

NDDOT ABBREVIATIONS

Abn	abandoned	Calc	calculate	Xsec	cross sections	Eq	equal
Abut	abutment	Cd	candela	Xing	crossing	Eq	equation
Ac	acres	CIP	cast iron pipe	Xrd	Crossroad	Evgr	evergreen
Adj	adjusted	CB	catch basin	Crn	crown	Exc	excavation
Aggr	aggregate	CRS	cationic rapid setting	CF	cubic feet	Exst	existing
Ahd	ahead	C Gd	cattle guard	M3	cubic meter	Exp	expansion
ARV	air release valve	C To C	center to center	M3/s	cubic meters per second	Expy	Expressway
Align	alignment	Cl or C	centerline	CY	cubic yard	E	external of curve
Al	alley	Cm	centimeter	Cy/mi	cubic yards per mile	Extru	extruded
Alt	alternate	Ch	chain	Culv	culvert	FOS	factor of safety
Alum	aluminum	Chnlk	chain-link	C&G	curb & gutter	F	Fahrenheit
ADA	Americans with Disabilities Act	Ch Blk	channel block	CI	curb inlet	FS	far side
A	ampere	Ch Ch	channel change	CR	curb ramp	F	farad
&	and	Chk	check	CS	curve to spiral	Fed	Federal
Appr	approach	Chsld	chiseled	C	cut	FP	feed point
Approx	approximate	Cir	circle	Dd Ld	dead load	Ft	feet/foot
ACP	asbestos cement pipe	Cl	class	Defl	deflection	Fn	fence
Asph	asphalt	Cl	clay	Defm	deformed	Fn P	fence post
AC	asphalt cement	Cl F	clay fill	Deg or D	degree	FO	fiber optic
Assmd	assumed	Cl Hvy	clay heavy	Dint	delineate	FB	field book
@	at	Cl Lm	clay loam	Dintr	delineator	FD	field drive
Atten	attenuation	Clnt	clean-out	Depr	depression	F	fill
ATR	automatic traffic recorder	Clr	clear	Desc	description	FAA	fine aggregate angularity
Ave	Avenue	Cl&gr	clearing & grubbing	Det	detail	FS	fine sand
Avg	average	Co S	coal slack	DWP	detectable warning panel	FH	fire hydrant
ADT	average daily traffic	Comb.	combination	Dtr	detour	FI	flange
Az	azimuth	Coml	commercial	Dia	diameter	FIRD	flared
Bk	back	Compr	compression	Dir	direction	FES	flared end section
BF	back face	CADD	computer aided drafting & design	Dist	distance	F Bcn	flashing beacon
Bs	backsight	Conc	concrete	DM	disturbed material	FA	flight auger sample
Balc	balcony	Cond	conductor	DB	ditch block	FL	flow line
B Wire	barbed wire	Const	construction	DG	ditch grade	Ftg	footing
Barr	barricade	Cont	continuous	Dbl	double	FM	force main
Btry	battery	CSB	continuous split barrel sample	Dn	down	Fs	foresight
Brg	bearing	Contr	contraction	Dwg	drawing	Fnd	found
BI	beehive inlet	Contr	contractor	Dr	drive	Fdn	foundation
Beg	begin	CP	control point	Drwy	driveway	Frac	fractional
BM	bench mark	Coord	coordinate	DI	drop inlet	Frwy	freeway
Bkwy	bikeway	Cor	corner	D	dry density	Frt	front
Bit	bituminous	Corr	corrected	Ea	each	FF	front face
Blk	block	CAES	corrugated aluminum end section	Esmt	easement	F Disp	fuel dispenser
Bd Ft	board feet	CAP	corrugated aluminum pipe	E	East	FFP	fuel filler pipes
BH	bore hole	CMES	corrugated metal end section	EB	Eastbound	FLS	fuel leak sensor
BS	both sides	CMP	corrugated metal pipe	Elast	elastomeric	Furn	furnished
Bot	bottom	CPVCP	corrugated poly-vinyl chloride pipe	EL	electric locker		
Blvd	Boulevard	CSES	corrugated steel end section	E Mtr	electric meter		
Bndry	boundary	CSP	corrugated steel pipe	Elec	electric/al		
BC	brass cap	C	coulomb	EDM	electronic distance meter		
Brkwy	breakaway	Co	County	Elev or El	elevation		
Br	bridge	Crse	course	Ellipt	elliptical		
Bldg	building	C Gr	course gravel	Emb	embankment		
BV	butterfly valve	CS	course sand	Emuls	emulsion/emulsified		
Byp	bypass	Ct	Court	ES	end section		
C Gdrl	cable guardrail	Xarm	cross arm	Engr	engineer		
		Xbuck	cross buck	ESS	environmental sensor station		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
06-15-10	
REVISIONS	
DATE	CHANGE
04-20-11	Added Items
03-15-13	Added Items
11-01-13	Added Items

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NDDOT ABBREVIATIONS

Gal	gallon	J	joule	M	meter	Pen.	penetration
Galv	galvanized	Jct	junction	M/s	meters per second	Perf	perforated
Gar	garage	K	kelvin	M	mid ordinate of curve	Per.	perimeter
Gs L	gas line	Kn	kilo newton	Mi	mile	PL	pipeline
G Reg	gas line regulator	Kpa	kilo pascal	MM	mile marker	PI	place
GMV	gas main valve	Kg	kilogram	MP	mile post	P&P	plan & profile
G Mtr	gas meter	Kg/m3	kilogram per cubic meter	MI	milliliter	PL	plastic limit
GSV	gas service valve	Km	kilometer	Mm	millimeter	PI	plate
GVP	gas vent pipe	K	Kip(s)	Mm/hr	millimeters per hour	Pt	point
GV	gate valve	LS	Land Surveyor (licensed)	Min	minimum	PCC	point of compound curve
Ga	gauge	LSIT	Land Surveyor In Training	Misc	miscellaneous	PC	point of curve
Geod	geodetic	Ln	lane	Mon	monument	PI	point of intersection
GIS	Geographical Information System	Lg	large	Mnd	mound	PRC	point of reverse curvature
G	giga	Lat	latitude	Mtbl	mountable	PT	point of tangent
GPS	Global Positioning System	Lt	left	Mtd	mounted	POC	point on curve
Gov	government	L	length of curve	Mtg	mounting	POT	point on tangent
Grd	graded/grade	Lens	lenses	Mk	muck	PE	polyethylene
Gr	gravel	Lvl	level	Mun	municipal	PVC	polyvinyl chloride
Grnd	ground	LB	level book	N	nano	PCC	Portland Cement concrete
GWM	ground water monitor	Lvng	leveling	NGS	National Geodetic Survey	Lb or #	pounds
Gdrl	guardrail	Lht	light	NS	near side	PP	power pole
Gtr	gutter	LP	light pole	Neop	neoprene	Preempt	preemption
H Plg	H piling	Ltg	lighting	Ntwk	network	Prefab	prefabricated
Hdwl	headwall	Lig Co	lignite coal	N	newton	Prfmd	performed
Ha	hectare	Lig Sl	lignite slack	N	North	Prep	preparation
Ht	height	LF	linear foot	NE	North East	Press.	pressure
HI	height of instrument	Liq	liquid	NW	North West	PRV	pressure relief valve
Hel	helical	LL	liquid limit	NB	Northbound	Prestr	prestressed
H	henry	L	litre	No. or #	number	Pvt	private
Hz	hertz	Lm	loam	Obsc	obscure(d)	PD	private drive
HDPE	high density polyethylene	Loc	location	Obsn	observation	Prod.	production/produce
HM	high mast	LC	long chord	Ocpd	occupied	Prog	programmed
HP	high pressure	Long.	longitude	Ocpy	occupy	Prop.	property
HPS	high pressure sodium	Lp	loop	Off Loc	office location	Prop Ln	property line
Hwy	highway	LD	loop detector	O/s	offset	Ppsd	proposed
Hor	horizontal	Lm	lumen	OC	on center	PB	pull box
HBP	hot bituminous pavement	Lum	luminaire	C	one dimensional consolidation		
Hr	hour(s)	L Sum	lump sum	OC	organic content		
Hyd	hydrant	Lx	lux	Orig	original		
Ph	hydrogen ion content	ML	main line	O To O	out to out		
Id	identification	M Hr	man hour	OD	outside diameter		
In or "	inch	MH	manhole	OH	overhead		
Incl	inclinometer tube	Mkd	marked	PMT	pad mounted transformer		
IMH	inlet manhole	Mkr	marker	Pg	pages		
ID	inside diameter	Mkg	marking	Pntd	painted		
Inst	instrument	MA	mast arm	Pr	pair		
Intchg	interchange	Matl	material	Pnl	panel		
Intmdt	intermediate	Max	maximum	Pk	park		
Intscn	intersection	MC	meander corner	PK	Parker-Kalon nail		
Inv	invert	Meas	measure	Pa	pascal		
IM	iron monument	Mdn	median	PSD	passing sight distance		
IPn	Iron Pin	MD	median drain	Pvmt	pavement		
IP	iron Pipe	MC	medium curing	Ped	pedestal		
Jt	joint	M	mega	Ped	pedestrian		
		Mer	meridian	PPP	pedestrian pushbutton post		

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Qty	quantity	Sig	signal	Tel	telephone	WB	Westbound
Qtr	quarter	Si Cl	silt clay	Tel B	Telephone Booth	Wrng	wiring
Rad or R	radius	Si Cl Lm	silty clay loam	Tel P	telephone pole	W/	with
RR	railroad	Si Lm	silty loam	Tv	television	W/o	without
Rlwy	railway	Sgl	single	Temp	temperature	WC	witness corner
Rsd	raised	SC	slow curing	Temp	temporary	WGS	World Geodetic System
RTP	random traverse point	SS	slow setting	TBM	temporary bench mark	Z	zenith
Rge or R	range	Sm	small	T	tesla		
RC	rapid curing	S	South	T	thinwall tube sample		
Rec	record	SE	South East	T/mi	tons per mile		
Rcy	recycle	SW	South West	Ts	topsoil		
RPCC	recycled Portland cement concrete	SB	Southbound	Twp or T	township		
Ref	reference	Sp	spaces	Traf	traffic		
R Mkr	reference marker	Spcl	special	TSCB	traffic signal control box		
RM	reference monument	SP	special provisions	Tr	trail		
Refl	reflectorized	G	specific gravity	Transf	transformer		
RCB	reinforced concrete box	Spk	spike	TB	transit book		
RCES	reinforced concrete end section	SC	spiral to curve	Trans	transition		
RCP	reinforced concrete pipe	ST	spiral to tangent	TT	transmission tower		
RCPS	reinforced concrete pipe sewer	SB	split barrel sample	Trans	transverse		
Reinf	reinforcement	SH	sprinkler head	Trav	traverse		
Res	reservation	SV	sprinkler valve	TP	traverse point		
Ret	retaining	Sq	square	Trtd	treated		
Rev	reverse	SF	square feet	Trmt	treatment		
Rt	right	Km2	square kilometer	Qc	triaxial compression		
R/W	right of way	M2	square meter	TERO	tribal employment rights ordinance		
Riv	river	SY	square yard	Tpl	triple		
Rd	road	Stk	stake	TP	turning point		
Rdbd	road bed	Std	standard	Typ	typical		
Rdwy	roadway	N	standard penetration test	Qu	unconfined compressive strength		
RWIS	Roadway Weather Information System	Std Specs	Standard Specifications	Ugrnd	underground		
Rk	rock	Sta	station	USC&G	US Coast & Geodetic Survey		
Rt	route	Sta Yd	station yards	USGS	US Geologic Survey		
Salv	salvage(d)	Stm L	steam line	Util	utility		
Sd	sand	SEC	steel encased concrete	VG	valley gutter		
Sdy Cl	sandy clay	SSD	stopping sight distance	Vap	vapor		
Sdy Cl Lm	sandy clay loam	SD	storm drain	Vert	vertical		
Sdy Fl	sandy fill	St	street	VC	vertical curve		
Sdy Lm	sandy loam	SPP	structural plate pipe	VCP	vitrified clay pipe		
San	sanitary sewer line	SPPA	structural plate pipe arch	V	volt		
Sc	scoria	Str	structure	Vol	volume		
Sec	seconds	Subd	subdivision	Wkwy	walkway		
Sec	section	Sub	subgrade	W	water content		
SL	section line	Sub Prep	subgrade preparation	WGV	water gate valve		
Sep	separation	Ss	subsoil	WL	water line		
Seq	sequence	SE	superelevation	WM	water main		
Serv	service	SS	supplement specification	WMV	water main valve		
Sh	shale	Supp	supplemental	W Mtr	water meter		
Sht	sheet	Surf	surfacing	WSV	water service valve		
Shtng	sheeting	Surv	survey	WW	water well		
Shldr	shoulder	Sym	symmetrical	W	watt		
Sw	sidewalk	SI	Systems International	Wrng	wearing		
S	siemens	Tan	tangent	Wb	weber		
SD	sight distance	T	tangent (semi)	WIM	Weigh In Motion		
		TS	tangent to spiral	W	West		

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

702COM 702 Communications
 ACCENT Accent Communications
 AGASSIZ WU Agassiz Water Users Incorporated
 AGC Associated General Contractors of America
 All PI Alliance Pipeline
 ALL SEAS WU All Seasons Water Users Association
 AMOCO PI Amoco Pipeline Company
 AMRDA HESS Amerada Hess Corporation
 AT&T AT&T Corporation
 B PAW Bear Paw Energy Incorporated
 BAKER ELEC Baker Electric
 BASIN ELEC Basin Electric Cooperative Incorporated
 BEK TEL Bek Communications Cooperative
 BELLE PL Belle Fourche Pipeline Company
 BLM Bureau of Land Management
 BNSF Burlington Northern Santa Fe Railway
 BOEING Boeing
 BRNS RWD Barnes Rural Water District
 BURK-DIV ELEC Burke-Divide Electric Cooperative
 BURL WU Burleigh Water Users
 Cable One Cable One
 CABLE SERV Cable Services
 CAP ELEC Capital Electric Cooperative Incorporat
 CASS CO ELEC Cass County Electric Cooperative
 CASS RWU Cass Rural Water Users Incorporated
 CAV ELEC Cavalier Rural Electric Cooperative
 CBLCOM Cablecom Of Fargo
 CENEX PL Cenex Pipeline
 CENT PL WATER DIST Central Pipe Line Water District
 CENT PWR ELEC Central Power Electric Cooperative
 COE Corps of Engineers
 CONS TEL Consolidated Telephone
 CONT RES Continental Resource Inc
 CPR Canadian Pacific Railway
 D O E Department Of Energy
 DAK CARR Dakota Carrier Network
 DAK CENT TEL Dakota Central Telephone
 DAK RWD Dakota Rural Water District
 DGC Dakota Gasification Company
 DICKEY R NET Dickey Rural Networks
 DICKEY RWU Dickey Rural Water Users Association
 DICKEY TEL Dickey Telephone
 DNRR Dakota Northern Railroad
 DOME PL Dome Pipeline Company
 DVELEC Dakota Valley Electric Cooperative
 DVMW Dakota, Missouri Valley & Western
 ENBRDG Enbridge Pipelines Incorporated
 ENVENTIS Enventis Telephone
 FALK MNG Falkirk Mining Company
 FHWA Federal Highway Administration
 G FKS-TRL WD Grand Forks-trail Water District
 GETTY TRD & TRAN Getty Trading & Transportation
 GLDN W ELEC Golden West Electric Cooperative
 GRGS CO TEL Griggs County Telephone

GT PLNS NAT GAS Great Plains Natural Gas Company
 HALS TEL Halstad Telephone Company
 IDEA1 Idea1
 INT-COMM TEL Inter-Community Telephone Company
 KANEB PL Kaneb Pipeline Company
 KEM ELEC Kem Electric Cooperative Incorporated
 KOCH GATH SYS Koch Gathering Systems Incorporated
 LKHD PL Lakehead Pipeline Company
 LNGDN RWU Langdon Rural Water Users Incorporated
 LWR YELL R ELEC Lower Yellowstone Rural Electric
 MCKNZ CON McKenzie Consolidated Telcom
 MCKENZ ELEC McKenzie Electric Cooperative
 MCKNZ WRD McKenzie County Water Resource District
 MCLEOD McLeod USA
 MCLN ELEC McLean Electric Cooperative
 MCLN-SHRDN R WAT McLean-Sheridan Rural Water
 MDU Montana-dakota Utilities
 MID-CONT CABLE Mid-Continent Cable
 MIDSTATE TEL Midstate Telephone Company
 MINOT CABLE Minot Cable Television
 MINOT TEL Minot Telephone Company
 MISS W W S Missouri West Water System
 MNKOTA PWR Minnkota Power
 MOR-GRAN-SOU ELEC Mor-gran-sou Electric Cooperative
 MOUNT-WILLI ELEC Mountrail-williams Electric Cooperative
 MRE LBTY TEL Moore & Liberty Telephone
 MUNICIPAL City Water And Sewer
 MUNICIPAL City Of '.....'
 N CENT ELEC North Central Electric Cooperative
 N VALL W DIST North Valley Water District
 ND PKS & REC North Dakota Parks And Recreation
 ND TEL North Dakota Telephone Company
 NDDOT North Dakota Department of Transportation
 NDSU SOIL SCI DEPT NDSU Soil Science Department
 NEMONT TEL Nemont Telephone
 NODAK R ELEC Nodak Rural Electric Cooperative
 NOON FRMS TEL Noonan Farmers Telephone Company
 NPR Northern Plains Railroad
 NSP Northern States Power
 NTH PRAIR RW Northern Prairie Rural Water Association
 NTHN BRDR PL Northern Border Pipeline
 NTHN PLNS ELEC Northern Plains Electric Cooperative Incorporated
 NTHWSTRN REF Northwestern Refinery Company
 NW COMM Northwest Communication Cooperation
 ONEOK Oneok gas
 OSHA Occupational Safety and Health Administration
 OTTR TL PWR Otter Tail Power Company
 P L E M Prairielands Energy Marketing
 POLAR COM Polar Communications
 PVT ELEC Private Electric
 QWEST Qwest Communications
 R & T W SUPPLY R & T Water Supply Association
 RAMSEY R SEW Ramsey Rural Sewer Association
 RAMSEY RW Ramsey Rural Water Association
 RAMSEY UTIL Ramsey County Rural Utilities

RED RIV TEL Red River Rural Telephone
 RESVTN TEL Reservation Telephone
 ROBRTS TEL Roberts Company Telephone
 R-RIDER ELEC Roughrider Electric Coop
 RRVW Red River Valley & Western Railroad
 RSR ELEC R.S.R. Electric Cooperative
 S E W U South East Water Users Incorporated
 SCOTT CABLE Scott Cable Television Dickinson
 SHERDN ELEC Sheridan Electric Cooperative
 SHEYN VLY ELEC Sheyenne Valley Electric Cooperative
 SKYTECH Skyland Technologies Incorporated
 SLOPE ELEC Slope Electric Cooperative Incorporated
 SOURIS RIV TELCOM Souris River Telecommunications
 ST WAT COMM State Water Commission
 STATE LN WATER State Line Water Cooperative
 STER ENG Sterling Energy
 STUT RWU Stutsman Rural Water Users
 SW PL PRJ Southwest Pipeline Project
 T M C Turtle Mountain Communications
 TCI TCI of North Dakota
 TESORO GHG PLNS PL Tesoro High Plains Pipeline
 TRI-CNTY WU Tri-County Water Users Incorporated
 TRL CO RWU Traill County Rural Water Users
 UNTD TEL United Telephone
 UPPR SOUR WUA Upper Souris Water Users Association
 US SPRINT U.S. Sprint
 USAF MSL CABLE U.S.A.F. Missile Cable
 USFWS US Fish and Wildlife Service
 USW COMM U.S. West Communications
 VRNDRY ELEC Verendrye Electric Cooperative
 W RIV TEL West River Telephone Incorporated
 WEB W. E. B. Water Development Association
 WILLI RWA Williams Rural Water Association
 WILSTN BAS PL Williston Basin Interstate Pipeline Company
 WLSH RWD Walsh Water Rural Water District
 WOLVRTN TEL Wolverton Telephone
 XLENER Xcel Energy
 YSVR Yellowstone Valley Railroad

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
6-15-10	
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04-20-11	Added Items
03-15-13	Added Items
11-01-13	Added Items, Changed Standard Name to Include Organizations

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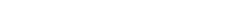
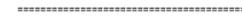
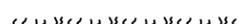
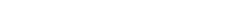
Line Styles

.....	Limits of Const Transition Line	—— s —— s ——	Floating Silt Curtain	—— ——— ———	Existing Aggregate (Cross Section View)	- - - - -	Existing Centerline
.....	Bale Check	—— ——— T ——	Existing Telephone Line	—— ——— ———	Existing Curb and Gutter (Cross Section View)	- - - - -	Supplemental Contour
.....	Rock Check	—— ——— TV ——	Existing TV Line	—— ——— ———	Existing Riprap	—— - - - - -	Right of Way
.....	Sight Distance Triangle Line	Void — void — void — v	Existing Assumed Ground (Not Surveyed)	—— ——— ———	Existing Underground Vault or Lift Station	—— - - - - -	Existing Right of Way
- - - - -	Small Hidden Object	Void — void — void — v	Tentative Ground Line	—— ——— ———	Tangent Line	—— - - - - -	Existing Right of Way Railroad
- - - - -	Dimension Leader	—— ——— w ——	Existing Water or Steam Line	- - - - -	Hidden Object	- - - - -	Failure Line
- - - - -	Existing Ground	=====	Existing Under Drain	—— ——— ———	Existing Dirt Surface	- - - - -	Existing Conditions
- - - - -	Existing Topsoil (Cross Section View)	=====	Under Drain	—— ——— ———	Existing Conduit	- - - - -	Existing Ground (Details)
—— ——— ———	Large Hidden Object	=====	Wall	—— ——— ———	Topsoil Profile	—— - - - - -	Existing Sixteenth Section Line
—— ——— ———	Edge Drain	=====	Existing Slotted Drain	- - - - -	Existing Conductor	- - - - -	Existing Right of Way Not State Owned
—— D —— D ——	Geotextile Fabric Type D	—— + —— + ——	Existing Cemetary Boundary	- - - - -	Conductor	- - - - -	Phantom Object
—— ——— E ——	Existing Electrical	—— ——— ———	Centerline Pavement Marking	- - - - -	Fiber Optic	- - - - -	Centerline Main
—— ——— FO ——	Existing Fiber Optic Line	=====	Barrier with Centerline Pavement Marking	- - - - -	Existing Loop Detector	-	Existing Guardrail Cable
—— ——— FO ——	Existing TV Fiber Optic	=====	Barrier Pavement Marking	- - - - -	Subgrade, Subcut or Ditch Grade	— • — • — • — •	Existing Guardrail Metal
—— ——— G ——	Existing Gas Pipe	- - - - -	Stripe 4 IN Dotted Extension White	—— ——— ———	Existing Asphalt Surface	—— . ——— . ——— . ——— .	Existing Edge of Water
—— Geo —— Geo ——	Geogrid	- - - - -	Stripe 8 IN Dotted Extension White	—— ——— ———	Existing Asphalt (Cross Section View)	- - - - -	Excavation Limits
—— ——— OH ——	Existing Overhead Utility Line	- - - - -	Stripe 8 IN Lane Drop	—— ——— ———	Existing Reinforcement Rebar	——	Existing Government Lot Line
—— ——— P ——	Existing Power	—— v v v v ——	Wetland Mitigation	—— ——— ———	Existing Tie Point Line	Existing Adjacent Block Lines
—— ——— PL ——	Existing Fuel Pipeline	- - - - -	Existing Box Culvert Bridge	—— ——— ———	Existing State or International Line	Existing Adjacent Lot Lines
—— ——— PL ——	Existing Undefined Above Ground Pipe Line	- - - - -	Existing Concrete Surface	—— ——— ———	Existing Quarter Section Line	Existing Adjacent Property Line
—— ——— R —— R ——	Geotextile Fabric Type R	- - - - -	Existing Drainage Structure	—— ——— ———	Existing County	Existing Adjacent Subdivision Lines
—— ——— R —— R ——	Geotextile Fabric Type R1	- - - - -	Easement	—— ——— ———	Existing Section Line	
—— REMOVE —— REMOVE ——	Remove Line	- - - - -	Existing Concrete	—— - - - - -	Existing Township	
—— RR —— RR ——	Geotextile Fabric Type RR	- - - - -	Existing Easement	—— ——— ———	Existing Railroad Centerline	
—— ——— S —— S ——	Geotextile Fabric Type S	—— ——— ———	Existing Gravel Surface	—— - - - - -	Centerline	

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Line Styles

	Subgrade Reinforcement		Existing Railroad Switch		Sheet Piling
	Existing Down Guy Wire Down Guy		Overhead Sign Structure Cantilever		W-Beam w Posts
	Existing Fence		24 Inch Pipe		Existing W-Beam Guardrail with Posts
	Existing Railroad		Reinforced Concrete Pipe		Exst Wet Area-Vegetation Break
	Existing Sanitary Sewer		Signal Head with Mast Arm		Existing Wetland Delineated
	Existing Sanitary Force Main		Existing Signal Head with Mast Arm		
	Existing Storm Drain		Tie Bar at Random Spacing		
	Existing Storm Drain Force Main		3-Cable w Posts		
	Fence		Existing 3-Cable w Posts		
	Silt Fence		Site Boundary		
	Existing Field Line		Fiber Rolls		
	Exst Flow		Doweled Joint		
	Flow		Tie Bar 30 Inch 4 Foot Center to Center		
	Existing Culvert		Tie Bar 18 Inch 3 Foot Center to Center		
	Existing Curb		Existing Berm, Dike, Pit, or Earth Dam		
	Existing Valley Gutter		Existing Ditch Block		
	Existing Driveway Gutter		Depression Contours		
	Existing Curb and Gutter		Existing City Corporate Limits or Reservation Boundary		
	Existing Mountable Curb and Gutter		Gravel Pit - Borrow Area		
	Existing Double Micro Loop Detector		Existing Tree Boundary		
	Micro Loop Detector Double		Tree Row		
	Existing Overhead Sign Structure		Existing Brush or Shrub Boundary		
	Existing Micro Loop Detector		Existing Retaining Wall		
	Micro Loop Detector		Existing Planter or Wall		
	Existing Overhead Sign Structure Cantilever		Retaining Wall (Plan View)		

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DATE	CHANGE

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Symbols

	North Arrow (Half Scale)		Attenuation Device		Existing Railroad Battery Box		Existing Delineator Type E
	Truck Mounted Attenuator		Diamond Grade Delineator Type A		Existing Bush or Shrub		Existing EFB Misc
	Type I Barricade		Diamond Grade Delineator Type B		Existing Gas Cap or Stub		Existing Flashing Beacon
	Type II Barricade		Diamond Grade Delineator Type C		Existing Sanitary Cap or Stub		Existing Pipe Mounted Flasher
	Type III Barricade		Diamond Grade Delineator Type D		Existing Storm Drain Cap or Stub		Existing Pad Mounted Feed Point
	Catch Basin		Diamond Grade Delineator Type E		Existing Water Cap or Stub		Existing Pipe Mounted Feed Point with Pad
	Cairn or Stone Circle		Flexible Delineator		Existing Sanitary Cleanout		Existing Pole Mounted Feed Point
	Video Detection Camera		Flexible Delineator Type A		Existing Concrete Foundation		Existing Railroad Frog
	Storm Drain Cap or Stub		Flexible Delineator Type B		Existing Traffic Signal Controller		Existing Snow Gate 18
	Corrugated Metal End Section 18 Inch		Flexible Delineator Type C		Existing Pad Mounted Signal Controller		Existing Snow Gate 28
	Corrugated Metal End Section 24 Inch		Flexible Delineator Type D		Existing Sixteenth Section Corner		Existing Snow Gate 40
	Corrugated Metal End Section 30 Inch		Flexible Delineator Type E		Existing Quarter Section Corner		Existing Headwall
	Corrugated Metal End Section 36 Inch		Delineator Type A		Existing Section Corner		Existing Pedestrian Head with Number
	Corrugated Metal End Section 42 Inch		Delineator Type A Reset		Existing Railroad Crossbuck		Existing Signal Head
	Corrugated Metal End Section 48 Inch		Delineator Type B		Existing Satellite Dish		Existing Sprinkler Head
	Concrete Foundation		Delineator Type B Reset		Existing Fuel Dispensers		Existing Fire Hydrant
	Ground Connection Conductor		Delineator Type C		Existing Flexible Delineator Type A		Existing Catch Basin Drop Inlet
	Neutral Connection Conductor		Delineator Type D		Existing Flexible Delineator Type B		Existing Curb Inlet
	Phase 1 Connection Conductor		Delineator Type E		Existing Flexible Delineator Type C		Existing Manhole Inlet
	Phase 2 Connection Conductor		Delineator Drums		Existing Flexible Delineator Type D		Existing Junction Box
	Traffic Cone		Spot Elevation		Existing Flexible Delineator Type E		
	Signal Controller		Existing Access Control Arrow		Existing Delineator Type A		
	Pad Mounted Signal Controller		Existing Artifact		Existing Delineator Type B		
	Alignment Data Point		Existing Flashing Beacon		Existing Delineator Type C		
	Emergency Vehicle Detector		Existing Benchmark		Existing Delineator Type D		

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
4-20-11	
REVISIONS	
DATE	CHANGE

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Symbols

D-20-31

 Existing Light Standard	 Existing Manhole with Valve Water	 Existing Telephone Pole	 Existing Undefined Manhole
 Existing High Mast Light Standard 10 Luminaire	 Existing Water Manhole	 Existing Wood Pole	 Existing Undefined Pull Box
 Existing High Mast Light Standard 3 Luminaire	 Existing Mile Post Type A	 Existing Post	 Existing Undefined Pedestal
 Existing High Mast Light Standard 4 Luminaire	 Existing Mile Post Type B	 Existing Pedestrian Push Button Post	 Existing Undefined Valve
 Existing High Mast Light Standard 5 Luminaire	 Existing Mile Post Type C	 Existing Control Point CP	 Existing Undefined Pipe Vent
 Existing High Mast Light Standard 6 Luminaire	 Existing Reference Marker	 Existing Control Point GPS-RTK	 Existing Gas Valve
 Existing High Mast Light Standard 7 Luminaire	 Existing RW Marker	 Existing Control Point TRI	 Existing Water Valve
 Existing High Mast Light Standard 8 Luminaire	 Existing Utility Marker	 Existing Reference Marker Point NGS	 Existing Fuel Pipe Vent
 Existing High Mast Light Standard 9 Luminaire	 Existing Monument Found	 Existing Pull Box	 Existing Gas Pipe Vent
 Existing Overhead Sign Structure Load Center	 Existing Monument set	 Existing Intelligent Transportation Pull Box	 Existing Sanitary Pipe Vent
 Existing Luminaire	 Existing RW Property Monument Found	 Existing Water Pump	 Existing Storm Drain Pipe Vent
 Existing Light Standard Luminaire	 Existing RW Property Monument set	 Existing Slotted Reinforced Concrete Pipe	 Existing Water Pipe Vent
 Existing Federal Mailbox	 Existing Object Marker Type I	 Existing RR Profile Spot	 Existing Weather Station
 Existing Private Mailbox	 Existing Object Marker Type II	 Existing Fuel Leak Sensors	 Existing Ground Water Well Bore Hole
 Existing Meander Section Corner	 Existing Object Marker Type III	 Existing Highway Sign	 Existing Windmill or Tower
 Existing Meter	 Existing Electrical Pedestal	 Existing Miscellaneous Spot	 Existing Witness Corner
 Existing Electrical Manhole	 Existing Telephone Pedestal	 Existing Lighting Standard Pole	 Flashing Beacon
 Existing Gas Manhole	 Existing Fiber Optic Telephone Pedestal	 Existing Traffic Signal Standard	 Flagger
 Existing Sanitary Manhole	 Existing TV Pedestal	 Existing Transformer	 Pipe Mounted Flasher
 Existing Sanitary Force Main Manhole	 Existing Fiber Optic TV Pedestal	 Existing Large Evergreen Tree	 Sanitary Force Main with Valve
 Existing Sanitary Manhole with Valve	 Existing Fuel Filler Pipes	 Existing Small Evergreen Tree	
 Existing Storm Drain Manhole	 Existing Traverse PI Aerial Panel	 Existing Large Tree	
 Existing Force Main Storm Drain Manhole	 Existing Pole	 Existing Small Tree	
 Existing Force Main Storm Drain Manhole with Valve	 Existing Power Pole	 Existing Tree Trunk	
 Existing Telephone Manhole	 Existing Power Pole with Transformer	 Existing Pad Mounted Traffic Signal Control Box	

NORTH DAKOTA	
DEPARTMENT OF TRANSPORTATION	
4-20-11	
REVISIONS	
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Symbols

D-20-32

 Pad Mounted Feed Point  Pipe Mounted Feed Point with Pad  Pole Mounted Feed Point  Headwall  Double Headwall with Vegetation Barrier  Single Headwall with Vegetation Barrier  Pole Mounted Head  Sprinkler Head  Fire Hydrant  Inlet Type 1  Inlet Type 2  Double Inlet Type 2  Inlet Grate Type 2  Junction Box  High Mast Light Standard 10 Luminaire  High Mast Light Standard 3 Luminaire  High Mast Light Standard 4 Luminaire  High Mast Light Standard 5 Luminaire  High Mast Light Standard 6 Luminaire  High Mast Light Standard 7 Luminaire  High Mast Light Standard 8 Luminaire  High Mast Light Standard 9 Luminaire  Relocate Light Standard  Overhead Sign Structure Load Center  Light Standard 100 Watt High Pressure Sodium Vapor Luminaire	 Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire  Light Standard 150 Watt High Pressure Sodium Vapor Luminaire  Light Standard 175 Watt High Pressure Sodium Vapor Luminaire  Light Standard 200 Watt High Pressure Sodium Vapor Luminaire  Light Standard 250 Watt High Pressure Sodium Vapor Luminaire  Light Standard 310 Watt High Pressure Sodium Vapor Luminaire  Light Standard 35 Watt High Pressure Sodium Vapor Luminaire  Light Standard 400 Watt High Pressure Sodium Vapor Luminaire  Light Standard 50 Watt High Pressure Sodium Vapor Luminaire  Light Standard 70 Watt High Pressure Sodium Vapor Luminaire  Light Standard 700 Watt High Pressure Sodium Vapor Luminaire  Manhole  Manhole 48 Inch  Sanitary Force Main Manhole  Sanitary Sewer Manhole  Storm Drain Manhole  Storm Drain Manhole with Inlet  Reset Mile Post  Mile Post Type A  Mile Post Type B  Mile Post Type C  Right of Way Marker  Tubular Marker  Concrete Monument to Be Set  RW Property Monument to Be Set	 Object Marker Type I  Object Marker Type II  Object Marker Type III  Caution Mode Arrow Panel  Back to Back Vertical Panel Sign  Double Direction Arrow Panel  Left Directional Arrow Panel  Right Directional Arrow Panel  Sequencing Arrow Panel  Truck Mounted Arrow Panel  Power Pole  Wood Pole  Pedestrian Push Button Post  Property Corner  Pull Box  Intelligent Transportation Pull Box  Sanitary Pump  Storm Drain Pump  Reinforced Pavement  Reinforced Concrete End Section 15 Inch  Reinforced Concrete End Section 18 Inch  Reinforced Concrete End Section 24 Inch  Reinforced Concrete End Section 30 Inch  Reinforced Concrete End Section 36 Inch  Reinforced Concrete End Section 42 Inch	 Reinforced Concrete End Section 48 Inch  Reinforced Concrete End Section 54 Inch  Reset Right of Way Marker  Reset USGS Marker  Right of Way Markers  Riser 30 Inch  Continuous Split Barrel Sample  Flight Auger Sample  Split Barrel Sample  Thinwall Tube Sample  Highway Sign  SNOW GATE 18 FT  SNOW GATE 28 FT  SNOW GATE 40 FT  Standard Penetration Test  Transformer  Inclinometer Tube  Underdrain Cleanout  Excavation Unit  Water Valve
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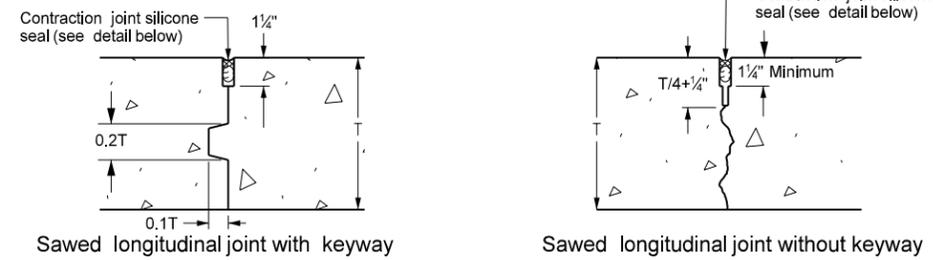
NORTH DAKOTA	
DEPARTMENT OF TRANSPORTATION	
4-20-11	
REVISIONS	
DATE	CHANGE

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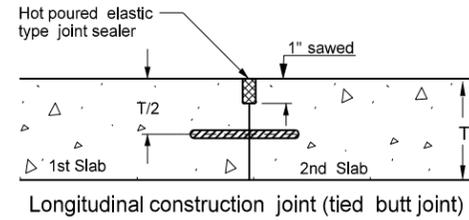
LONGITUDINAL JOINT DETAILS

D-550-2

UNTIED JOINTS (silicone seal)

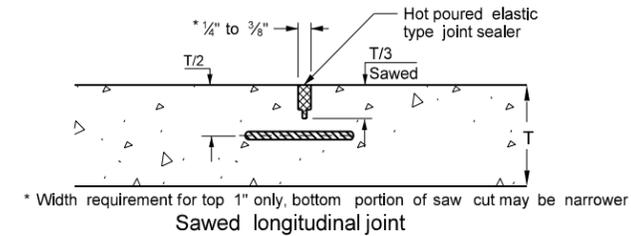
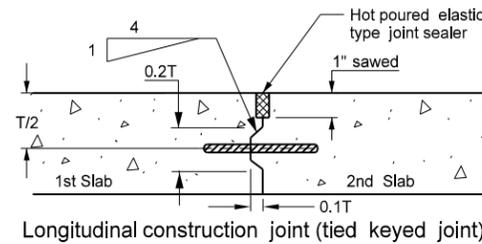
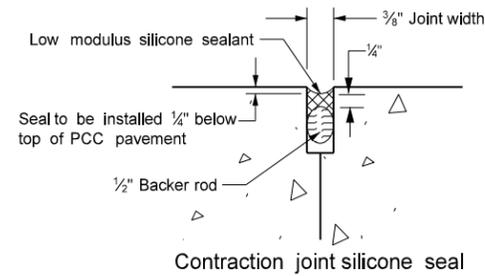


TIED JOINTS (hot poured elastic seal)



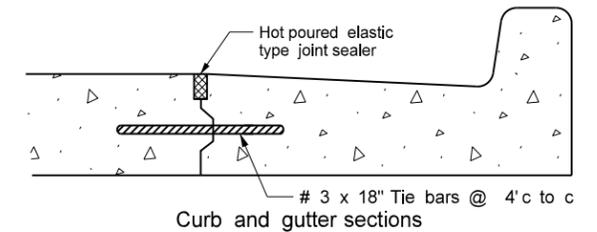
Notes:

1. The hot poured elastic type joint sealer shall be in accordance with Section 826.02A.2 of the Standard Specifications.
2. The longitudinal joint and seal shall be included in the price bid for the P.C.C. pavement.
3. Tie bars shall not be placed within 18 inches of a transverse skewed joint.
4. Where tie bars are installed bent and later straightened, Grade 40 steel shall be used.
5. Tie bar spacing can be increased up to 10% to facilitate construction.
6. Tie Bars shall be at a 48 inch maximum spacing.
7. A "Warp" joint is a sawed joint or a construction joint with a keyway.
8. A "Butt joint" is a construction joint with no keyway.

