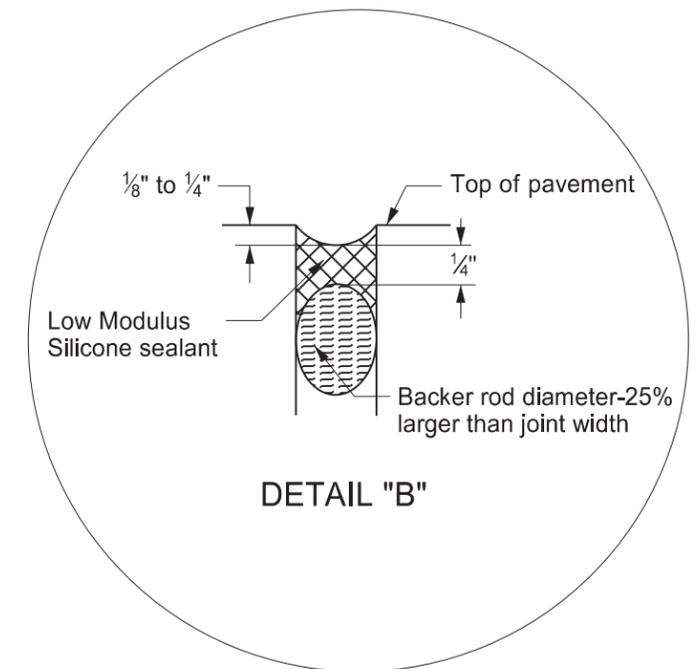
TRANSVERSE CONTRACTION JOINT DETAILS



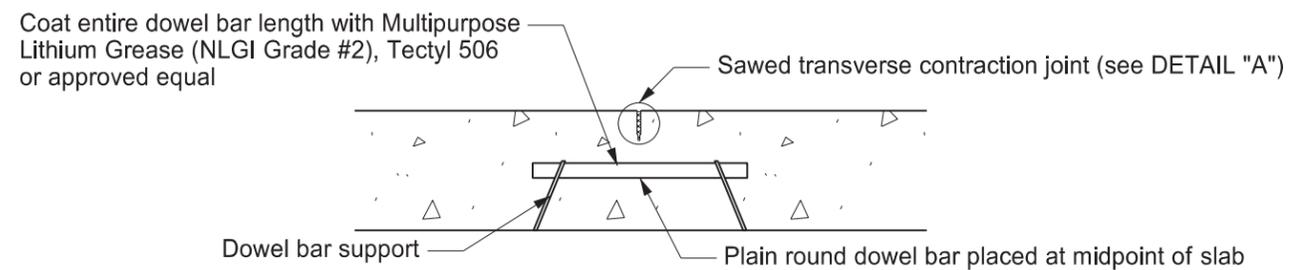
CONTRACTION JOINT DOWEL ASSEMBLY
(1/2 roadway shown)

Notes

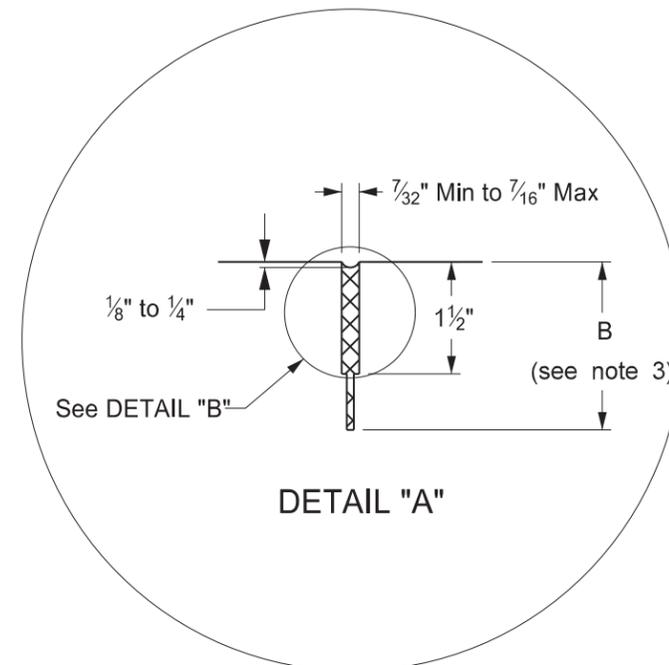
1. The joint seal details apply to both doweled and non-doweled (plain) transverse joints.
2. T = Thickness of pavement.
3. $B = T/4 + 1/4"$ for AE or YE for non-dowelled concrete pavement or $B = T/3$ for high early or dowelled concrete pavement



DETAIL "B"



SECTION A-A



DETAIL "A"

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-15-2010	
REVISIONS	
DATE	CHANGE
6/23/2014	Removed dowel size reference

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CONSTRUCTION SIGN DETAIL

D-704-5

SIGN NUMBER	G20-10-108	STATION(S):	AREA: 36.0 Sq.Ft.
WIDTH x HEIGHT	9'-0" x 4'-0"		
BORDER WIDTH	1.25" (Inset 0.75")		
CORNER RADIUS	3"		
MOUNTING	Ground		
BACKGROUND	TYPE: IV Reflective COLOR: Fluorescent Orange		
LEGEND/BORDER	TYPE: Non-Refl COLOR: Black		
SYMBOL	X Y WID HT ANGLE	<p style="text-align: center;">Dimensions are in inches.tenths Letter locations are panel edge to lower left corner</p>	
	42.1 6.2 24 4 0		

LETTER POSITION (X)															LENGTH	SIZE	SERIES		
C	O	N	S	T	R	U	C	T	E	D	B	Y			69.7	6	D 2000		
19.2	24.5	30	35.1	39.7	44.3	49.4	54.8	59.7	64.3	69	73.1	79.1	83.7						
Y	O	U	R		C	O	M	P	A	N	Y		N	A	M	E	91.5	6	D 2000
8.3	14.2	19.8	25.3	29.4	35.4	40.7	46.2	52.4	56.8	62.8	67.8	72.9	78.9	83.9	89.9	96			
Y	O	U	R		T	O	W	N				N	D				64.6	6	D 2000
21.7	27.6	33.2	38.7	42.8	48.8	53.3	58.4	64.6	69.6	70.7	76.7	82.2							

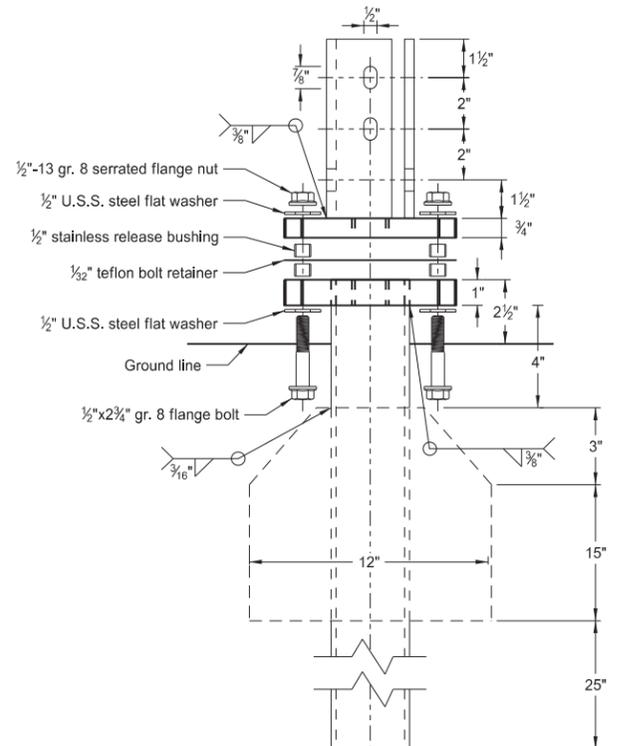
Notes:

1. Sign shall be placed a distance of 1/2A following the End Road Work (G20-2a-48) sign. There shall be a maximum of 2 signs per project.
2. Sign shall be post mounted.
3. Sign required on rural projects with a 30 day or longer duration and it is not required on seal coat projects or other short duration projects.
4. Sign shall not be placed in urban areas or within city limits.

Advance Warning Sign Spacing (A)			
Road Type	Distance between signs min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

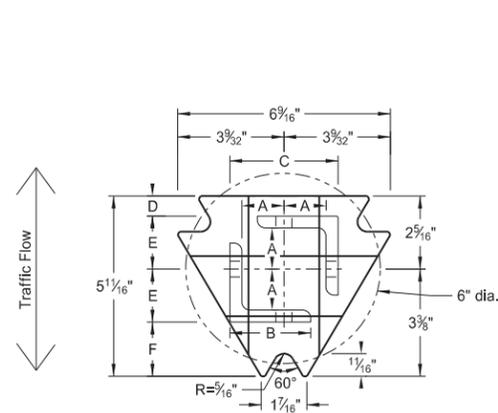
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE
7-18-14	Revise sheeting to type IV

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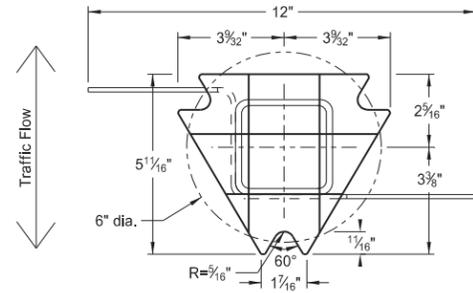


Multi-Directional Slip Base Assembly

Perforated Tube



Top Post Receiver
Plate - ASTM A572 grade 50
Angle Receiver - 2 1/2"x2 1/2"x3/8" ASTM A36 structural angle



Bottom Soil Stub
Tube - 3"x3"x7 gauge ASTM A500 grade B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011
Plate - ASTM A572 grade 50

Notes:

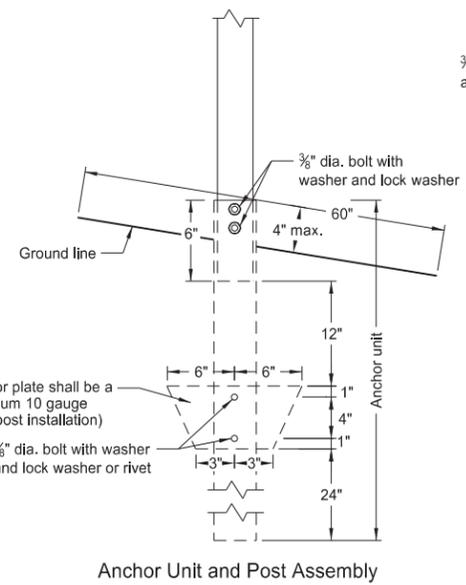
- Slip base bolts shall be torqued as specified by the manufacturer.
- Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI.
- The 4" vertical clearance is required for the anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and also back and ahead of the post.
- When used in concrete sidewalk, anchor shall be same except without the wings.
- Four post signs shall have over 7' between the first and the fourth posts.

Telescoping Perforated Tube						
Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

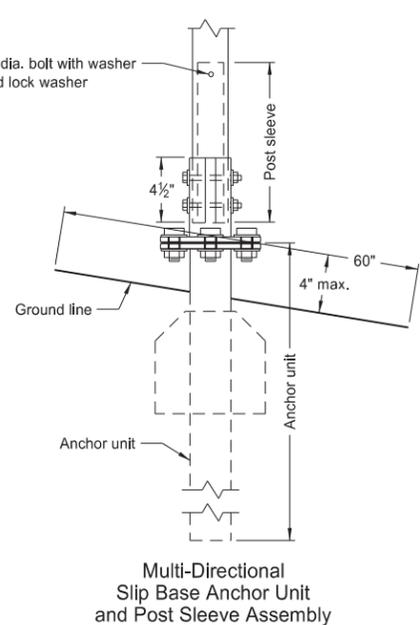
Properties of Telescoping Perforated Tube						
Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. ⁴	Cross Sec. Area in. ²	Section Modulus in. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

Top Post Receiver Data Table						
Square Post Sizes (B)	A	B	C	D	E	F
2 3/16"x10 ga.	1 9/64"	2 1/2"	3 1/32"	2 5/32"	1 33/64"	1 1/8"
2 1/2"x10 ga.	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"

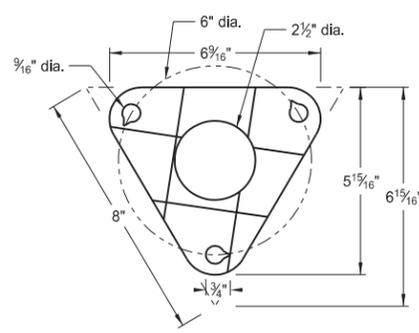
- (A) The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak.
 (B) The 2 3/16"x10 ga. may be inserted into 2 1/2"x10 ga. for additional wind load.



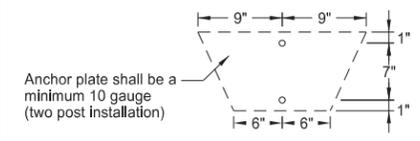
Anchor Unit and Post Assembly



Multi-Directional Slip Base Anchor Unit and Post Sleeve Assembly



Bolt Retainer for Base Connection
Bolt Retainer - 1/2" Reprocessed Teflon

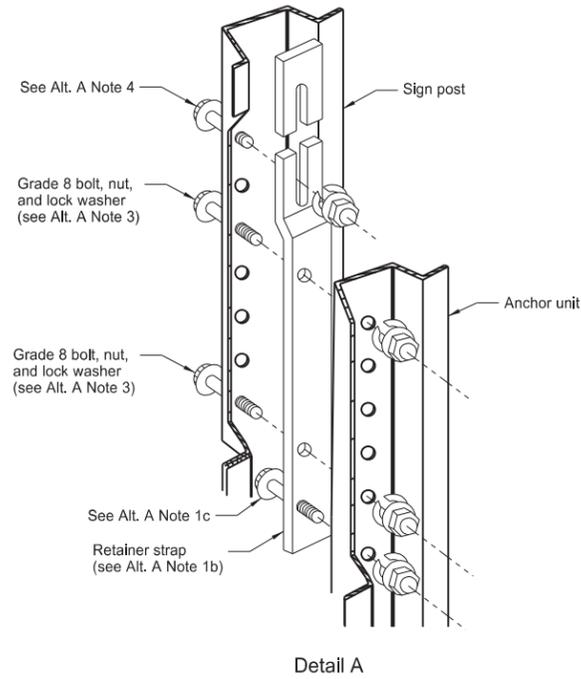


Anchor plate shall be a minimum 10 gauge (two post installation)

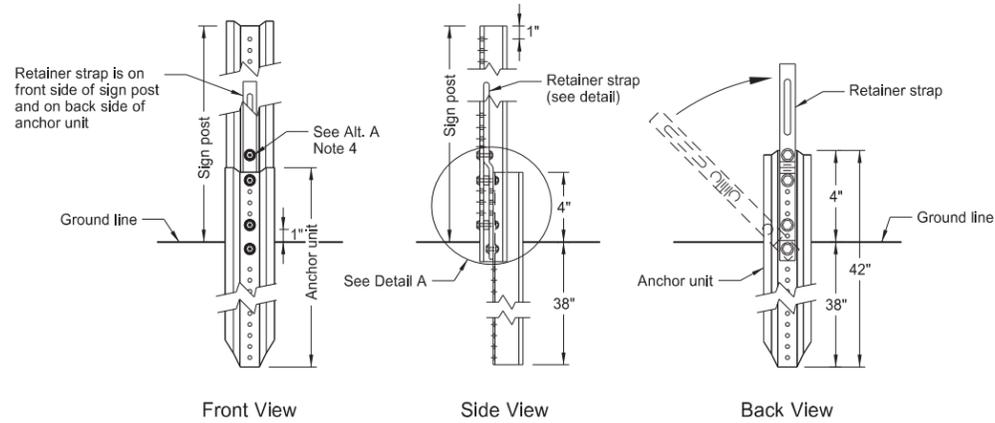
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2-28-14	
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DATE	CHANGE

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U-Channel Post



Detail A



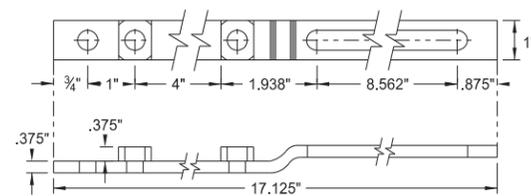
Front View

Side View

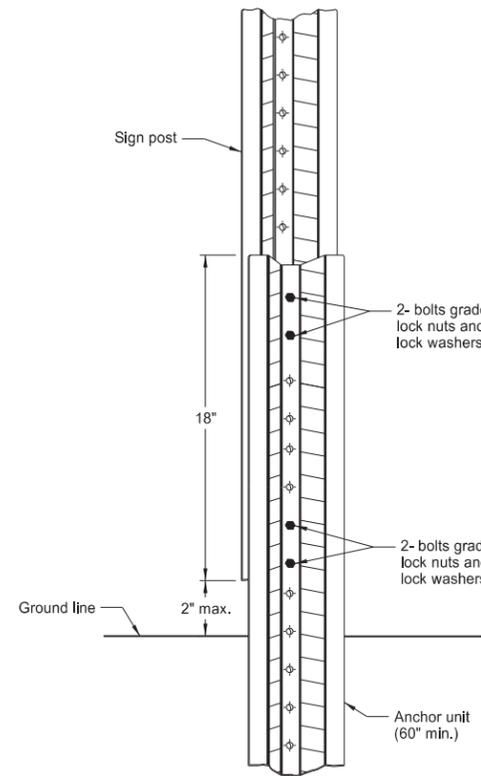
Back View

Breakaway U-Channel Detail Alternate A

A maximum of 2 posts shall be installed within 7'.

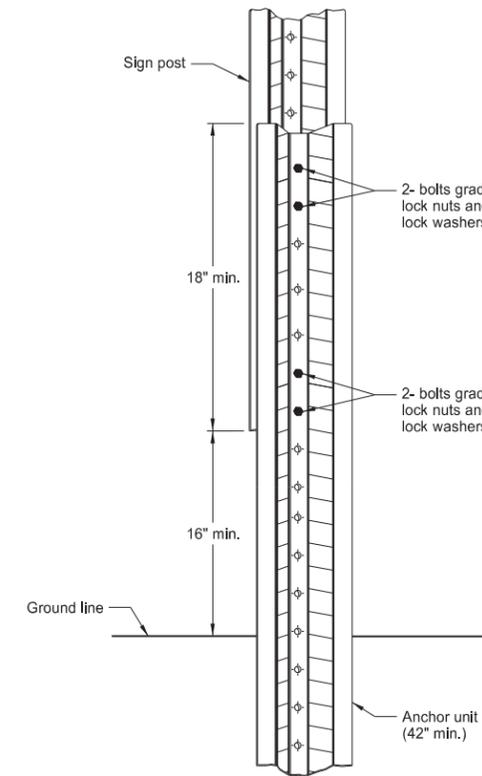


Retainer Strap Detail



Breakaway U-Channel Splice Detail Alternate B (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.



Breakaway U-Channel Splice Detail Alternate C (2.5 and 3 lb/ft)

A maximum of 3 posts shall be installed within 7'.

Alternate A Steps of Installation:

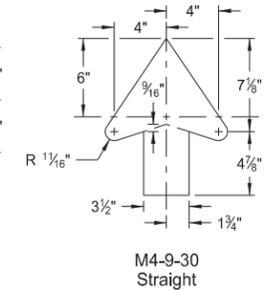
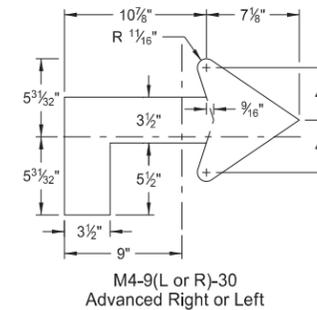
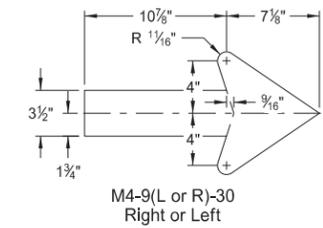
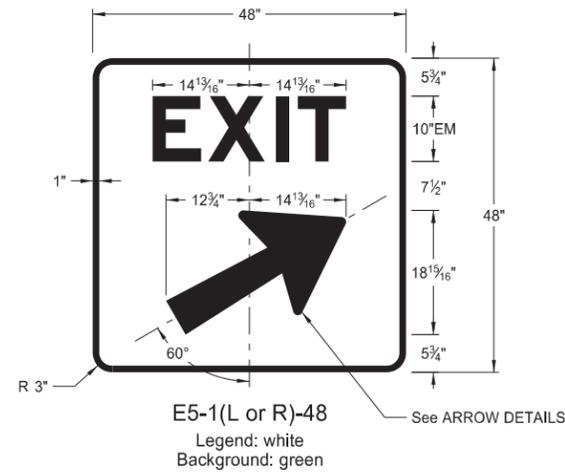
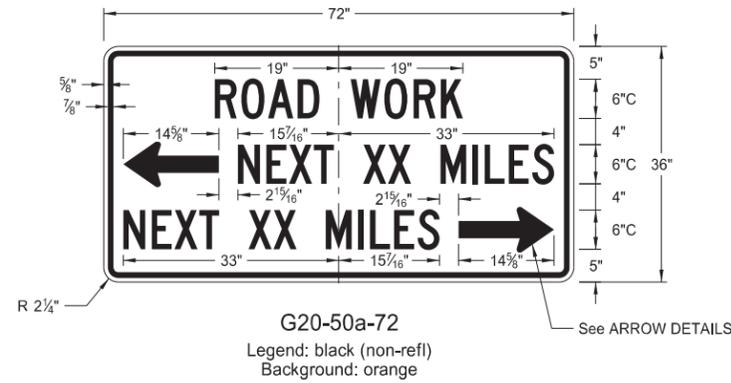
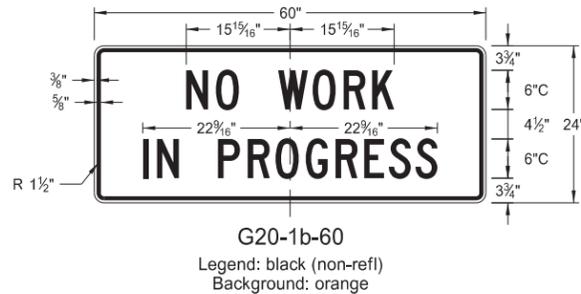
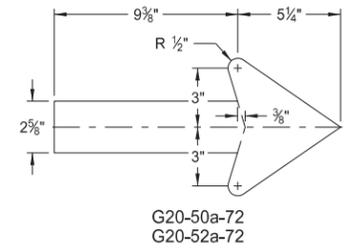
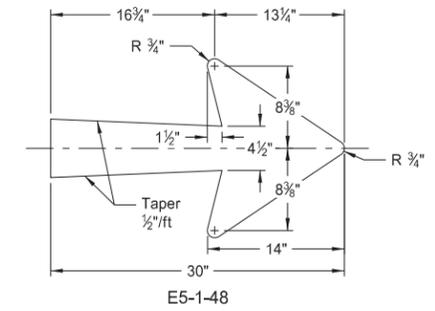
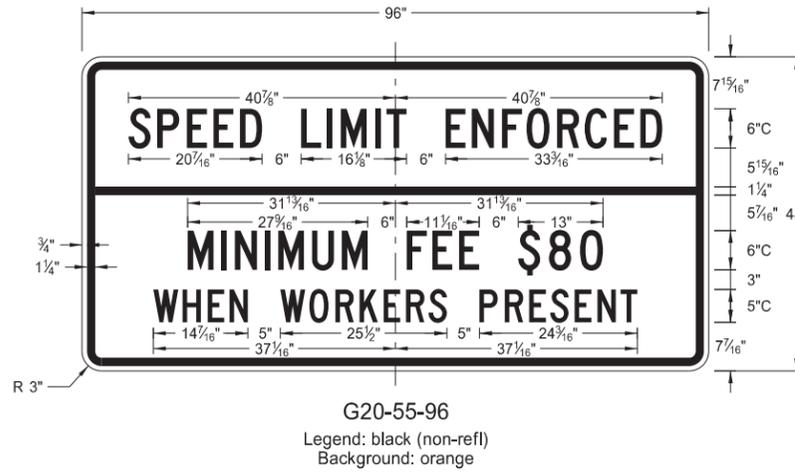
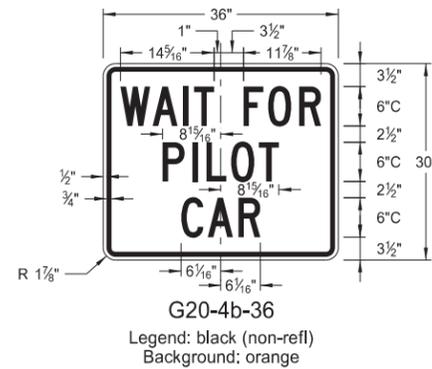
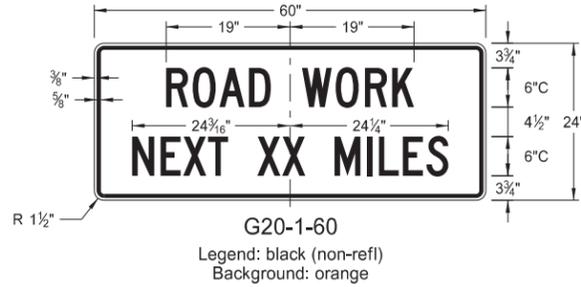
1. a) Drive anchor unit to within 12" of ground level.
b) Proper assembly established by lining up the bottom hole of retainer strap with the 6th hole from the top of the anchor unit.
c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.
d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.
b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.
b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. The base post, strap and sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

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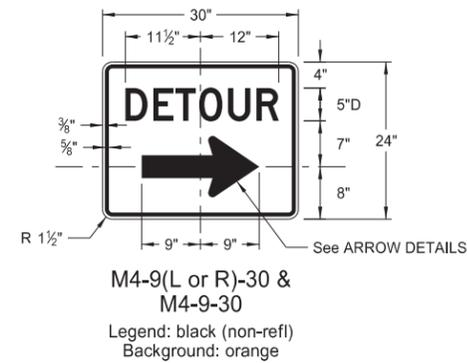
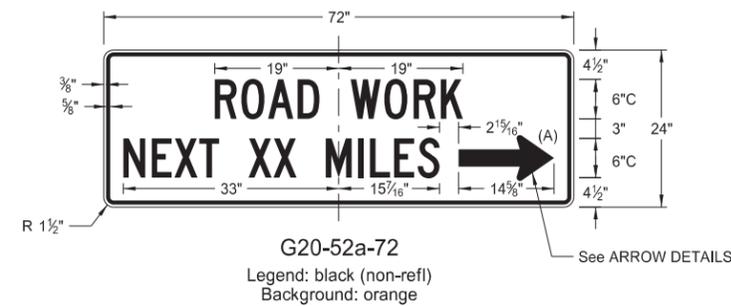
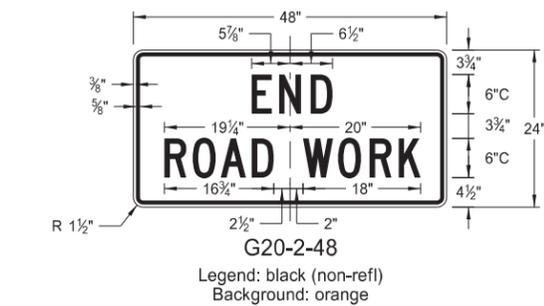
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CONSTRUCTION SIGN DETAILS
 TERMINAL AND GUIDE SIGNS

D-704-9



ARROW DETAILS



NOTES:

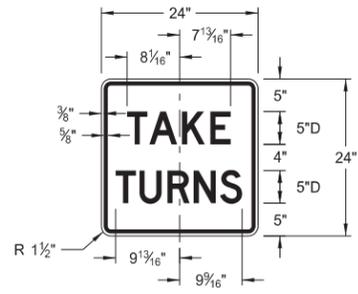
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

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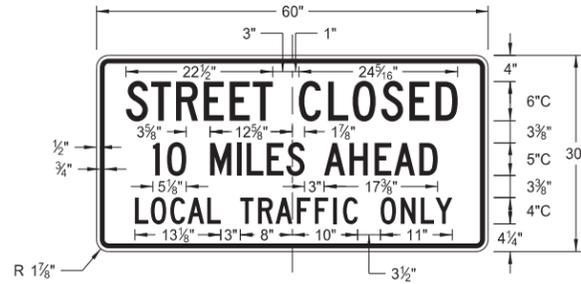
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 of Transportation

CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS

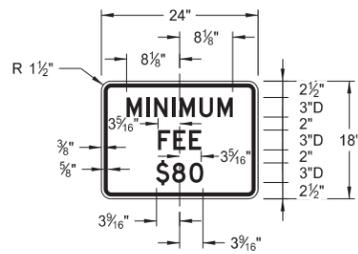
D-704-10



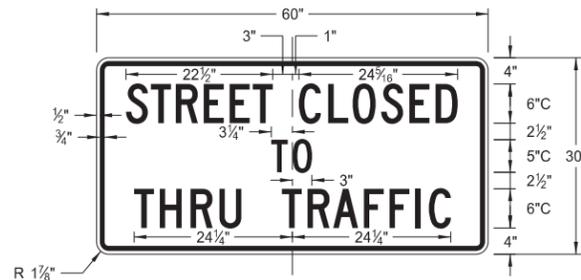
R1-50-24
Legend: black (non-refl)
Background: white



R11-3c-60
Legend: black (non-refl)
Background: white



R2-1a-24
Legend: black (non-refl)
Background: white



R11-4a-60
Legend: black (non-refl)
Background: white



R11-2a-48
Legend: black (non-refl)
Background: white

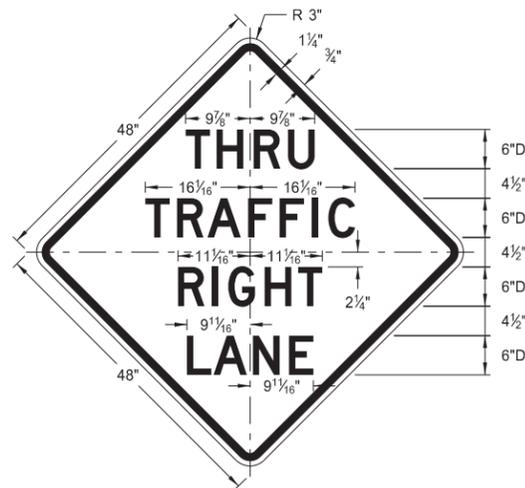
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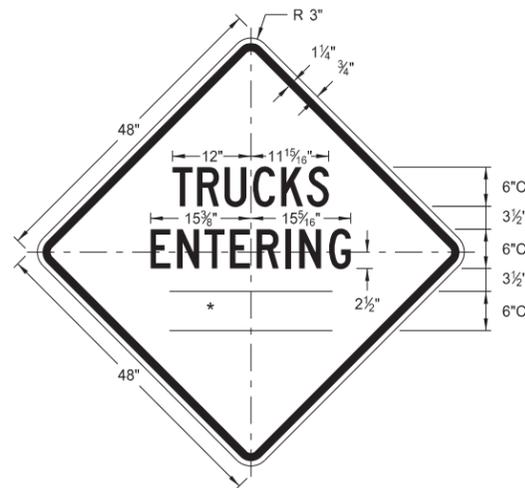
CONSTRUCTION SIGN DETAILS
WARNING SIGNS

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

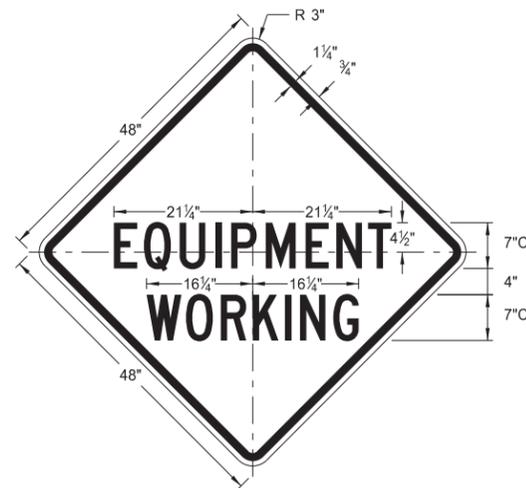
* DISTANCE MESSAGES



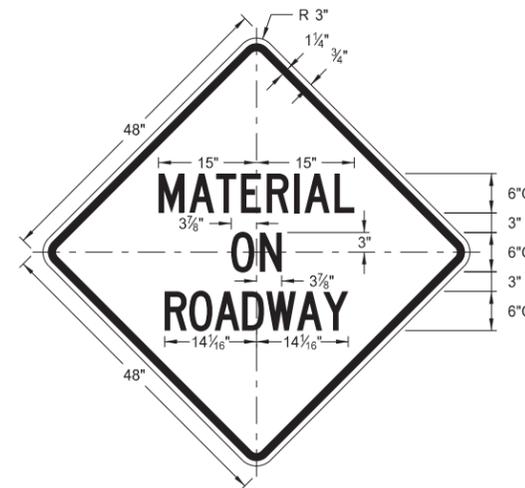
W5-8-48
Legend: black (non-refl)
Background: orange



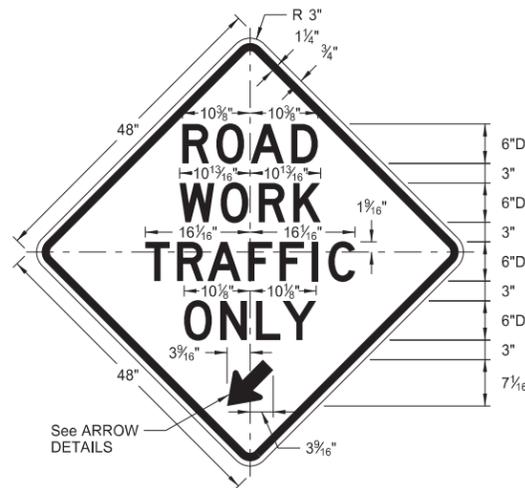
W8-54-48
Legend: black (non-refl)
Background: orange



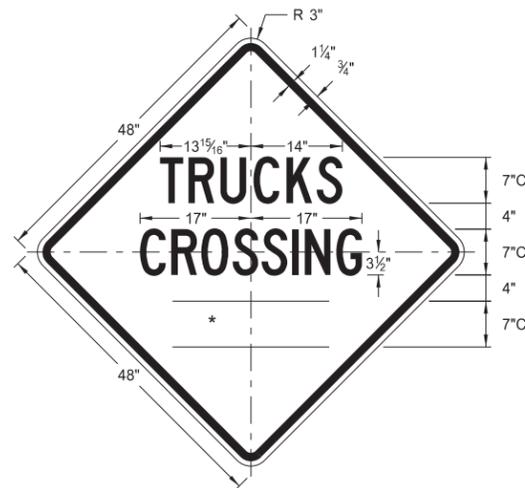
W20-51-48
Legend: black (non-refl)
Background: orange



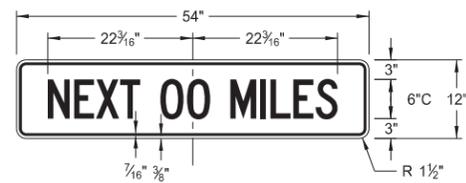
W21-51-48
Legend: black (non-refl)
Background: orange



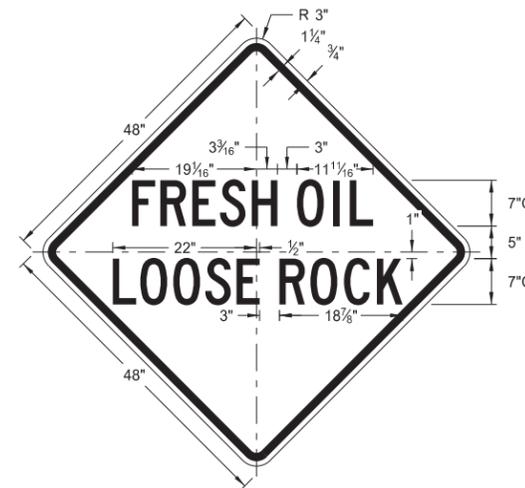
W5-9-48
Legend: black (non-refl)
Background: orange



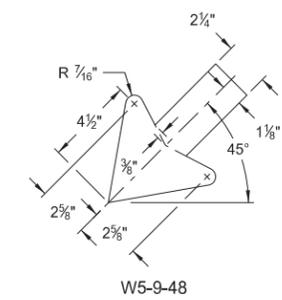
W8-55-48
Legend: black (non-refl)
Background: orange



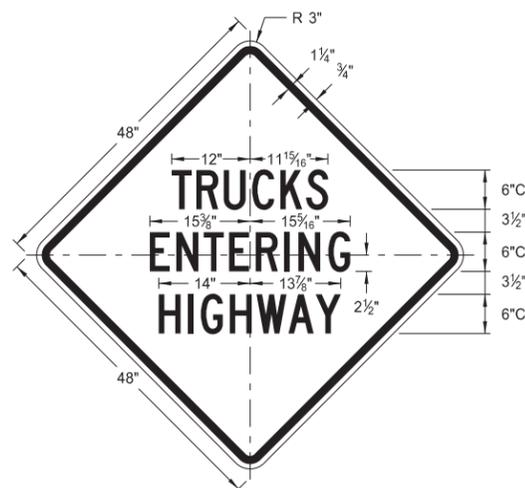
W20-52-54
Legend: black (non-refl)
Background: orange



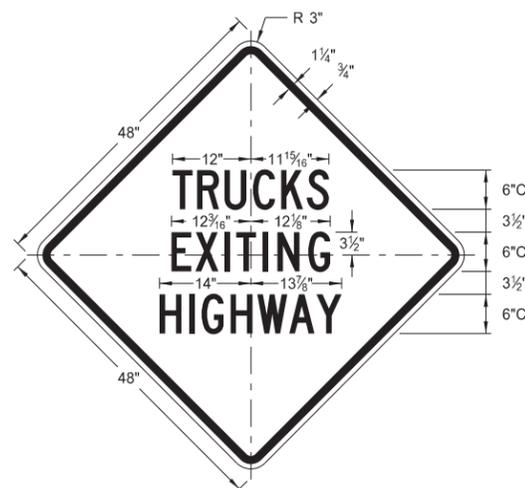
W22-8-48
Legend: black (non-refl)
Background: orange



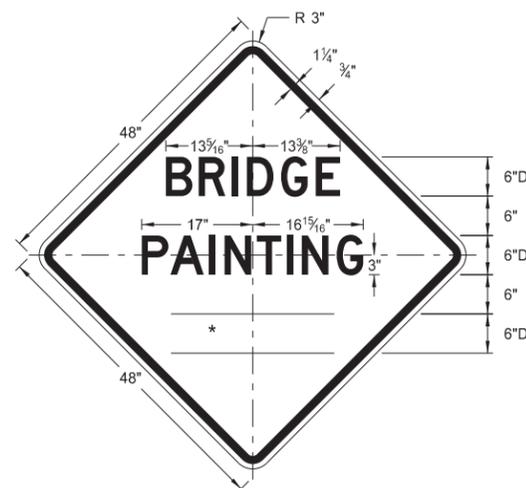
W5-9-48
ARROW DETAILS



W8-53-48
Legend: black (non-refl)
Background: orange



W8-56-48
Legend: black (non-refl)
Background: orange



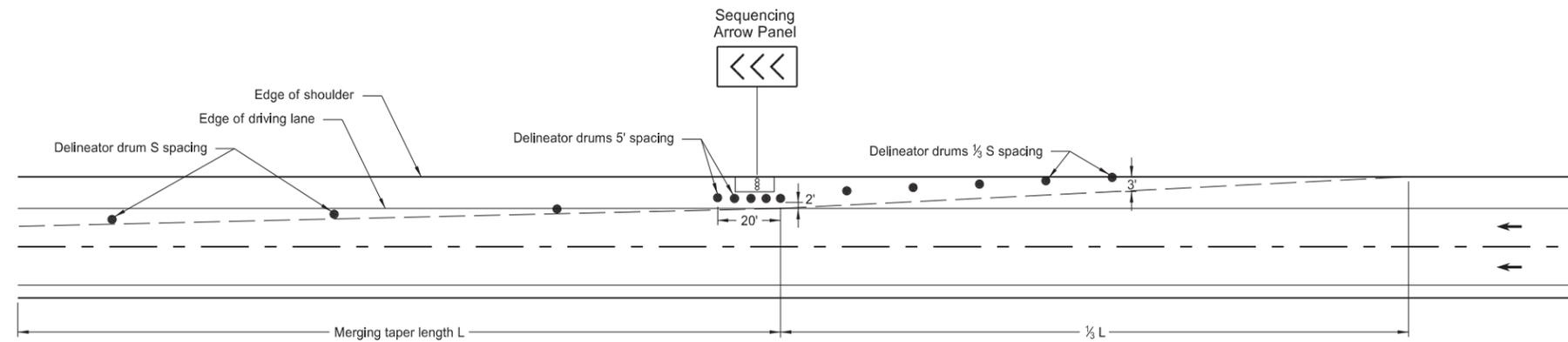
W21-50-48
Legend: black (non-refl)
Background: orange

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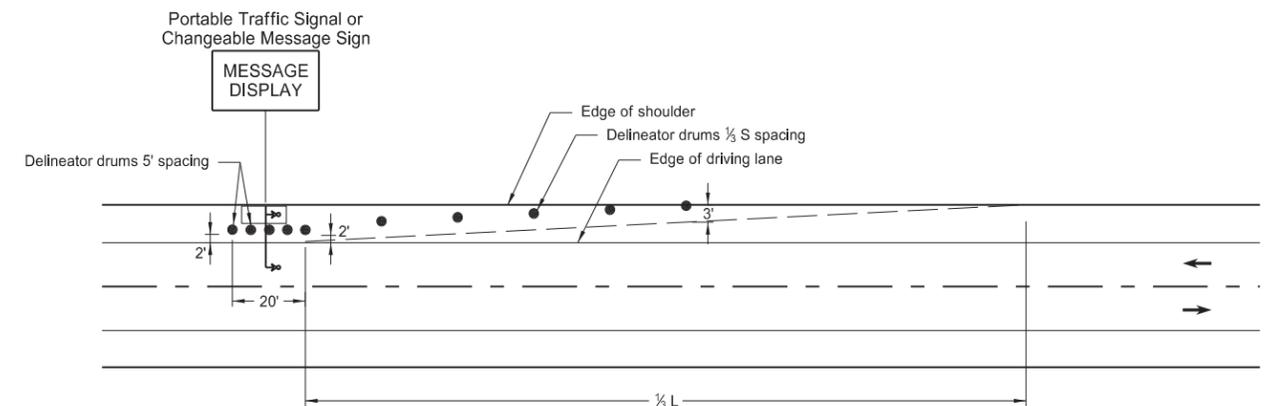
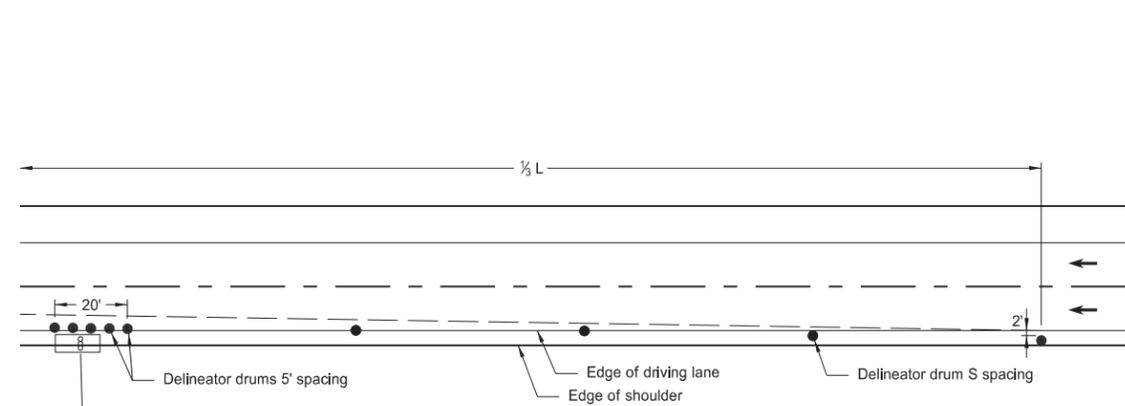
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SHOULDER CLOSURE TAPERS

D-704-12

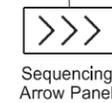


SHOULDER CLOSURE WITH LANE CLOSURE
(when shoulder is 8' or wider)



SHOULDER CLOSURE USED WITH LANE CLOSURE
(when shoulder is less than 8' wide)

PORTABLE TRAFFIC SIGNAL OR CHANGEABLE MESSAGE SIGN ON SHOULDER



KEY	
● Delineator Drum	∞ Sequencing Arrow Panel
• Message Display	↳ Portable Traffic Signal

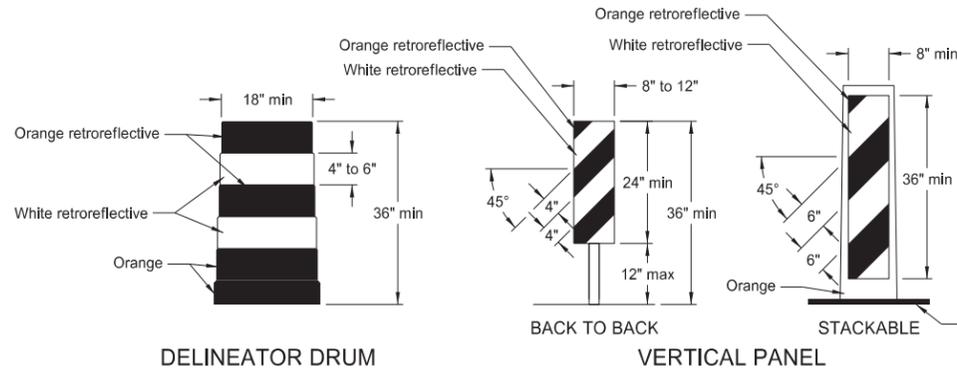
Notes:

- S = Posted Speed Limit in mph
W = Width of offset in feet
L = Taper length in feet
L = WS²/60 (40mph or less)
L = WS (45mph or more)
- If a shoulder taper is used, it should have a length of approximately 1/2 L. If a shoulder is used as a travel lane, a normal merging or shifting taper should be used.
- When paved shoulders of 8 foot width or more are closed, channelizing devices shall be used to close the shoulder in advance to delineate the beginning of the work space and direct vehicular traffic to remain within the traveled way.

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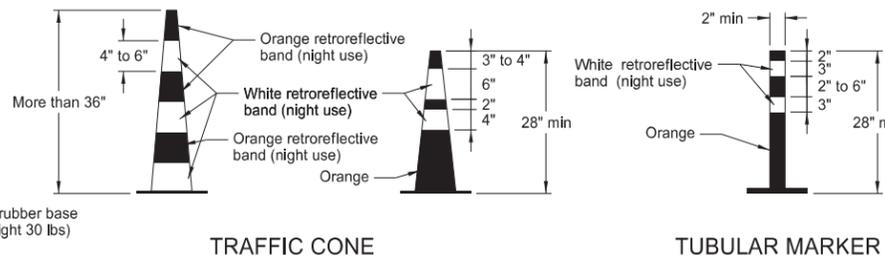
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BARRICADE AND CHANNELIZING DEVICE DETAILS



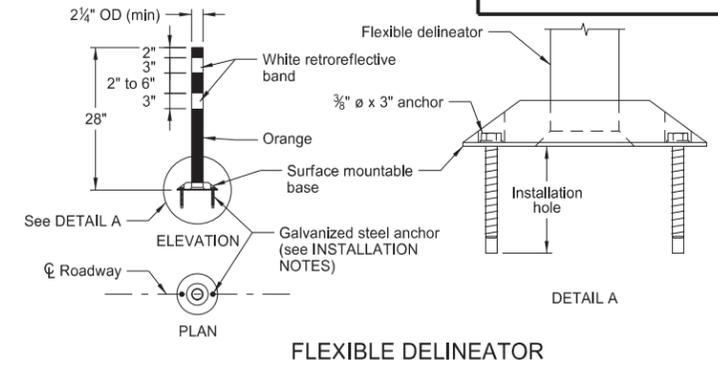
The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectORIZED spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.

Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.



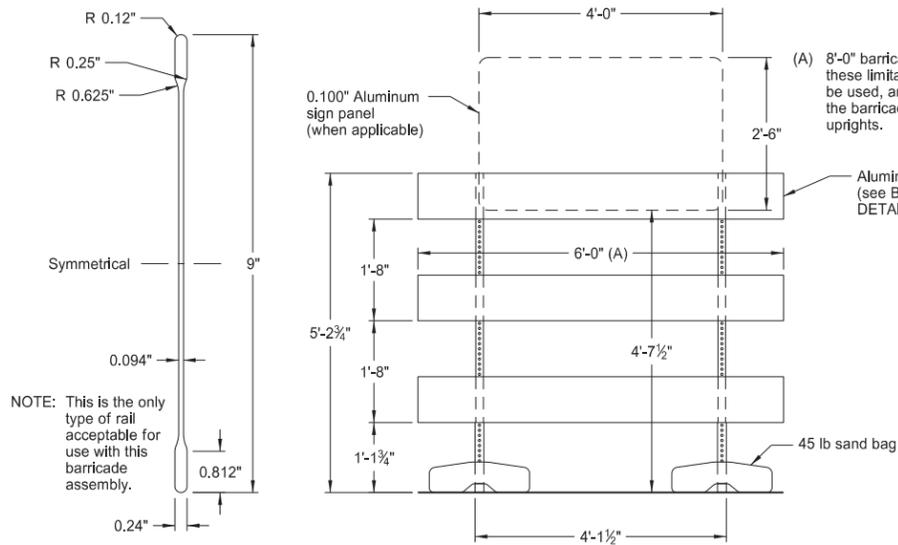
RetroreflectORIZATION of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflectORIZED space between the orange and white stripes shall not exceed 3" wide.

RetroreflectORIZATION of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



INSTALLATION NOTES:

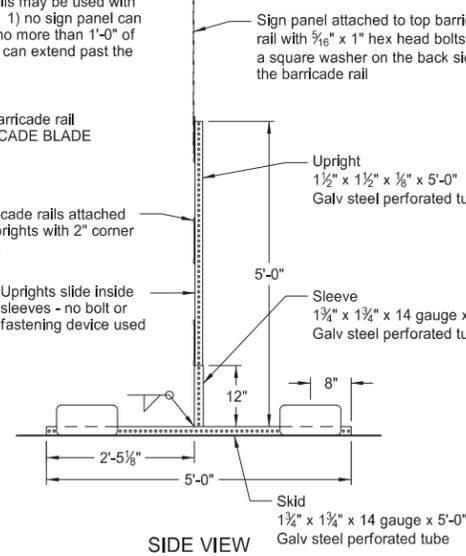
1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.



BARRICADE BLADE DETAIL

ELEVATION VIEW

BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

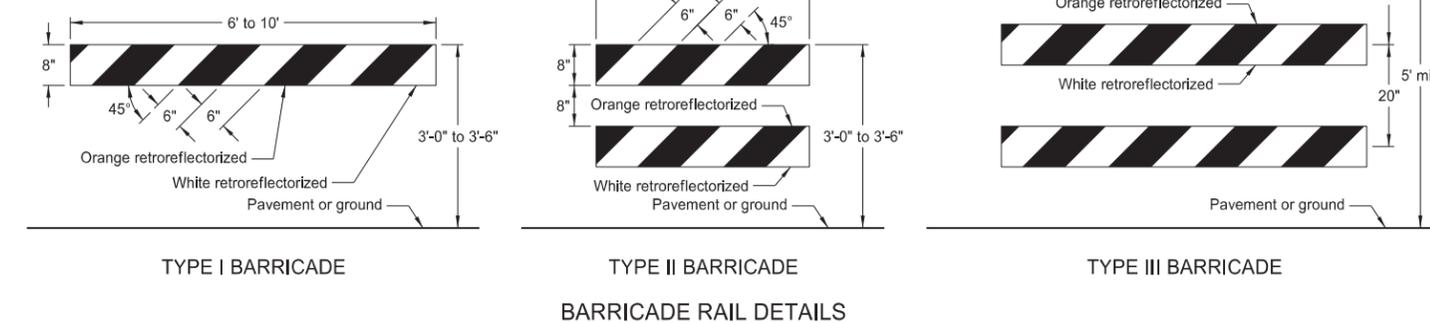


ELEVATION VIEW

SIDE VIEW

BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)

NOTE: Markings for barricades shall be alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Retroreflective sheeting shall be placed on both sides of the rails and shall have a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", the rail stripe width shall be 4".

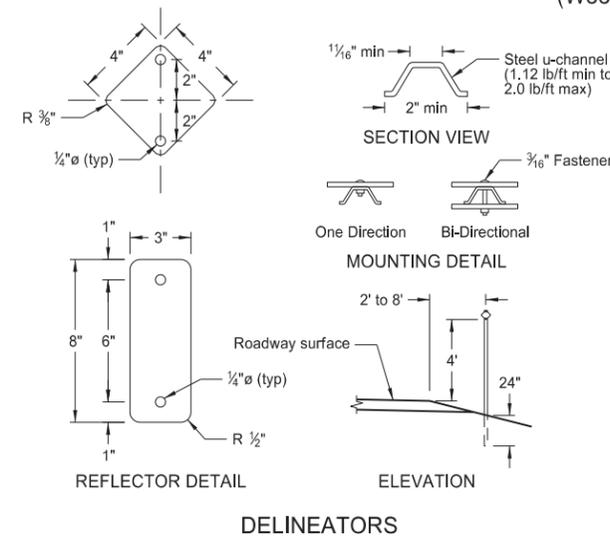


TYPE I BARRICADE

TYPE II BARRICADE

TYPE III BARRICADE

BARRICADE RAIL DETAILS



MINIMUM BALLAST (For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

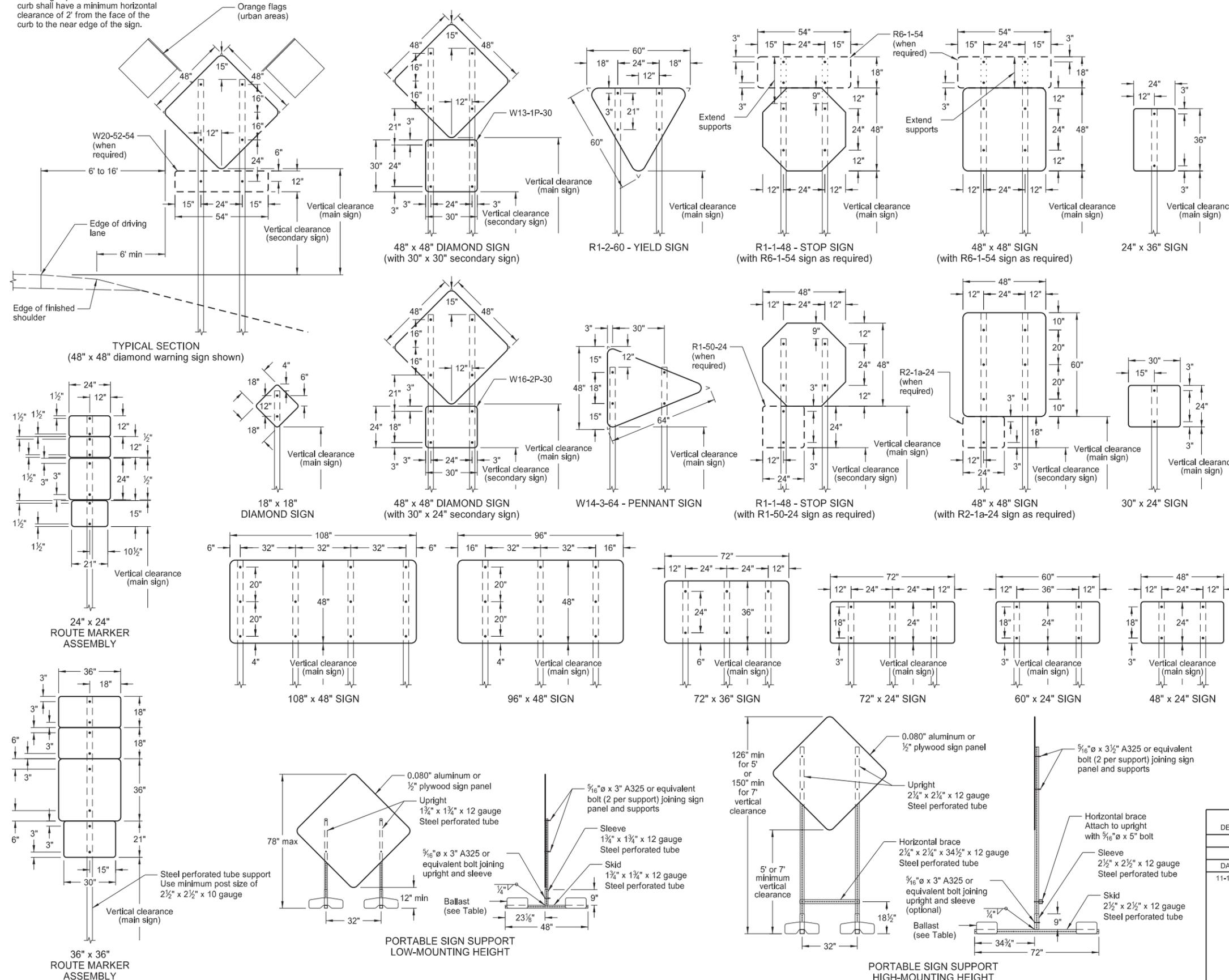
Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

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CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



- NOTES:
- Sign Supports:** Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.
Signs over 50 square feet should be installed on 2½" x 2½" perforated tube supports as a minimum.
Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.
 - Sign Panels:** Provide sign panels made of 0.100" aluminum, ½" plywood, or other approved material, except where noted. All holes to be punched round for ⅜" bolts.
 - Alternate Messages:** The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)
 - Route Marker Auxiliary Signs:** Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:
Interstate - white legend on blue background
Interstate Business Loop - white legend on green background
US and State - black legend on white background
County - yellow legend on blue background
 - Vertical Clearance:** Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.
The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.
Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.
 - Portable Signs:** Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.
When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-5 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.
Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

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11-14-13	Revised Note 6.

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ROAD CLOSURE LAYOUTS

Notes

- Variables
 S = Numerical value of speed limit or 85th percentile.
 W = The width of taper.
 L = Minimum length of taper, or $S \times W$ for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $W \times S^2/60$ for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
- Delineator drums, barricades or cones used for tapering traffic shall be spaced at the dimension "S". Delineator drums or cones used for tangents shall be spaced at 2 times dimension "S".
- Sequencing Arrow Panels
 Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface. See Shoulder Closure Standard Drawing.
 Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
 Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
 Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at $\frac{1}{2}$ B.
- Use when work area is 1 mile or longer.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications. G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.

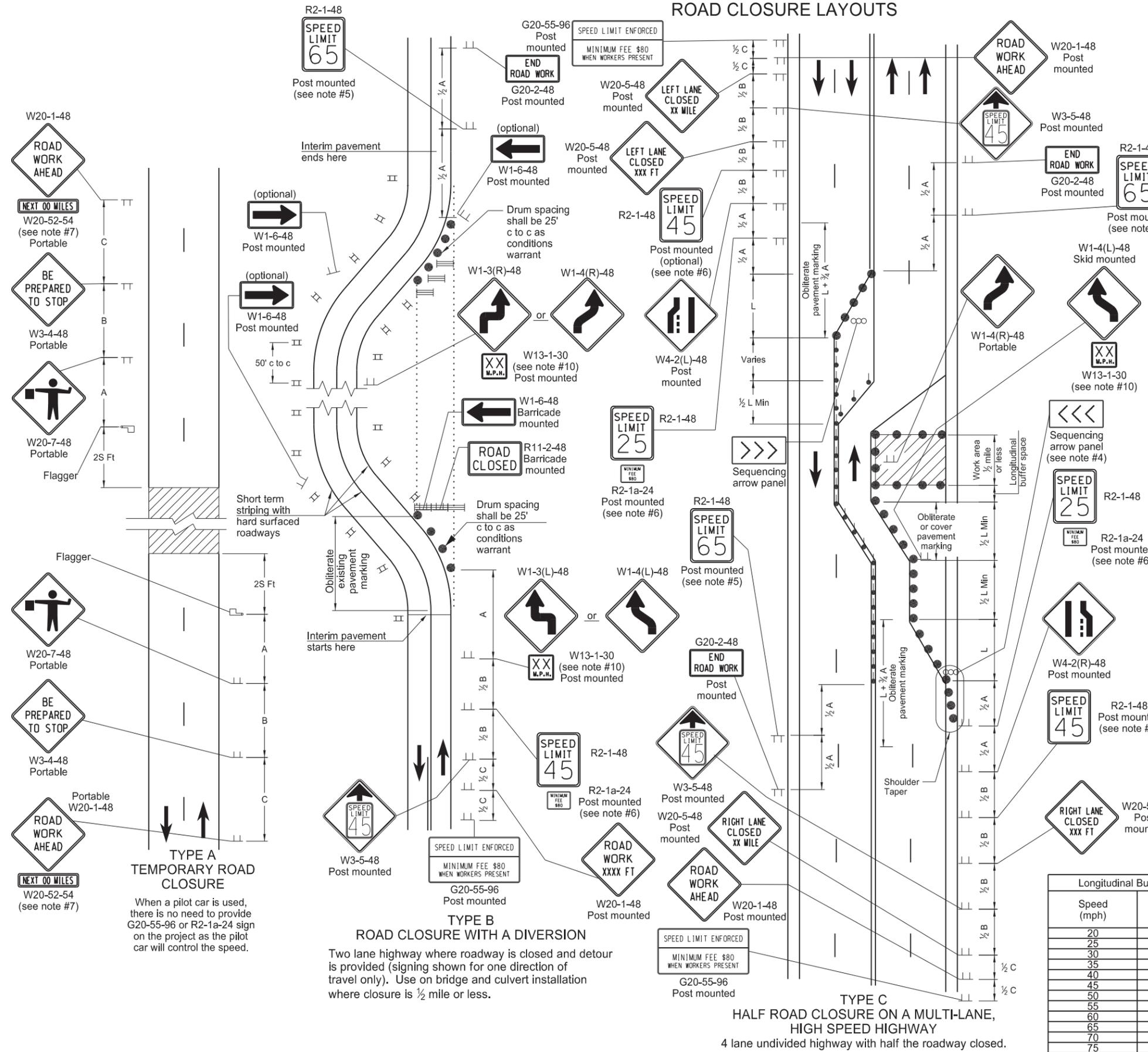
Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY	
	Type III barricade
	Sign
	Delineator drum
	Tubular markers
	Work area
	Flagger
	Sequencing arrow panel
	Vertical panels back to back

Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

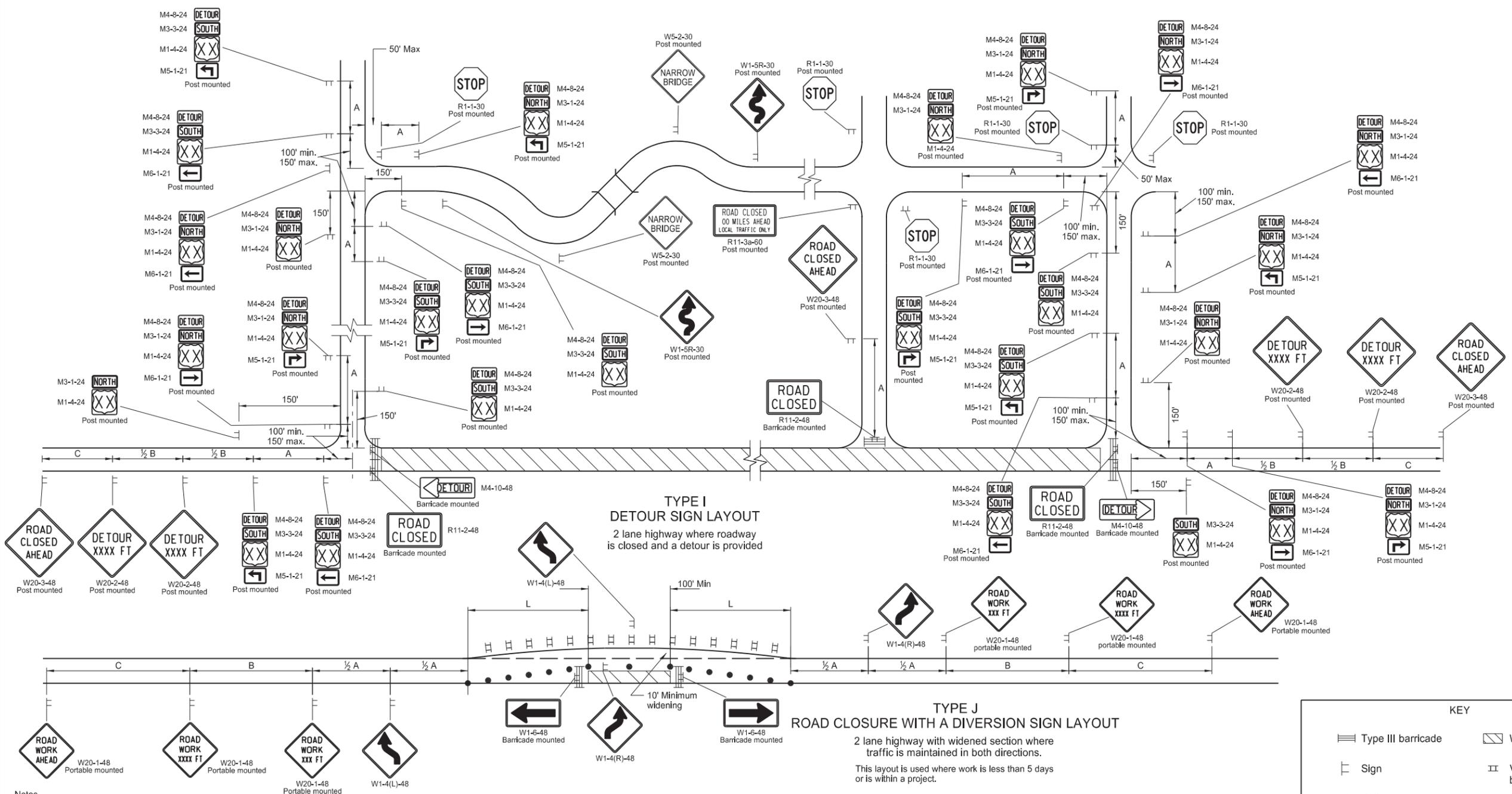
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
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DETOUR AND ROADWAY DIVERSION SIGN LAYOUTS

D-704-21



- Notes**
- Variables
S=Numerical value of speed limit or 85th percentile. W=The width of taper.
L=Minimum length of taper, or $S \times W$ for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $W \times S^2 / 60$ for urban, residential, and other streets with speeds of 40 mph or less.
 - Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
 - Delineator drums and vertical panels used for tapering traffic shall be spaced at dimension "S". Delineator drums, tubular markers and vertical panels used for tangents shall be spaced at 2 times "S". The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at $\frac{1}{2}$ B.
 - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 - Existing speed limit signs within a reduced speed zone shall be covered.
 - Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
 - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.