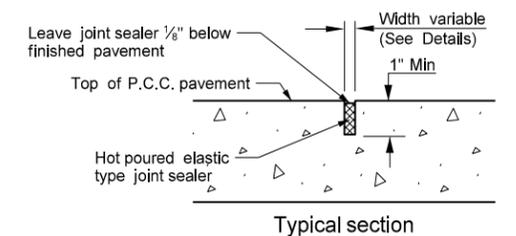


TIEBAR SPACINGS (In)

DIST TO FREE EDGE (FT)	BAR SIZE	GRADE STEEL	TIEBAR SPACINGS (In)																																																				
			# 3 BAR						# 4 BAR						# 5 BAR						# 6 BAR																																		
			24"		30"				24"		36"				30"		42"				36"			48"																															
6"	WARP		48	39	29	24	48	48	44	35	29	25	48	42	35	30	26	48	48	48	45	39	28	26	48	48	47	41	30	27	48	48	48	48	45	41	48	48	48	48	48	43	39	48	48	48	48	48	48	48					
8"	BUTT		42	27			48	42	31	25			37	29	24			48	44	37	32	27			46	39	33	29			48	48	48	43	32	29	48	48	48	48	48	48	48	48	48	48	48	48	48	48					
8 1/2"	WARP		48	37	28		48	48	42	33	28	24	48	39	33	28	24	48	48	48	42	37	27	24	48	48	44	38	28	25	48	48	48	48	42	38	48	48	48	48	47	40	37	48	48	48	48	48	48	48					
9"	BUTT		39	26			44	39	29			35	27				48	48	47	41	30	27		44	36	31	27			48	48	47	41	30	27	48	48	45	39	33	28	26	48	48	48	48	48	48	48						
9 1/2"	WARP		48	35	26		48	48	39	31	26		47	37	31	26		48	48	47	40	35	25		48	48	42	36	26	24	48	48	48	48	40	36	48	48	48	48	44	38	35	48	48	48	48	48	48	48					
10"	BUTT		37	24			48	37	27			33	26				48	40	33	28	25			41	34	29	25			48	48	44	39	28	25	48	48	42	37	31	26	24	48	48	48	48	47	40	37						
10 1/2"	WARP		48	33	25		48	48	37	30	25		44	35	29	25		48	48	44	38	33	24		48	46	39	34	25		48	48	48	48	38	34	48	48	48	48	42	36	33	48	48	48	48	48	48	48					
11"	BUTT		35				48	35	26			31	25				47	37	31	27				39	32	27	25			48	48	42	37	27	24	48	48	48	48	38	34	48	48	48	48	40	34	31	48	48	48	48	48	48	48
11 1/2"	WARP		47	31			48	47	35	28			42	34	28	24		48	48	42	36	31			48	44	37	33	24		48	48	48	48	36	33	48	48	48	48	40	34	31	48	48	48	48	48	48	48					
12"	BUTT		33				48	33	25			29	24				45	36	29	25				37	31	26	24			48	46	40	35	25		48	45	38	33	28	24	48	48	48	48	48	48	48	48	48	48	48	48	48	48
12 1/2"	WARP		45	30			48	45	34	27			40	32	26			48	48	40	34	30			48	42	36	31			48	48	48	47	34	31	48	48	48	45	38	33	30	48	48	48	48	48	48	48					
13"	BUTT		32				48	32	24			28					42	34	28	24				35	29	25				48	44	38	33	24		48	42	36	32	27		48	48	48	48	40	34	31	48	48	48	48	48	48	48
13 1/2"	WARP		43	28			48	43	32	26			38	31	25			48	46	38	33	28			48	40	34	30			48	48	48	45	32	30	48	48	48	43	36	31	28	48	48	48	48	48	48	48					
14"	BUTT		30				46	30				40	32	27			40	32	27					34	28	24				48	42	36	32			48	42	36	32	27		48	48	48	48	48	48	48	48	48	48	48	48	48	48
14 1/2"	WARP		41	27			48	41	31	24			36	29	24			48	44	36	31	27			46	38	32	28			48	48	47	41	34	31	48	48	48	47	41	34	30	48	48	48	48	48	48	48					
15"	BUTT		29				44	29				25					39	31	25					32	27					48	40	35	30			46	39	33	29	24		48	48	48	48	44	37	31	48	48	48	48	48	48	48
	WARP		39	26			48	39	29			35	28				48	42	35	30	26			44	36	31	28			48	48	47	41	30	27	48	48	45	40	33	28	26	48	48	48	48	48	48	48						
	BUTT		27				42	27				25					37	30	25					31	25					46	39	33	29			45	37	32	28			48	48	48	48	48	48	48	48	48	48	48	48	48	48
	WARP		38	25			48	38	28			33	27				48	40	33	29	25			42	35	30	26			48	48	45	39	28	26	48	48	43	38	32	27	25	48	48	48	48	48	48	48						
	BUTT		27				40	27				35	28				29	25						26						44	37	32	27			42	35	30	27			48	48	45	40	34	29	26	48	48	48	48	48	48	48
	WARP		36	24			48	36	27			32	26				48	39	32	27	24			40	33	29	25			48	48	43	38	27	25	48	48	41	36	30	26	24	48	48	48	48	48	48	48						
	BUTT		25				38	25				34	27				34	27						28						42	35	30	27			41	34	29	25			48	48	44	38	32	28	25	48	48	48	48	48	48	48
	WARP		35				48	35	26			31	25				47	37	31	26				39	32	28	24			48	48	42	36	26	24	48	47	40	35	29	25	48	48	48	48	44	38	35	48	48	48	48	48	48	48
	BUTT		25				37	25				33	26				33	26						27						41	34	29	25			39	33	28	25			48	48	42	37	31	27	24	48	48	48	48	48	48	48
	WARP		34				48	34	25			30	24				45	36	30	25				37	31	27				48	47	40	35	25		48	45	38	34	28	24	48	48	48	48	48	48	48	48	48	48	48	48	48	48
	BUTT		24				35	24				32	25				32	25						26						38	32	27	24			38	32	27	24			48	47	40	35	30	26	23	48	48	48	48	48	48	48
	WARP		32				48	32	24			29					43	35	29	25				36	30	26				48	45	39	34	24		48	43	37	32	27		48	48	48	48	48	48	48	48	48	48	48	48	48	48
	BUTT		24				34					30	25				30	25						25						36	30	26				36	30	26				48	46	39	34	29	25	22	48	48	48	48	48	48	48
	WARP		31				47	31				28					42	33	28	24				35	29	25				48	44	37	33	24		48	42	36	31	26		48	48	48	48	48	48	48	48	48	48	48	48	48	48
	BUTT		33				47	31				28					29							25						35	29	25				35	29	25				48	44	38	33	28	24	48	48	48	48	48	48	48	



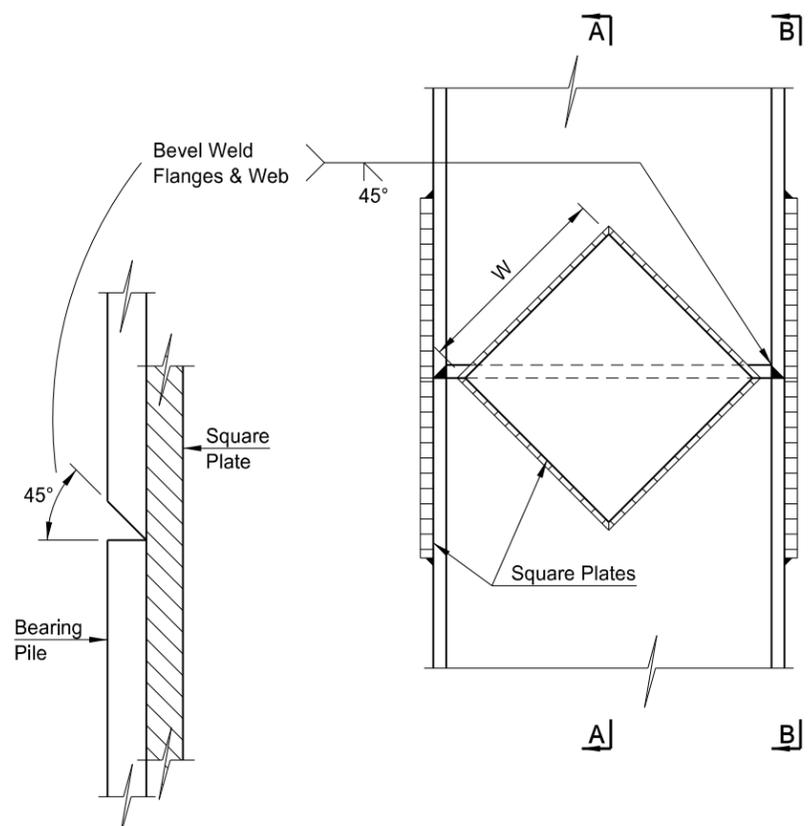
JOINT SEALER DETAILS



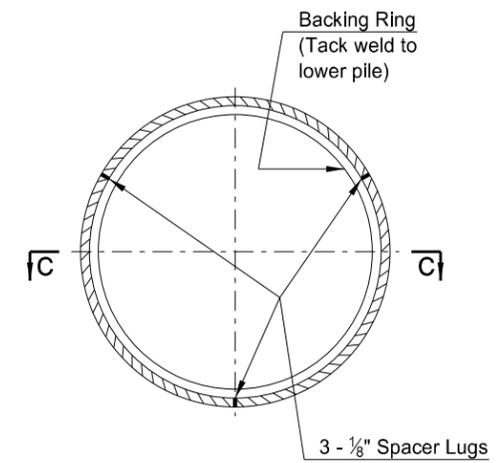
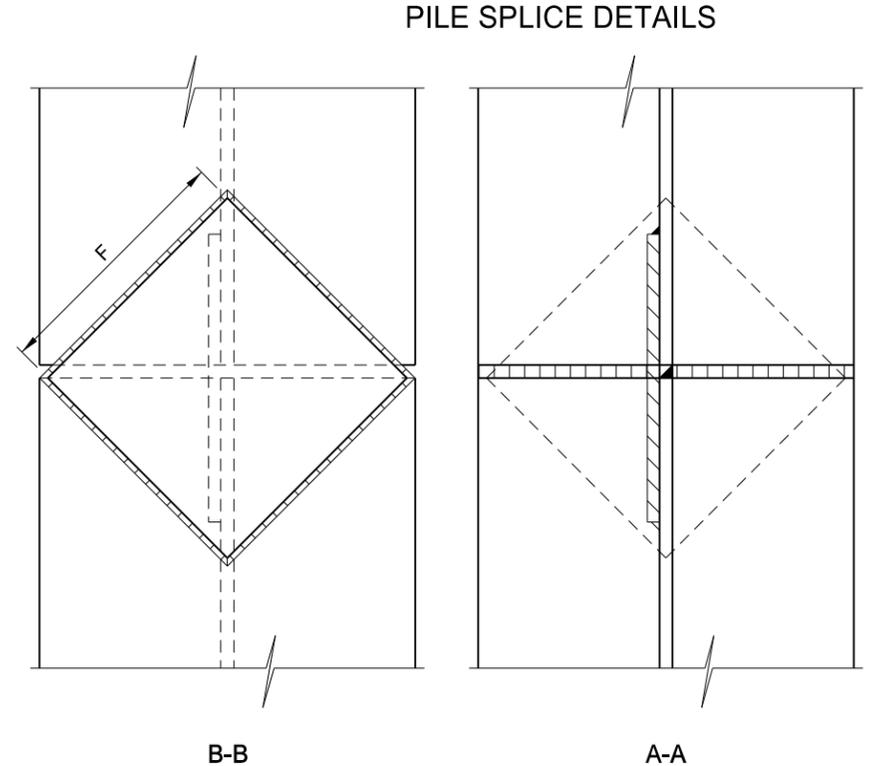
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-15-2010	
REVISIONS	
DATE	CHANGE
10/23/2012	Expanded Tie Bar Table

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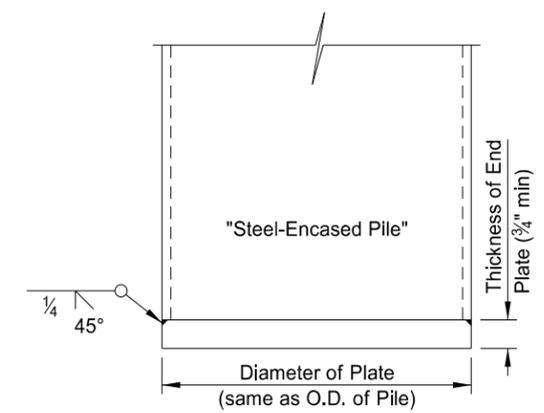
PILE SPLICE DETAILS



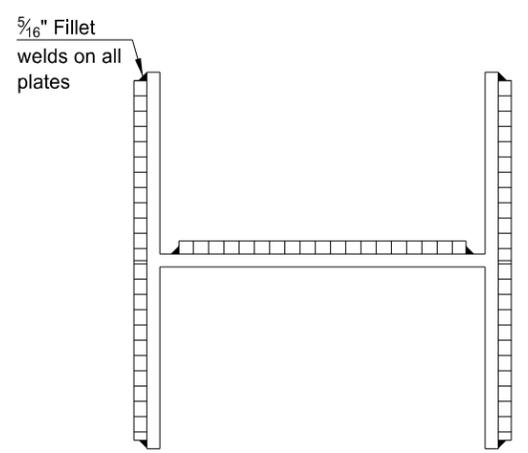
ENLARGED VIEW



Backing Ring may be made from pile cut-offs or other material of a like quality.



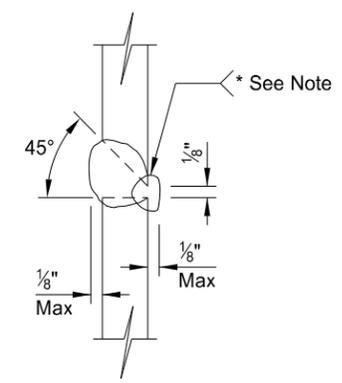
END PLATE DETAIL



PILE	8"	10"	12"	14"
"F" FLANGE	5"	6 1/2"	8"	10"
"W" WEB	4"	5 1/2"	6 1/2"	8"

H-PILE SPLICE DETAIL

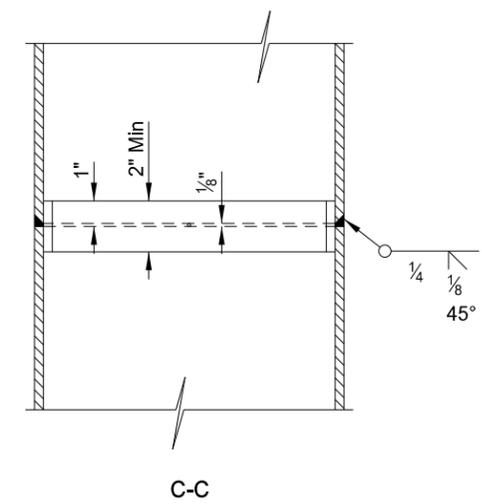
Flame scarf inside of both flanges and one side of web of upper section.



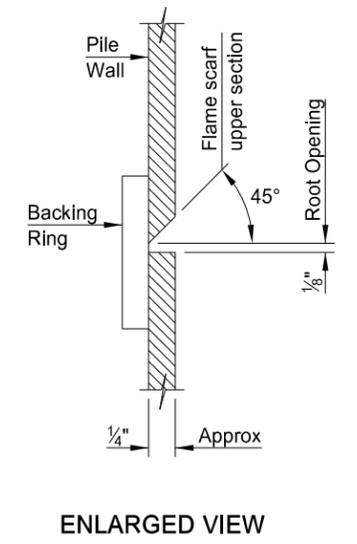
ALTERNATE H-PILE SPLICE DETAIL

NOTES:

- Steel H-Pile may be spliced with complete penetration groove welds in both flanges and web in lieu of using the reinforcing plates.
- AWS classification E70XX Low Hydrogen Electrodes shall be used.
- * Welds made without the use of backing material shall have the root gouged to sound metal and welded from the second side.
- All welding shall conform to the current AASHTO/AWS D1.5 Bridge Welding Code.
- The thickness of the steel square plates shall at a minimum be as thick as the flanges and web of the pile being spliced.



STEEL-ENCASED CONCRETE PILE SPLICE DETAIL



ENLARGED VIEW

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
09/14/11	
REVISIONS	
DATE	CHANGE

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WORK ZONE BUSINESS SIGN DETAILS

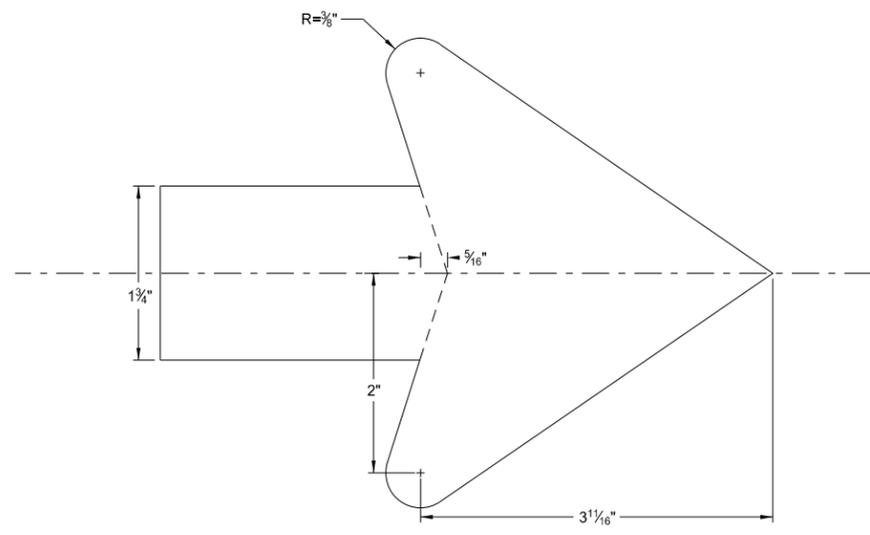
D-704-4

SIGN NUMBER	Con Sign					STATION(S):	AREA: 6.0 Sq.Ft.				
WIDTH x HEIGHT	3'-0" x 2'-0"										
BORDER WIDTH	0.5" (Inset 0")										
CORNER RADIUS	1.5"										
MOUNTING	Ground										
BACKGROUND	TYPE: 3A Reflective COLOR: Blue										
LEGEND/BORDER	TYPE: 3A Reflective COLOR: White										
SYMBOL	X	Y	WID	HT	ANGLE						
ARDD	4.5	1.5	4.8	6	180						
ARDD	25.5	1.5	4.8	6	0						

Dimensions are in inches.tenths Letter locations are panel edge to lower left corner

LETTER POSITION (X)											LENGTH	SIZE	SERIES
S	T	E	A	K		H	O	U	S	E	27.1	4	ClearviewHwy-1-W
4.5	6.8	9.2	11.3	14.4	16.3	18.7	21.5	24.7	27.4	30.1			
G	A	S		S	T	A	T	I	O	N	26	4	ClearviewHwy-1-W
5	7.8	10.6	12.4	14.6	16.9	19.1	21.9	24.3	25.7	28.9			
C	A	F	E								9.2	4	ClearviewHwy-1-W
13.4	15.9	18.9	21.2										

Note:
The ground mounted business name sign area has been calculated using a 36"x 24" sign panel. The contractor shall determine the size needed and the exact length required to accommodate the message. The maximum size of the sign shall be 36"x24". The letters shall be 4" Clearview 1-W. The color shall be blue background with white legend and border. The sign shall be post mounted. The arrow shall be positioned either on the right or left side of the sign as required.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		This document was originally issued and sealed by Roger Weigel, Registration Number PE- 2930 , on 9/25/2012 and the original document is stored at the North Dakota Department of Transportation
9-25-12		
REVISIONS		
DATE	CHANGE	

CONSTRUCTION SIGN DETAIL

D-704-5

SIGN NUMBER	G20-10-108	STATION(S):		AREA: 36.0 Sq.Ft.	
WIDTH x HEIGHT	9'-0" x 4'-0"				
BORDER WIDTH	1.25" (Inset 0.75")				
CORNER RADIUS	3"				
MOUNTING	Ground				
BACKGROUND	TYPE: 3A Reflective COLOR: Fluorescent Orange				
LEGEND/BORDER	TYPE: Non-Refl COLOR: Black				
SYMBOL					
	X	Y	WID	HT	ANGLE
	42.1	6.2	24	4	0

Dimensions are in inches.tenths Letter locations are panel edge to lower left corner

LETTER POSITION (X)															LENGTH	SIZE	SERIES		
C	O	N	S	T	R	U	C	T	E	D	B	Y			69.7	6	D 2000		
19.2	24.5	30	35.1	39.7	44.3	49.4	54.8	59.7	64.3	69	73.1	79.1	83.7						
Y	O	U	R		C	O	M	P	A	N	Y		N	A	M	E	91.5	6	D 2000
8.3	14.2	19.8	25.3	29.4	35.4	40.7	46.2	52.4	56.8	62.8	67.8	72.9	78.9	83.9	89.9	96			
Y	O	U	R		T	O	W	N				N	D				64.6	6	D 2000
21.7	27.6	33.2	38.7	42.8	48.8	53.3	58.4	64.6	69.6	70.7	76.7	82.2							

- Notes:
1. Sign shall be placed a distance of 1/2A following the End Road Work (G20-2a-48) sign. There shall be a maximum of 2 signs per project.
 2. Sign shall be post mounted.
 3. Sign required on rural projects with a 30 day or longer duration and it is not required on seal coat projects or other short duration projects.
 4. Sign shall not be placed in urban areas or within city limits.

Advance Warning Sign Spacing (A)			
Road Type	Distance between signs min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

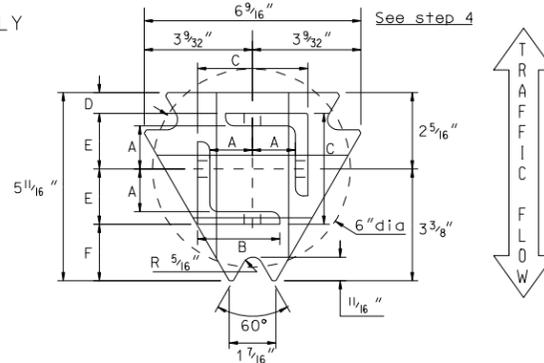
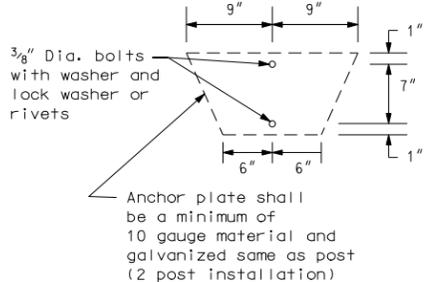
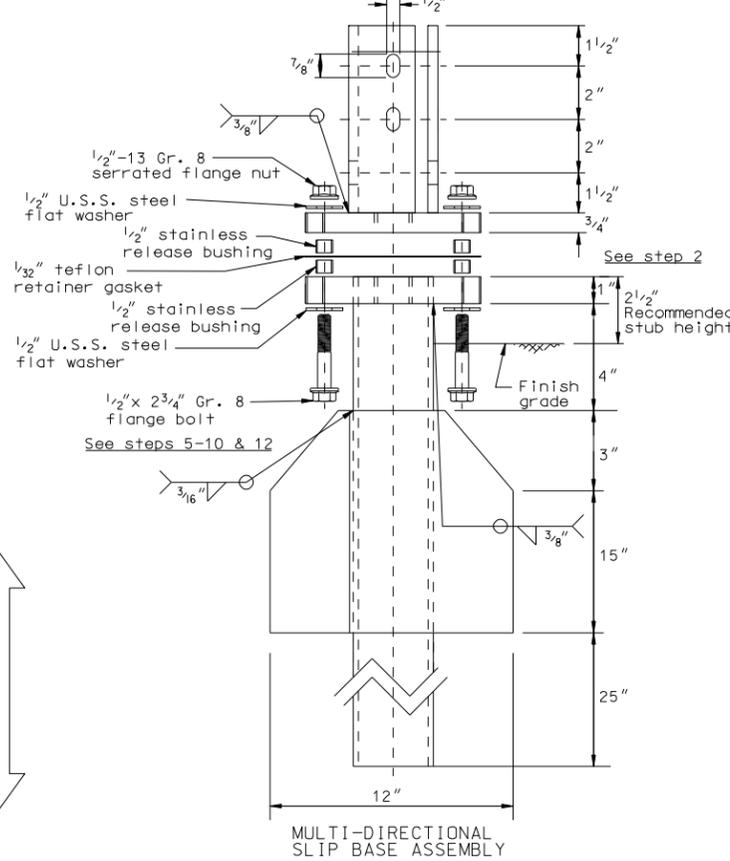
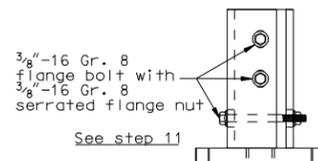
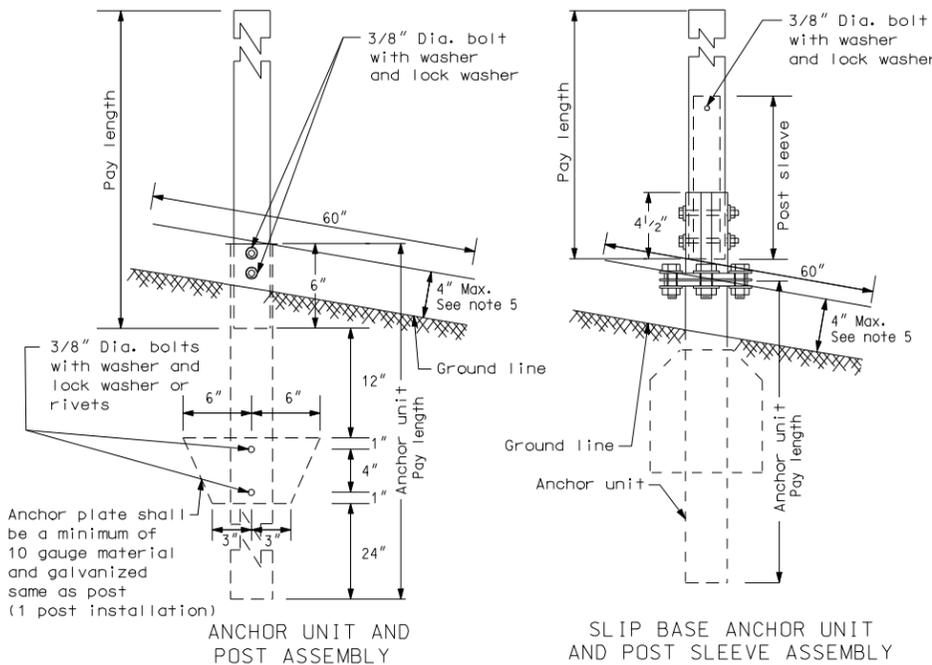
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE

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BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-7

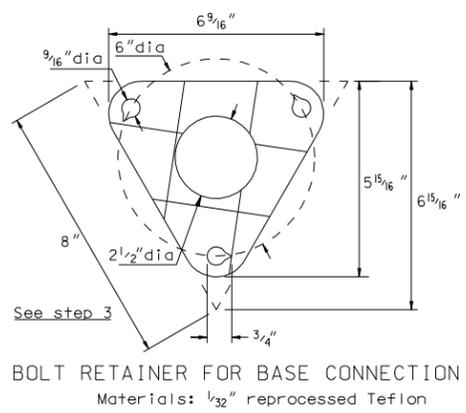
PERFORATED TUBE



TOP POST RECEIVER DATA TABLE

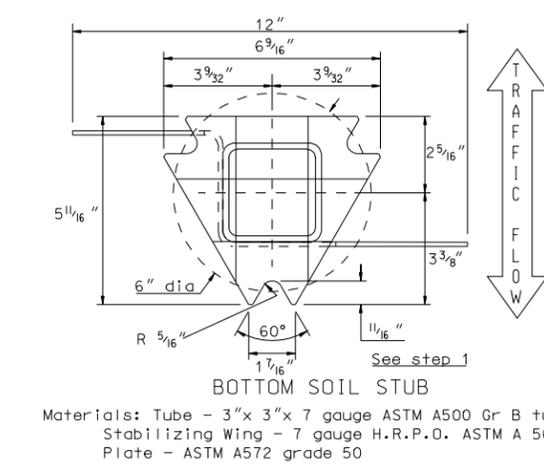
Square Post Sizes	A	B	C	D	E	F
2 3/16" x 10 Ga. Square Post	1 3/64"	2 1/2"	3 1/32"	2 5/32"	1 3/64"	1 7/8"
2 1/2" x 10 Ga. Square Post	1 3/32"	2 1/2"	3 5/16"	5/8"	1 2/32"	1 3/4"

2 3/16" x 10 gauge may be inserted into 2 1/2" x 10 gauge for additional wind load.



MULTI-DIRECTIONAL SLIP BASE ASSEMBLY

STEP	INSTALLATION PROCEDURE
1.	Install bottom soil anchor stub plumb and squared up with road, with point of plate facing oncoming traffic.
2.	Depth of imbedment to leave 2 1/2" from grade to top of anchor plate.
3.	Place teflon bolt retainer gasket on top of bottom plate (make sure that notches in holes are pointing counter clockwise).
4.	Place top post receiver on to retainer gasket, properly indexed so that angle receivers are squared up with road.
5.	Slide 1 each 1/2" flat washer on to 1 each inverted 1/2"-13 gr. 8 flange bolt, followed by 1 each stainless steel release bushing.
6.	Insert above bolt with washer and bushing up through notched points of top and bottom plates, passing through hole in gasket.
7.	Slide second bushing down on to above bolt until it rests on top of gasket followed by second washer.
8.	Complete by threading 1/2"-13 gr. 8 serrated flange nut snugly down against top of washer.
9.	Repeat steps 5,6,7 & 8 at the two remaining notched triangle points.
10.	Insert sign post into angle receivers on top half until post(s) bottom out. *NOTE: Where higher wind load is desired, insert the next size smaller square post inside bottom of main upright post (Minimum of 48", not to exceed beyond bottom edge of sign).
11.	Secure posts into receivers using 3 each 3/8"-16 gr. 8 flange bolts and 3 each 3/8"-16 serrated flange nuts in receiver slots (top 2 bolts should be parallel to highway) do not tighten nuts until all bolts are in place.
12.	After all sub-assembly hardware is tightened, then torque the three 1/2"-13 nuts to 42 ft-lbs, in a circular pattern until all bolt assemblies reach the required torque. *NOTE: On multi-leg installations, be sure that all anchors are squared and lined up with each other.



- Notes
- Slip base bolts shall be torqued as specified by the manufacturer.
 - The 2 3/16" size 10 gauge is shown as 2.19" size on the plans. The 2 1/2" size 10 gauge is shown as 2.51" size on the plans.
 - Anchor for 2", 2 1/4", and 2 1/2" posts.
 - Anchor material shall be 7 gauge H.R.P.O. Commercial quality ASTM A569 and 3" x 3" x 7 gauge ASTM A500 Grade B. Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI. Anchor shall be hot dipped galvanized per ASTM A123/A153. All tolerances on anchor unit and slip base bottom assembly are ± 0.005 unless otherwise noted.
 - 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
 - When used in concrete sidewalk, anchor shall be the same except without the wings.
 - Four post signs shall have over 8' between the first and fourth posts.

Telescoping Perforated Tube

Number of Posts	Telescoping Perforated Tube					
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			B	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	10			Yes	
2	2 1/4	12	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

B - The 2 1/2", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.

Telescoping Perforated Tubes

Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. 4	Cross Sect. Area In. 2	Section Modulus In. 3
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785
4 x 4	0.250	1/4	6.600	3.040	1.940	1.050

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
 11-21-02

REVISIONS

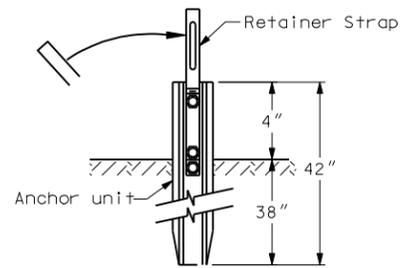
DATE	CHANGE
12-01-04	PE stamp added

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BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-8

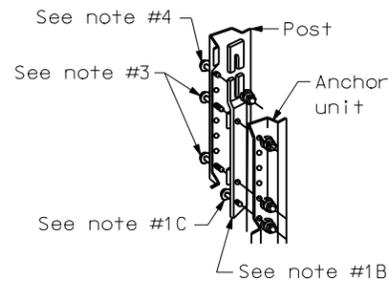
FLANGED CHANNEL



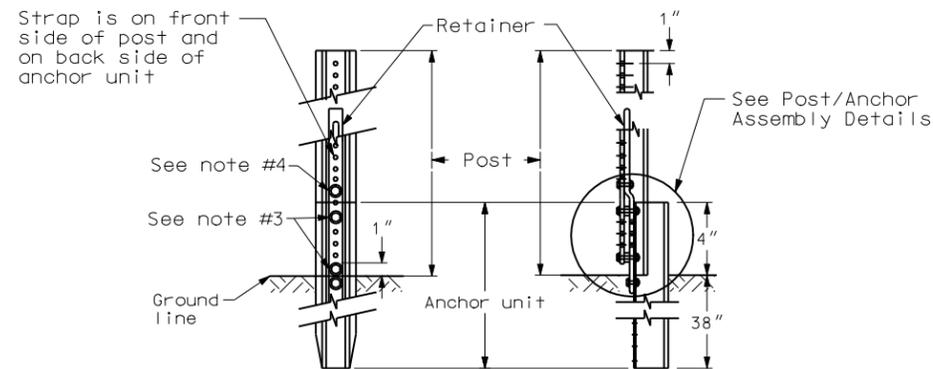
Anchor Unit & Strap Assembly Detail

STEPS OF INSTALLATION

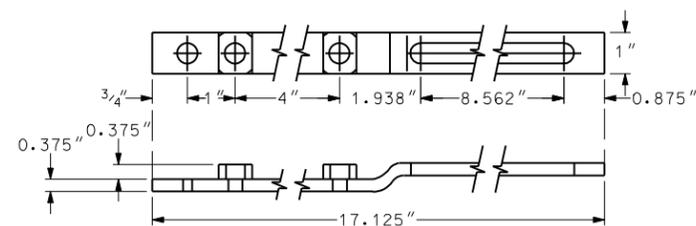
1. A) Drive anchor unit to within 12" of ground level.
B) Proper assembly established by lining up the top 3/4" slot of retainer spacer strap with top hole of anchor unit.
C) Assemble strap to back of anchor unit using 3/8"-16 UNC x 2.0" long bolt, lock washer and nut.
D) Rotate strap 90° to left.
2. A) Drive anchor unit to 4" dimension.
B) Rotate strap to vertical position.
3. A) Place 3/8"-16 UNC x 2" bolt, lock washer & nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit (this coincides with the bottom 3/4" slot in the strap).
B) Alternately tighten two connector bolts.
4. A) Complete assembly by tightening 3/8"-16 UNC x 2" long retainer bolt (this fastens sign post to retainer spacer strap).
5. The base post, strap & sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap and sign post at the bolts have full contact across the entire width.



Post/Anchor Assembly Details



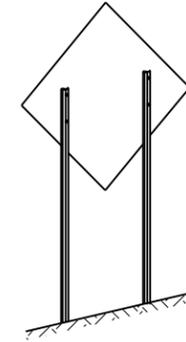
Front View Side View Sign Post Assembly Detail



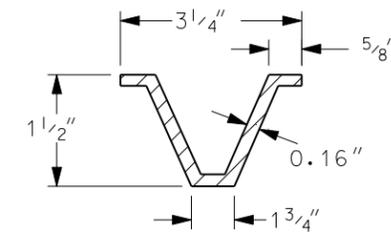
Retainer/Spacer Strap Detail

CHANNEL SIZE IN.	WALL THICKNESS IN.	WEIGHT PER FOOT LBS.	MOMENT OF INERTIA IN. 4	CROSS SECT. AREA IN. SQ.	SECTION MODULUS IN. 3
1.516 x 3.125"	.116	2.00	.179	.590	.225
1.532 x 3.125"	.124	2.25	.201	.648	.254
1.562 x 3.125"	.132	2.50	.233	.748	.289
1.578 x 3.125"	.140	2.75	.271	.819	.329
1.750 x 3.500"	.150	3.00	.372	.918	.403
1.750 x 3.500"	.175	4.00	.500	1.190	.560

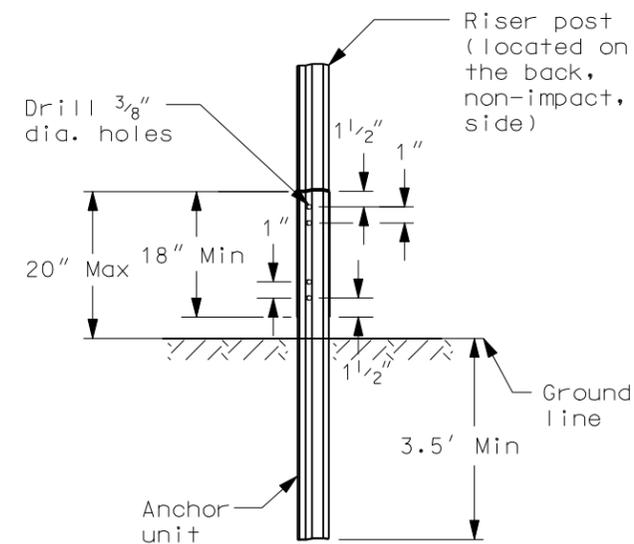
3 LB/FT U POSTS



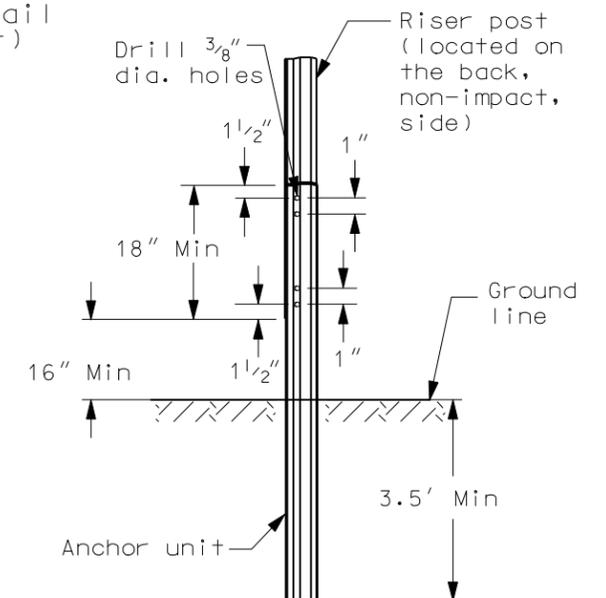
Typical Installation



U-Post Detail (3 lb/ft)



U-Channel Splice Option 1



U-Channel Splice Option 2

Notes

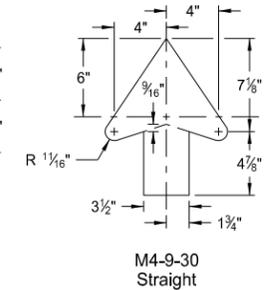
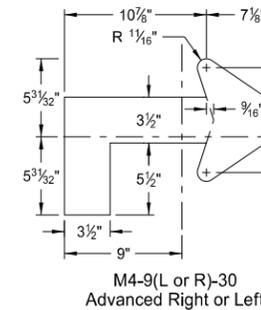
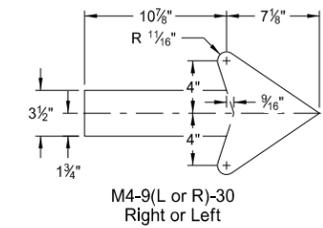
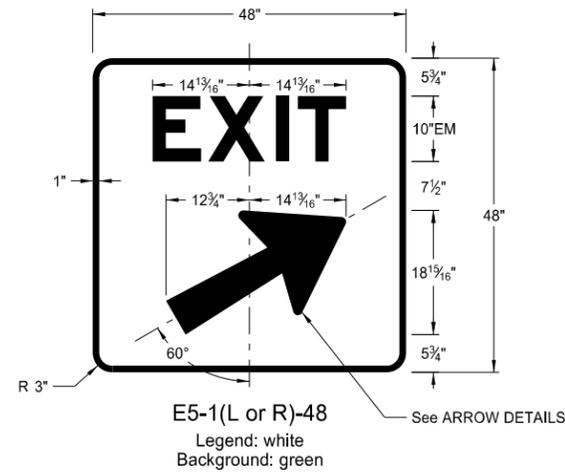
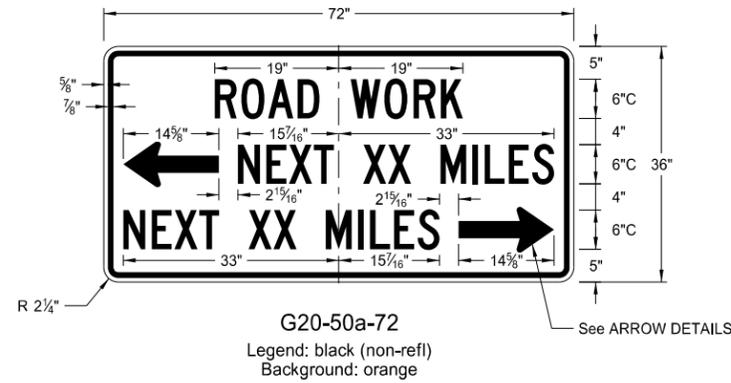
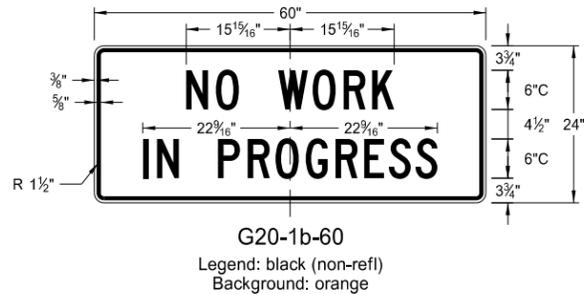
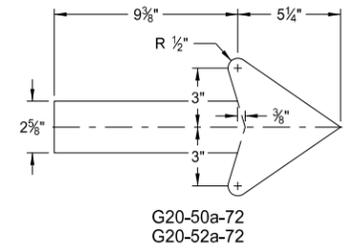
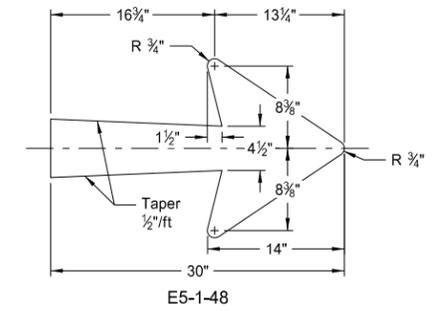
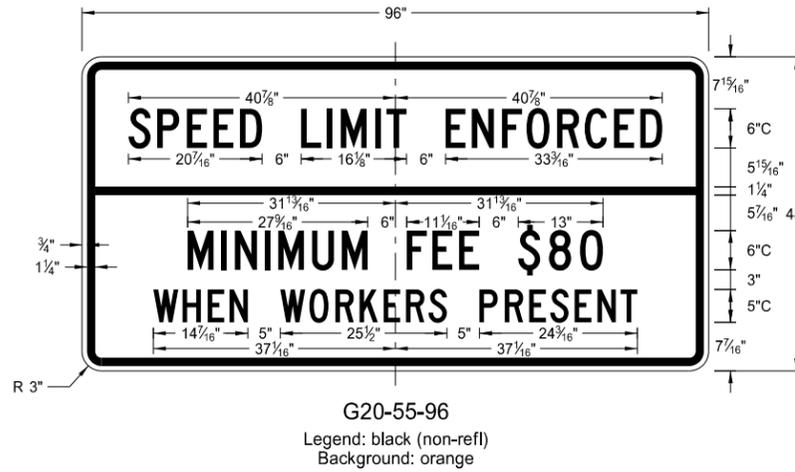
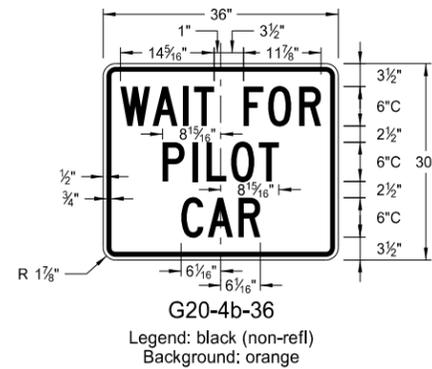
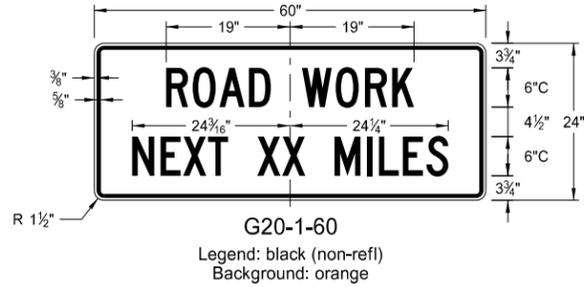
1. Use 3 lb/ft riser anchor units and risers
2. Driven riser posts shall be at least 7' long and embedded at least 3.5'.
3. A splice shall overlap a minimum of 18".
4. Use 4 bolts 5/16" diameter with washers and nuts. Two at top and two at bottom of splice.
5. Anchor unit for guy wires shall be no more than 4" above ground and embedded at least 3.5'.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-28-93	
REVISIONS	
DATE	CHANGE
03-07-01	Revised U-post details
11-21-02	Deleted perforated tube
05-08-03	Revised U-Channel splice
12-01-04	PE stamp added
06-29-05	Revised flanged channel note