- A W24-1-48 sign may be used in place of the double reverse curve signs if the tangent between tapers is less than 60'.

KEY

	Type III barricade		Work area
	Sign		Vertical panels back to back
	Delineator drum		

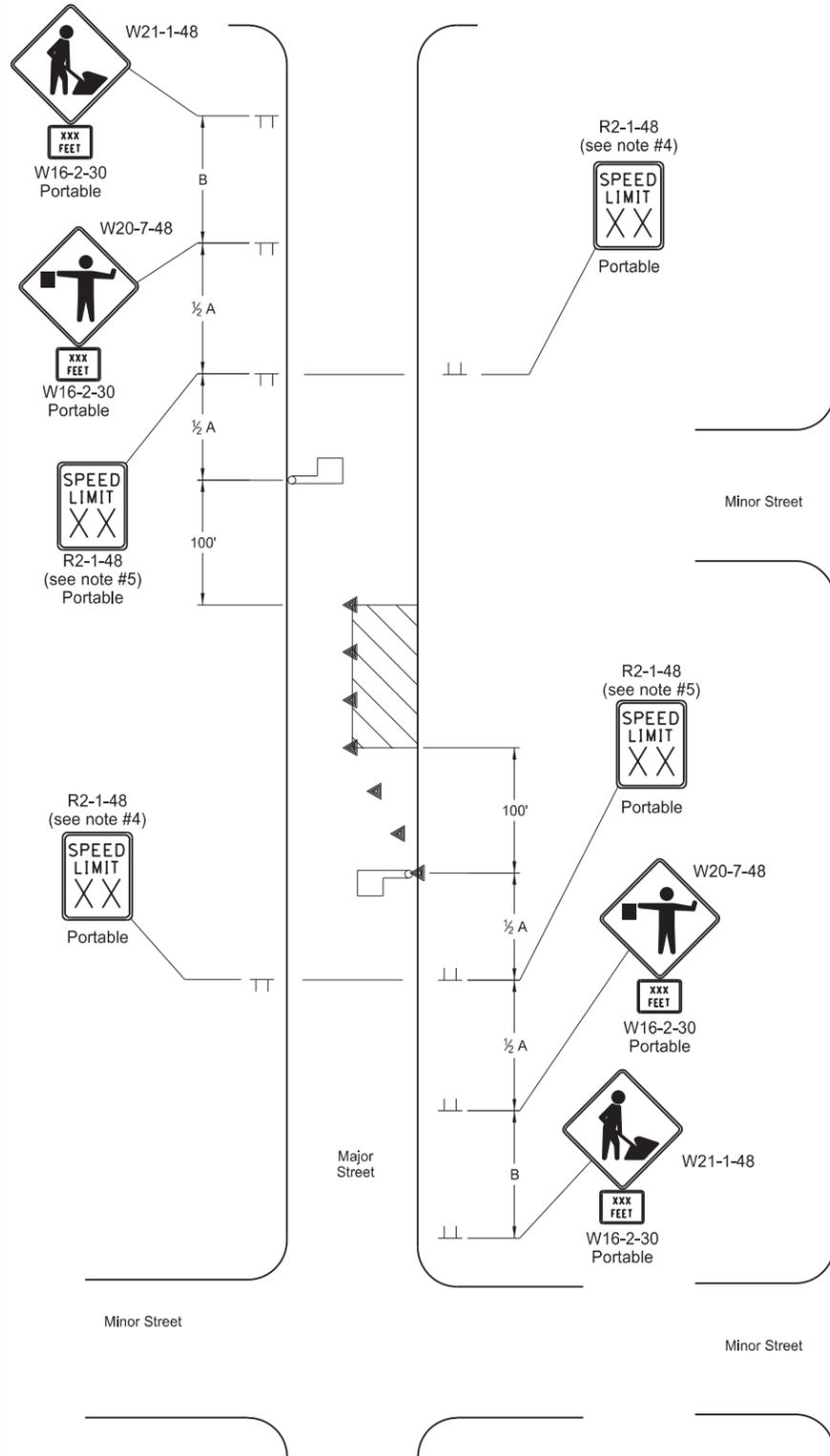
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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LANE CLOSURES ON URBAN STREETS LAYOUTS

D-704-25

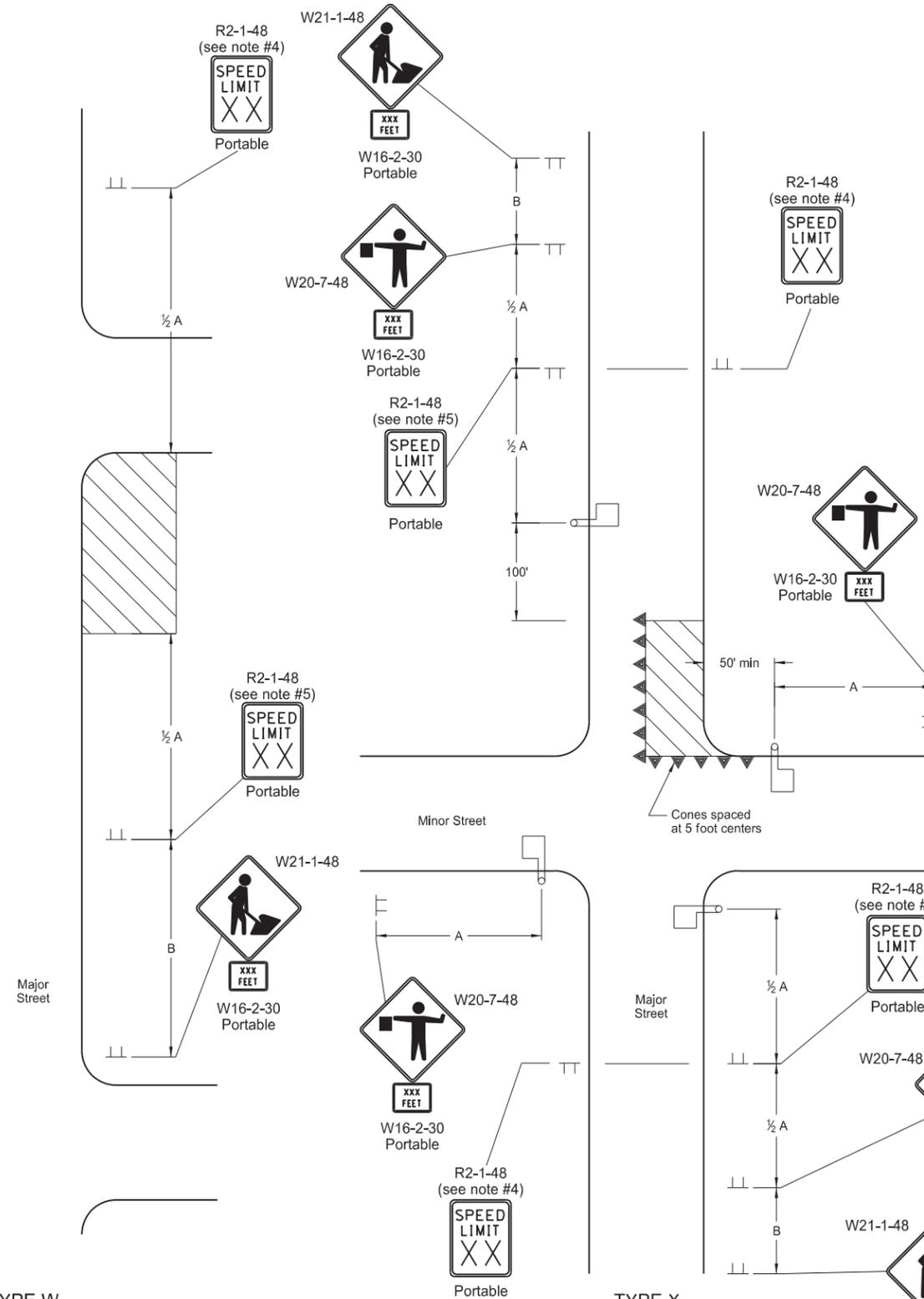


TYPE V
LANE CLOSURE ON URBAN STREET

When portion of roadway is closed to traffic only during daylight hours (mid block location).

TYPE W
WORK BEYOND CURB ON URBAN STREET

When work area is outside of driving lane and no closure is necessary



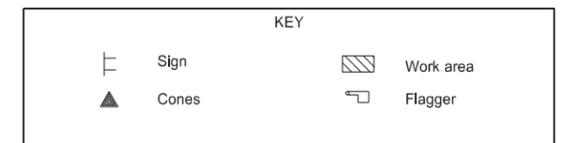
TYPE X
LANE CLOSURE NEAR INTERSECTION ON URBAN STREET

When portion of roadway is closed to traffic only during daylight hours (end block location).

Notes

1. For Type V: The contractor will be allowed to work only on one side of the roadway at a time so as not to block off any more than one lane of traffic.
2. When parking is present, the signs shall be placed so they are entirely visible above the parked vehicles or placed at the edge of the parking area so they are visible to oncoming traffic. These signs may be skid mounted when placed on the roadway surface.
3. Delineator cones used for tapering traffic shall be placed at 3 equal spaces. Delineator cones for tangents shall be spaced at dimension "S". "S" = the numerical value of speed limit.
4. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
5. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
6. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
7. Existing speed limit signs within a reduced speed zone shall be covered.
8. Where necessary, safe speed to be determined by the Engineer.
9. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
10. Urban projects do not need the G20-55-96 and R2-1a-24 signs.

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

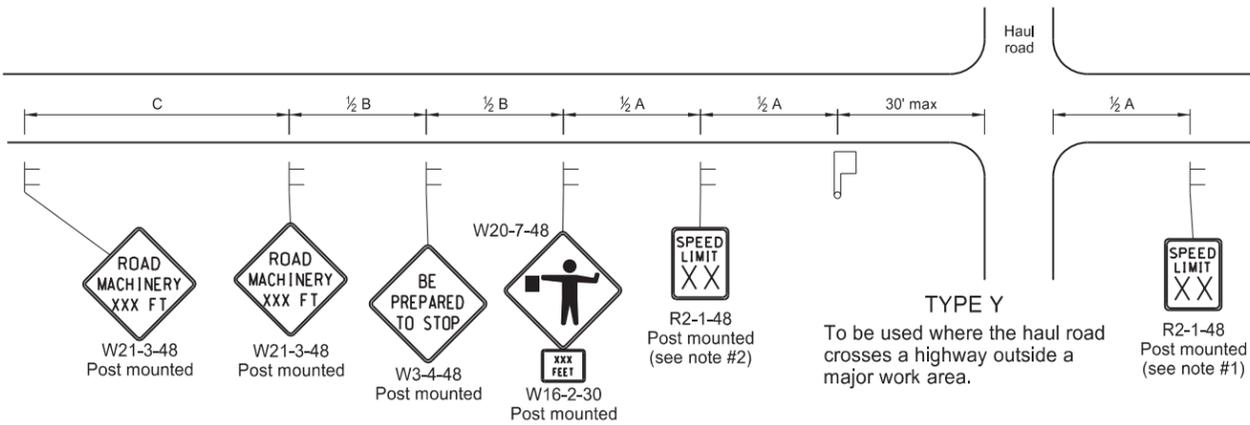


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REVISIONS	
DATE	CHANGE

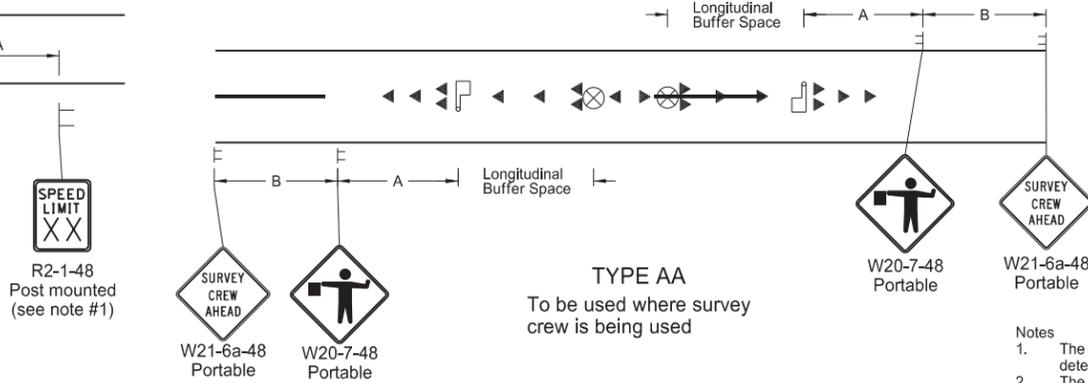
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MISCELLANEOUS SIGN LAYOUTS

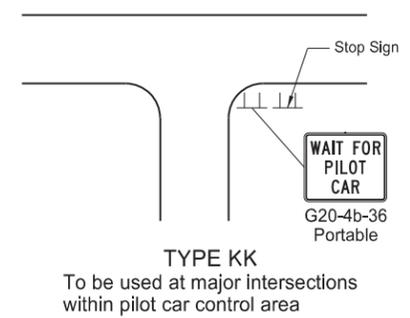
D-704-26



TYPE Y
To be used where the haul road crosses a highway outside a major work area.

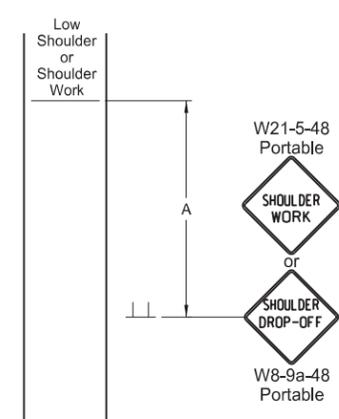


TYPE AA
To be used where survey crew is being used

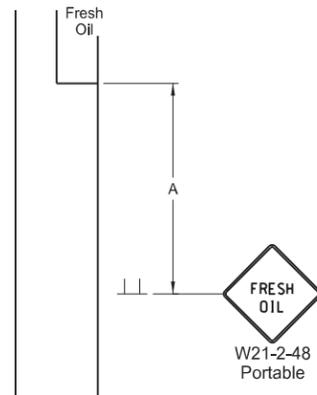


TYPE KK
To be used at major intersections within pilot car control area

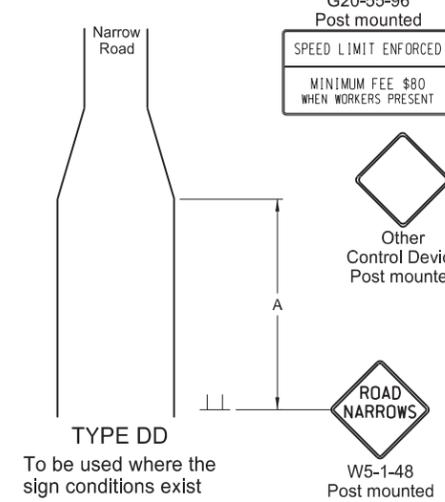
- Notes
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
 - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
 - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 - Existing speed limit signs within a reduced speed zone shall be covered.
 - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
 - G20-55-96 signs are not required if this standard is part of other traffic control layouts, or the work is less than 15 days.
 - When a pilot car operation is used, place a G20-4b-36 "Wait For Pilot Car" sign at major intersections within pilot car control area.



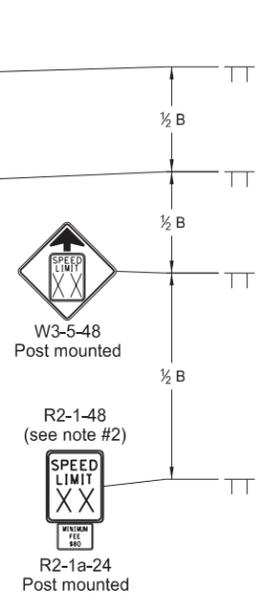
TYPE BB
To be used within a major work area where the sign conditions exist



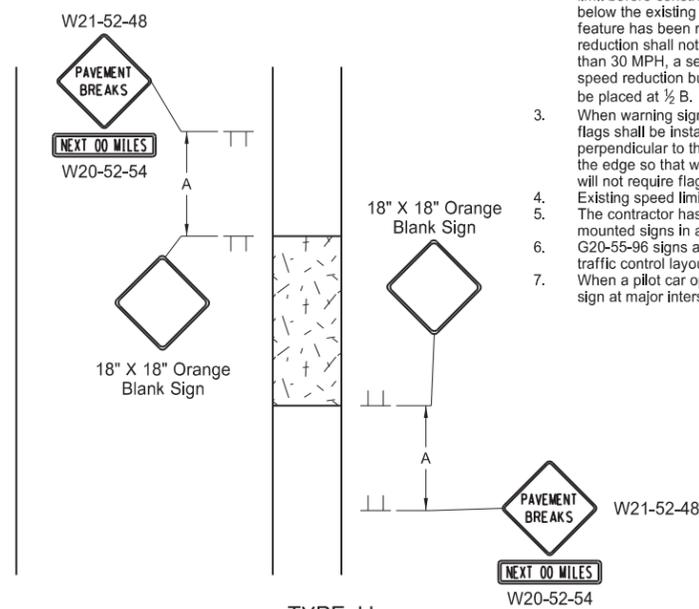
TYPE CC
To be used where the sign conditions exist



TYPE DD
To be used where the sign conditions exist



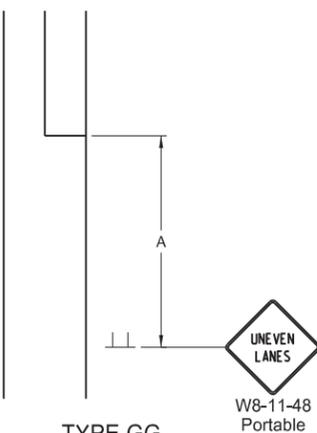
TYPE Z
To be used where speed zone is needed



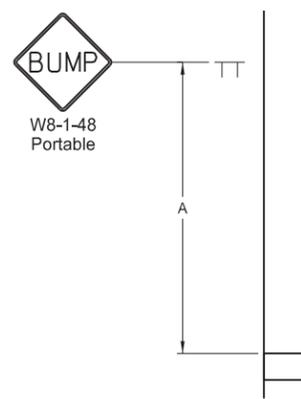
TYPE JJ
To be used where there is a break in the pavement. These signs may be skid mounted or post mounted and shall be installed when conditions exist and removed when not applicable.

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

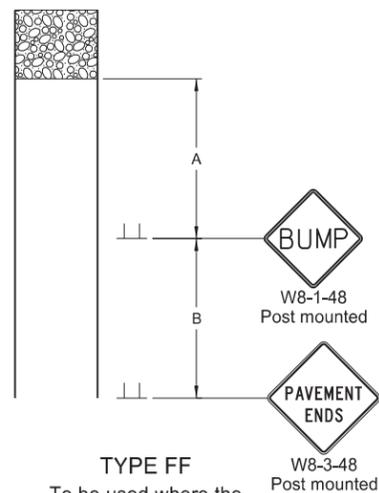
* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.



TYPE GG
To be used where a difference of elevation between lanes exist

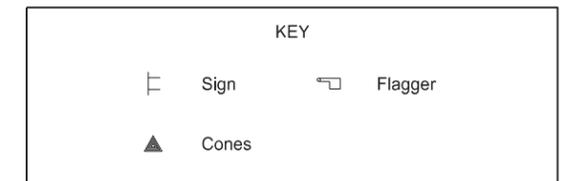


TYPE EE
To be used where the sign conditions exist



TYPE FF
To be used where the sign conditions exist

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

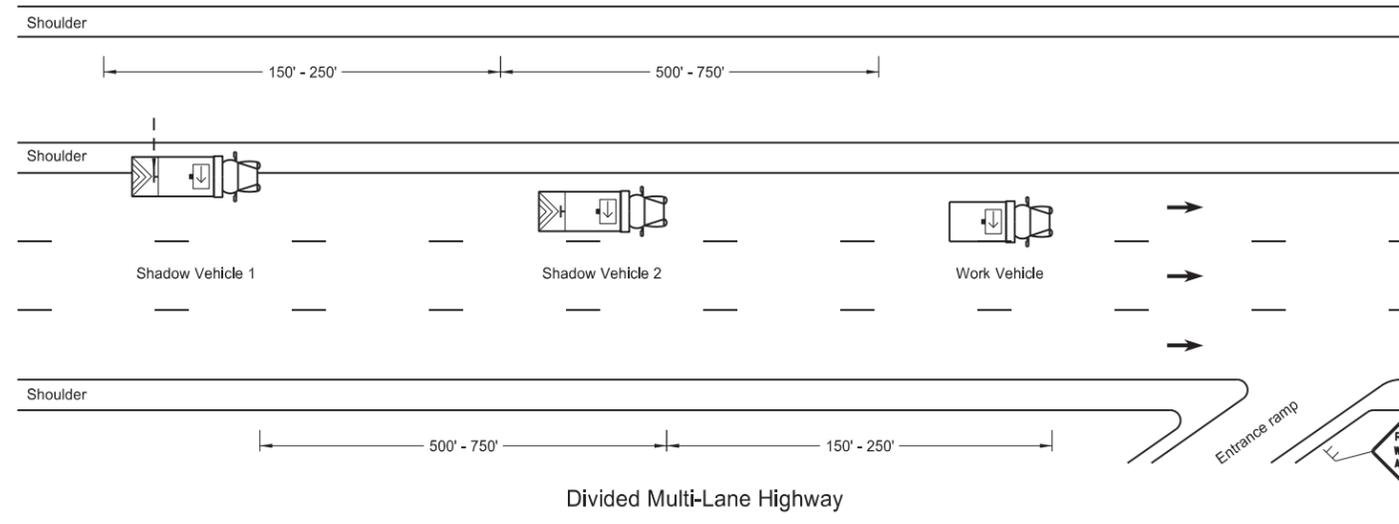
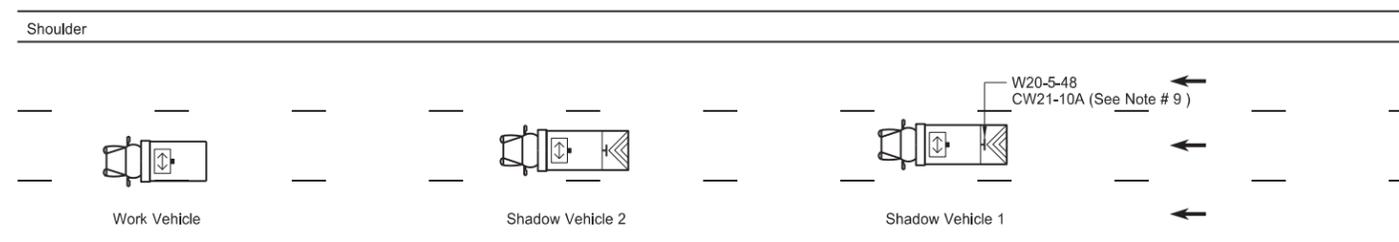
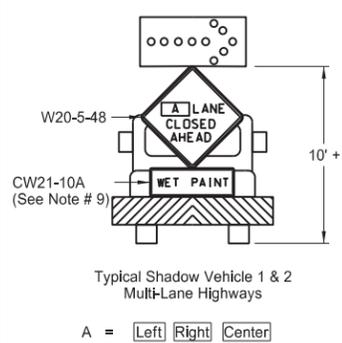
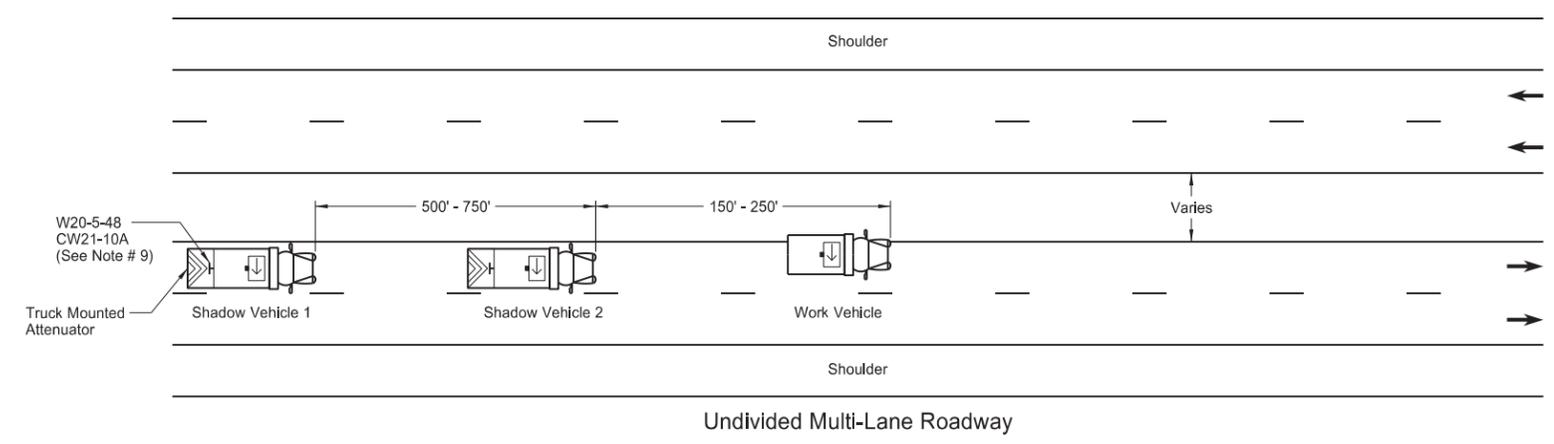
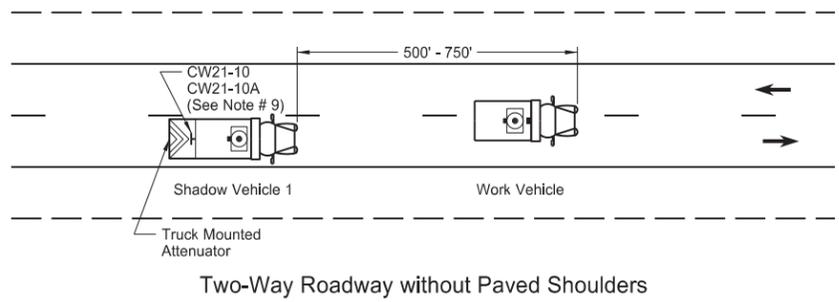
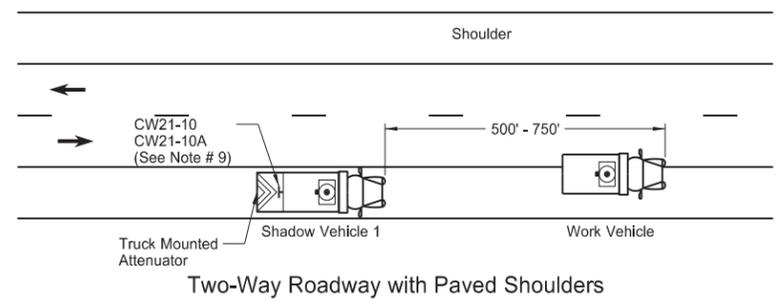
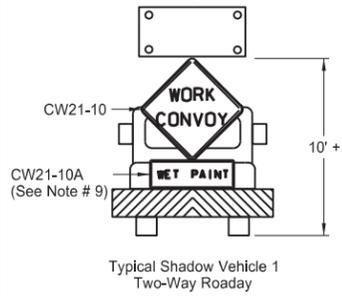


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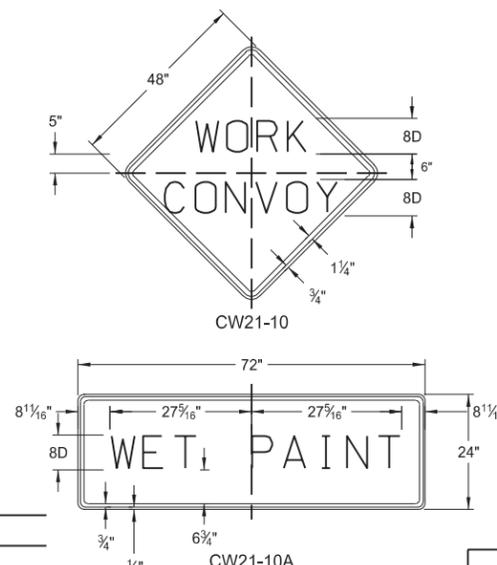
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TRAFFIC CONTROL PLAN FOR MOVING OPERATIONS

D-704-27



Sign Details



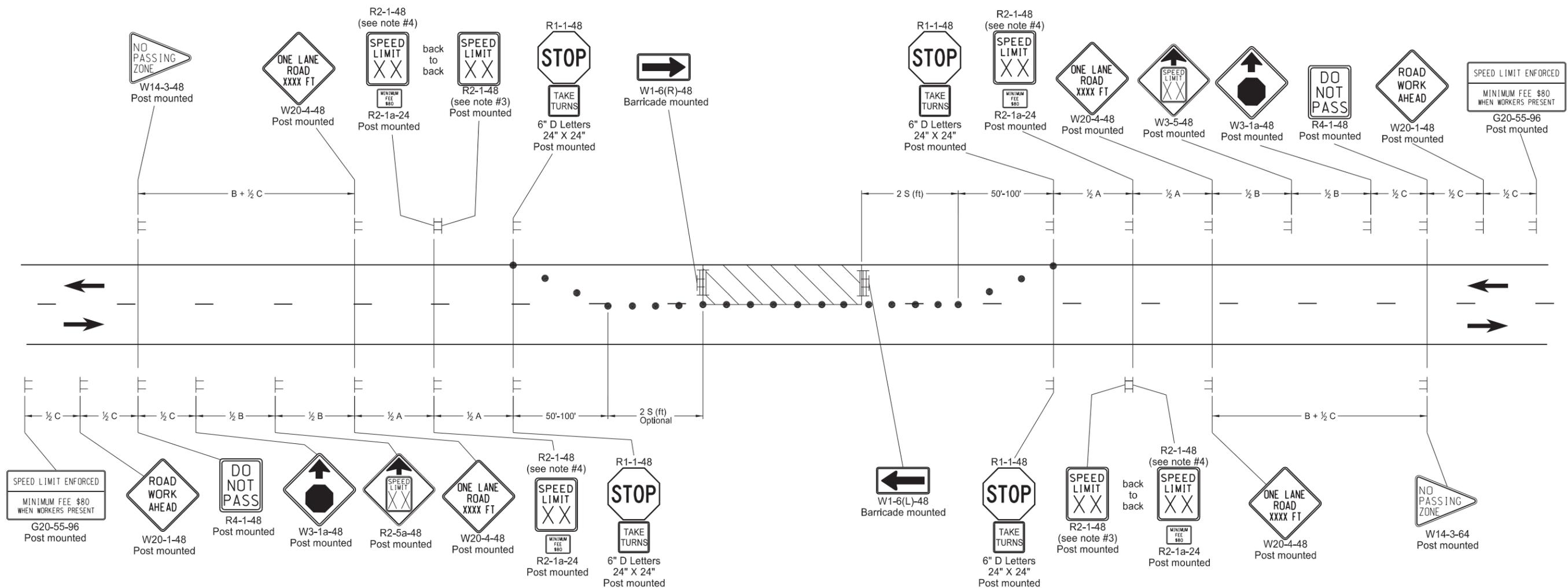
- Notes
- If the contractor chooses to place more vehicles in the convoy than are shown, these vehicles shall have the truck mounted attenuator and shall be at the contractor's expense.
 - Shadow and work vehicles shall display yellow rotating beacons or strobe lights unless otherwise stated elsewhere in the plans.
 - Flashing arrow panels shall be Type B or Type C. The panel operation shall be controlled from inside the vehicle.
 - Each vehicle shall have two-way electronic communication capability.
 - When work convoys must change lanes, shadow vehicle 1 should change lanes first to shadow other convoy vehicles.
 - Vehicle spacing between the shadow vehicle 1 and shadow vehicle 2 will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the trail vehicle in time to slow down and/or change lanes as they approach the shadow vehicle.
 - Sign Colors
Letters = Black
Border = Black
Background = Orange
 - Shadow vehicle 2 may be used as the paint tender vehicle.
 - Sign CW21-10A shall only be used during a painting operation.
 - On two lane - two way roadways, the work and shadow vehicles should pull over periodically to allow motor vehicle traffic to pass.

KEY	
	Sign
	Truck mounted attenuator
	Flashing arrow panels:
	Right directional
	Left directional
	Double arrow directional
	Caution Mode

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
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6-18-14	Removed shadow vehicle 2 on two lane roadways

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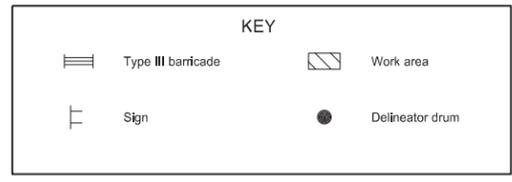
CONSTRUCTION SIGN LAYOUT Non-signalized Low Volume One Lane Closure



Notes

- Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies. Delineator drums or cones used for tapering traffic shall be placed at 3 equal spaces. Delineator drums for tangents shall be spaced at dimension "S". "S" = the numerical value of speed limit.
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at $\frac{1}{2} B$.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- G20-55-96 signs are not required if this standard is part of other traffic control layouts, or the work is less than 15 days.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

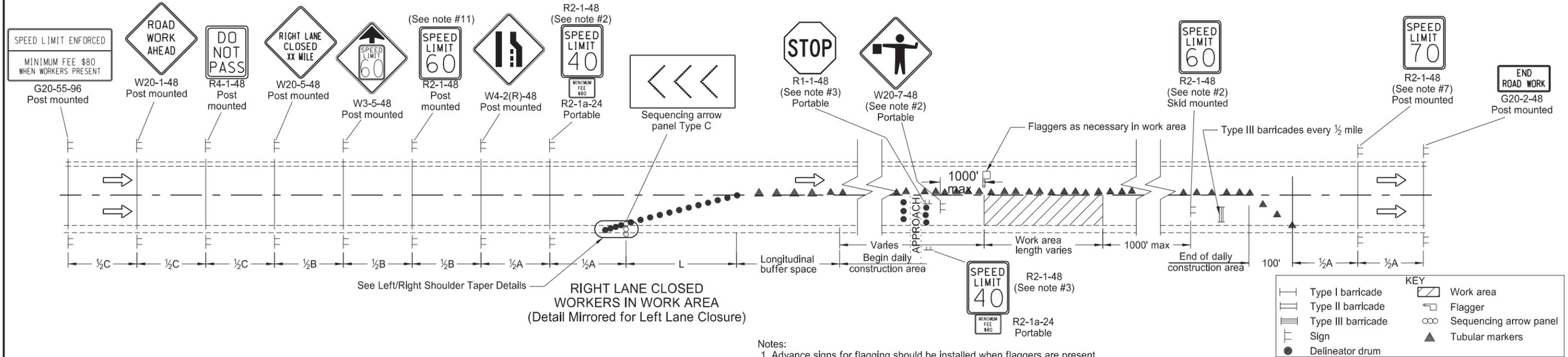


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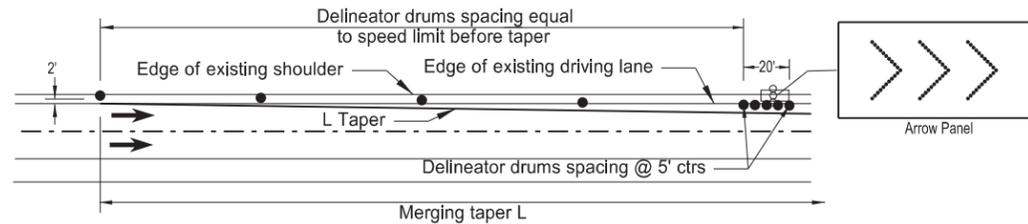
SIGN LAYOUT FOR ONE LANE CLOSURE



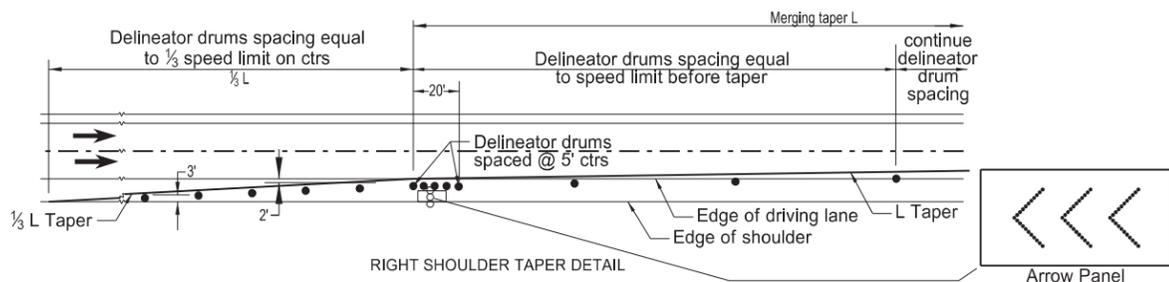
RIGHT LANE CLOSED
WORKERS IN WORK AREA
(Detail Mirrored for Left Lane Closure)

Notes:

- Advance signs for flagging should be installed when flaggers are present.
- The advanced flagger sign and the speed limit signs shall be moved as the work area moves through the construction zone. When the work area is not visible from the flagger, the flagger station shall be placed so the work area is visible. The 40 mph speed limit sign shall be spaced at 1/2 A in advance of the flagger sign. The 60 mph speed limit sign shall also be moved. Upon completion of the work day or when workers are not present, the 40 mph speed limit and the Minimum Fee \$80 signs shall be covered or removed. The exact speed limit shall be determined in the field, dependent on location and conditions.
- Approaches: When the work area encompasses an approach, the approach shall be controlled by installing a 40 mph speed limit sign. If this approach is on the side of the lane closure, the existing stop sign shall be covered and a new portable stop sign shall be installed. When the main line 40 mph speed zone is moved past the approach, the approach speed limit sign shall be removed.
- Variables:
S=Numerical value of speed limit or 85th percentile
W=The width of taper.
L=Minimum length of taper, or SxW for freeways, expressways, and all other roads with speeds of 45 mph or greater, or (WxSxS)/60 for urban, residential, and other streets with speeds of 40 mph or less.
- Delineator drums, used for tapering traffic shall be spaced at the dimension "S". Tubular markers used for tangents shall be spaced at 2 times dimension "S".
- Sequencing arrow panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface.
Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- Existing speed limit signs within a reduced speed zone shall be covered.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 mph. Where speed limits are to be reduced more than 30 mph, a second speed limit sign shall be installed with the desired speed reduction, but shall not exceed 30 mph. The second speed limit sign shall be placed at 1/2 B.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
- Sign G20-55-96 is not required if this standard is part of other traffic control layouts or the work is less than 15 days.



LEFT SHOULDER TAPER DETAIL



RIGHT SHOULDER TAPER DETAIL

Longitudinal Buffer Space	
Speed (mph)*	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

*Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

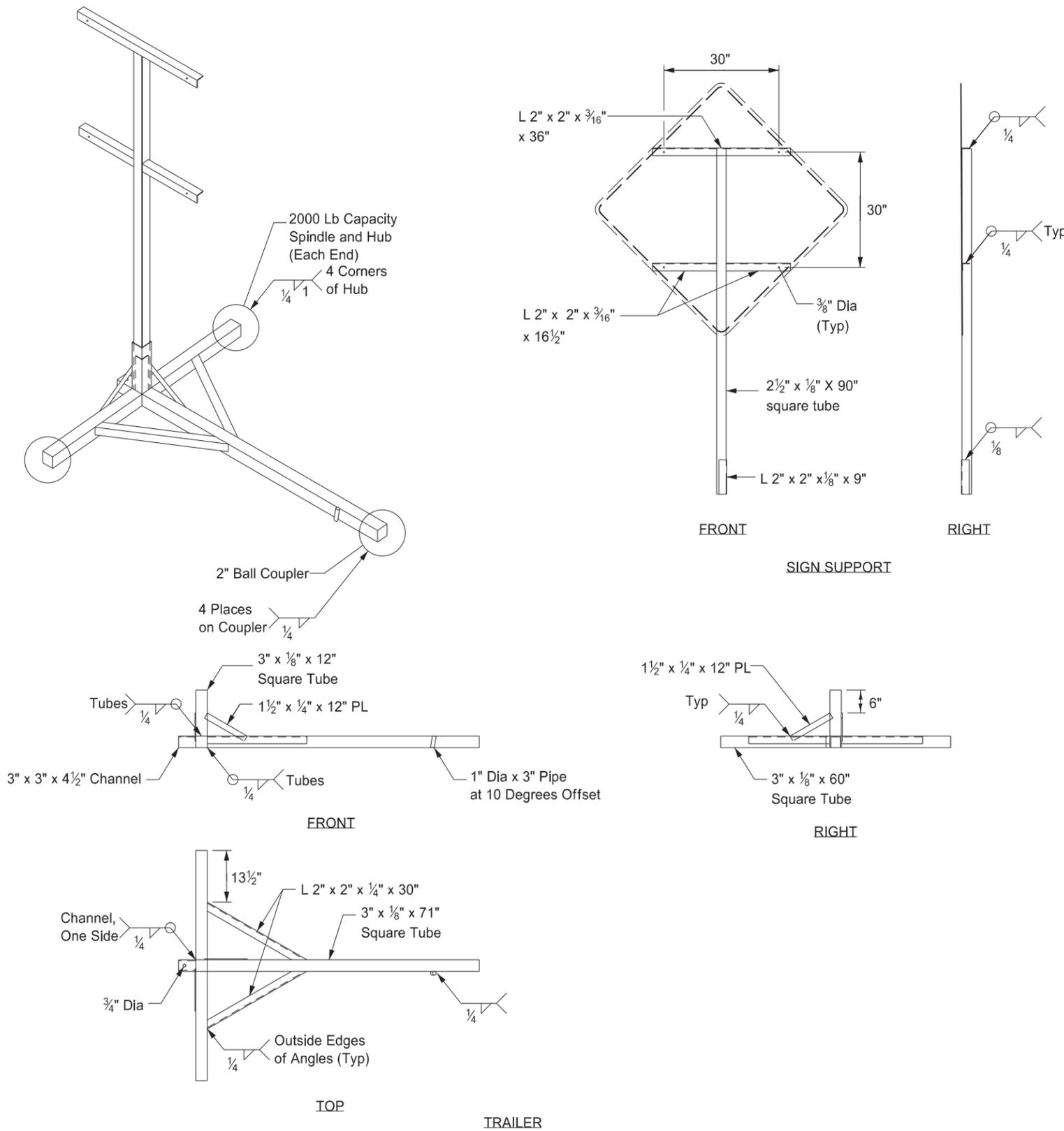
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA	
DEPARTMENT OF TRANSPORTATION	
9-26-2012	
REVISIONS	
DATE	CHANGE

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PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50



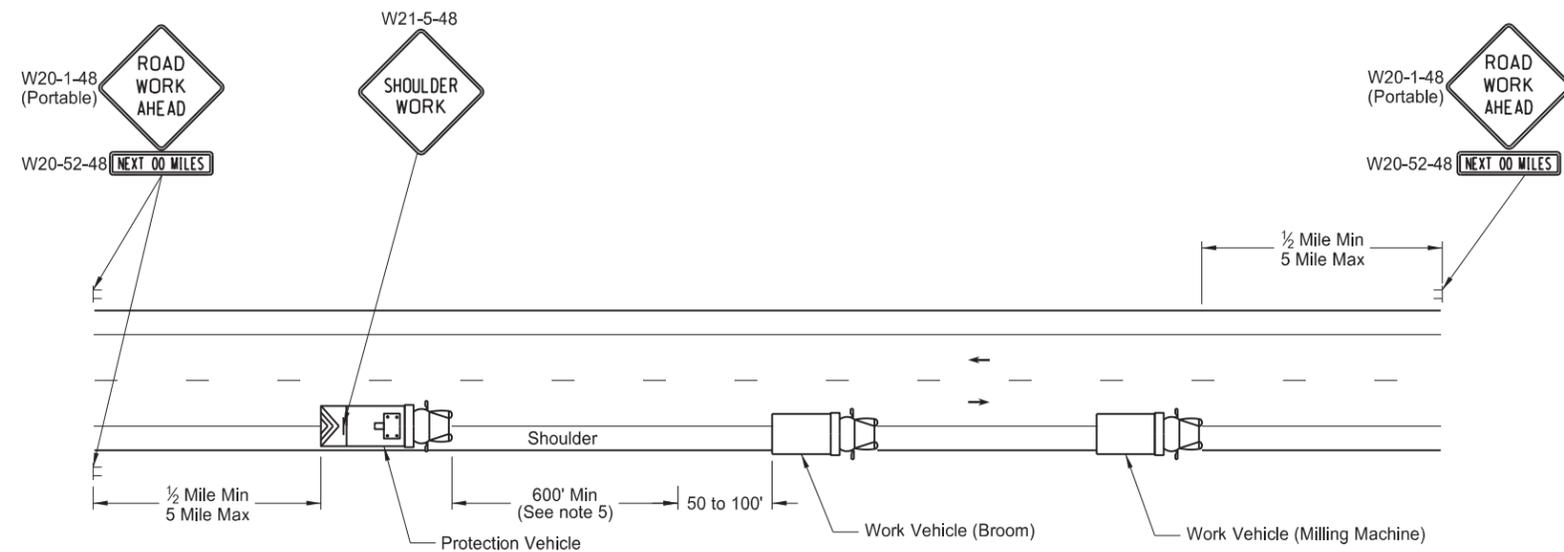
Notes:

- ① The maximum weight of the assembly is 250 pounds.
- ② Use a 14" wheel and tire.
- ③ Automotive and equipment axle assemblies may not be used for trailer-mounted sign supports.
- ④ Other NCHRP 350 crash tested assemblies are acceptable.

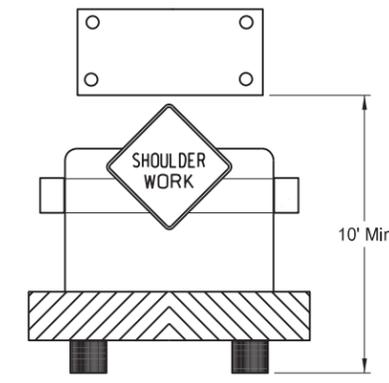
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE

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MOBILE OPERATION
Grinding Shoulder Rumble Strips



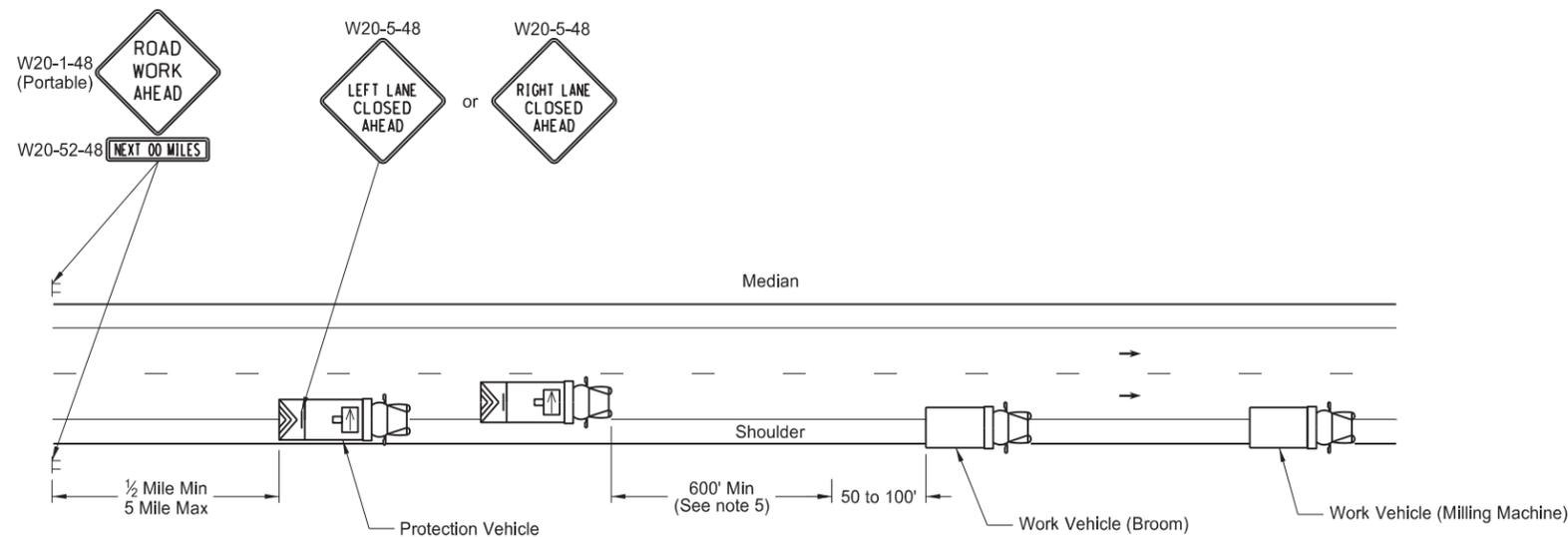
TWO LANE - TWO WAY ROADWAY



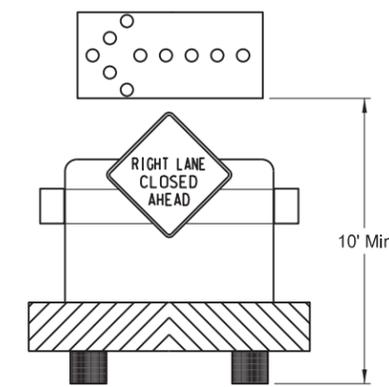
TWO LANE - TWO WAY ROADWAY
Typical Protection Vehicle with
Flashing Arrow Panel In Caution Mode

Notes:

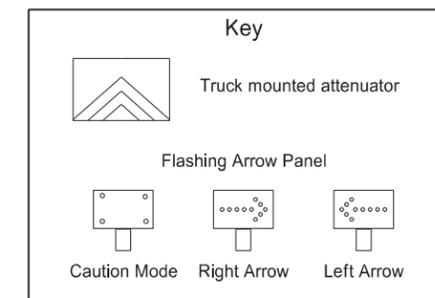
1. If the contractor chooses to place more vehicles in the convoy than are shown, these vehicles shall have the truck mounted attenuator and shall be at the contractors expense.
2. Vehicles shall have a rotating, flashing, oscillating or strobe lights.
3. Flashing arrow panels shall be Type B or Type C. The panel operation shall be controlled from inside the vehicle.
4. Each vehicle shall have two - way electronic communication capability.
5. Vehicle spacing between the protection vehicle and work vehicle will vary depending on sight distance restrictions. Motorists approaching the work convoy should be able to see the protection vehicle in time to slow down and safely pass the work vehicles.
6. ROAD WORK AHEAD SIGN: Advance Road Work Ahead signs shall be moved as the work area moves through the construction zone.
7. Next XX Miles sign required when the distance from Road Work Ahead sign to the work location is two miles or greater.



INTERSTATE & 4 LANE DIVIDED HIGHWAY



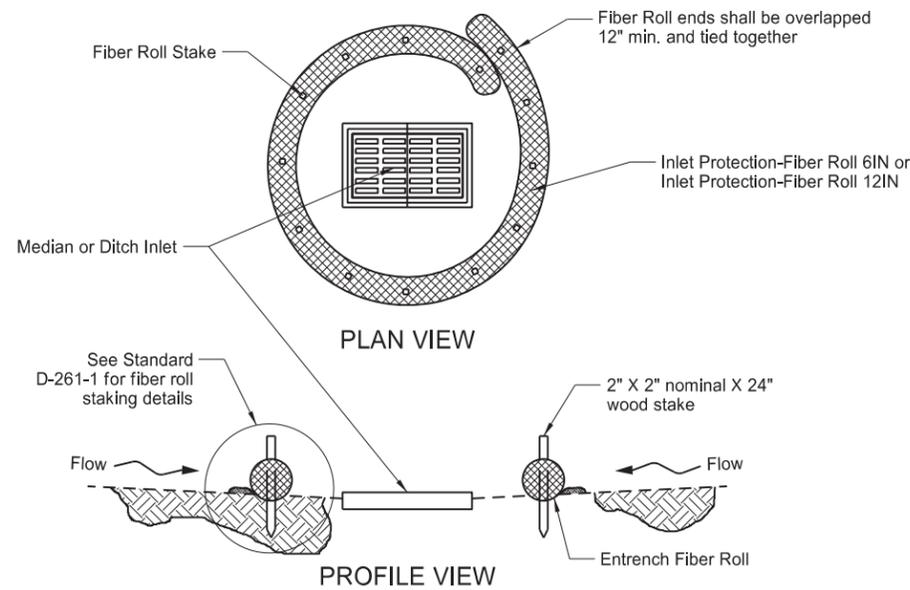
INTERSTATE & 4 LANE DIVIDED HIGHWAY
Typical Protection Vehicle with Flashing Arrow
Panel In Flashing Arrow Mode



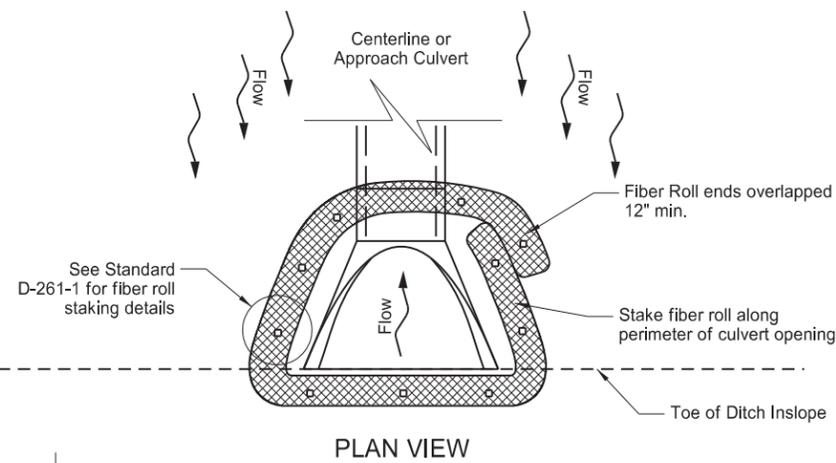
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-15-12	
REVISIONS	
DATE	CHANGE

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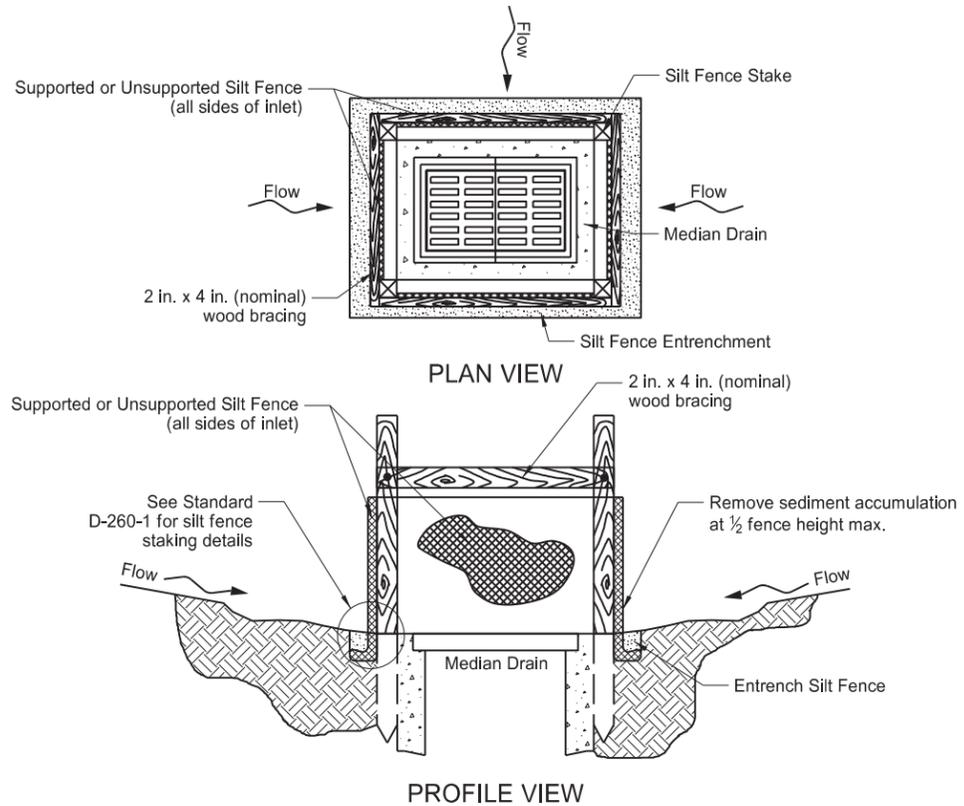
EROSION AND SILTATION CONTROLS
MEDIAN OR DITCH INLET PROTECTION



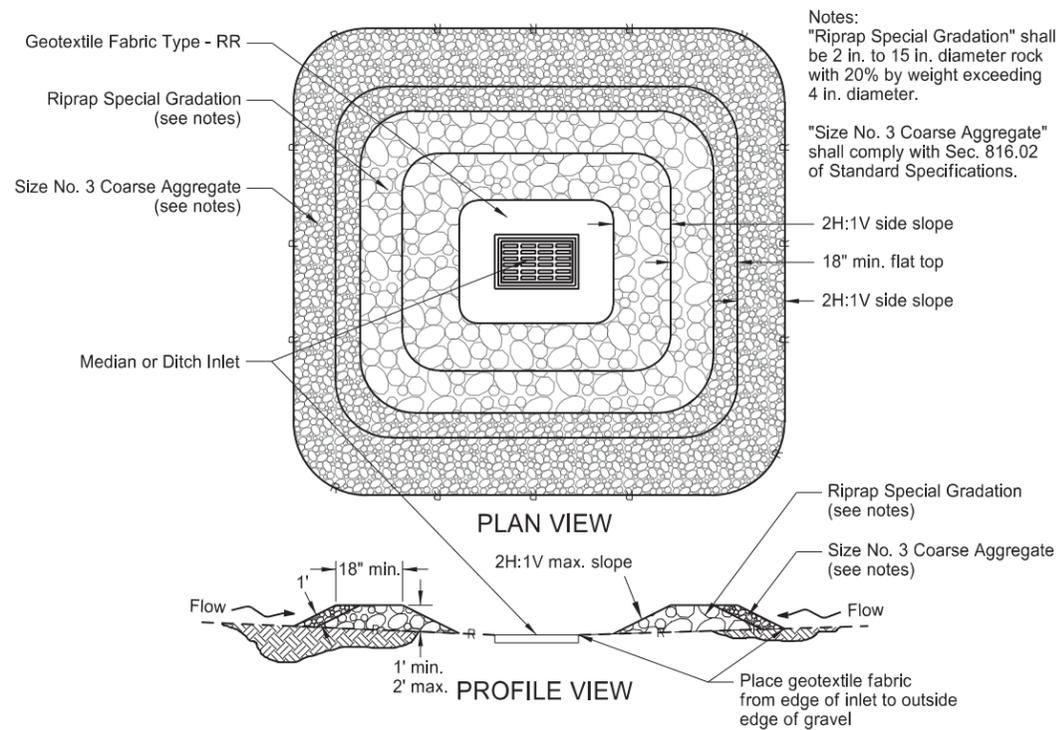
FIBER ROLL PROTECTION
(MEDIAN OR DITCH INLET)



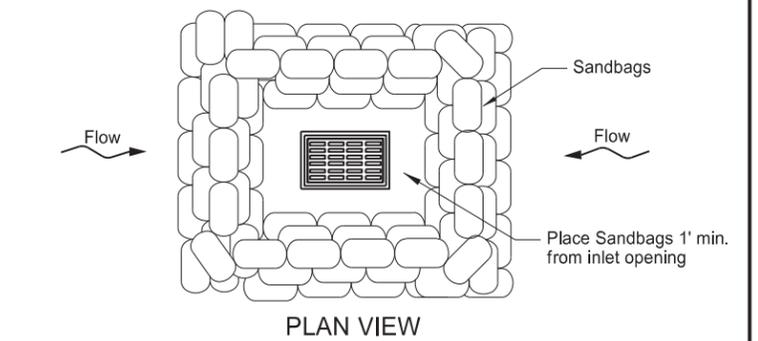
FIBER ROLL PROTECTION
(INLET OF CULVERT)



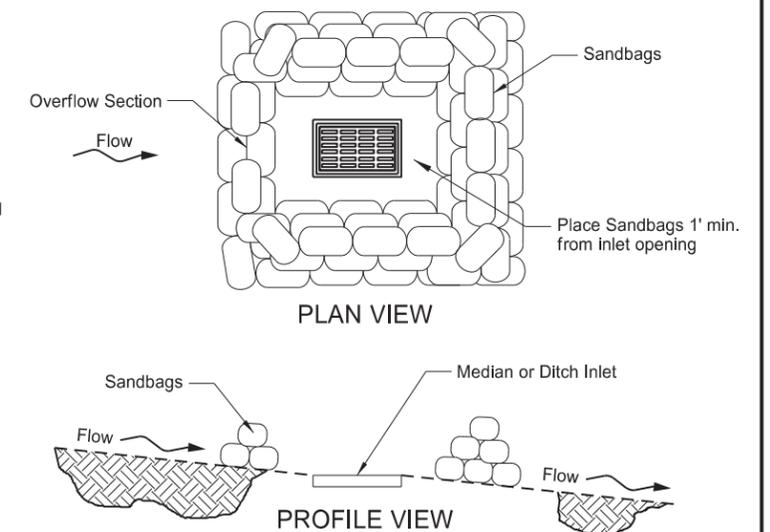
SILT FENCE PROTECTION
(MEDIAN OR DITCH INLET)



GRAVEL INLET PROTECTION
(MEDIAN OR DITCH INLET)



SANDBAG PROTECTION
(LOW POINT)

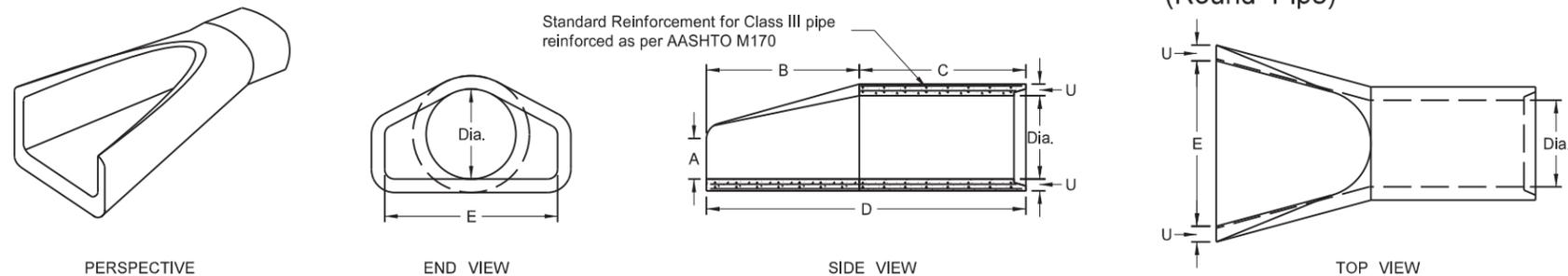


SANDBAG PROTECTION
(ON SLOPE)

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
06-26-14	Updated reference to standard drawing number for fiber roll staking details.
10-01-14	Updated reference to standard drawing number for silt fence.

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 on 10/01/14 and the original document is stored at the
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 of Transportation

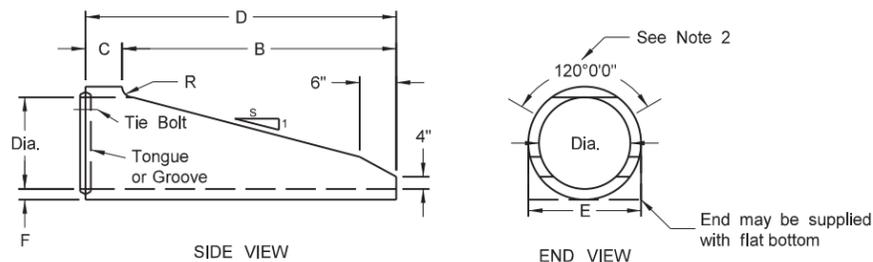
REINFORCED CONCRETE PIPE CULVERTS AND END SECTIONS
(Round Pipe)



Standard Reinforcement for Class III pipe reinforced as per AASHTO M170

REINFORCED CONCRETE PIPE - FLARED END SECTION
Reinforcement to be equivalent to Class III RCP

TRAVERSABLE END SECTION							
DIA	B	C	D	E	F	R	S
15"	4"	9"	4'-9"	1'-7½"	2½"	3"	6"
18"	5'-9"	9"	6'-6"	1'-11"	2½"	3"	6"
24"	6"	1'	7"	2'-6"	3"	3"	4"
30"	7'-6"	1'	8'-6"	3'-1"	3½"	3½"	4"
36"	7'-3"	15"	8'-6"	3'-8"	4"	3"	4"



REINFORCED CONCRETE PIPE - TRAVERSABLE END SECTION
Reinforcement to be equivalent to Class III RCP

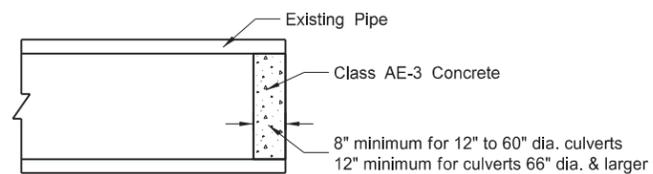
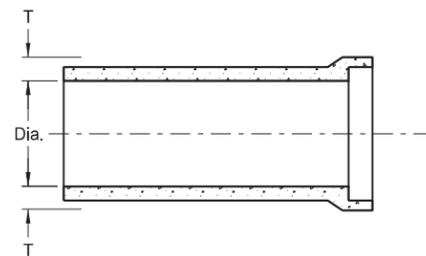
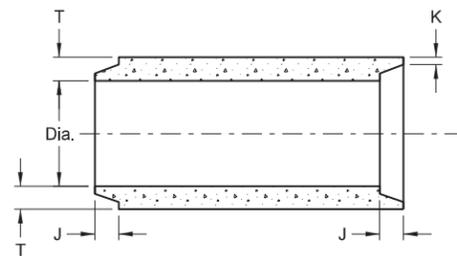
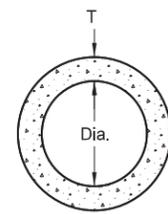
- NOTES (Traversable End Section):
1. Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
 2. Reinforcement per Class III RCP with double reinforcement in the upper 120° of the full barrel portion.

FLARED END SECTION						
TERMINAL DIMENSIONS						
DIA	A	B	C	D	E	U
12	0'-4"	2'-0"	4'-0½"	6'-0½"	2'-0"	2"
15	0'-6"	2'-3"	3'-10"	6'-1"	2'-6"	2½"
18	0'-9"	2'-3"	3'-10"	6'-1"	3'-0"	2½"
21	0'-9"	3'-0"	3'-1"	6'-1"	3'-6"	2½"
24	0'-9½"	3'-7½"	2'-6"	6'-1½"	4'-0"	3"
27	0'-10½"	4'-0"	2'-1½"	6'-1½"	4'-6"	3½"
30	1'-0"	4'-6"	1'-7¾"	6'-1¾"	5'-0"	3½"
36	1'-3"	5'-3"	2'-9"	8'-0"	6'-0"	4"
42	1'-9"	5'-3"	2'-9"	8'-0"	6'-6"	4½"
48	2'-0"	6'-0"	2'-0"	8'-0"	7'-0"	5"
54	2'-3"	5'-5"	2'-9½"	8'-2½"	7'-6"	5½"
60	2'-11"	5'-0"	3'-3"	8'-3"	8'-0"	5"
66	2'-6"	6'-0"	2'-3"	8'-3"	8'-6"	5½"
72	3'-0"	6'-6"	1'-9"	8'-3"	9'-0"	6"
78	3'-0"	7'-6"	1'-9"	9'-3"	9'-6"	6½"
84	3'-0"	7'-6½"	1'-9"	9'-3½"	10'-0"	6½"
90	3'-5"	7'-3½"	2'-0"	9'-3½"	11'-0"	6½"

All Classifications of Round Concrete Pipe

Internal Dia. of Pipe (In.)	Cross-Sectional Water Area (Sq. ft.)	Weight per Lin. Foot of Pipe (Lbs.)	Joint J Groove End Min./Max. (In.)	Joint K Tongue End Min./Max. (In.)	Minimum Wall Thickness (In.)
12	0.79	92	1½-2¾	¾	2
15	1.23	127	1¾-2¾	¾	2½
18	1.77	168	1¾-2¾	1	2½
21	2.40	214	1¾-3¾	1½	2¾
24	3.14	265	2¾-3¾	1½	3
27	3.98	322	2¾-4	1¾	3¼
30	4.91	384	3¼-4¼	1¾	3½
33	5.94	452	3¼-4¼	1½	3¾
36	7.07	524	3¼-4¼	1½	4
42	9.62	685	3¼-4¼	1¾	4½
48	12.57	885	3¼-4¼	1¾	5
54	15.90	1070	4¼-5½	2	5½
60	19.63	1296	4¼-5½	2¼	6
66	23.76	1542	5-6	2½	6½
72	28.27	1810	5¼-6¾	2½	7
78	33.18	2098	6¼-7¼	2½	7½
84	38.48	2410	5¾-7¼	3¾	8
90	44.18	2793	6¾-8½	3¾	8½
96	50.27	3092	7-8¼	3½	9
102	56.75	3466	7-8¼	3½	9½
108	63.62	3864	7¼-8½	3¾	10

CIRCULAR PIPE



JOINTS FOR REINFORCED CONCRETE PIPE

NOTES:

1. All reinforcing steel shall meet AASHTO M170 requirements.
2. All circular, longitudinal, and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
3. Laying length of pipe: 12" to 66" (incl.) = not less than 4 feet
66" to 108" (incl.) = not less than 6 feet
4. Joints shall be sealed with rubber gaskets or with sealer approved by the engineer whenever pipe are specified for storm drain or sanitary sewers.
5. For Class IV and Class V reinforced concrete pipe and end section sizes which do not have reinforcement specified by AASHTO M170, shop drawings and design calculations shall be prepared and sealed by a Professional Engineer and submitted for the Engineer's review.

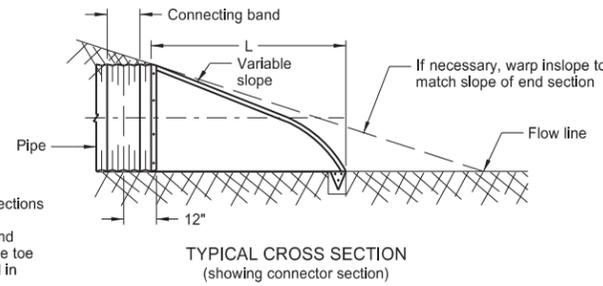
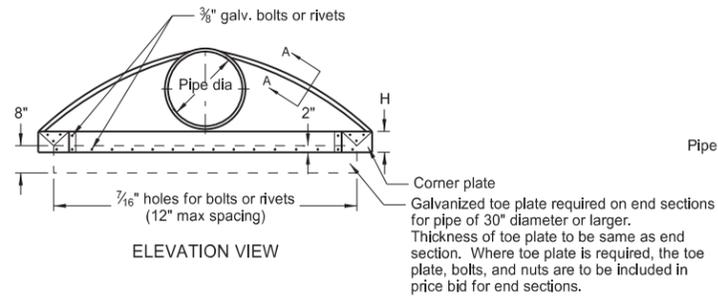
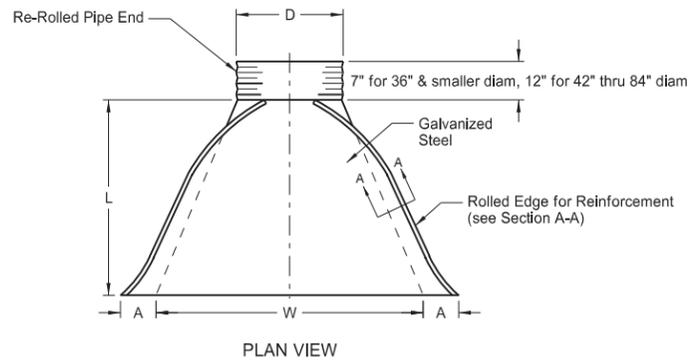
SEE STANDARD DRAWING D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-12-14	
REVISIONS	
DATE	CHANGE
01-21-15	Revised Note 5

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ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS

D-714-4



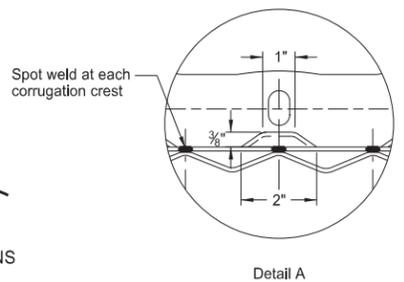
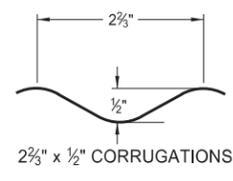
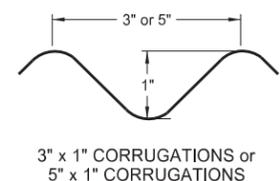
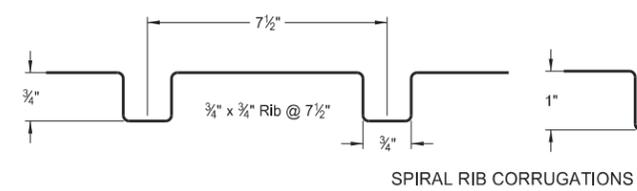
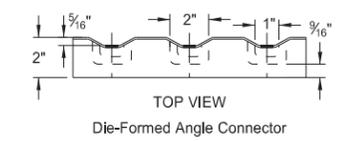
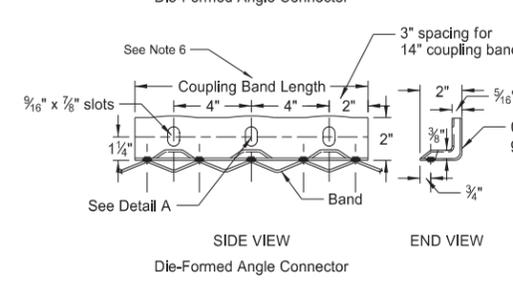
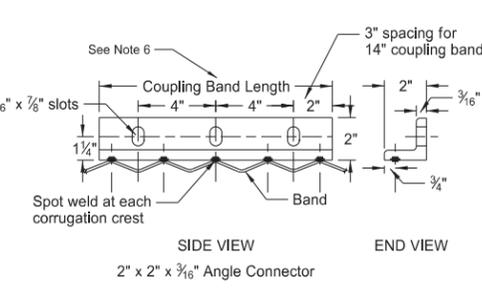
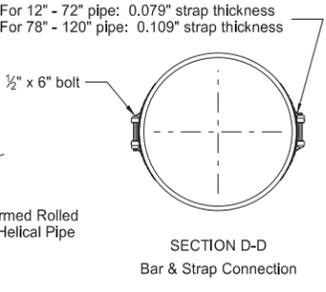
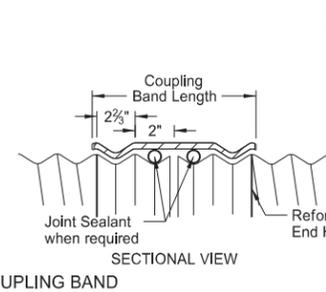
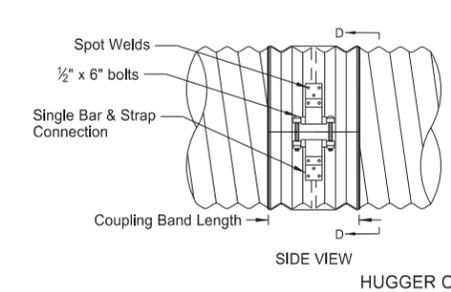
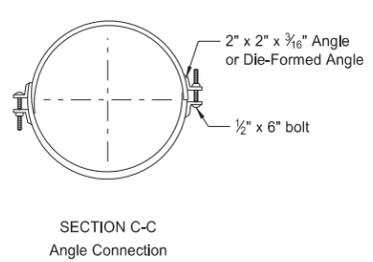
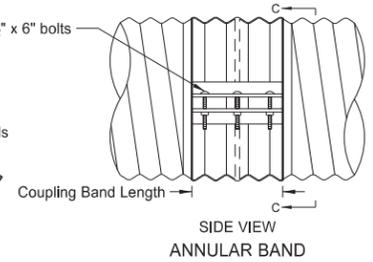
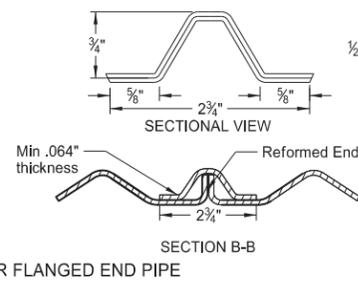
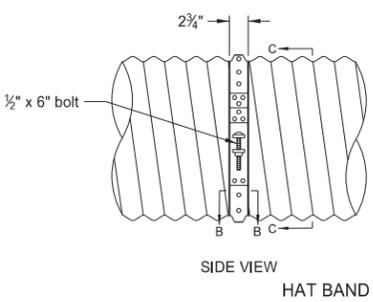
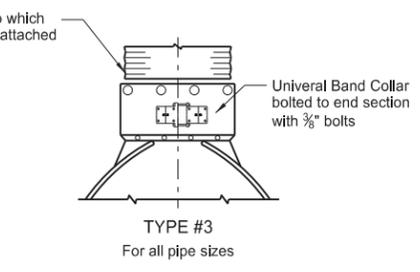
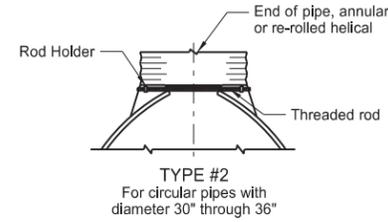
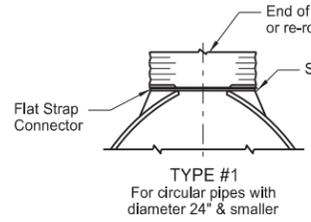
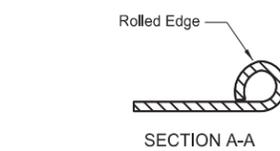
PIPE DIA.	GALV. THICK.	END SECTION DIMENSIONS					APPROX. SLOPE	BODY PIECE
		A	B	H	L	W		
15	0.064	7	8	6	26	30	2 1/2:1	1
18	0.064	8	10	6	31	36	2 1/2:1	1
24	0.064	10	13	6	41	48	2 1/2:1	1
30	0.079	12	16	8	51	60	2 1/2:1	1 or 2
36	0.079	14	19	9	60	72	2 1/2:1	2
42	0.109	16	22	11	69	84	2 1/2:1	2
48	0.109	18	27	12	78	90	2 1/2:1	2
54	0.109	18	30	12	84	102	2:1	2
* 60	0.109	18	33	12	87	114	1 1/2:1	3
* 66	0.109	18	36	12	87	120	1 1/2:1	3
* 72	0.109	18	39	12	87	126	1 1/3 :1	3
* 78	0.109	18	42	12	87	132	1 1/2:1	3
* 84	0.109	18	45	12	87	138	1 1/6 :1	3

- These sizes have 0.109" sides and 0.138" center panels.
 - Pipe diameter is equal to dimension "D" of end section.
- Manufacturers tolerances of above dimensions will be allowed.
- Splices to be the lap riveted type.

COUPLING BAND DIMENSIONS				
COUPLING TYPE	CORRUGATION PITCH x DEPTH	PIPE SIZE	COUPLING BAND LENGTH	MIN. BAND THICKNESS
Hat Band	2 3/8" x 1/2"	12" - 48"	2 3/4"	.064"
Annular Band	2 3/8" x 1/2"	12" - 72"	12"	.052"
		78" - 84"	12"	.079"
Hugger Band	2 3/8" x 1/2" Rerolled End	12" - 72"	10 1/2"	.052"
		78" - 84"	10 1/2"	.079"
	3" x 1" Rerolled End	48" - 120"	10 1/2"	.052"
	5" x 1" Rerolled End	48" - 120"	12"	.064"

Multiple panel bodies shall have lap seams which are to be tightly joined with 3/8" dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.

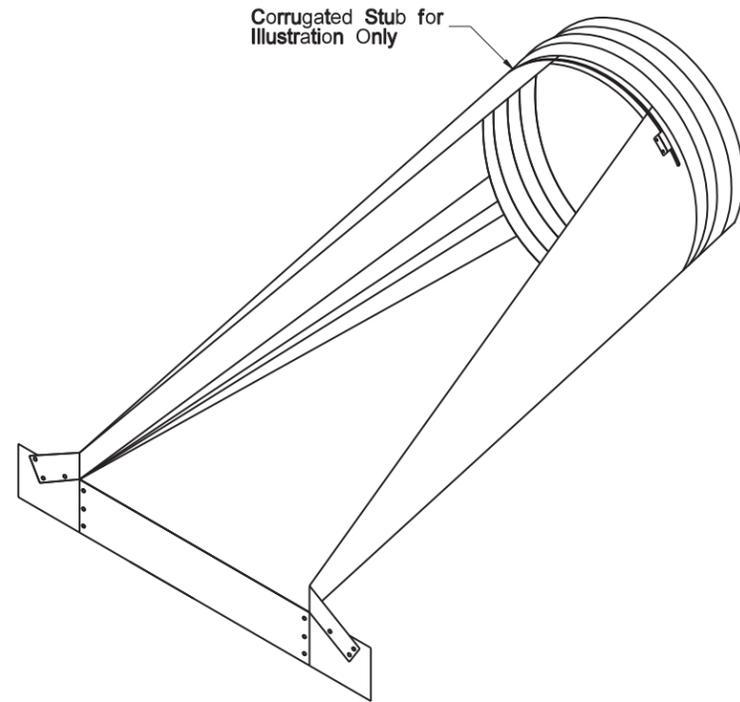
- NOTES:
1. Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to AASHTO M-36.
 2. Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x 1/4" galv. angle for 60" through 72" dia. and 2 1/2" x 2 1/2" x 1/4" galv. angle for 78" and 84" dia.. Angles to be attached by galv. 3/8" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
 3. Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
 4. Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
 5. 1/2" x 8" bolts may be used as a substitute for the 1/2" x 6" bolts shown in the details.
 6. Coupling bands wider than 14" may be used if a minimum of four 1/2" bolts with maximum spacing of 5 1/2" are used for the connection.
 7. Length of spot welds shall be minimum 1/2".



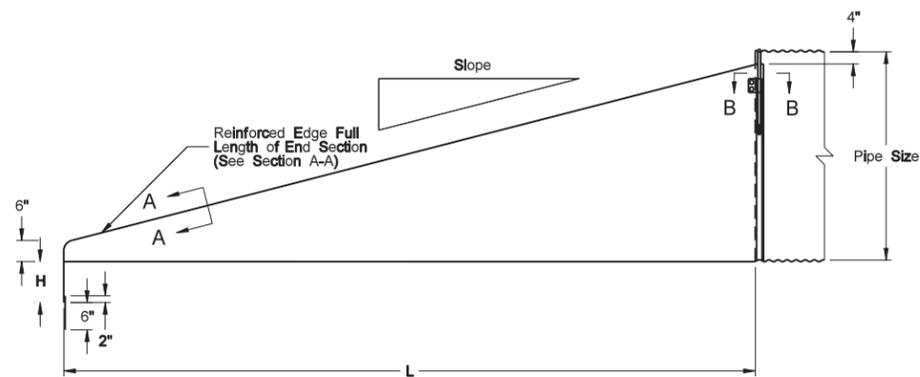
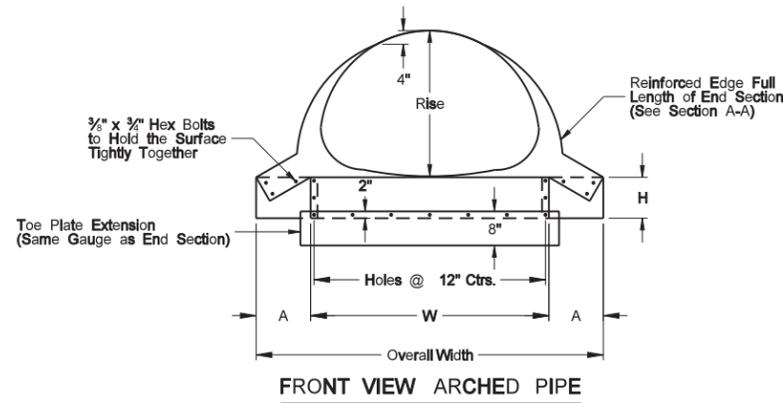
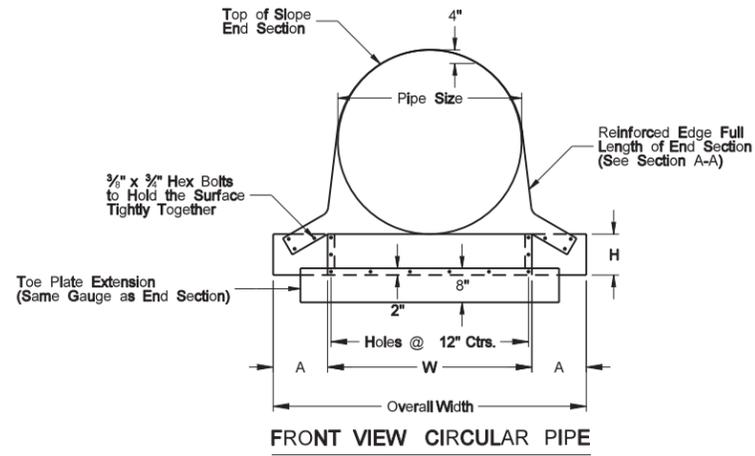
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
08-06-13	
REVISIONS	
DATE	CHANGE
01-07-14	End Section Plan View
02-27-14	3" x 1" Corrugation Detail

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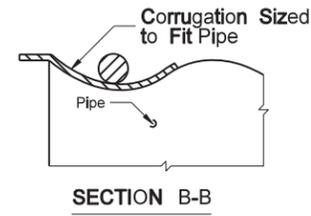
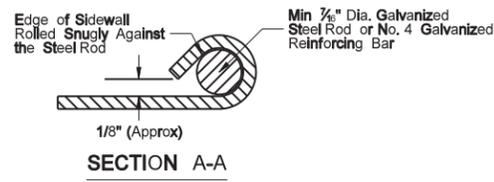
TRAVERSABLE END SECTIONS FOR CORRUGATED STEEL PIPE CULVERTS



ISOMETRIC VIEW



SIDE VIEW



TRAVERSABLE END SECTIONS FOR CIRCULAR PIPES

Pipe Dia. (in.)	Min. Thick.		Dimensions (inches)				L Dimensions			
	in.	Gauge	A	H	W	Overall Width	Slope	Length (in.)	Slope	Length (in.)
15	.064	16	8	6	21	37	4:1	20	6:1	30
18	.064	16	8	6	24	40	4:1	32	6:1	48
24	.064	16	8	6	30	46	4:1	56	6:1	84
30	.109	12	12	9	36	60	4:1	80	6:1	120

TRAVERSABLE END SECTIONS FOR ARCHED PIPES

Equiv. Dia. (in.)	(inches)		Min. Thick.		Dimensions (inches)				L Dimensions			
	Span	Rise	in.	Gauge	A	H	W	Overall Width	Slope	Length (in.)	Slope	Length (in.)
18	21	15	.064	16	8	6	27	43	4:1	20	6:1	30
21	24	18	.064	16	8	6	30	46	4:1	32	6:1	48
24	28	20	.064	16	8	6	34	50	4:1	40	6:1	60

Note: See Standard Drawing D-714-04 for end section to pipe details.

For 15", 18" and 24" diameter end sections, 1/2" diameter rod, or strap type connection to corrugated steel pipe shall be used.

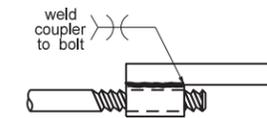
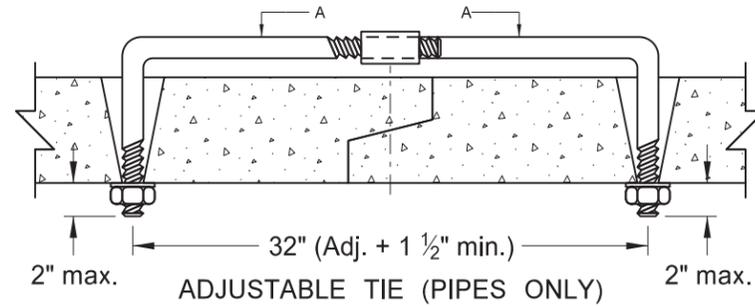
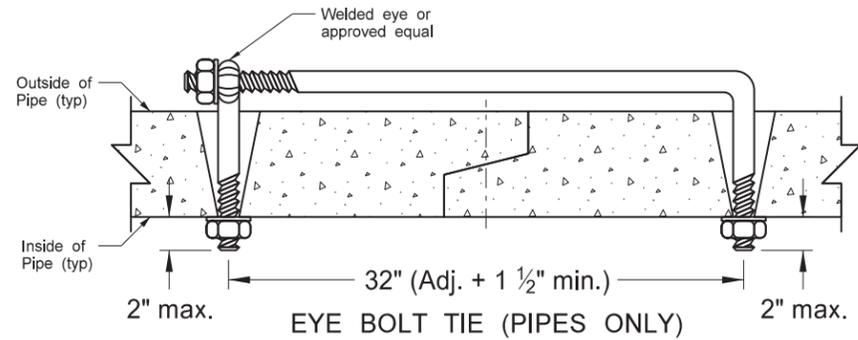
For 30" diameter round end sections, rod type connection to corrugated steel pipe, using 5/8" diameter rod shall be used.

For arched pipe end sections (21" X 15" through 28" X 20"), rod type connection to corrugated steel pipe, using 1/2" diameter rod shall be used.

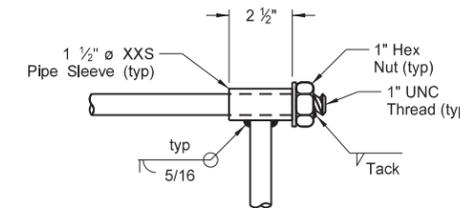
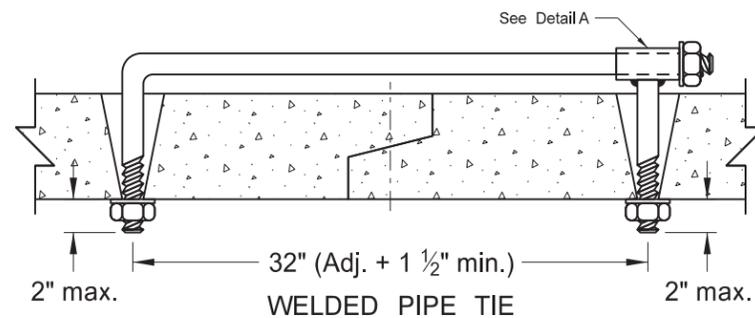
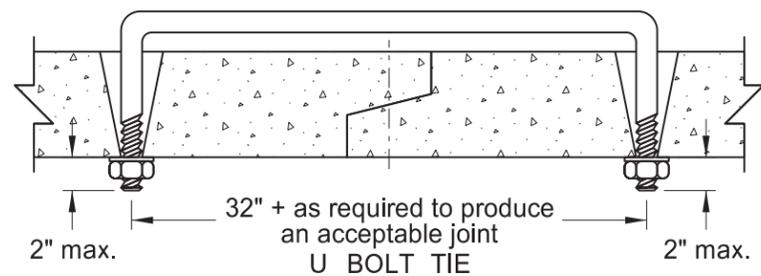
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-23-09	
REVISIONS	
DATE	CHANGE

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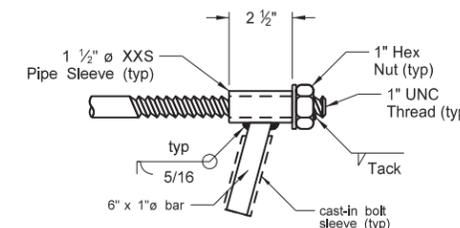
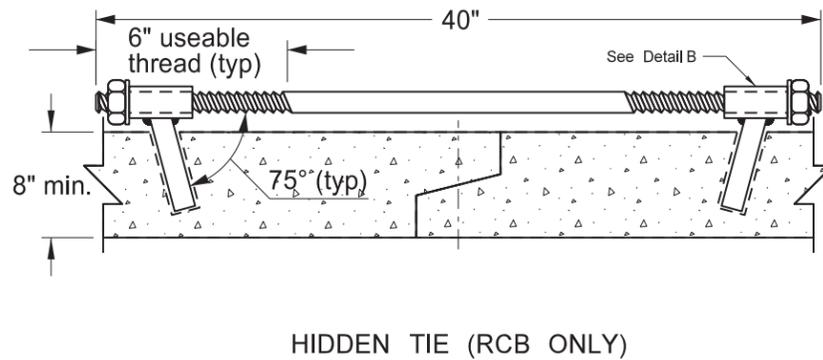
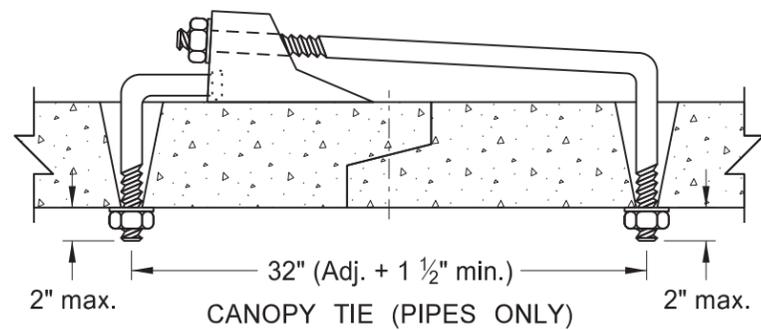
CONCRETE PIPE OR PRECAST CONCRETE BOX CULVERT TIES



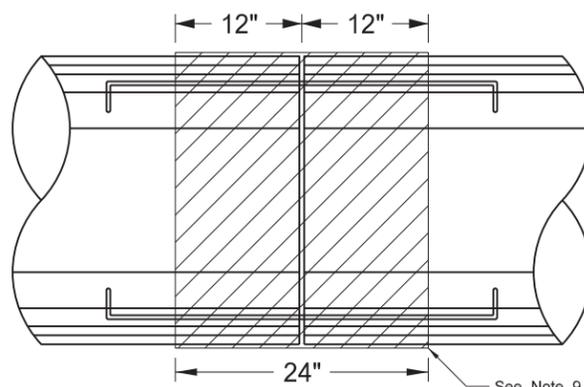
SECTION A-A



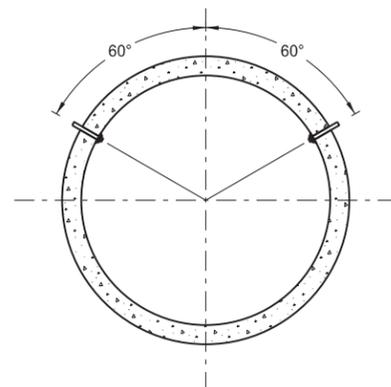
DETAIL A



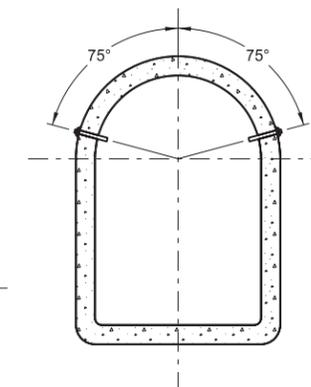
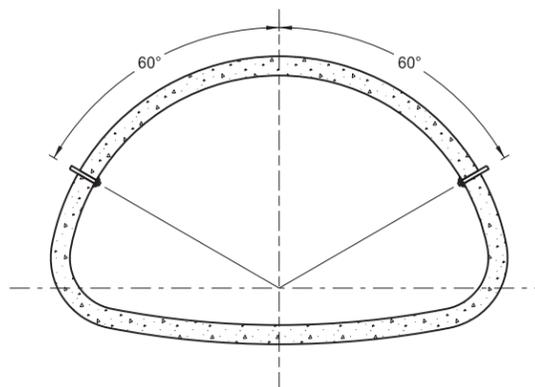
DETAIL B



PLAN VIEW



END VIEW



REQUIRED SIZE OF TIE BOLTS		
Pipe Size	Thread ϕ	XXS Pipe Sleeve Inner ϕ
18" - 24"	$\frac{5}{8}$ " See note 2	$\frac{3}{4}$ "
30" - 66"	$\frac{3}{4}$ "	1"
72" - 78"	1"	1 $\frac{1}{4}$ "
RCB		

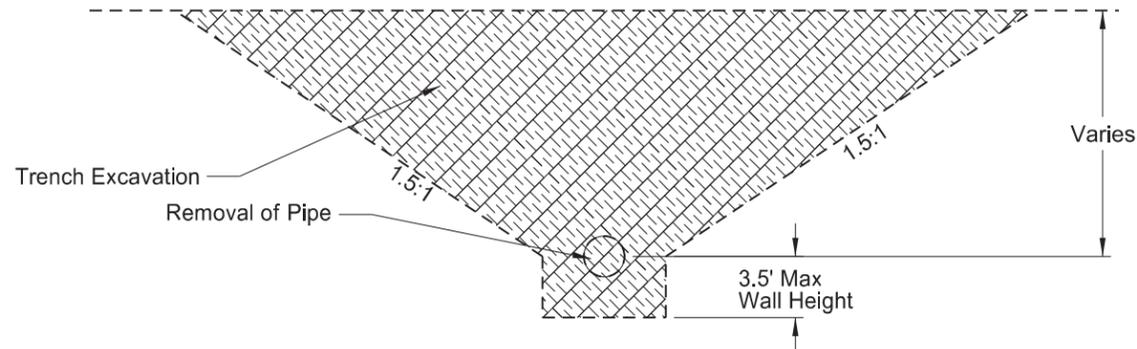
NOTES:

- The pipe size listed is the inside diameter of round pipe or the equivalent diameter of pipe arch.
- Nuts and washers are not required on Jacked and Bored pipes or pipes with a 24" diameter or less. Where nuts and washers are not used, the tie bars shall be inserted and grouted into place.
- Ties are only for holding pipe or RCB sections together, not for pulling sections tight.
- Tie bolt assembly shall be hot dip galvanized in accordance with AASHTO M232.
- Holes in pipes to accommodate tie bolts can be precast or drilled. Tapered holes are permitted when precast. Holes shall have a diameter $\frac{1}{4}$ " larger than the diameter of the thread. Holes in precast RCB's shall contain cast-in bolt sleeves with an inside diameter of $\frac{1}{4}$ ".
- The contractor has the option of selecting the type of tie bolt used from those shown.
- The cost of precasting or drilling the required holes and furnishing and installing the tie bolts shall be included in the price bid for the appropriate conduit or RCB pay item.
- All concrete culvert and storm sewer joints, including the end section joints, shall be tied unless otherwise specified.
- When joint wrap is specified in the plans, place wrap beneath ties. Overlap the joint by 12" in both directions.
- Tie bolts shall conform to ASTM A 36. Nuts shall be heavy hex and conform to ASTM A 563. Washers shall conform to ASTM F 436, Type 1. Welded pipe sleeves and cast-in bolt sleeves shall conform to ASTM A 53, Grade B.
- Cattle Pass and Jacked and Bored pipes shall have pipe ties inserted from the inside of the pipes and grouted into place. Jacked and bored pipes with a diameter of 24" or less do not require pipe ties.
- RCB tie locations shall be as shown on the plans.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-18-14	
REVISIONS	
DATE	CHANGE

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TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL FOR
PIPES MORE THAN 4 FEET BELOW THE TOP OF PROPOSED SUBGRADE



Pay Items

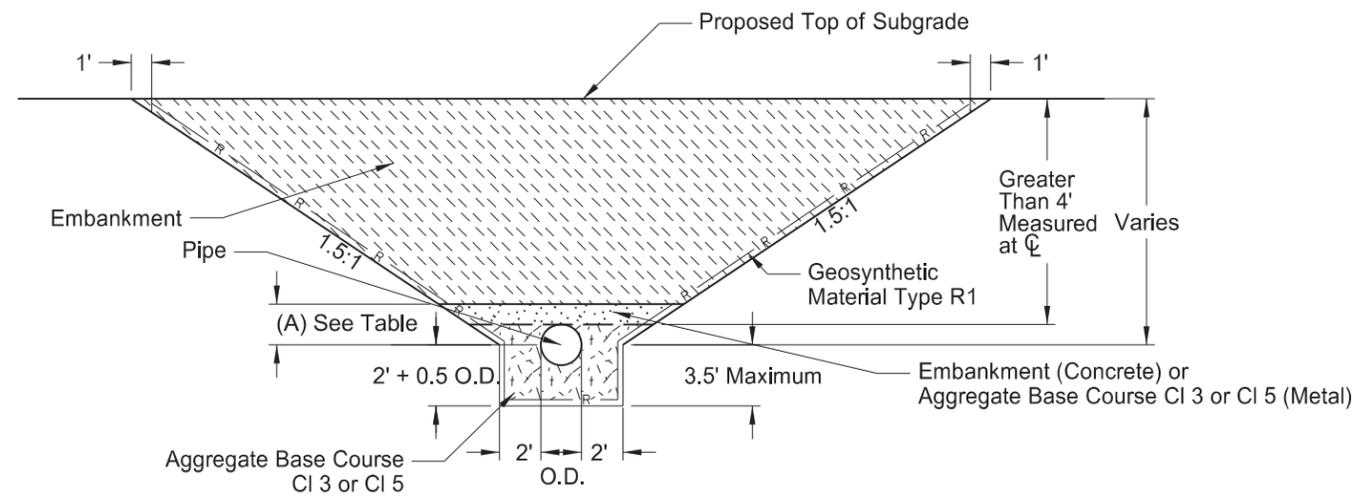
- 1) Pipe*
- 2) Geosynthetic Material Type R1
- 3) Removal of Pipe (if required)

*Included in Pipe Pay Item

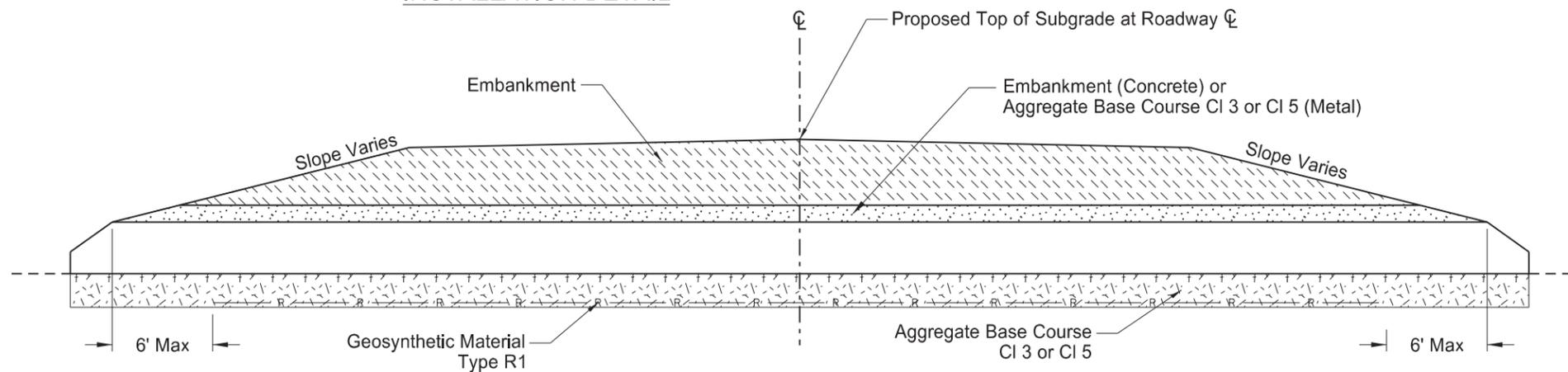
- 1) Pipe
- 2) Trench excavation
- 3) Aggregate Base Course CI 3 or CI 5
- 4) Embankment

NOTES:

- 1) This drawing applies to new/replaced mainline and paved intersection roadways (including ramps). It does not include pipes in approaches.
- 2) Embankment may be either Borrow Excavation or Common Excavation - Type A



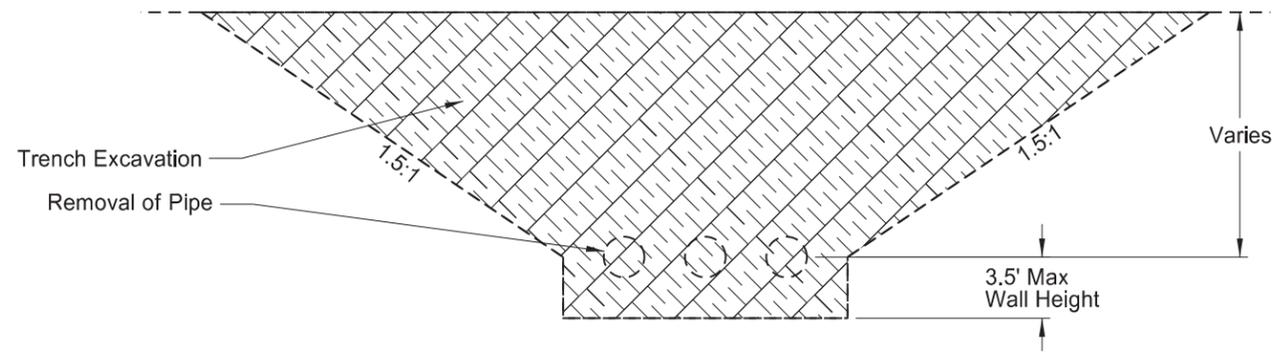
Backfill Dimensions	
Pipe Materials	Dimension (A)
Concrete	0.5 O.D.
Metal	0.5 O.D. + 1 Foot



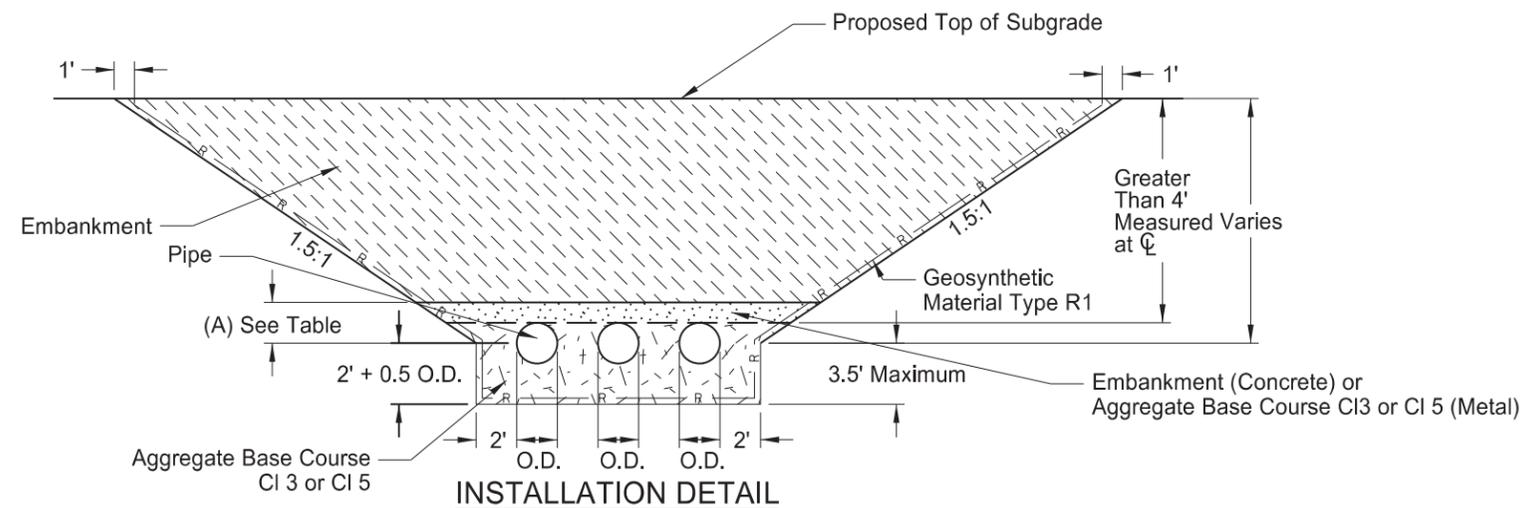
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE
10-15-13	Label Formatting
1-21-14	Nomenclature

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PE-2087,
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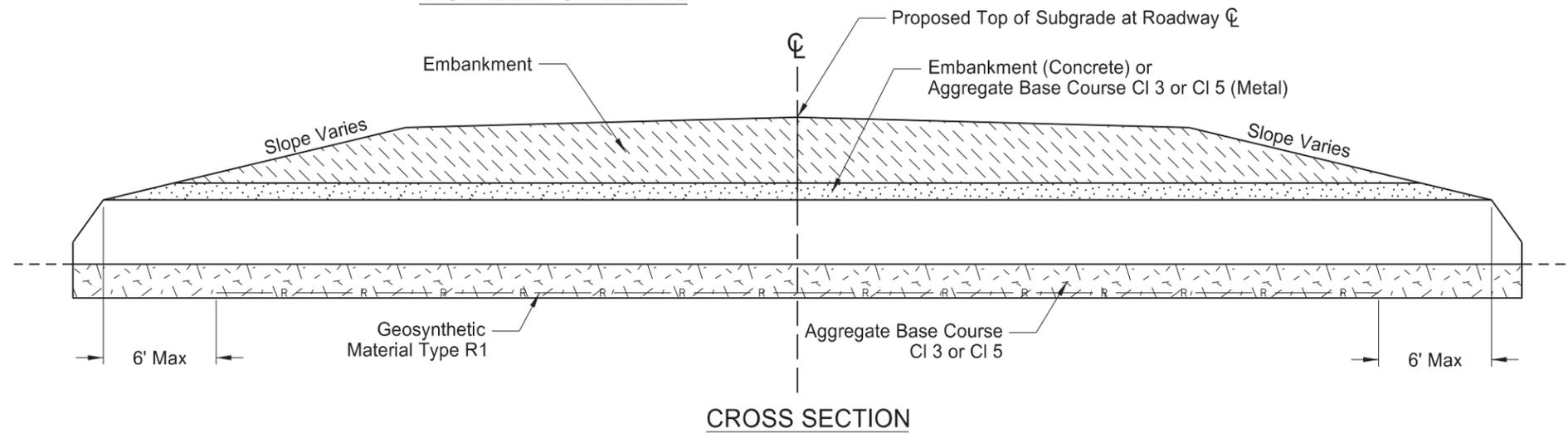
TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL FOR
MULTIPLE PIPES MORE THAN 4 FEET BELOW THE TOP OF PROPOSED SUBGRADE



EXCAVATION DETAIL



INSTALLATION DETAIL



CROSS SECTION

Pay Items

- 1) Pipe*
- 2) Geosynthetic Material Type R1
- 3) Removal of Pipe (if required)

*Included in Pipe Pay Items

- 1) Pipe
- 2) Trench Excavation
- 3) Aggregate Base Course CI 3 or CI 5
- 4) Embankment

NOTES:

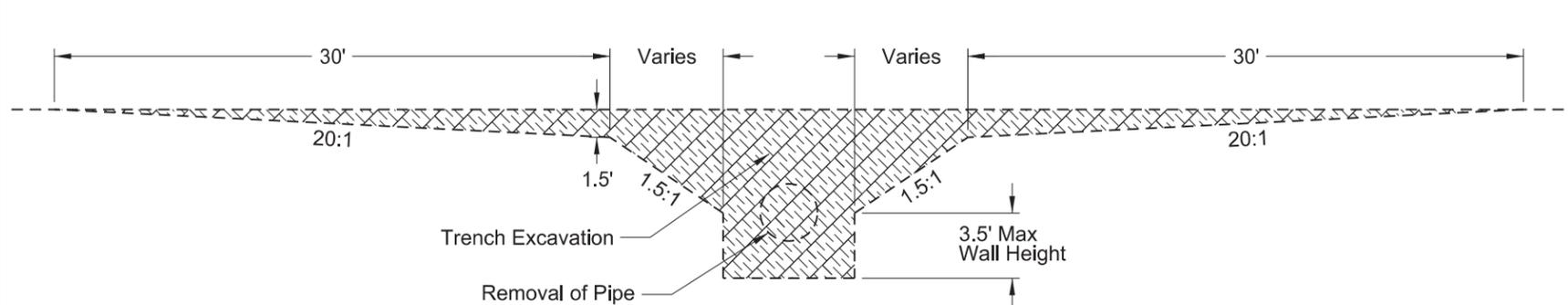
- 1) This drawing applies to new/replaced mainline and paved intersection roadways (including ramps). It does not include pipes in approaches.
- 2) Embankment may be either Borrow Excavation or Common Excavation - Type A

Backfill Dimensions	
Pipe Materials	Dimension (A)
Concrete	0.5 O.D.
Metal	0.5 O.D. + 1'

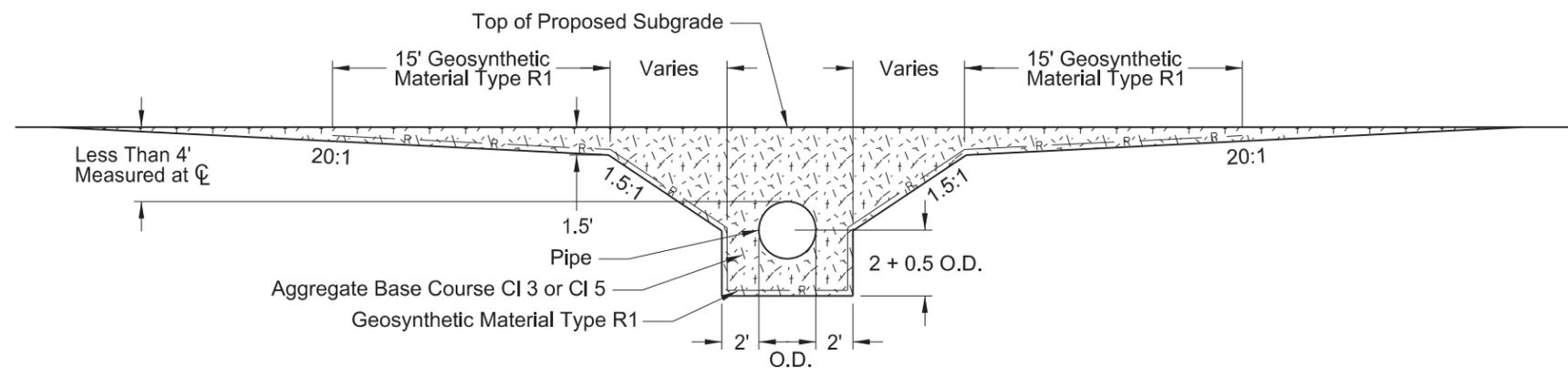
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-4-14	
REVISIONS	
DATE	CHANGE
3-3-14 1-21-14	Spelling Nomenclature

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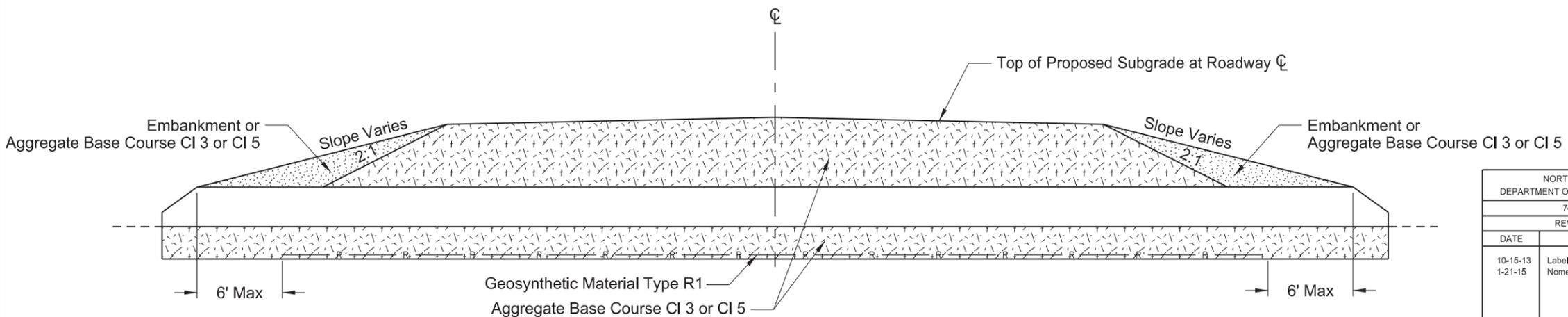
TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL FOR PIPES
4 FEET OR LESS BELOW THE TOP OF THE PROPOSED SUBGRADE



EXCAVATION DETAIL



INSTALLATION DETAIL



CROSS SECTION

Pay Items

- 1) Pipe*
- 2) Geosynthetic Material Type R1
- 3) Removal of Pipe (if required)

*Included in Pipe Pay Item

- 1) Pipe
- 2) Trench Excavation
- 3) Aggregate Base Course CI 3 or CI 5
- 4) Embankment

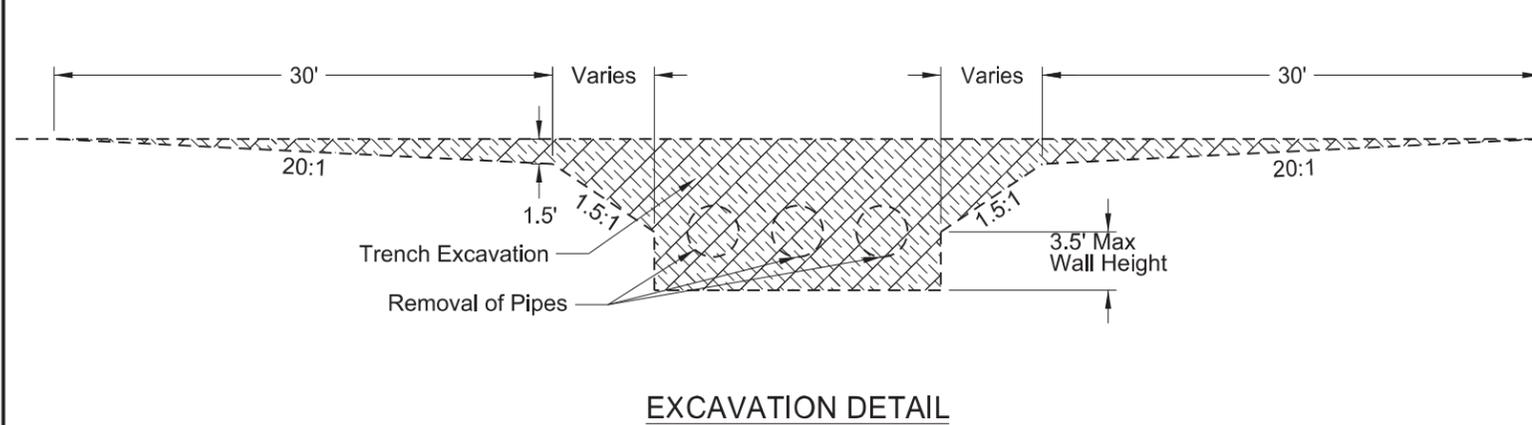
NOTES:

- 1) This drawing applies to new/replaced mainline and paved intersection roadway pipes only (including ramps). It does not include pipes in approaches.
- 2) Embankment may be either Borrow Excavation or Common Excavation - Type A

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE
10-15-13 1-21-15	Label Formatting Nomenclature

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TRANSVERSE MAINLINE PIPE INSTALLATION DETAIL FOR MULTIPLE PIPES
4 FEET OR LESS BELOW THE TOP OF THE PROPOSED SUBGRADE



Pay Items

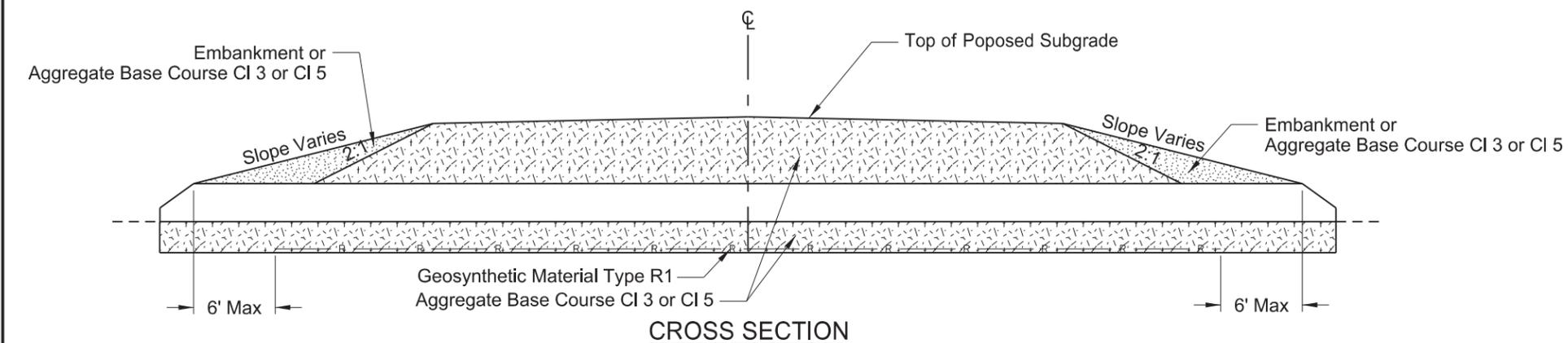
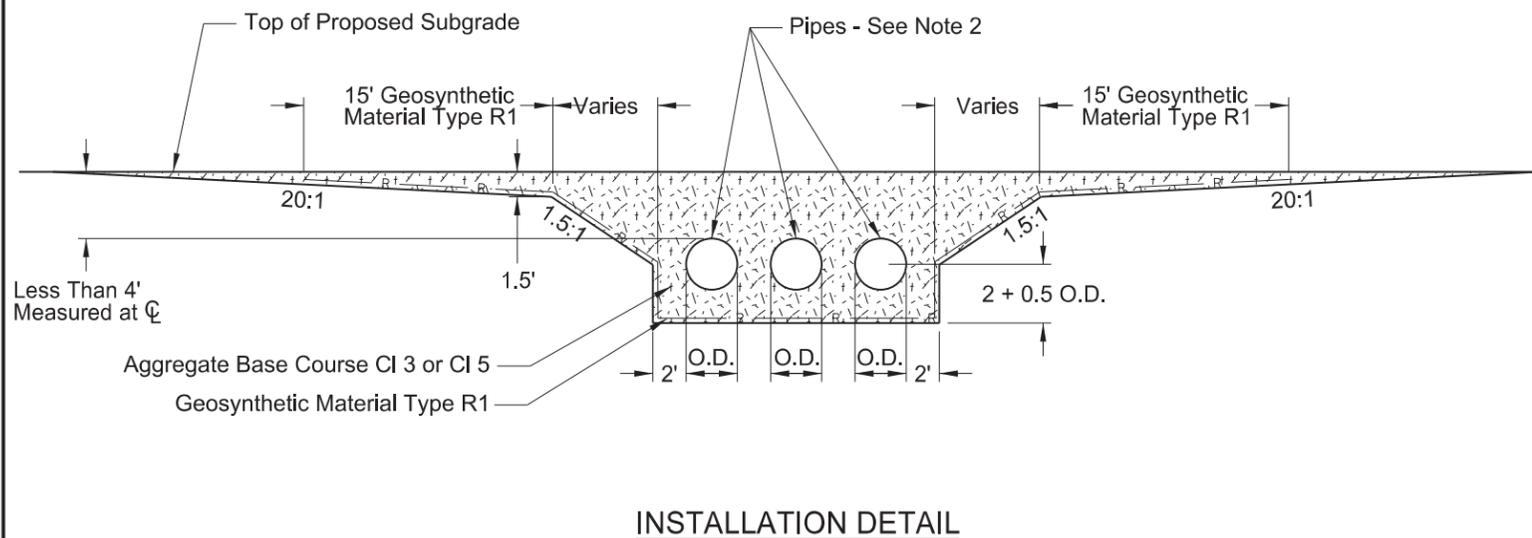
- 1) Pipe*
- 2) Geosynthetic Material Type R1
- 3) Removal of Pipe (if required)

*Included in Pipe Pay Item

- 1) Pipe
- 2) Trench Excavation
- 3) Aggregate Base Course CI 3 or CI 5
- 4) Embankment

NOTES:

- 1) This drawing applies to new/replaced mainline and paved intersection roadway pipes only (including ramps). It does not include pipes in approaches.
- 2) Embankment may be either Borrow Excavation or Common Excavation - Type A



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-4-14	
REVISIONS	
DATE	CHANGE
1-21-15	Nomenclature

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PE-2087,
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STANDARD MONUMENTS AND RIGHT OF WAY MARKERS

NOTES:

The construction and installation of Alignment Monuments, Iron Pin Reference Monuments, Iron Pin R/W Monuments, and Right of Way Markers (witness posts) shall conform to Section 720 of the Standard Specifications.