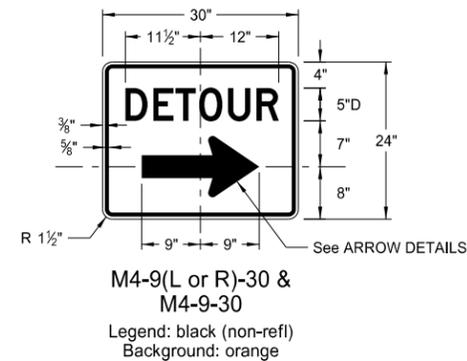
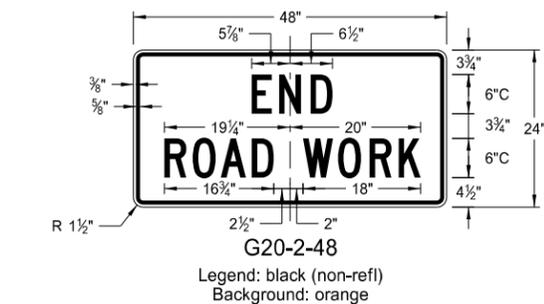
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CONSTRUCTION SIGN DETAILS
 TERMINAL AND GUIDE SIGNS

D-704-9



ARROW DETAILS



NOTES:

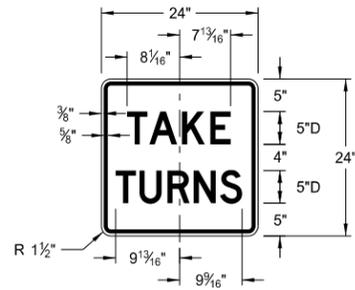
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

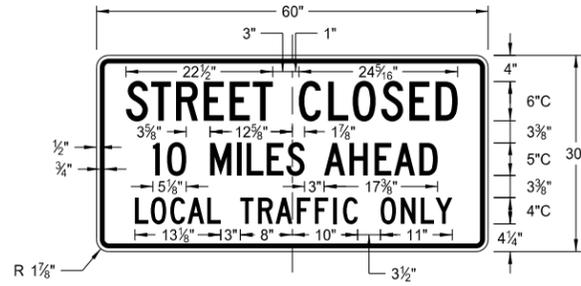
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CONSTRUCTION SIGN DETAILS
REGULATORY SIGNS

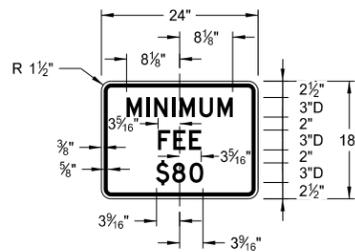
D-704-10



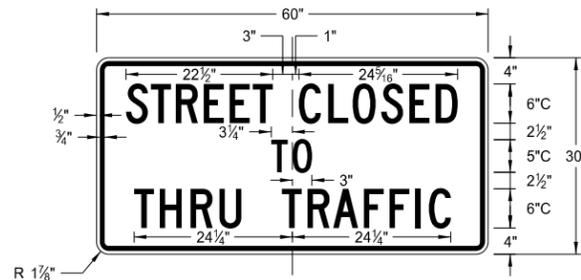
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R11-3c-60
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R2-1a-24
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R11-4a-60
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R11-2a-48
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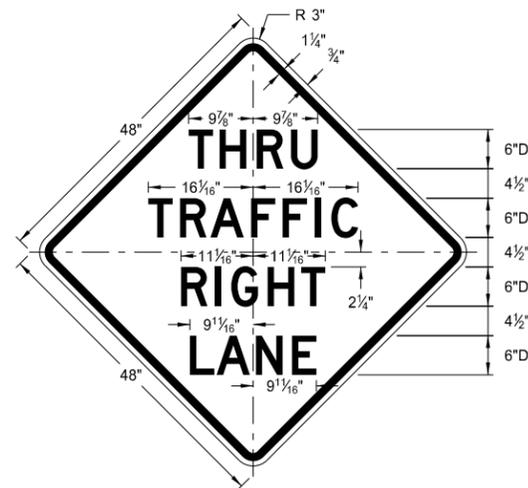
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

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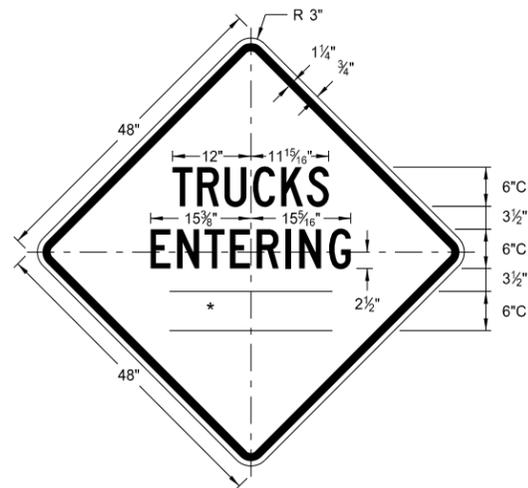
CONSTRUCTION SIGN DETAILS
WARNING SIGNS

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

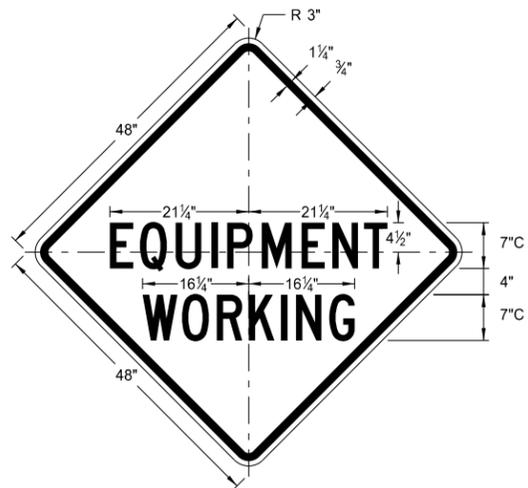
* DISTANCE MESSAGES



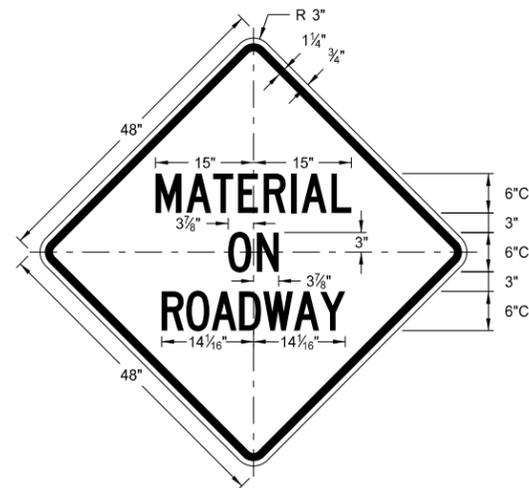
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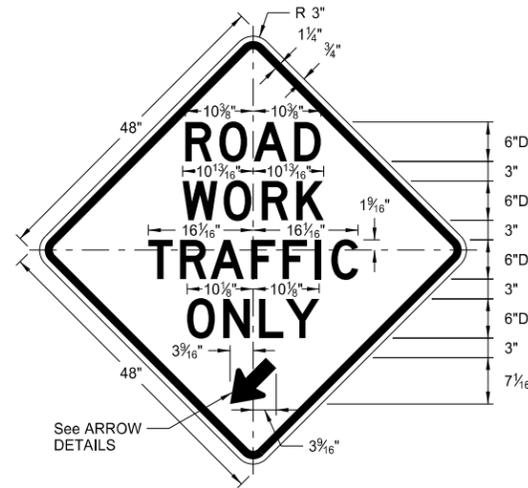
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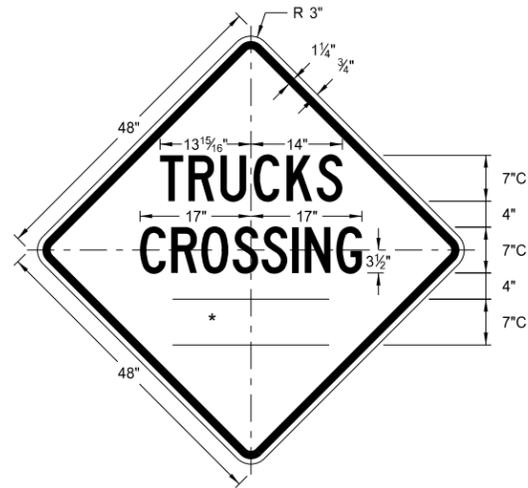
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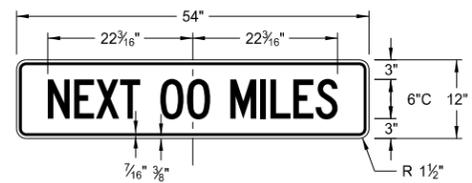
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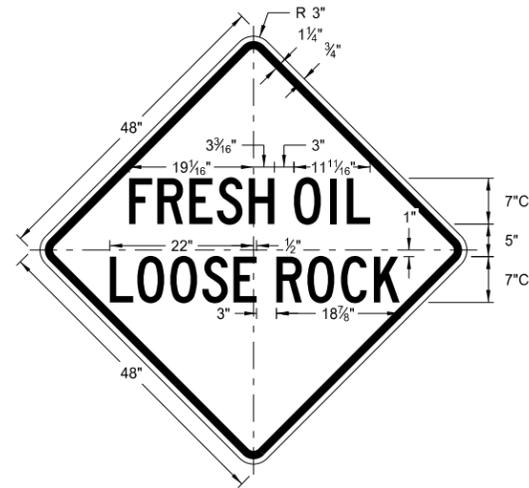
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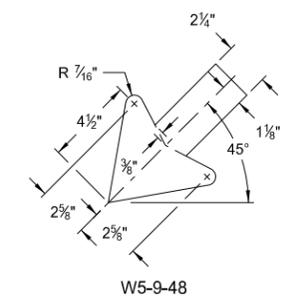
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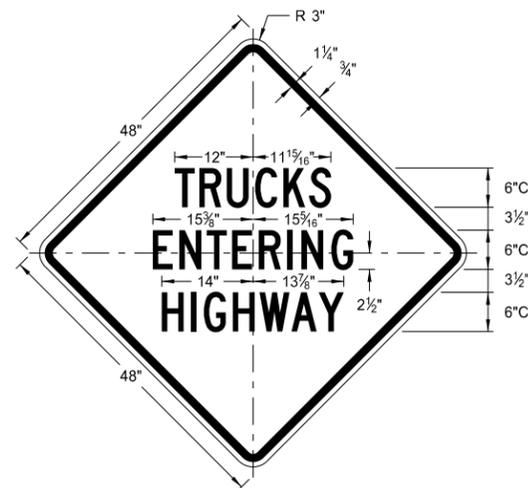
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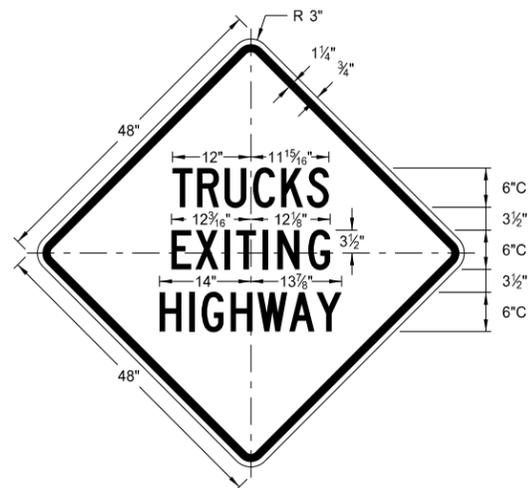
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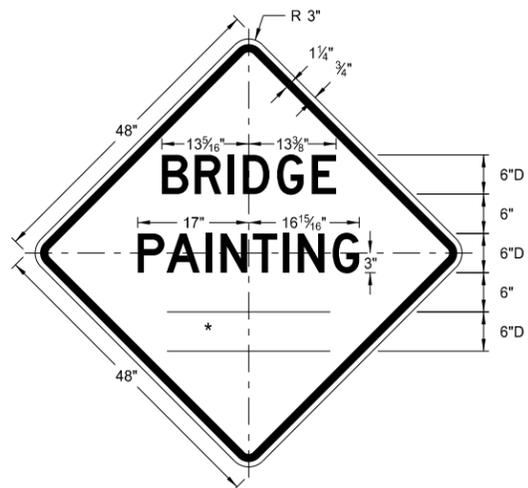
W5-9-48
ARROW DETAILS



W8-53-48
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W8-56-48
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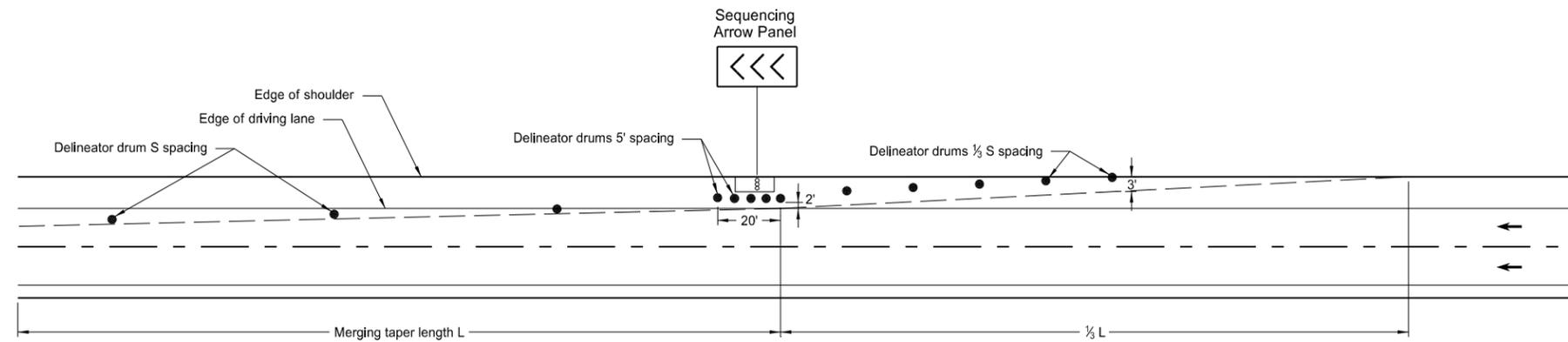
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NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

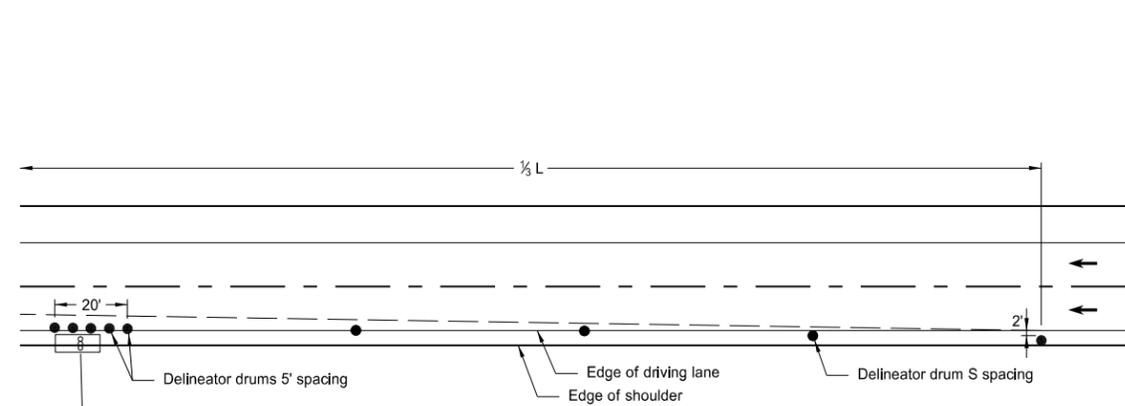
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SHOULDER CLOSURE TAPERS

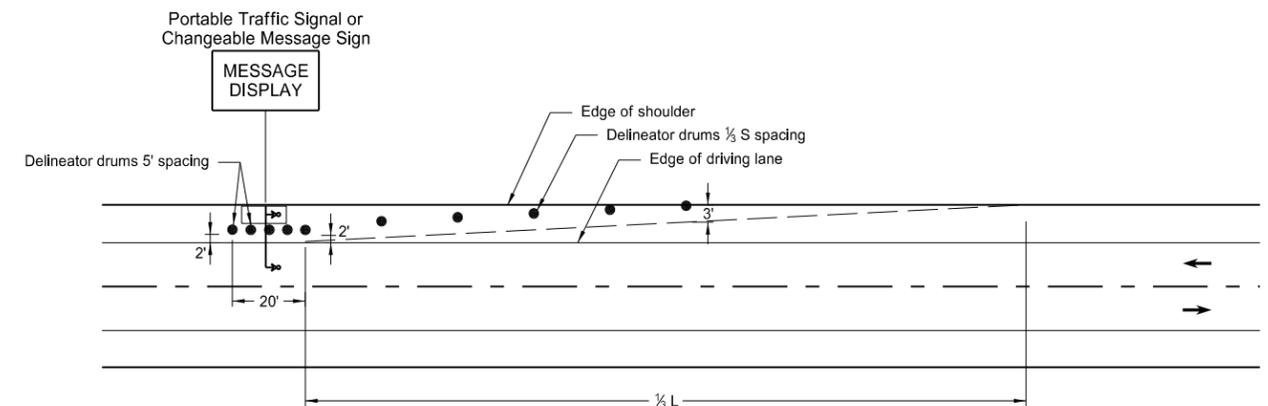
D-704-12



SHOULDER CLOSURE WITH LANE CLOSURE
(when shoulder is 8' or wider)



SHOULDER CLOSURE USED WITH LANE CLOSURE
(when shoulder is less than 8' wide)



PORTABLE TRAFFIC SIGNAL OR CHANGEABLE MESSAGE SIGN ON SHOULDER

KEY	
● Delineator Drum	∞ Sequencing Arrow Panel
• Message Display	↳ Portable Traffic Signal

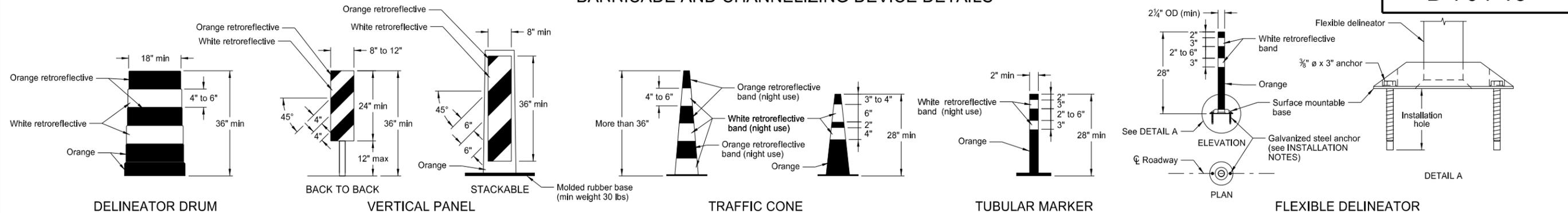
Notes:

- S = Posted Speed Limit in mph
W = Width of offset in feet
L = Taper length in feet
L = WS²/60 (40mph or less)
L = WS (45mph or more)
- If a shoulder taper is used, it should have a length of approximately 1/3L. If a shoulder is used as a travel lane, a normal merging or shifting taper should be used.
- When paved shoulders of 8 foot width or more are closed, channelizing devices shall be used to close the shoulder in advance to delineate the beginning of the work space and direct vehicular traffic to remain within the traveled way.

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10-3-13	
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BARRICADE AND CHANNELIZING DEVICE DETAILS



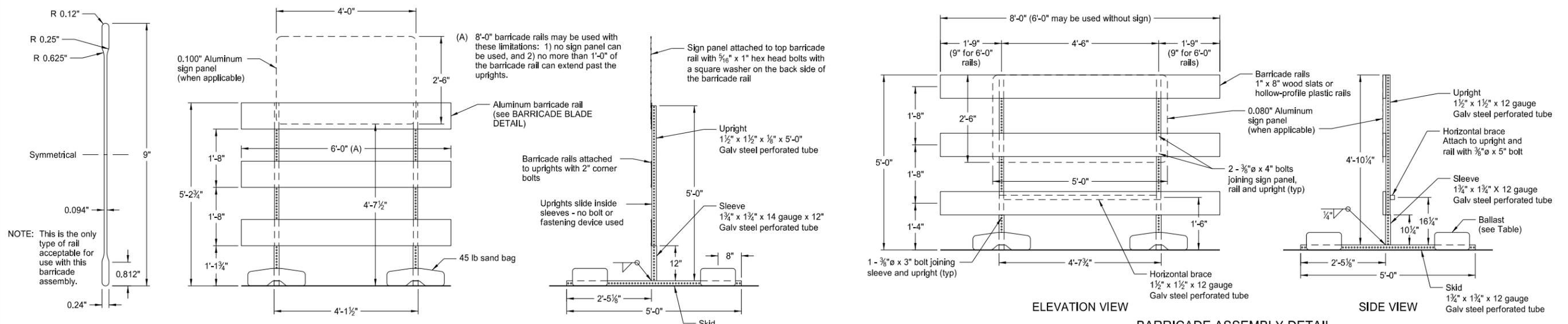
- INSTALLATION NOTES:**
1. Drill installation holes to diameter and depth as required by manufacturer's specifications.
 2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
 3. In lieu of bolted down base, the contractor may use an 8" x 8" butyl pad or hot melt butyl. Butyl shall be removed as close as possible to pavement surface.

The markings on drums shall be horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide. Each drum shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflective spaces between the horizontal orange and white stripes shall not exceed 3" wide. Stripes shall not be placed on ribs or indentations in the drum. Drums shall have closed tops that will not allow collection of construction debris or other debris. Ballast shall not be placed on the top of a drum.

Markings for vertical panels shall be alternating orange and white retroreflective stripes, sloping downward in the direction vehicular traffic is to pass. Retroreflective sheeting shall be placed on both sides of panel and shall have a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, a stripe width of 6 inches shall be used.

Retroreflectization of cones more than 36" in height shall be provided by alternating orange and white retroreflective stripes. Each cone shall have a minimum of two orange and two white stripes with the top stripe being orange. Any nonretroreflective space between the orange and white stripes shall not exceed 3" wide.

Retroreflectization of tubular markers more than 42" in height shall be provided by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



NOTE: Markings for barricades shall be alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Retroreflective sheeting shall be placed on both sides of the rails and shall have a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", the rail stripe width shall be 4".

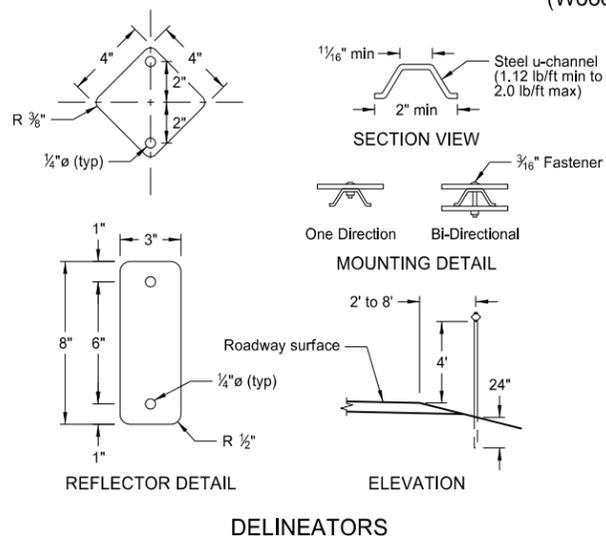
MINIMUM BALLAST
 (For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

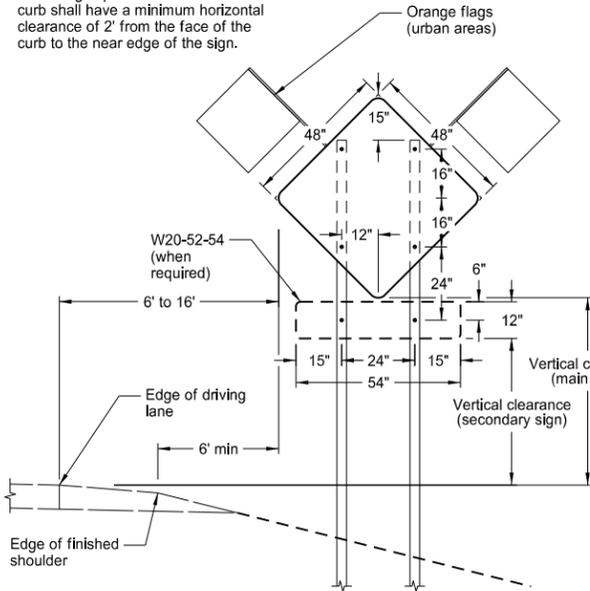
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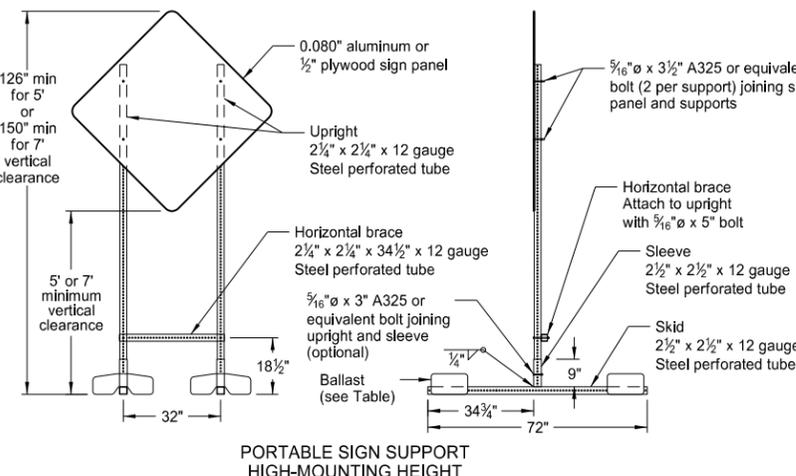
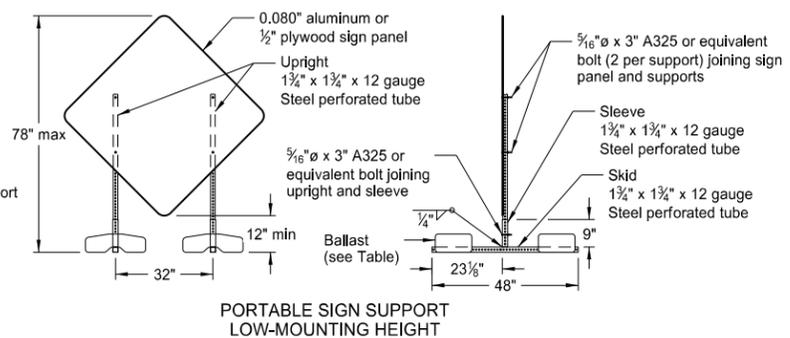
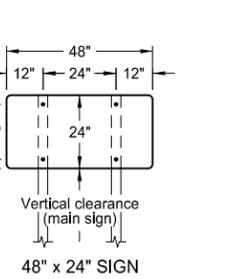
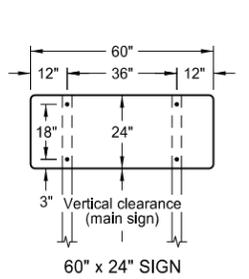
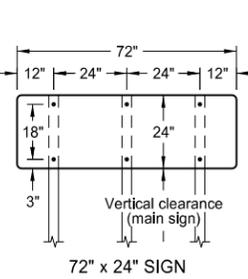
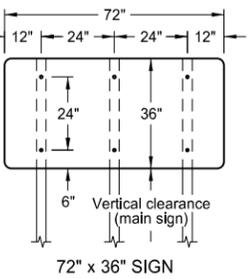
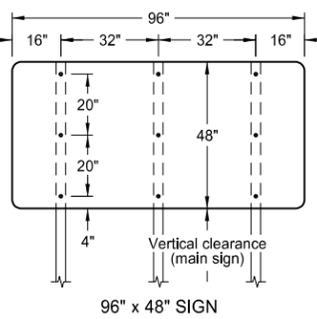
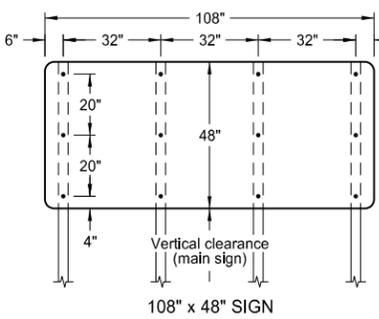
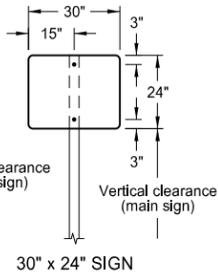
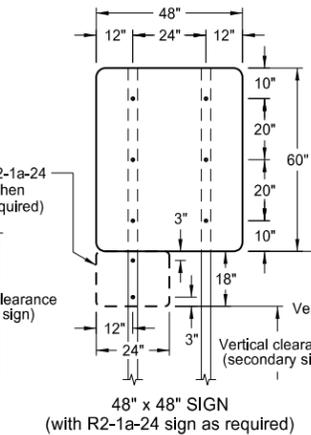
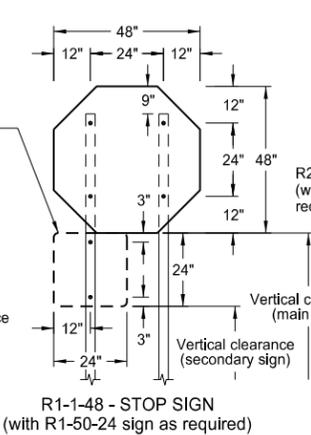
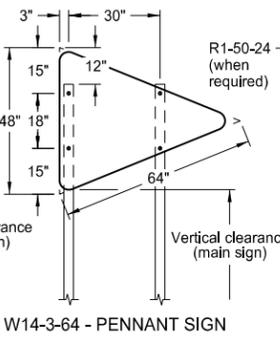
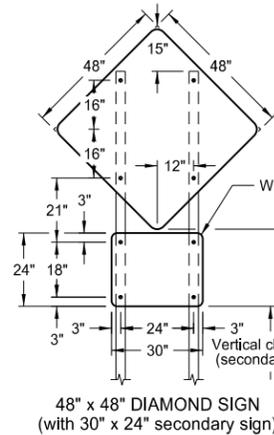
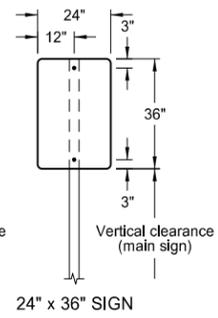
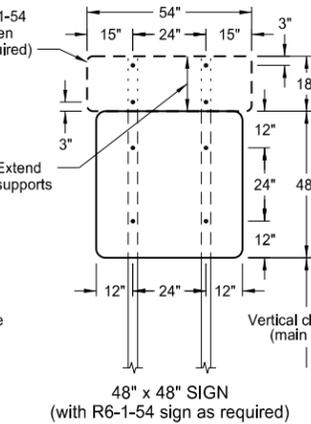
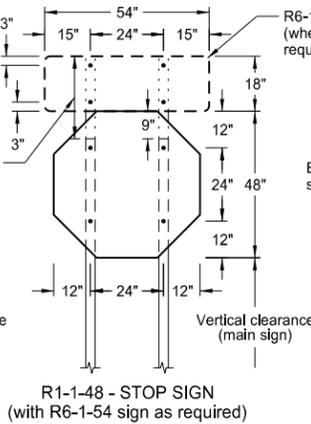
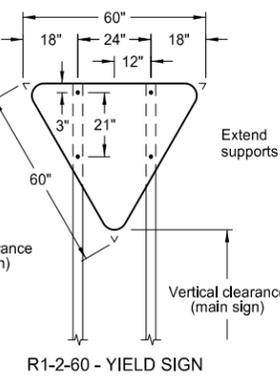
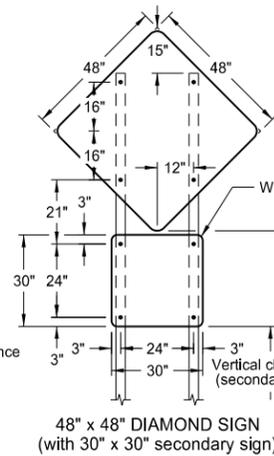
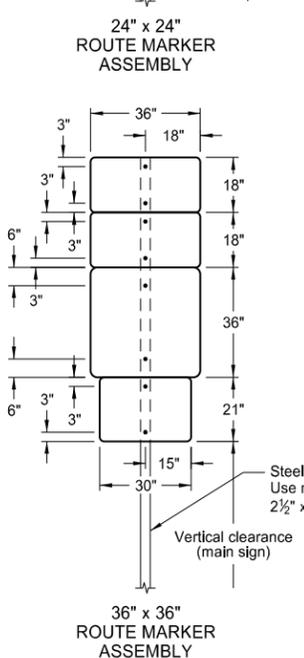
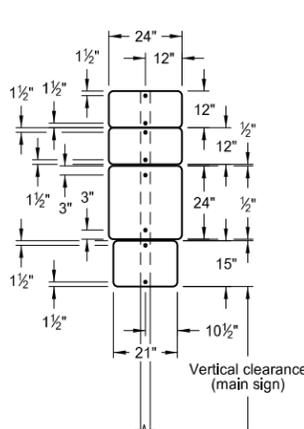


CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

Note: Signs placed in sections with curb shall have a minimum horizontal clearance of 2' from the face of the curb to the near edge of the sign.



TYPICAL SECTION (48" x 48" diamond warning sign shown)



- NOTES:
- Sign Supports: Supports shall be galvanized or painted. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, the minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes are based on a wind speed of 55 MPH.

Signs over 50 square feet should be installed on 2 1/2" x 2 1/2" perforated tube supports as a minimum.

Guy wires shall not be attached to sign supports. Wind beams may be attached to u-posts behind the sign panels.

- Sign Panels: Provide sign panels made of 0.100" aluminum, 1/2" plywood, or other approved material, except where noted. All holes to be punched round for 3/8" bolts.

- Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate (without a border) and installed and removed as required. (i.e. "Left" and "Right" message on a lane closure sign)

- Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background
Interstate Business Loop - white legend on green background
US and State - black legend on white background
County - yellow legend on blue background

- Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.

The vertical clearance to secondary signs is 1'-0" less than the vertical clearance as stated above.

Large signs having an area exceeding 50 square feet shall have a minimum clearance of 7'-0" from the ground at the post.

- Portable Signs: Provide portable signs that meet the vertical clearance as stated above. Use portable signs when it is necessary to place signs within the pavement surface.

When portable signs are used for 5 days or less, low-mounting height (minimum 12" vertical clearance) sign supports may be used as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdown, rain, subgrade failures, etc., will not accrue towards the 5 day period. The R9-8 through R9-11a series, W1-5 through W1-8 series, M4-10, and E5-1 may be used for longer than 5 days.

Signs mounted to the portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT Details shall have a maximum surface area of 16 square feet.

MINIMUM BALLAST (For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. The sandbags are assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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11-14-13	Revised Note 6.

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ROAD CLOSURE LAYOUTS

Notes

- Variables
 - S = Numerical value of speed limit or 85th percentile.
 - W = The width of taper.
 - L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $W \times S^2/60$ for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on roadway shall be placed on skid mounted assemblies.
- Delineator drums, barricades or cones used for tapering traffic shall be spaced at the dimension "S". Delineator drums or cones used for tangents shall be spaced at 2 times dimension "S".
- Sequencing Arrow Panels
 - Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface. See Shoulder Closure Standard Drawing.
 - Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
 - Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
 - Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- Use when work area is 1 mile or longer.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications. G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

	Type III barricade		Work area
	Sign		Flagger
	Delineator drum		Sequencing arrow panel
	Tubular markers		Vertical panels back to back

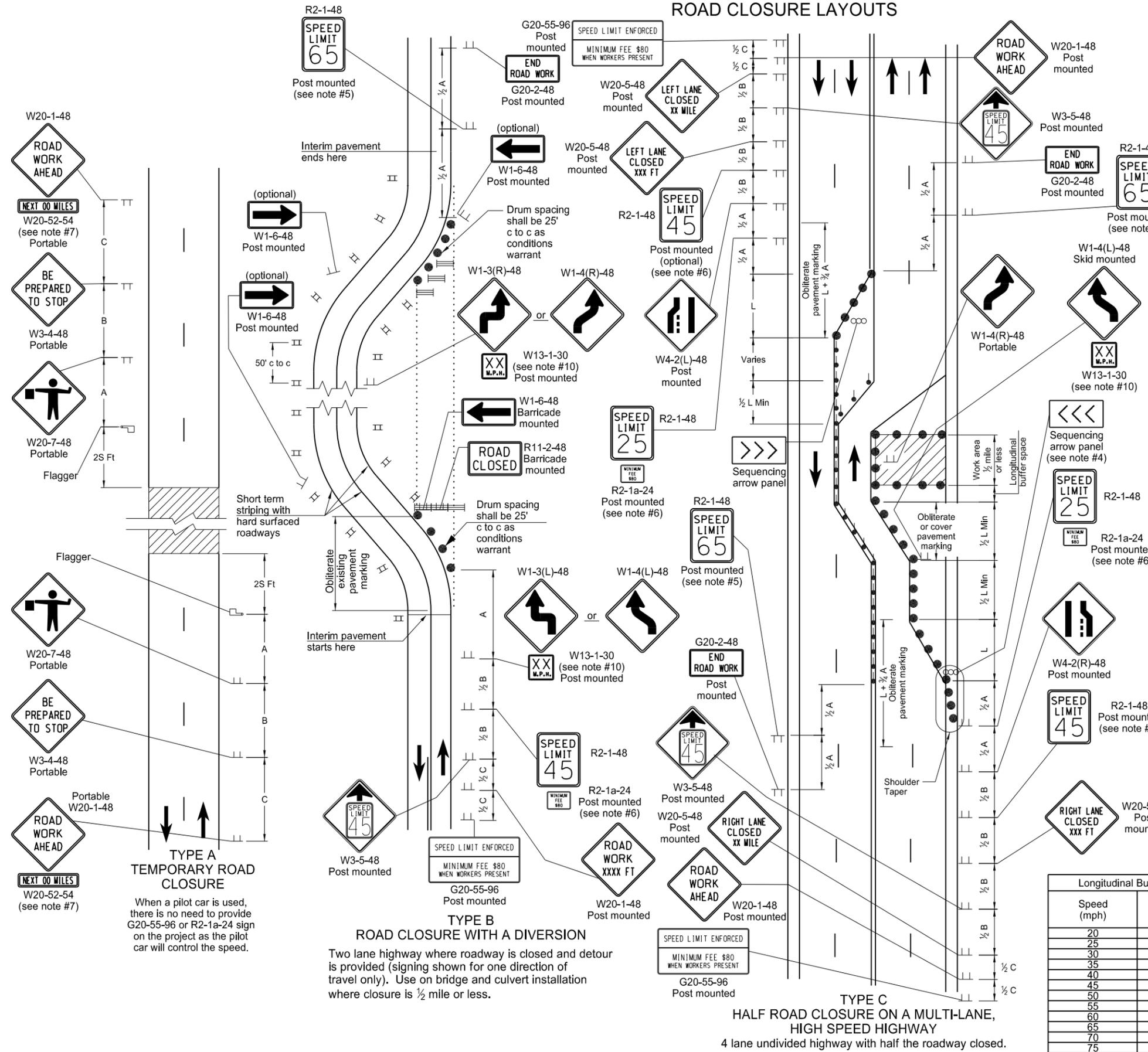
Longitudinal Buffer Space

Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA
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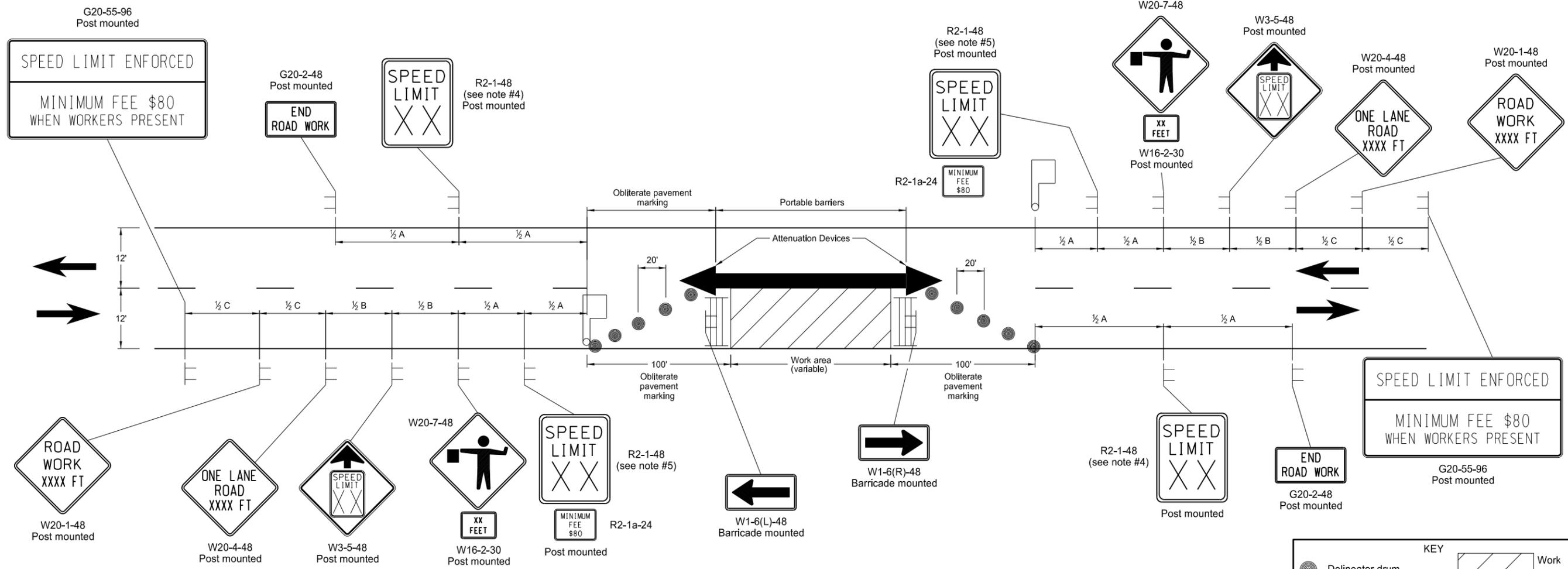
TYPE A TEMPORARY ROAD CLOSURE
When a pilot car is used, there is no need to provide G20-55-96 or R2-1a-24 sign on the project as the pilot car will control the speed.