ALIGNMENT MONUMENTS:

Iron Pin or Precast Concrete Alignment Monuments with aluminum caps will be placed on the centerline alignment PI's, section corners, quarter corners, section line crossings, quarter line crossings, and at curve points (PC's, PT's, TS's, and ST's) on the centerline.

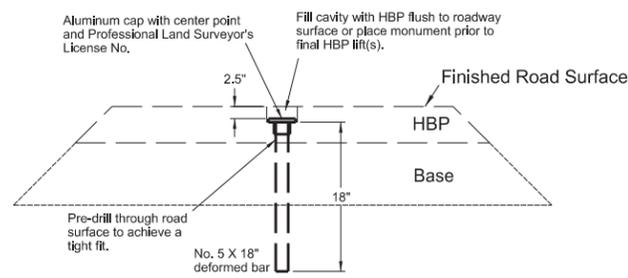
IRON PIN R/W MONUMENT:

Iron pins with aluminum caps (No. 5 X 18") will be placed at breaks on the Right of Way line, and at curve points (PC's, PT's, TS's and ST's) on the Right of Way line.

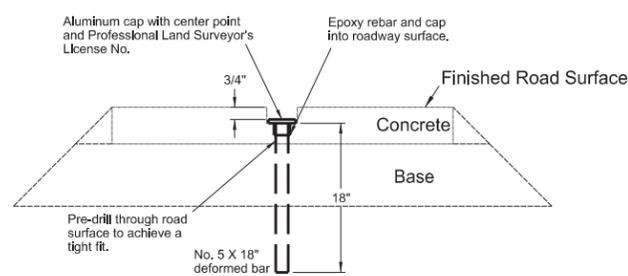
IRON PIN REFERENCE MONUMENT:

Iron Pins without aluminum caps (No. 5 X 18") will be placed as reference monuments on the Right of Way line at section corners, quarter corners, section line crossings, and quarter line crossings.

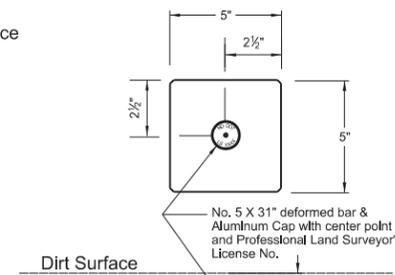
ALIGNMENT MONUMENT DETAILS



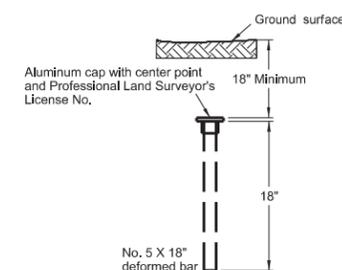
IRON PIN
(Within Finished Roadway Surface)



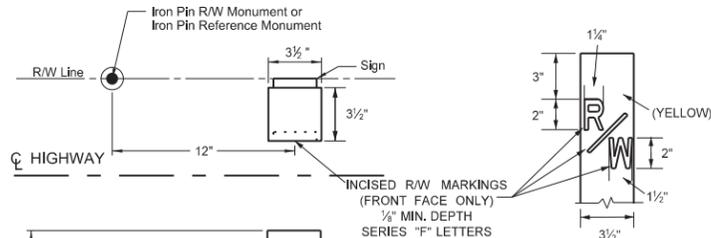
IRON PIN
(Within Finished Roadway Surface)



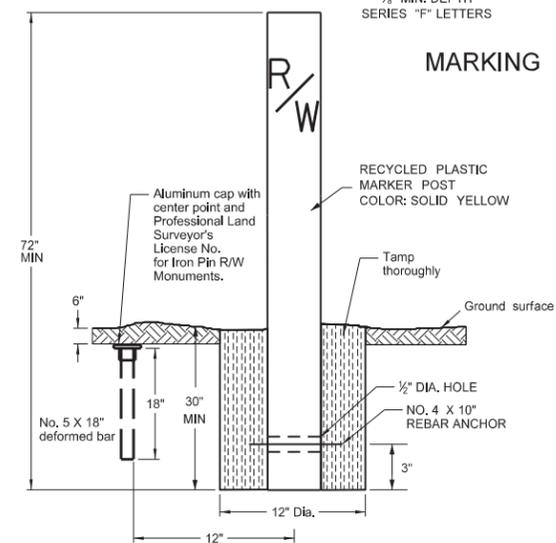
PRECAST CONCRETE
(Outside Finished Roadway Surface)
(Inside R/W Limits)



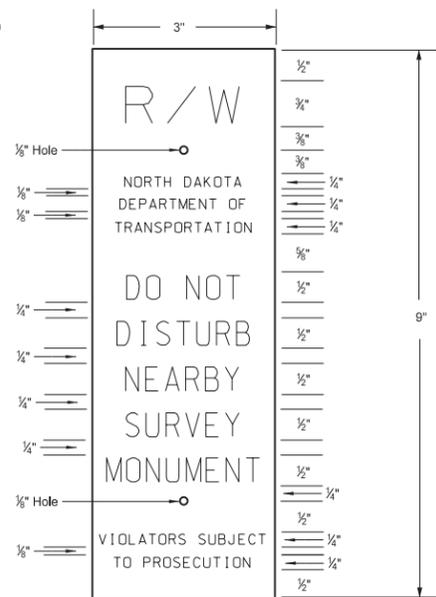
IRON PIN
(Outside Finished Roadway Surface)
(Outside R/W Limits)



MARKING DETAIL



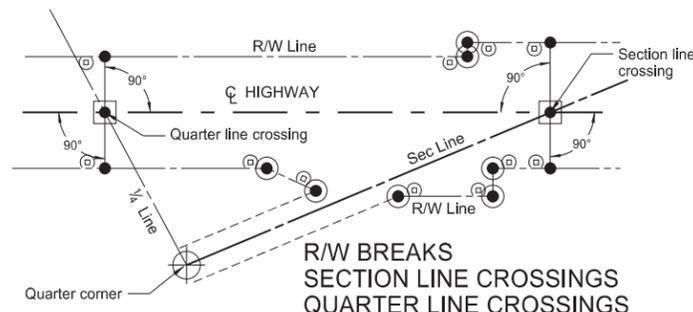
RECYCLED PLASTIC
RIGHT OF WAY MARKER
(WITNESS POST) DETAILS
&
IRON PIN REFERENCE AND R/W
MONUMENT DETAILS



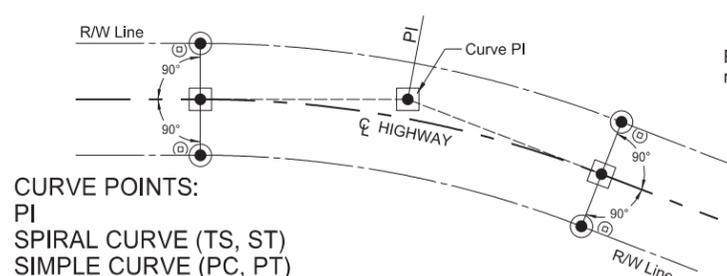
SIGN DETAIL

Black letters on orange high intensity background sheeting meeting ASTM D-4956 Type III or higher on 80 gauge 5052-H38 aluminum. Silk screen graphics. One color print. Sign shall be attached by drilling two holes in the face of the post (side facing the private owner, away from the Department of Transportation right of way). Put inserts into the holes and mount the sign with #4 vandal proof screws. Sign shall be installed 2" from top of post.

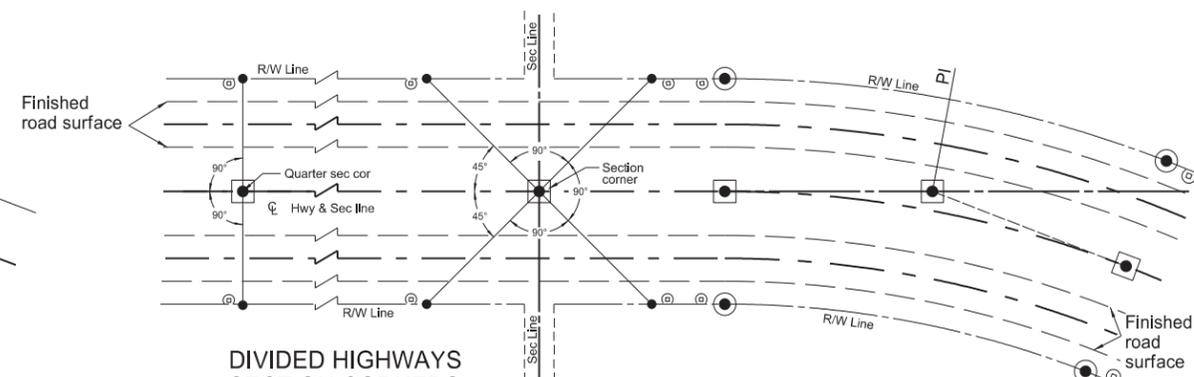
VARIOUS MONUMENT AND MARKER PLACEMENTS



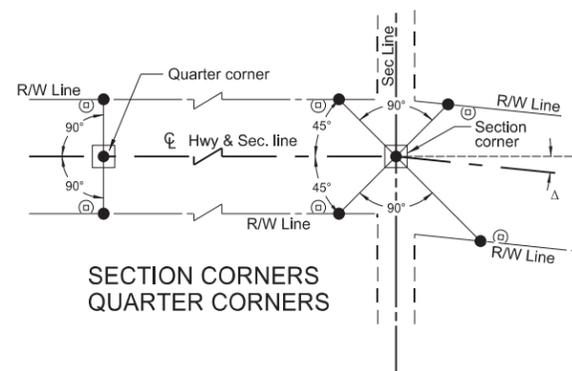
R/W BREAKS
SECTION LINE CROSSINGS
QUARTER LINE CROSSINGS



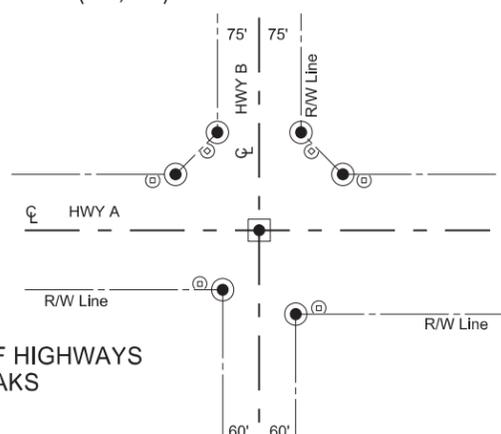
CURVE POINTS:
PI
SPIRAL CURVE (TS, ST)
SIMPLE CURVE (PC, PT)



DIVIDED HIGHWAYS
SECTION CORNERS
QUARTER CORNERS



SECTION CORNERS
QUARTER CORNERS



INTERSECTION OF HIGHWAYS
FLARED R/W BREAKS

LEGEND

- Iron Pin Reference Monument
- ⊙ R/W Marker (witness post)
- Alignment Monument
- Iron Pin R/W Monument

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
REVISIONS	
DATE	CHANGE
11/12/13	Note for SIGN DETAIL modified to meet ASTM D-4956 Type III or higher on 80 gauge 5052-H38

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Roger Weigel
Registration Number
PE-2930,
on 11/12/13 and the original document is stored at the
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INLET - SPECIAL

D-722-1B

TYPE 1
(See Standard Drawing D-722-1)

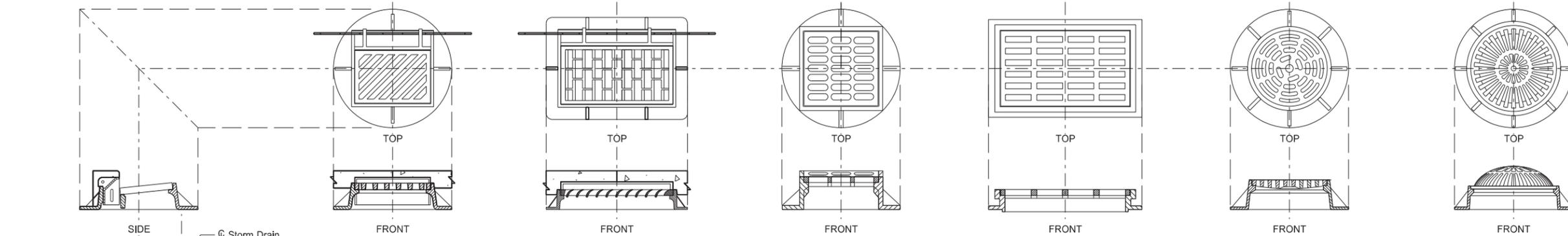
TYPE 2
(See Standard Drawing D-722-2)

MOUNTABLE - TYPE A
(See Standard Drawing D-722-3)

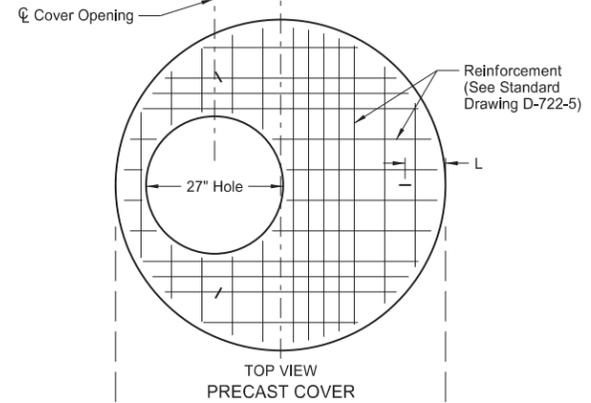
MOUNTABLE - TYPE B
(See Standard Drawing D-722-3)

CATCH BASIN - TYPE A
(See Standard Drawing D-722-1A)

CATCH BASIN - BEEHIVE (6 in. or 9 in.)
(See Standard Drawing D-722-1A)

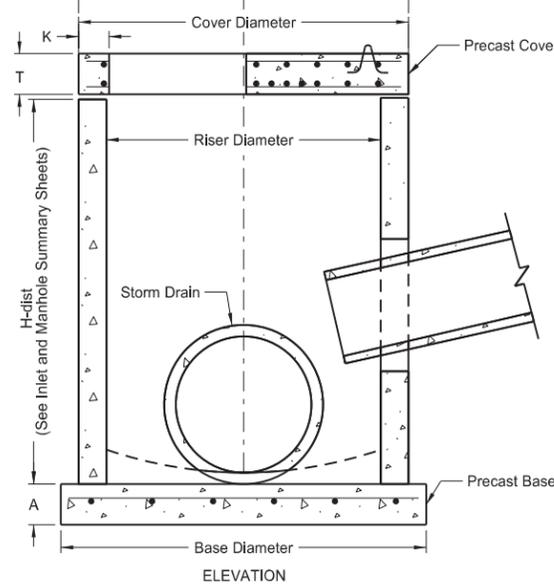


See Note 1.



RISER DIAMETER	COVER DIAMETER	BASE DIAMETER
48"	58"	66"
60"	72"	78"
72"	86"	92"

See Note 4.



ELEVATION
MANHOLE
(See Standard Drawing D-722-5)

PAY ITEMS

48 in. Riser	Inlet Special - Type 1 48 in.	Ea.
	Inlet Special - Type 2 48 in.	Ea.
	Inlet Special Mountable - Type A 48 in.	Ea.
	Inlet Special Mountable - Type B 48 in.	Ea.
	Inlet Special Catch basin 6 in. beehive 48 in.	Ea.
	Inlet Special Catch basin - Type A 48 in.	Ea.
60 in. Riser	Inlet Special - Type 1 60 in.	Ea.
	Inlet Special - Type 2 60 in.	Ea.
	Inlet Special Mountable - Type A 60 in.	Ea.
	Inlet Special Mountable - Type B 60 in.	Ea.
	Inlet Special Catch basin 6 in. beehive 60 in.	Ea.
	Inlet Special Catch basin 9 in. beehive 60 in.	Ea.
72 in. Riser	Inlet Special - Type 1 72 in.	Ea.
	Inlet Special - Type 2 72 in.	Ea.
	Inlet Special Mountable - Type A 72 in.	Ea.
	Inlet Special Mountable - Type B 72 in.	Ea.
	Inlet Special Catch basin 6 in. beehive 72 in.	Ea.
	Inlet Special Catch basin 9 in. beehive 72 in.	Ea.

NOTES:

- For inlet casting details, see Standard Drawings D-722-1, D-722-21A, D-722-2, and D-722-3. Other castings, similar in dimension, may be used provided the casting meets the requirements set forth in the referenced Standard Drawings. The grate style shall be as specified on the plans and included in the price bid for "Inlet Special - (casting type & riser size)".
- Metal used in the manufacture of castings shall conform to AASHTO M-105, Class 35B.
- The Class of concrete, aggregate size, and methods of construction for the manhole riser, cover, and base shall be as detailed in Standard Drawing D-722-5.
- See Standard Drawing D-722-5 for manhole riser, cover, and base details, dimensions, and reinforcement requirements.
- The distance between the centerline of the cover opening and the centerline of the storm drain shall be noted on the Plan & Profile sheets.
- Manhole steps, if noted on the Plan and Profile sheets, shall be constructed per Standard Drawing D-722-5.
- On projects with P.C.C. pavement, all risers shall be constructed 4 to 5 inches below final elevation and adjusted to final elevation after paving. Adjustments may be made with adjusting rings or cast-in-place concrete. All costs for this adjustment shall be included in the price bid for "Inlet - Special, (casting type & riser size)".

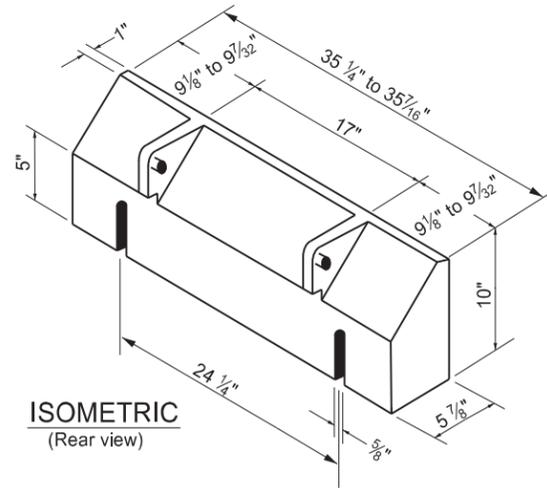
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
03-18-14	
REVISIONS	
DATE	CHANGE

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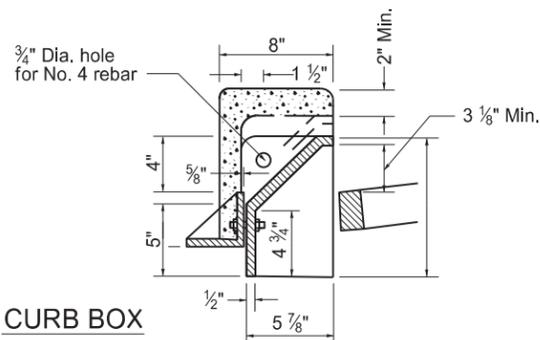
INLET - TYPE 2

D-722-2

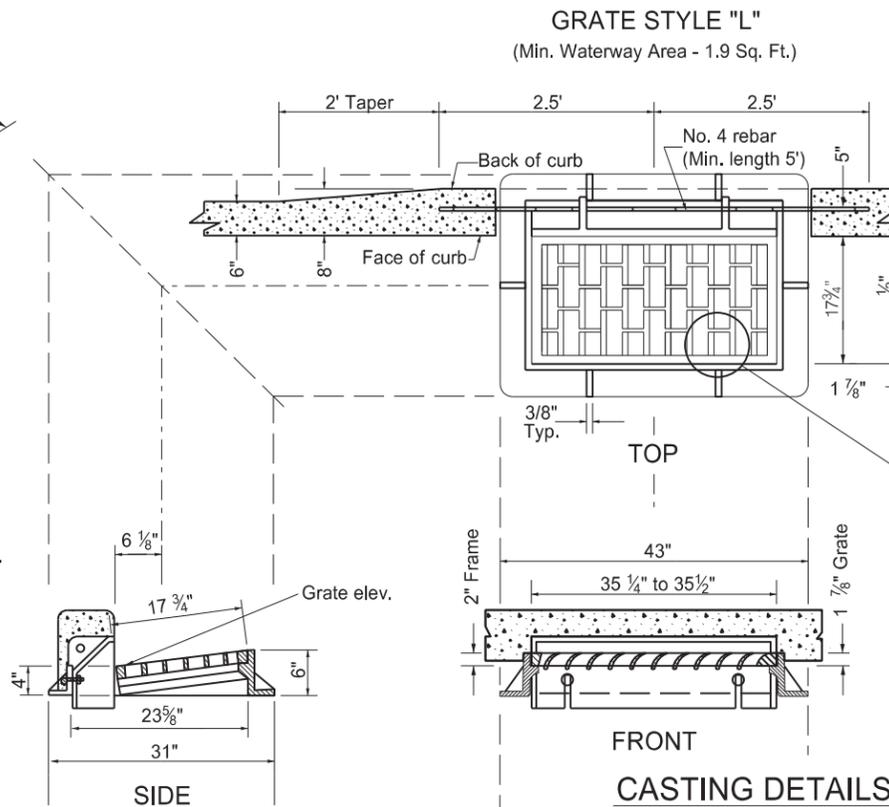
Pay Items
 Inlet - Type 2Ea.
 Inlet - Type 2, Double.....Ea.



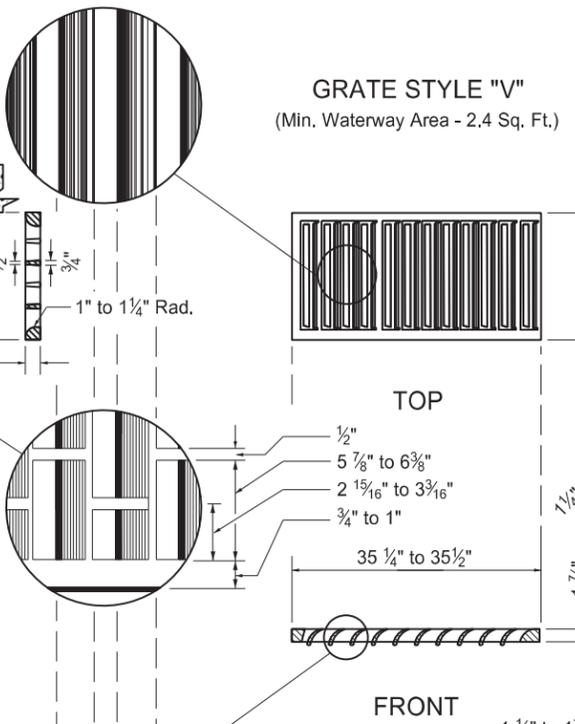
ISOMETRIC
(Rear view)



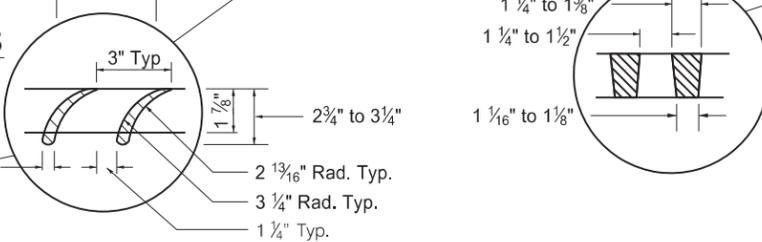
CURB BOX



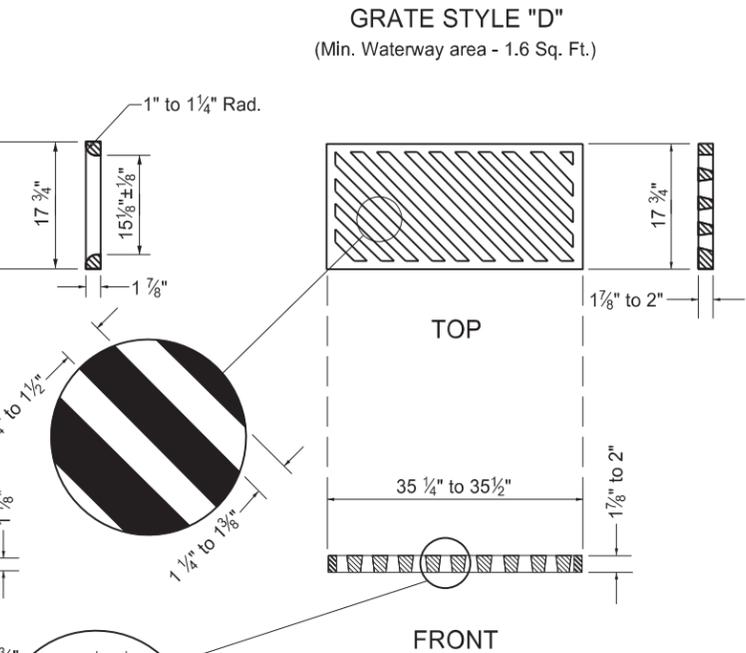
CASTING DETAILS



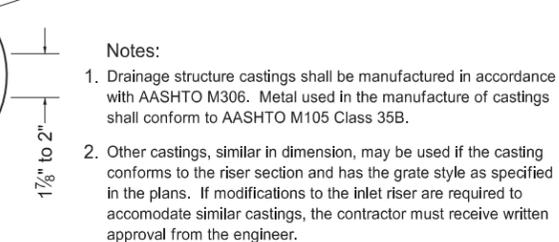
FRONT



3" Typ.
1 7/8"
2 3/4" to 3 1/4"
2 13/16" Rad. Typ.
3 1/4" Rad. Typ.
1 1/4" Typ.



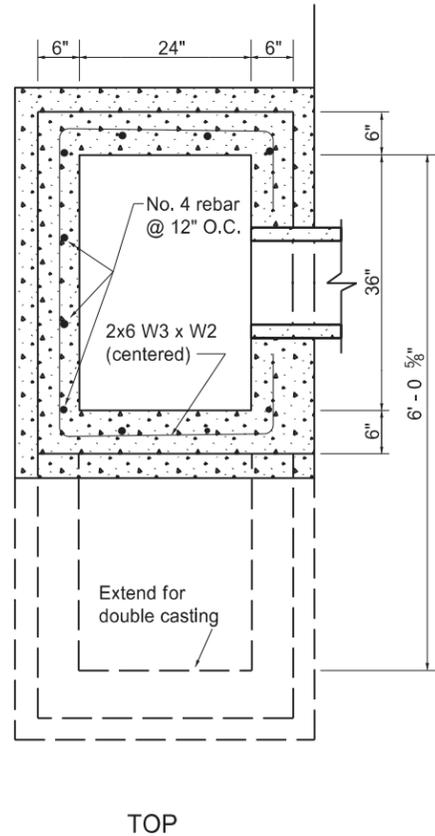
FRONT



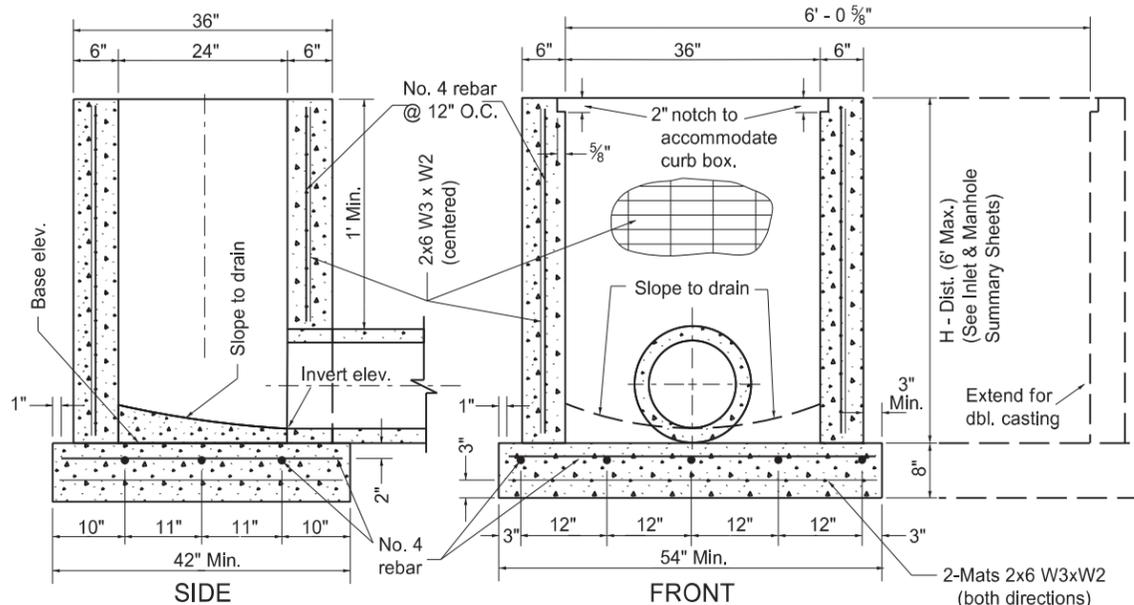
1 1/4" to 1 3/8"
1 1/4" to 1 1/2"
1 1/8" to 1 1/4"

Notes:

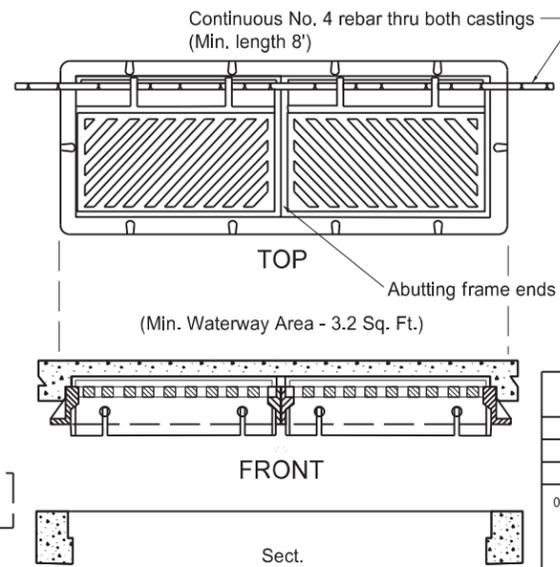
1. Drainage structure castings shall be manufactured in accordance with AASHTO M306. Metal used in the manufacture of castings shall conform to AASHTO M105 Class 35B.
2. Other castings, similar in dimension, may be used if the casting conforms to the riser section and has the grate style as specified in the plans. If modifications to the inlet riser are required to accommodate similar castings, the contractor must receive written approval from the engineer.
3. Precast risers shall be constructed in accordance with ASTM C858.
4. The contractor shall have the option of using precast or poured in place bases. Cast in place concrete shall be Class AE-3. Construction shall be in accordance with section 722 of the Standard Specifications.
5. On projects with P.C.C. pavement, all inlet risers or barrels shall be constructed 4 to 5 inches below final elevation and adjusted to final grade after paving. Adjustment may be done with adjusting rings or cast-in-place concrete. All costs for this adjustment shall be included in the price bid for the inlet.
6. Welded wire reinforcing fabric shall conform to AASHTO M55 Grade 65.
7. The deformed reinforcing steel shall conform to AASHTO M31.



TOP



RISER DETAILS



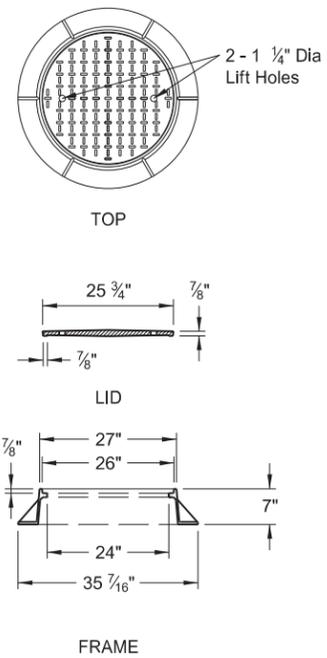
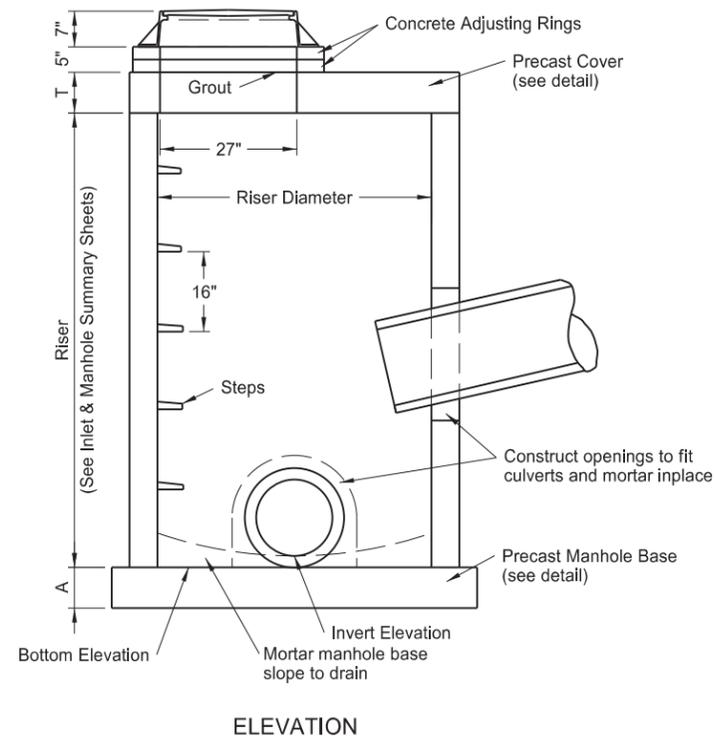
INLET - TYPE 2 - DOUBLE

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-12-14	
REVISIONS	
DATE	CHANGE
07-07-14	Revised Note 4

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MANHOLE DETAILS

D-722-5



PRECAST MANHOLE COVERS

RISER DIAMETER	COVER DIAMETER	WEIGHT OF SECTION	T	K	L	BOTTOM * BARS	TOP * BARS
48"	58"	1,080 Lb	6"	6"	8"	#4 at 6"	—
54"	65"	1,910 Lb	8"	6"	8"	#4 at 6"	—
60"	72"	2,430 Lb	8"	7"	9"	#4 at 6"	#4 at 11"
66"	79"	3,010 Lb	8"	7"	9"	#4 at 6"	#4 at 11"
72"	86"	3,640 Lb	8"	8"	10"	#4 at 6"	#4 at 11"
84"	100"	5,060 Lb	8"	9"	11"	#5 at 6"	#5 at 11"
96"	114"	6,695 Lb	8"	9"	11"	#5 at 6"	#5 at 11"
108"	128"	12,810 Lb	12"	10"	12"	#5 at 6"	#5 at 11"
120"	142"	15,900 Lb	12"	11"	13"	#5 at 6"	#5 at 11"

* - Reinforcement listed shall be placed in each direction.

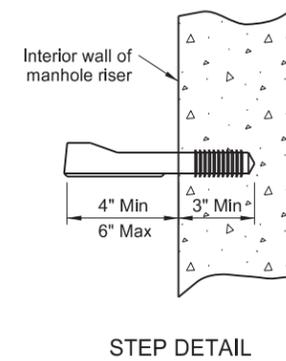
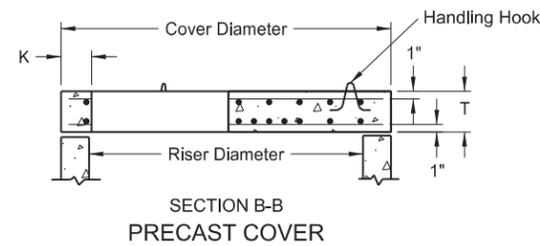
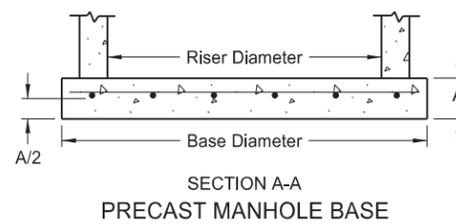
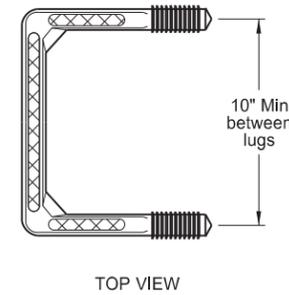
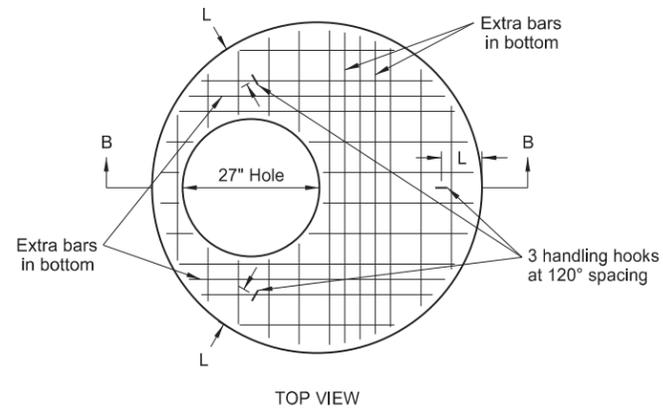
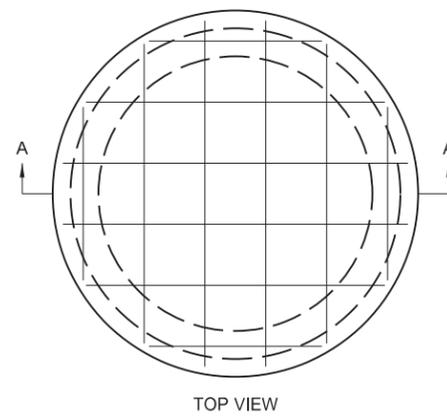
MANHOLE BASES

RISER DIAMETER	BASE DIAMETER	WEIGHT OF SECTION	A	BARS *
48"	66"	1,785 Lb	6"	#4 at 12"
54"	72"	2,830 Lb	8"	#4 at 12"
60"	78"	3,320 Lb	8"	#4 at 12"
66"	86"	4,035 Lb	8"	#4 at 12"
72"	92"	4,620 Lb	8"	#4 at 12"
84"	107"	6,245 Lb	8"	#4 at 12"
96"	120"	7,855 Lb	8"	#4 at 12"
108"	132"	14,255 Lb	12"	#4 at 8"
120"	148"	17,925 Lb	12"	#4 at 8"

* - Reinforcement listed shall be placed in each direction.

NOTES:

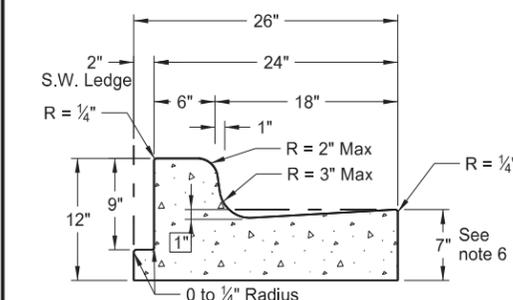
- The contractor shall have the option of using precast or cast-in-place bases. Class of concrete shall be AE. The aggregate size shall be approved by the engineer in the field. Construction shall be in accordance with the NDDOT Standard Specifications.
- Precast concrete manholes, risers and steps shall conform to AASHTO M199.
- Precast concrete bases and covers shall be reinforced as shown in the table for the corresponding riser diameter.
- All reinforcing steel shall be Grade 60 steel.
- Bottoms of manhole risers shall be cut or precast square to fit the manhole base. Grout joint between base and riser with cement mortar.
- The manhole riser length listed in the plans has been determined assuming the use of the 7" manhole casting plus 2 concrete adjusting rings (5") plus the "T" dimension shown in the Precast Manhole Covers table.
- Manhole steps shall be corrosion resistant and shall have a minimum vertical load resistance of 800 pounds and a minimum horizontal pull-out resistance of 400 pounds. Configuration of the steps shall be approved by the Engineer.
- Precast concrete manhole covers shown are designed for an HS-20 wheel load and a maximum fill height of 15'-0". Special design required for heavier wheel loads and/or greater fill heights.
- Other castings, similar in dimension, may be used if the casting conforms to the manhole cover and has a lid style as specified. If modifications to the manhole cover are required to facilitate similar castings the contractor must receive written approval from the engineer.
- Castings shall be manufactured in accordance with AASHTO M306-09. Metal used in the manufacture of castings shall conform to AASHTO M105 Class 35B.



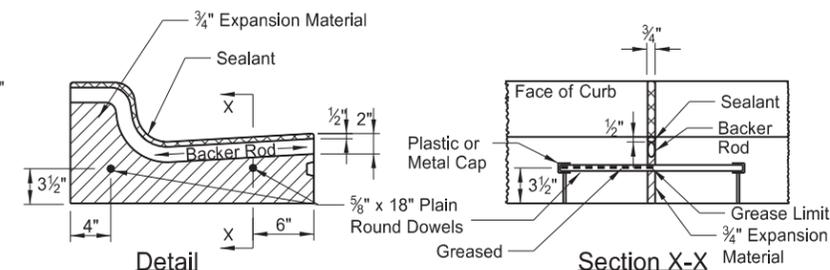
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-14-2013	
REVISIONS	
DATE	CHANGE
6-24-14	Revised notes 1 & 6, added dimensions to Elev. drawing

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Roger Weigel,
 Registration Number
PE-2930,
 on 6-24-14 and the original document is stored at the North Dakota Department of Transportation

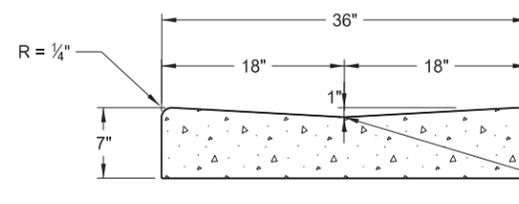
Curb & Gutter and Valley Gutter



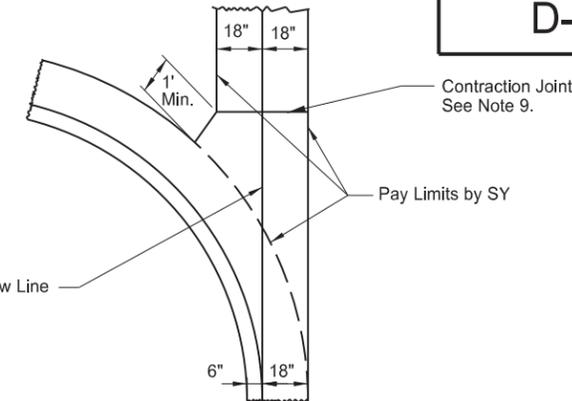
Curb & Gutter Type 1 (Sec. A & B)
Adjacent to Concrete Sidewalk,
Median, or Parking Lot.
(Sec. A shown. See Sec B for
additional details.)



Isolation Joint



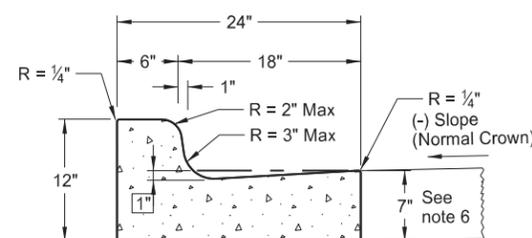
36" Concrete Valley Gutter Detail



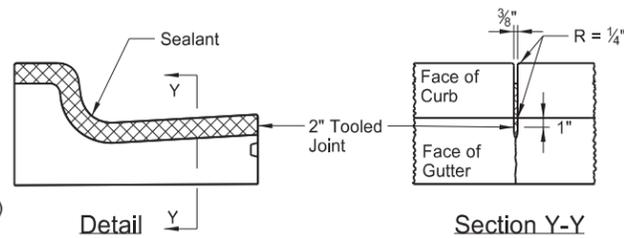
36" Concrete Valley Gutter Plan

NOTES:

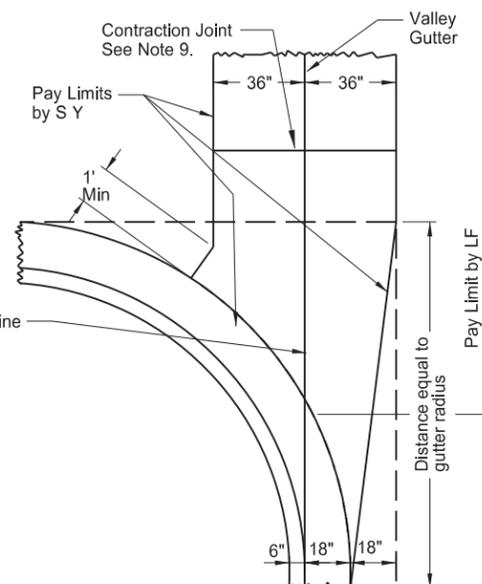
1. Curb and Gutter Type 1 (Sec. A & B) to be used. Section "A" to be used with (-) pavement slopes and section "B" to be used with (+) pavement slopes.
2. Contraction Joints: Tool the Curb & Gutter 2" as shown on the contraction joint details.
3. Isolation Joints: Isolation joint material shall be 3/4" preformed expansion joint filler conforming to the standard specifications. The opening for the backer rod and joint sealant shall be formed by a pre-cut piece of wood or other material approved by the engineer. Dowel supports are not required on the second pour at a cold joint, plastic or metal caps and greased dowels shall be installed in the cold joint for the second pour.
4. Joint Spacing: For hot bituminous pavements the joint spacing for the curb and gutter shall be 10' max. with the panels on each side of the inlets. For concrete pavements the joint spacing for the curb and gutter shall match the pavement joint on PCC Pavements of approximately 15' spacing.
5. Joint sealing: All contraction and isolation joints shall be sealed as shown in the details. The joint sealant for contraction joints shall conform to section 826.02B. The sealant for expansion joints shall be as specified in note 3 above. The sealant shall be tooled and installed in accordance with the manufacturer's recommendations.
6. Depth of Face of Gutter: For hot bituminous pavement the depth of gutter shall be 7" as shown. For PCC pavements, the Contractor has the option to match the depth of gutter to the depth of the adjacent PCC pavement or to construct a 7" depth as shown.
7. When the curb and gutter abuts PCC pavement, it shall be tied to the PCC pavement. The tie bar shall consist of a No. 3 bar, 1'-6" in length spaced 4' center to center.
8. On street returns and other locations where the new curb and gutter ends and does not abut existing curb and gutter, the end two (2) feet of the curb shall be tapered from 6" in height to 0". A 1/2" preformed isolation joint which is full depth and the same shape as the curb and gutter shall be installed just ahead of the taper. An 18" tie bar shall be installed across the joint.
9. Valley Gutter Joints: Contraction joints are required at approx. 10' intervals. The contraction joints shall be 1/8" min. to 3/8" max. in width. The joints shall be formed by sawing or scoring to a minimum depth of 2". The joint sealant shall be a hot poured elastic type joint sealer in accordance with Section 826.02A.2 of the Standard Specifications. The joint and sealant shall be included in the price bid for Valley Gutter.



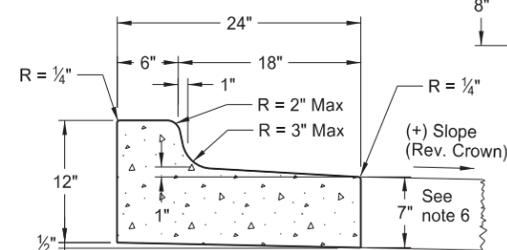
Curb & Gutter Type 1 (Sec. A)



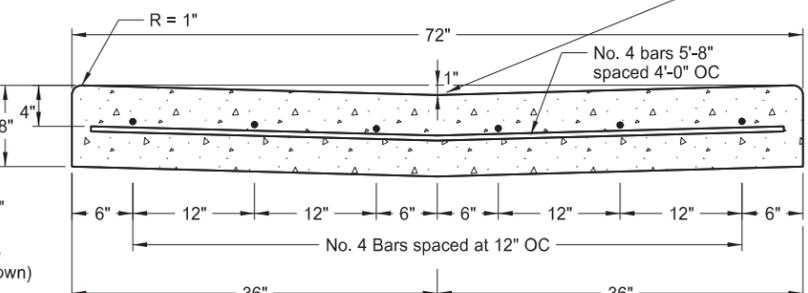
Contraction Joint



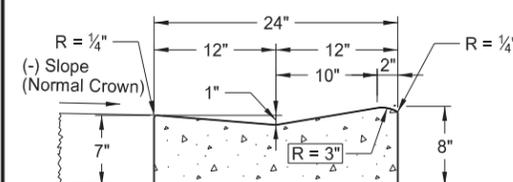
72" Concrete Valley Gutter Plan



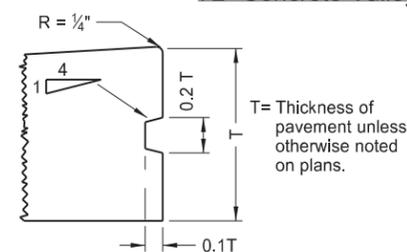
Curb & Gutter Type 1 (Sec. B)



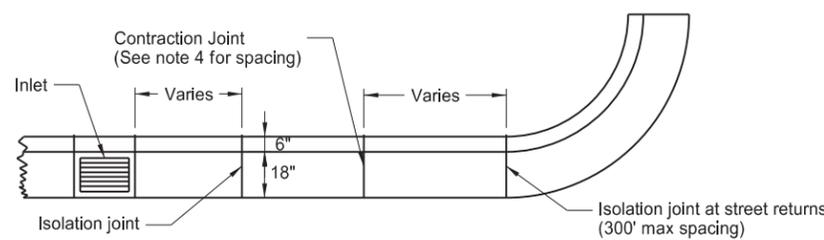
72" Concrete Valley Gutter Detail



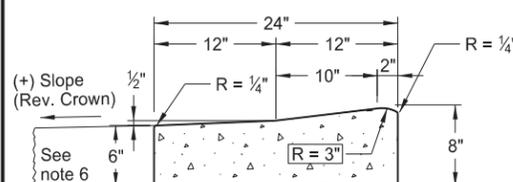
Mountable Curb & Gutter Type 1 (Sec. A)



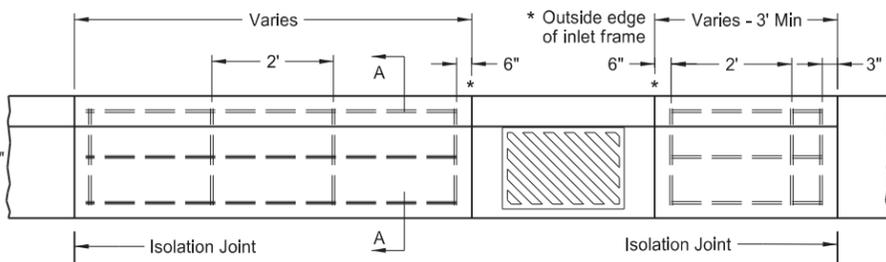
Keyway Detail for Curb & Gutter
(To be used with PCC Pavement and Drives)



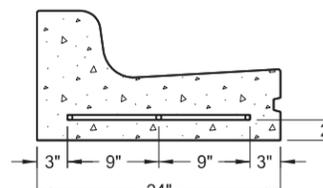
Joint Location Detail



Mountable Curb & Gutter Type 1 (Sec. B)



Curb & Gutter Reinforcing at Inlets



Section A-A

NOTE: All bars shall be #4 deformed reinforcing bars. Splices will not be permitted. Reinforcing bars at inlet locations will not be paid for separately, but shall be included in the price bid for "Curb and Gutter - Type 1." This includes inlets located on radii. The reinforcement shall be extended to the second joint (rebar placed through the first joint) in cases where the 3' min. panel length cannot be obtained.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-7-2013	
REVISIONS	
DATE	CHANGE

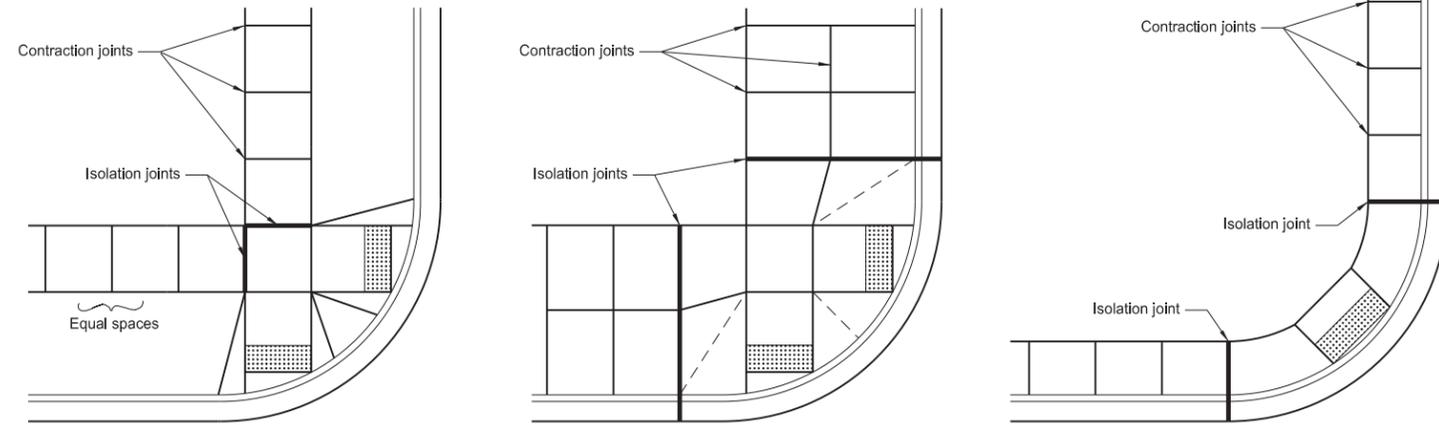
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North Dakota Department
of Transportation

SIDEWALK

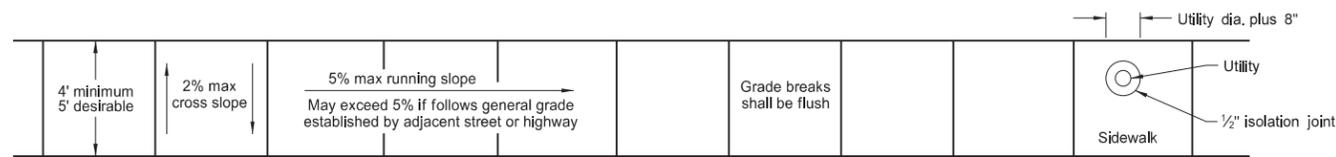
D-750-2

NOTES:

1. Curb ramp and detectable warning panel layouts are for informational purposes only. See Standard Drawing D-750-3 for curb ramp and detectable warning panel details.
2. Joint Spacing: Transverse contraction joint spacing shall vary from 4' to 6' to create approximate square panels. Longitudinal contraction joints shall be used where the sidewalk width is 8' or greater, and shall be spaced at half the sidewalk width. The contraction joints may be sawed or a grooved joint, and shall be a minimum of 1/3 the depth of the concrete. When the sidewalk is adjacent to the curb & gutter, the sidewalk joint spacing shall be varied to match up with the curb & gutter joints. Isolation joints should also be used between separately poured concretes, or between old and new concrete. The cost for all labor, equipment, and material necessary to construct contraction and isolation joints shall be included in the price bid for sidewalk concrete.
3. 4" sidewalk concrete thickness to be used unless otherwise specified in the plans.
4. 4" base material thickness to be used unless otherwise specified in the plans. All labor and materials necessary to place the base material shall be included in the price bid for "Salvage Base Course" or "Aggregate Base Course CL 5."
5. Landscaping is preferred to modify existing ground slope changes as needed. If not possible, such as adjacent buildings, a vertical curb may be used as shown in the detail below. The curb will be paid for at the unit price bid for the item "Curb - Type I" per lineal foot.

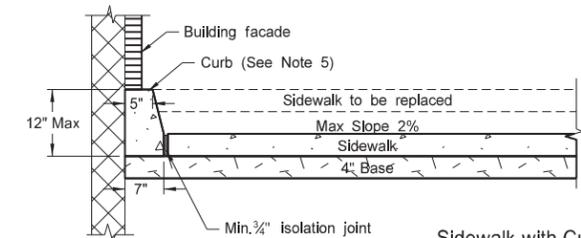


Typical Joint Layouts

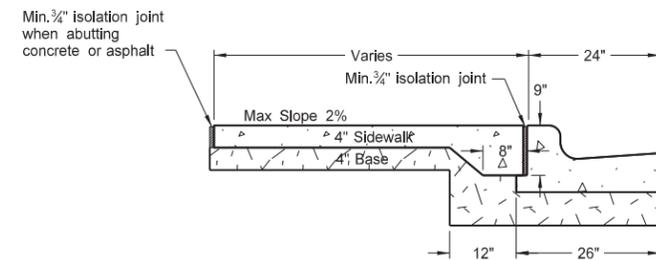


Sidewalk Width and Grade

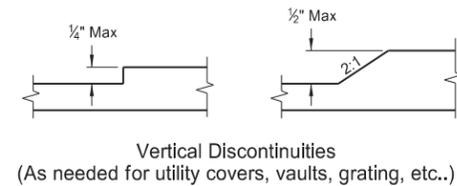
Utility Blockout



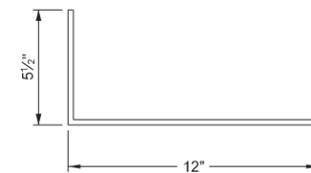
Sidewalk with Curb Detail (Building face application)



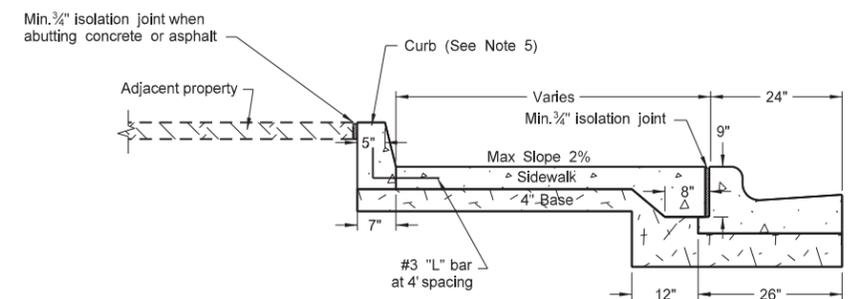
Sidewalk Detail (Installed adjacent to curb and gutter)



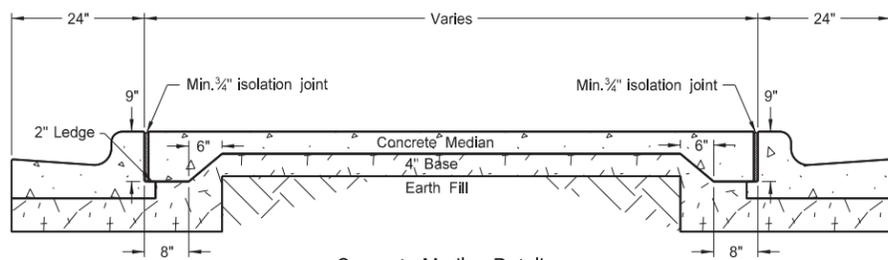
Vertical Discontinuities (As needed for utility covers, vaults, grating, etc..)



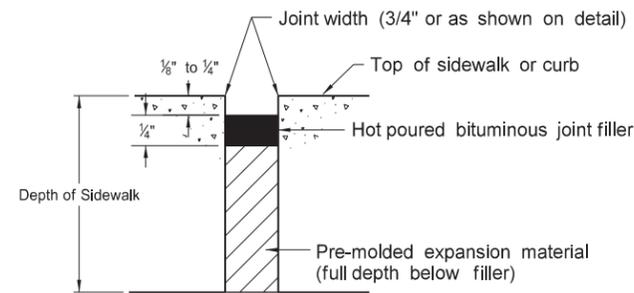
"L" Bar Detail #3 Bar



Sidewalk with Curb Detail (Adjacent property application)



Concrete Median Detail



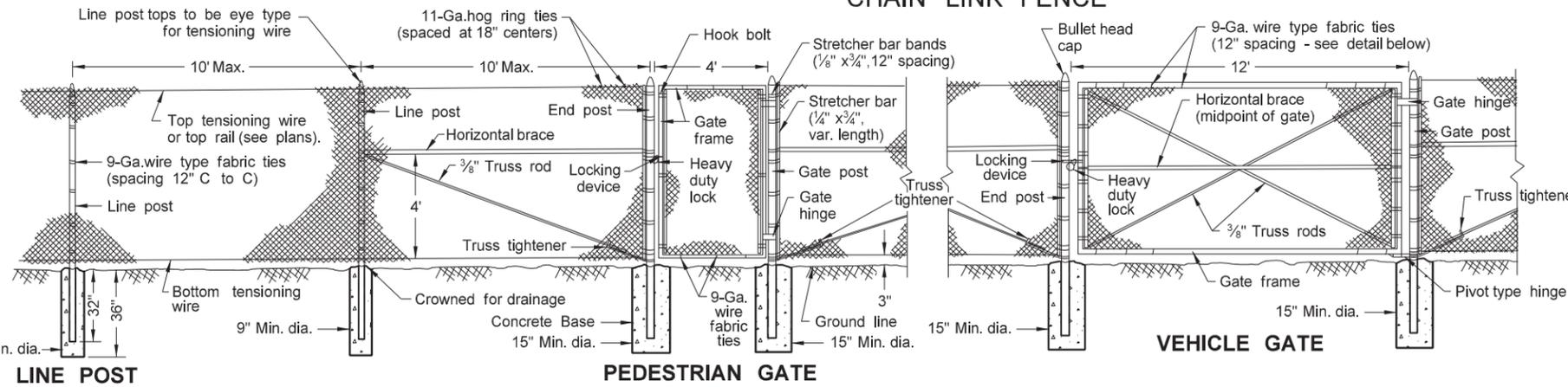
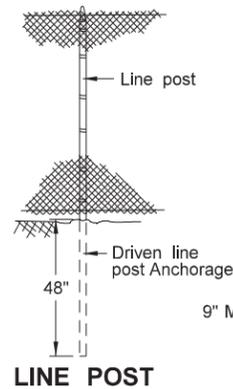
Typical Isolation Joint Seal (longitudinal and transverse)

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-26-13	
REVISIONS	
DATE	CHANGE

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CHAIN LINK FENCE

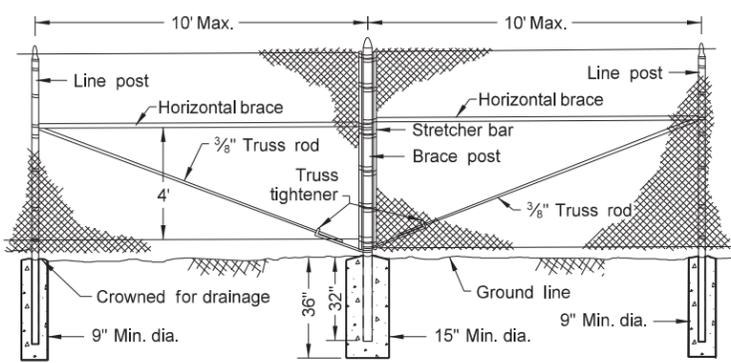
ALTERNATE LINE POST ANCHORAGE



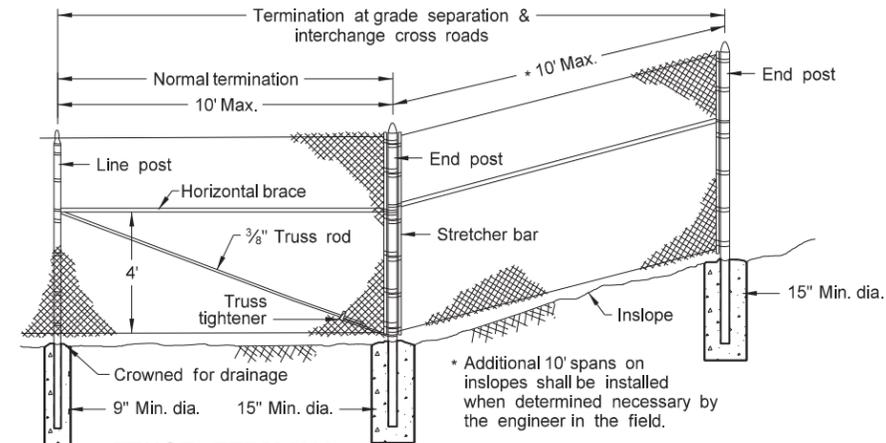
NOTES:

1. Double brace assemblies shall be installed at locations shown on the plans or established by the engineer. The distance between adjacent fence terminals, corner assemblies, or double brace assemblies shall not exceed 1000 feet. No deduction in measured pay length of chain link fence will be made for gates, corner assemblies, double brace assemblies, or fence terminals.
2. All miscellaneous fittings shall be of the type and size recommended by the manufacturer of the fence and approved by the engineer.
3. Height of fabric shall be 6' unless otherwise shown on the plans.
4. Concrete for the post bases shall be Class YE in accordance with Sec. 802 of the Standard Specifications. Course aggregate for concrete mix shall be size No. 4 or 5 at the option of the contractor but shall not be changed during the work except by written permission of the engineer.
5. The contractor shall have the option of using any of the types of posts shown in the table of equivalent post sizes and weights for the specified use.
6. Private fences shall not be connected to the highway right-of-way fence, but may be abutted next to the right-of-way fence.
7. A concrete anchorage shall be used for all end, corner, and brace posts, and for the first line post(s) adjacent to the terminal posts.

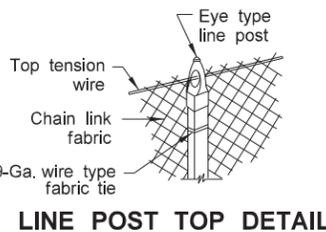
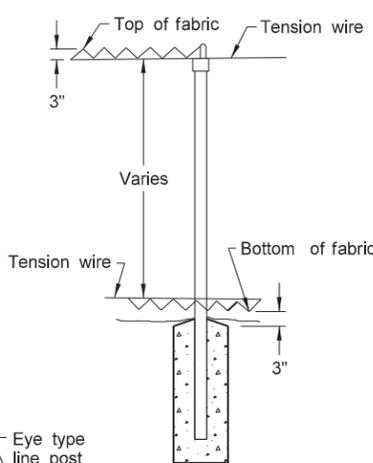
LINE POST



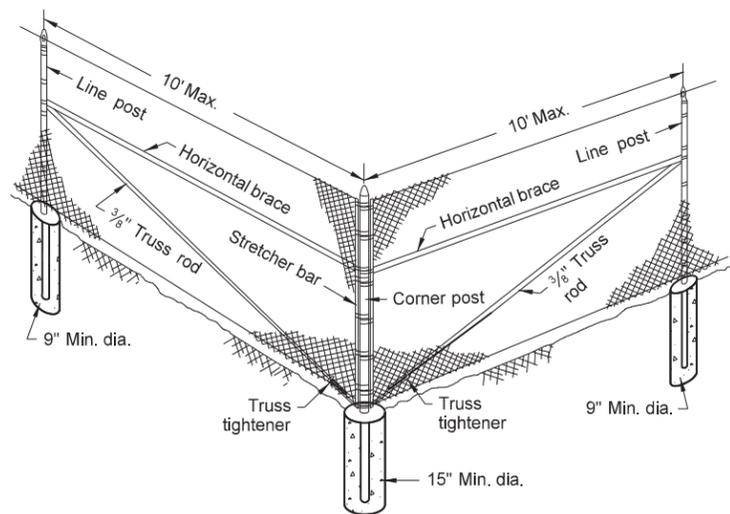
DOUBLE BRACE ASSEMBLY



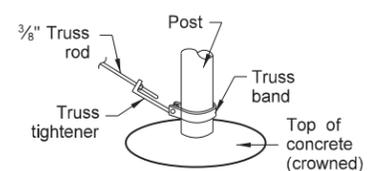
FENCE TERMINAL



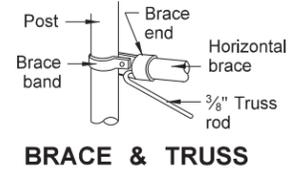
LINE POST TOP DETAIL



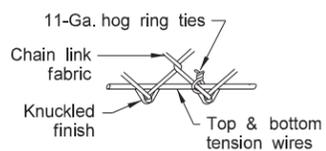
CORNER ASSEMBLY



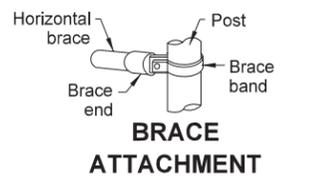
TRUSS ATTACHMENT AT TERMINAL POSTS



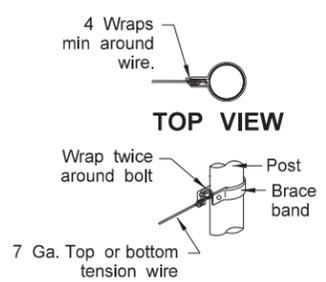
BRACE & TRUSS ATTACHMENT



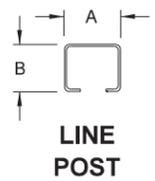
HOG RING FASTENER DETAIL



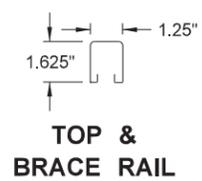
BRACE ATTACHMENT



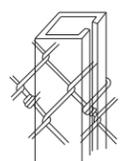
TENSION WIRE ANCHORAGE



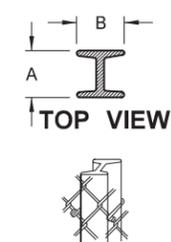
LINE POST



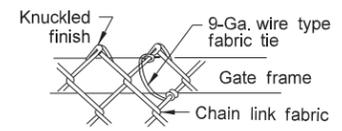
TOP & BRACE RAIL



ROLL FORMED POST



"H" COLUMN POST



WIRE TYPE FABRIC TIE DETAIL

USE OF POST		ROUND STEEL		ROLL FORMED			"H" COLUMN STEEL			
		Size	Weight - Lbs./Ft.		Size	Weight	Size		Weight	
FABRIC HEIGHT	Out. Dia.	Grade 1	Grade 2	A	B	Lbs./Ft.	A	B	Lbs./Ft.	
LINE POST	6' or less	1.900"	2.72	2.28	1.875"	1.625"	2.40	2.25"	1.70"	3.26
	Over 6'	2.375"	3.65	3.12	2.25"	1.70"	2.78	2.25"	1.70"	3.26
END or CORNER	6' or less	2.375"	3.65	3.12	ROLL FORMED STEEL POSTS NOT PERMITTED	"H" COLUMN STEEL POSTS NOT PERMITTED				
	Over 6'	2.875"	5.79	4.64						
BRACE POST	6' or less	2.375"	3.65	3.12						
	Over 6'	2.875"	5.79	4.64						
GATE POST	6' or less	3.500"	7.58	5.71						
	Over 6'	4.000"	9.11	6.56						
EXTERIOR FRAME FOR GATE	Gate width 6' or less	1.660"	2.27	1.84						
	Gate width over 6'	1.900"	2.72	2.28						
HORIZONTAL BRACE	All	1.660"	2.27	1.84	1.625" x 1.25"	1.35				



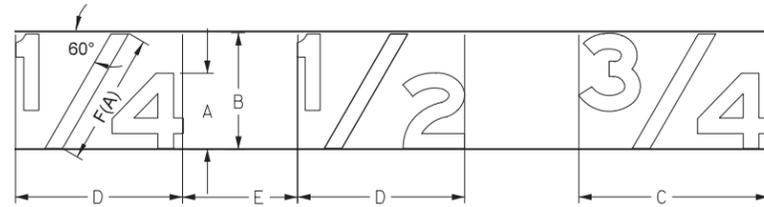
STRETCHER BAR BAND

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-5-09	
REVISIONS	
DATE	CHANGE
9-28-10	Revised Equivalent Post Sizes and Weights, details, & notes

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LETTER AND ARROW DETAILS FOR VARIABLE LENGTH SIGNS

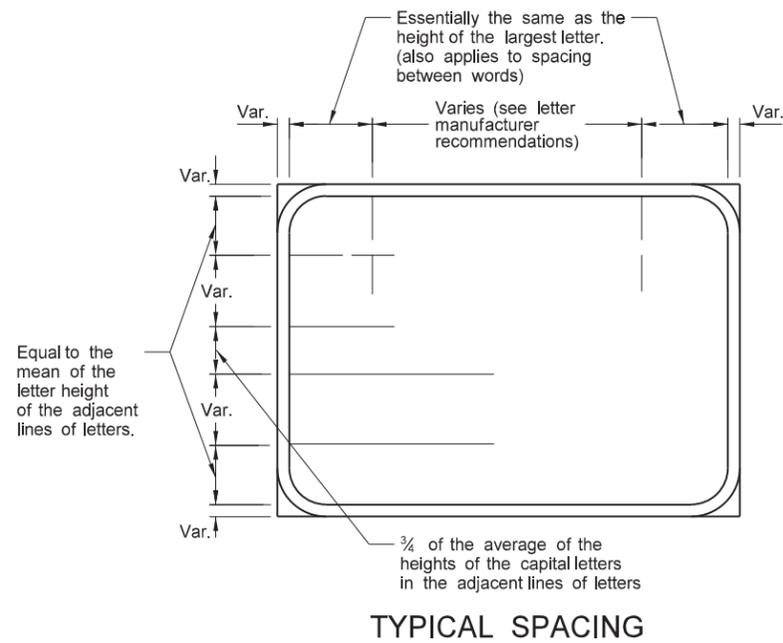
D-754-9



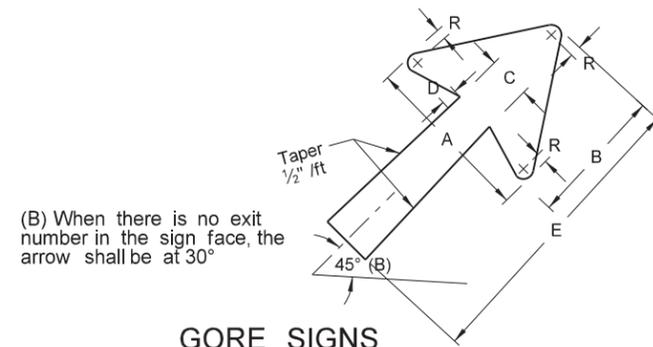
SIZE OF THE FRACTION IS DETERMINED AS FOLLOWS:

SYMBOL	TITLE	RATIO TO HEIGHT OF CAPITAL OR UPPER CASE
A	Letter height	1.0 of capital or upper case
B	Fraction height	1.5 X A
C	Fraction width	2.5 X A
D	Fraction width	2 X A
E	Space to next character	1 to 1.5 X A
F(A)	Length of diagonal	1.75 X A

(A) Diagonal stroke of fraction is to be centered optically.

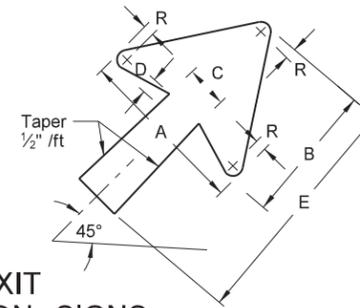


TYPICAL SPACING



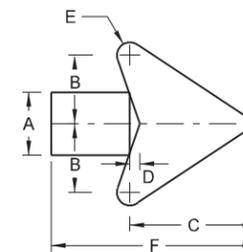
GORE SIGNS

"EXIT" LETTER SIZE (Upper Case)	A	B	C	D	E	R
8"	15 1/8"	11 1/16"	3 3/4"	1 5/16"	25"	13 1/16"
10" - 13 1/3"	18 1/4"	14"	4 1/2"	1 1/2"	30"	3/4"



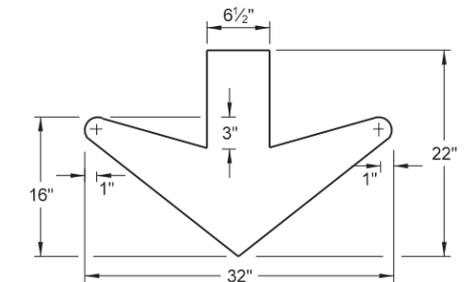
EXIT DIRECTION SIGNS

LETTER SIZE (Upper Case)	A	B	C	D	E	R
8"	15 1/8"	11 1/16"	3 3/4"	1 5/16"	17"	13 1/16"
10" - 13 1/3"	18 1/4"	14"	4 1/2"	1 1/2"	20"	3/4"
16" - 20"	22 1/4"	17"	5 3/8"	1 3/4"	25"	1"



DISTANCE AND DESTINATION SIGNS

LETTER SIZE (Upper Case)	A	B	C	D	E	F
4"	1 3/4"	2"	3 9/16"	5/16"	3/8"	6"
6"	2 3/4"	3"	5 9/16"	7/16"	9/16"	9"
8"	3 1/2"	4"	7 1/8"	9/16"	1 1/16"	12"
12"	5 1/4"	6"	10 5/8"	1 3/16"	1 1/16"	18"



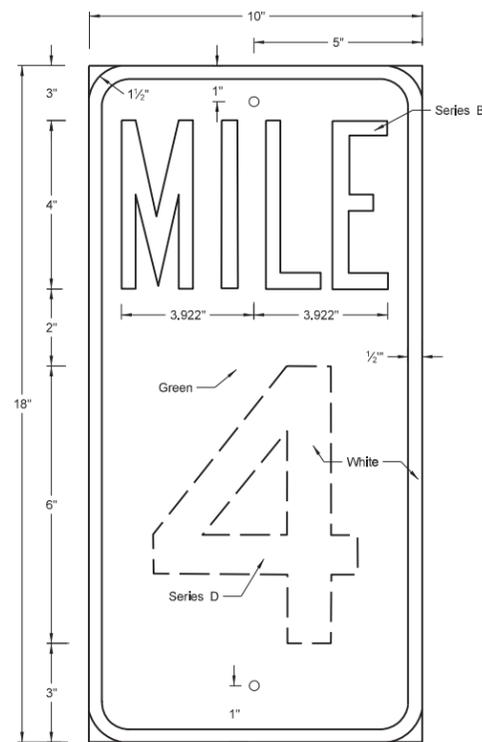
DOWN ARROW

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-3-11	
REVISIONS	
DATE	CHANGE
7-8-14	Revised gore sign and added 4" D & D arrow

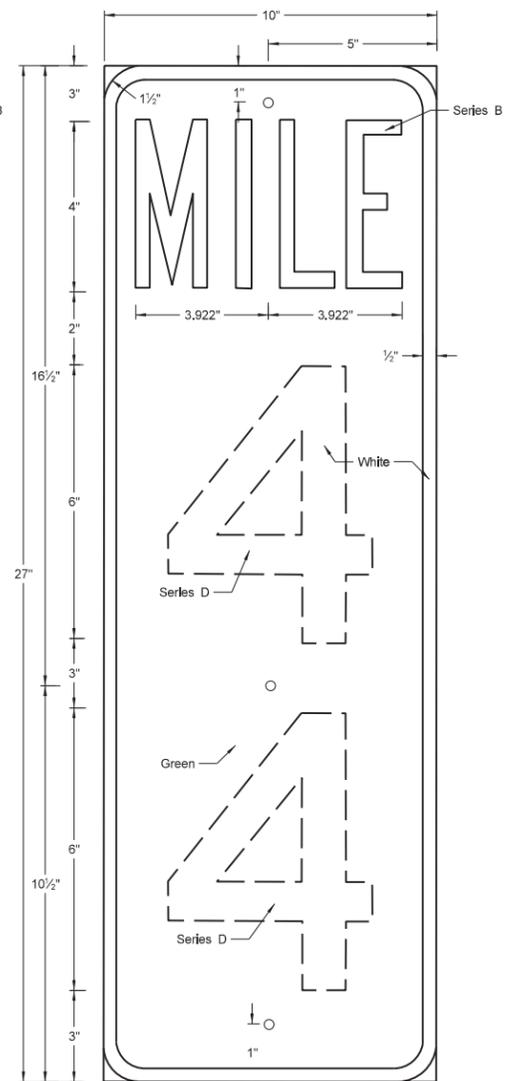
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(CONVENTIONAL USE) REFERENCE MARKERS

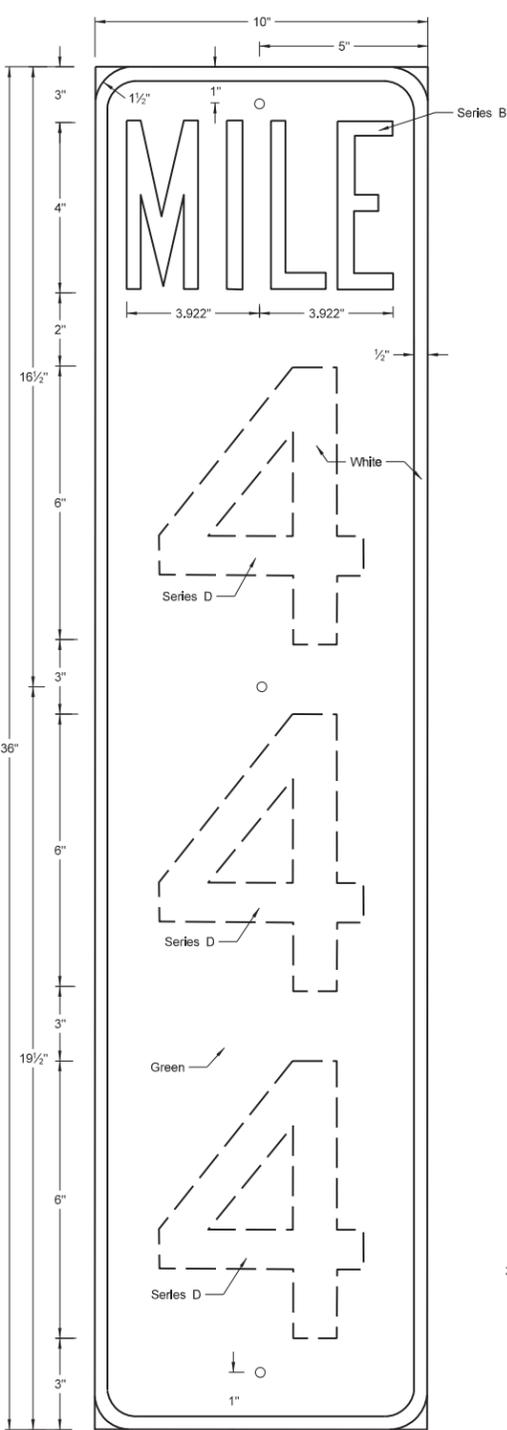
D-754-19



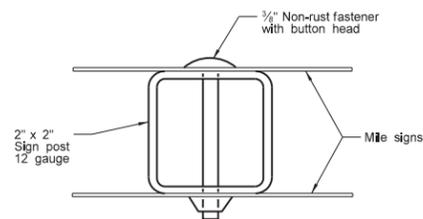
TYPE A
Area = 1.25 S.F.



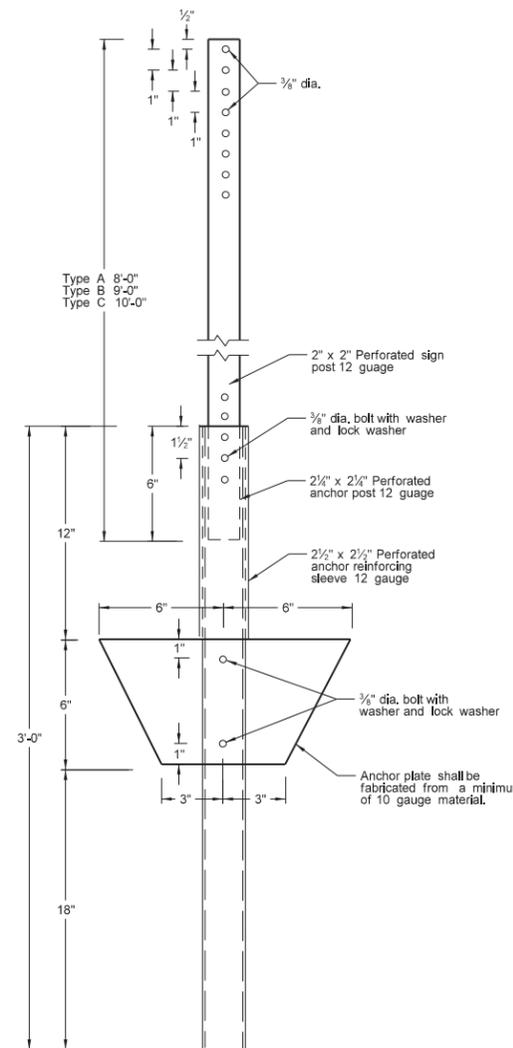
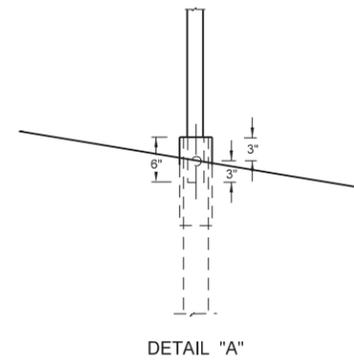
TYPE B
Area = 1.88 S.F.



TYPE C
Area = 2.50 S.F.

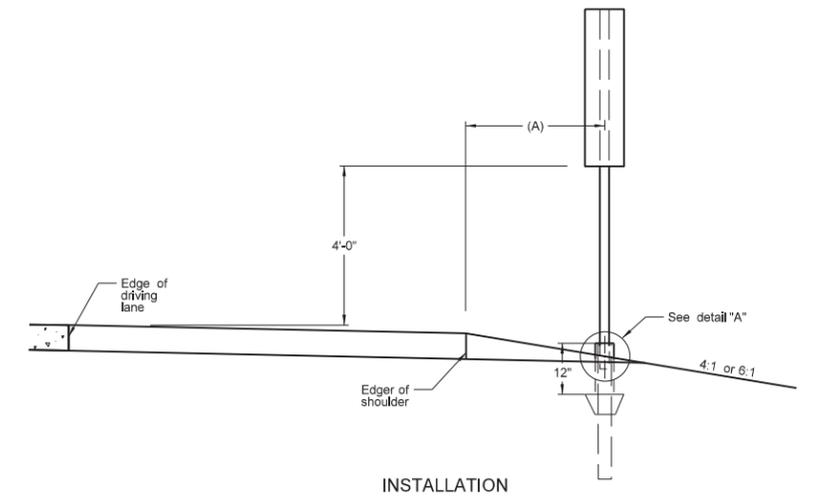


ASSEMBLY DETAIL
(back to back)



POST AND ANCHOR PLATE DETAIL

(A) 8' Clearance to finished shoulder or in line with existing delineator posts



NOTES:

Installation: Posts shall be installed along right shoulder.

Sign: Backing shall be fabricated of 0.080 aluminum. Sheeting shall conform to section 894.01 of the Standard Specifications.

Posts: Posts shall conform to section 894.03 of the Standard Specifications.

Fasteners: The signs shall be attached to the post by tension pin type fastener or other suitable vandal resistant non-rust fastener.

Reflective Sheeting: Sheeting shall be Type IV.

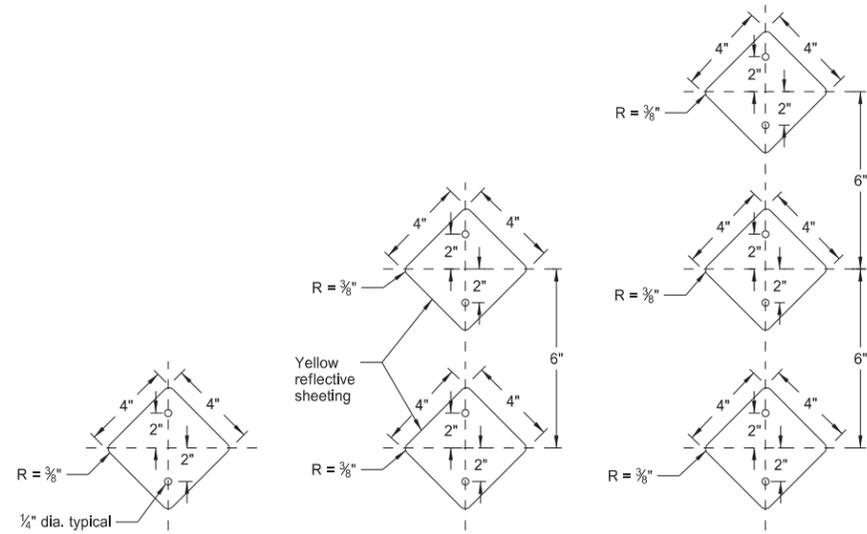
Numbers: Numbers shall be of the series shown and may be screened or applied copy. Screening and reflective sheeting for applied copy shall conform to section 754 & 894 of the Standard Specifications.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

7-8-14	Revised post and reflective sheeting notes
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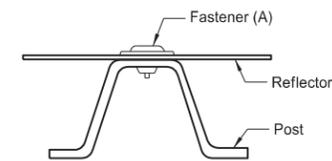
REFLECTORIZED DELINEATORS



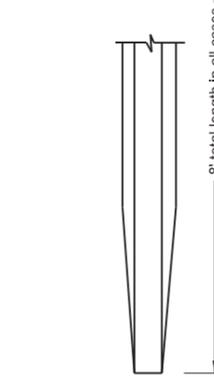
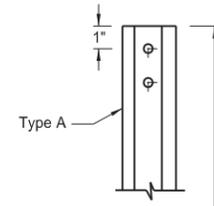
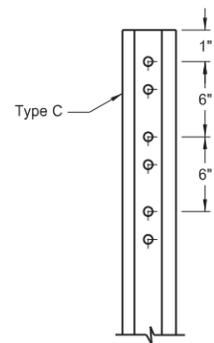
Main line
One reflector
(Type A delineator)

Ramps
Two reflectors
(Type B delineator)

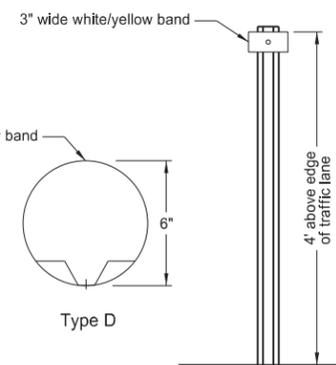
Narrow Bridges
Three reflectors
(Type C delineator)



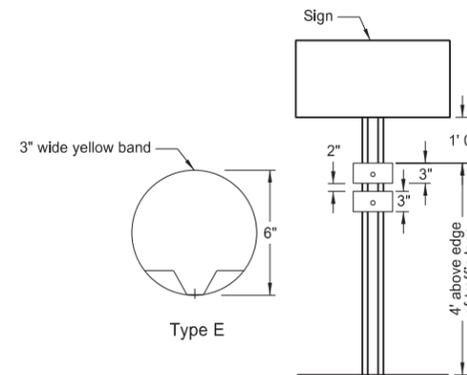
Delineator Attachment Detail



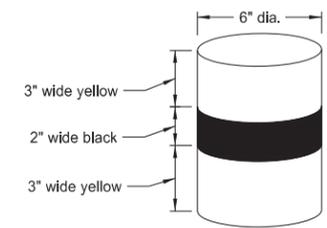
U-type Post



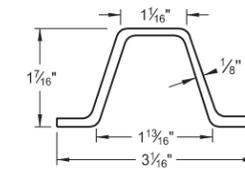
Median
One reflector
(Type D delineator)



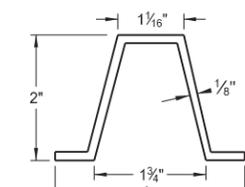
Median
One or Two reflectors
(Type E delineator)



Alternate Type E



Steel Post Detail
Approx. 2.0 lbs/ft



Aluminum Post Detail
Approx. 0.88 lbs/ft

Delineator Details
Type A, B, and C

Installation: Posts are to be installed along the right shoulder line unless shown otherwise on the plans.

Reflectors: Reflector shall be the same color as the adjacent pavement marking.

Spacing: Delineator spacing along main line tangents and curves with radius greater than 11500' (less than 0° 30') shall be at 528' centers. Curves with a radius less than 11500' but greater than 1200' the spacing shall be at 264' centers. With curves less than 1200' use spacing (S) = 3*√R-50

Type E

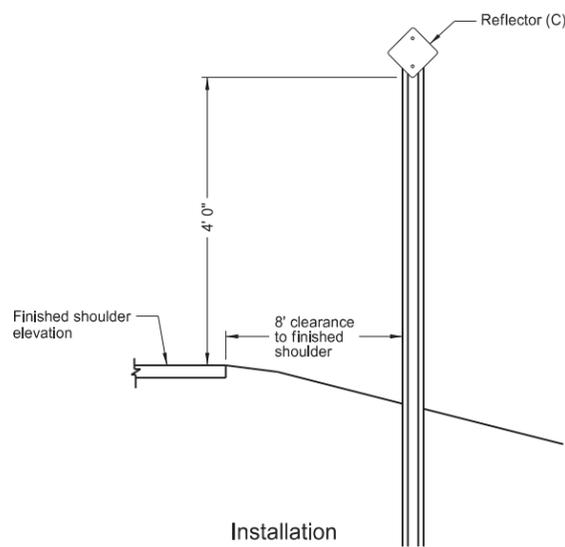
Alternate: One unit band consisting of two yellow stripes separated by a 2" black stripe may be used in place of two 3" yellow bands.

(A) The fastener shall be 3/8" dia. with flat washer having a min. outside dia. of 1 3/16". Fasteners shall be tension pin type or other non-rust vandal resistant fastener.

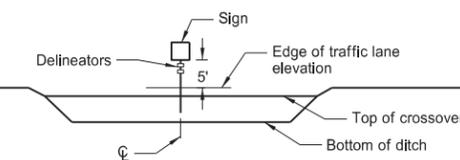
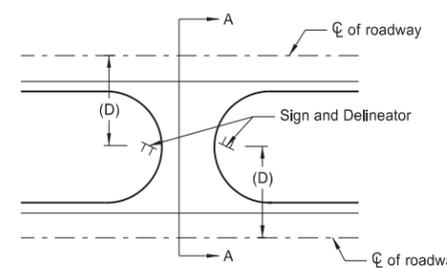
(B) The contractor may drill only those holes required to attach the number of reflectors on that post, or drill all the posts the same so that any number of reflectors may be added.

(C) Reflector to be mounted facing traffic at an angle of 93° away from oncoming traffic.

(D) The median width may vary. The sign and delineator assembly shall be placed in the median crossover an equal distance from each roadway.



Installation



Section A - A
Median Crossovers
Signing and Delineation system

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
7-18-14	Revised reflective sheeting

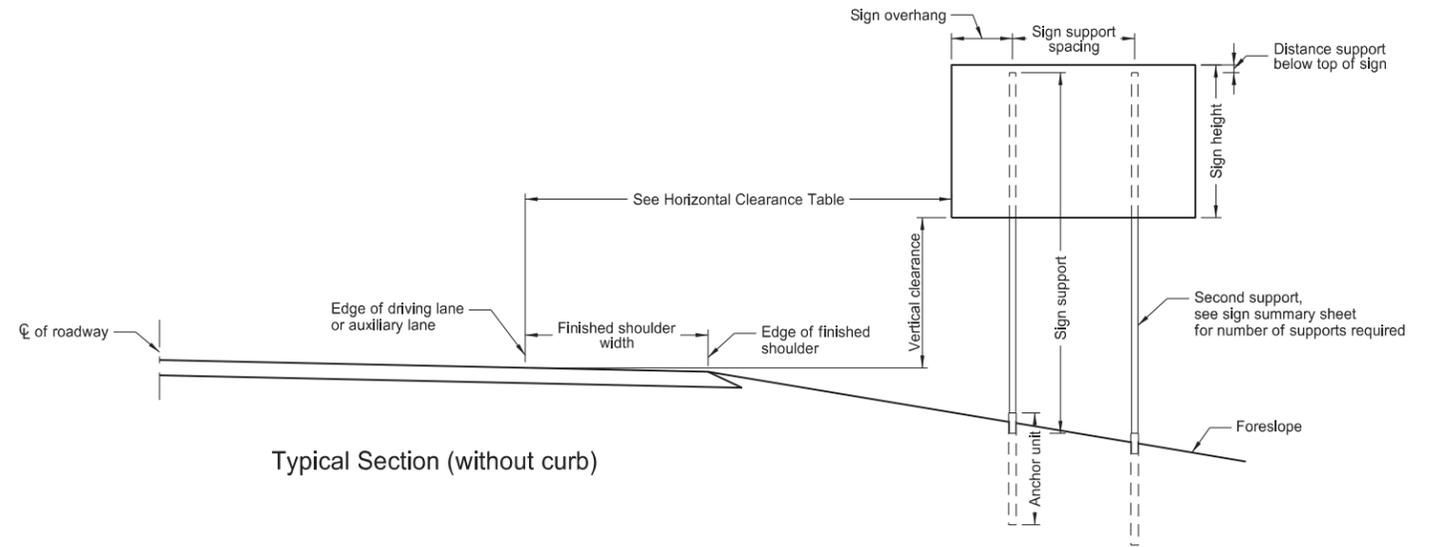
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PERFORATED TUBE ASSEMBLY DETAILS

D-754-23

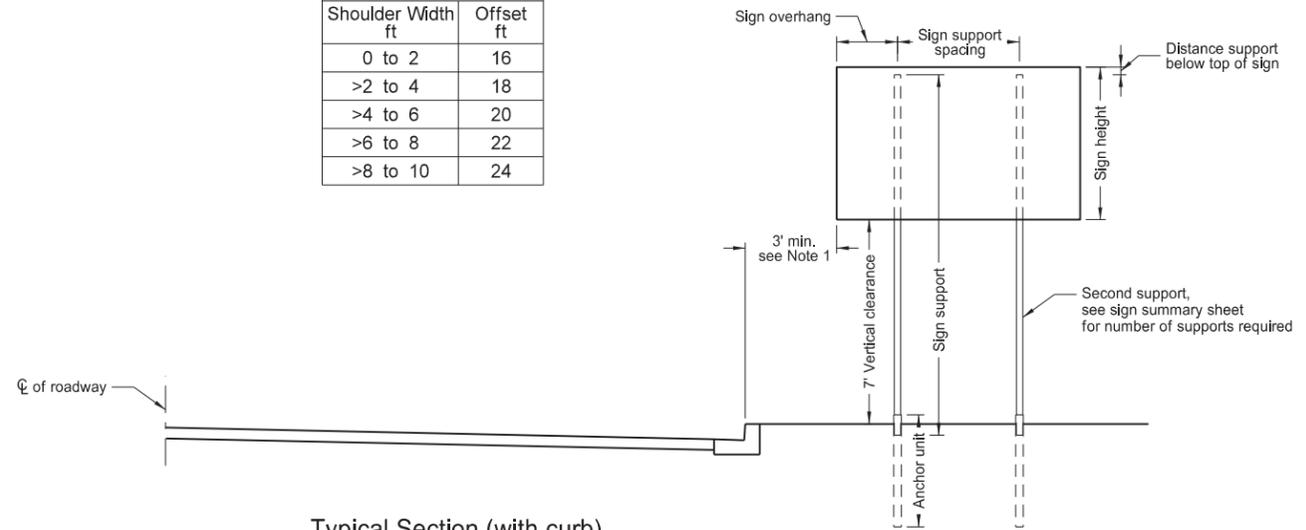
Notes:

1. Curbed Roadways: The clearance from the face of the curb should be 3' except where right of way or sidewalk width is limited, a minimum clearance of 2' shall be provided. The horizontal clearance may need to be increased to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
2. Minimum vertical clearance: Signs installed at the side of the road in rural districts shall be at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane. Where parking or pedestrian movements occur, the clearance to the bottom of the sign shall be at least 7'.
- Signs on expressways shall be installed with a minimum height of 7'.
- Adopt-a-highway signs installed on Freeways shall be at least 7' above the edge of the driving lane.
- The vertical clearance shall have a maximum height of 6" above the vertical clearance specified above.
3. Offset signs: Where signs are placed at least 30 feet or more from the edge of the traveled way, the height to the bottom of such sign shall be 5' above the edge of the driving lane.
4. The clearance from edge of shared use path to edge of sign should be 3' except where width is limited, a minimum clearance of 2' shall be provided.

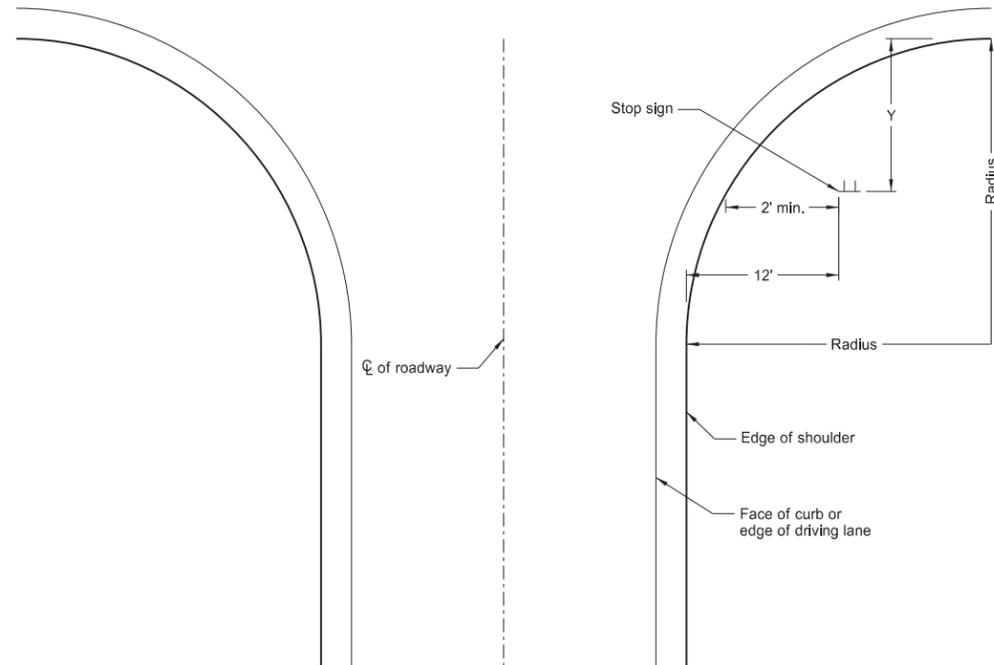


Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



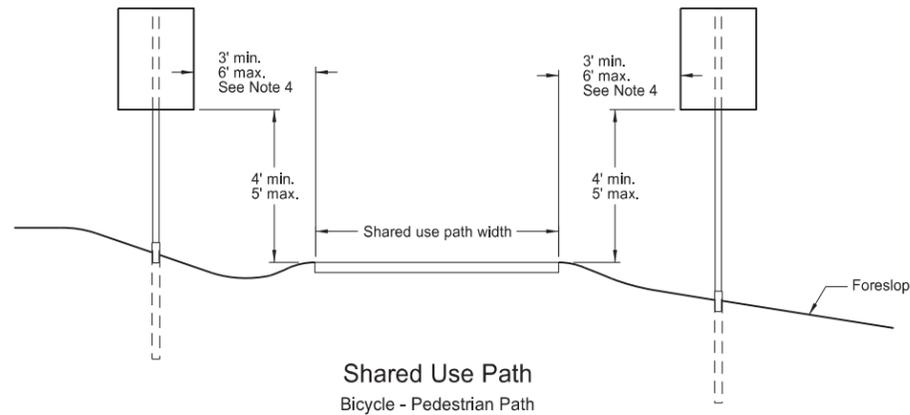
Typical Section (with curb)
Residential or Business District



Stop Sign Location
Wide Throat Intersection

This layout is to be used for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43



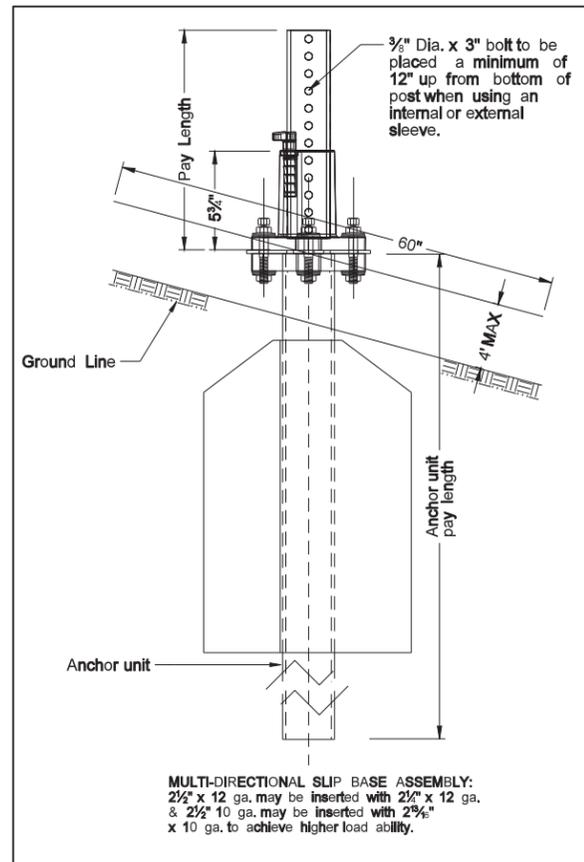
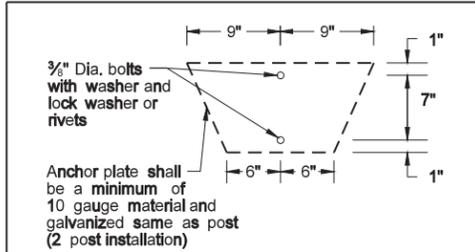
Shared Use Path
Bicycle - Pedestrian Path

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-8-14	Revised note 2, added note 4.

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 Roger Weigel
 Registration Number
 PE-2930,
 on 7/8/14 and the original document is stored at the North Dakota Department of Transportation

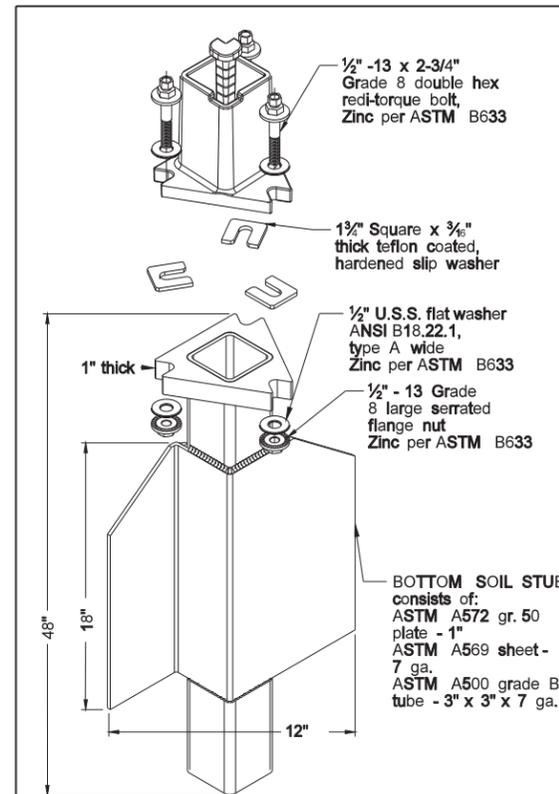
Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2 1/2	12
1	2 1/2	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes	7	7
1	2 1/2	12	2 1/2(D)	12	Yes	7	7
1	2 1/2	12	2 1/2	12	Yes	7	7
2	2 1/2	10			Yes	7	7
2	2 1/2	12	2 1/2(D)	12	Yes	7	7
2	2 1/2	12	2 1/2	12	Yes	7	7
3 & 4	2 1/2	12			Yes	7	7
3 & 4	2 1/2	10			Yes	7	7
3 & 4	2 1/2	12	2 1/2	12	Yes	7	7
3 & 4	2 1/2	12	2 1/2(D)	12	Yes	7	7
3 & 4	2 1/2	10	2 1/2	10	Yes	7	7

(B) - The 2 1/2", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
 (C) - 3" anchor unit
 (D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.

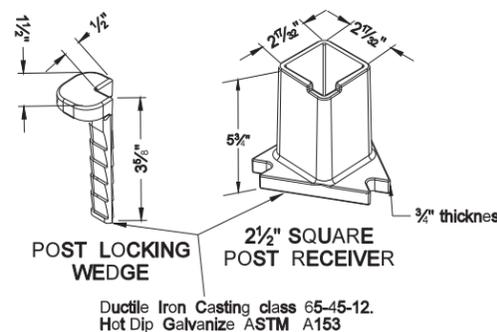


MULTI-DIRECTIONAL SLIP BASE ASSEMBLY:
 2 1/2" x 12 ga. may be inserted with 2 1/2" x 12 ga. & 2 1/2" 10 ga. may be inserted with 2 1/2" x 10 ga. to achieve higher load ability.

Mounting Details Perforated Tube



SLIP BASE FOR 2 1/2" POST



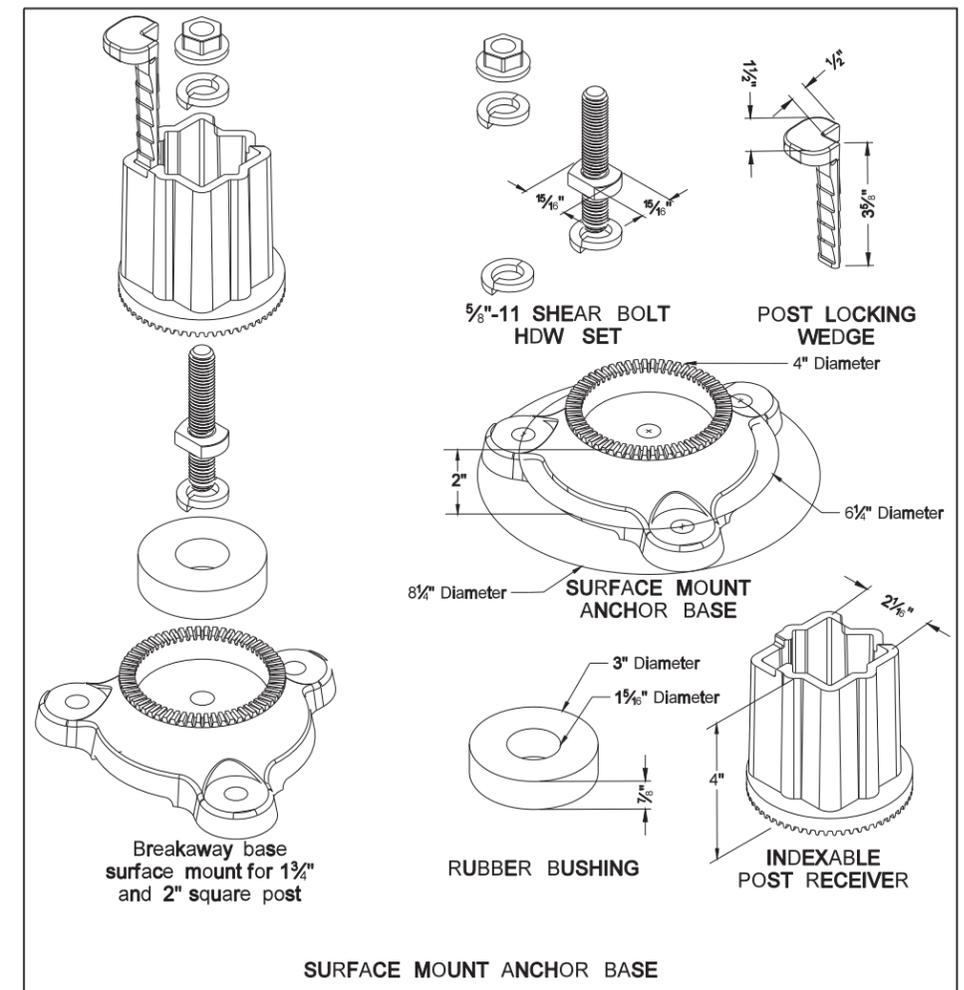
SLIP BASE DETAIL

Properties of Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness in.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. Area In. ²	Section Modulus In. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/2 x 2 1/2	0.105	12	2.773	0.561	0.695	0.499
2 3/4 x 2 3/4	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783

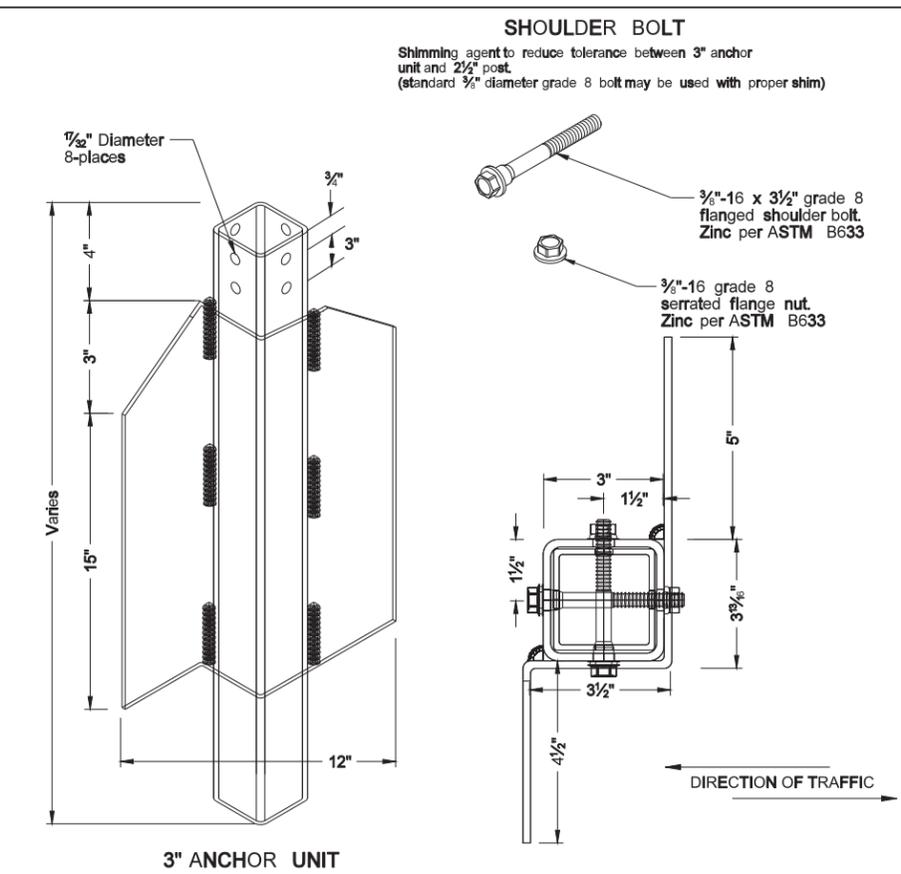
The 2 3/4" size 10 gauge is shown as 2.19" size on the plans; The 2 1/2" size is shown as 2.51" size on the plans.

NOTE:

- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
- Anchor material shall be 7 gauge H.R.P.O. Commercial quality ASTM A569 and 3" x 3" x 7" gauge ASTM A500 grade B. Anchor shall have a yield strength 43.9 KSI and tensile strength of 59.3 KSI. Anchor shall be hot dipped galvanized per ASTM A123/153. All tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless otherwise noted.
- When used in concrete sidewalk, anchor shall be the same concept without the wings.
- Four post signs shall have over 8" between the first and fourth posts.
- Installation procedures as per manufacturers recommendation.
- Concrete fasteners for surface mount breakaway base shall be a minimum 1/2" diameter x 4" grade 8.



SURFACE MOUNT ANCHOR BASE



3" ANCHOR UNIT

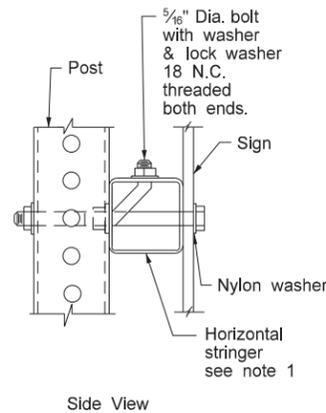
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-6-09	
REVISIONS	
DATE	CHANGE

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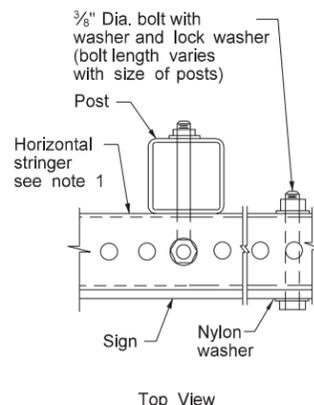
Mounting Details Perforated Tube

Note:

- Horizontal stringers - In lieu of perforated tubes, the contractor may substitute z bar stringers. The z bar stringers shall be 1 1/2" x 3/16" thick, 1.08 lbs./ft aluminum or 3.16 lbs./ft steel.
- Metal washers used on sign face shall have a minimum outside diameter of 5/16" ± 1/65" and 10 gauge thickness.
- No Parking Signs: All no parking signs with directional arrows shall be placed at a 30 to 45 degree angle with the line of traffic flow. No parking signs required at the above angles may have the support turned to the correct angle. If the no parking sign is placed with another sign that has to be placed at a 90 degree angle with the line of traffic flow, the detailed angle strap should be used to mount the no parking sign. Flat washers and lock washers shall be used with all nylon washers.
- In lieu of using the bent bolt to attach the post to the stringer, the contractor may choose to punch the sign backing and place the bolt through the sign, the stringer and the post.
- 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.

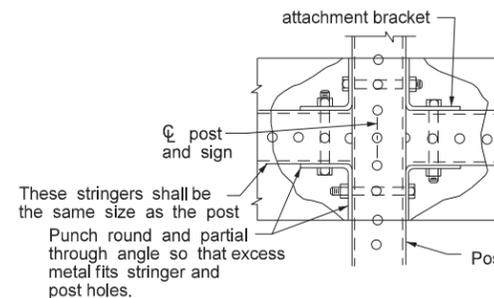


Side View



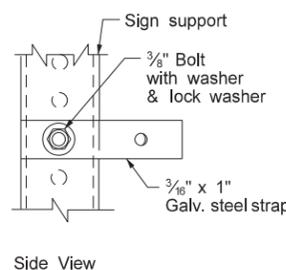
Top View

STRINGER MOUNTING
(WITH STRINGER IN FRONT OF POST)

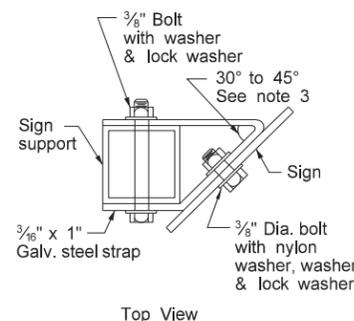


These stringers shall be the same size as the post. Punch round and partial through angle so that excess metal fits stringer and post holes.

STREET NAME SIGNS
AND ONE WAY SIGNS
SINGLE POST ASSEMBLY
ONE STRINGER OR
BACK TO BACK MOUNTING

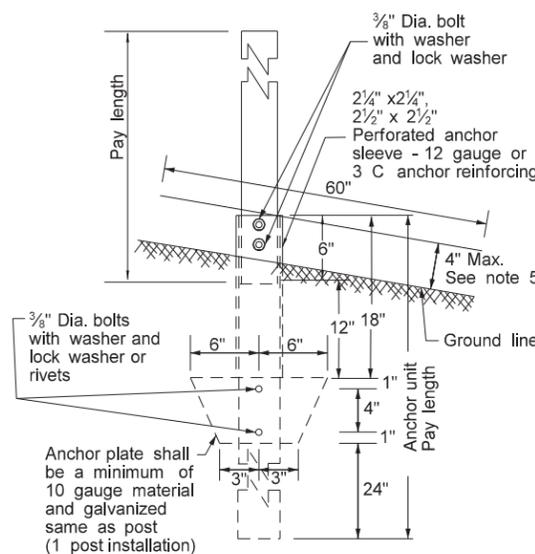


Side View



Top View

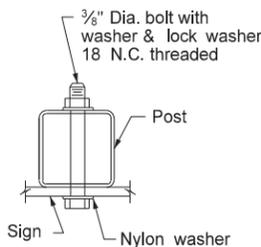
STRAP DETAIL



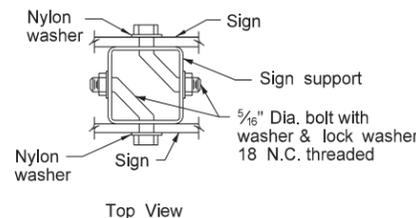
ANCHOR UNIT AND
POST ASSEMBLY

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2 1/4	12
1	2 1/4	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/4	12	2 1/2(D)	12	Yes		7
1	2 1/2	12	2 1/4	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/4	12	2 1/2(D)	12	Yes		7
2	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/4	12	2 1/2(D)	12	Yes		7
3 & 4	2 1/2	10	2 3/16	10	Yes		7

(B) - The 2 1/2", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.

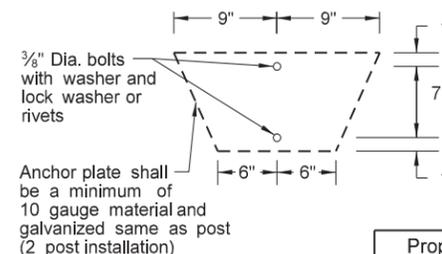


BOLT MOUNTING



Top View

BACK TO BACK
MOUNTING



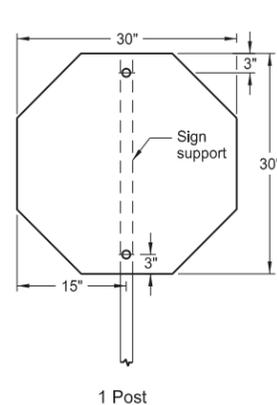
Properties of Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. area In. ²	Section Modulus In. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783

The 2 3/16" size 10 gauge is shown as 2.19" size on the plans. The 2 1/2" size is shown as 2.51" size on the plans.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-6-09	
REVISIONS	
DATE	CHANGE
7-8-14	Revised Note 3

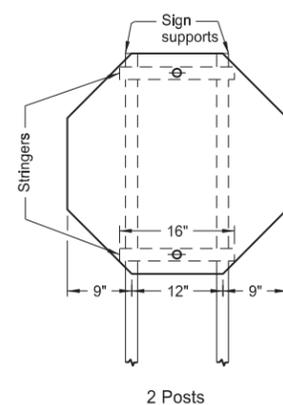
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

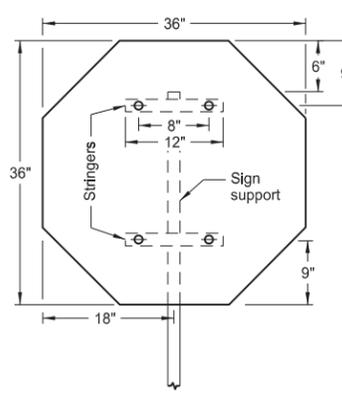


1 Post

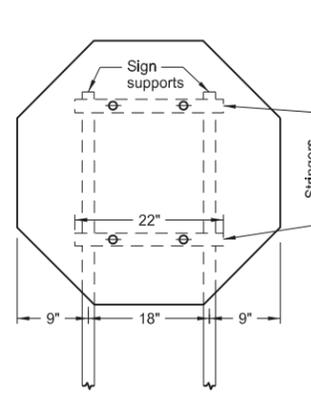
Assembly No. 1



2 Posts

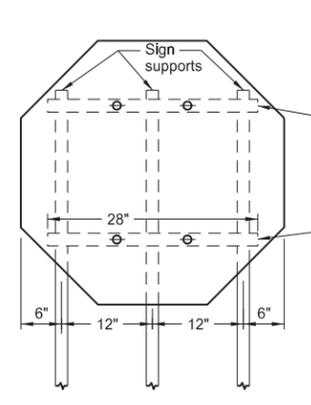


1 Post



2 Posts

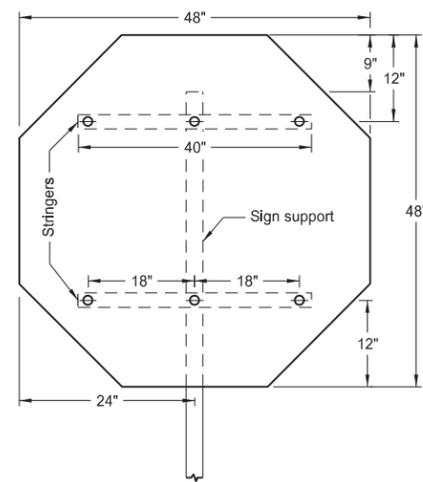
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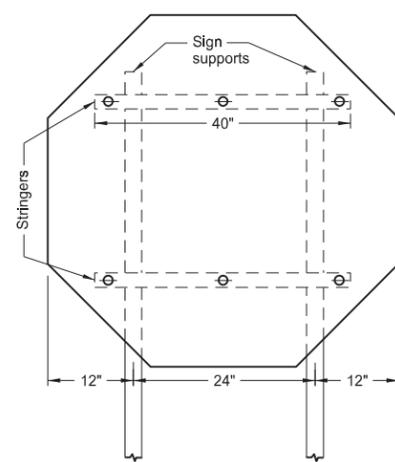
3 Posts

Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

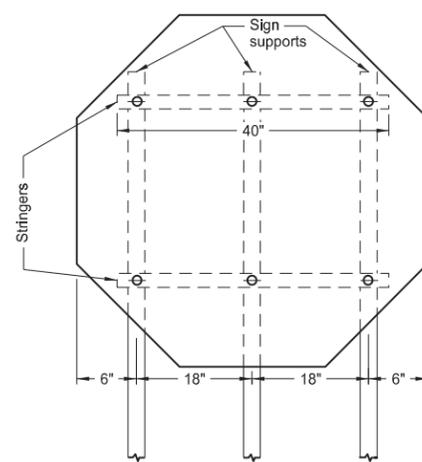


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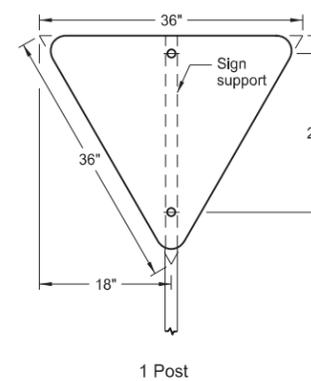


2 Posts

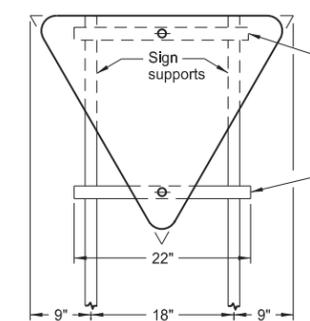
Assembly No. 3



3 Posts

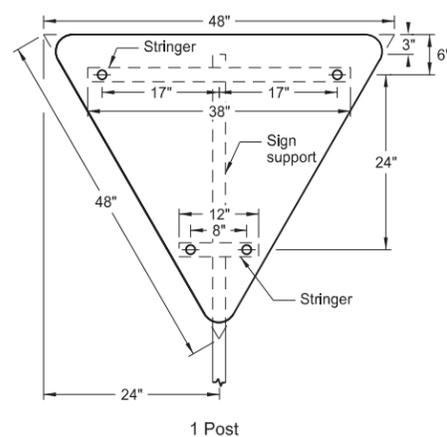


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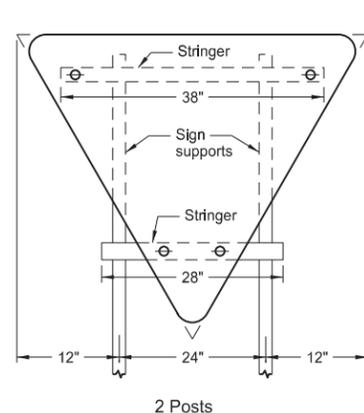


2 Posts

Assembly No. 4

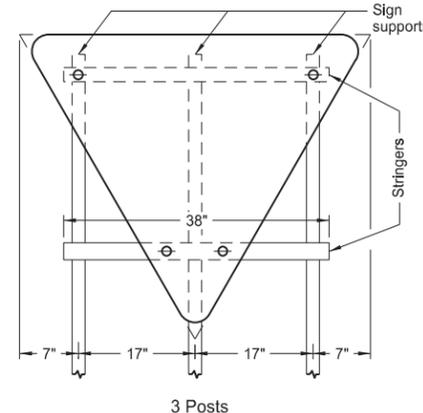


1 Post



2 Posts

Assembly No. 5

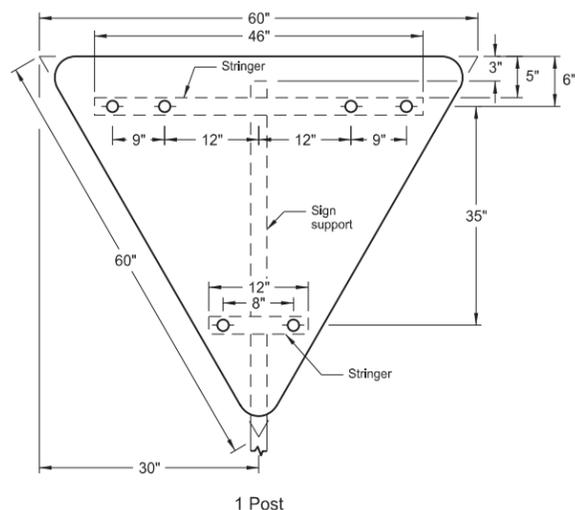


3 Posts

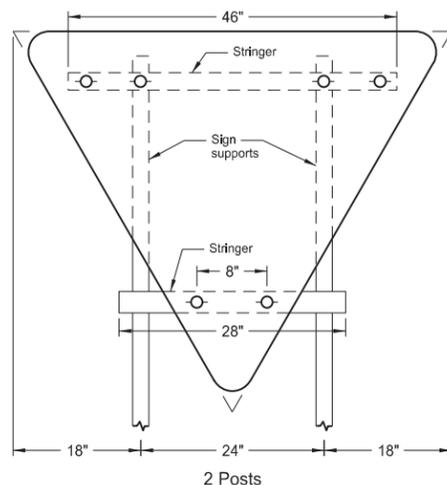
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE

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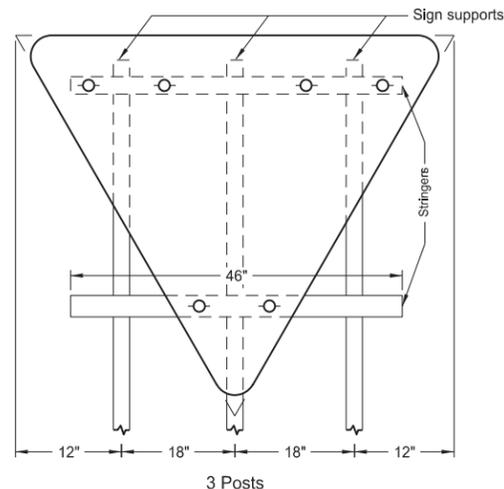
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



1 Post



2 Posts

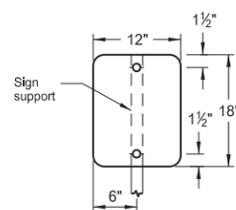


3 Posts

Assembly No. 6

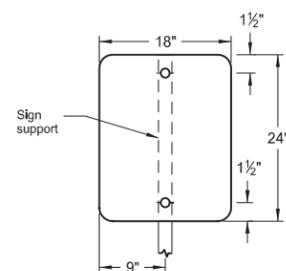
Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.