TYPE B ROAD CLOSURE WITH A DIVERSION
Two lane highway where roadway is closed and detour is provided (signing shown for one direction of travel only). Use on bridge and culvert installation where closure is 1/2 mile or less.

TYPE C HALF ROAD CLOSURE ON A MULTI-LANE, HIGH SPEED HIGHWAY
4 lane undivided highway with half the roadway closed.

SIGN LAYOUT FOR ONE LANE CLOSURE TWO LANE ROADWAY

D-704-17



Notes

- Floodlights shall be provided to mark flagger stations at night. The lighting shall not create a disabling glare for drivers. Placement and elimination of potential glare can best be determined by driving through and observing the floodlighted area from each direction on the main roadway after lighting is set up.
- Barricades placed on roadway shall be on a movable assembly. Signs placed on the roadway shall be placed on skid mounted assembly.
- Existing striping shall be removed as required. Delineators will only be used when inslope is 4:1 or flatter and roadway alignment is visible to approaching vehicles. Vertical panels shall be used where roadways have steep slopes and alignment is not visible to approaching vehicles. Delineators and vertical panels shall be installed back to back.
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- Existing speed limit signs within a reduced speed zone shall be covered. G20-55-96 sign is not required if this standard is part of other traffic control layouts, or the work is less than 15 days.
-

KEY

- Delineator drum
- Sign
- Type III barricade
- Work area
- Flagger

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

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9-27-13	
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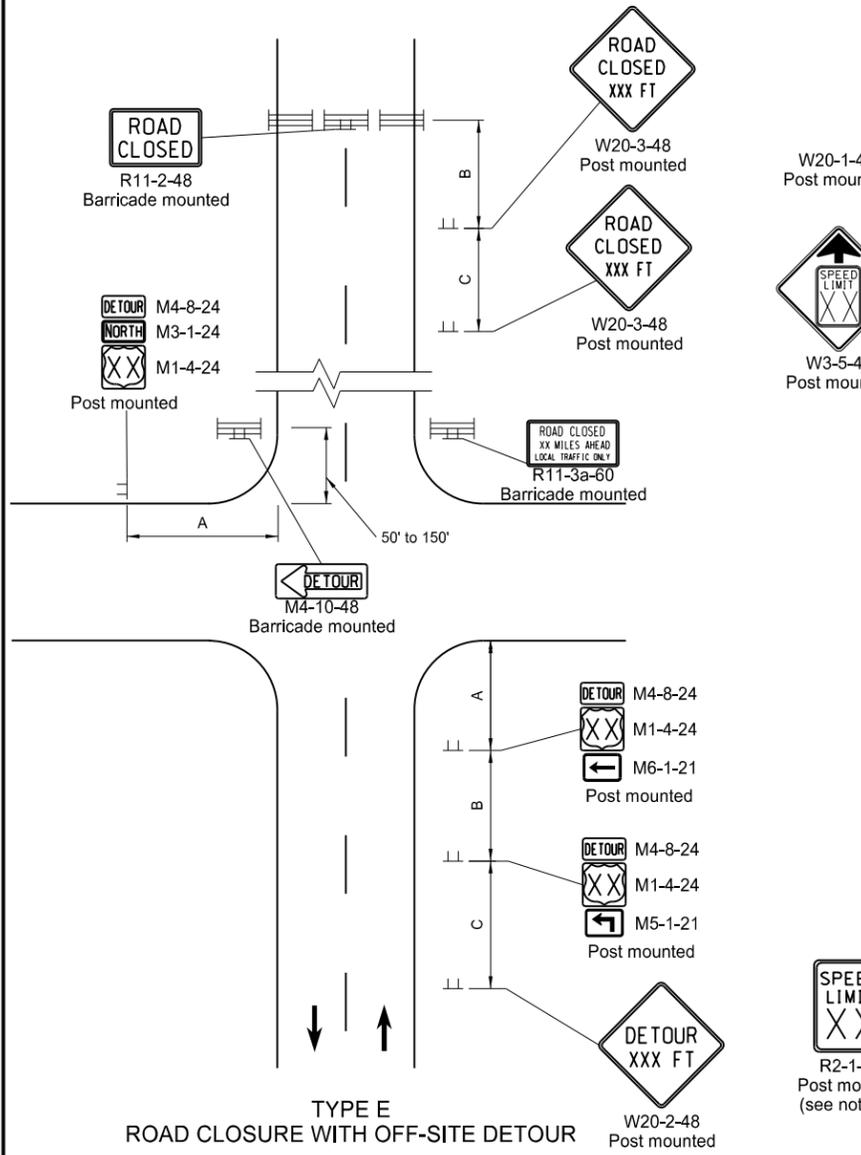
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ROAD CLOSURE AND LANE CLOSURE ON A TWO WAY ROAD LAYOUTS

D-704-19

Notes

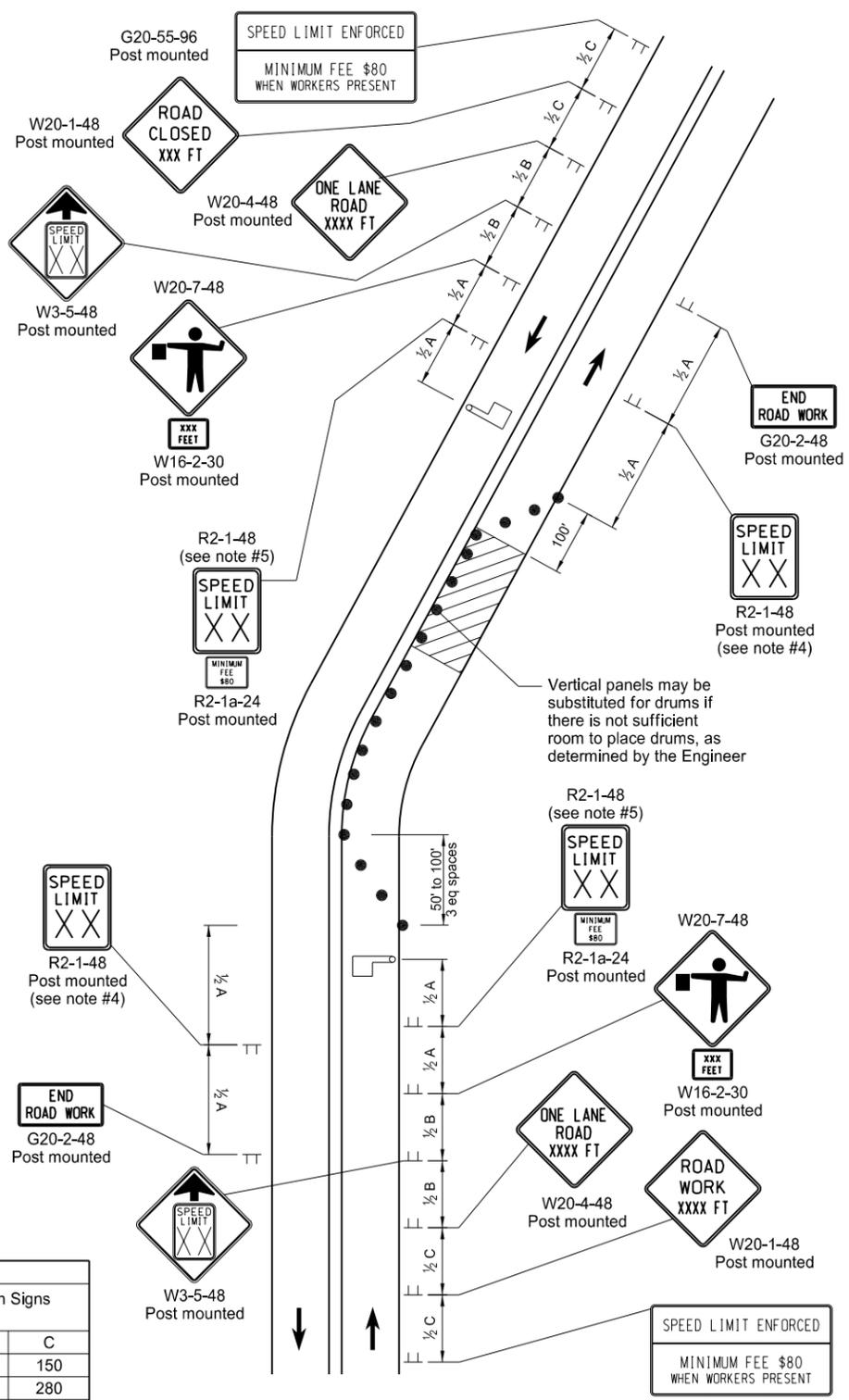
- Variables
 - S = Numerical value of speed limit or 85th percentile.
 - W = The width of taper
 - L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x S²/60 for urban, residential, and other streets with speeds of 40 mph or less.
- Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
- Delineator drums used for tapering traffic shall be placed at 3 equal spaces. Delineator drums for tangents shall be spaced at 2 times dimension "S".
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
- The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
- When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
- Existing speed limit signs within a reduced speed zone shall be covered.
- Where necessary, safe speed to be determined by the Engineer.
- The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
- G20-55-96 or R2-1a-24 sign are not required when a pilot car operation is used, if this standard is part of other traffic control layouts, or the work is less than 15 days.
- When highway-rail grade crossings exist either within or in the vicinity of the roadway work activities:
 - Extra care shall be taken to minimize the probability of conditions being created, either by lane restrictions, flagging or other operations, where vehicles might be stopped within the highway-rail grade crossing (considered as being 15 feet on either side of the closest and farthest rail.)
 - A "Do Not Stop on Tracks" sign (R8-8-24) should be placed near the cross buck in each direction while the lane closure is in the vicinity of the tracks.
 - A buffer space between the work zone and the lane closure transition should be extended upstream of the highway-rail grade crossing so a queue created by the flagging operation will not extend across the highway-rail grade crossing.
 - If the queuing of vehicles across active rail tracks cannot be avoided, a flagger shall be provided at the highway-rail grade crossing to prevent vehicles from stopping within the highway-rail grade crossing, even if automatic warning devices are in place.



**TYPE E
ROAD CLOSURE WITH OFF-SITE DETOUR**

Used where a road is closed beyond a detour point. Signing shown for one direction only. Sign not shown on detour shall be shown in plans and installed and maintained by the contractor.

Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500



**TYPE F
LANE CLOSURE ON A TWO WAY ROAD USING FLAGGERS**

Two lane highway with one lane closed. Flagger is at a point where it is visible to approaching traffic.

KEY

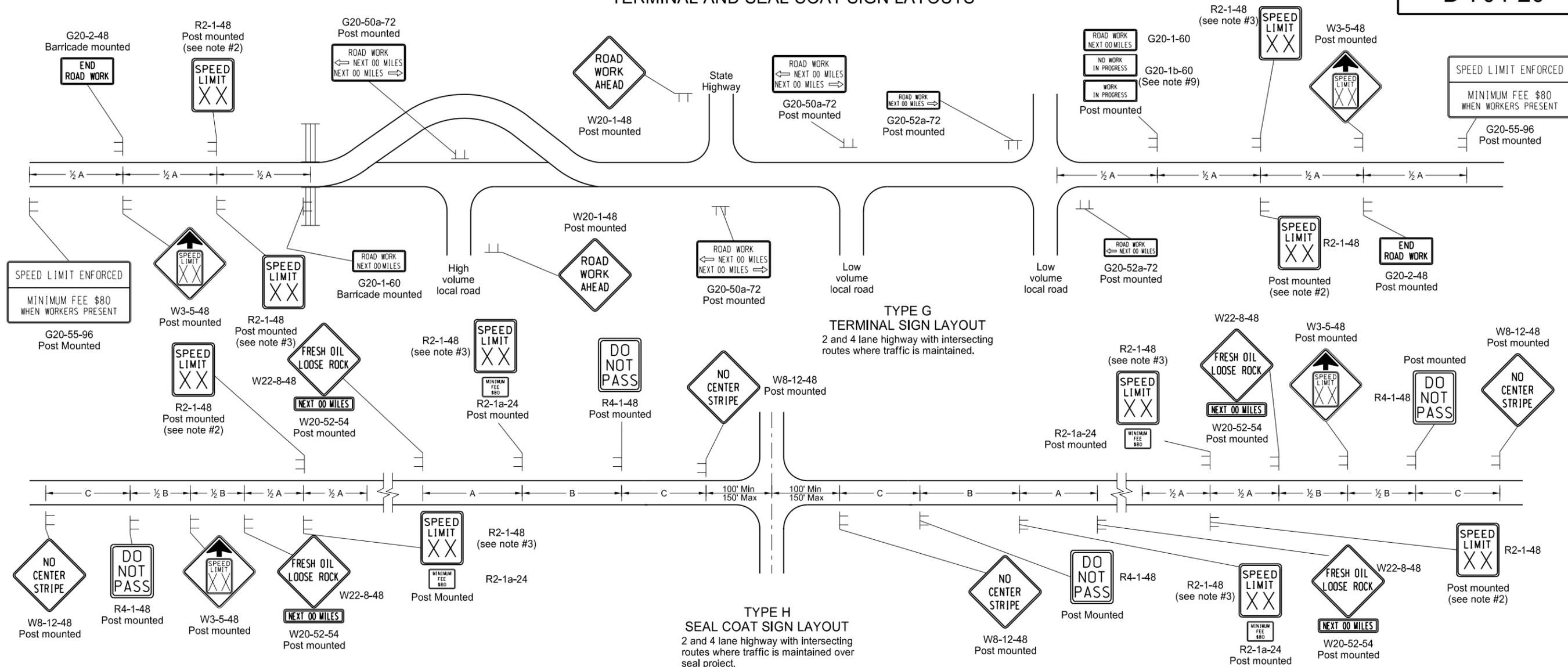
- Delineator Drum
- ▬ Sign
- ▬ Type III Barricade
- ▨ Work/Hazard Area
- ☞ Flagger

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9-27-13	
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TERMINAL AND SEAL COAT SIGN LAYOUTS

D-704-20



1. Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
2. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
3. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 MPH below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
4. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
5. Existing speed limit signs within a reduced speed zone shall be covered.
6. On seal projects, signs R2-1-48, R2-1a-24, R4-1-48, W22-8-48 and W20-52-54 shall be placed just after all important intersections and at five mile intervals thereafter. Sign W8-12-48 shall be placed just after all important intersections and at 2 mile intervals thereafter until the short term center line pavement marking is in place. No short term pavement markings are placed when traffic volumes are 750 ADT or less.
7. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
8. Type H construction sign traffic control shall have the speed limit signs covered or removed once the loose aggregate has been removed.
9. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
10. Other traffic control layouts will be required in the immediate work areas. If the speed limit is reduced in the work area, speed limit signs shall have the R2-1a-24 sign placed below.
11. G20-55-96 sign is not required if work is less than 15 days.

KEY

Type III barricade
 Sign

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

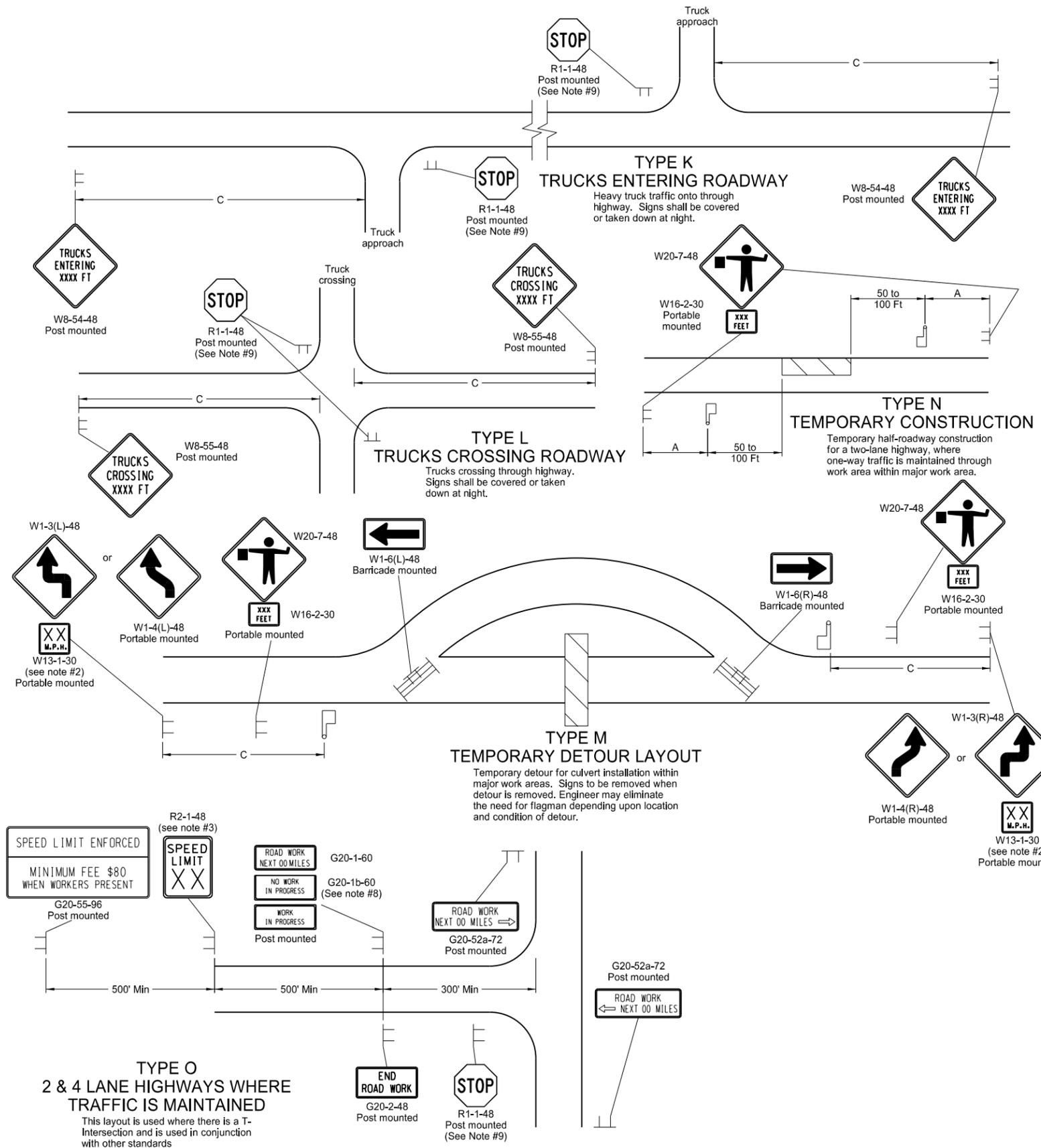
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
9-27-13

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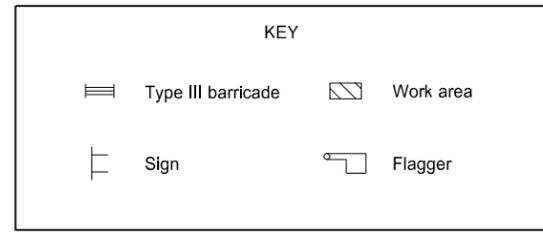
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CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22



- Notes
1. Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies. Where necessary, safe speed to be determined by the Engineer.
 2. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
 3. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 4. Existing speed limit signs within a reduced speed zone shall be covered. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
 5. The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
 6. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
 7. If existing stop sign is in place, a 48" stop sign is not required.
 8. G20-55-96 sign is not required if this standard is part of other traffic control layouts with this sign or the work is less than 15 days.

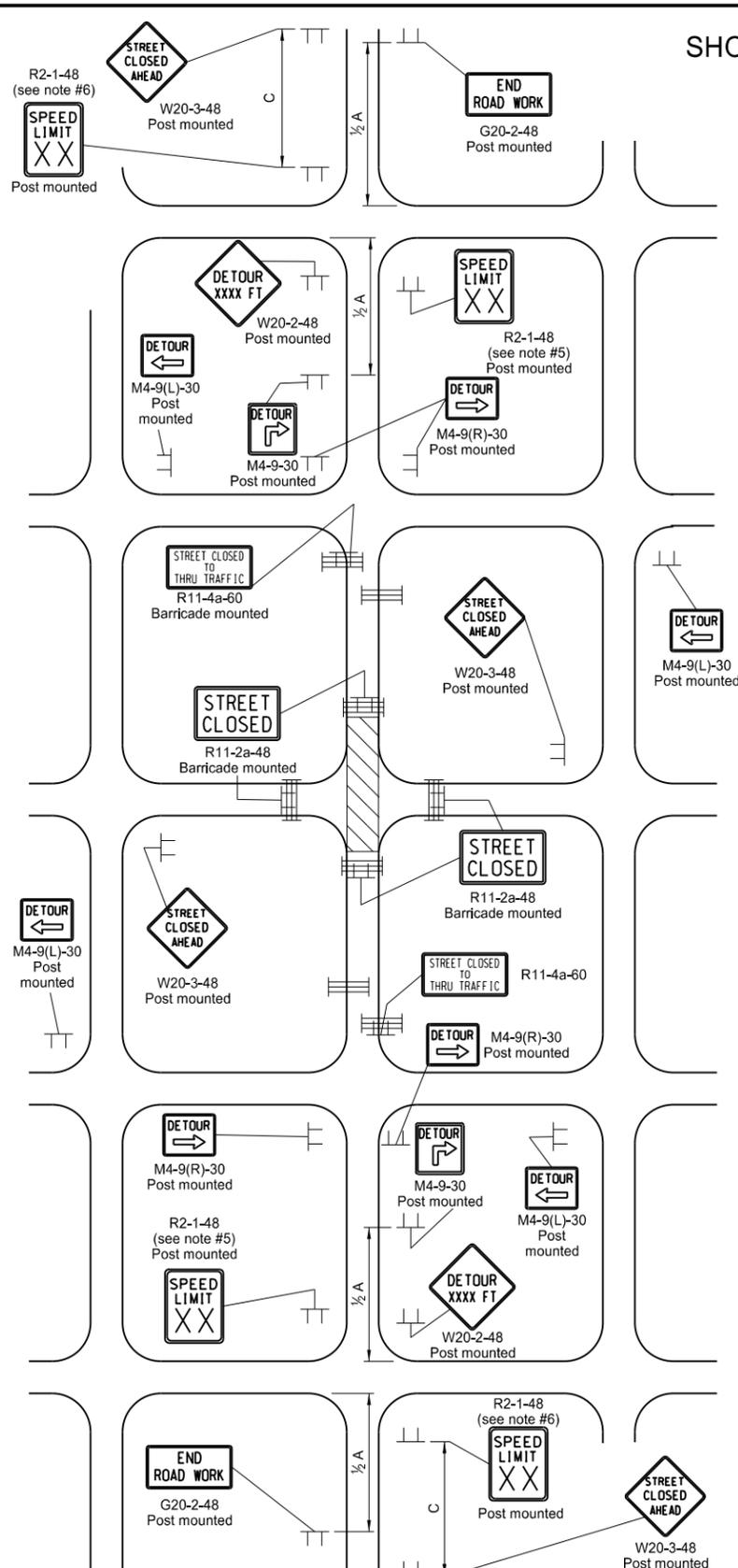


Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

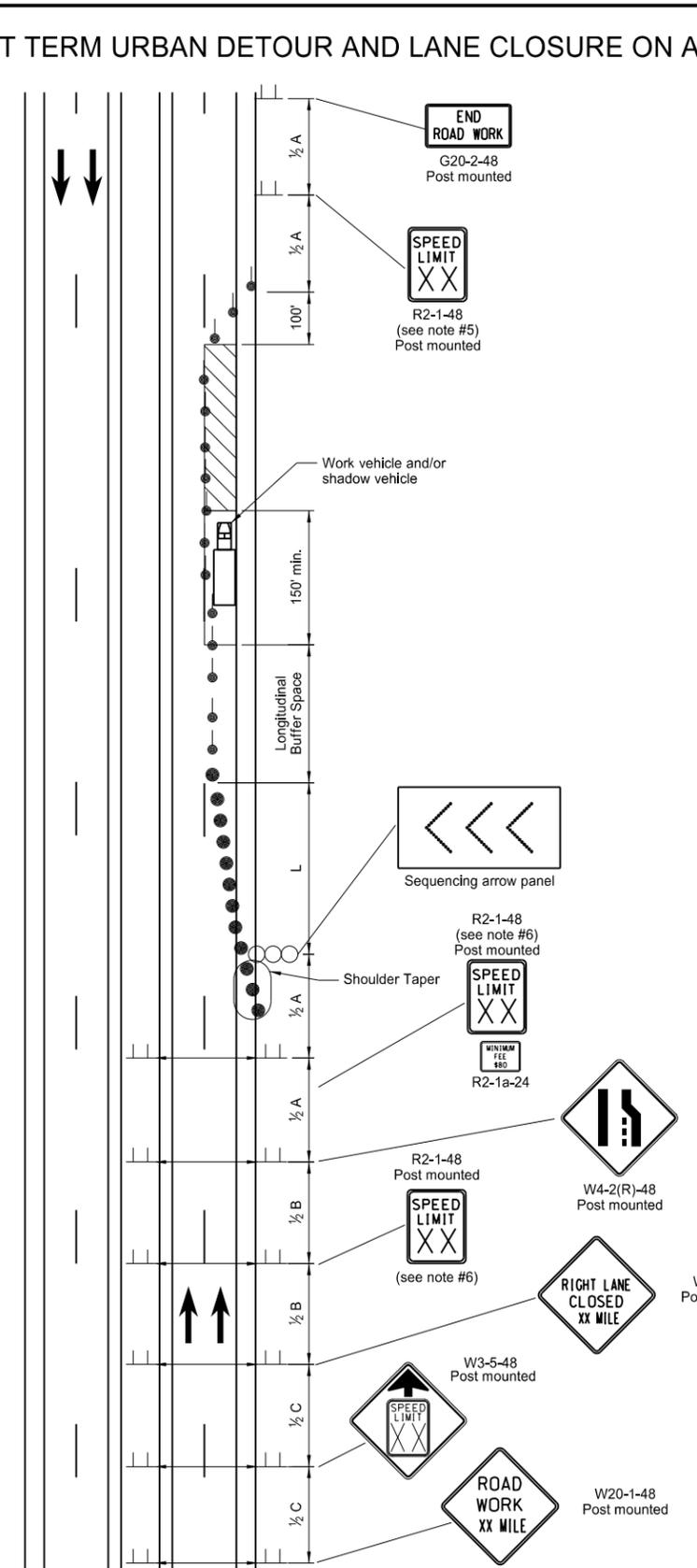
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SHORT TERM URBAN DETOUR AND LANE CLOSURE ON A DIVIDED HIGHWAY LAYOUTS



TYPE Q
DETOUR FOR A CLOSED STREET
 Where city streets are used for detouring traffic.
 Urban projects do not require the G20-55-96 and R2-1a-24 signs.



TYPE P
STATIONARY LANE CLOSURE ON A DIVIDED HIGHWAY
 4 lane divided roadway where 1/2 of roadway is closed.
 Short-term (more than 1 hour within a single daylight period.)

- Notes
- Variables
 - S = Numerical value of speed limit or 85th percentile.
 - W = The width of taper
 - L = Minimum length of taper, or $S \times W$ for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $W \times S^2 / 60$ for urban, residential, and other streets with speeds of 40 mph or less.
 - Barricades placed on roadway shall be on a moveable assembly. Signs placed on the roadway shall be placed on skid mounted assemblies.
 - Delinicator drums used for tapering traffic shall be spaced at dimension "S". Delinicator drums or tubular markers used for tangents shall be spaced at 2 times "S".
 - Sequencing Arrow Panels
 - Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room the panel should be moved closer to the work area so that it can be placed on the roadway surface.
 - Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
 - Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
 - Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
 - The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
 - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
 - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 - Existing speed limit signs within a reduced speed zone shall be covered.
 - Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
 - Intersection control for Type Q may have to be changed on detour. The Engineer in the field shall determine what control is necessary.
 - Where necessary, safe speed to be determined by the Engineer. When parking is present, signs shall be placed so they are entirely visible above parked vehicles or placed at the edge of the parking area so they are visible to oncoming traffic. These signs may be skid mounted when placed on the roadway surface.
 - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.

Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

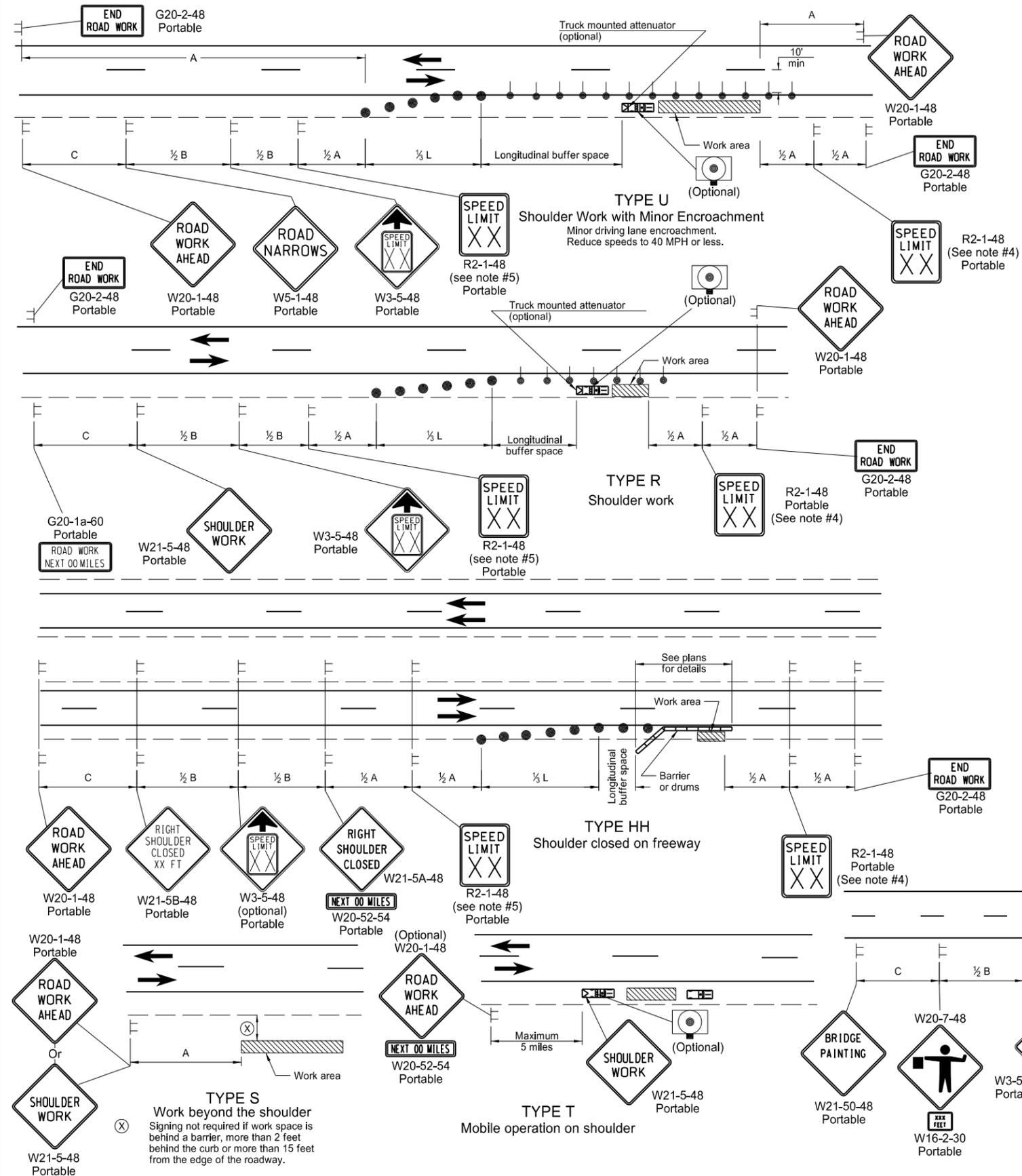
KEY	
	Type III barricade
	Sign
	Delineator Drum
	Work area
	Sequencing arrow panel
	Tubular Markers

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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SHOULDER CLOSURES AND BRIDGE PAINTING LAYOUTS

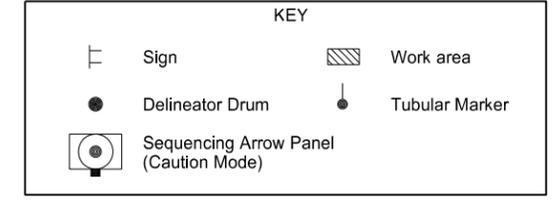
D-704-24



- Notes
- Variables
S = Numerical value of speed limit or 85th percentile.
W = The width of the taper.
L = Minimum length of taper, or $S \times W$ for freeways, expressways, and all other roads with speeds of 45 mph or greater, or $W \times S^2 / 60$ for urban, residential, and other streets with speeds of 40 mph or less.
 - Delineator drums used for tapering traffic shall be spaced at dimension "S".
Delineator drums or tubular markers used for tangents shall be spaced at 2 times "S".
 - Sequencing Arrow Panels
Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
 - The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
 - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at $\frac{1}{2}B$.
 - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 - Existing speed limit signs within a reduced speed zone shall be covered.
 - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.

Longitudinal Buffer Space	
Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

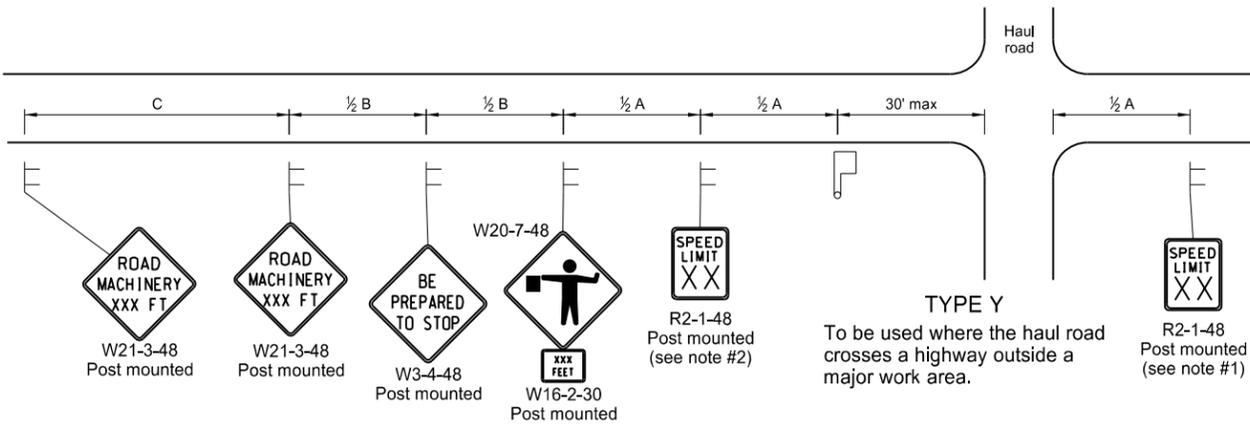


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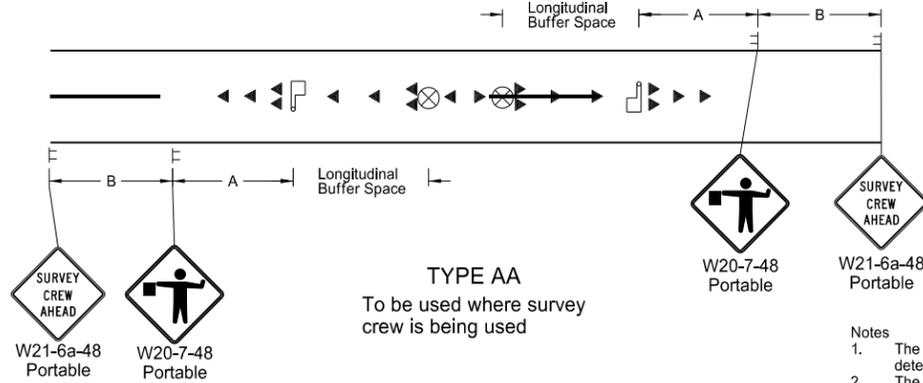
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MISCELLANEOUS SIGN LAYOUTS

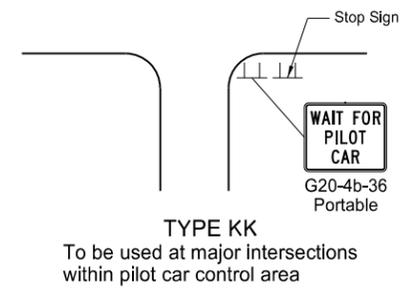
D-704-26



TYPE Y
To be used where the haul road crosses a highway outside a major work area.

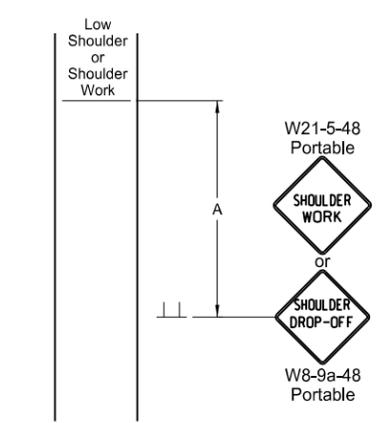


TYPE AA
To be used where survey crew is being used

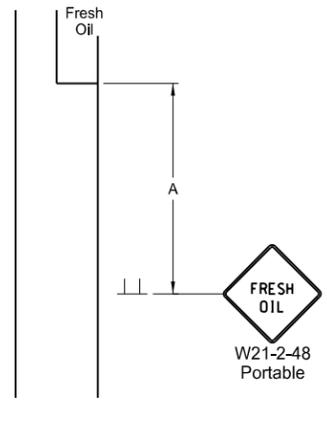


TYPE KK
To be used at major intersections within pilot car control area

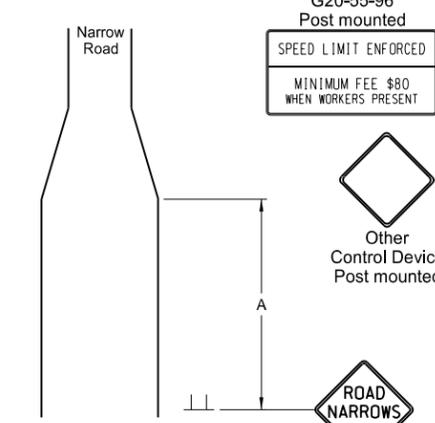
- Notes
- The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
 - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
 - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 - Existing speed limit signs within a reduced speed zone shall be covered.
 - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Specifications.
 - G20-55-96 signs are not required if this standard is part of other traffic control layouts, or the work is less than 15 days.
 - When a pilot car operation is used, place a G20-4b-36 "Wait For Pilot Car" sign at major intersections within pilot car control area.



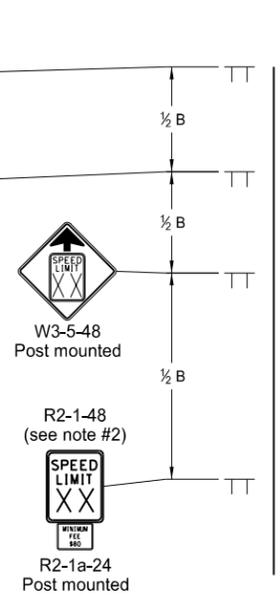
TYPE BB
To be used within a major work area where the sign conditions exist



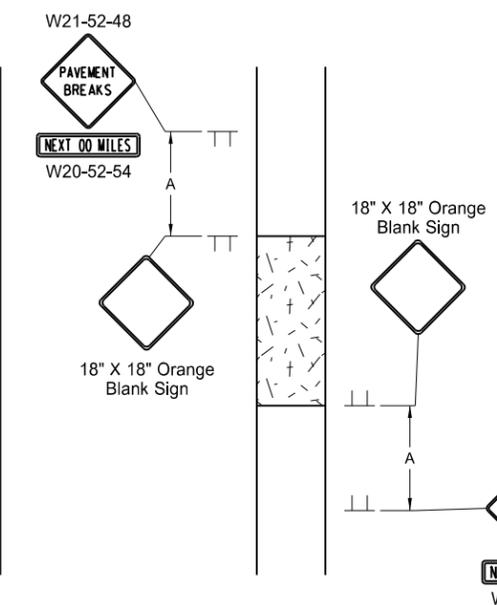
TYPE CC
To be used where the sign conditions exist



TYPE DD
To be used where the sign conditions exist



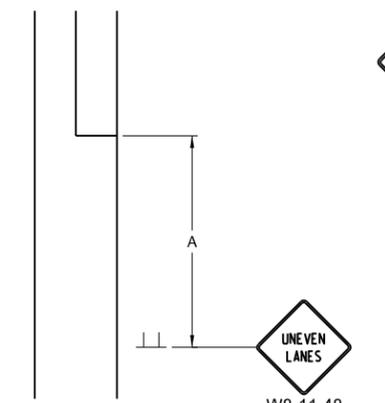
TYPE Z
To be used where speed zone is needed



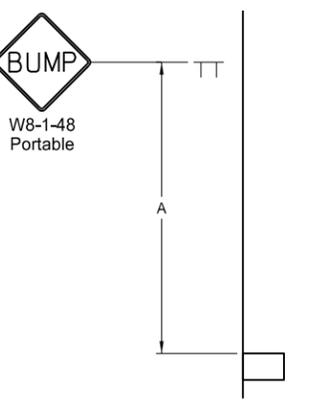
TYPE JJ
To be used where there is a break in the pavement. These signs may be skid mounted or post mounted and shall be installed when conditions exist and removed when not applicable.

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

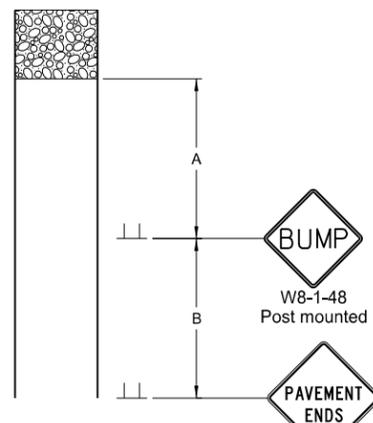
* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.