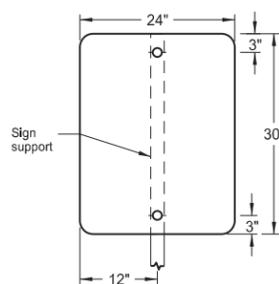
1 Post

Assembly No. 7



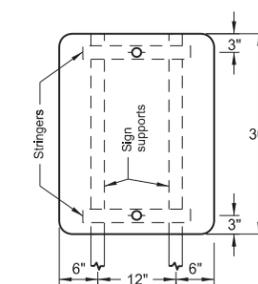
1 Post

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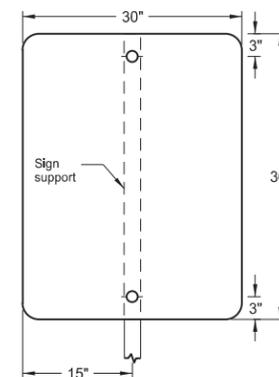


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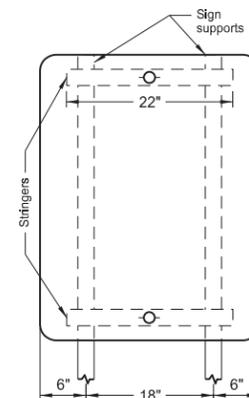
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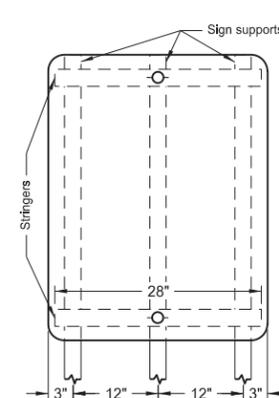
2 Posts



1 Post

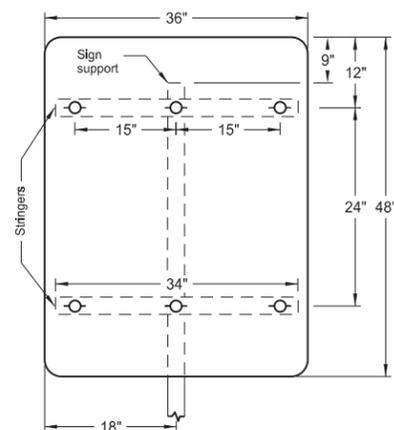


2 Posts

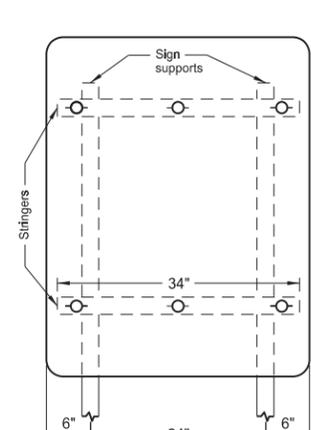


3 Posts

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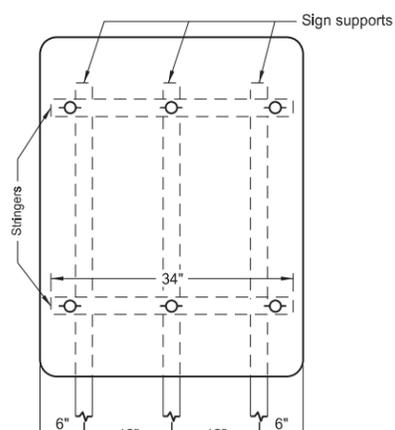


1 Post



2 Posts

Assembly No. 11

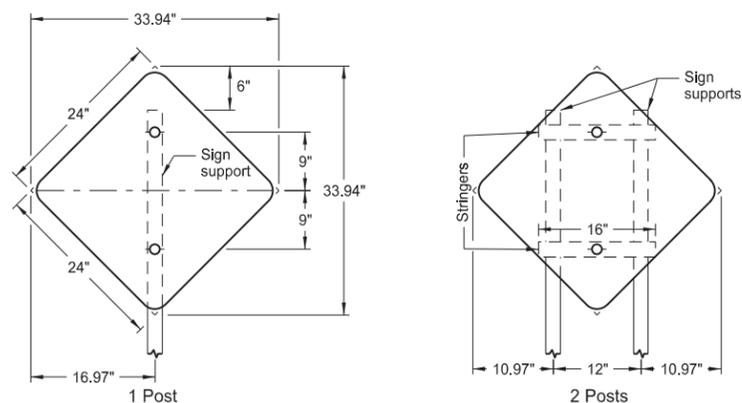


3 Posts

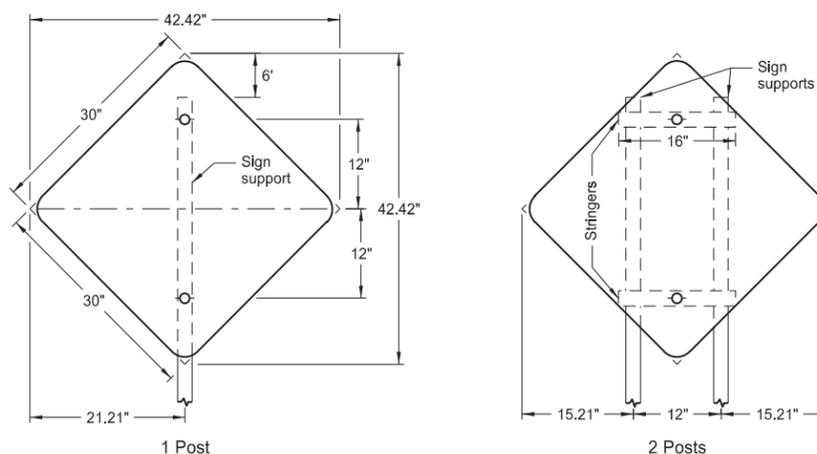
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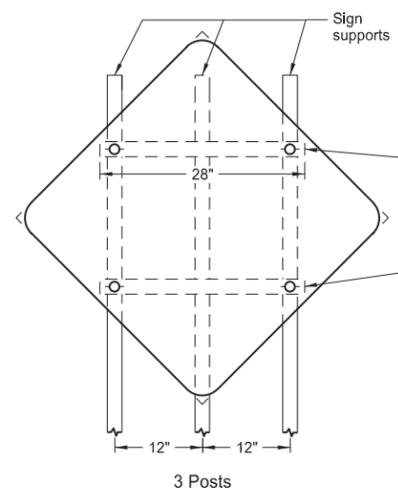
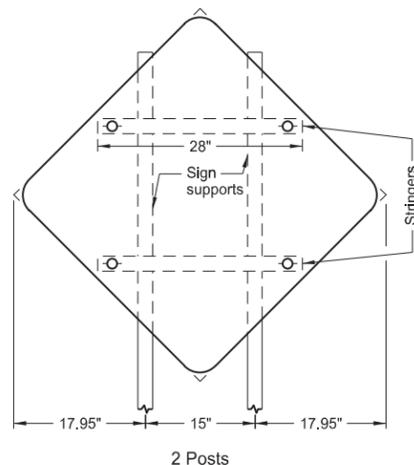
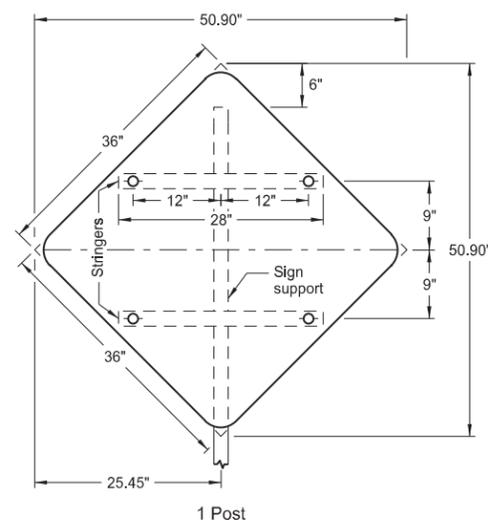
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS



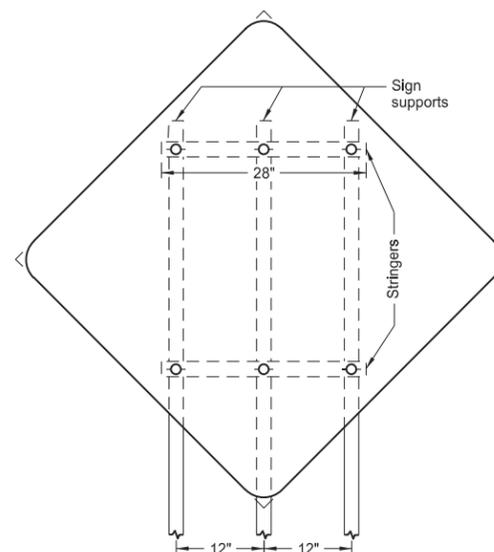
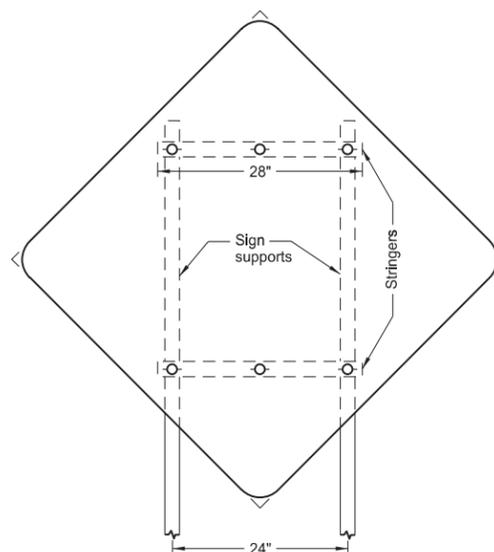
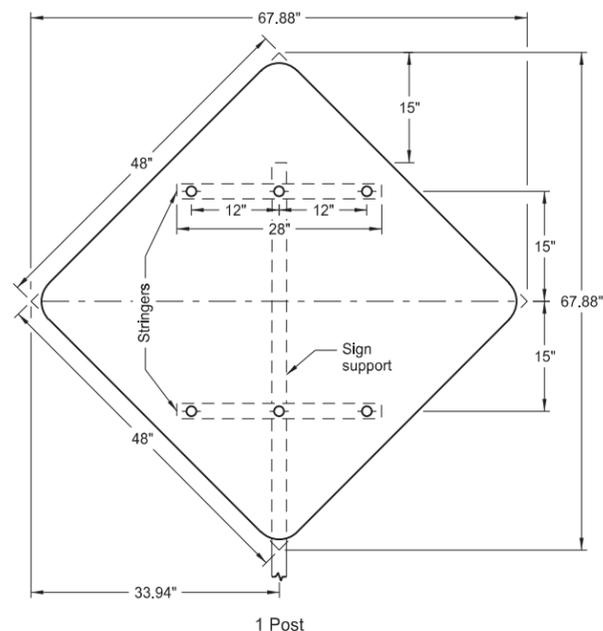
Assembly No. 18



Assembly No. 19



Assembly No. 20



Assembly No. 21

Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

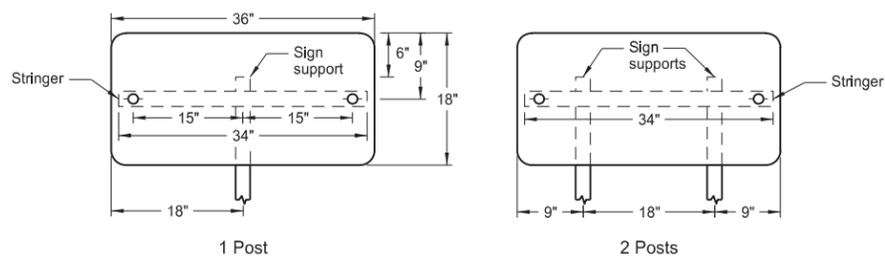
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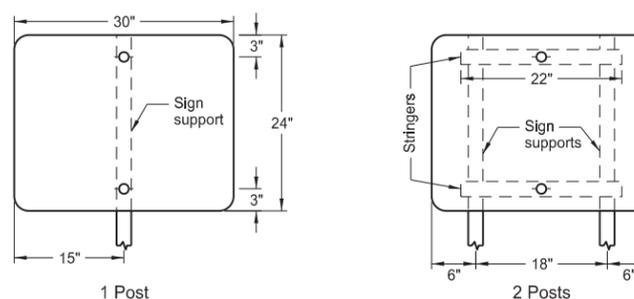
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

Notes:

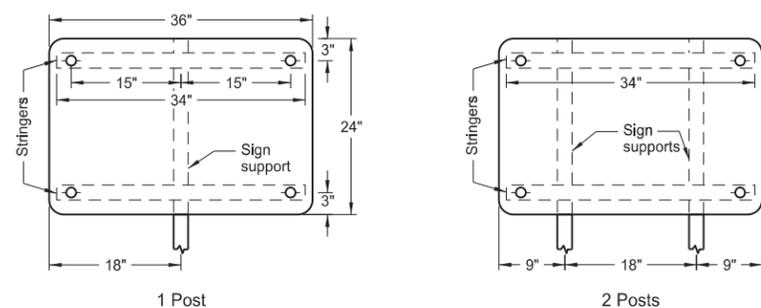
1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.



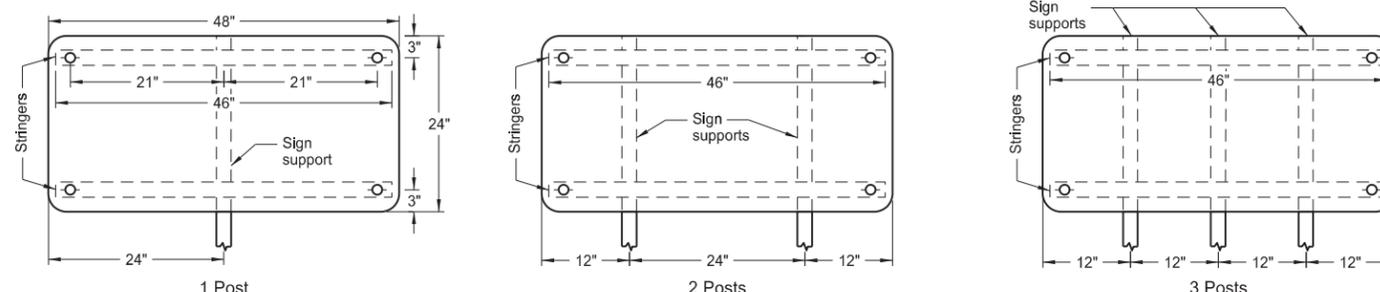
Assembly No. 31



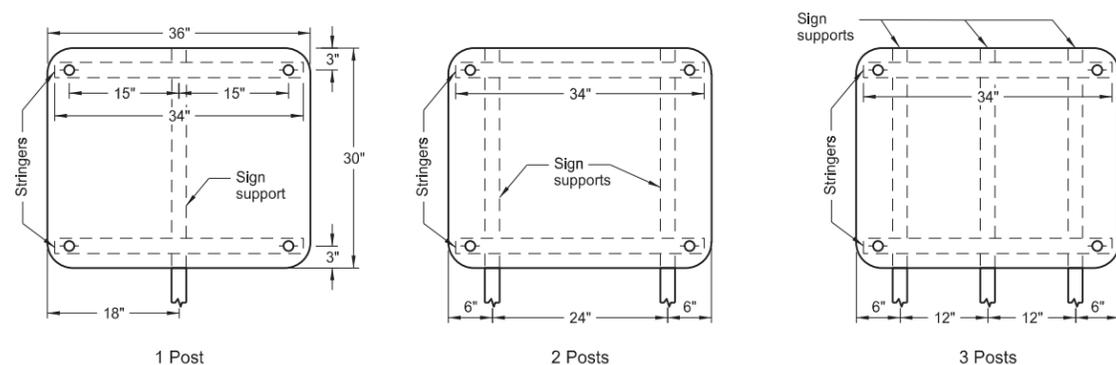
Assembly No. 32



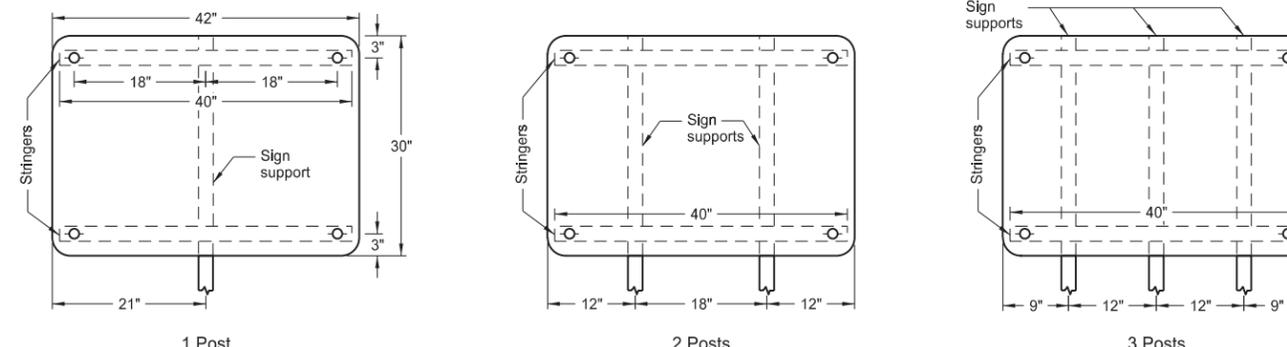
Assembly No. 33



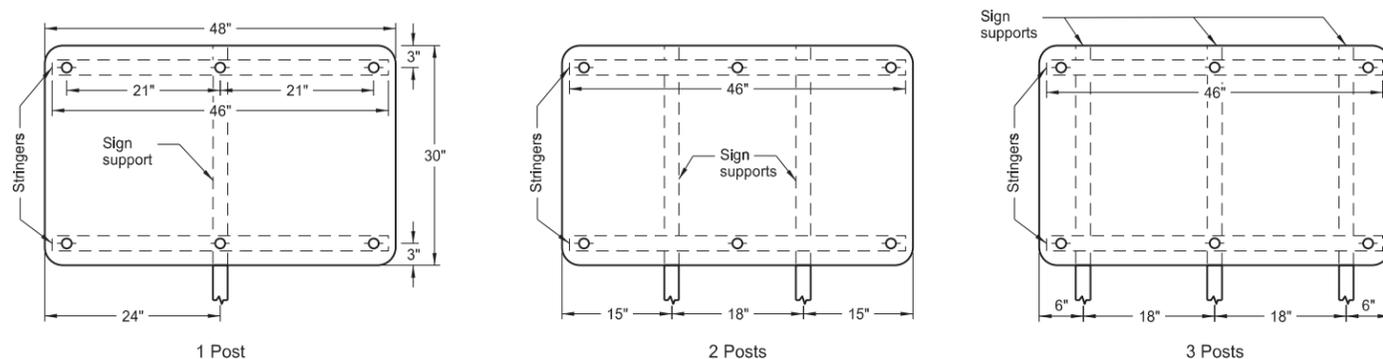
Assembly No. 34



Assembly No. 35



Assembly No. 36

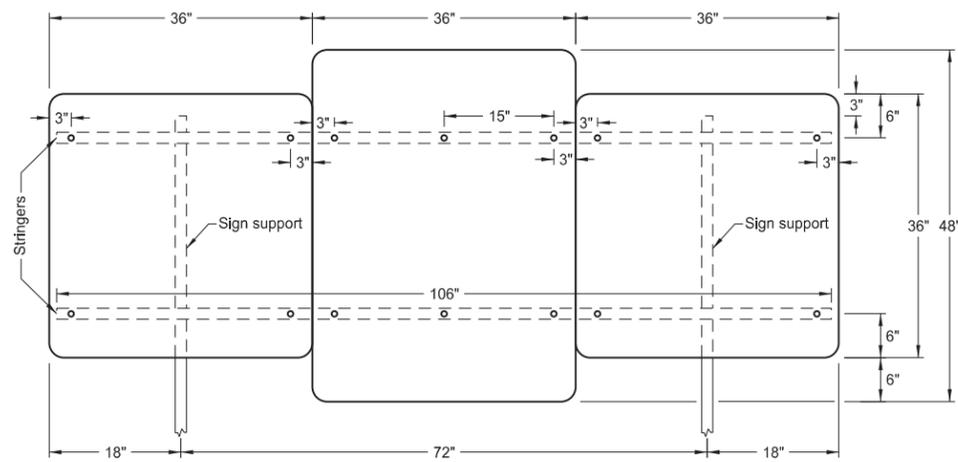


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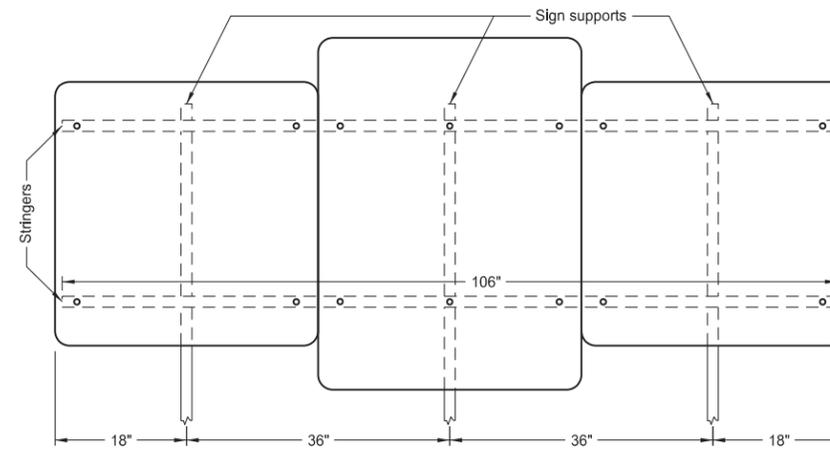
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING AND GUIDE SIGNS



2 Posts

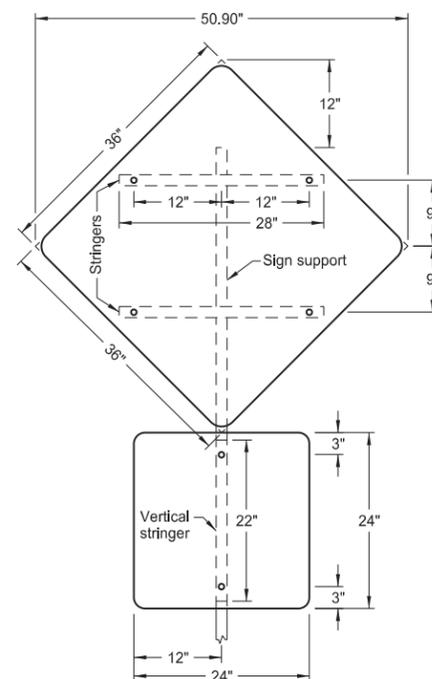


3 Posts

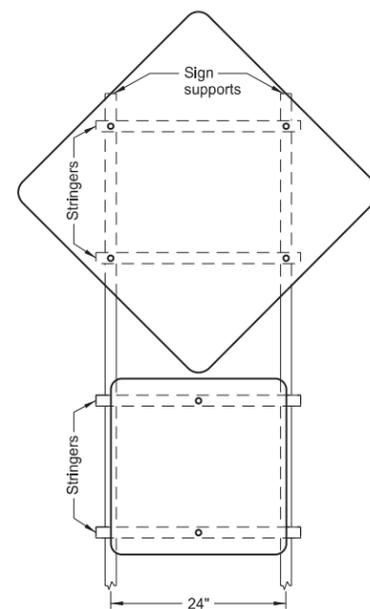
ASSEMBLY NO. 78

Notes:

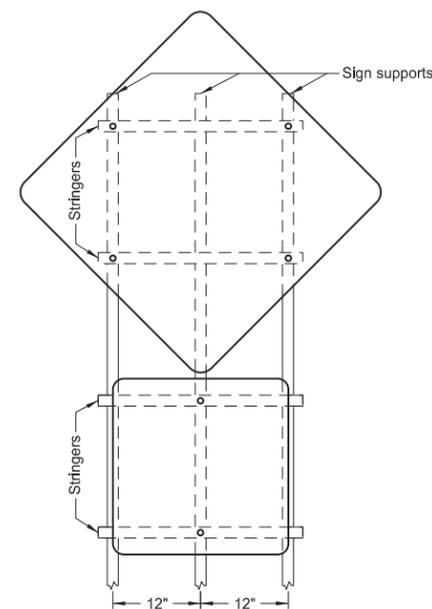
1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1½"x1½".
3. All holes shall be punched round for ⅜" bolt.



1 Post



2 Posts



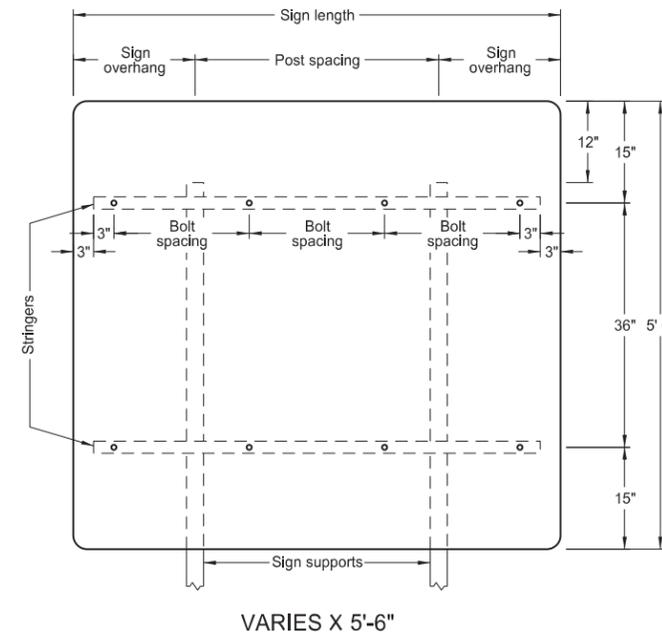
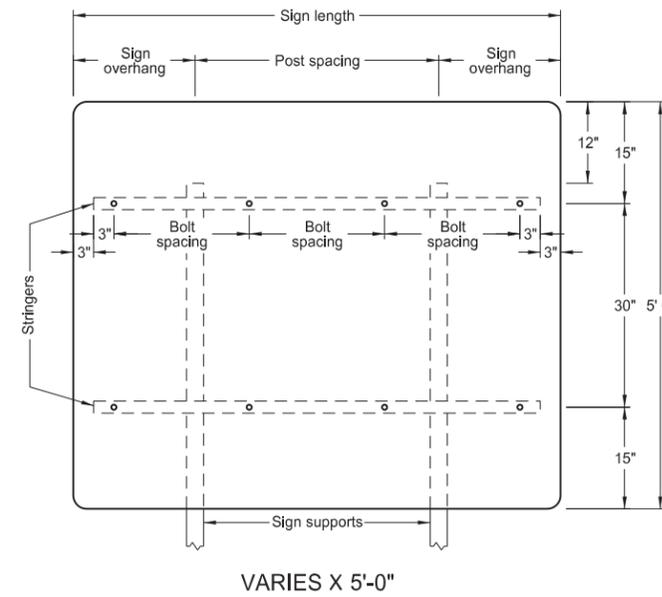
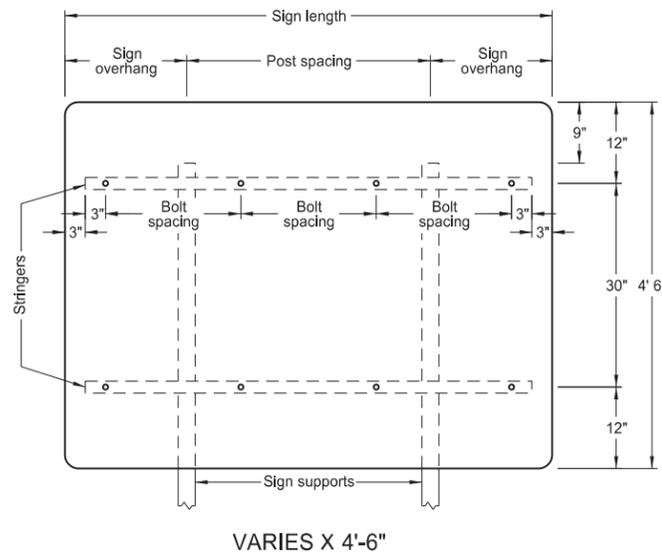
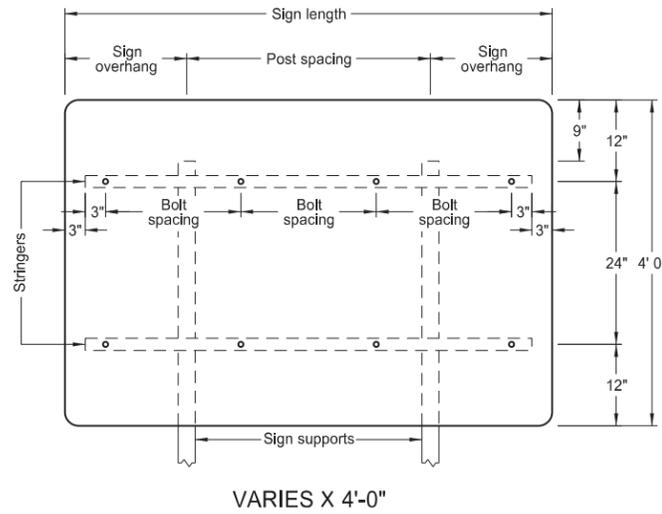
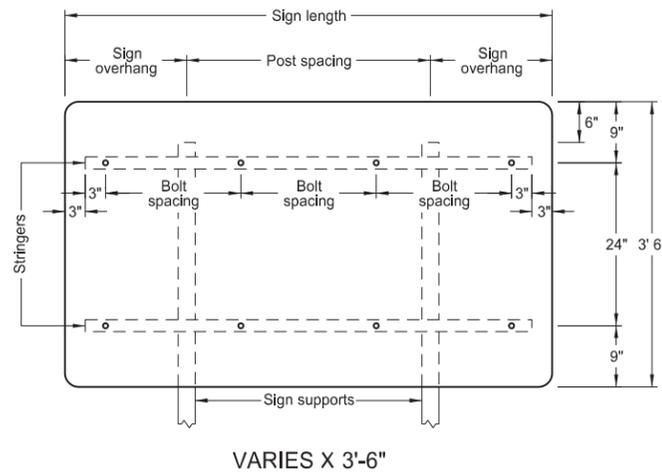
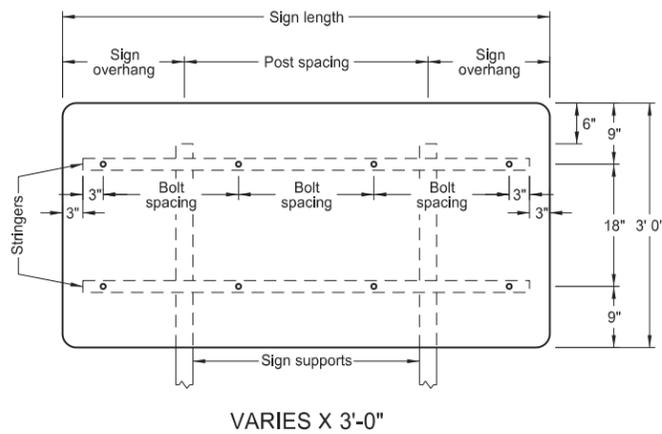
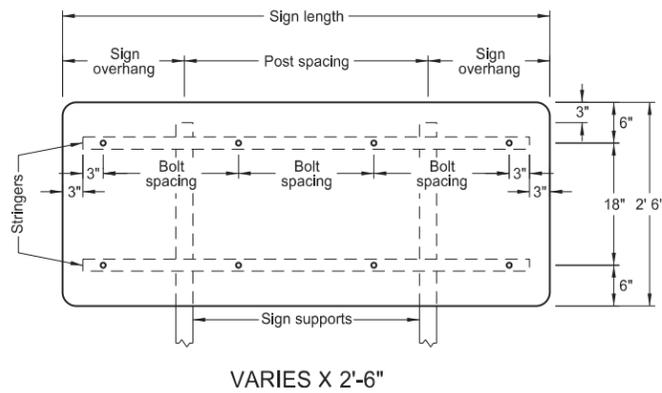
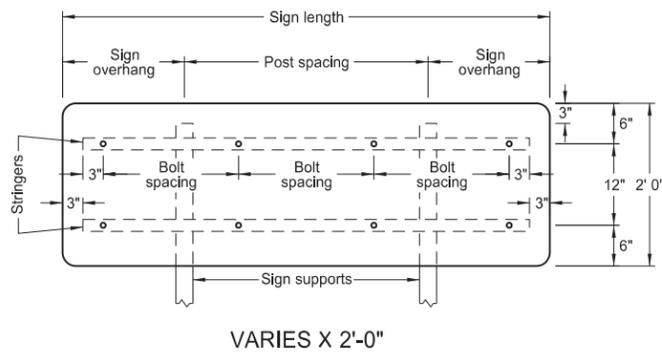
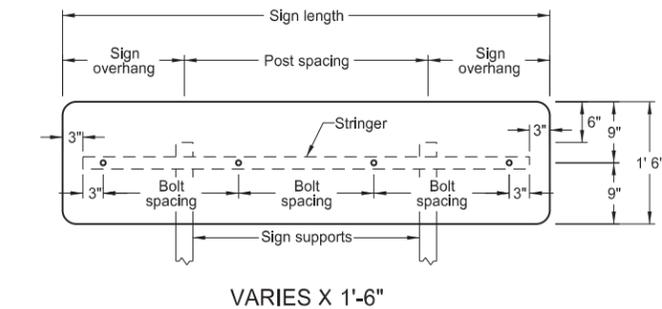
3 Posts

ASSEMBLY NO. 80

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR VARIABLE LENGTH SIGNS



2 POSTS			
Sign Length	Sign Overhang	Post Spacing	Bolt Spacing
4'-0"	1'-0"	2'-0"	18"
4'-6"	1'-3"	2'-0"	21"
5'-0"	1'-0"	3'-0"	24"
5'-6"	1'-3"	3'-0"	18"
6'-0"	1'-6"	3'-0"	20"
6'-6"	1'-3"	4'-0"	22"
7'-0"	1'-6"	4'-0"	24"
7'-6"	1'-9"	4'-0"	2'-20" & 2'-19"
8'-0"	2'-0"	4'-0"	21"
8'-6"	1'-9"	5'-0"	2'-22" & 2'-23"
9'-0"	2'-0"	5'-0"	24"
9'-6"	1'-9"	6'-0"	4'-20" & 1'-22"
10'-0"	2'-0"	6'-0"	2'-21" & 3'-22"
10'-6"	2'-3"	6'-0"	4'-23" & 1'-22"
11'-0"	2'-6"	6'-0"	24"
11'-6"	2'-9"	6'-0"	21"
12'-0"	2'-0"	8'-0"	22"
12'-6"	2'-3"	8'-0"	23"
13'-0"	2'-6"	8'-0"	24"
13'-6"	2'-9"	8'-0"	3'-22" & 4'-21"
14'-0"	3'-0"	8'-0"	2'-23" & 5'-22"
14'-6"	3'-3"	8'-0"	6'-23" & 1'-24"
15'-0"	3'-6"	8'-0"	24"
15'-6"	2'-9"	10'-0"	6'-22" & 2'-21"
16'-0"	3'-0"	10'-0"	4'-23" & 4'-22"
16'-6"	3'-3"	10'-0"	6'-23" & 2'-24"
17'-0"	3'-6"	10'-0"	24"
17'-6"	3'-9"	10'-0"	22"
18'-0"	3'-0"	12'-0"	6'-23" & 3'-22"
18'-6"	3'-3"	12'-0"	6'-23" & 3'-24"
19'-0"	3'-6"	12'-0"	24"
19'-6"	3'-9"	12'-0"	8'-22" & 2'-23"
20'-0"	4'-0"	12'-0"	8'-23" & 2'-22"

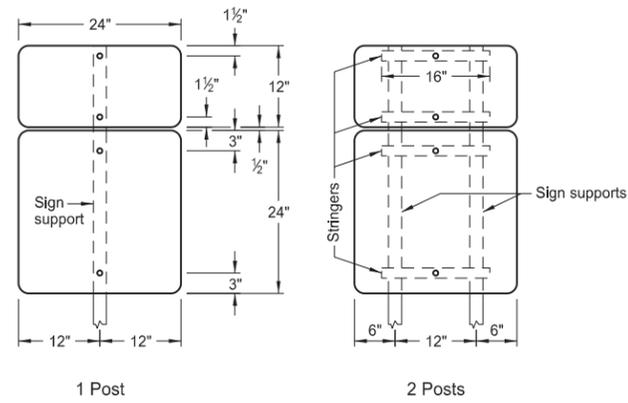
- Notes:
- The minimum sign backing material thickness shall be 0.100 inch.
 - Perforated square tube stringer shall be 1½" x 1½".
 - All holes shall be punched round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE

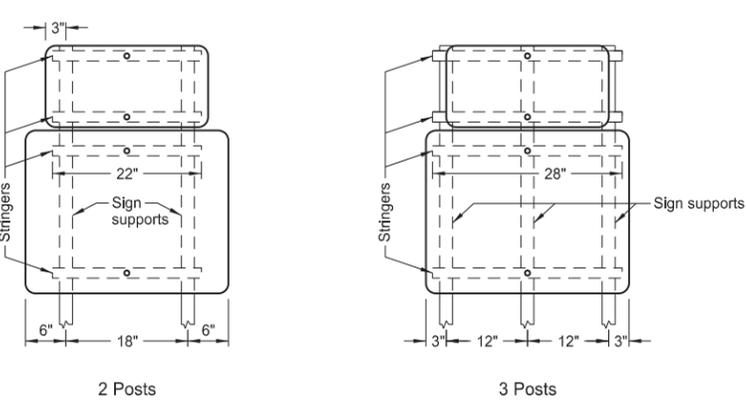
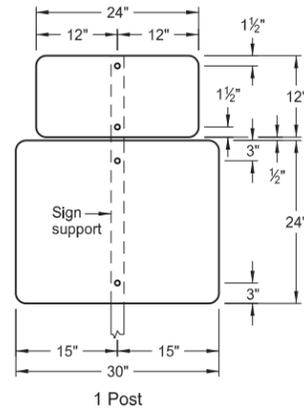
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-51



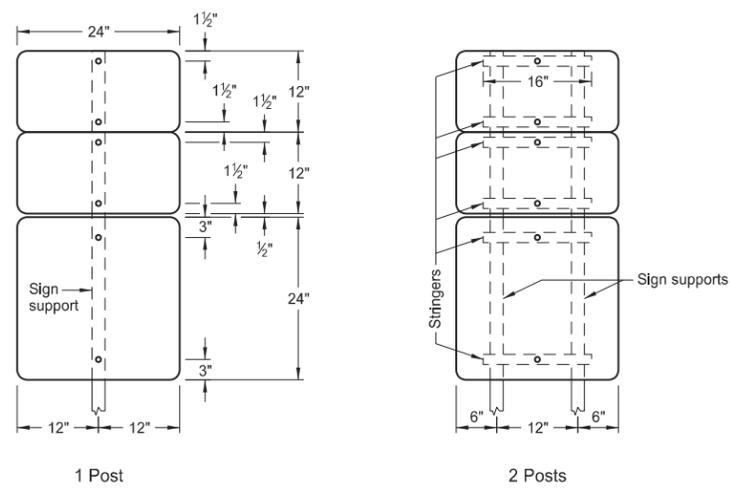
ASSEMBLY NO. 371



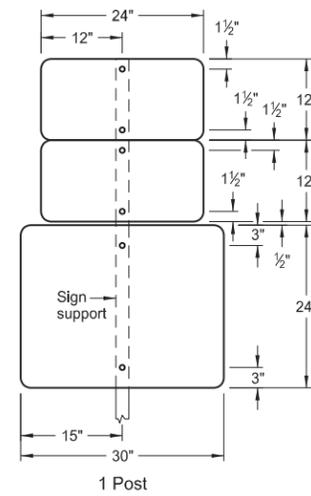
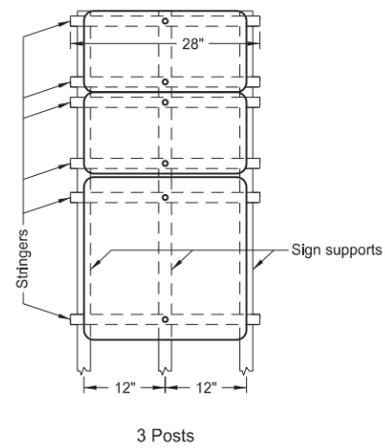
ASSEMBLY NO. 372

Notes:

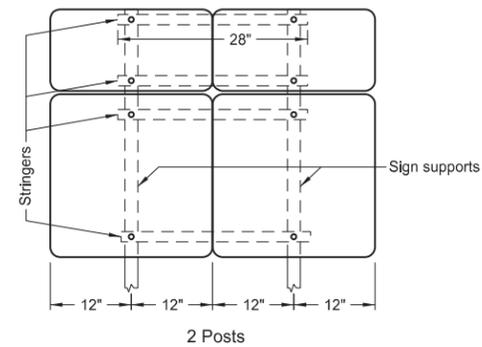
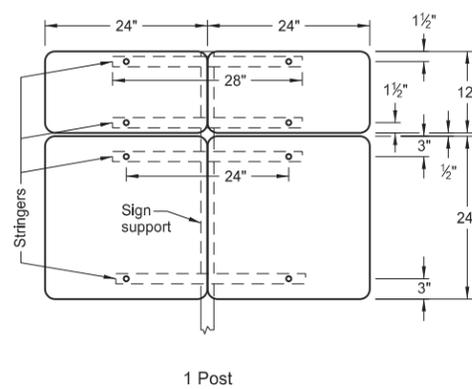
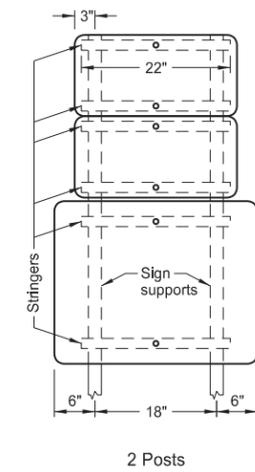
1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1 1/2"x1 1/2".
3. All holes shall be punched round for 3/8" bolt.



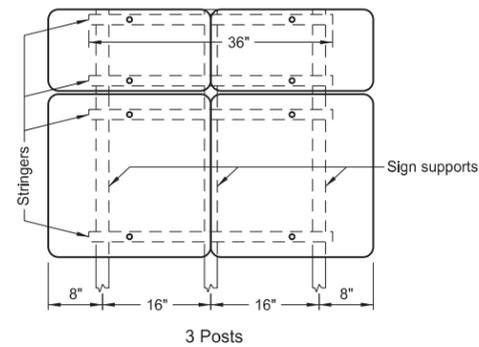
ASSEMBLY NO. 373



ASSEMBLY NO. 374



ASSEMBLY NO. 375

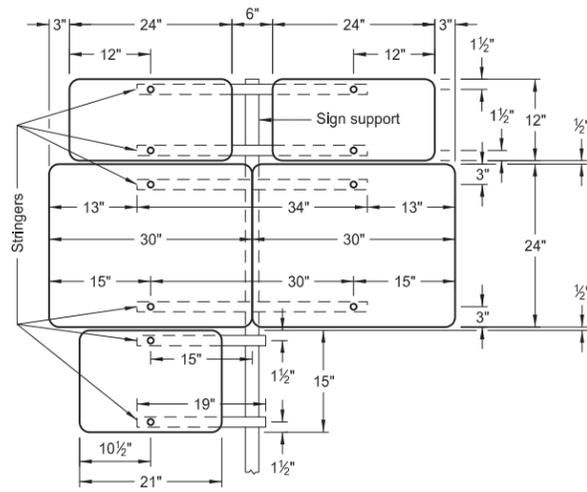


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 8-22-12	
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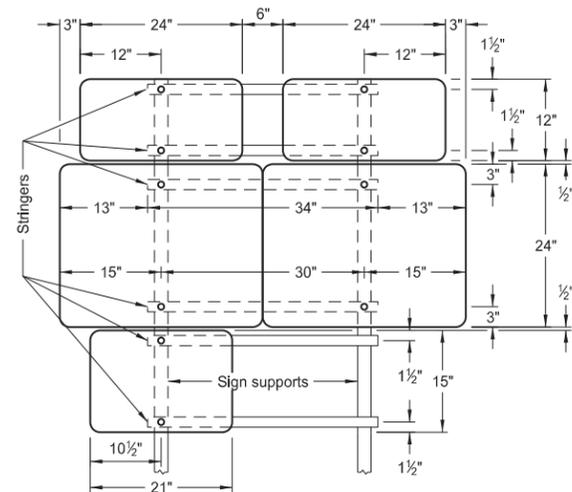
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-55

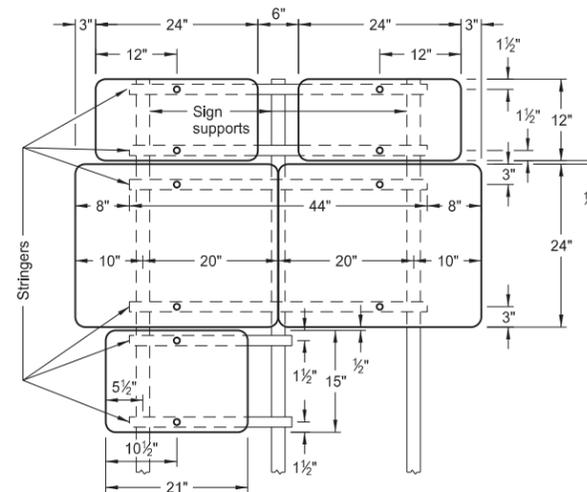


1 Post



2 Posts

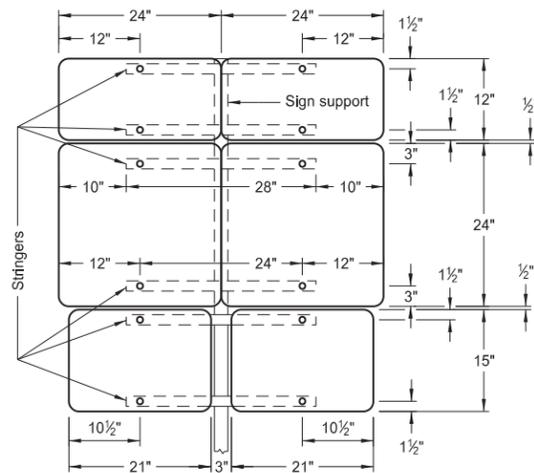
ASSEMBLY 386



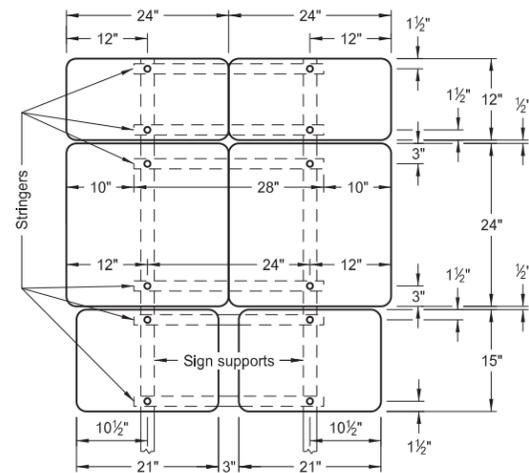
3 Posts

Notes:

1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1 1/2"x1 1/2".
3. All holes shall be punched round for 3/8" bolt.

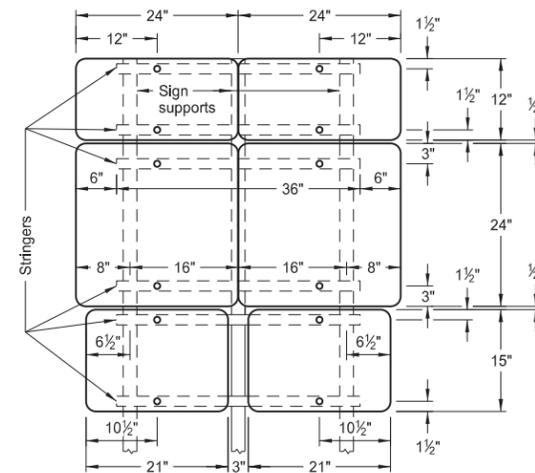


1 Post

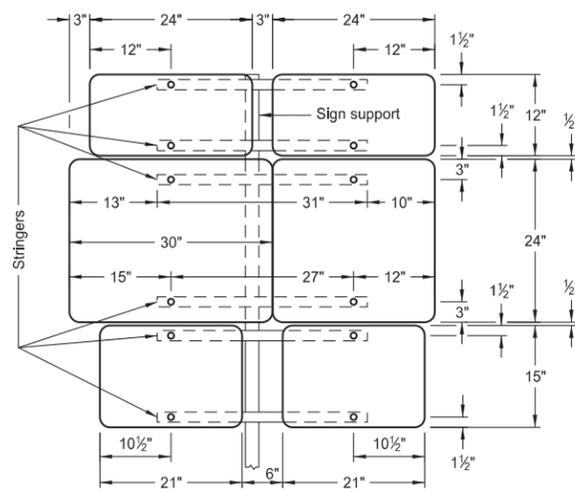


2 Posts

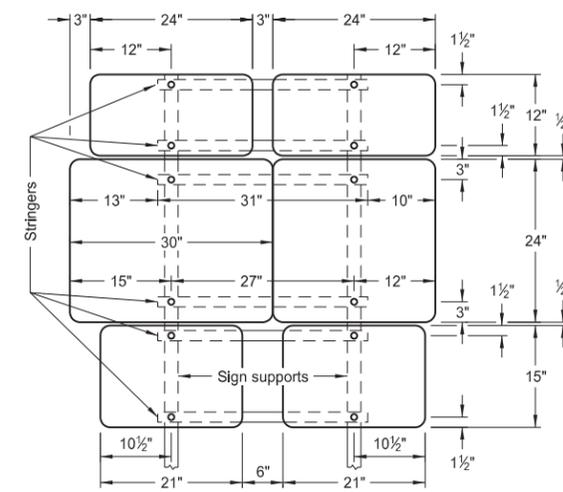
ASSEMBLY 387



3 Posts

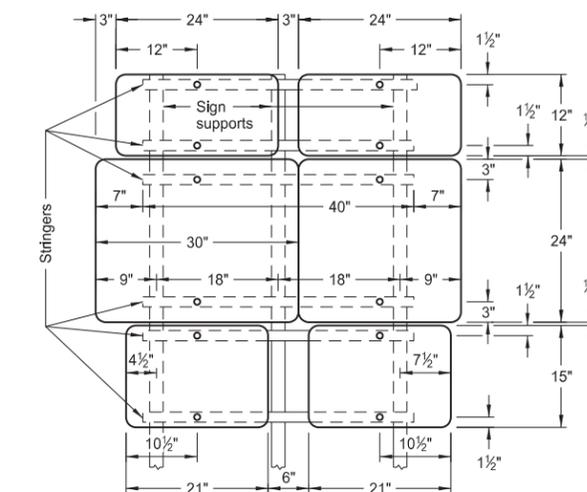


1 Post



2 Posts

ASSEMBLY 388



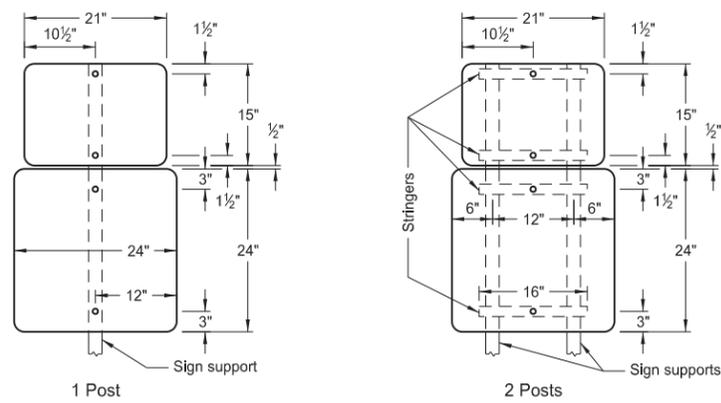
3 Posts

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
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DATE	CHANGE

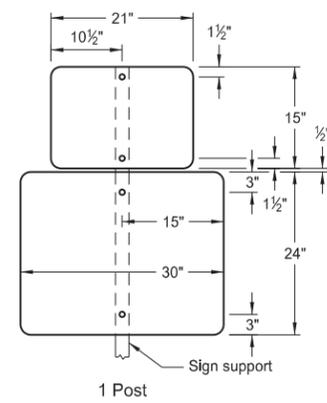
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

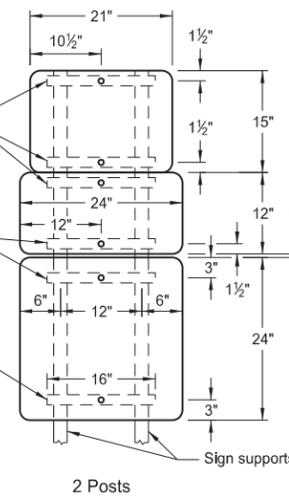
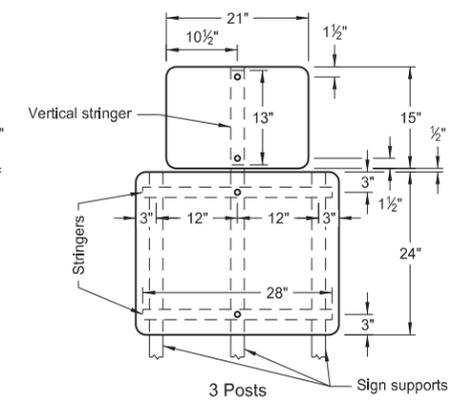
D-754-57



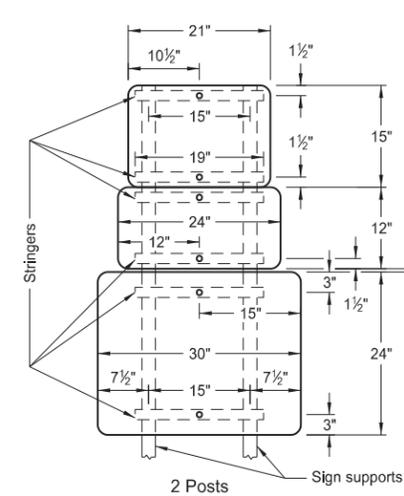
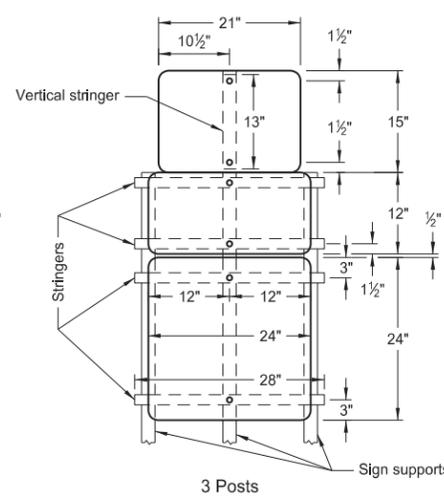
ASSEMBLY 391



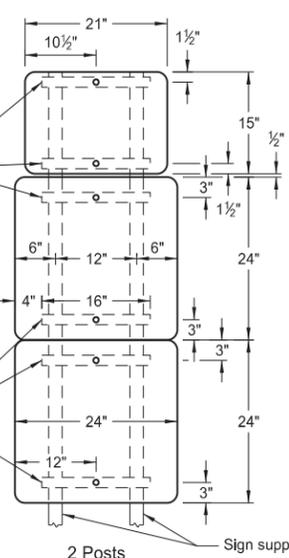
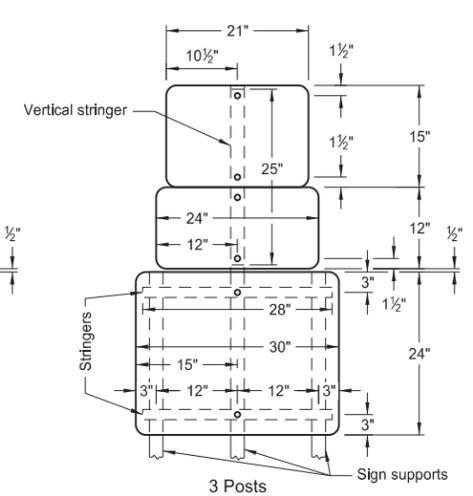
ASSEMBLY 392



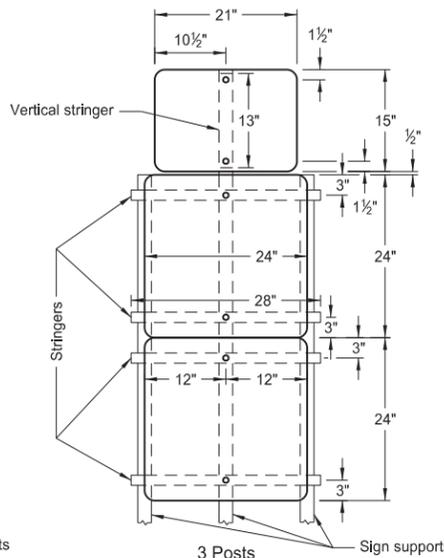
ASSEMBLY 393



ASSEMBLY 394



ASSEMBLY 395



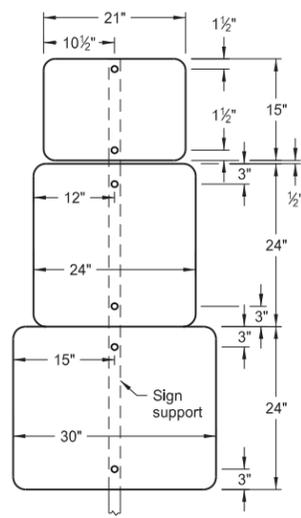
- Notes:
1. The minimum sign backing material thickness shall be 0.100 inch.
 2. Perforated square tube stringer shall be 1 1/2"x1 1/2".
 3. All holes shall be punched round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE

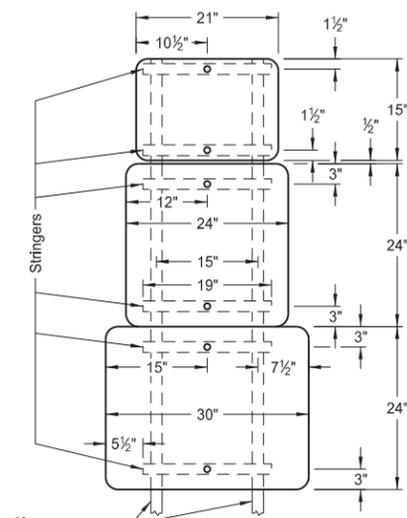
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

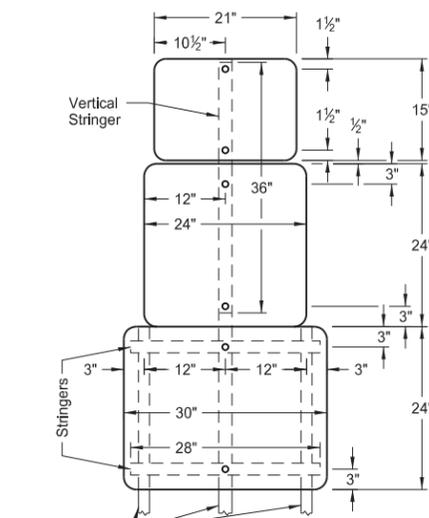
D-754-58



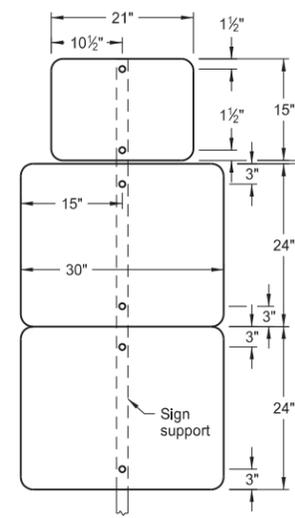
1 Post



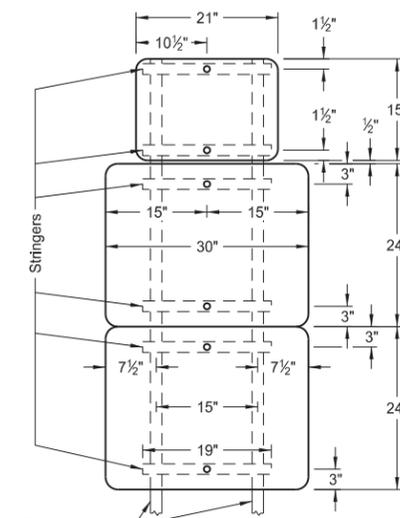
2 Posts
ASSEMBLY 396



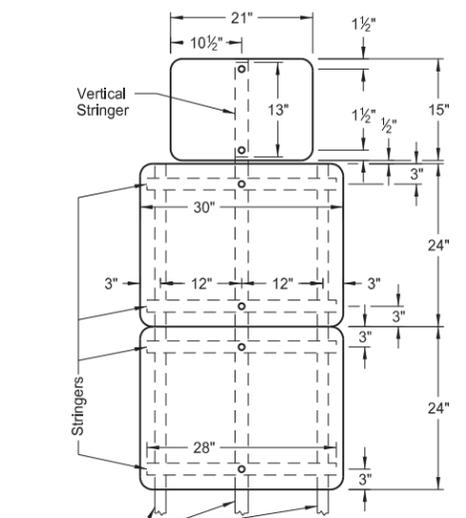
3 Posts



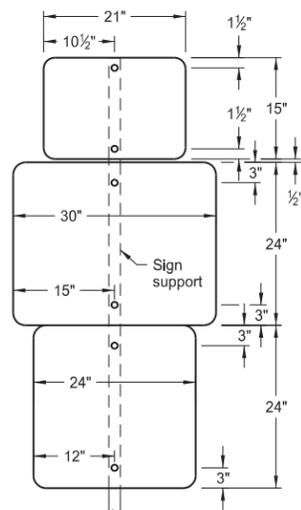
1 Post



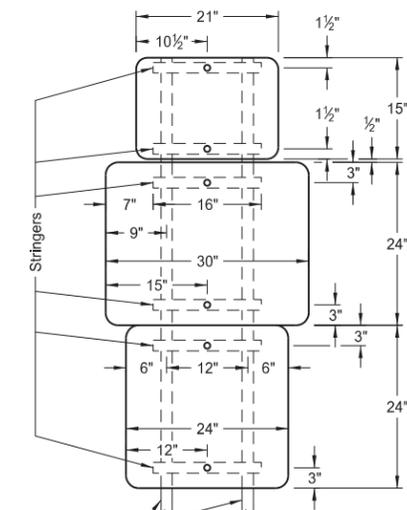
2 Posts
ASSEMBLY 397



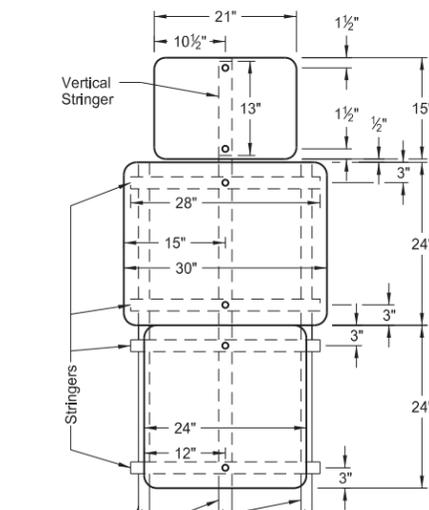
3 Posts



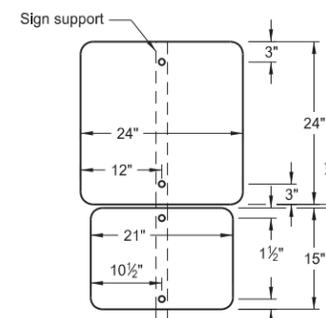
1 Post



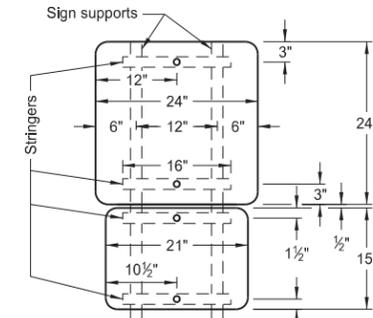
2 Posts
ASSEMBLY 398



3 Posts



1 Post



2 Posts

ASSEMBLY 399

Notes:

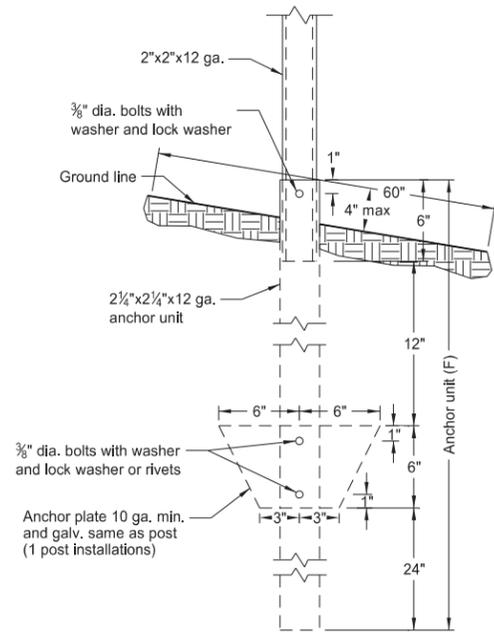
1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1 1/2"x1 1/2".
3. All holes shall be punched round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE

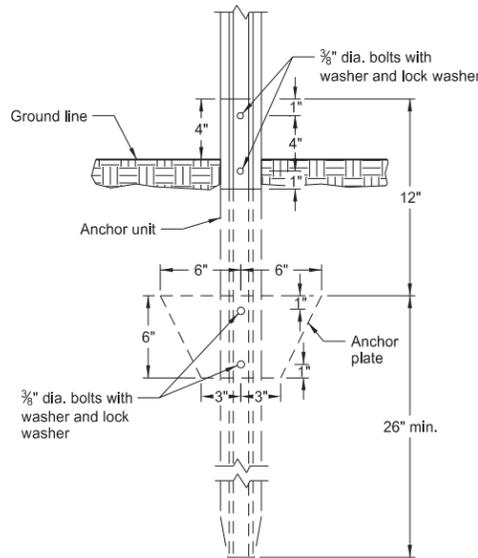
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OBJECT MARKERS

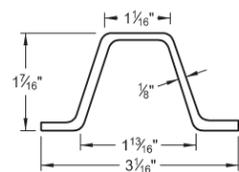
D-754-82



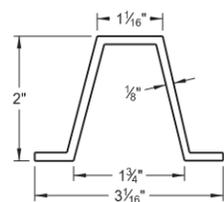
Perforated Tube Anchor Unit Assembly



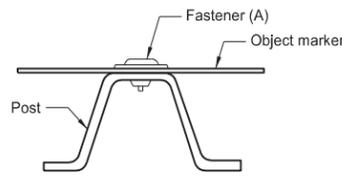
U-Channel Anchor Unit Assembly



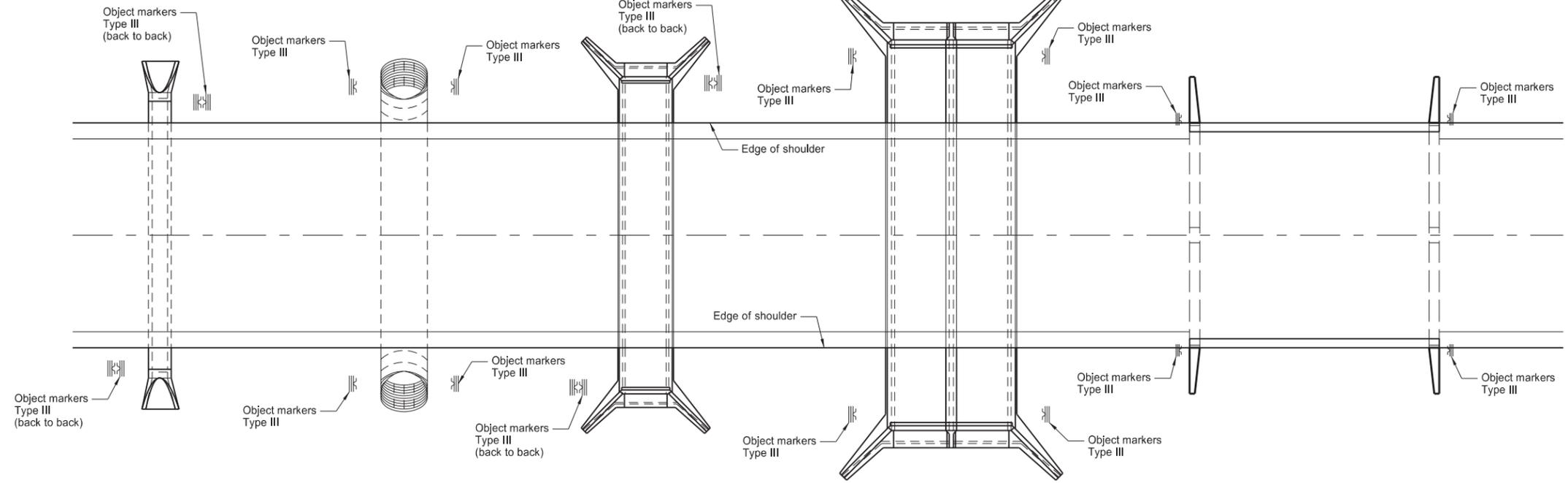
Steel Post Detail (E)
 Approx. 2 lb/ft



Aluminum Post Detail (E)
 Approx. 0.88 lb/ft



Fastener Detail



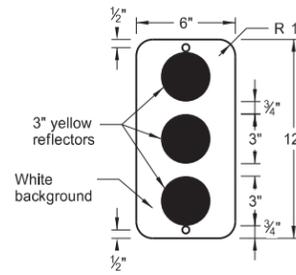
Pipe Culverts
 10' max

Pipe Culverts
 greater than 10'

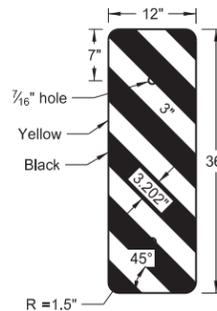
Box Culverts
 10' max

Box Culverts
 greater than 10'

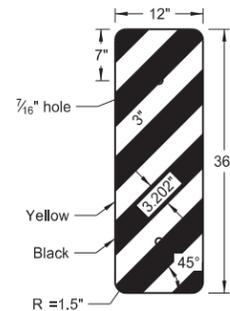
Bridges (B)



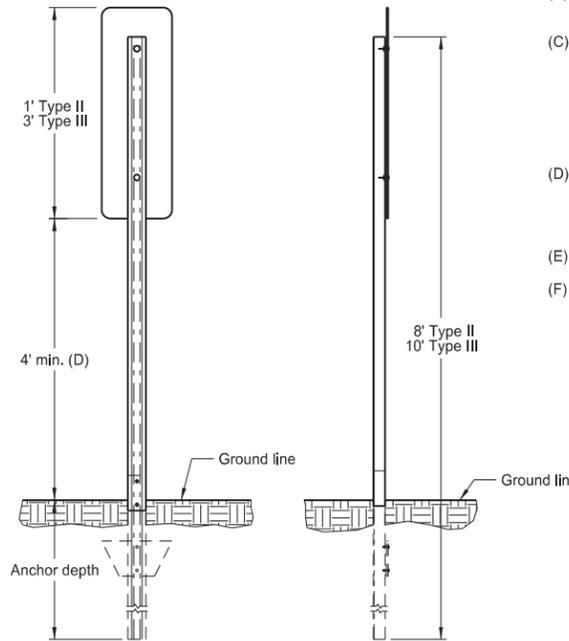
Object Marker
 OM2-1V (C)
 Type II



Object Marker Left
 OM-3L (C)
 Type III



Object Marker Right
 OM-3R (C)
 Type III



Object Marker
 Installation Detail

Notes:

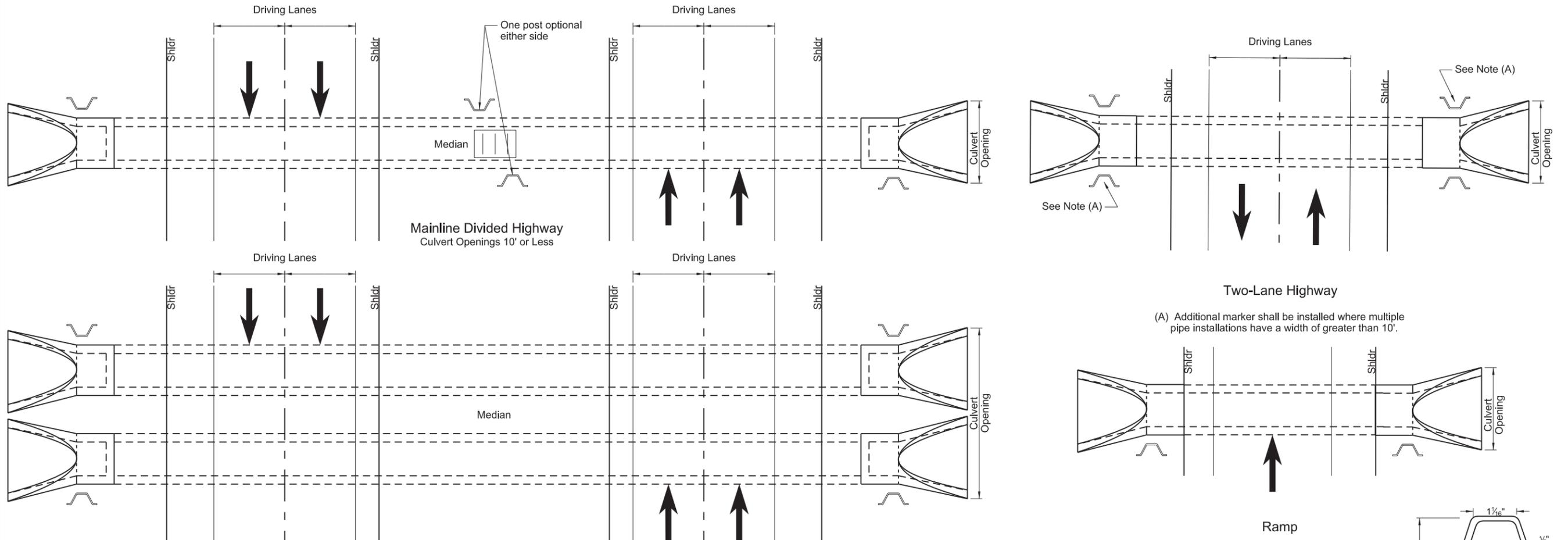
- (A) The fastener shall be 3/8" dia. with flat washer having a min. outside dia. of 1 1/16". Fasteners shall be tension pin type or other non-rust vandal resistant fastener.
- (B) Object markers are not required if approach guardrail is installed with reflectors and end terminal with impact head object markers.
- (C) Back to back mountings require two object markers. The 3" yellow reflector shall conform to the requirements of Section 894.06 B.2 of the Standard Specifications. Object markers to be mounted vertically on steel posts in front of the bridge railing on each side of highway to mark the horizontal clearance on all bridges where the distance between wheel guards is less than approach width. All sign backing material shall be .100" sheet aluminum. Type III object markers shall be ASTM Type XI sheeting. Type II object markers shall be ASTM Type IV background sheeting with ASTM Type XI reflectors.
- (D) When an object marker is located 8' or less from shoulder or curb, vertical clearance shall be a minimum of 4' from the near edge of the traveled way to the bottom of the sign. If located more than 8' from the shoulder or curb the vertical clearance shall be a minimum of 4' from the ground to the bottom of the sign.
- (E) Posts shall conform to Section 894.03 B of the Standard Specifications.
- (F) 4" vertical clearance of anchor or breakaway base. The 4"x60" measurement shall be made above and below post location and back and ahead of post.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-18-14	Revised Note C

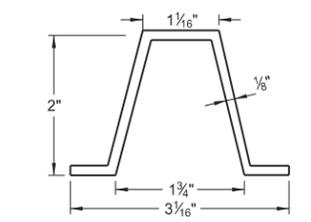
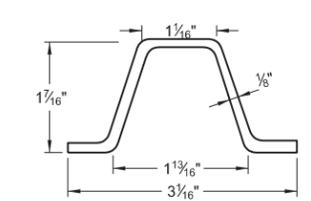
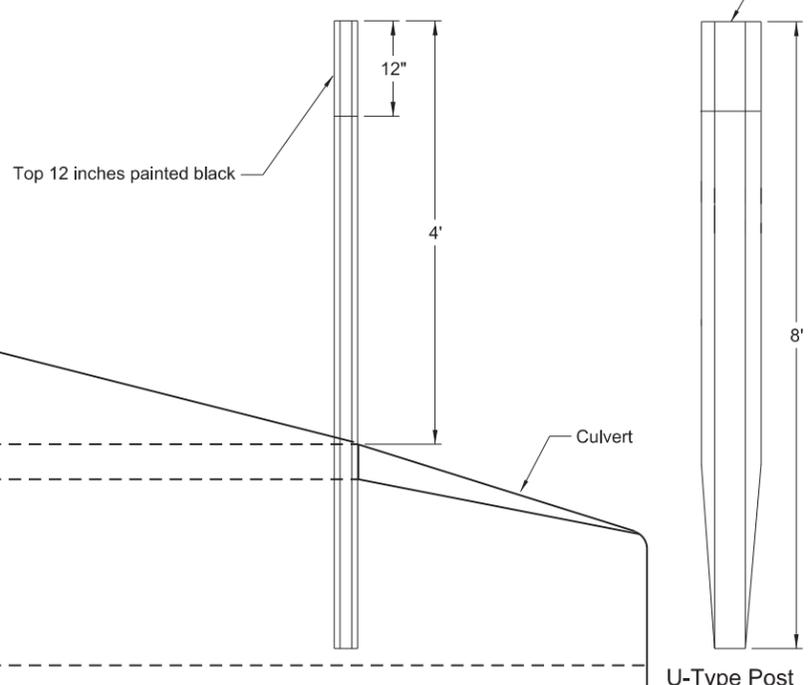
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OBJECT MARKERS - CULVERTS

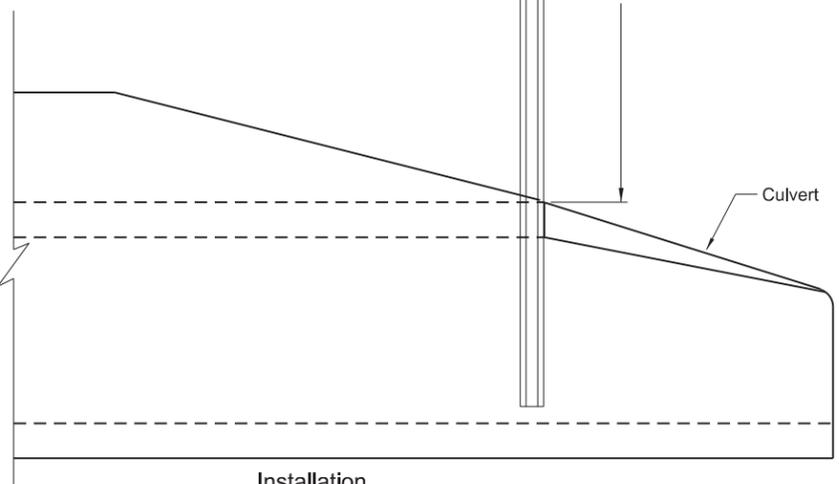
D-754-83



Mainline Divided Highway
Culvert Openings Greater than 10'
Multiple Installations



- Notes:**
- Installation:** Construction requirements shall meet 754.04D. Each end of culverts crossing the roadway within the right-of-way shall be marked with a post as shown. Posts are to be installed in front of the culvert in the direction of travel along the side of the culvert and one foot from the culvert opening unless shown otherwise on the plans.
 - Posts:** Posts shall conform to section 894.04A of the Standard Specifications with the exception that the post may or may not have holes drilled.
 - Basis of Payment:** The quantity will be measured by the number of object markers each installed. All costs for furnishing and installing the markers shall be included in the price bid for the item "Object Markers - Culverts".



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 8-05-13	
REVISIONS	
DATE	CHANGE
7-7-14	Revised Notes

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 PE-2930,
 on 7/7/2014 and the original document is stored at the North Dakota Department of Transportation

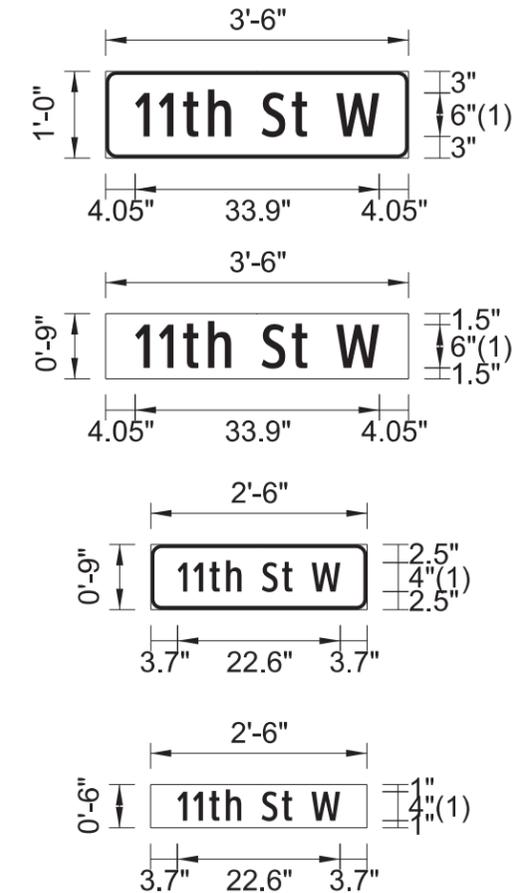
911 SIGN SUPPORT INFORMATION AND SIGN DETAILS

D-754-86

THE POST INFORMATION FOR VARIOUS SIGN CONFIGURATIONS (60 INCH VERTICAL CLEARANCE)														
ASSEMBLY NUMBER	STREET NAME SIGN SIZE	TOTAL SIGN AREA	MAXIMUM POST LENGTH	NUMBER OF POSTS	SUPPORT SIZE	SLEEVE LENGTH (A)			SLEEVE SIZE	ANCHOR		BREAK-AWAY		
						1st	2nd	3rd		NUMBER	LENGTH		SIZE	
						LF	LF	LF						
SA 1	24"x12"	8.00	20.2	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	30"x12"	10.00	16.4	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	36"x12"	12.00	13.8	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	42"x12"	14.00	14.7	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	48"x12"	16.00	12.9	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	54"x12"	18.00	15.2	1	2.25x2.25 12 ga					1	4.0	2.5x2.5 12ga		
	60"x12"	20.00	13.7	1	2.25x2.25 12 ga					1	4.0	2.5x2.5 12ga		
	24"x9"	6.00	24.1	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	30"x9"	7.50	21.2	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	36"x9"	9.00	17.7	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	42"x9"	10.50	15.3	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	48"x9"	12.00	13.5	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	54"x9"	13.50	14.8	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	60"x9"	15.00	13.4	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	24"x6"	4.00	35.2	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	30"x6"	5.00	28.3	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	36"x6"	6.00	23.6	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	42"x6"	7.00	22.3	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	48"x6"	8.00	19.6	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	54"x6"	9.00	17.5	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	60"x6"	10.00	15.4	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	SA 2	24"x12"	13.2	14.6	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga	
		30"x12"	15.2	16.3	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1
		36"x12"	17.2	15.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1
42"x12"		19.2	14.7	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
48"x12"		21.2	15.3	1	2.25x2.25 12 ga	4.5			2x2 12 ga	1	4.0	3x3 7 ga	1	
54"x12"		23.2	20.6	1	2.5x2.5 10 ga	1.5			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
60"x12"		25.2	16.7	1	2.5x2.5 12 ga	3.9			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
24"x9"		11.2	15.2	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
30"x9"		12.7	14.5	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
36"x9"		14.2	16.5	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
42"x9"		15.7	15.8	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
48"x9"		17.2	14.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
54"x9"		18.7	15.1	1	2.25x2.25 12 ga	4.2			2x2 12ga	1	4.0	3x3 7 ga	1	
60"x9"		20.2	14.6	1	2.25x2.25 12 ga	4.6			2x2 12 ga	1	4.0	3x3 7 ga	1	
24"x6"		9.2	16.0	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
30"x6"		10.2	15.5	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
36"x6"		11.2	15.0	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
42"x6"		12.2	13.7	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
48"x6"		13.2	15.9	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
54"x6"		14.2	15.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
60"x6"		15.2	14.9	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
SA 3		24"x12"	13.9	16.1	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1
		30"x12"	15.9	15.3	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1
		36"x12"	17.9	15.9	1	2.25x2.25 12 ga	4.4			2x2 12 ga	1	4.0	3x3 7 ga	1
	42"x12"	19.9	15.2	1	2.25x2.25 12 ga	4.8			2x2 12 ga	1	4.0	3x3 7 ga	1	
	48"x12"	21.9	15.1	1	2.5x2.5 12 ga	5.1			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	54"x12"	23.9	20.6	1	2.5x2.5 10 ga	1.9			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
	60"x12"	25.9	16.0	1	2.5x2.5 12 ga	4.7			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	24"x9"	11.9	16.8	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	30"x9"	13.4	16.1	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	36"x9"	14.9	15.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	42"x9"	16.4	14.8	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	48"x9"	17.9	15.6	1	2.25x2.25 12 ga	4.3			2x2 12 ga	1	4.0	3x3 7 ga	1	
	54"x9"	19.4	14.9	1	2.5x2.5 12 ga	4.8			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	60"x9"	20.9	20.6	1	2.5x2.5 10 ga	1.6			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
	24"x6"	9.9	14.7	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
	30"x6"	10.9	14.3	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
	36"x6"	11.9	16.5	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	42"x6"	12.9	16.0	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	48"x6"	13.9	14.8	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	54"x6"	14.9	14.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	60"x6"	15.9	15.3	1	2.25x2.25 12 ga	4.2			2x2 12 ga	1	4.0	3x3 7 ga	1	

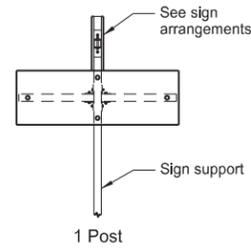
THE POST INFORMATION FOR VARIOUS SIGN CONFIGURATIONS (60 INCH VERTICAL CLEARANCE)														
ASSEMBLY NUMBER	STREET NAME SIGN SIZE	TOTAL SIGN AREA	MAXIMUM POST LENGTH	NUMBER OF POSTS	SUPPORT SIZE	SLEEVE LENGTH (A)			SLEEVE SIZE	ANCHOR		BREAK-AWAY		
						1st	2nd	3rd		NUMBER	LENGTH		SIZE	
						LF	LF	LF						
SA 4	24"x12"	15.5	15.1	1	2.25x2.25 12 ga	4.7			2x2 12 ga	1	4.0	3x3 7 ga	1	
	30"x12"	17.5	15.1	1	2.5x2.5 12 ga	4.9			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	36"x12"	19.5	17.5	1	2.5x2.5 12 ga	3.6			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	42"x12"	21.5	16.8	1	2.5x2.5 12 ga	4.1			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	48"x12"	23.5	16.2	1	2.5x2.5 12 ga	4.5			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	54"x12"	25.5	15.6	1	2.5x2.5 12 ga	4.9			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	60"x12"	27.5	16.7	1	2.5x2.5 10 ga	4.2			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
	24"x9"	13.5	14.3	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	30"x9"	15.0	15.1	1	2.25x2.25 12 ga	4.4			2x2 12 ga	1	4.0	3x3 7 ga	1	
	36"x9"	16.5	14.6	1	2.25x2.25 12 ga	4.7			2x2 12 ga	1	4.0	3x3 7 ga	1	
	42"x9"	18.0	14.7	1	2.5x2.5 12 ga	4.9			2.25x2.25 12 ga	1	4.0	3x3 7 ga	1	
	48"x9"	19.5	17.2	1	2.5x2.5 12 ga	3.5			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	54"x9"	21.0	15.8	1	2.5x2.5 12 ga	4.3			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	60"x9"	22.5	15.4	1	2.5x2.5 12 ga	4.6			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	24"x6"	11.5	14.7	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	30"x6"	12.5	14.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	36"x6"	13.5	14.0	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	42"x6"	14.5	15.0	1	2.25x2.25 12 ga	4.2			2x2 12 ga	1	4.0	3x3 7 ga	1	
	48"x6"	15.5	14.5	1	2.5x2.5 12 ga	4.6			2.25x2.25 12 ga	1	4.0	3x3 7 ga	1	
	54"x6"	16.5	14.1	1	2.5x2.5 12 ga	4.9			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	60"x6"	17.5	16.8	1	2.5x2.5 12 ga	3.5			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	SA 5	24"x12"	21.3	17.2	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2
		30"x12"	23.3	16.7	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2
		36"x12"	25.3	16.3	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2
42"x12"		27.3	17.3	2	2.25x2.25 12 ga	4.2	4.6		2x2 12ga	2	4.0	3x3 7 ga	2	
48"x12"		29.3	16.9	2	2.25x2.25 12 ga	4.5	5.0		2x2 12 ga	2	4.0	3x3 7 ga	2	
54"x12"		31.3	16.5	2	2.25x2.25 12 ga	4.7	5.3		2x2 12 ga	2	4.0	3x3 7 ga	2	
60"x12"		33.3	17.5	3	2.5x2.5 12 ga					3	4.0	3x3 7 ga	3	
24"x9"		19.3	15.6	1	2.5x2.5 10 ga	4.9			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
30"x9"		20.8	17.0	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
36"x9"		22.3	16.7	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
42"x9"		23.8	16.3	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
48"x9"		25.3	16.0	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
54"x9"		26.8	17.2	2	2.25x2.25 12 ga	3.9	4.5		2x2 12 ga	2	4.0	3x3 7 ga	2	
60"x9"		28.3	16.8	2	2.25x2.25 12 ga	4.2	4.8		2x2 12 ga	2	4.0	3x3 7 ga	2	
24"x6"		17.3	15.8	1	2.5x2.5 10 ga	4.4			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
30"x6"		18.3	15.5	1	2.5x2.5 10 ga	4.5			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
36"x6"		19.3	15.3	1	2.5x2.5 10 ga	4.7			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
42"x6"		20.3	15.1	1	2.5x2.5 10 ga	4.9			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
48"x6"		21.3	16.7	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
54"x6"		22.3	16.4	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
60"x6"		23.3	16.8	2	2.25x2.25 12 ga	3.8	4.4		2x2 12 ga	2	4.0	3x3 7 ga	2	

(A) The sleeve length shown is for the maximum post length. The required sleeve length is the "sleeve length" minus the difference between the "maximum post length" and the post length required in the field.

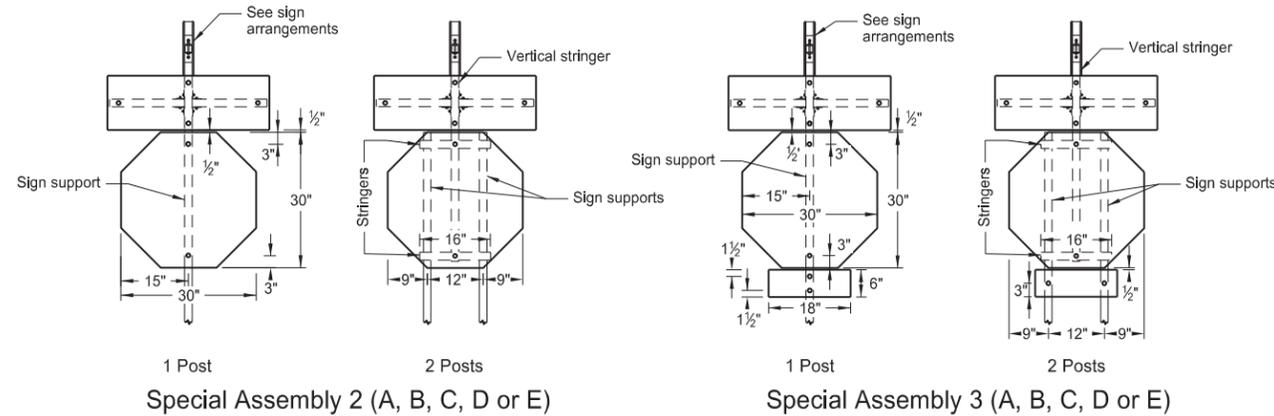


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR STREET NAME SIGNS AND 911 SIGNS

- A - Single sign
- B - Single sign back to back
- C - Single sign each direction
- D - Single sign one direction, back to back other direction
- E - Back to back both directions

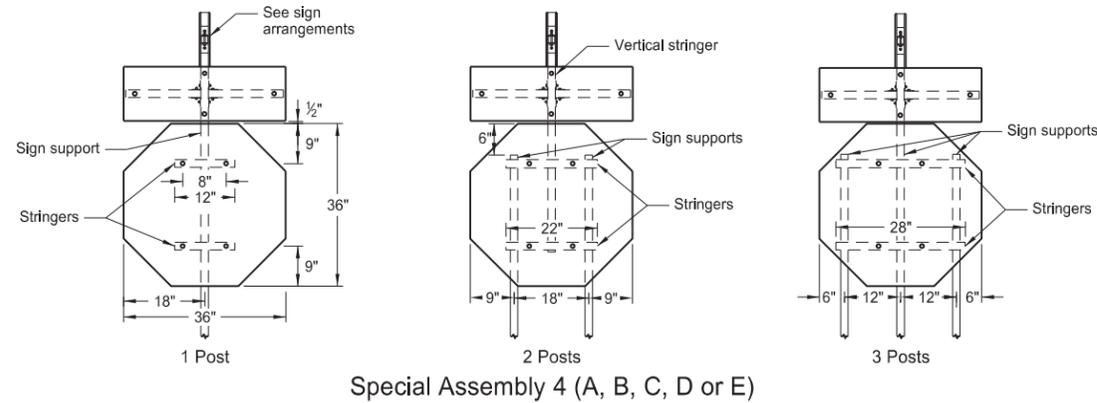


Special Assembly 1 (A, B, C, D or E)

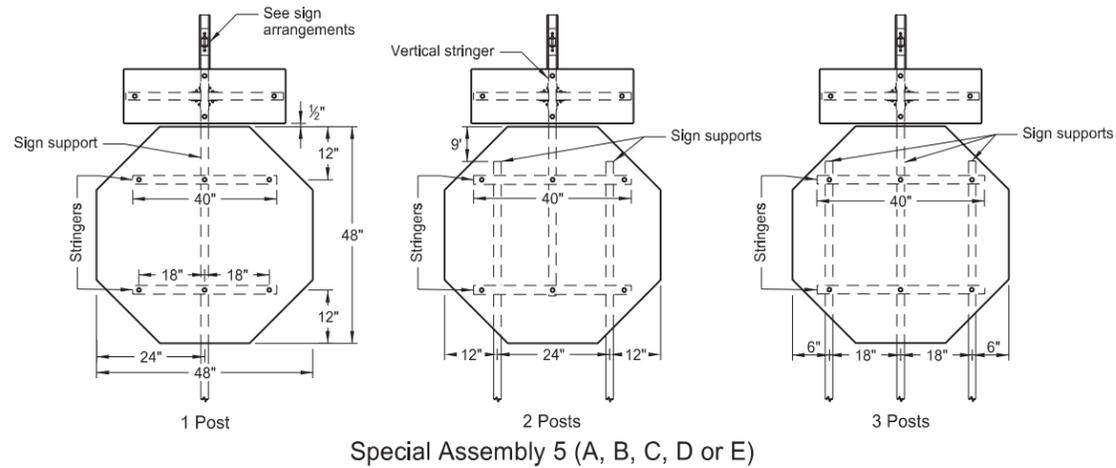


Special Assembly 2 (A, B, C, D or E)

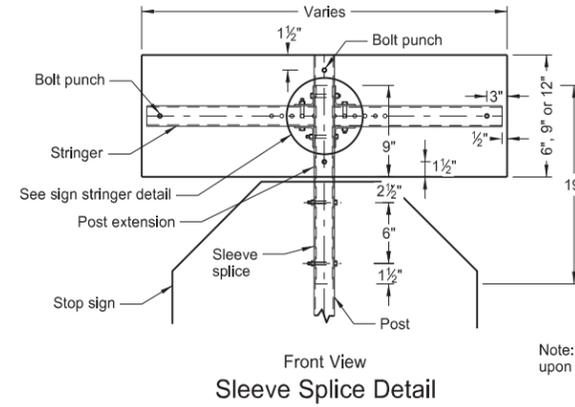
Special Assembly 3 (A, B, C, D or E)



Special Assembly 4 (A, B, C, D or E)

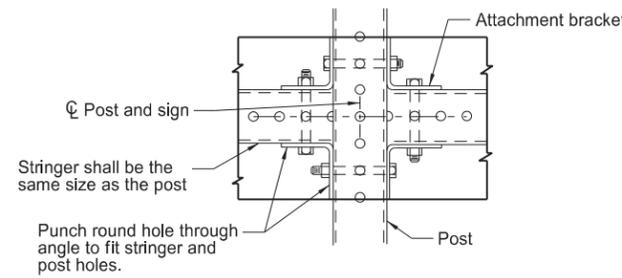


Special Assembly 5 (A, B, C, D or E)



Sleeve Splice Detail

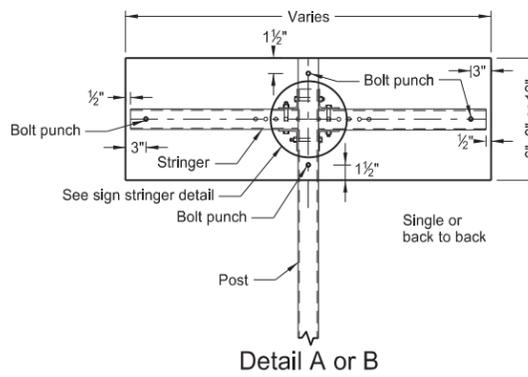
Note: The splice method may be used upon approval of the engineer.



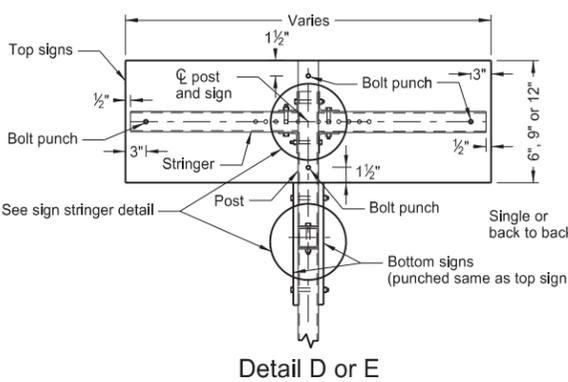
Sign Stringer Detail

Stringer shall be the same size as the post

Punch round hole through angle to fit stringer and post holes.

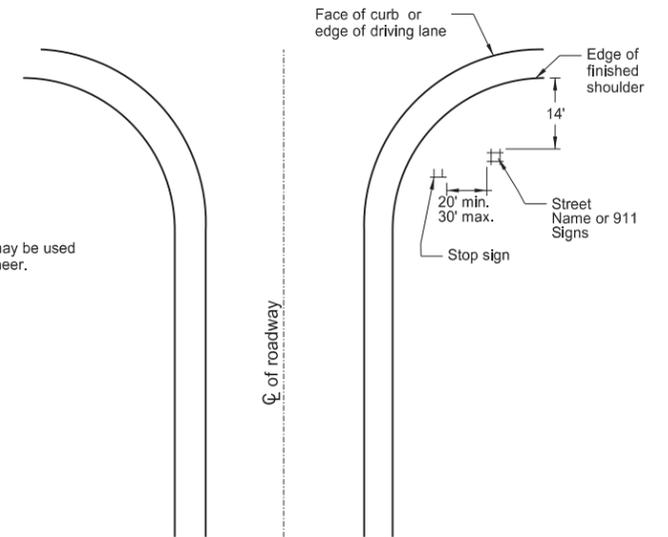


Detail A or B



Detail D or E

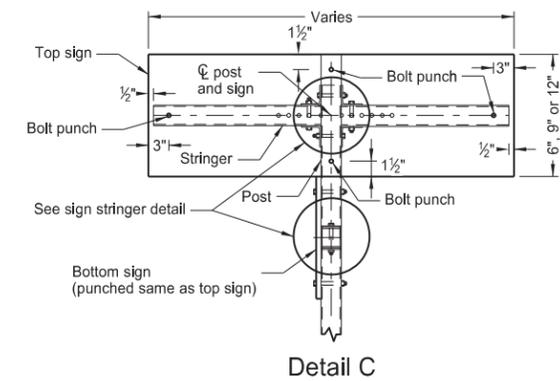
Note: See Standard Drawing D-754-86 for 911 support information and sign layout details.



Intersection Layout

Note: This layout is to be used for street name signs or 911 signs that are used with Special Assembly 1.

Sign Arrangements



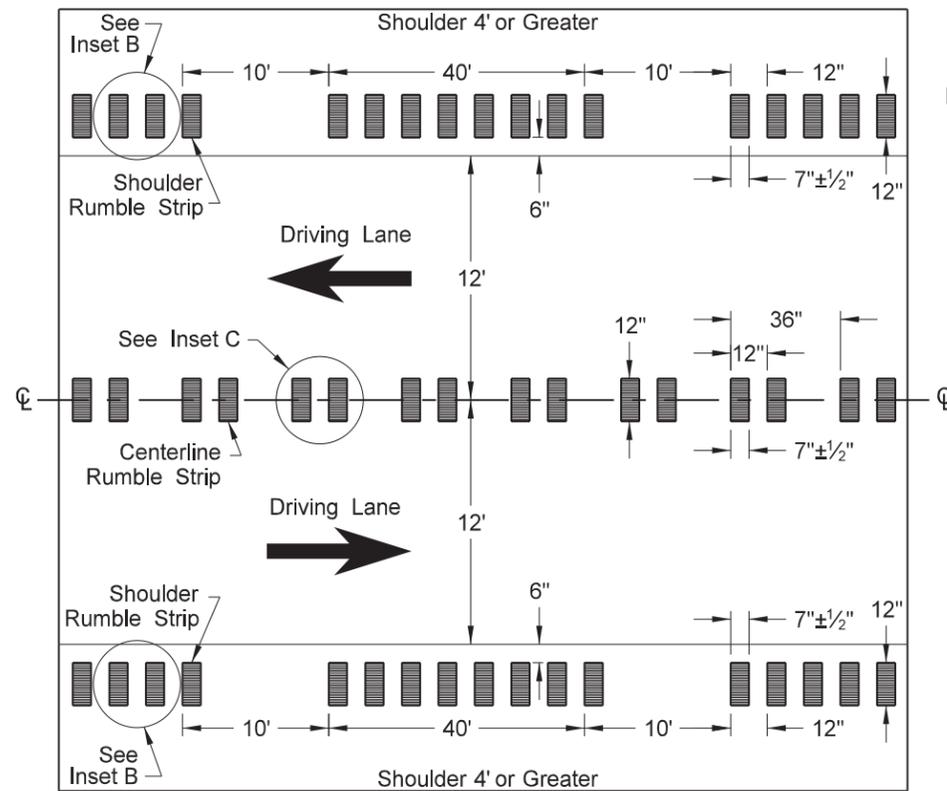
Detail C

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

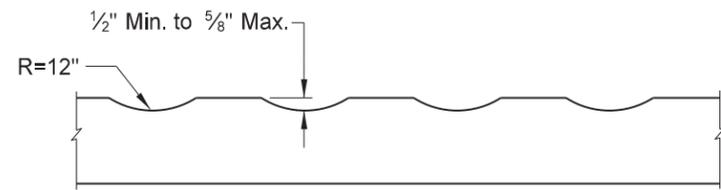
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 Registration Number
 PE-2930,
 on 10/3/13 and the original document is stored at the
 North Dakota Department
 of Transportation

RUMBLE STRIPS

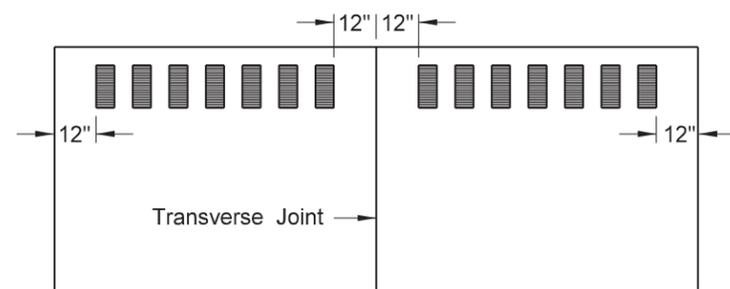
UNDIVIDED HIGHWAYS (SHOULDERS 4' OR GREATER)



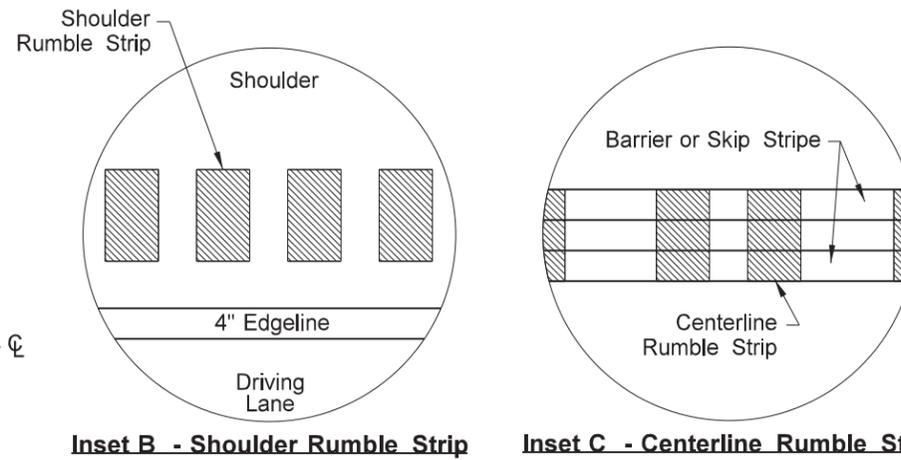
Undivided Highways (Shoulders 4' or Greater)



Profile of Rumble Strips - Bituminous and PCC Pavements



Discontinue rumble strip approx. 12" on both sides of PCC transverse joint

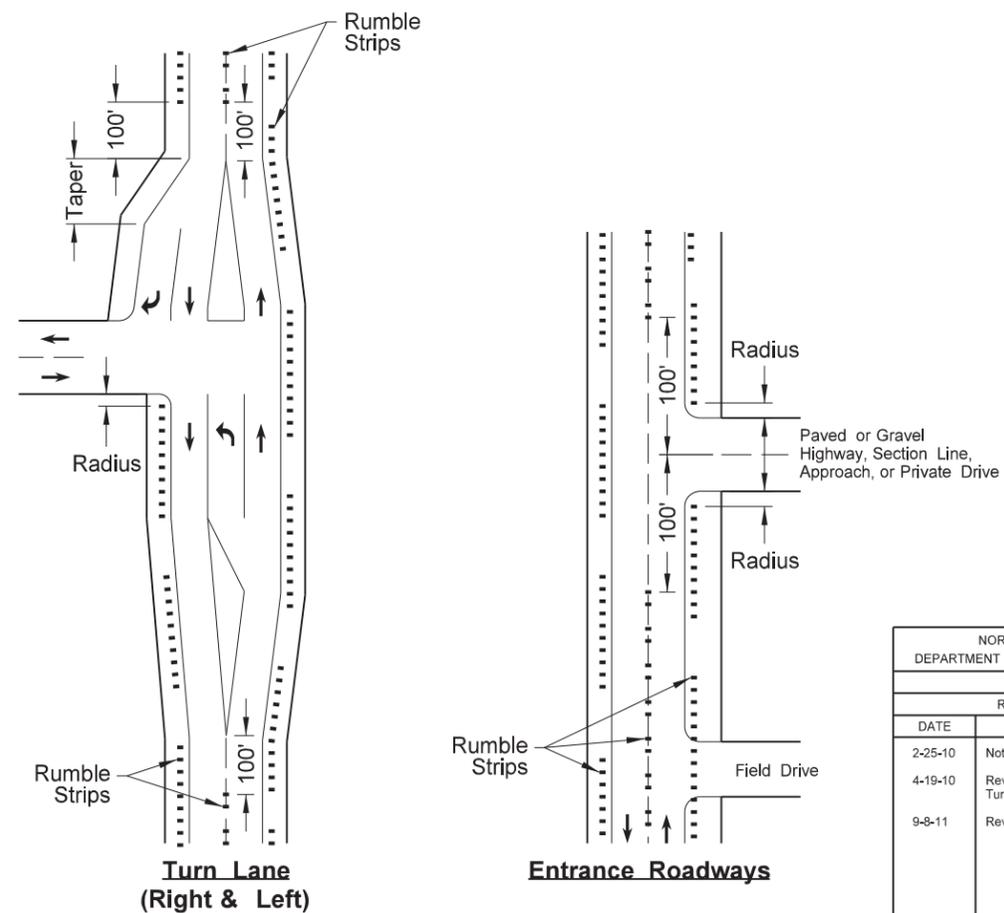


Inset B - Shoulder Rumble Strip

Inset C - Centerline Rumble Strip

NOTES:

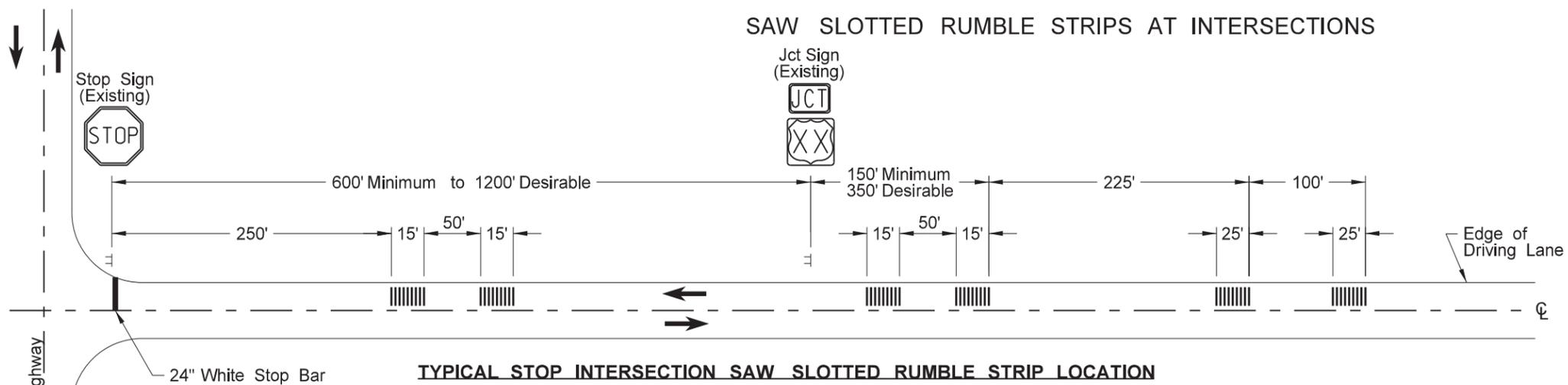
- 1) Discontinue shoulder rumble strips through the entire length of right turn lanes, 100' before right turn lane tapers, and at the radius of a paved or gravel highway, section line, approach, or private drive.
- 2) Discontinue centerline rumble strips through the entire length of left turn lanes, 100' before left turn lane tapers and median islands, and 100' before and after a paved or gravel highway, section line, approach, or private drive.



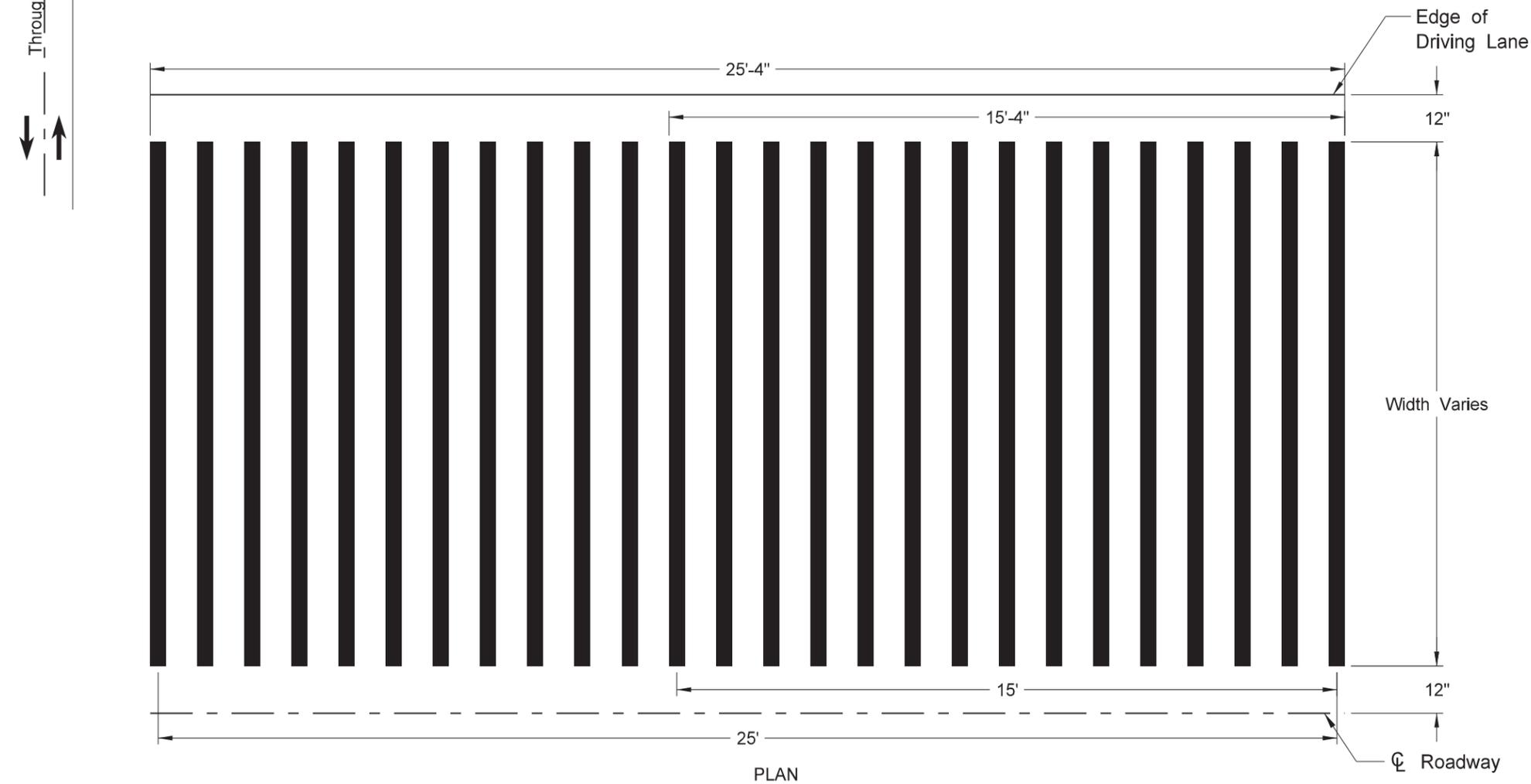
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-25-10	Note 4 was added.
4-19-10	Revised Note 5, Note 6, and Turn Lane (Right & Left).
9-8-11	Revised Notes and D-760-3.

This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 9/8/11 and the original document is stored at the North Dakota Department of Transportation

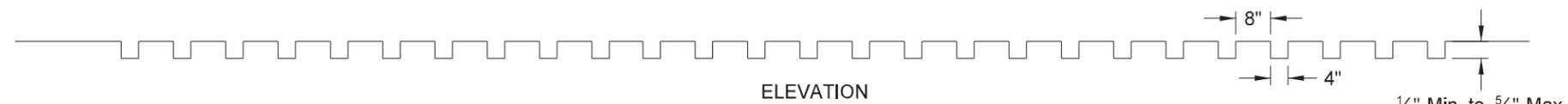
SAW SLOTTED RUMBLE STRIPS AT INTERSECTIONS



TYPICAL STOP INTERSECTION SAW SLOTTED RUMBLE STRIP LOCATION



PLAN



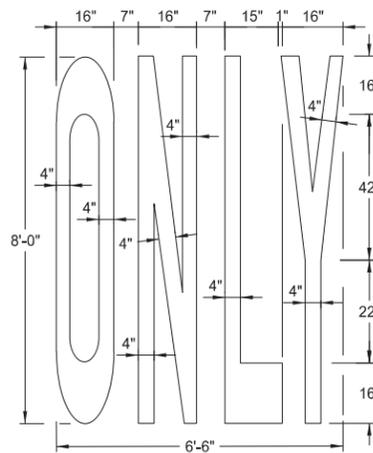
ELEVATION

SAW SLOTTED RUMBLE STRIP DETAIL

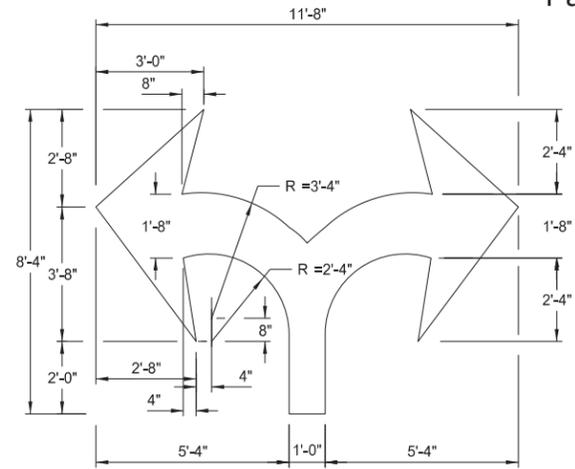
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-22-10	Saw Slotted width revised.
2-25-10	Note 7 was added.
9-8-11	Revised Notes and D-760-5.
7-7-14	Deleted Notes.

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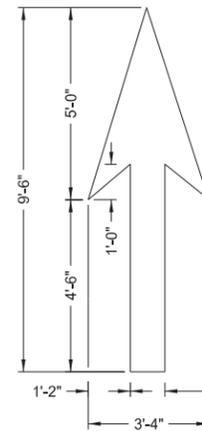
Pavement Marking Message Details



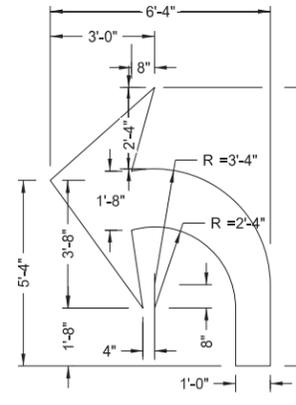
22 S. F.



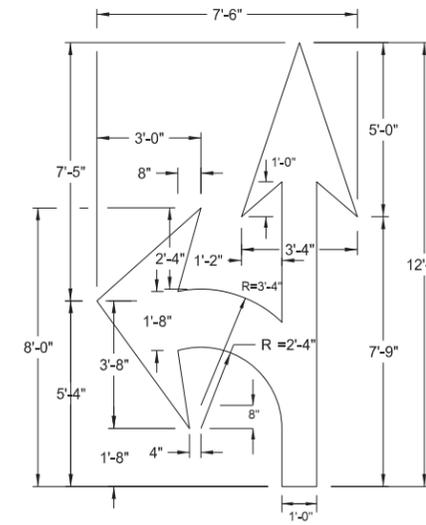
29 S. F.



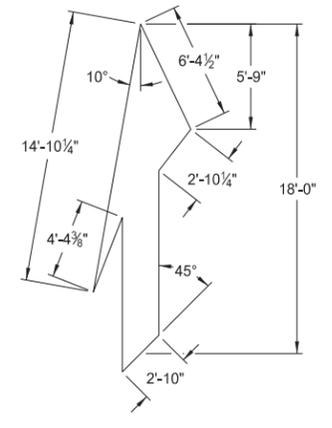
12 S. F.



16 S. F.

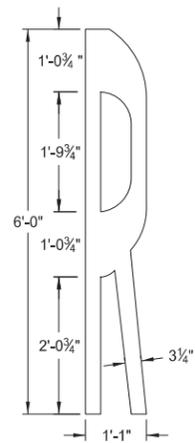


27 S. F.

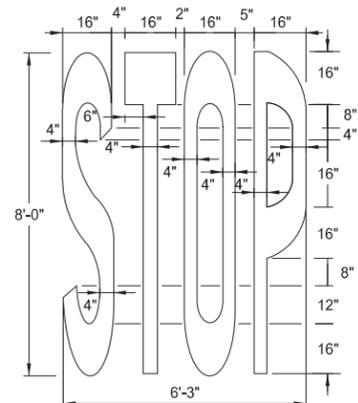


41 S. F.

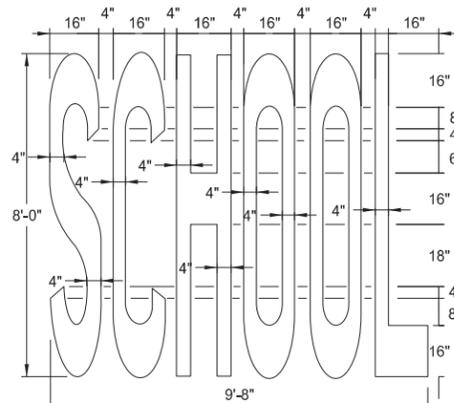
Note:
The merge arrow shall be rotated 20° from the edge of the roadway.



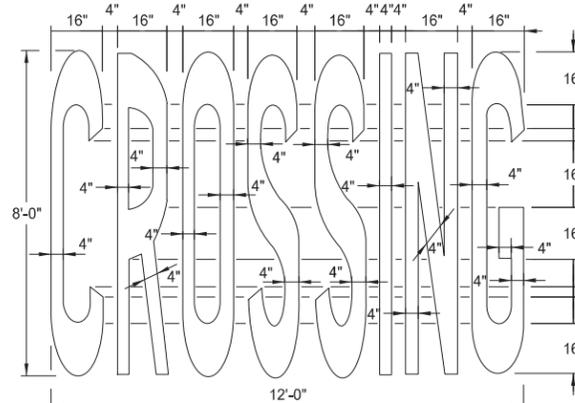
4 S. F.



22 S. F.



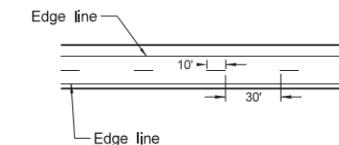
34.5 S. F.