TYPE GG
To be used where a difference of elevation between lanes exist



TYPE EE
To be used where the sign conditions exist



TYPE FF
To be used where the sign conditions exist

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

Sign (represented by a vertical line with a horizontal bar)

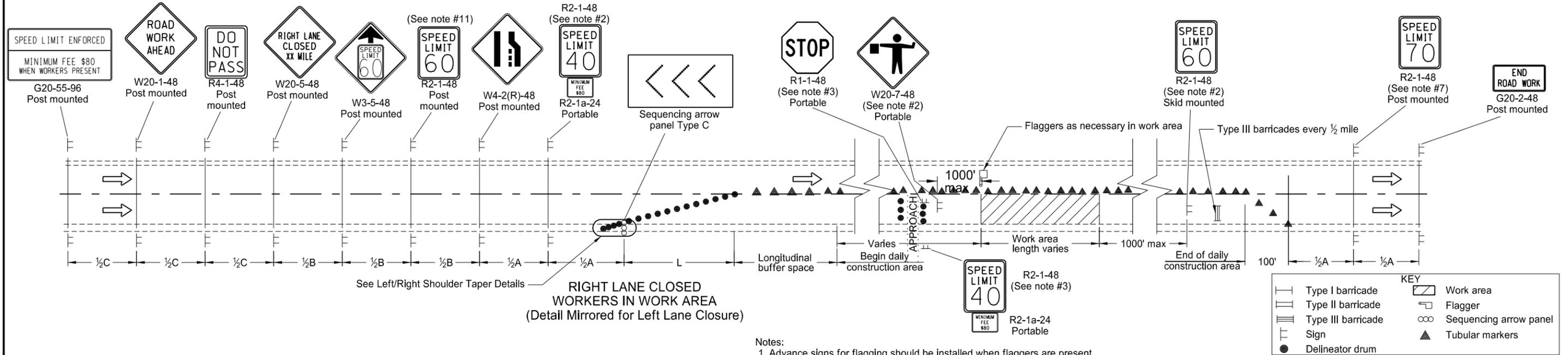
Flagger (represented by a square with a diagonal line)

Cones (represented by a triangle)

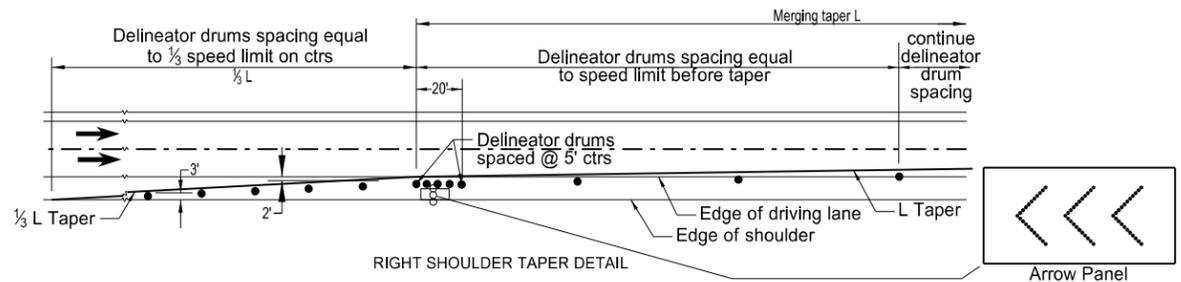
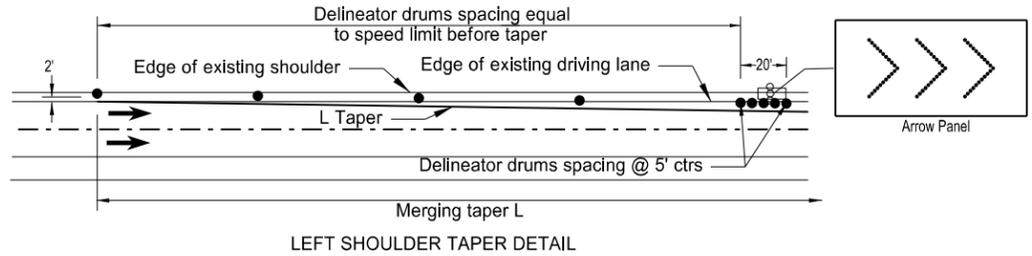
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9-27-13	
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SIGN LAYOUT FOR ONE LANE CLOSURE



- Notes:
- Advance signs for flagging should be installed when flaggers are present.
 - The advanced flagger sign and the speed limit signs shall be moved as the work area moves through the construction zone. When the work area is not visible from the flagger, the flagger station shall be placed so the work area is visible. The 40 mph speed limit sign shall be spaced at 1/2A in advance of the flagger sign. The 60 mph speed limit sign shall also be moved. Upon completion of the work day or when workers are not present, the 40 mph speed limit and the Minimum Fee \$80 signs shall be covered or removed. The exact speed limit shall be determined in the field, dependent on location and conditions.
 - Approaches: When the work area encompasses an approach, the approach shall be controlled by installing a 40 mph speed limit sign. If this approach is on the side of the lane closure, the existing stop sign shall be covered and a new portable stop sign shall be installed. When the main line 40 mph speed zone is moved past the approach, the approach speed limit sign shall be removed.
 - Variables:
 - S=Numerical value of speed limit or 85th percentile
 - W=The width of taper.
 - L=Minimum length of taper, or SxW for freeways, expressways, and all other roads with speeds of 45 mph or greater, or (WxSxS)/60 for urban, residential, and other streets with speeds of 40 mph or less.
 - Delineator drums, used for tapering traffic shall be spaced at the dimension "S". Tubular markers used for tangents shall be spaced at 2 times dimension "S".
 - Sequencing arrow panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface.
 - Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
 - Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
 - Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
 - The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
 - Existing speed limit signs within a reduced speed zone shall be covered.
 - When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
 - The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 mph. Where speed limits are to be reduced more than 30 mph, a second speed limit sign shall be installed with the desired speed reduction, but shall not exceed 30 mph. The second speed limit sign shall be placed at 1/2B.
 - The contractor has the option of using portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Specifications.
 - Sign G20-55-96 is not required if this standard is part of other traffic control layouts or the work is less than 15 days.



Longitudinal Buffer Space	
Speed (mph)*	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

*Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

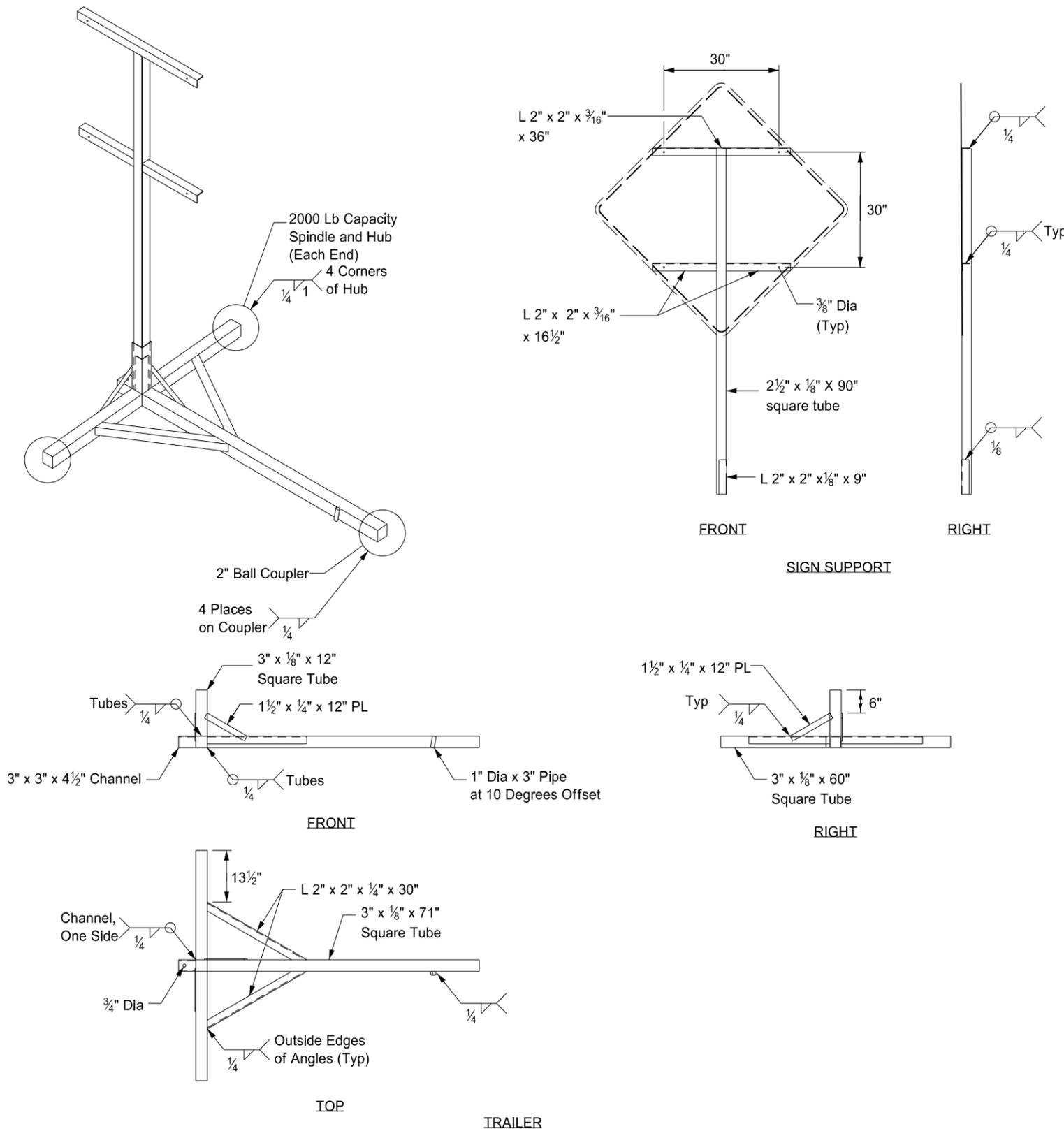
ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

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9-26-2012	
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PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50



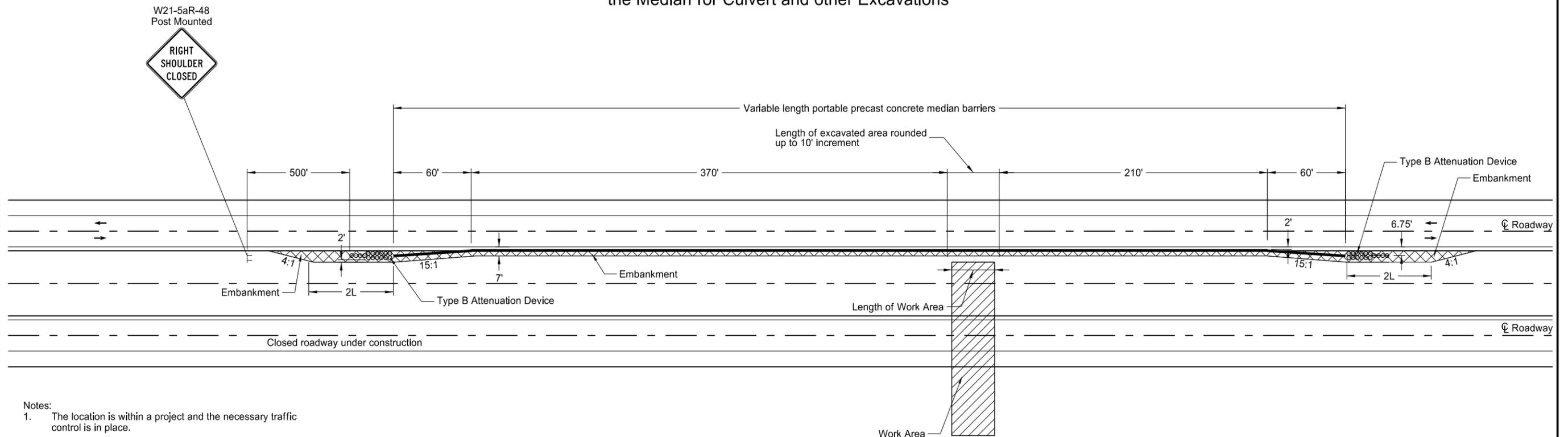
Notes:

- ① The maximum weight of the assembly is 250 pounds.
- ② Use a 14" wheel and tire.
- ③ Automotive and equipment axle assemblies may not be used for trailer-mounted sign supports.
- ④ Other NCHRP 350 crash tested assemblies are acceptable.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
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CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS
Two-way, Two-lane Operation with Excavation in
the Median for Culvert and other Excavations



- Notes:
- The location is within a project and the necessary traffic control is in place.
 - Portable Precast Concrete Median Barriers shall be installed when excavation is within the clear zone and 1 foot or more in depth.

L = length of attenuation device

KEY

- Flagger
- Sign
- Emabankment
- Work Area
- Attenuation Device
- Precast Concrete Median Barriers

Road Type	ADVANCE WARNING SIGN SPACING		
	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

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STANDARD SLOPE PROTECTION UNDER BRIDGES

D-708-1

NOTES:

The toe wall shall be placed before concrete is placed on the slope.

All inside panels shall be 5'-6" square. All outside panels shall be adjustable from 5'-0" minimum to 8'-0" maximum.

All transverse joints shall be 1/2" deep grooved joints sealed with concrete joint sealer. All longitudinal joints shall be construction joints with 1/2" deep grooves sealed with concrete joint sealer. All cracks that may have developed before the project has been accepted shall also be sealed with concrete joint sealer. An elastomeric joint sealant which meets ASTM C-920, CI 25, can be used in lieu of the sealants allowed in 826.02 of the ND Standard Specifications.

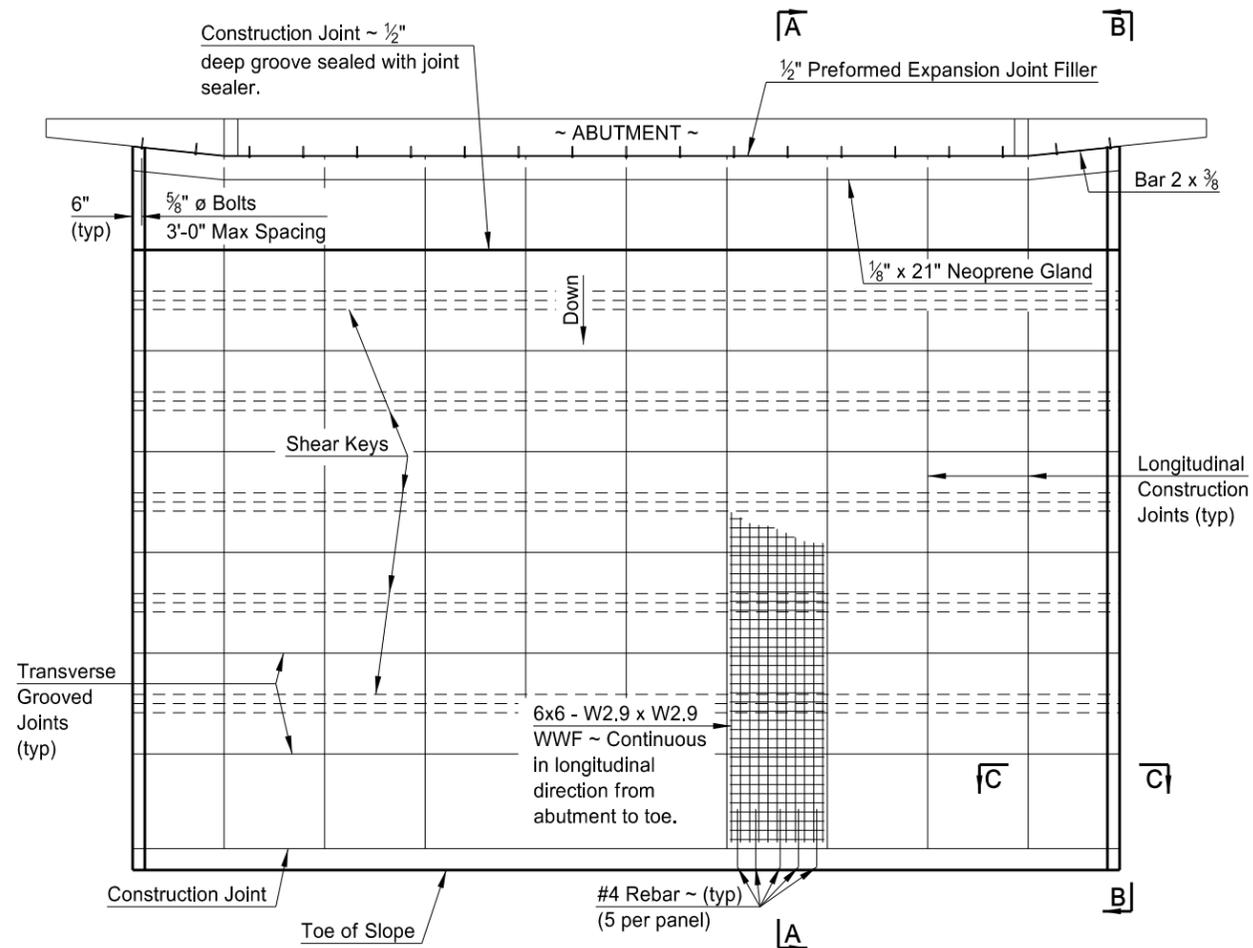
Wherever parts of a structure, such as piers, etc. are contacted by the slope protection, preformed expansion joint filler shall be installed between the contact areas as shown.

Shear keys shall be placed in every panel on the slope, as shown.

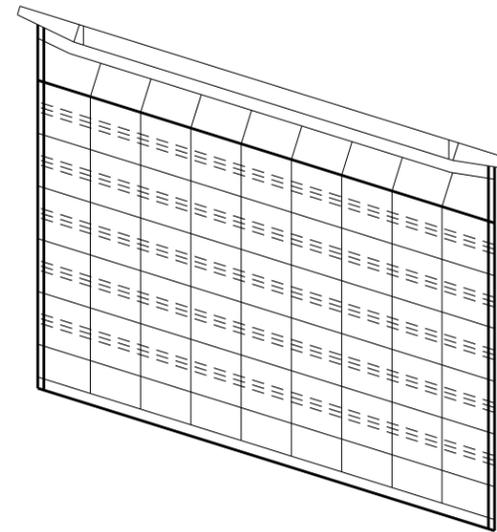
The welded wire fabric (WWF) shall be supplied in sheets. When it is necessary to make the WWF continuous, a lap splice at least 8" long shall be used.

Several shorter bars may be substituted for the continuous Bar 2 x 3/8. If the substitution is made, the space from the end of the bar to the first hole shall not be more than 6 inches.

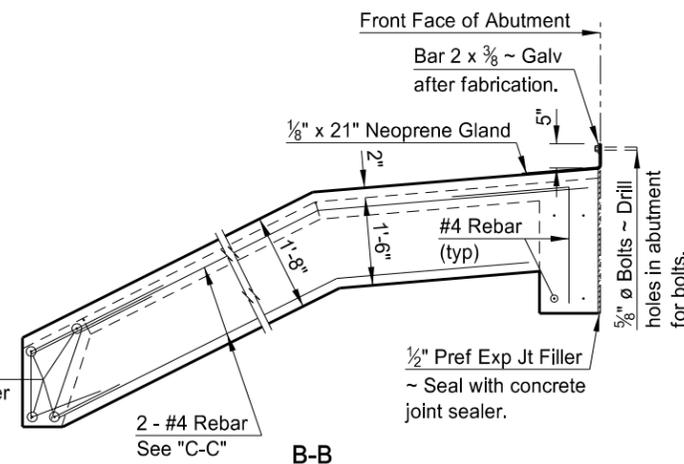
The bolts to hold the neoprene gland in place shall be installed into the abutment by a mechanical or chemically bonded method.



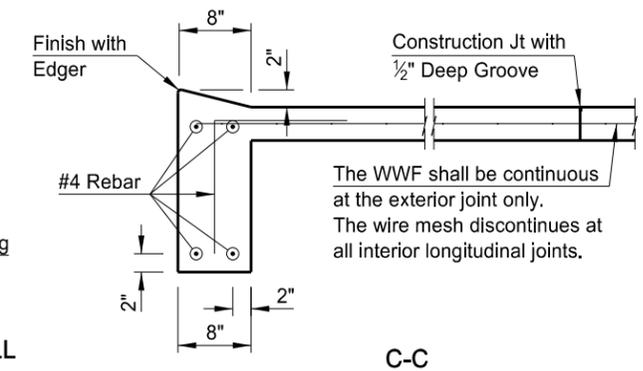
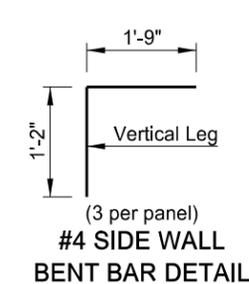
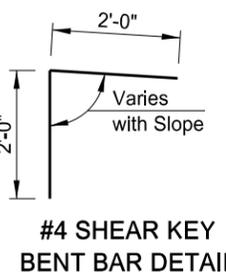
SLOPE PROTECTION LAYOUT



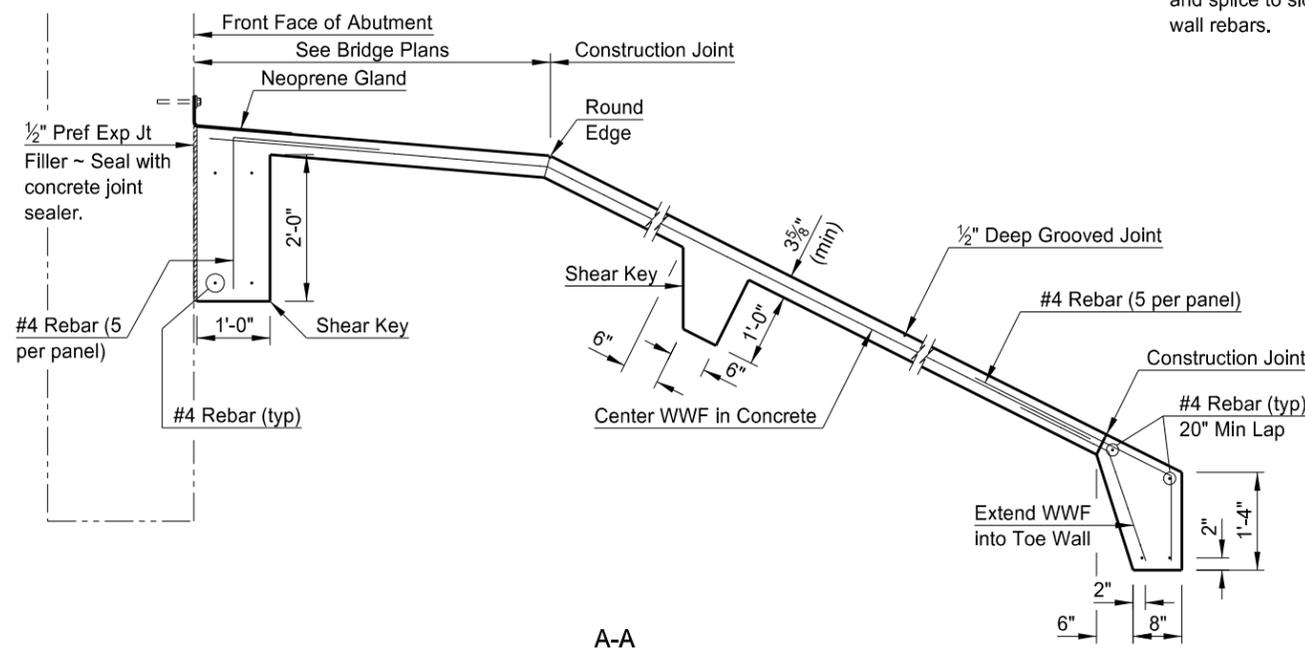
SKEWED SLOPE PROTECTION LAYOUT



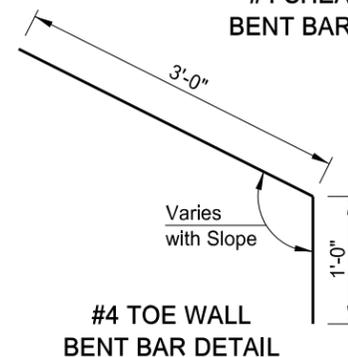
B-B



C-C



A-A



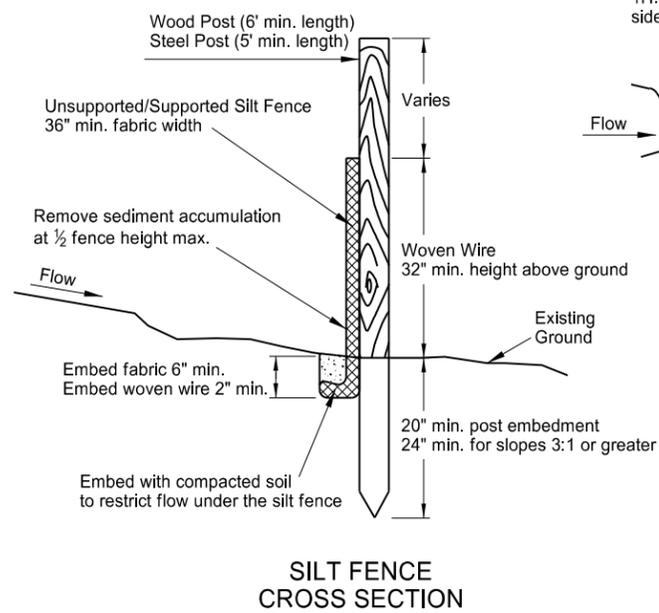
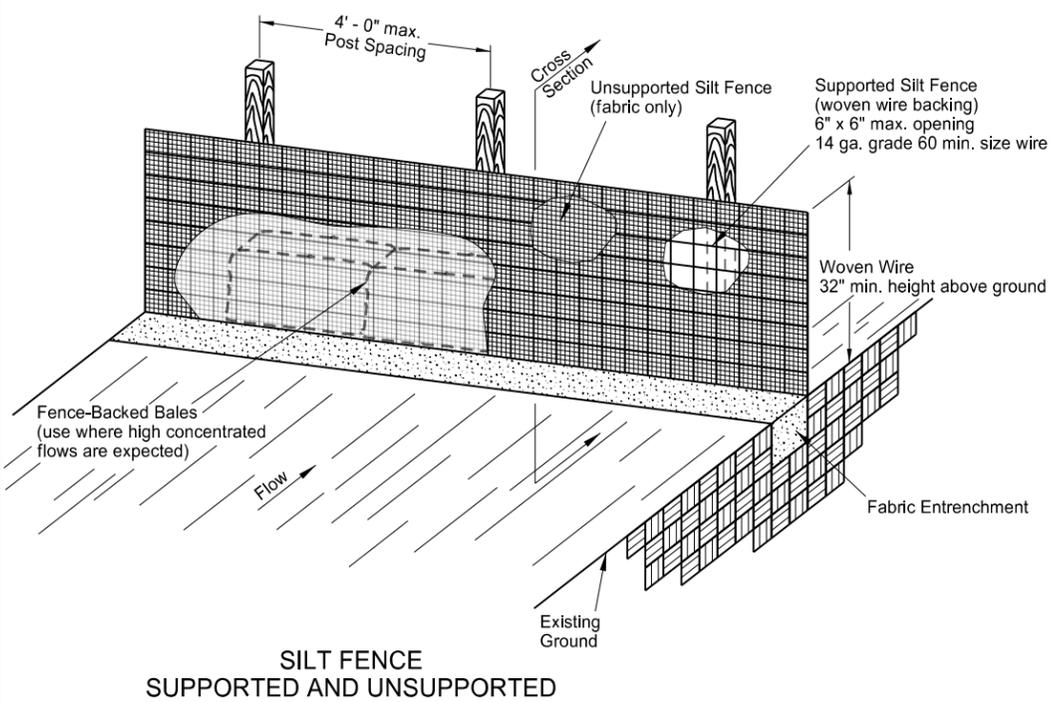
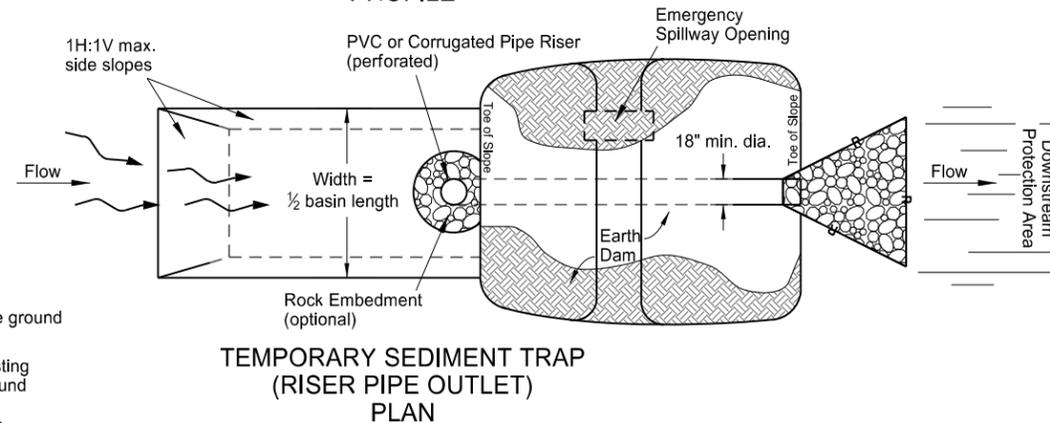
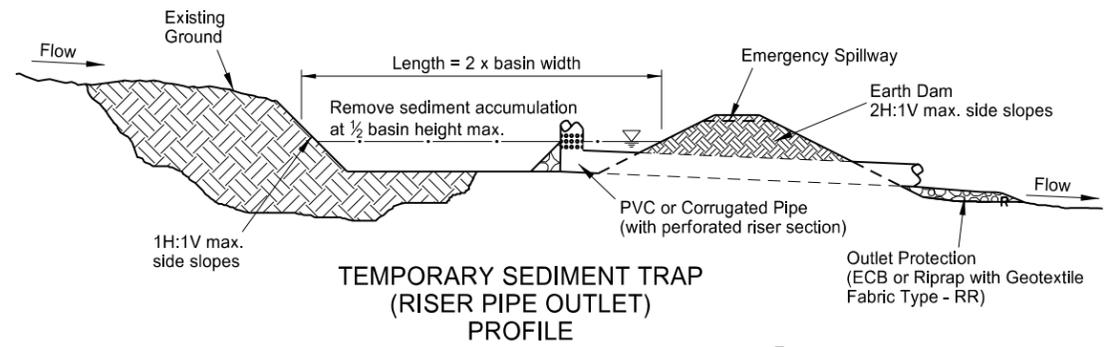
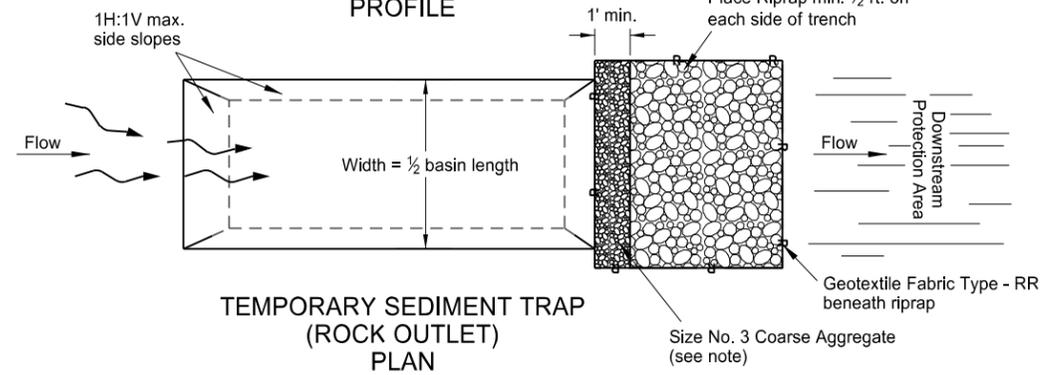
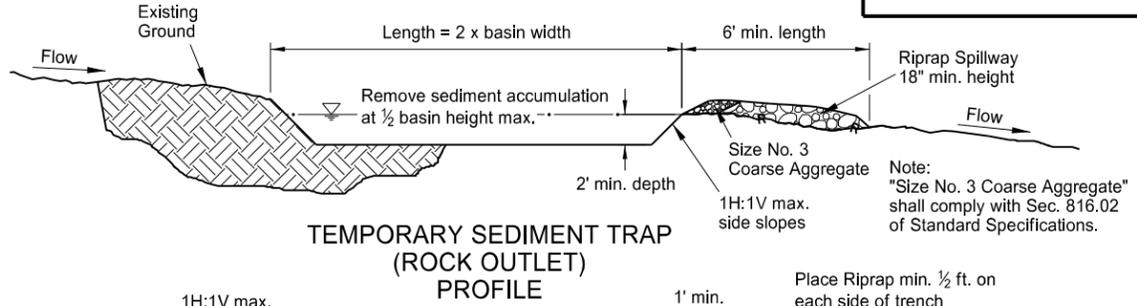
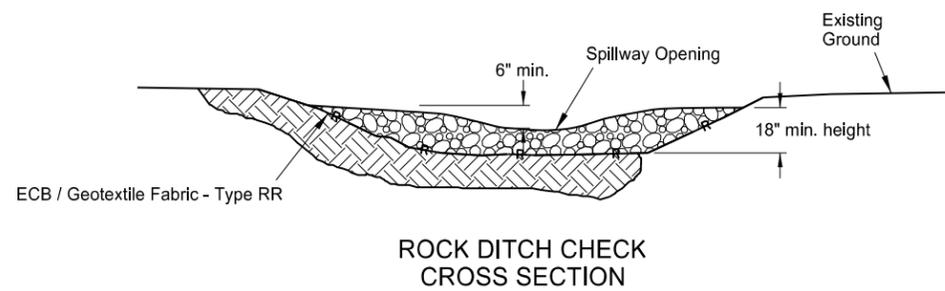
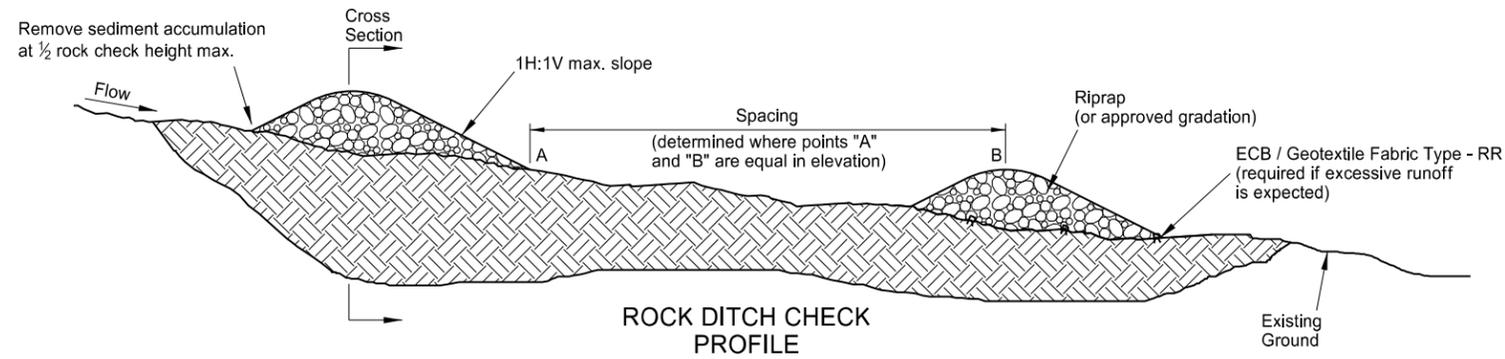
#4 TOE WALL BENT BAR DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
09/14/11	
REVISIONS	
DATE	CHANGE

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EROSION AND SILTATION CONTROLS

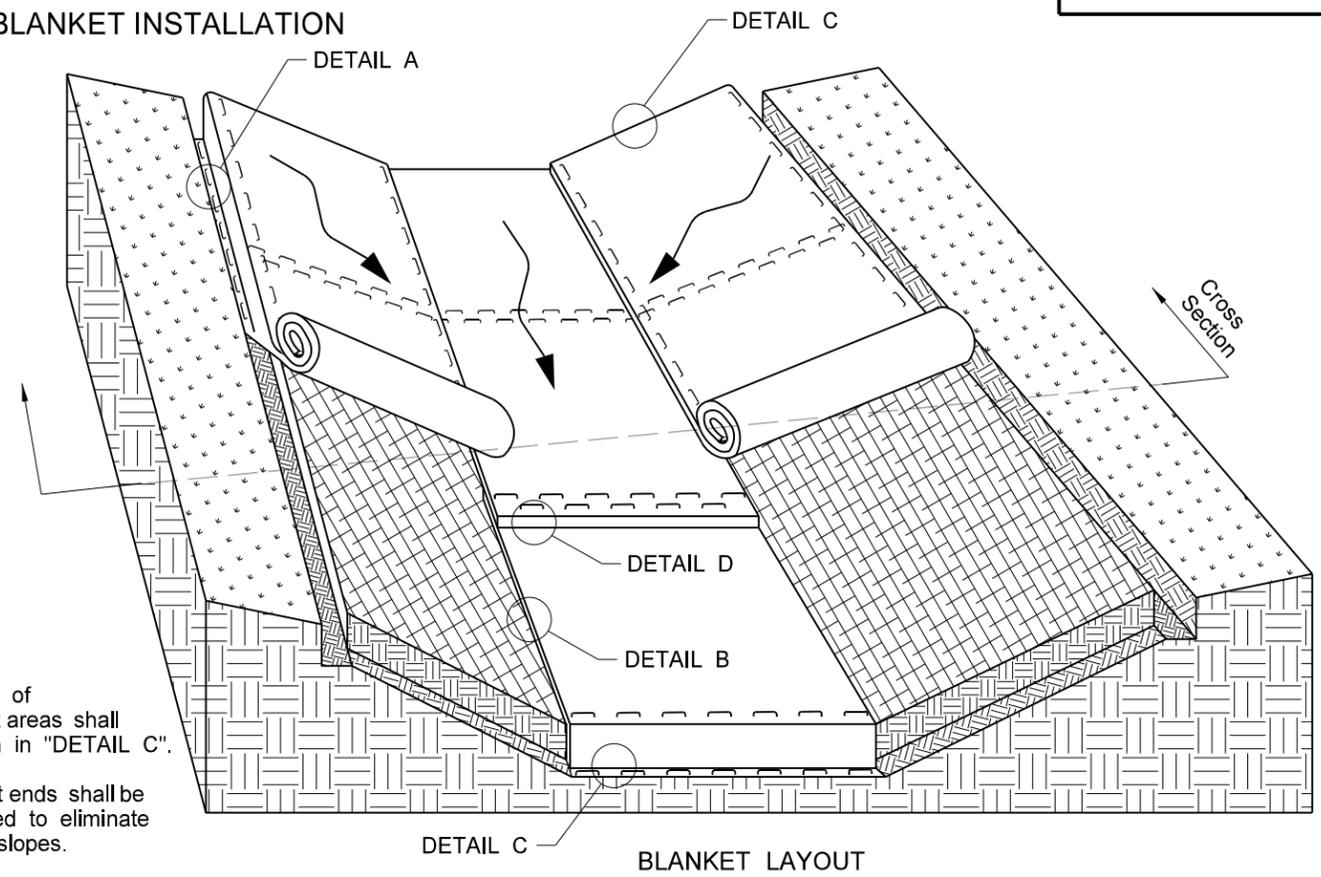
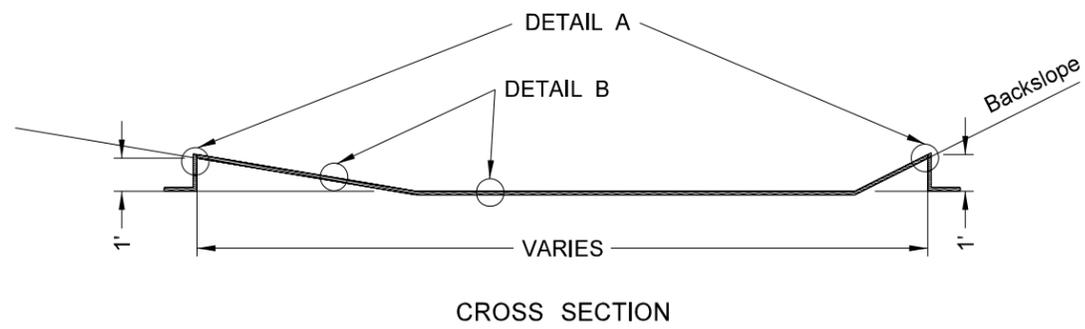
D-708-2



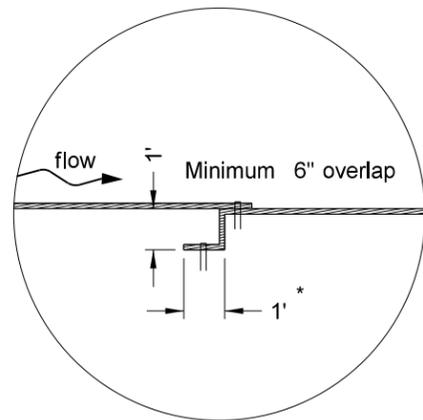
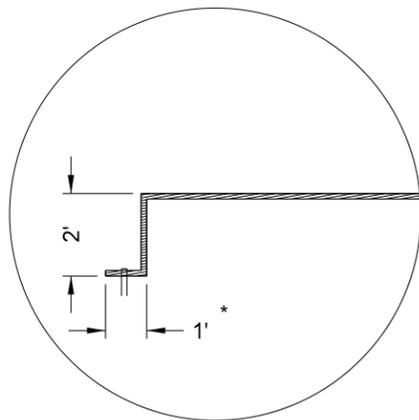
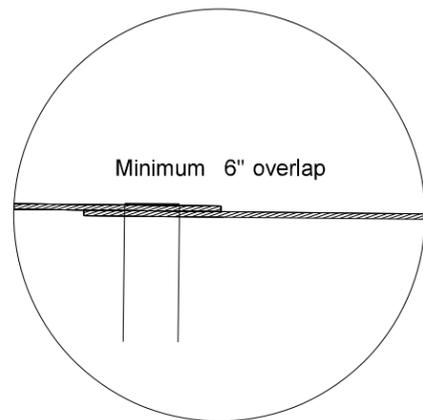
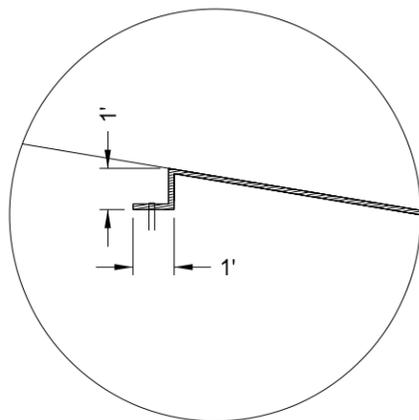
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE

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EROSION AND SILTATION CONTROL
EROSION CONTROL BLANKET INSTALLATION

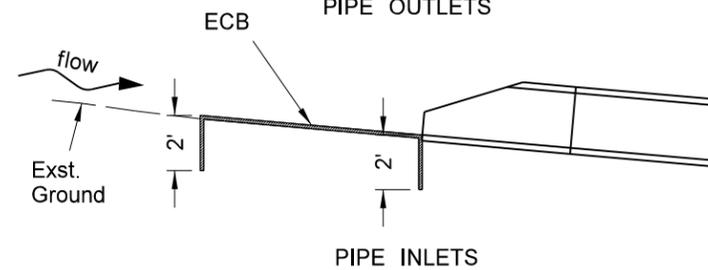
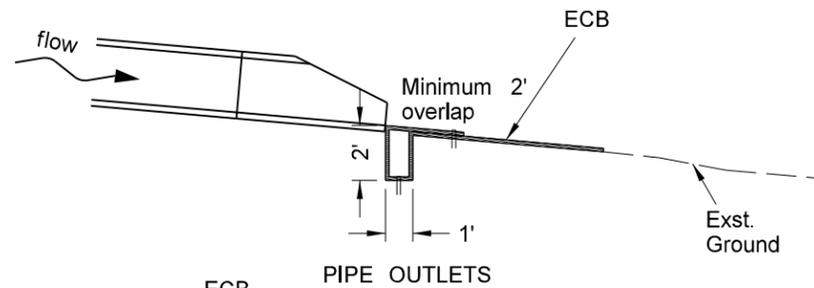


Notes:
Beginning and ending of erosion control blanket areas shall be installed as shown in "DETAIL C".
Erosion control blanket ends shall be entrenched and stapled to eliminate undermining on side slopes.