46 S. F.

Speed Limit	Chevron Width	Chevron Spacing 45° to Traffic
0-25 mph	8"	5'
30-40 mph	8"	15'
45 mph and above	12"	25'

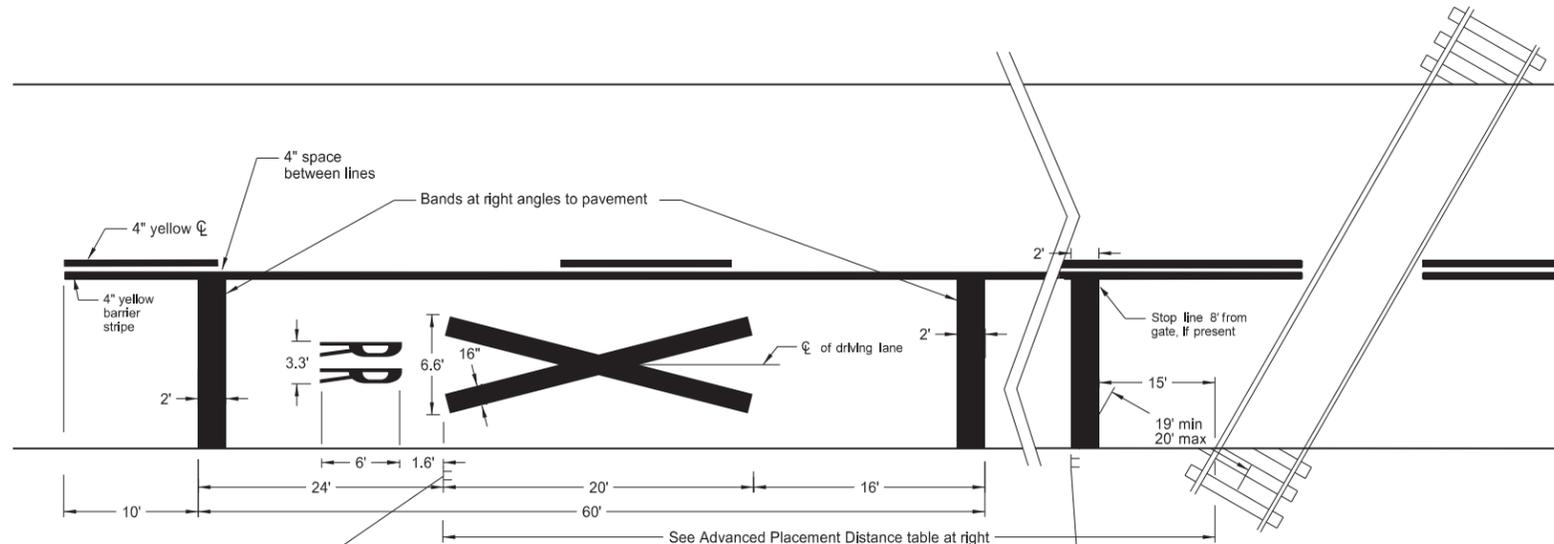
Chevron Crosshatching Table



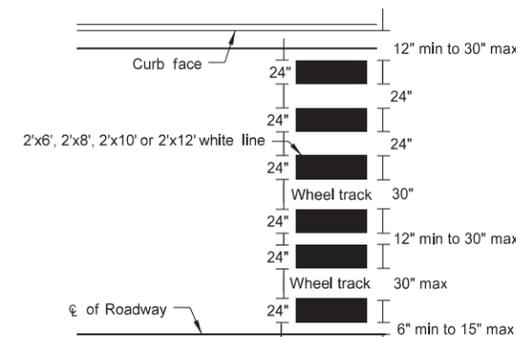
Centerline Pavement Marking Skip Spacing Detail

Posted or 85th Percentile Speed	Advance Distance
20 mph	min. 100 ft
25 mph	min. 100 ft
30 mph	min. 100 ft
35 mph	min. 100 ft
40 mph	125 ft
45 mph	175 ft
50 mph	250 ft
55 mph	325 ft
60 mph	400 ft
65 mph	475 ft
70 mph	550 ft

Advance Placement Distance for Railroad Warning Signs



Railroad cross & 2 R's 3 Bands (12' lane) 60.5 S.F. 72 S.F.



Continental Crosswalk Detail



See Standard Drawing D-754-81

Notes:
A three lane roadway should be marked with a centerline for two-lane approach operation on the approach to a crossing. On multi-lane roads, the transverse bands should extend across all approach lanes, and individual R X R symbols should be used in each approach lane.

See plans for correct message. All pavement markings shall be white unless noted otherwise.



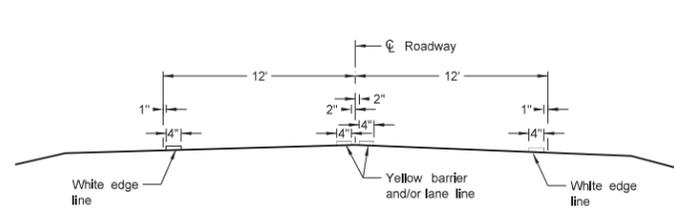
R15-1

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-6-11	
REVISIONS	
DATE	CHANGE

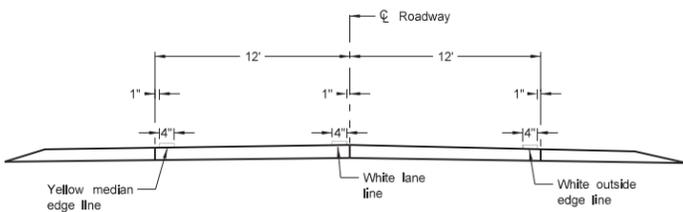
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PAVEMENT MARKING

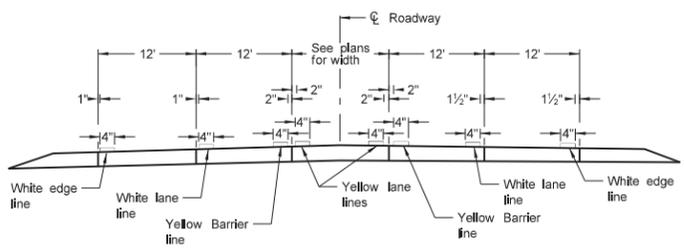
D-762-4



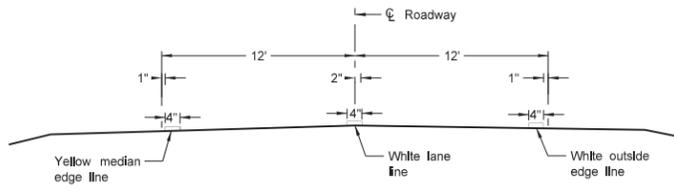
Two Lane Two Way
RURAL ROADWAY



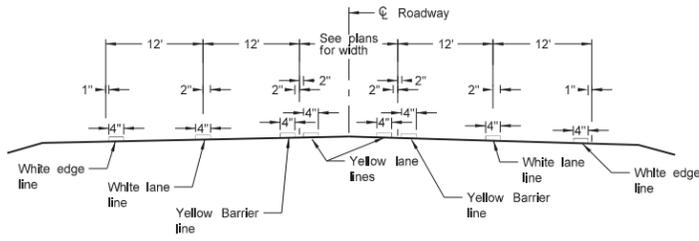
Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



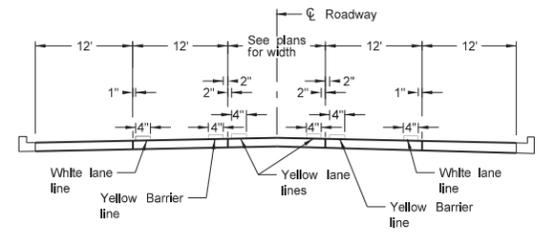
RURAL FIVE LANE ROADWAY
Concrete Section



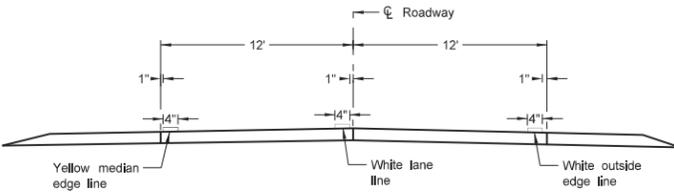
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



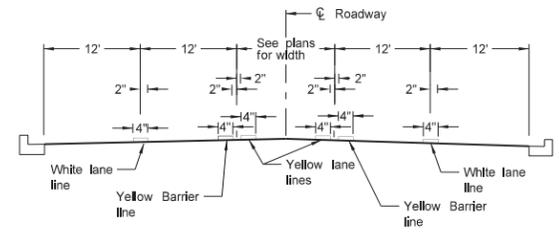
RURAL FIVE LANE ROADWAY
Asphalt Section



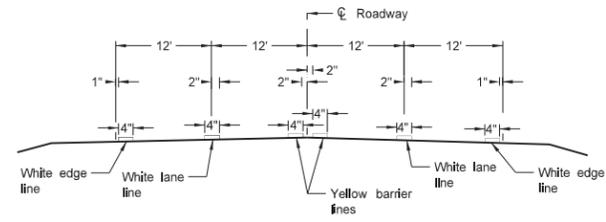
URBAN FIVE LANE SECTION
Concrete Section



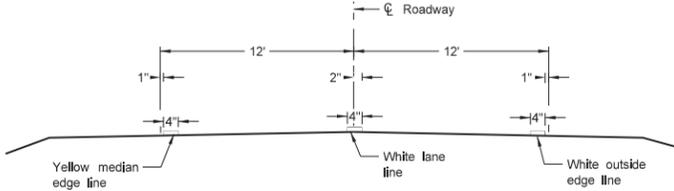
Two Lane Roadway
PRIMARY HIGHWAY
Concrete Section



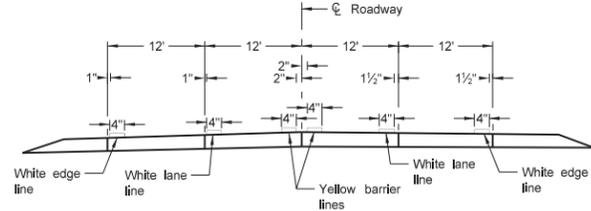
URBAN FIVE LANE SECTION
Asphalt Section



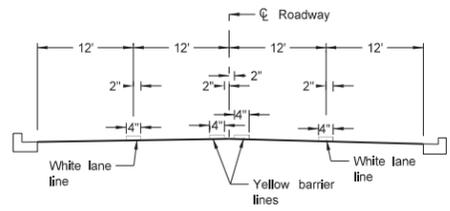
RURAL FOUR LANE ROADWAY
Asphalt Section



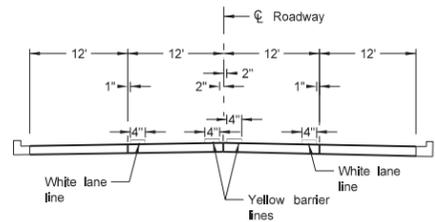
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



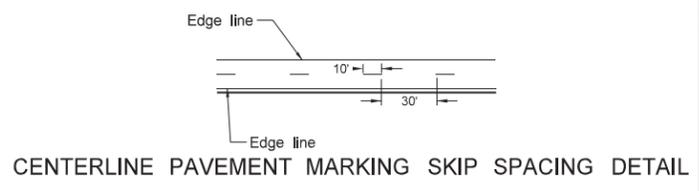
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

NOTES:
1. Edge lines shall be continued through private drives and field drives and broken for intersections.

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MAILBOX LOCATION DETAILS

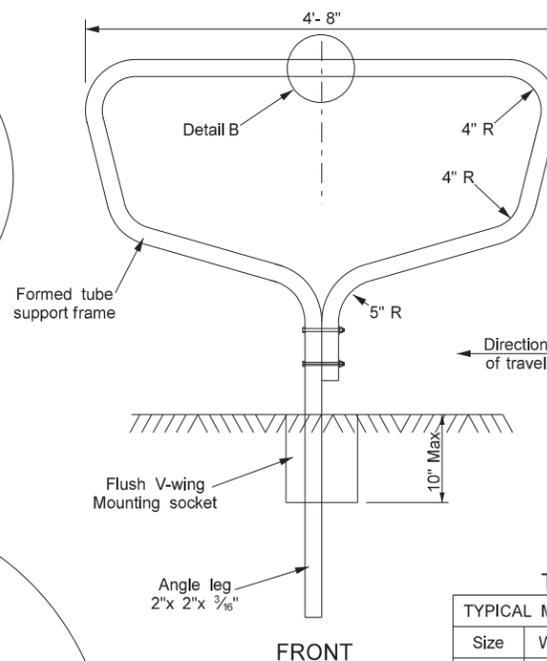
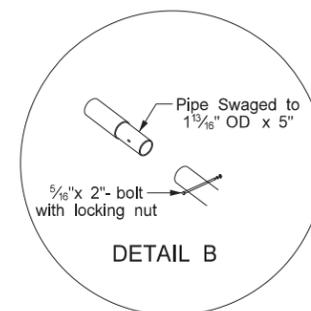
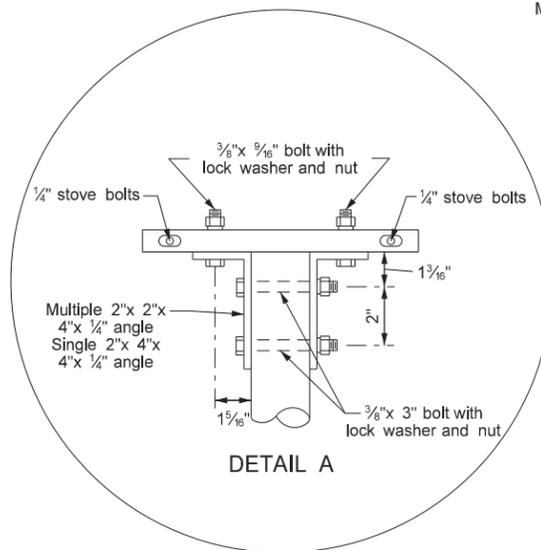
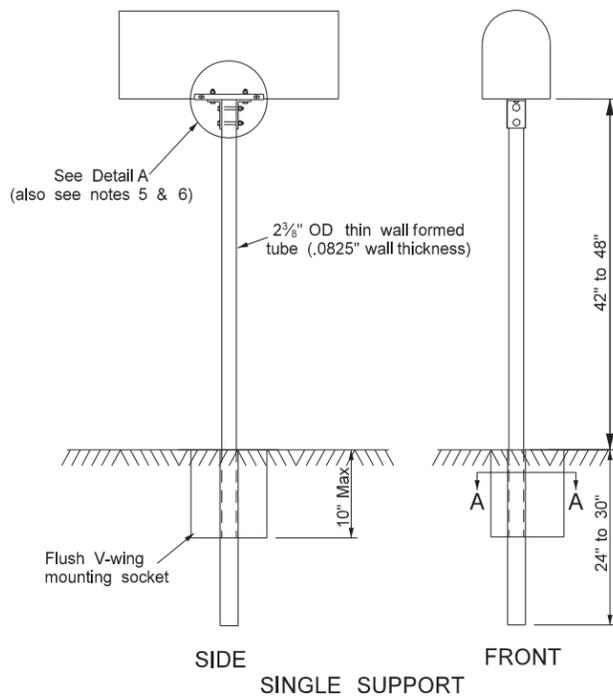
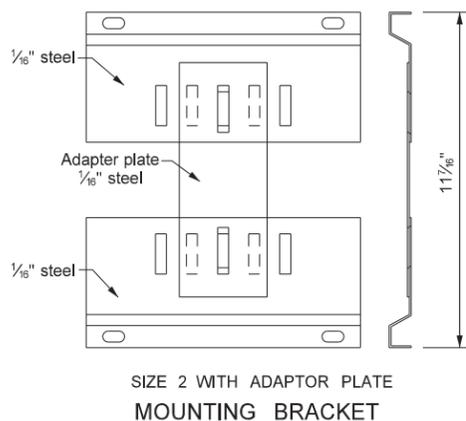
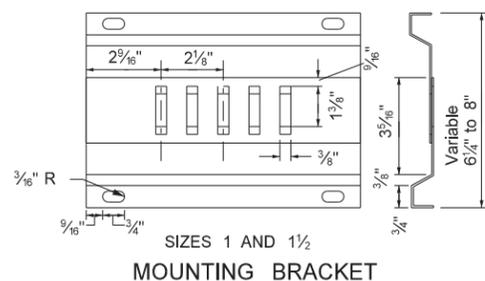
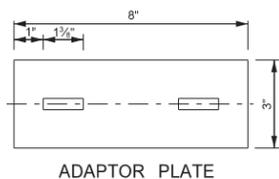
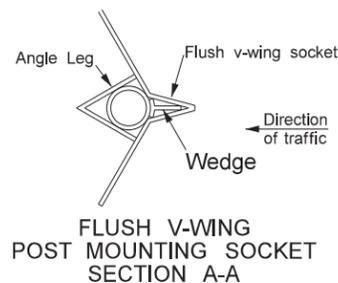
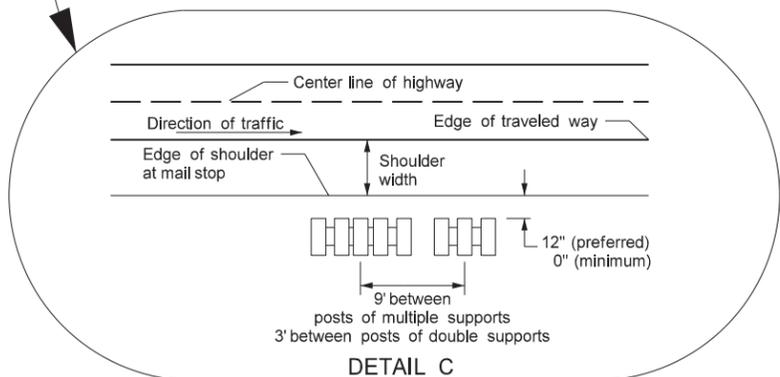
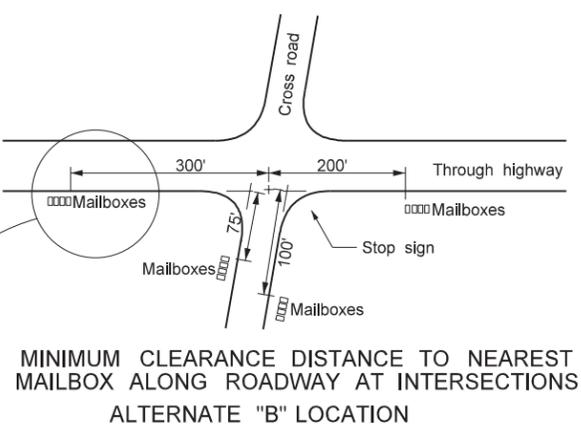
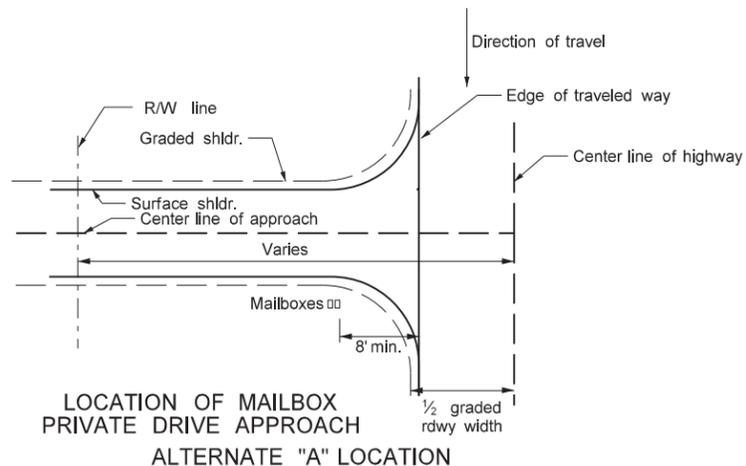


TABLE A
TYPICAL MAILBOX DIMENSIONS

Size	Width	Height	Length
1	6.5"	8.5"	19"
1A	8"	10.5"	21"
2	11.5"	13.5"	23.5"

Notes:

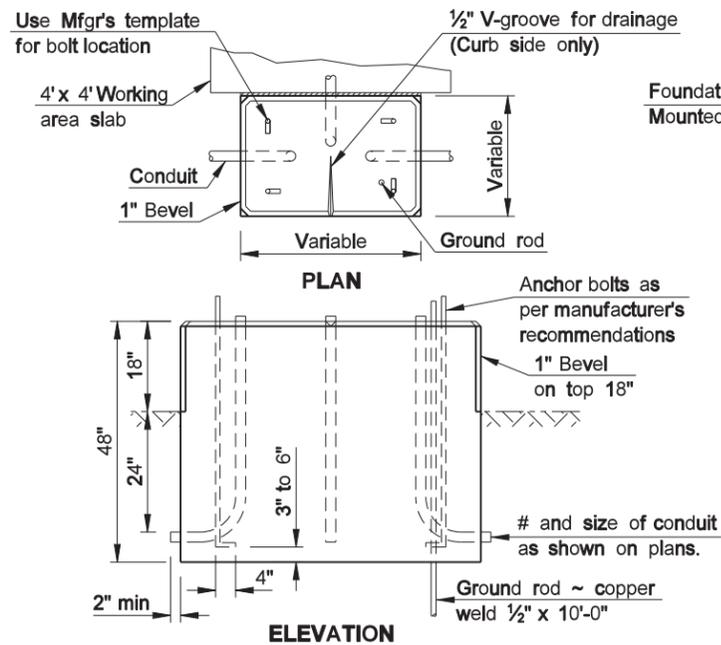
- The mailbox support and hardware details shall consist of the "V-Loc Mailbox Support System" manufactured by: Tapco Traffic & Parking Control Co. Inc.
Any other equal support system meeting the requirements of NCHRP Report 350, which has been crash tested, and approved by the Federal Highway Administration may be used. Approved alternate mailbox assemblies shall be installed in the manner and arrangement crash tested.
- The preferred location for all mailboxes is the Alternate "A" location. However, the Engineer may approve the Alternate "B" location if warranted by existing field conditions.
- Postal regulations require that mailboxes must be located on the right-hand side of the road in the direction traveled by the carrier. Therefore, the Engineer shall contact the local carrier or postmaster before installing new mailboxes to verify the direction of travel.
- Mailboxes installed on private drive approaches must always be located on the downstream side of the approach.
- Install angle connection parallel to traffic flow for size 2 mailbox mounted on single posts.
- Size 2 mailbox mounted on multiple support requires 2 each, 3/8" by 3/16" bolts with lock washers and nuts to attach the adaptor plate to mounting bracket. The unit will then require 4 angle connections to attach to the formed tube support frame. See Detail A.
- Space multiple support frames a minimum of 4 feet apart. Space single support frames a minimum of 3 ft apart. Do not place more than five No. 1 mailboxes, three No. 2 mailboxes, or any combination of four No. 1-A and No. 2 mailboxes on multiple support frames.

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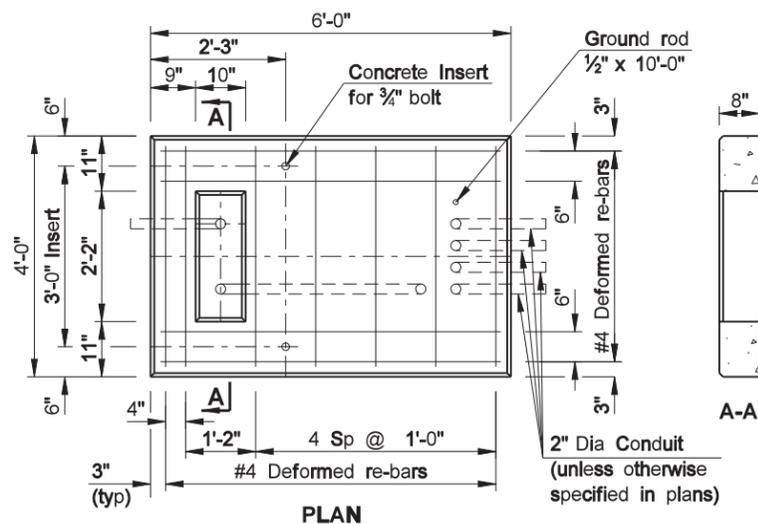
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**CONCRETE FOUNDATIONS
(TRAFFIC SIGNALS & HIGHWAY LIGHTING)**

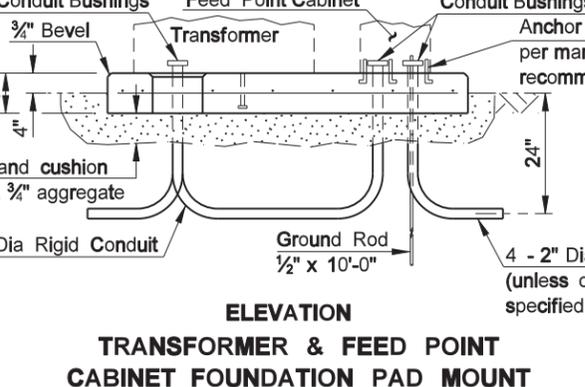


CONTROLLER CABINET FOUNDATION PAD MOUNT

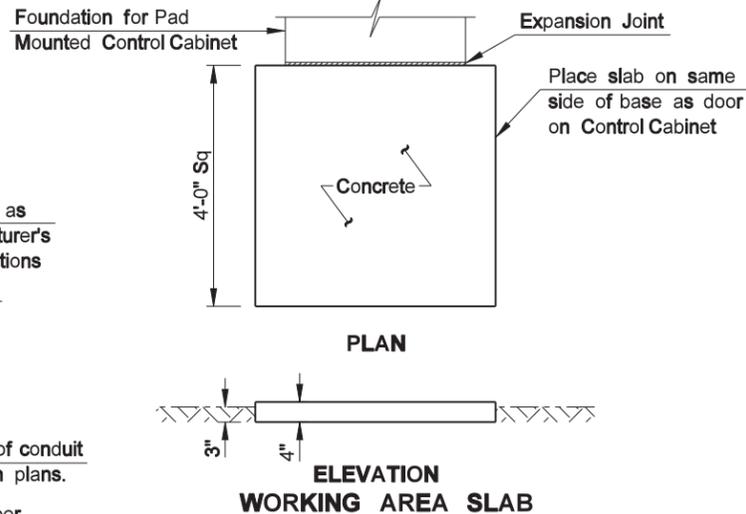
The Controller Cabinet Foundation shall be bid as Concrete Foundation - Traffic Signals.



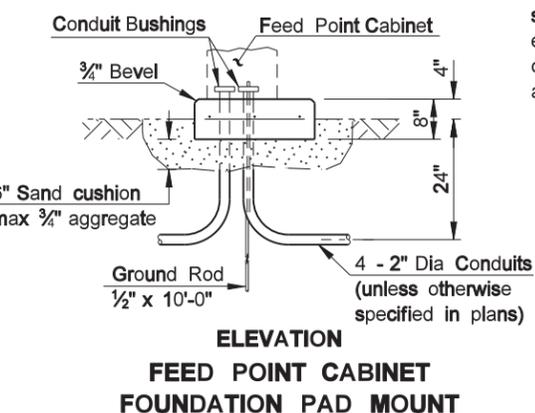
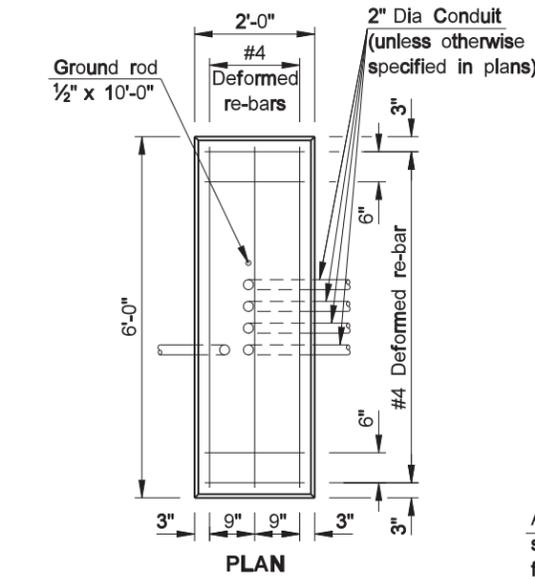
TRANSFORMER & FEED POINT CABINET FOUNDATION PAD MOUNT



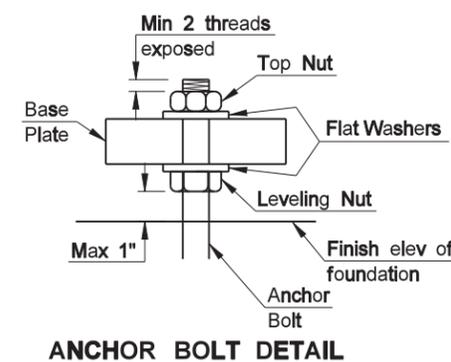
The Transformer & Feed Point Cabinet Foundation Pad Mount shall be bid as Concrete Foundation ~ Feed Point ~ Type A.



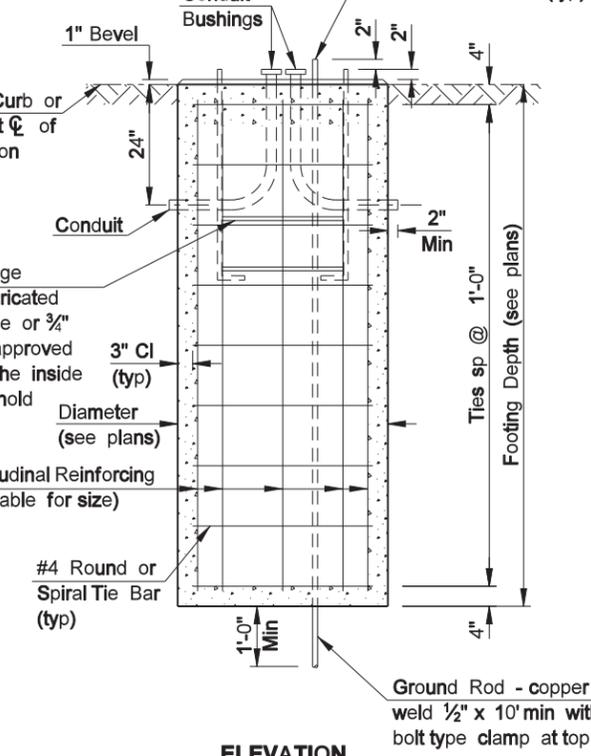
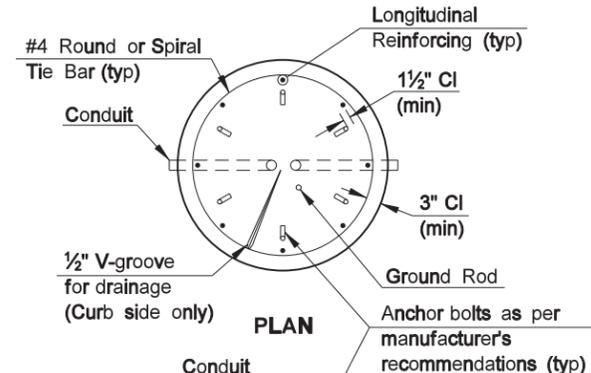
The Working Area Slab shall be installed where shown on the plans and shall not be bid separately but shall be included in the price bid for Concrete Foundation - Traffic Signals.



The Feed Point Cabinet Foundation Pad Mount shall be bid as Concrete Foundation ~ Feed Point ~ Type B.



ANCHOR BOLT DETAIL



LIGHT & SIGNAL STANDARD FOUNDATION

An anchor bolt cage shall be shop fabricated from #6 bar circle or 3/4" square stock or approved equal welded to the inside of anchor bolt to hold alignment.

NOTES:
LIGHT & SIGNAL STANDARD FOUNDATIONS: See plans for conduit size, number of bends and correct position for each foundation. When conduit does not continue beyond the foundation, conduit with a 105° bend and bushings on both ends may be substituted for the 90° bends shown. See plans for correct size & location of foundations. The grade and exact location shall be established by the Engineer in the field. All reinforcing shall be Grade 60. Tie bars shall have a minimum of a 12" lap. Reinforcing may be omitted for Type I, II, V, VI & VII signal standard foundations if the anchor bolts extend to within 3" to 6" above the bottom of the foundation. A minimum of 6 anchor bolts shall be used for cantilevered structures.

CONTROLLER CABINET FOUNDATION PAD MOUNT FOUNDATION: See plans for the number of 90° bends per foundation and correct positioning. The foundation for Pad Mounted Controller Cabinet shall be of sufficient size so that there is a minimum of 3" of clearance from the outside edge of cabinet to the outside edge of the foundation on any side. The contractor shall ensure a water-tight seal between the controller cabinet and the foundation by caulking, except for V-groove.

WORKING AREA SLAB: The materials and preparation of this slab shall be as approved by the Engineer in the field.

TRANSFORMER & FEED POINT CABINET FOUNDATION PAD MOUNTED: The foundation shall have a wood float finish. All conduits shown shall be installed. Conduit that is not used at this time shall be plugged with an expandable plug.

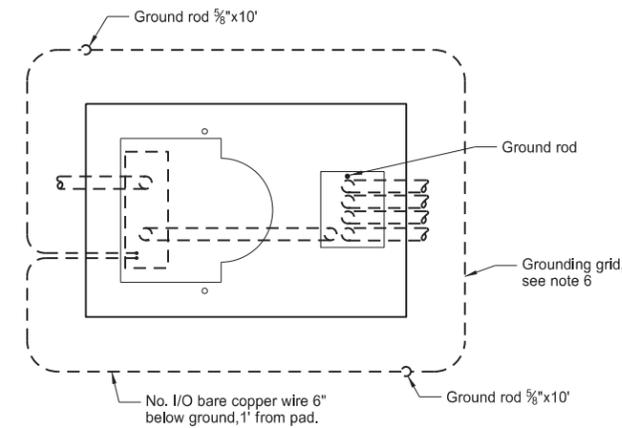
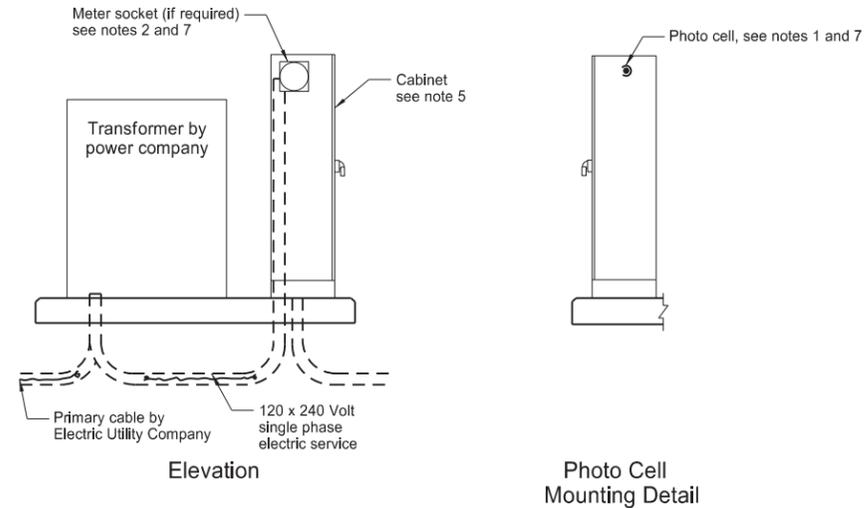
FEED POINT CABINET FOUNDATION PAD MOUNTED: The foundation shall have a wood float finish. All conduits shown shall be installed. Conduit that is not used at this time shall be plugged with an expandable plug.

LIGHT & SIGNAL FOUNDATION TABLE	
FOOTING DEPTH (ft)	LONGITUDINAL REINFORCING
≤ 12	8 - #5
13 - 14	8 - #6
15 - 16	8 - #7
17 - 19	8 - #8

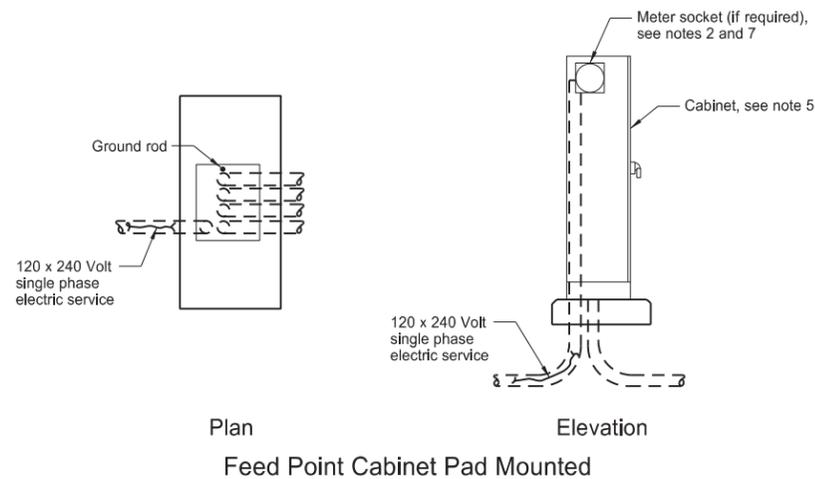
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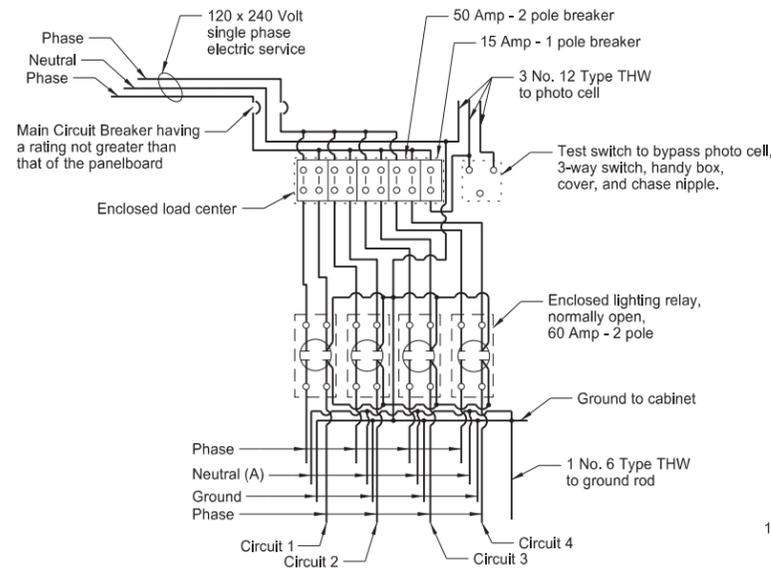
FEED POINTS
(ROADWAY LIGHTING)



Plan
Transformer and Feed Point Cabinet Pad Mounted



Plan
Elevation
Feed Point Cabinet Pad Mounted



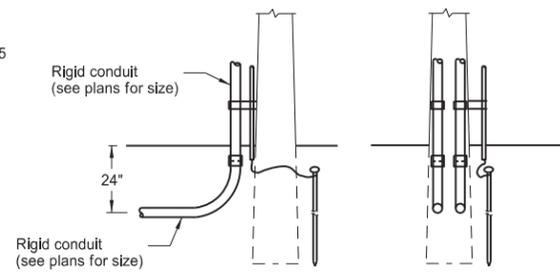
Feed Point Type IV

Type I feed point is similar to Type IV except only one electrical circuit, one 50 Amp - 2 pole breakers and one lighting relay, normally open, shall be installed.

Type II feed point is similar to Type IV except only two electrical circuit, two 50 Amp - 2 pole breakers and two lighting relays, normally open, shall be installed.

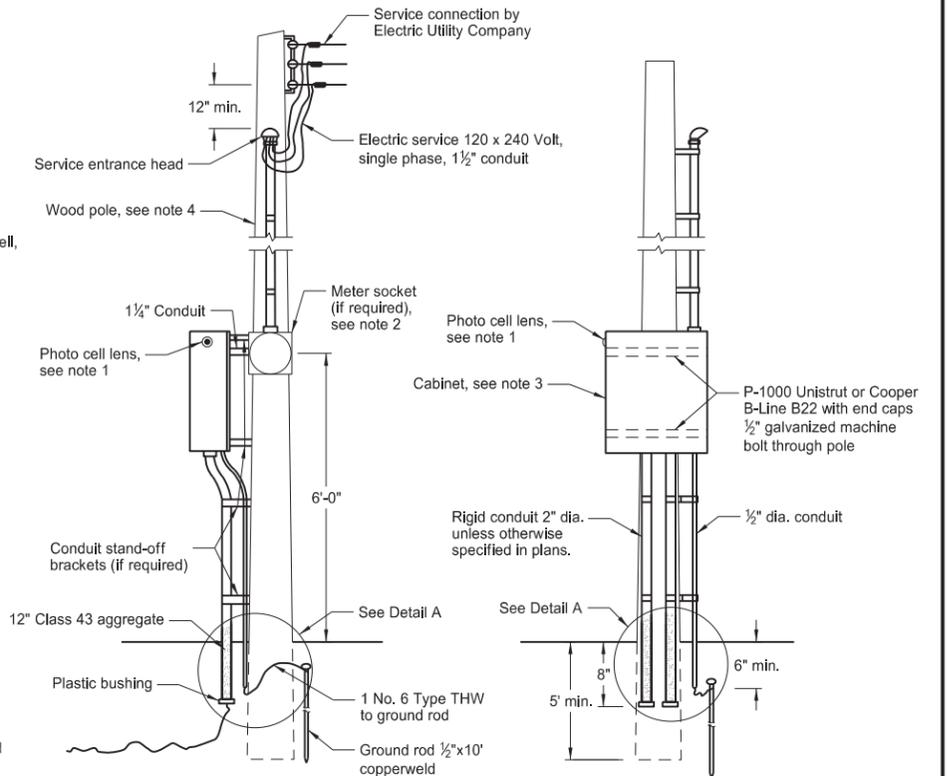
Type III feed point is similar to Type IV except only three electrical circuits, three 50 Amp - 2 pole breakers and three lighting relays, normally open, shall be installed.

(A) Install when festoon circuit is required.



Detail A

Use this detail if there is a continuous run of conduit from the feed point to the first light standard.

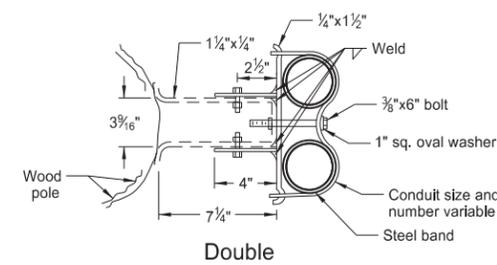


Feed Point Pole Mounted

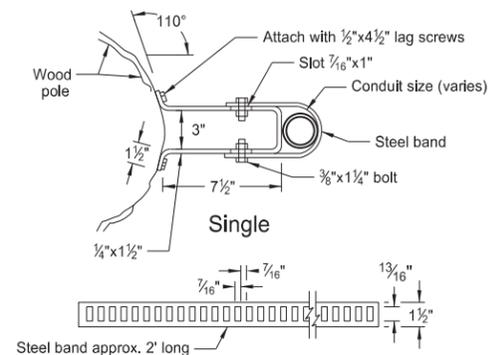
Notes:

1. Photo Cell: The electrical contractor shall furnish and install the photoelectric cell. The photo lens shall face north.
2. Meter Socket: The contractor shall install the meter socket and trim if the meter is required by local Utility Company. Meter to be furnished and installed by Utility Company.
3. Pole Mounted Cabinet: Cabinet shall have lock drip shield, factory installed steel backing, stainless steel hardware, and side hinge door. Cabinet shall be shop coated with one coat of primer and have two coats of exterior gray enamel.

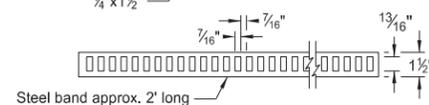
Type I and II feed point shall be 30" high x 24" wide x 8" deep, Type III and IV feed point shall be 30" high x 42" wide x 10" deep or 36" high x 36" wide x 10" deep.
4. Wood Pole: Minimum 20' Class VII full length penta pressure treated wood pole. (if required, see layout sheets)
5. Pad Mounted Cabinet: Cabinet shall be 56" high x 26" wide x 14" deep. Minimum 12 gauge steel or aluminum with provisions for padlock. Cabinet shall be weatherproof. A steel cabinet shall have one coat of primer and two coats of exterior dark green enamel.
6. Grounding Grid: The grounding grid shall have a ground resistance not to exceed 25 ohms. This shall be obtained by one or more 3/8" x 10' copperweld ground rods in parallel or series at two corners. Minimum distance between ground unit assemblies shall be 6'0".
7. Meter Location: The meter (if required) shall not be mounted on the same side of the cabinet as the photo cell.



Double



Single



Conduit Standoff Bracket

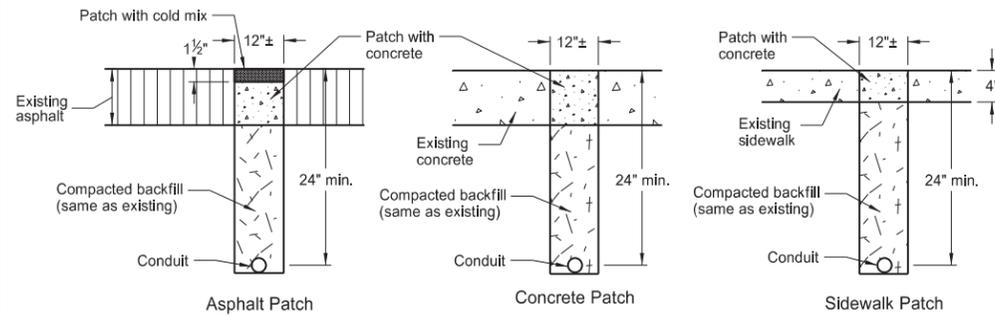
The conduit standoff brackets may be omitted if not required by the local utility company.

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10-8-13	
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7-8-14	Revised note 3
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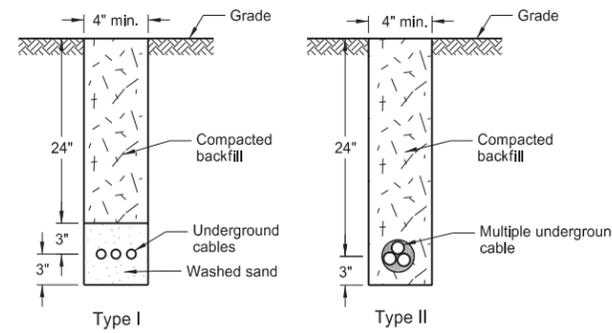
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LIGHTING AND SIGNAL DETAILS



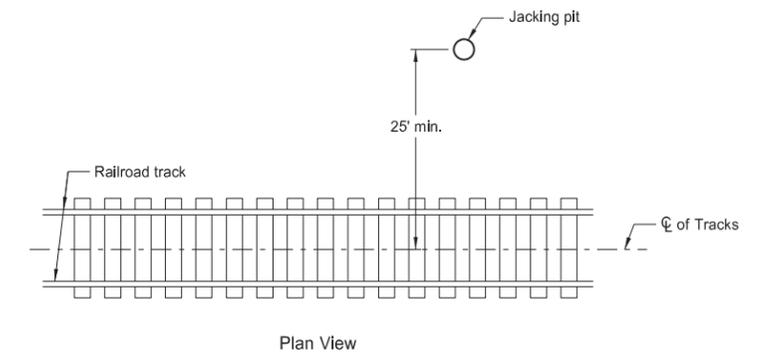
Surface Patch Details

Note: All trenches shall be saw cut. The replacement concrete shall be P.C.C. pavement and the coarse aggregate gradation, maximum size and method of curing shall be as approved by the Engineer. Immediately prior to pouring replacement concrete, all surfaces shall be painted with an approved epoxy compound.

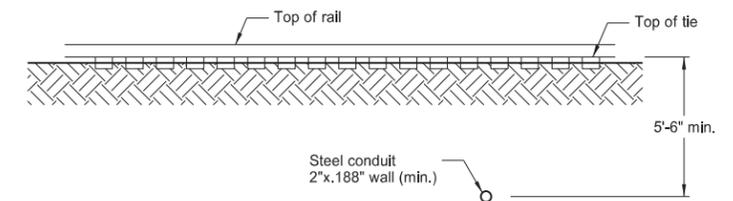


Cable Trench

Note: The entire area which is disturbed by the trenching shall be sodded or as directed by the Engineer.

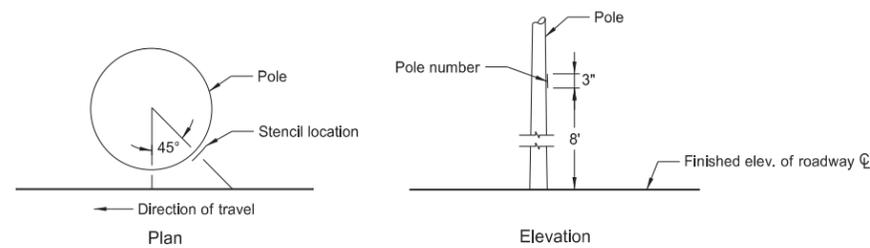


Plan View



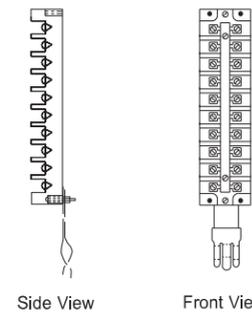
Elevation View

Conduit Placement under Railroad Tracks



Light Standard Numbering

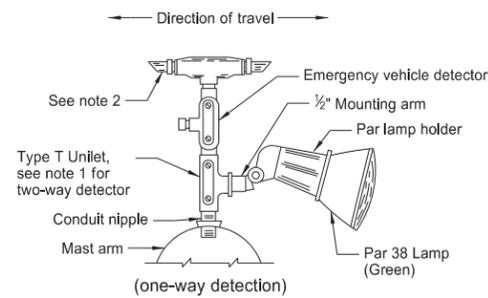
Note: On the roadway side of each light standard, the Contractor shall stencil on the pole number using black paint or an adhesive coated plastic such as Scotchcal by 3M or as approved by the Engineer. See layout sheets for pole numbers.



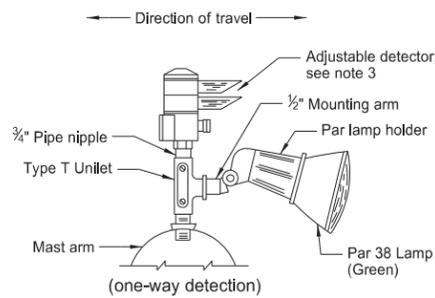
Side View

Front View

Terminal Block Detail

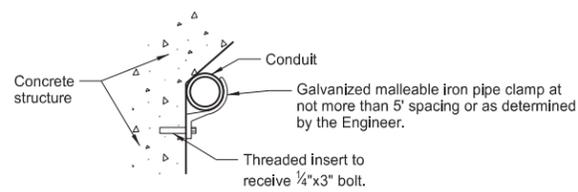


Emergency Vehicle Detector Detail

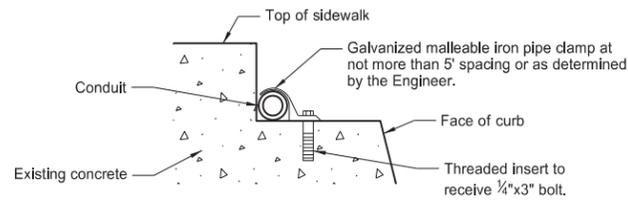


Alternate Emergency Vehicle Detector Detail (adjustable)

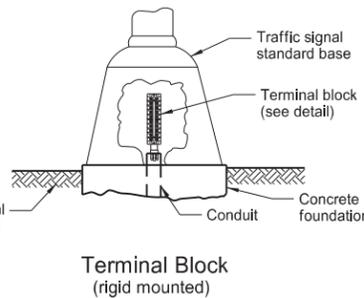
Notes:
 1. Two-way Detector shall have Type X Unilet with two Par lamp holders and lamps. (one in each direction).
 2. One-way Detector shall have the unused end plugged with metal pipe plug.
 3. Two-way Detector shall have the detector lens rotated to face the direction of travel, and shall have Type X Unilet with two Par lamp holders and lamps (one in each direction).



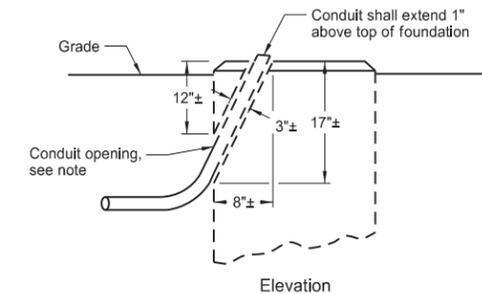
Bridge Mounted Conduit Hanger



Curb Mounted Conduit



Terminal Block (rigid mounted)

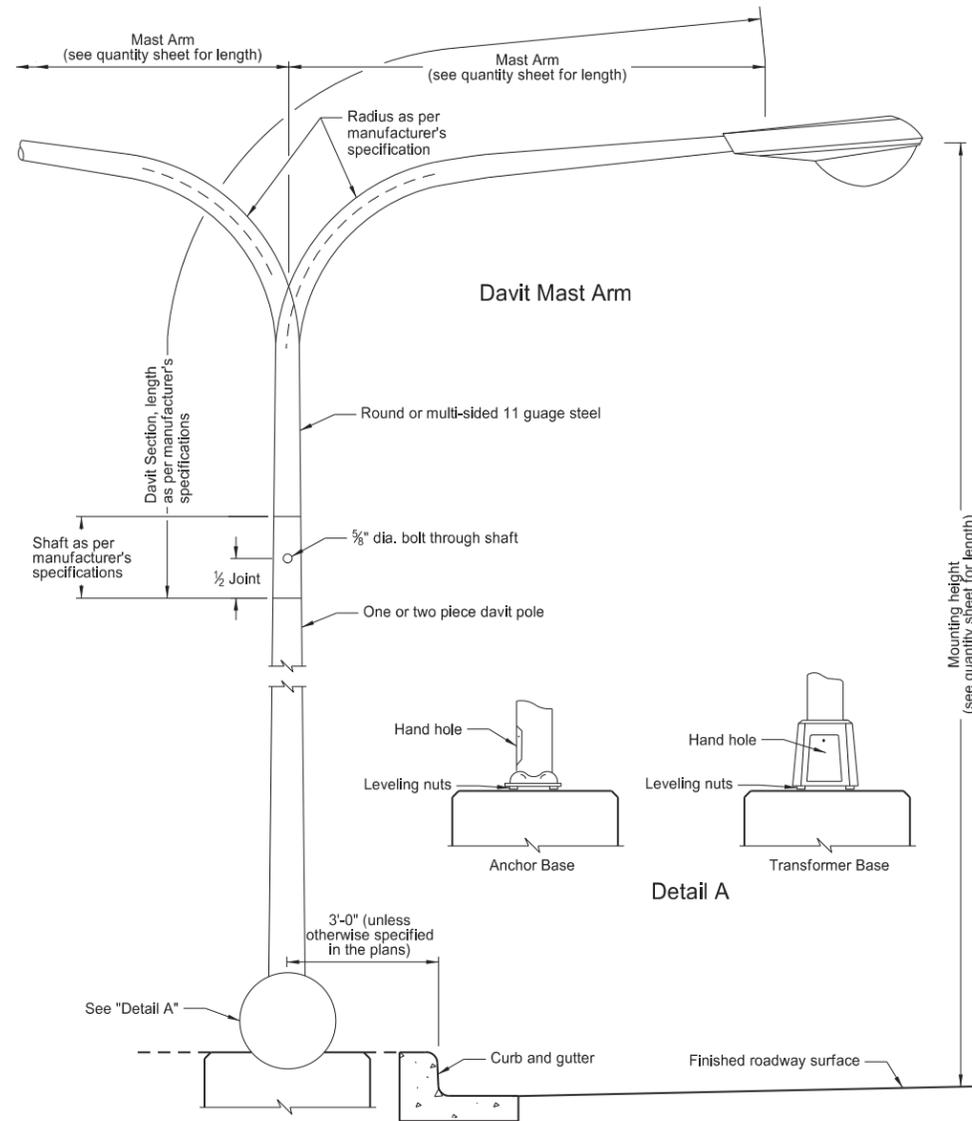


Revise Concrete Foundation

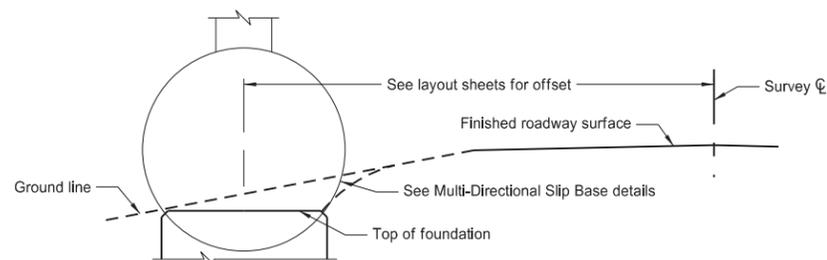
Note: Jackhammer or drill to remove material and provide a location for conduit. Make opening no larger than necessary. Place conduit, fill with concrete and finish foundation to original appearance.

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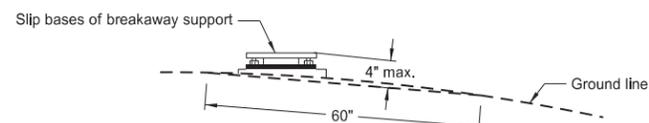
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Light Standard Details



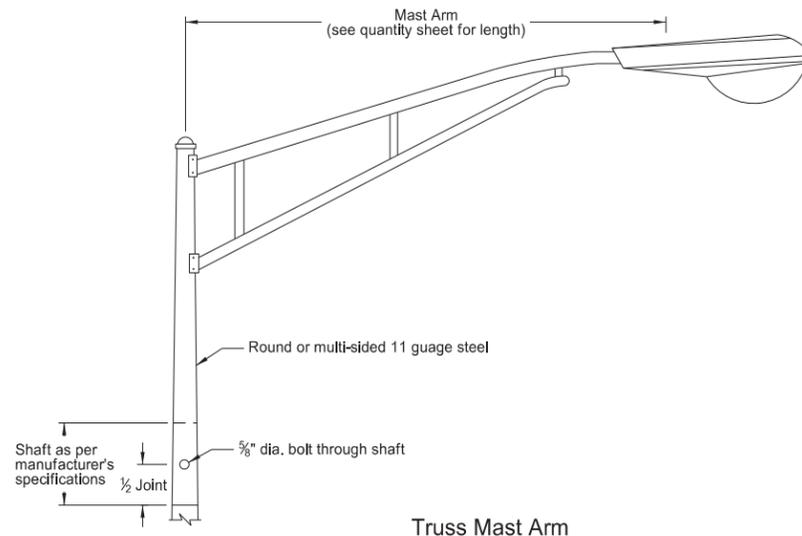
Concrete Foundation Location



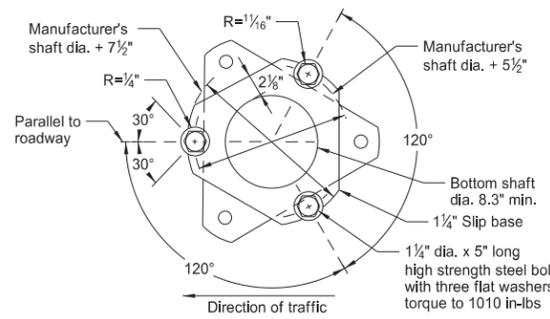
Breakaway Support Stub Clearance Diagram

Mounting height (see quantity sheet for length)

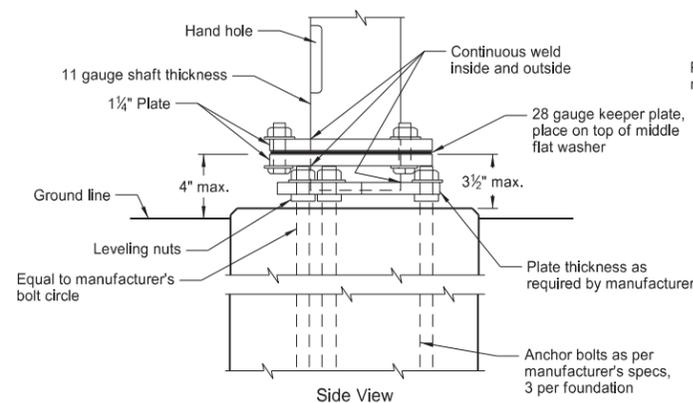
LIGHT STANDARD DETAILS



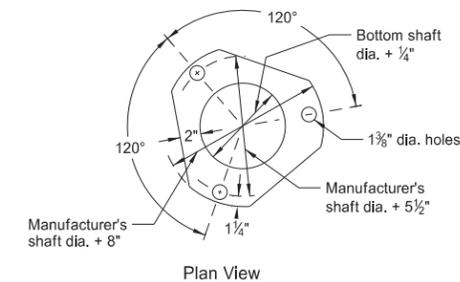
Truss Mast Arm



Top View

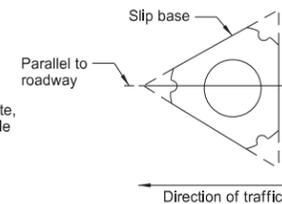


Steel Base Detail

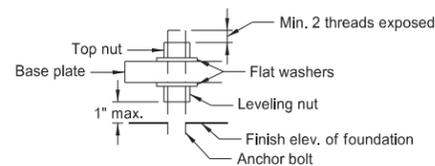


Plan View
Keeper Plate Detail (A)

(A) ASTM A446 Grade "A" 28 gauge keeper plate on top of middle flat washer. The Keeper plate shall be galvanized after fabrication.

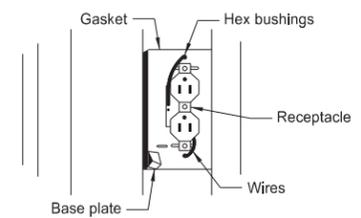


Slip Base Placement Detail

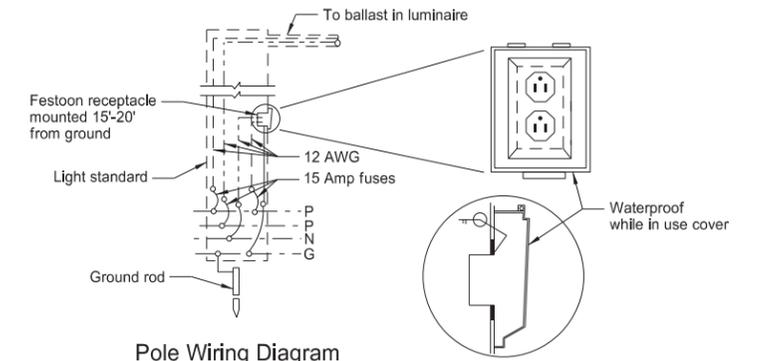


Anchor Bolt Detail

Multi-Directional Slip Base



Optional: Festoon receptacle mounted on multi-sided pole.



Pole Wiring Diagram

Receptacle Mounting Detail (B)

(B) Receptacle shall be mounted on the side of the pole that faces the street side. Festoon Receptacle shall be installed only when specified in the plans.

Notes:

Light Standard Locations: The offset distance shall have a minimum offset from the curb face of 3 feet. Light standards that are placed in urban areas and where speeds are less than 30 mph, may be placed at 3 feet. Where speeds are 30 mph or more, light standards shall be placed at least 16 feet from the driving lane.

Steel Standards: Marred or scratched areas shall be touched up after erection.

Luminaire: Shall be internal ballast-constant wattage 120x240 voltage. See layout sheets for type of luminaire, wattage, I.E.S. distribution, and operating system.

Fusing: Fusing in base, see specifications.

Slip Base Bolt Torque Procedure:

1. Tighten all bolts the maximum possible with 12" to 15" wrench to bed washers and to clean bolt threads, then loosen.
2. Retighten bolts with a systematic order to prescribed torque.
3. Loosen each bolt and retighten to prescribed torque in the same order as initial retightening.
4. Burr threads of junction with nut using center punch to prevent nut loosening.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-8-13	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel, Registration Number PE-2930, on 10/08/13 and the original document is stored at the North Dakota Department of Transportation