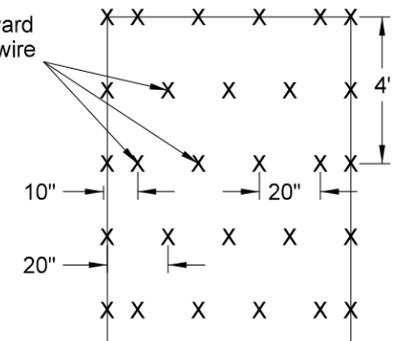
* This tie may be placed ahead or back.

DETAILS
CHANNEL OR SLOPE INSTALLATION



INSTALLATION AT PIPE ENDS

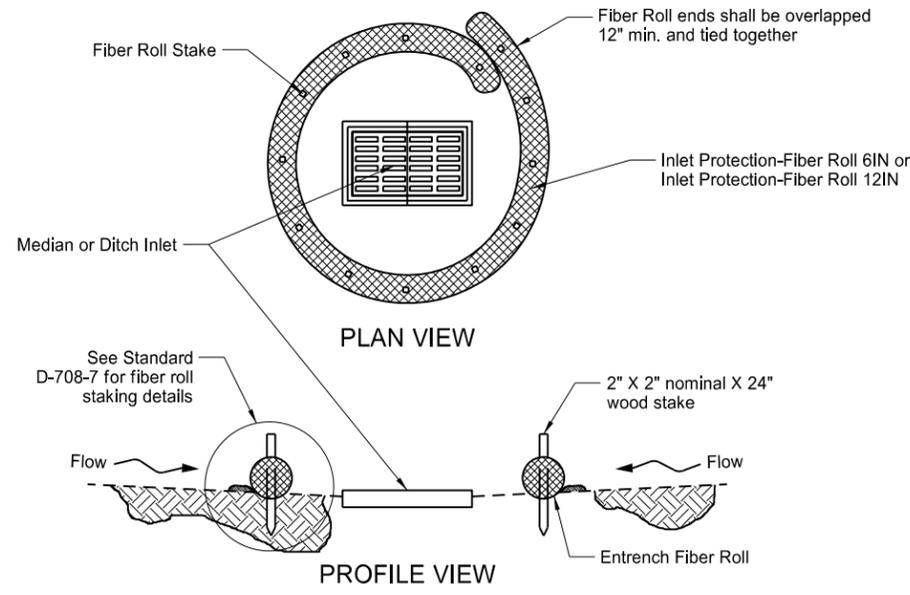
3.8 staples per square yard using 8-inch 11 gauge wire "u" staples.



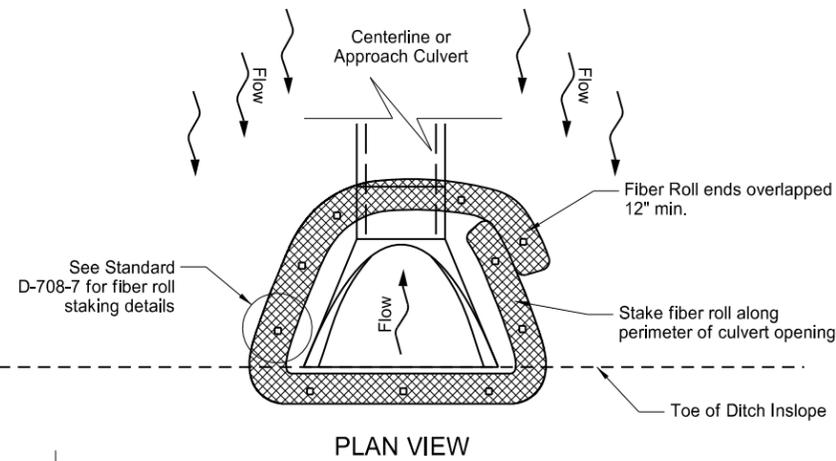
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE

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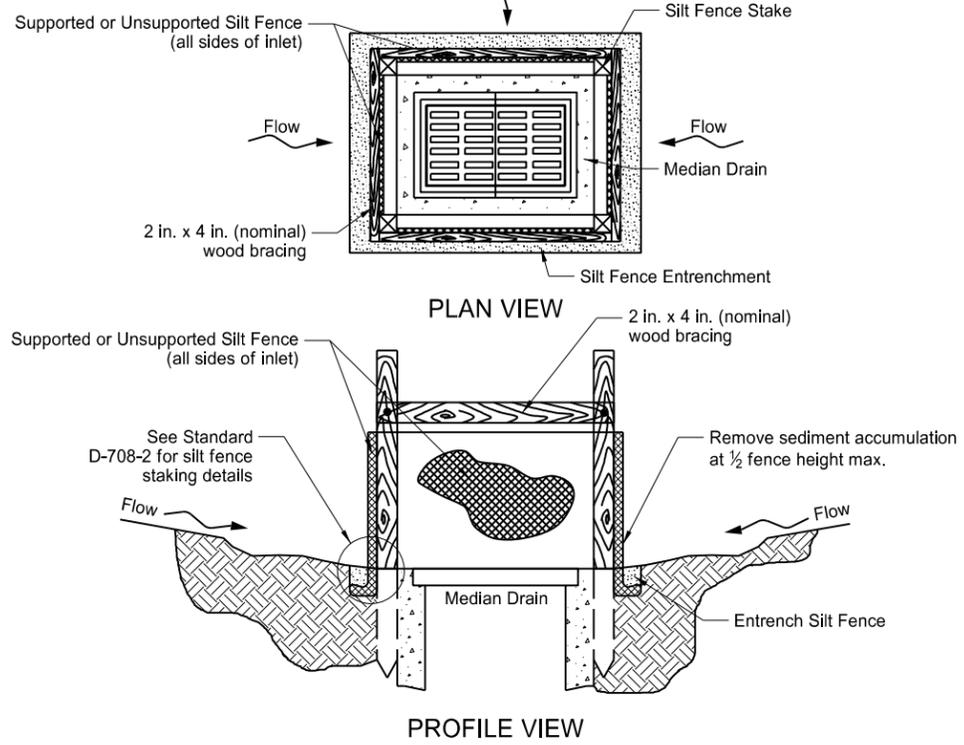
EROSION AND SILTATION CONTROLS
MEDIAN OR DITCH INLET PROTECTION



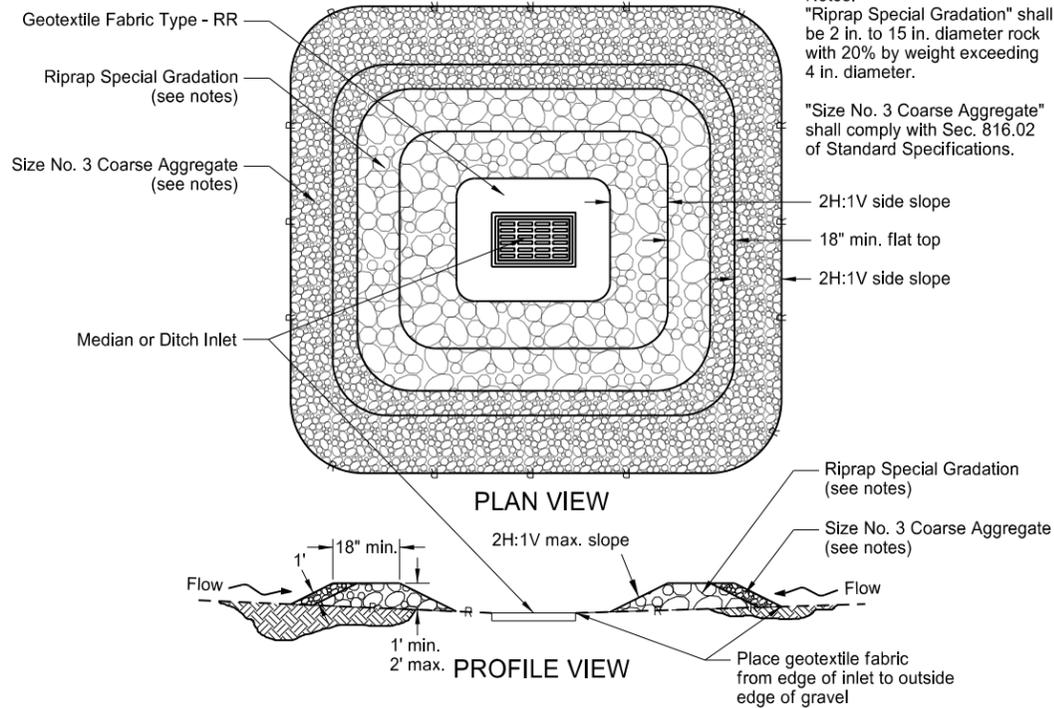
FIBER ROLL PROTECTION (MEDIAN OR DITCH INLET)



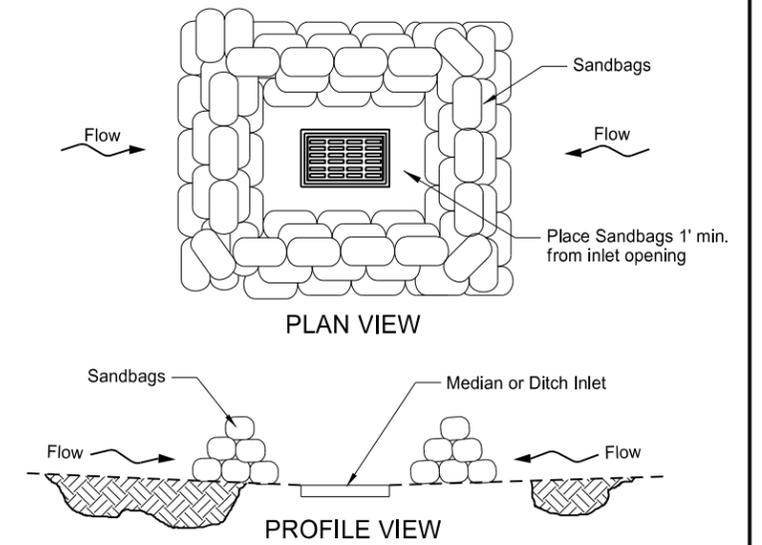
FIBER ROLL PROTECTION (INLET OF CULVERT)



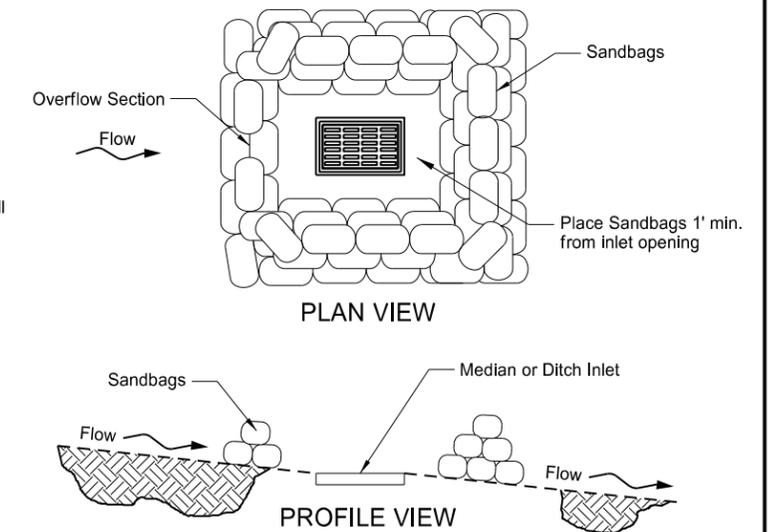
SILT FENCE PROTECTION (MEDIAN OR DITCH INLET)



GRAVEL INLET PROTECTION (MEDIAN OR DITCH INLET)



SANDBAG PROTECTION (LOW POINT)



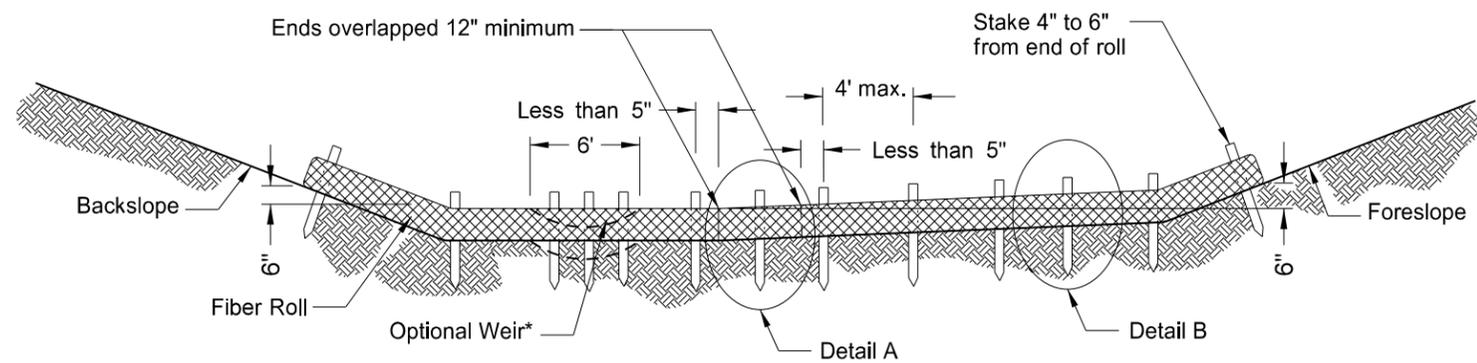
SANDBAG PROTECTION (ON SLOPE)

Notes:
"Riprap Special Gradation" shall be 2 in. to 15 in. diameter rock with 20% by weight exceeding 4 in. diameter.
"Size No. 3 Coarse Aggregate" shall comply with Sec. 816.02 of Standard Specifications.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE

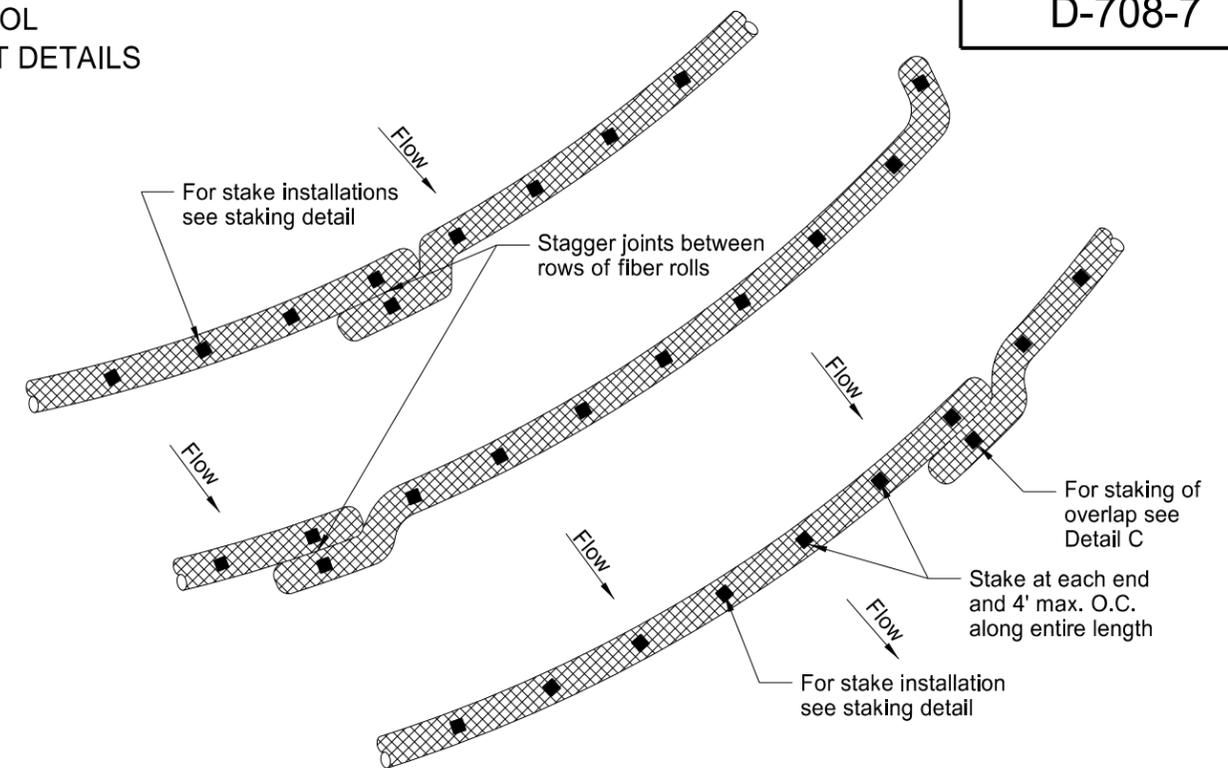
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Registration Number
PE-4888,
on 10/03/13 and the original document is stored at the North Dakota Department of Transportation

EROSION CONTROL
FIBER ROLL PLACEMENT DETAILS

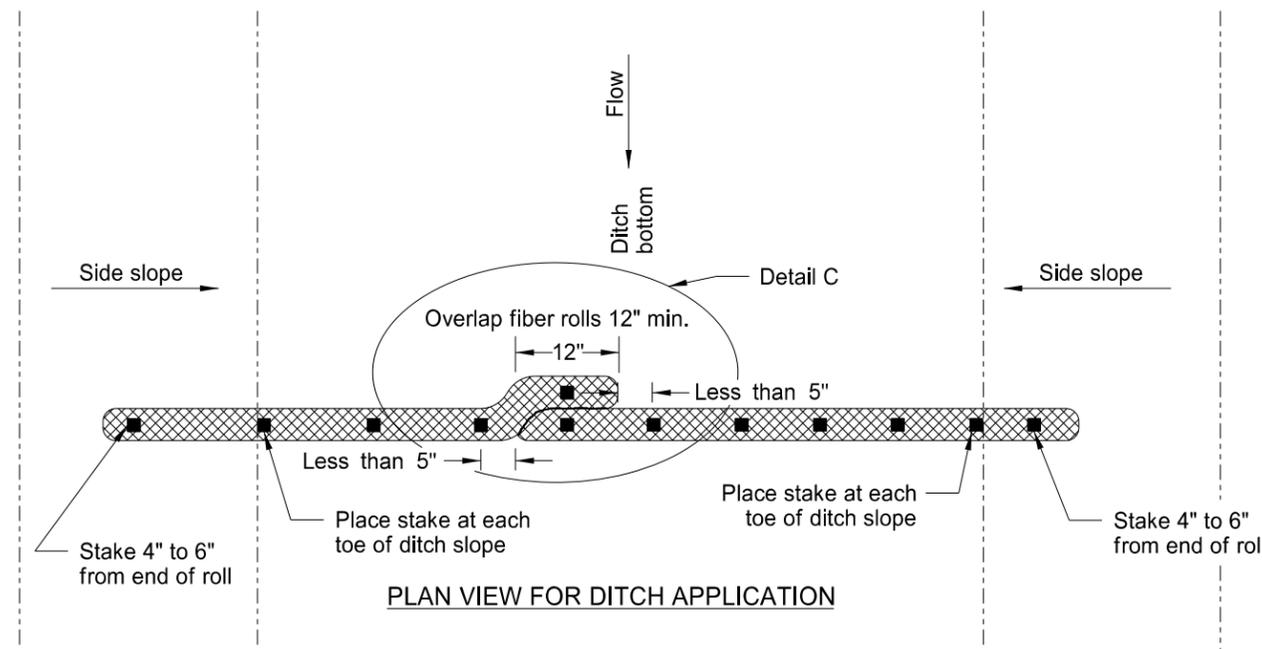


*Optional Weir. Use in flat areas, such as the Red River Valley, where there is potential for water to back up on adjacent property. Lower fiber roll enough to prevent water from backing up on adjacent property. Do not use 20-inch fiber rolls in flat areas where there is potential for water to back up on adjacent property.

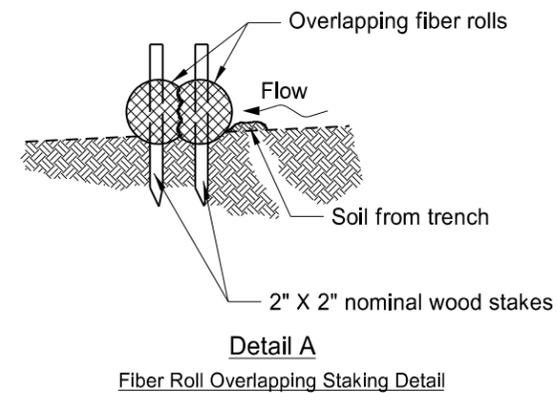
12 OR 20 INCH FIBER ROLL - DITCH BOTTOM



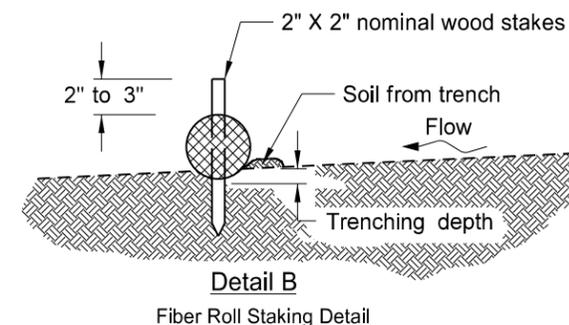
PLAN VIEW FOR SLOPE APPLICATION



PLAN VIEW FOR DITCH APPLICATION



Detail A
Fiber Roll Overlapping Staking Detail



Detail B
Fiber Roll Staking Detail

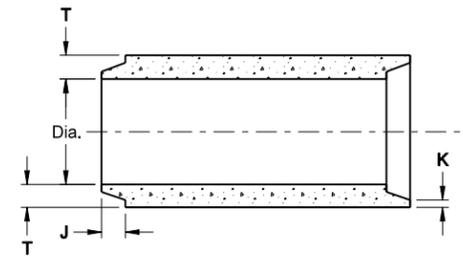
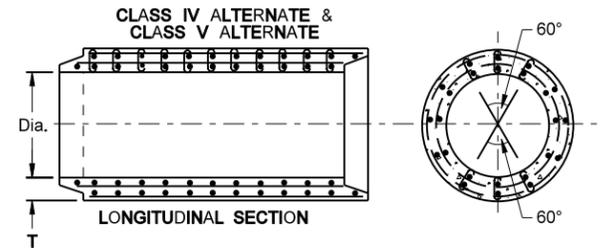
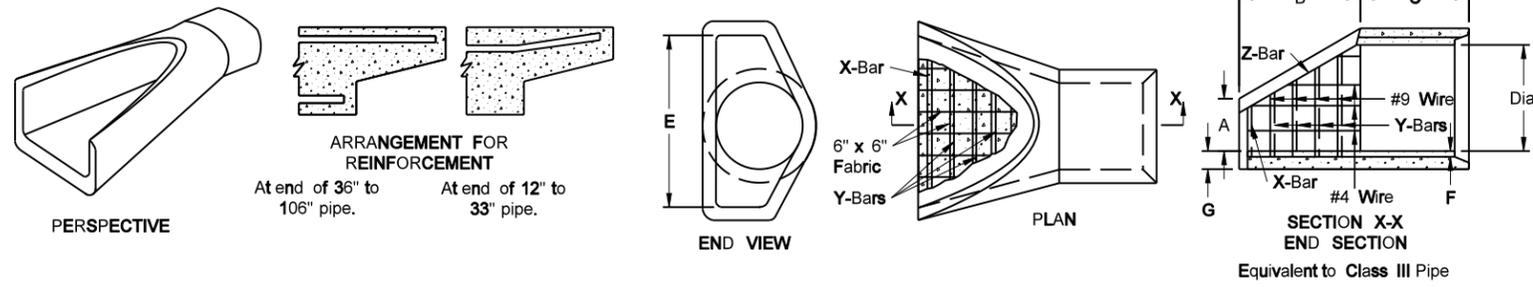
FIBER ROLL DIAMETER	NOMINAL STAKE SIZE	MINIMUM STAKE LENGTH	MINIMUM TRENCH DEPTH	MAXIMUM TRENCH DEPTH
6"	2" x 2"	18"	2"	2"
12"	2" x 2"	24"	2"	3"
20"	2" x 2"	36"	3"	5"

NOTE: Runoff must not be allowed to run under or around roll.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-18-10	
REVISIONS	
DATE	CHANGE
06-10-13	Added plan view for ditch and slope application, Added table with values for stake and trench dimensions.
10-04-13	Revised fiber roll overlap detail.

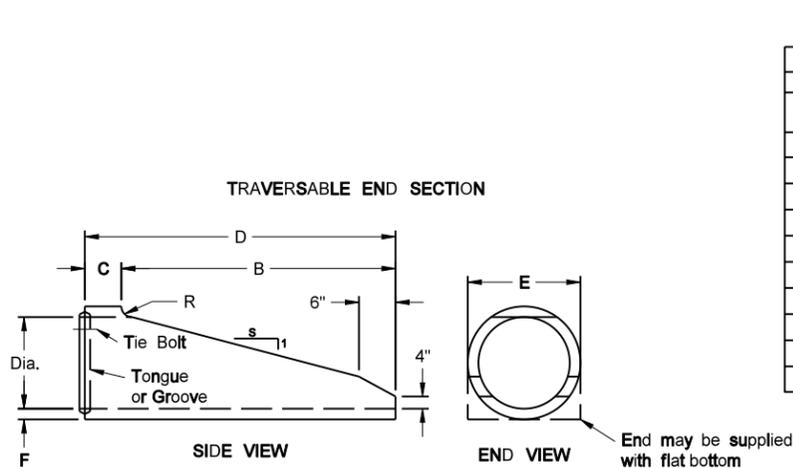
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REINFORCED CONCRETE PIPE CULVERT AND END SECTIONS



END SECTION										
TERMINAL DIMENSIONS							REINFORCING STEEL			
DIA	A	B	C	D	E	F	G	X	Y	Z
12	0'-4"	2'-0"	4'-0 1/2"	6'-0 1/2"	2'-0"	2"	2"	2-1/4" x 2'	6-1/4" x 2' @ 6" c.c.	2-1/4" x 4'
15	0'-6"	2'-3"	3'-10"	6'-1"	2'-6"	2 1/2"	2 1/2"	2-1/4" x 2 1/2'	6-1/4" x 2 1/2' @ 6" c.c.	2-3/8" x 4'
18	0'-9"	2'-3"	3'-10"	6'-1"	3'-0"	2 1/2"	2 1/2"	2-3/8" x 3'	6-1/4" x 3' @ 6" c.c.	2-3/8" x 4'
21	0'-9"	3'-0"	3'-4 1/2"	6'-1 1/2"	3'-6"	2 1/2"	2 1/2"	2-3/8" x 3 1/2'	8-1/4" x 3 1/2' @ 6" c.c.	2-3/8" x 5'
24	0'-9 1/2"	3'-7 1/2"	2'-6"	6'-1 1/2"	4'-0"	3"	3"	2-1/2" x 4'	8-3/8" x 4' @ 8" c.c.	2-3/8" x 6'
27	0'-10 1/2"	4'-1 1/2"	2'-0"	6'-1 1/2"	4'-6"	3 1/2"	3 1/2"	2-1/2" x 5'	8-3/8" x 5' @ 9" c.c.	2-3/8" x 6'
30	1'-0"	4'-6"	1'-7 1/2"	6'-1 1/2"	5'-0"	3 1/2"	3 1/2"	2-1/2" x 5'	12-3/8" x 5' @ 8" c.c.	2-1/2" x 6'
36	1'-3"	5'-3"	2'-10 3/4"	8'-4 3/4"	6'-0"	4"	4"	2-1/2" x 6'	12-3/8" x 6' @ 6" c.c.	2-1/2" x 8'
42	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	4 1/2"	4 1/2"	2-1/2" x 7'	12-1/2" x 7' @ 9" c.c.	2-1/2" x 8'
48	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	5"	5"	2-1/2" x 8'	16-1/2" x 8' @ 8" c.c.	2-1/2" x 8'
54	2'-3"	6'-6"	2'-9 1/4"	8'-2 1/4"	7'-6"	5 1/2"	5 1/2"	2-1/2" x 8'	16-1/2" x 8' @ 7" c.c.	2-1/2" x 8'
60	2'-11"	6'-0"	3'-3"	8'-3"	8'-0"	6"	5"	2-1/2" x 9'	16-1/2" x 9' @ 6" c.c.	2-1/2" x 9'
66	2'-6"	6'-0"	2'-3"	8'-3"	8'-6"	6 1/2"	5 1/2"	2-1/2" x 9'	22-1/2" x 9' @ 6" c.c.	2-1/2" x 9'
72	3'-0"	6'-6"	1'-9"	8'-3"	9'-0"	7"	6"	2-1/2" x 10'	24-1/2" x 10' @ 6" c.c.	2-1/2" x 9'
78	3'-0"	7'-6"	1'-9"	9'-3"	9'-6"	7 1/2"	6 1/2"	2-1/2" x 10'	28-1/2" x 10' @ 6" c.c.	2-1/2" x 10'
84	3'-0"	7'-6 1/2"	1'-9"	9'-3 1/2"	10'-0"	8"	6 1/2"	4-1/2" x 10'	28-1/2" x 10' @ 6" c.c.	4-1/2" x 10'
90	3'-5"	7'-3 1/2"	2'-0"	9'-3 1/2"	11'-0"	8 1/2"	6 1/2"	4-1/2" x 11'	28-1/2" x 11' @ 6" c.c.	4-1/2" x 10'

Internal Dia. of pipe in inches	Cross-Sectional Water Area	Weight per lin. foot of pipe, lbs.	Joint J Groove, Min. Max.	Joint K Tongue, Min.	Minimum Wall Thickness (T)	CLASS IV ALTERNATE						CLASS V ALTERNATE								
						D-LOAD TO PRODUCE A 0.01 INCH CRACK														
						2000						3000								
						D-LOAD TO PRODUCE ULTIMATE LOAD														
3000						3750														
5000 P.S.I.												5000 P.S.I.								
Inner Cage		Ellip Cage		Outer Cage		Shear Steel		Height of Fill Normal Backfill	Inner Cage		Ellip Cage		Outer Cage		Shear Steel		Height of Fill Normal Backfill			
Ai	Ae	Ao	N	S	Ar	Ai	Ae		Ao	N	S	Ar	Ai	Ae	Ao	N		S	Ar	
Dia	Sq. ft.	Lbs.	In.	In.	In.	Sq.in	Sq.in	Sq.in	No.	In.	Sq.in	Ft.	Sq.in	Sq.in	Sq.in	No.	In.	Sq.in	Ft.	
12	0.79	92	1 1/2-2 3/4	3/4	2															
15	1.23	127	1 1/2-2 1/4	7/8	2 1/4															
18	1.77	168	1 1/2-2 1/2	1	2 1/2															
21	2.40	214	1 1/2-3 1/8	1 1/8	2 3/4															
24	3.14	265	2 1/2-3 3/4	1 1/2	3															
27	3.98	322	2 3/4-4	1 3/4	3 1/2															
30	4.91	384	3 1/4-4 1/4	1 3/4	3 3/2															
33	5.94	452	3 3/4-4 1/4	1 1/2	3 3/4															
36	7.07	524	3 3/4-4 1/4	1 1/2	4															
42	9.62	685	3 3/4-4 1/4	1 1/2	4 1/2															
48	12.57	885	3 3/4-4 3/8	1 1/2	5								.66	.33	.50	8	4	.22	24-35	
54	15.90	1070	4 1/2-5 1/4	2	5 1/2								.74	.37	.56	9	4	.22	24-35	
60	19.63	1296	4 1/2-5 1/2	2 1/4	6	.54	.27	.41	7	6	.22	16-24	.82	.41	.62	7	6	.22	24-35	
66	23.76	1542	5-6	2 1/2	6 1/2	.60	.30	.45	8	6	.22	16-24	.88	.44	.66	8	6	.22	24-35	
72	28.27	1810	5 1/2-6 3/4	2 3/4	7	.64	.32	.48	8	6	.23	16-24	.96	.48	.72	8	6	.23	24-35	
78	33.18	2098	6 1/4-7 1/4	2 3/4	7 1/2	.70	.35	.53	9	6	.25	16-24	1.04	.52	.78	9	6	.25	24-35	
84	38.48	2410	6 1/2-7 3/4	3 1/8	8	.76	.38	.57	10	6	.28	16-24	1.12	.56	.84	10	6	.28	24-35	
90	44.18	2793	6 3/4-8 1/2	3 1/8	8 1/2	.82	.43	.62	11	6	.31	16-24	1.20	.60	.90	11	6	.31	24-35	
96	50.27	3092	7-8 1/4	3 1/2	9	.88	.46	.66	11	6	.34	16-24	1.32	.66	.99	11	8	.34	24-35	
102	56.75	3466	7-8 1/4	3 1/2	9 1/2	.94	.52	.71	12	6	.37	16-24	1.42	.70	1.07	12	8	.37	24-35	
108	63.62	3864	7 1/2-8 1/2	3 3/4	10	1.02	.57	.76	12	6	.40	16-24								

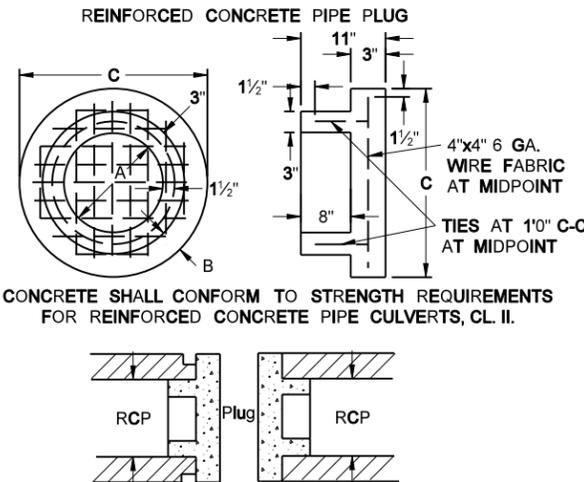


TRAVERSABLE END SECTION							
DIA	B	C	D	E	F	R	S
15"	4"	9"	4'-9"	1'-7 1/2"	2 1/4"	3"	6
18"	5'-9"	9"	6'-6"	1'-11"	2 1/2"	3"	6
24"	6"	1'	7'	2'-6"	3"	3"	4
30"	7'-6"	1'	8'-6"	3'-1"	3 1/2"	3 1/2"	4
36"	7'-6"	15"	7'-3"	3'-8"	4"	3"	4

NOTES (Traversable End Section):

- Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
- Reinforcement per class II RCP with double reinforcement in the upper 120° of the full barrel portion.

CONCRETE PIPE PLUG			
DIMENSIONS (in inches)			
PIPE DIAMETER	A	B	C
15	8	2.25	19.5
18	11	3.0	23.0
21	14	3.25	26.5
24	17	3.50	30.0
27	20	3.75	33.5
30	23	4.0	37.0
33	26	4.25	40.5
36	29	4.50	44.0
42	35	5.0	51.0
48	41	5.50	58.0



NOTES:

- All reinforcement shall be electrically welded cold drawn steel wire fabric.
- Circular reinforcement shall lap in accordance to AASHTO M170.
- All circular, longitudinal, and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
- Laying length of pipe: 12" to 66" (incl.) = not less than 4 feet; 66" to 108" (incl.) = not less than 6 feet
- Joints shall be sealed with rubber gaskets or with sealer approved by the engineer whenever pipe are specified for storm drain or sanitary sewers.
- Welded steel wire fabric may be substituted for the reinforcing steel bars but must match the area of steel provided by the bars and the lap of the fabric must be in accordance with AASHTO specifications
- All Reinforcing Steel shall meet AASHTO M170 requirements.

Ai, Ae, Ao = Minimum circumferential reinforcement required in square inches per lineal foot of pipe.
 Ar = Minimum radial reinforcement required in square inches per square foot of pipe.
 N = Minimum number of rows of radial reinforcement at top and bottom of pipe.
 S = Maximum circumferential spacing of rows of radial reinforcing.

SEE STANDARD D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-1-86	
REVISIONS	
DATE	CHANGE
11-05-86	Note added
07-17-87	Added pipe plug detail
05-14-88	Reinforcement cage
03-10-88	General revisions
12-23-88	Note # 6, 30' FES
12-01-04	PE stamp added
12-08-08	Major Revisions

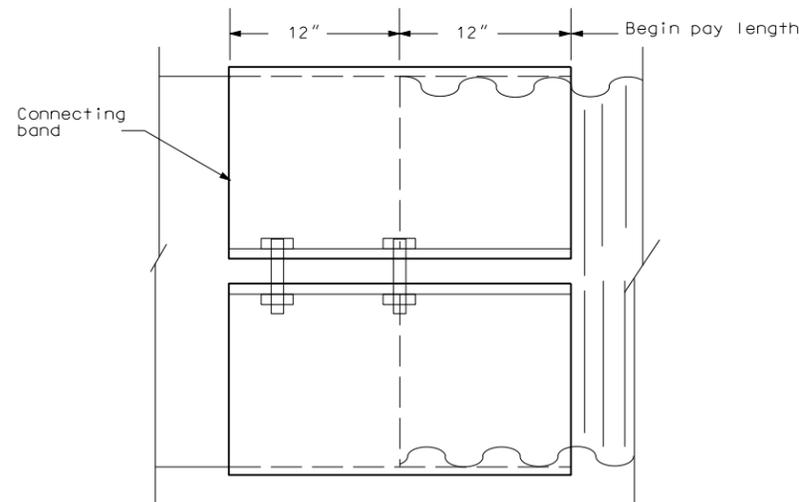
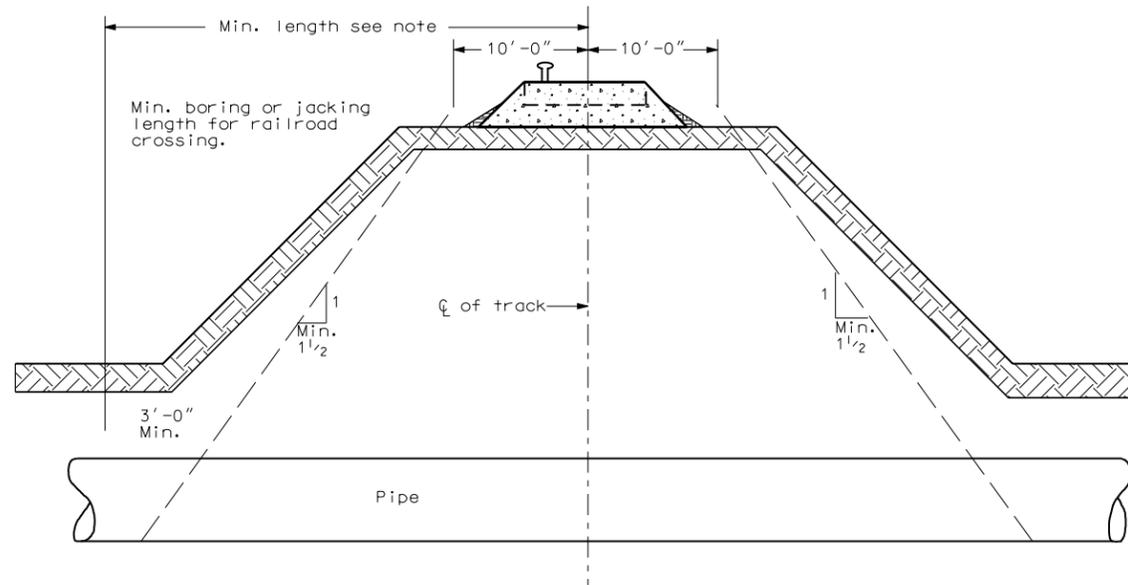
This document was originally issued and sealed by Terrence R. Udland, Registration Number PE- 2674 , on 12/18/2008 and the original document is stored at the North Dakota Department of Transportation

JACKED AND BORED PIPE

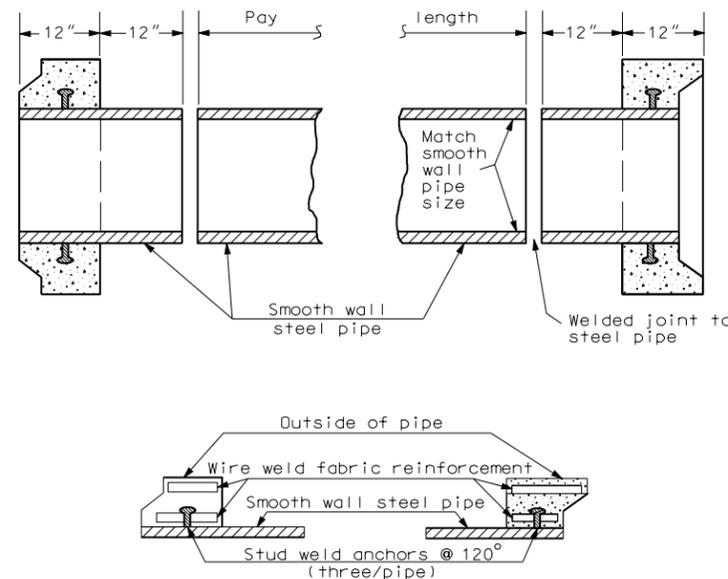
D-714-16

NOTES:

- Pipe under railroad tracks and across railroad right-of-way shall extend to the greater of the following distances, measured at right angles to center line of track.
 - 2 ft. beyond toe of slope
 - 3 ft. beyond ditch
 - A minimum distance of 25 ft. from center line of outside track when end of casing is below ground.
- Depth Of Installation: Pipe under railway tracks and across railway right-of-way shall be not less than 5 1/2 ft. from base of railway to top of casing at its closest point, except that under secondary or industry tracks this distance may be 4 1/2 ft.
- Pipe culverts shall be installed using equipment that encases the hole as the earth is removed. Boring or jacking without the concurrent installation of the pipe will not be permitted. Pipe shall extend through the undisturbed fill and shall be installed so as not to disrupt traffic nor damage roadway grade and surface. Use of water in the process of boring or jacking is prohibited. The boring or jacking shall be made in straight lines and to the grade and alignment shown on the plans. The flow line elevation at the starting point for boring or jacking shall be within 0.1 ft. of staked grade; the flow line shall not be reversed at any point; and the line and grade at any point within the pipe shall not vary by more than 0.5 ft. from the line and grade designated.
- Jacked Pipe: The method used to install the pipe indicated as jacked on the plans shall be left to the discretion of the contractor. The boring or jacked methods are acceptable. If the boring method is used, the contractor may use smooth wall steel pipe in lieu of RCP. Regardless of the method or type of pipe used, the price bid for jacked pipe shall be considered full compensation for the pipe and its installation.
- Pipe culverts that are bored or jacked shall conform to section 714 of the standard specifications.
- Reinforced concrete pipe, class V, shall be used at all railroad crossings unless otherwise indicated on the plans.
- The price of connecting bands will be included in the price bid for "conduit pipe-jacked or bored."



STANDARD DETAIL FOR JOINTING SMOOTH WALL STEEL PIPE TO CORRUGATED PIPE



STANDARD DETAIL FOR JOINTING SMOOTH WALL STEEL PIPE TO REINFORCED CONCRETE PIPE

Nominal Thickness (Inches)	Nominal Diameter (Inches)
0.188	Under 14
0.219	14 and 16
0.250	18
0.281	20
0.312	22
0.344	24
0.375	26
0.406	28 and 30
0.438	32
0.469	34 and 36
0.500	38, 40 and 42

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
04-03-89	
REVISIONS	
DATE	CHANGE
09-03-96	Weld anchor spacing
06-25-03	Layout revisions
12-01-04	PE Stamp added

This document was originally issued and sealed by **MARK S. GAYDOS** Registration Number **PE- 4518**, on **12/01/04** and the original document is stored at the North Dakota Department of Transportation

STANDARD MONUMENTS AND RIGHT OF WAY MARKERS

NOTES:

The construction and installation of Alignment Monuments, Iron Pin Reference Monuments, Iron Pin R/W Monuments, and Right of Way Markers (witness posts) shall conform to Section 720 of the Standard Specifications.

ALIGNMENT MONUMENTS:

Iron Pin or Precast Concrete Alignment Monuments with aluminum caps will be placed on the centerline alignment PI's, section corners, quarter corners, section line crossings, quarter line crossings, and at curve points (PC's, PT's, TS's, and ST's) on the centerline.

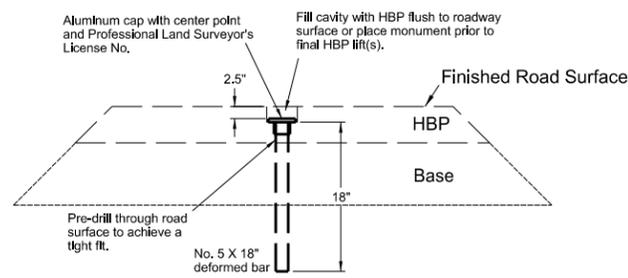
IRON PIN R/W MONUMENT:

Iron pins with aluminum caps (No. 5 X 18") will be placed at breaks on the Right of Way line, and at curve points (PC's, PT's, TS's and ST's) on the Right of Way line.

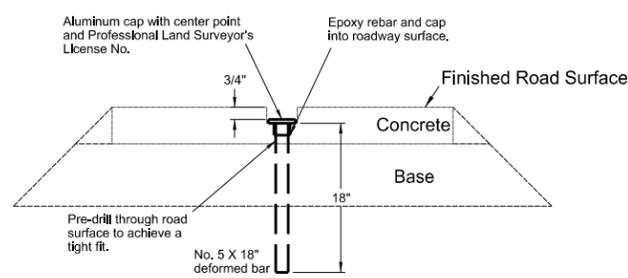
IRON PIN REFERENCE MONUMENT:

Iron Pins without aluminum caps (No. 5 X 18") will be placed as reference monuments on the Right of Way line at section corners, quarter corners, section line crossings, and quarter line crossings.

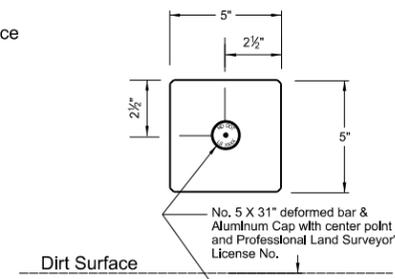
ALIGNMENT MONUMENT DETAILS



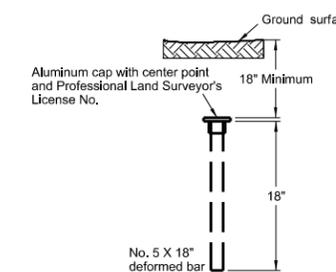
IRON PIN
(Within Finished Roadway Surface)



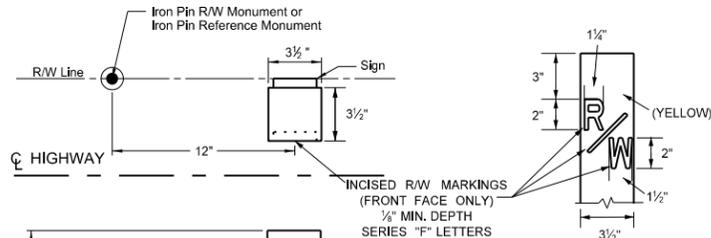
IRON PIN
(Within Finished Roadway Surface)



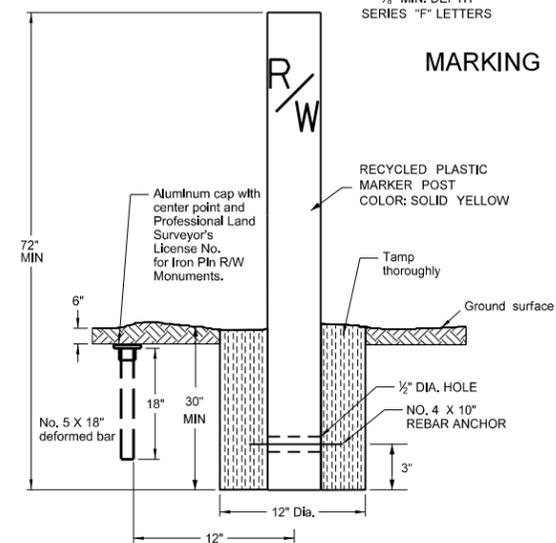
PRECAST CONCRETE
(Outside Finished Roadway Surface)
(Inside R/W Limits)



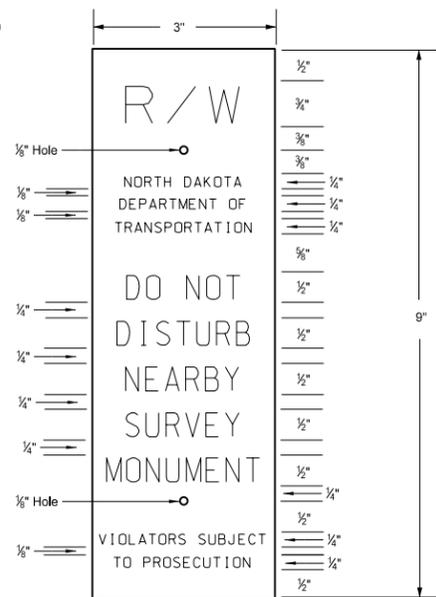
IRON PIN
(Outside Finished Roadway Surface)
(Outside R/W Limits)



MARKING DETAIL



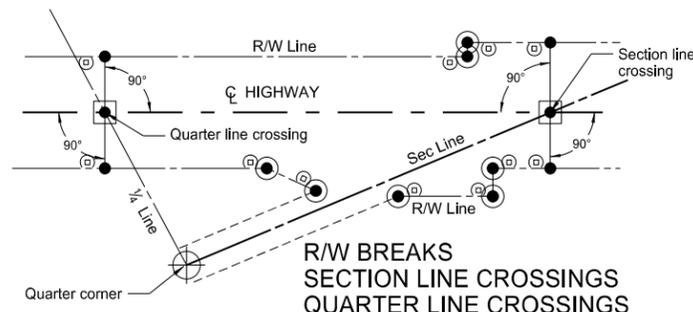
RECYCLED PLASTIC
RIGHT OF WAY MARKER
(WITNESS POST) DETAILS
&
IRON PIN REFERENCE AND R/W
MONUMENT DETAILS



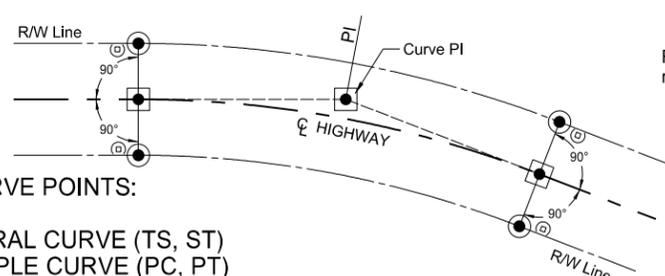
SIGN DETAIL

Black letters on orange high intensity background sheeting meeting ASTM D-4956 Type III or higher on 80 gauge 5052-H38 aluminum. Silk screen graphics. One color print. Sign shall be attached by drilling two holes in the face of the post (side facing the private owner, away from the Department of Transportation right of way). Put inserts into the holes and mount the sign with #4 vandal proof screws. Sign shall be installed 2" from top of post.

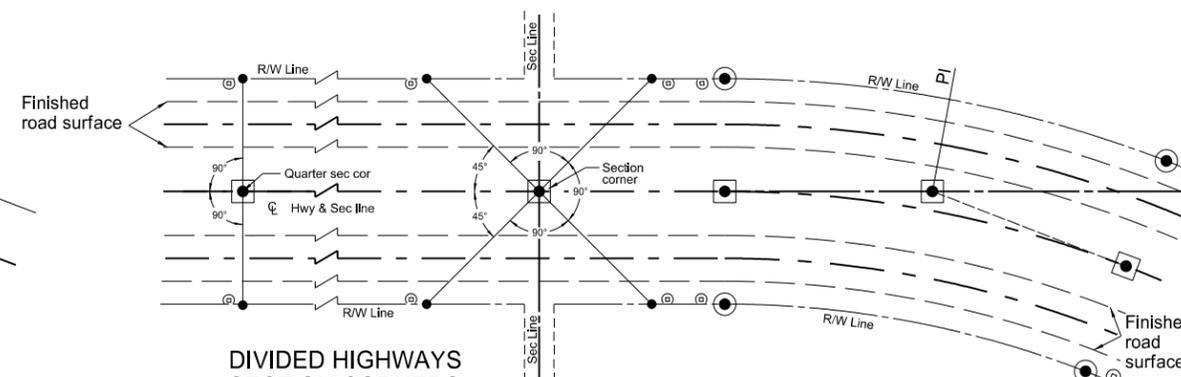
VARIOUS MONUMENT AND MARKER PLACEMENTS



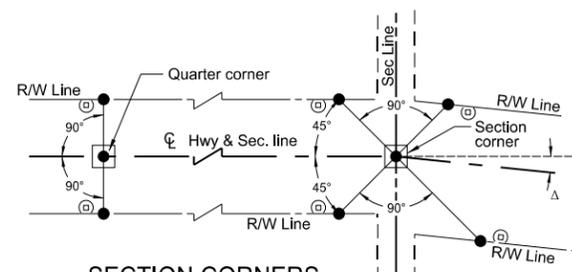
R/W BREAKS
SECTION LINE CROSSINGS
QUARTER LINE CROSSINGS



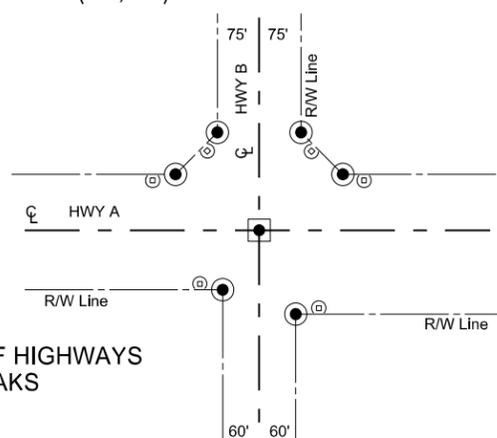
CURVE POINTS:
PI
SPIRAL CURVE (TS, ST)
SIMPLE CURVE (PC, PT)



DIVIDED HIGHWAYS
SECTION CORNERS
QUARTER CORNERS



SECTION CORNERS
QUARTER CORNERS



INTERSECTION OF HIGHWAYS
FLARED R/W BREAKS

LEGEND

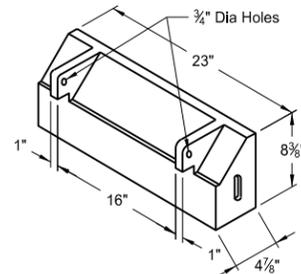
- Iron Pin Reference Monument
- ⊙ R/W Marker (witness post)
- Alignment Monument
- Iron Pin R/W Monument

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
REVISIONS	
DATE	CHANGE
11/12/13	Note for SIGN DETAIL modified to meet ASTM D-4956 Type III or higher on 80 gauge 5052-H38

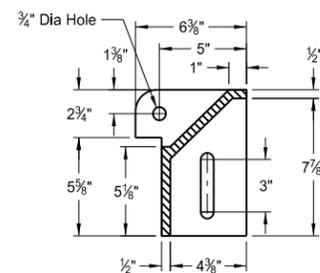
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Registration Number
PE-2930,
on 11/12/13 and the original document is stored at the
North Dakota Department
of Transportation

INLET - TYPE 1

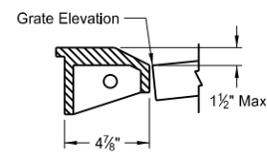
D-722-1



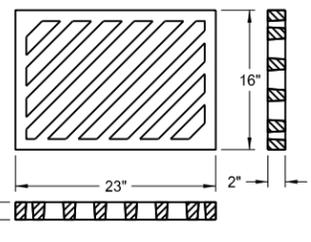
ISOMETRIC
(Grate Style "D" & "L")



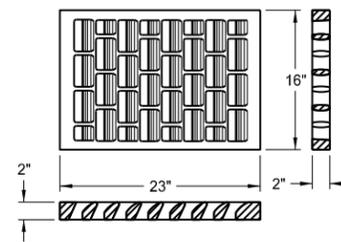
CURB BOX
(Grate Style "D" & "L")



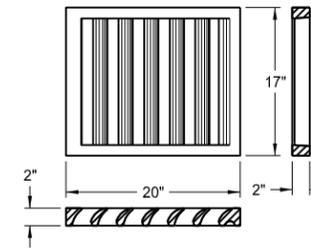
CURB PLATE
(Grate Style "D" & "L")



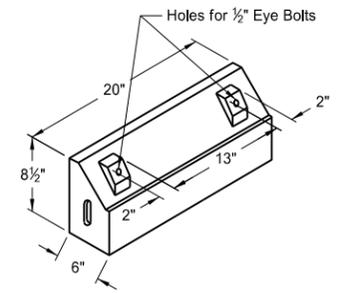
GRATE STYLE "D"
(Waterway Area = 1.1 SF)



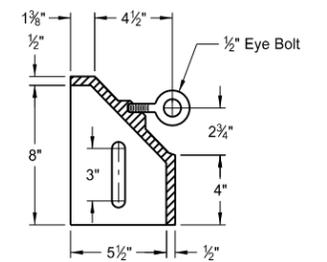
GRATE STYLE "L"
(Waterway Area = 0.9 SF)



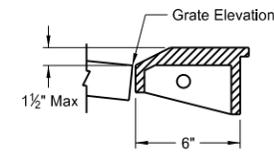
GRATE STYLE "V"
(Waterway Area = 1.3 SF)



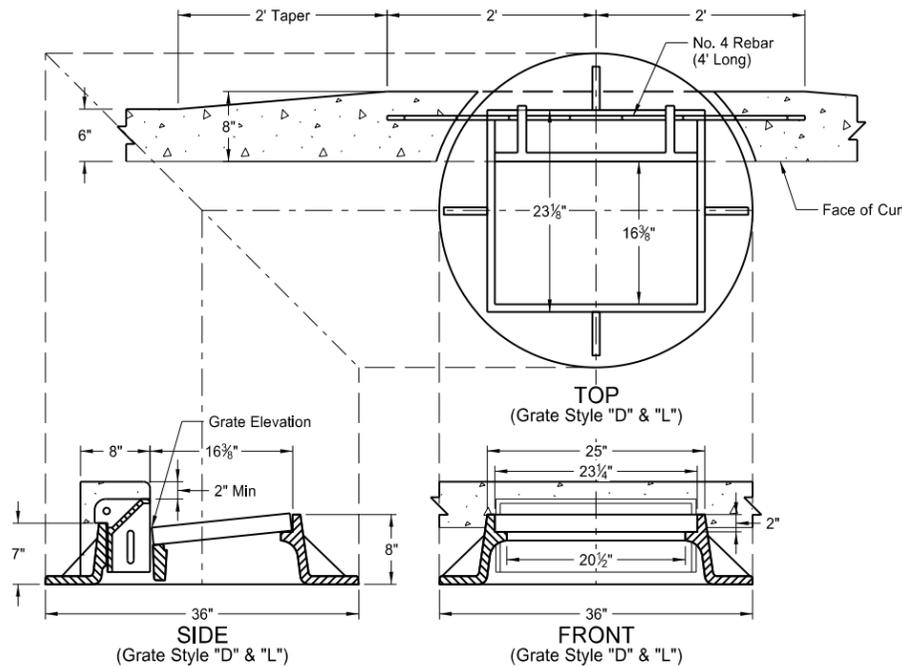
ISOMETRIC
(Grate Style "V")



CURB BOX
(Grate Style "V")



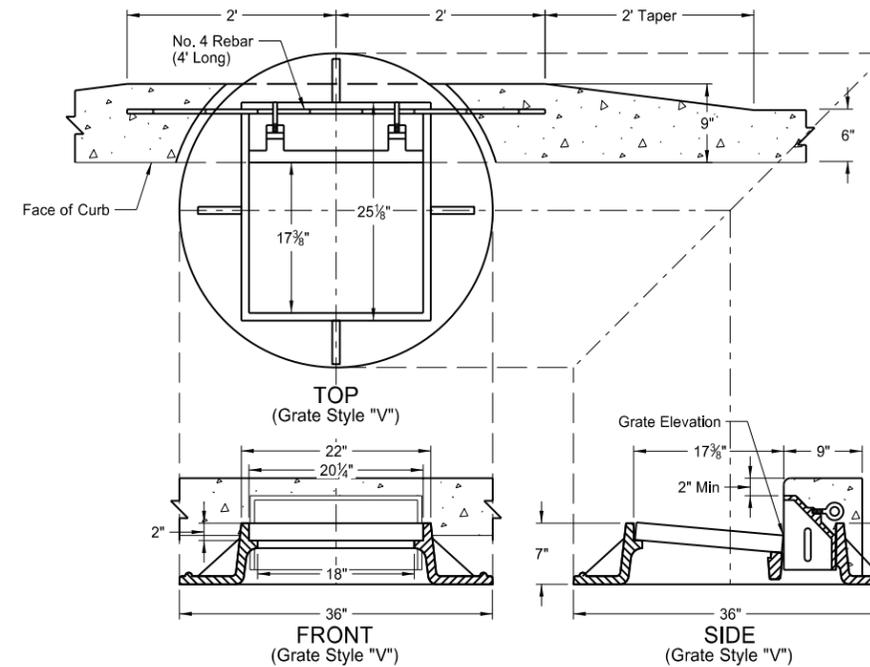
CURB PLATE
(Grate Style "V")



TOP
(Grate Style "D" & "L")

SIDE
(Grate Style "D" & "L")

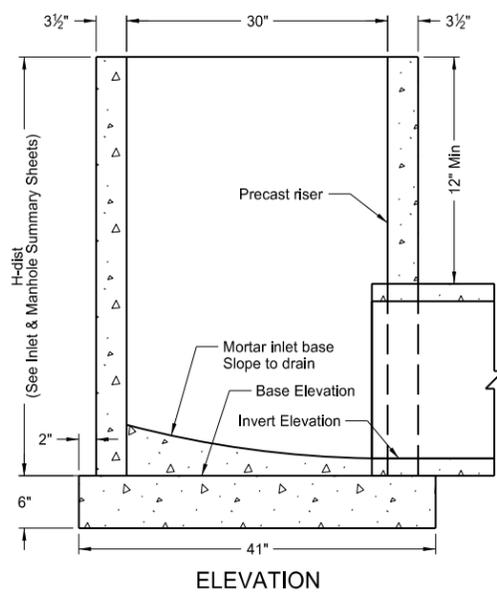
FRONT
(Grate Style "D" & "L")



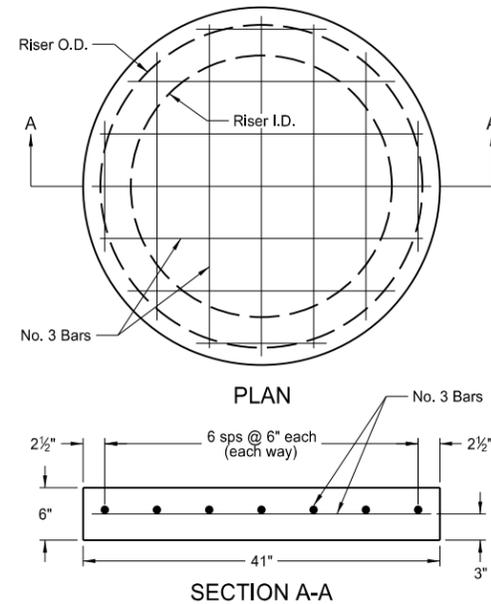
TOP
(Grate Style "V")

FRONT
(Grate Style "V")

SIDE
(Grate Style "V")



ELEVATION



PLAN

SECTION A-A

NOTES:

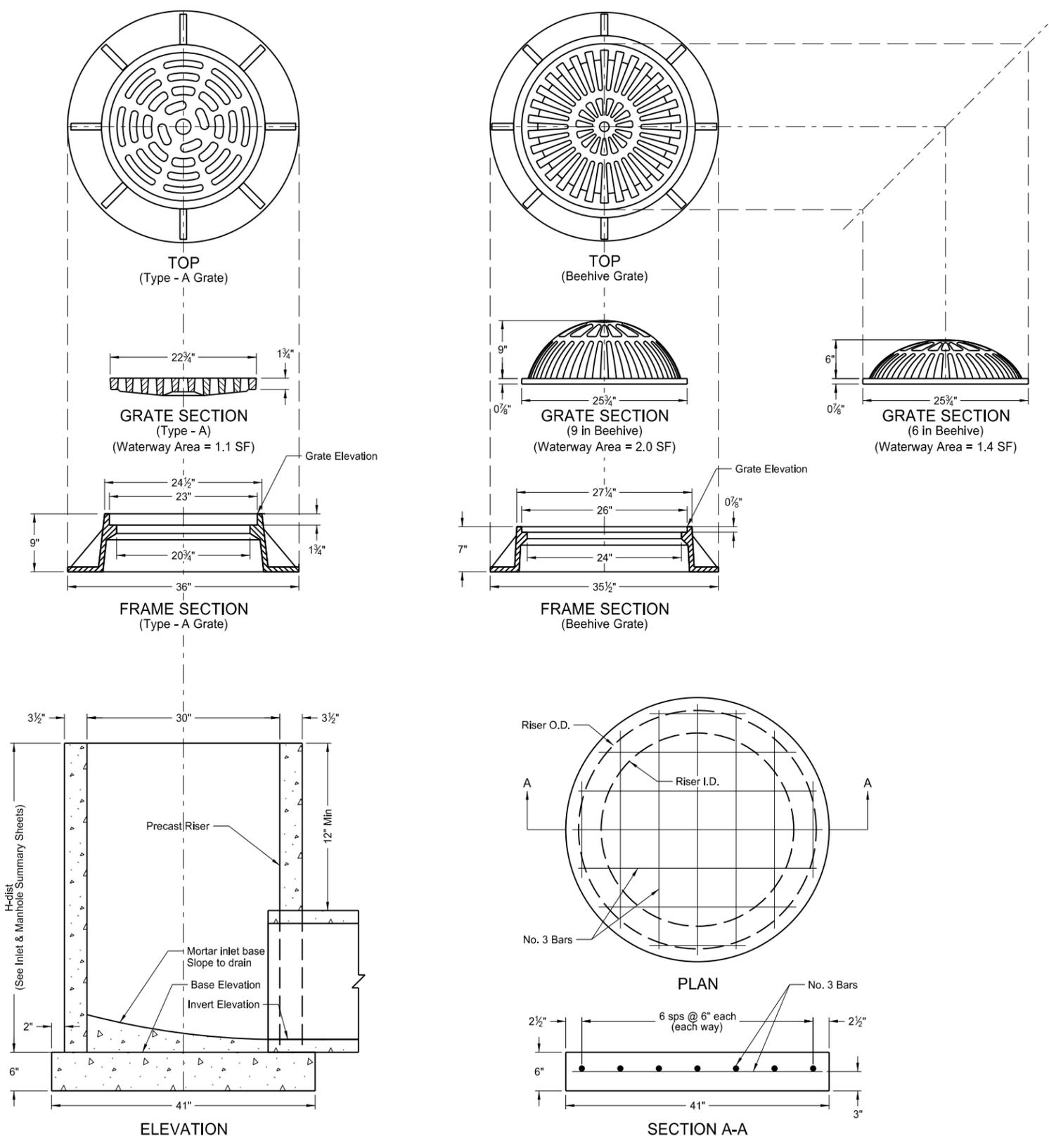
- Other castings, similar in dimension, may be used if the casting conforms to the riser section and has a grate style as specified in the plans which meets or exceeds the waterway area listed. If modifications to the inlet are required to facilitate similar castings the contractor must receive written approval from the Engineer.
- Castings shall be manufactured in accordance with AASHTO M306-09. Metal used in the manufacture of castings shall conform to AASHTO M105 Class 35B.
- The contractor shall have the option of using precast or cast-in-place bases. Class of concrete shall be AE-3. Construction shall be in accordance with section 722.03 of the Standard Specifications.
- Precast concrete risers shall be constructed in accordance with AASHTO M199.
- On projects with P.C.C. pavement all inlet risers shall be constructed 4 to 5 inches below final elevation and adjusted to final grade after paving. Adjustment may be done with adjusting rings or cast-in-place concrete. All costs for this adjustment shall be included in the price bid for the inlet.
- All reinforcing steel shall be Grade 60 steel.
- Curb plates shall be used in lieu of curb boxes when curb height at inlet location is 4" or less.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-14-13	
REVISIONS	
DATE	CHANGE
11-27-13	Revised drawing title, notes & curb plate subtitle

This document was originally issued and sealed by
Roger Weigel,
 Registration Number
 PE-2930,
 on 11-27-13 and the original document is stored at the North Dakota Department of Transportation

INLET - CATCH BASIN

D-722-1A



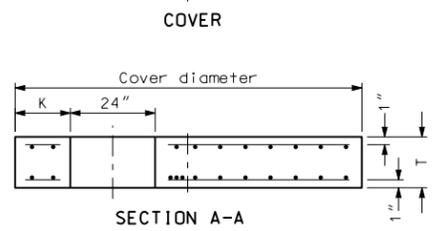
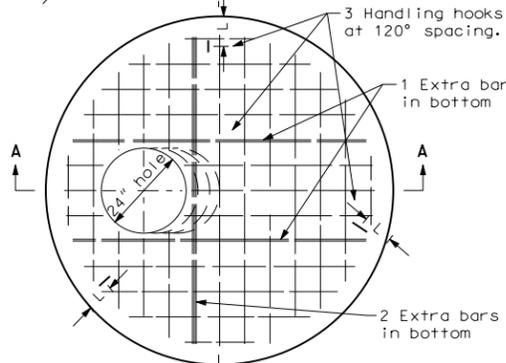
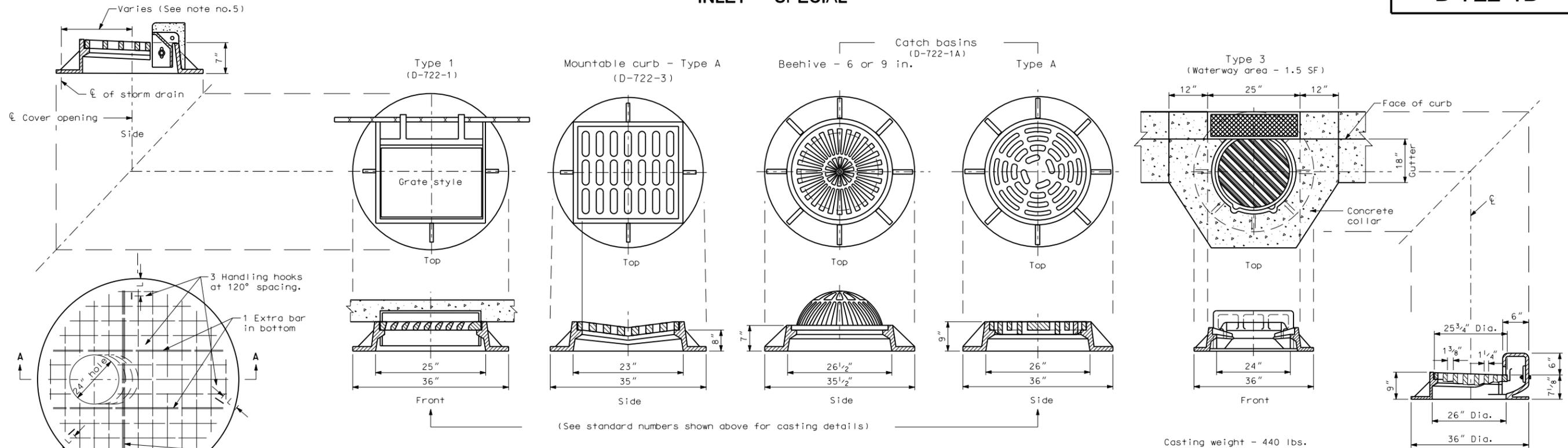
NOTES:

1. Other castings, similar in dimension, may be used if the casting conforms to the riser section and has a grate style as specified in the plans which meets or exceeds the waterway area listed. If modifications to the inlet are required to facilitate similar castings the contractor must receive written approval from the Engineer.
2. Castings shall be manufactured in accordance with AASHTO M306-09. Metal used in the manufacture of castings shall conform to AASHTO M105 Class 35B.
3. The contractor shall have the option of using precast or cast-in-place bases. Class of concrete shall be AE. The aggregate size shall be approved by the engineer in the field. Construction shall be in accordance with section 722.03 of the Standard Specifications.
4. Precast concrete risers shall be constructed in accordance with AASHTO M199.
5. On projects with P.C.C. pavement all inlet risers shall be constructed 4 to 5 inches below final elevation and adjusted to final grade after paving. Adjustment may be done with adjusting rings, masonry or cast-in-place concrete. All costs for this adjustment shall be included in the price bid for the inlet.
6. All reinforcing steel shall be Grade 60 steel.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-14-13	
REVISIONS	
DATE	CHANGE

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INLET - SPECIAL



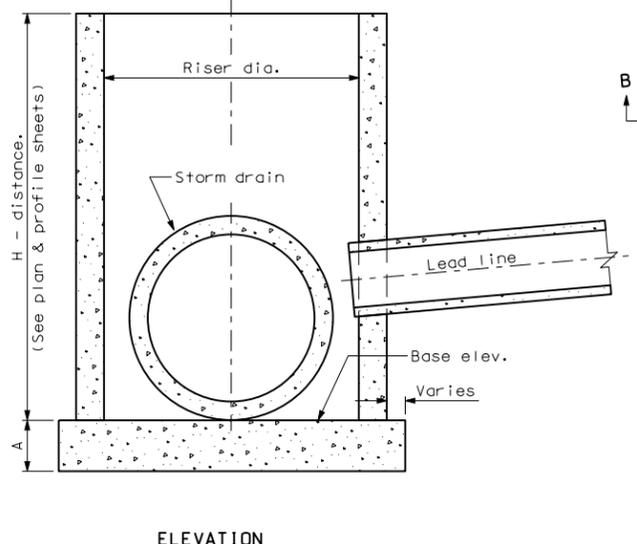
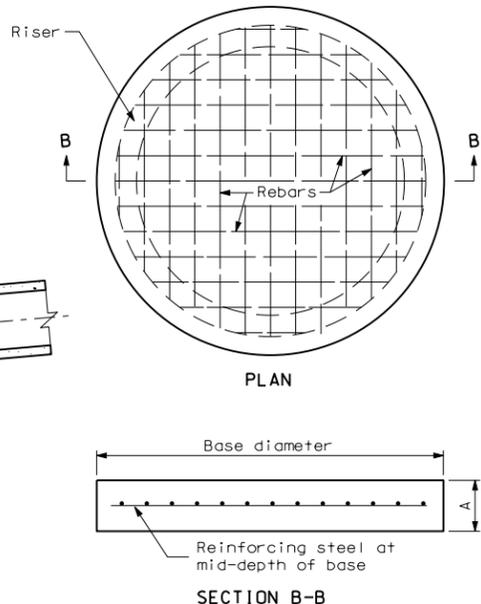
		RISER COVERS					RISER BASES				
RISER DIA.	COVER DIA.	WEIGHT OF SECTION (lbs)	T	K	L	TOP BARS	BOTTOM BARS	BASE DIA.	WEIGHT OF SECTION (lbs)	A	BARS
48"	58"	1110	6"	6"	8"	#4 at 6"	#4 at 6"	66"	1785	6"	#3 at 6"
60"	72"	2470	8"	7"	9"	#3 at 6"	#4 at 6"	78"	3320	8"	#3 at 6"

NOTES:

- Other castings, similar in dimension and of equal or greater weight than that shown, may be used if accepted by the engineer in writing. The grate style shall be as specified on the plans and included in the price bid for "Inlet - Special (casting type & riser size)".
- Metal used in the manufacture of castings shall conform to AASHTO M-105, Class 35B.
- The contractor shall have the option of using precast or poured in place bases. Class of concrete shall be AE. The aggregate size shall be approved by the engineer in the field. Construction shall be in accordance with section 722.03 of the Standard Specifications.
- Precast barrels shall be constructed in accordance with AASHTO M-199.
- The distance between the ℓ of the cover opening and the storm drain shall be noted on the P & P sheets.
- Ladder rungs shall be provided for riser sections whenever the Type 3 casting is specified. Rungs shall also be required when other castings are used and is noted on the P & P sheets.
- On projects with P.C.C pavement all inlet risers or barrels shall be constructed 4 to 5 inches below final elevation and adjusted to final grade after the paving. Adjustment may be done with adjusting rings, masonry, or cast-in-place. All costs for this adjustment shall be included in the price bid for the inlet.
- For Inlet - Special, Mountable - Type B details see Standard D-722-3.

PAY ITEM

- 48 in. riser
 - Inlet - Special, Type 1 - 48 in. Ea.
 - Inlet - Special, Type 2 - 48 in. Ea.
 - Inlet - Special, Mountable, Type A - 48 in. Ea.
 - Inlet - Special, Mountable, Type B - 48 in. Ea.
 - Inlet - Special, Catch basin, 6 in. beehive - 48 in. . Ea.
 - Inlet - Special, Catch basin, 9 in. beehive - 48 in. . Ea.
 - Inlet - Special, Catch basin, Type A - 48 in. Ea.
 - Inlet - Special, Type 3 - 48 in. Ea.
- 60 in. riser
 - Inlet - Special, Type 1 - 60 in. Ea.
 - Inlet - Special, Type 2 - 60 in. Ea.
 - Inlet - Special, Mountable, Type A - 60 in. Ea.
 - Inlet - Special, Mountable, Type B - 60 in. Ea.
 - Inlet - Special, Catch basin, 6 in. beehive - 60 in. . Ea.
 - Inlet - Special, Catch basin, 9 in. beehive - 60 in. . Ea.
 - Inlet - Special, Catch basin, Type A - 60 in. Ea.
 - Inlet - Special, Type 3 - 60 in. Ea.
- 72 in. riser
 - Inlet - Special, Type 1 - 72 in. Ea.
 - Inlet - Special, Type 2 - 72 in. Ea.
 - Inlet - Special, Mountable, Type A - 72 in. Ea.
 - Inlet - Special, Mountable, Type B - 72 in. Ea.
 - Inlet - Special, Catch basin, 6 in. beehive - 72 in. . Ea.
 - Inlet - Special, Catch basin, 9 in. beehive - 72 in. . Ea.
 - Inlet - Special, Catch basin, Type A - 72 in. Ea.
 - Inlet - Special, Type 3 - 72 in. Ea.



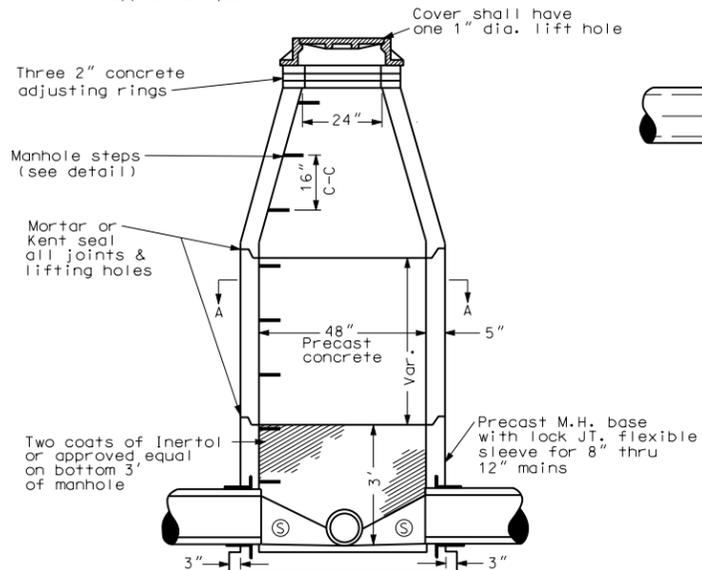
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-01-89	
REVISIONS	
DATE	CHANGE
11-01-90	Note 7 added
08-28-02	Added pay items
10-22-02	Added note
12-01-04	PE Stamp added

This document was originally issued and sealed by **MARK S. GAYDOS** Registration Number **PE- 4518**, on 12/01/04 and the original document is stored at the North Dakota Department of Transportation

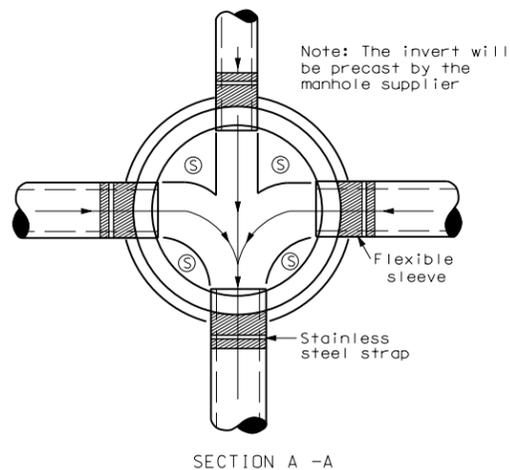
SANITARY MANHOLE

Shelf

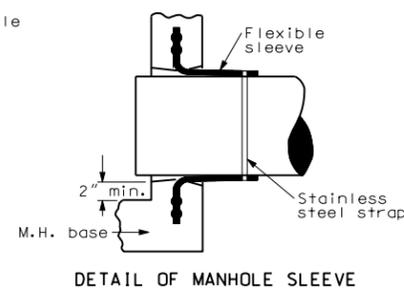
Casting frame and cover
Neenah Foundry Co. R-1726A,
Municipal Casting Inc. 304 & 304A
or approved equal.



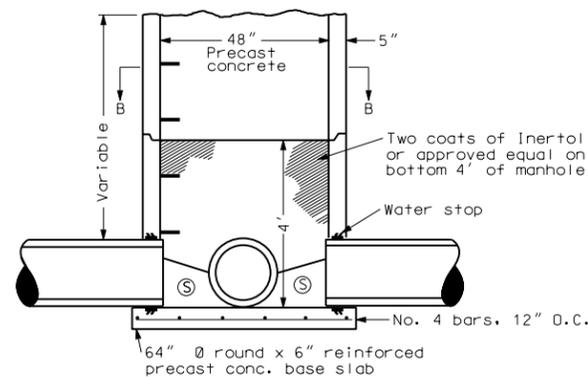
SANITARY MANHOLE
FOR 8", 10" & 12" MAINS



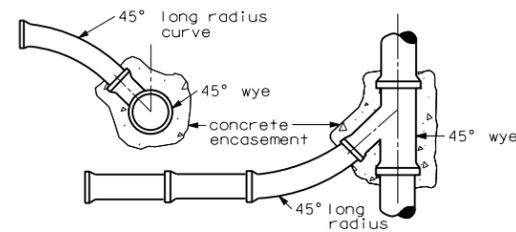
SECTION A - A



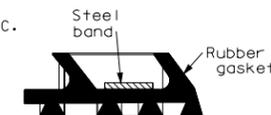
DETAIL OF MANHOLE SLEEVE



SANITARY MANHOLE
FOR 15" MAINS & LARGER

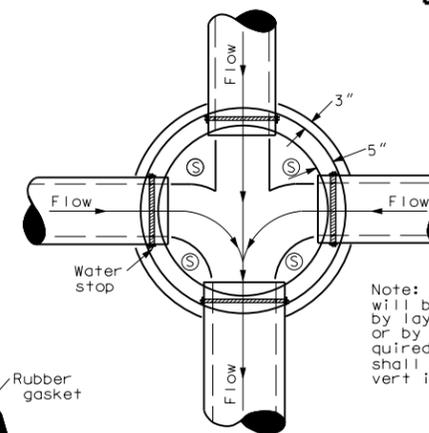


LATERAL CONNECTIONS
SANITARY SEWER



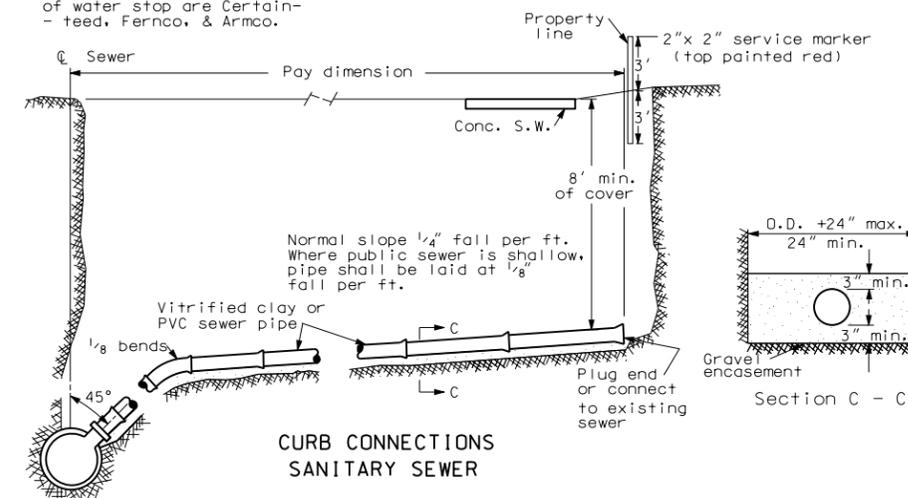
M.H. WATER STOP

Note: Approved manufacturers of water stop are Certain-tyed, Fernco, & Armco.

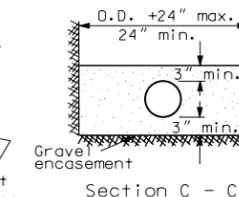


Section B - B

Note: Channels in M.H. bottoms will be formed with sewer pipe by laying pipe straight through or by using bend or tees as required. The top half of the pipe shall be cut out after the invert is poured with concrete.

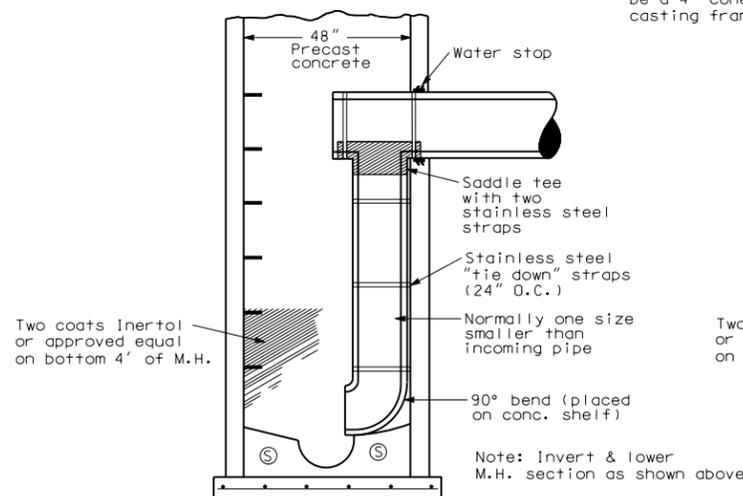


CURB CONNECTIONS
SANITARY SEWER



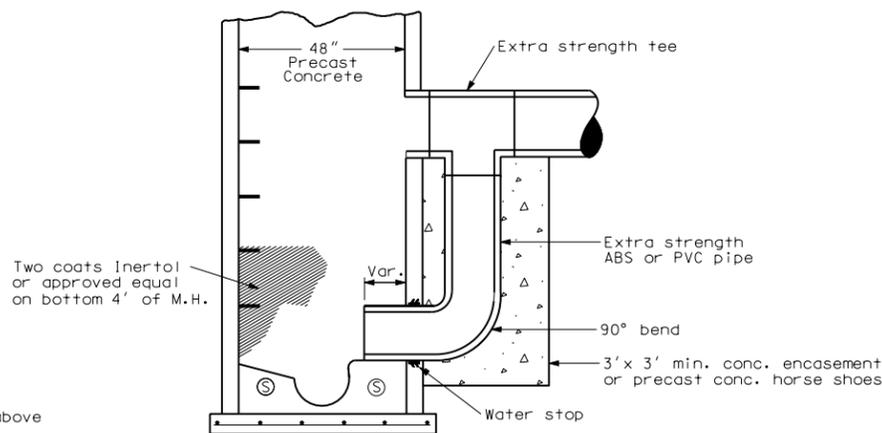
Section C - C

Note: Top of M.H. shall be a 4' cone with std. casting frame & cover



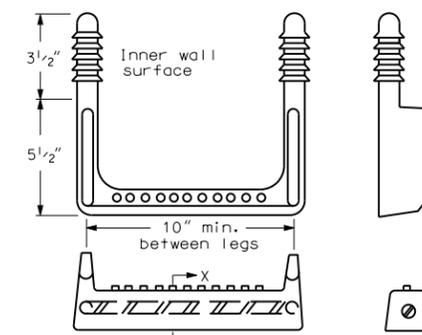
INTERIOR DROP CONNECTION
SANITARY MANHOLE

Note: The interior drop connection as shown, will only be used with the expressed consent of the engineer.



EXTERIOR DROP CONNECTION
SANITARY MANHOLE

The drop connection shall be used for a sewer entering a M.H. at an elev. 24" or more above the manhole invert.



MANHOLE STEP

Step shall be completely encased in a corrosion resistant rubber, which will resist deterioration from hydrogen sulphide or other chemicals and gases encountered in M.H. application. Also step shall have a vertical resistance of 400 lbs. & pullout resistance of 1000 lbs. such as, the wedg-lok step by Delta Pipe Products or approved equal.

Section X - X

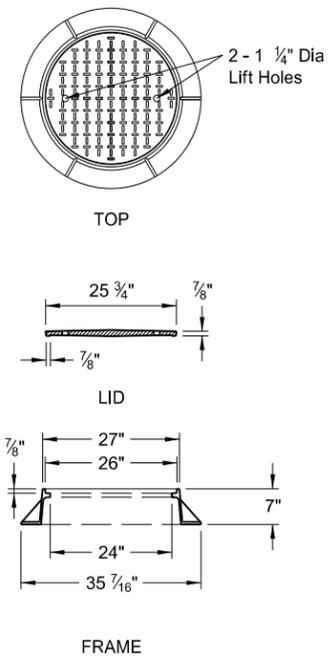
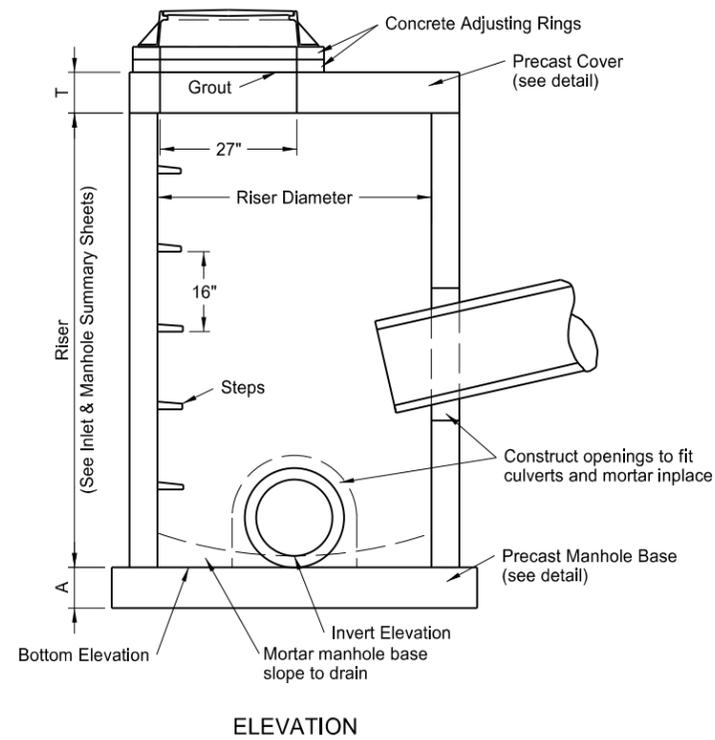
TRENCH BACKFILL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-1-86	
REVISIONS	
DATE	CHANGE
03-07-01	Layout revision
12-01-04	PE Stamp added

This document was originally issued and sealed by
MARK S. GAYDOS
Registration Number
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on 12/01/04 and the original document is stored at the
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MANHOLE DETAILS

D-722-5



PRECAST MANHOLE COVERS

RISER DIAMETER	COVER DIAMETER	WEIGHT OF SECTION	T	K	L	BOTTOM * BARS	TOP * BARS
48"	58"	1,080 Lb	6"	6"	8"	#4 at 6"	—
54"	65"	1,910 Lb	8"	6"	8"	#4 at 6"	—
60"	72"	2,430 Lb	8"	7"	9"	#4 at 6"	#4 at 11"
66"	79"	3,010 Lb	8"	7"	9"	#4 at 6"	#4 at 11"
72"	86"	3,640 Lb	8"	8"	10"	#4 at 6"	#4 at 11"
84"	100"	5,060 Lb	8"	9"	11"	#5 at 6"	#5 at 11"
96"	114"	6,695 Lb	8"	9"	11"	#5 at 6"	#5 at 11"
108"	128"	12,810 Lb	12"	10"	12"	#5 at 6"	#5 at 11"
120"	142"	15,900 Lb	12"	11"	13"	#5 at 6"	#5 at 11"

* - Reinforcement listed shall be placed in each direction.

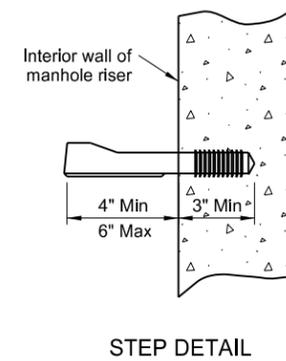
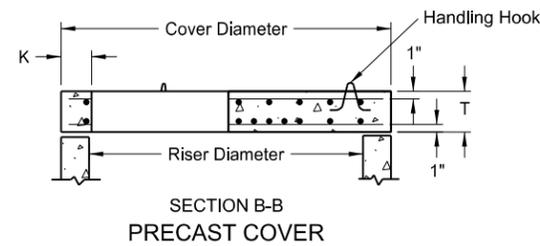
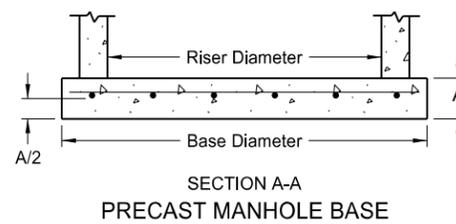
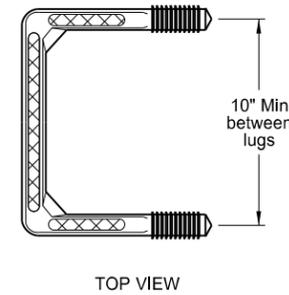
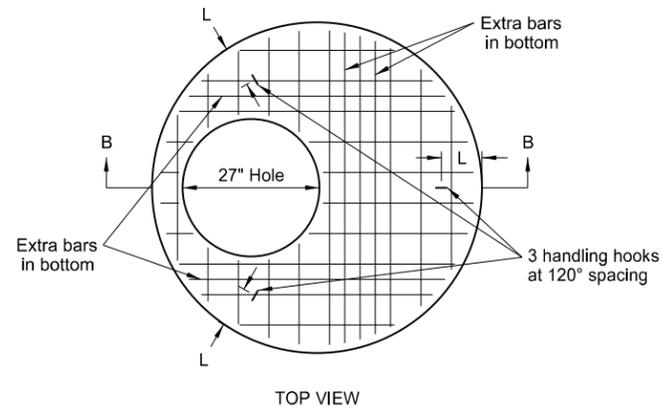
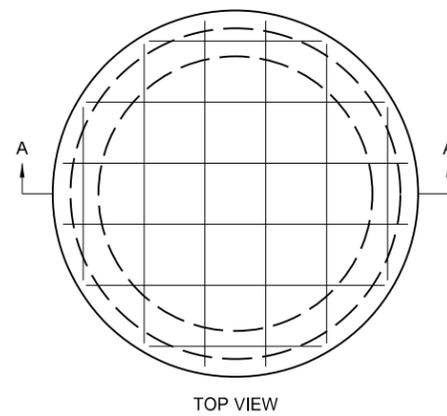
MANHOLE BASES

RISER DIAMETER	BASE DIAMETER	WEIGHT OF SECTION	A	BARS *
48"	66"	1,785 Lb	6"	#4 at 12"
54"	72"	2,830 Lb	8"	#4 at 12"
60"	78"	3,320 Lb	8"	#4 at 12"
66"	86"	4,035 Lb	8"	#4 at 12"
72"	92"	4,620 Lb	8"	#4 at 12"
84"	107"	6,245 Lb	8"	#4 at 12"
96"	120"	7,855 Lb	8"	#4 at 12"
108"	132"	14,255 Lb	12"	#4 at 8"
120"	148"	17,925 Lb	12"	#4 at 8"

* - Reinforcement listed shall be placed in each direction.

NOTES:

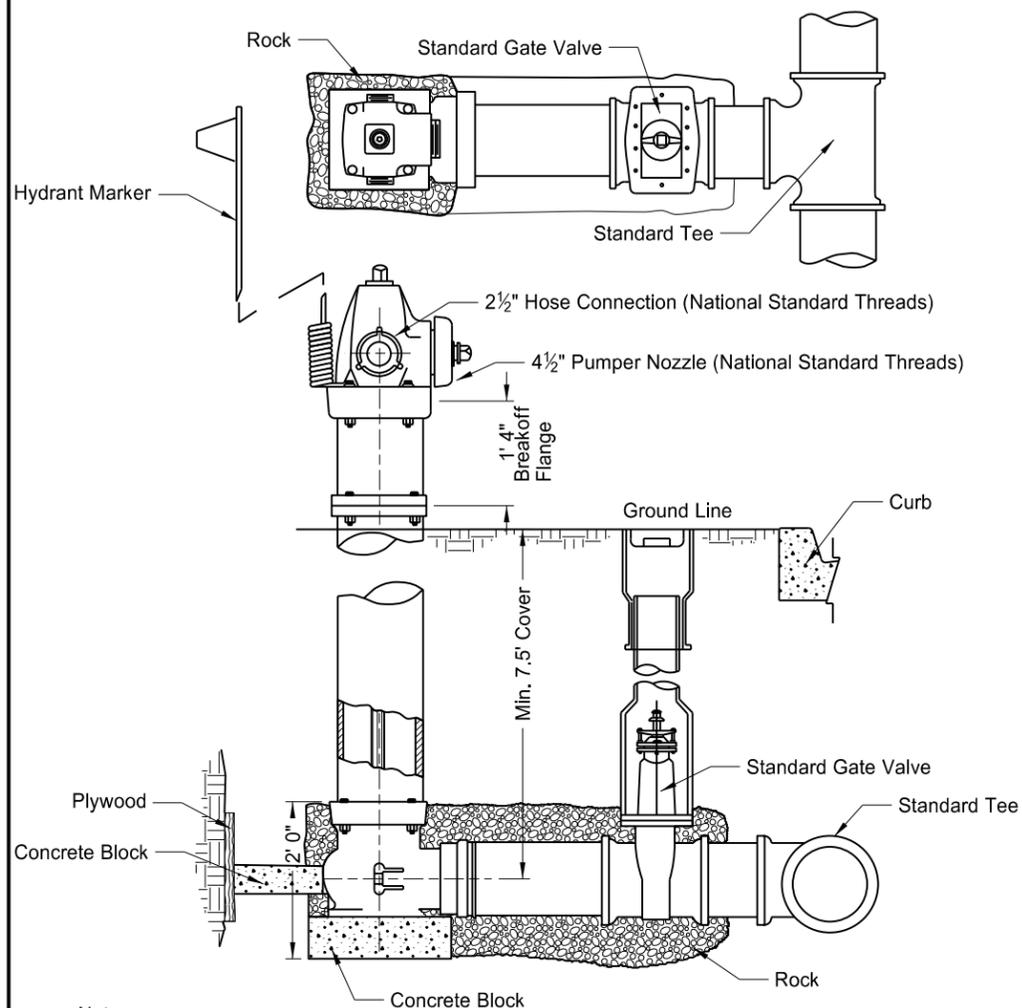
- The contractor shall have the option of using precast or cast-in-place bases. Class of concrete shall be AE. The aggregate size shall be approved by the engineer in the field. Construction shall be in accordance with section 722.03 of the Standard Specifications.
- Precast concrete manholes, risers and steps shall conform to AASHTO M199.
- Precast concrete bases and covers shall be reinforced as shown in the table for the corresponding riser diameter.
- All reinforcing steel shall be Grade 60 steel.
- Bottoms of manhole risers shall be cut or precast square to fit the manhole base. Grout joint between base and riser with cement mortar.
- The contractor may construct the manhole lower than plan grade and bring the casting to grade using precast adjusting rings in a manner satisfactory to the engineer in the field.
- Manhole steps shall be corrosion resistant and shall have a minimum vertical load resistance of 800 pounds and a minimum horizontal pull-out resistance of 400 pounds. Configuration of the steps shall be approved by the Engineer.
- Precast concrete manhole covers shown are designed for an HS-20 wheel load and a maximum fill height of 15'-0". Special design required for heavier wheel loads and/or greater fill heights.
- Other castings, similar in dimension, may be used if the casting conforms to the manhole cover and has a lid style as specified. If modifications to the manhole cover are required to facilitate similar castings the contractor must receive written approval from the engineer.
- Castings shall be manufactured in accordance with AASHTO M306-09. Metal used in the manufacture of castings shall conform to AASHTO M105 Class 35B.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
05-14-2013	
REVISIONS	
DATE	CHANGE

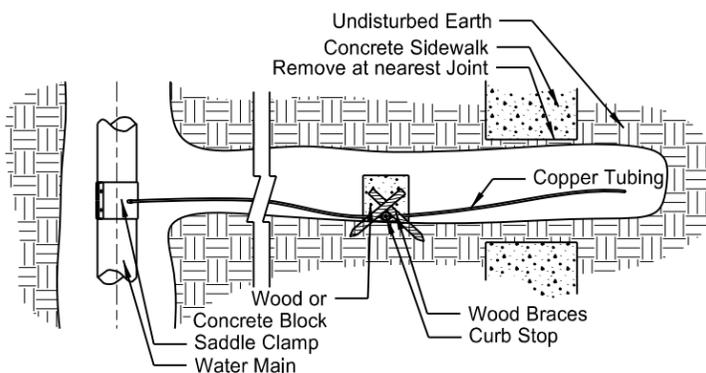
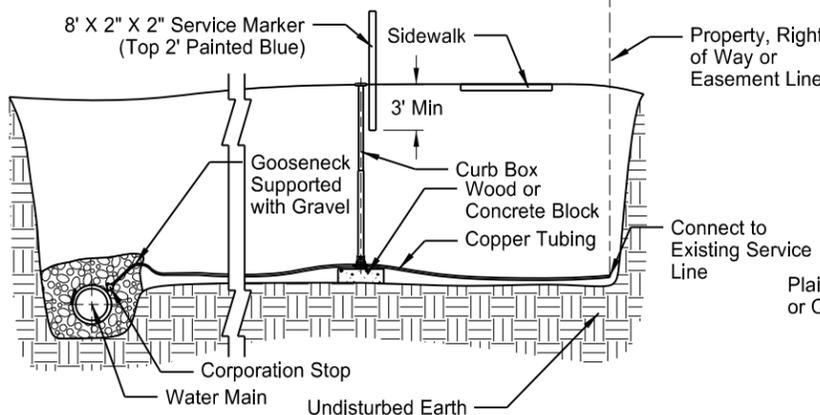
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 PE-2930,
 on 5-14-13 and the original document is stored at the North Dakota Department of Transportation

WATERWORKS



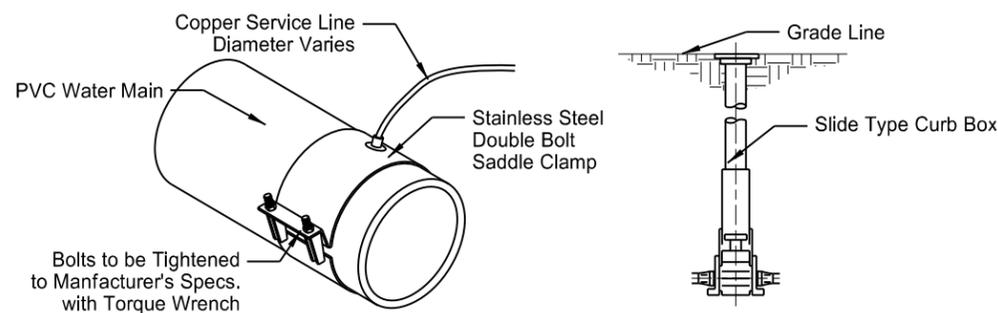
- Notes:
1. Operating & Cap Nuts: City Standards
 2. Supply and furnish and install hydrant marker. Cost will be included with the unit bid price for the hydrant. The hydrant marker shall be current with city standards or as approved by the engineer in the field.

STANDARD FIRE HYDRANT & CONNECTION

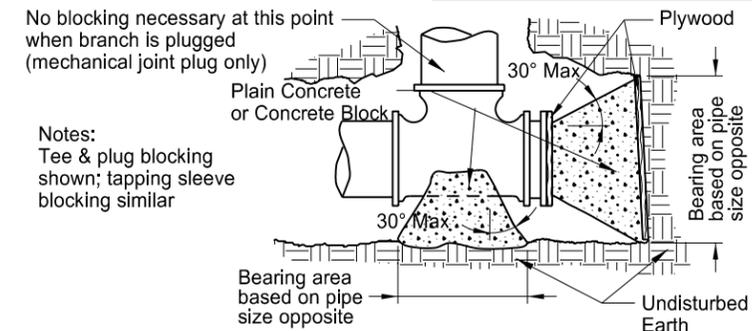


- Notes:
1. Service clamp are not required where small size service lines are connected to large cast iron or ductile iron pipe and three threads of the corporation stop make contact with the wall.
 2. Trench shall be gravel backfill from water main to back of curb line and under sidewalk areas or standard compaction of earth backfill where specified.

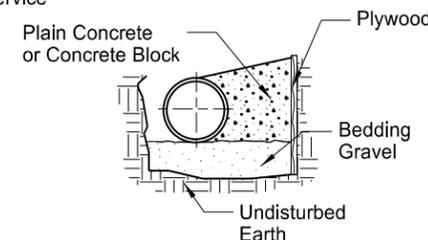
WATER CURB CONNECTION



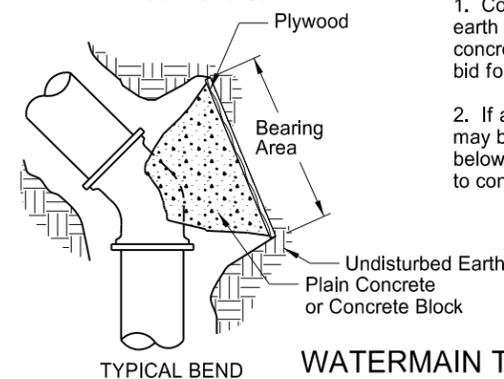
TYPICAL CORPORATION STOP AND CURB STOP



- Notes:
- Tee & plug blocking shown; tapping sleeve blocking similar



TYPICAL SECTION

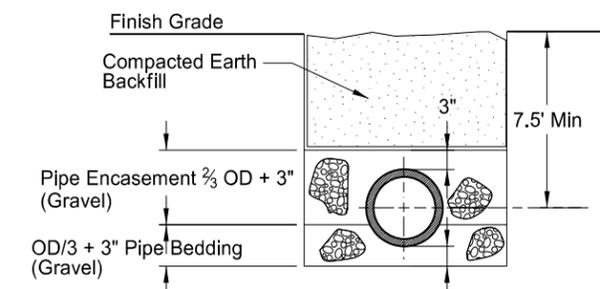


TYPICAL BEND

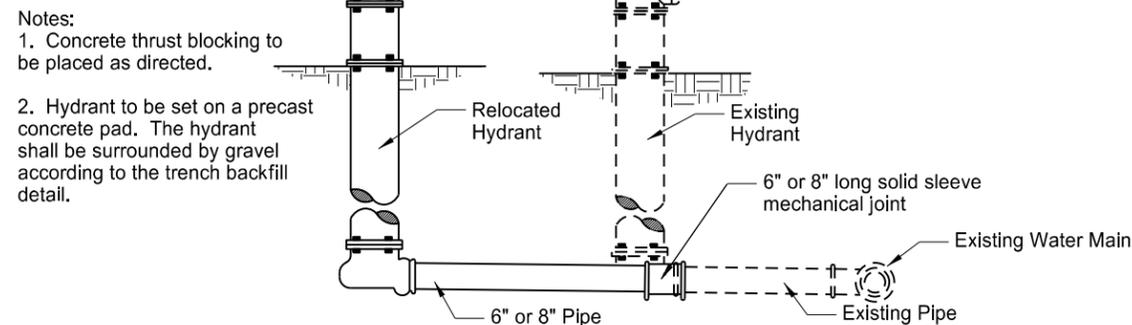
WATERMAIN THRUST BLOCK DETAILS

Table of Required Bearing Areas					
Size of Pipe	90° Bend	45° Bend	22.5° Bend	11.25° Bend	Tees, Plugs & Tapping Sleeves
4"	2' Sq	2' Sq	2' Sq	2' Sq	2' Sq
6"	3' Sq	2' Sq	2' Sq	2' Sq	3' Sq
8"	5' Sq	3' Sq	2' Sq	2' Sq	4' Sq
10"	8' Sq	4' Sq	3' Sq	2' Sq	6' Sq
12"	11' Sq	6' Sq	3' Sq	2' Sq	8' Sq
16"	20' Sq	11' Sq	6' Sq	4' Sq	15' Sq
18"	25' Sq	14' Sq	7' Sq	4' Sq	18' Sq

- Notes:
1. Concrete blocking to be poured against undisturbed earth and plywood. Keep bells and bolts free of concrete. Concrete in place to be included in price bid for water main.
 2. If approved by the engineer, solid concrete blocks may be used for blocking on 8" Dia. pipe and below. 10" Dia. pipe and above will conform to concrete poured in place areas as shown above.



TRENCH BACKFILL



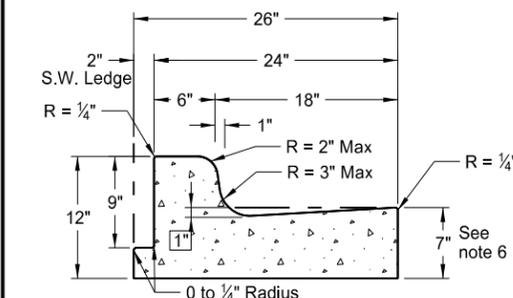
- Notes:
1. Concrete thrust blocking to be placed as directed.
 2. Hydrant to be set on a precast concrete pad. The hydrant shall be surrounded by gravel according to the trench backfill detail.

LAYOUT FOR RELOCATION OF HYDRANTS

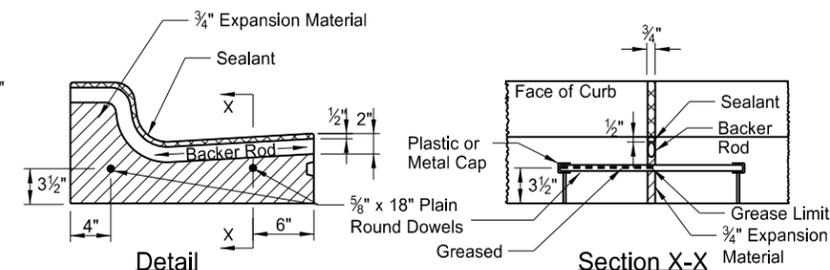
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-22-10	
REVISIONS	
DATE	CHANGE

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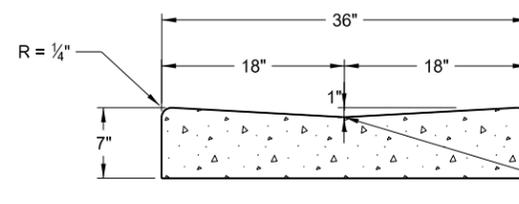
Curb & Gutter and Valley Gutter



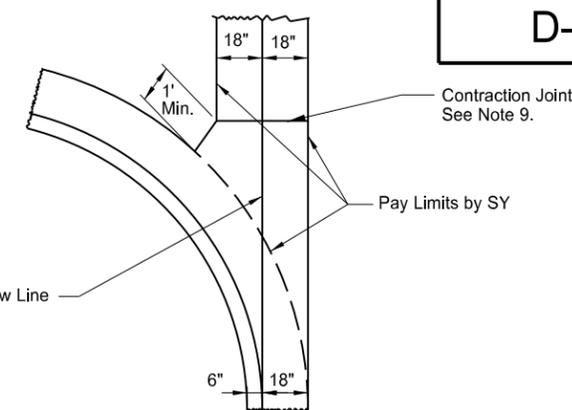
Curb & Gutter Type 1 (Sec. A & B)
Adjacent to Concrete Sidewalk,
Median, or Parking Lot.
(Sec. A shown. See Sec B for
additional details.)



Isolation Joint



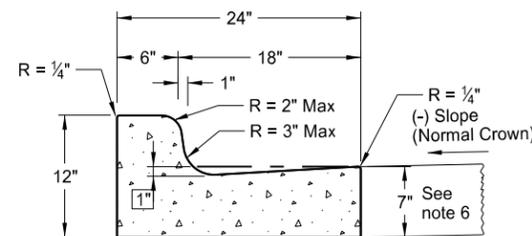
36" Concrete Valley Gutter Detail



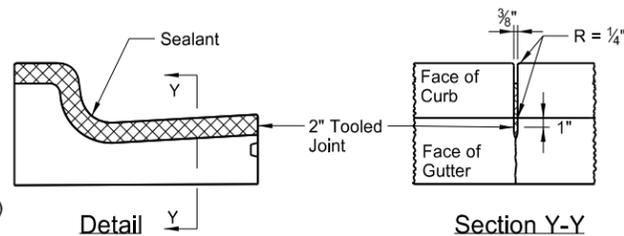
36" Concrete Valley Gutter Plan

NOTES:

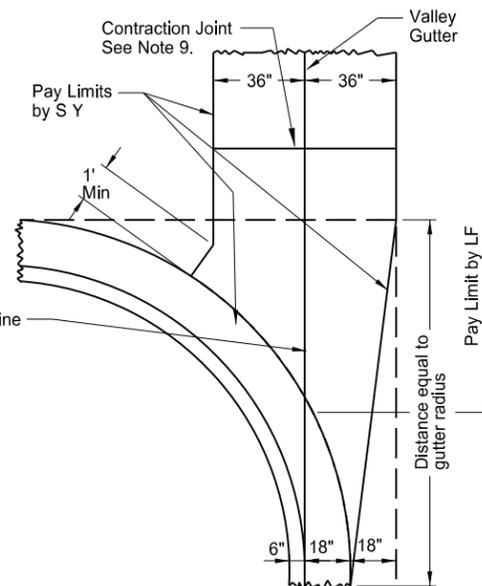
1. Curb and Gutter Type 1 (Sec. A & B) to be used. Section "A" to be used with (-) pavement slopes and section "B" to be used with (+) pavement slopes.
2. Contraction Joints: Tool the Curb & Gutter 2" as shown on the contraction joint details.
3. Isolation Joints: Isolation joint material shall be 3/4" preformed expansion joint filler conforming to the standard specifications. The opening for the backer rod and joint sealant shall be formed by a pre-cut piece of wood or other material approved by the engineer. Dowel supports are not required on the second pour at a cold joint, plastic or metal caps and greased dowels shall be installed in the cold joint for the second pour.
4. Joint Spacing: For hot bituminous pavements the joint spacing for the curb and gutter shall be 10' max. with the panels on each side of the inlets. For concrete pavements the joint spacing for the curb and gutter shall match the pavement joint on PCC Pavements of approximately 15' spacing.
5. Joint sealing: All contraction and isolation joints shall be sealed as shown in the details. The joint sealant for contraction joints shall conform to section 826.02B. The sealant for expansion joints shall be as specified in note 3 above. The sealant shall be tooled and installed in accordance with the manufacturer's recommendations.
6. Depth of Face of Gutter: For hot bituminous pavement the depth of gutter shall be 7" as shown. For PCC pavements, the Contractor has the option to match the depth of gutter to the depth of the adjacent PCC pavement or to construct a 7" depth as shown.
7. When the curb and gutter abuts PCC pavement, it shall be tied to the PCC pavement. The tie bar shall consist of a No. 3 bar, 1'-6" in length spaced 4' center to center.
8. On street returns and other locations where the new curb and gutter ends and does not abut existing curb and gutter, the end two (2) feet of the curb shall be tapered from 6" in height to 0". A 1/2" preformed isolation joint which is full depth and the same shape as the curb and gutter shall be installed just ahead of the taper. An 18" tie bar shall be installed across the joint.
9. Valley Gutter Joints: Contraction joints are required at approx. 10' intervals. The contraction joints shall be 1/8" min. to 3/8" max. in width. The joints shall be formed by sawing or scoring to a minimum depth of 2". The joint sealant shall be a hot poured elastic type joint sealer in accordance with Section 826.02A.2 of the Standard Specifications. The joint and sealant shall be included in the price bid for Valley Gutter.



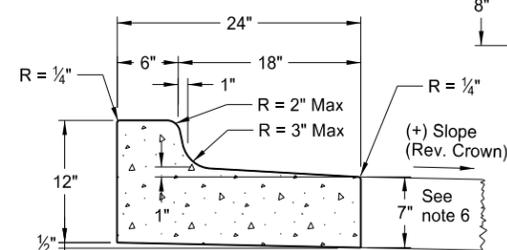
Curb & Gutter Type 1 (Sec. A)



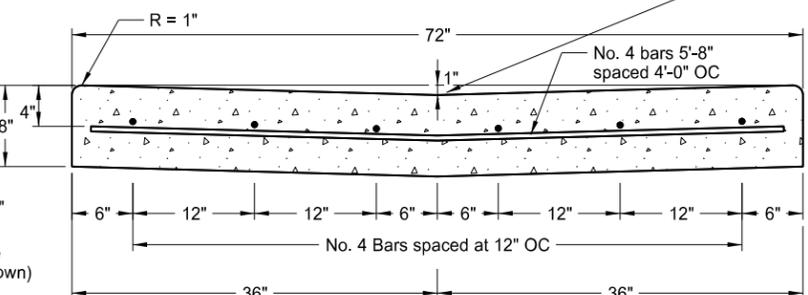
Contraction Joint



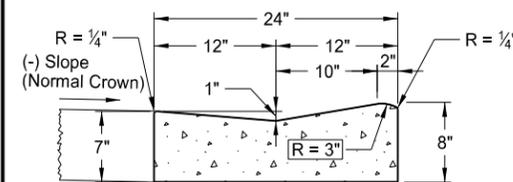
72" Concrete Valley Gutter Plan



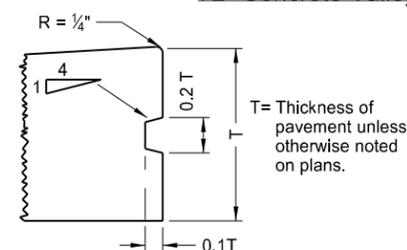
Curb & Gutter Type 1 (Sec. B)



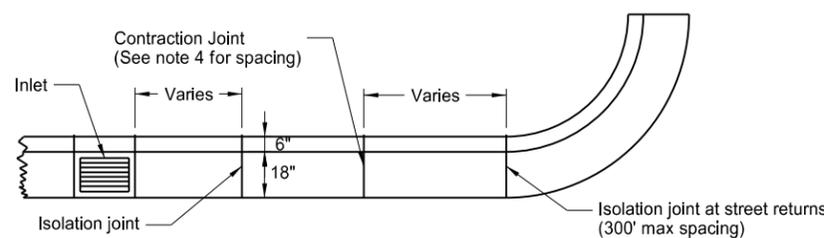
72" Concrete Valley Gutter Detail



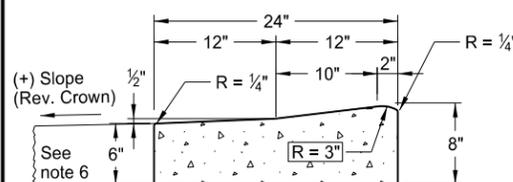
Mountable Curb & Gutter Type 1 (Sec. A)



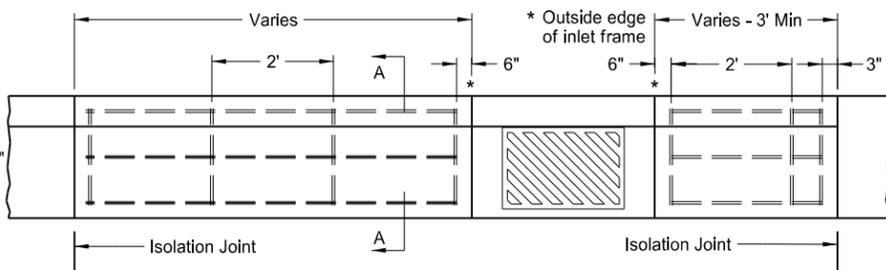
Keyway Detail for Curb & Gutter
(To be used with PCC Pavement and Drives)



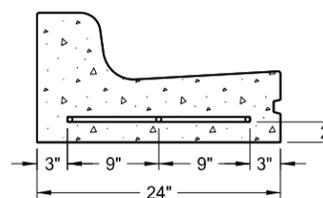
Joint Location Detail



Mountable Curb & Gutter Type 1 (Sec. B)



Curb & Gutter Reinforcing at Inlets



Section A-A

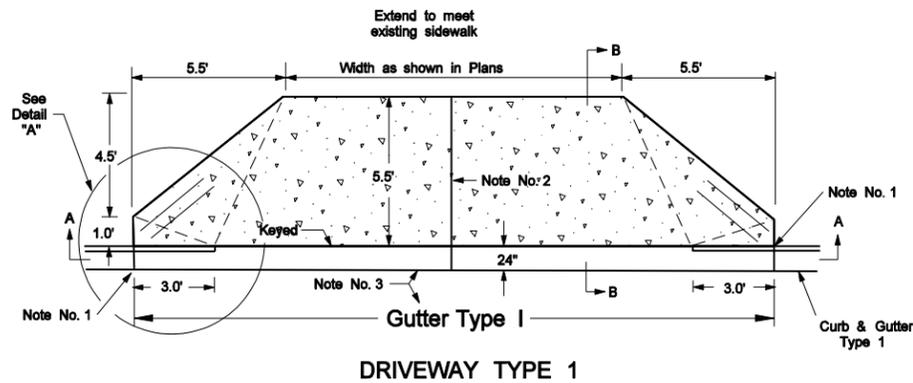
NOTE: All bars shall be #4 deformed reinforcing bars. Splices will not be permitted. Reinforcing bars at inlet locations will not be paid for separately, but shall be included in the price bid for "Curb and Gutter - Type 1." This includes inlets located on radii. The reinforcement shall be extended to the second joint (rebar placed through the first joint) in cases where the 3' min. panel length cannot be obtained.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-7-2013	
REVISIONS	
DATE	CHANGE

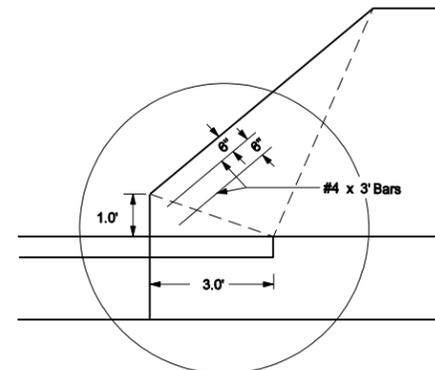
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CONCRETE DRIVEWAY TYPE 1 (URBAN)

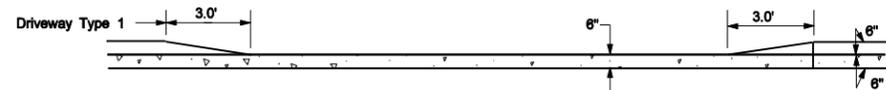
D-750-1



DRIVEWAY TYPE 1



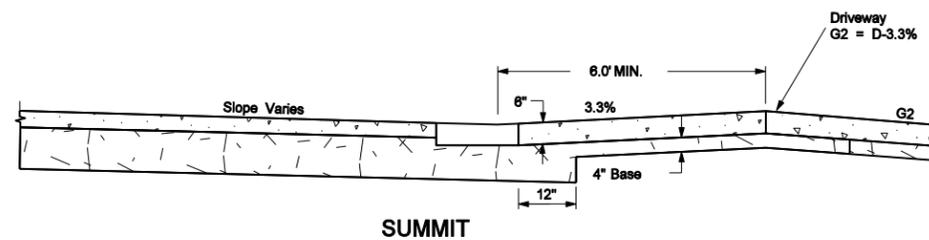
DETAIL "A"



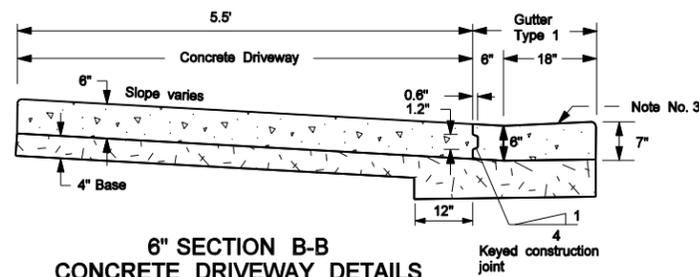
6" SECTION A-A



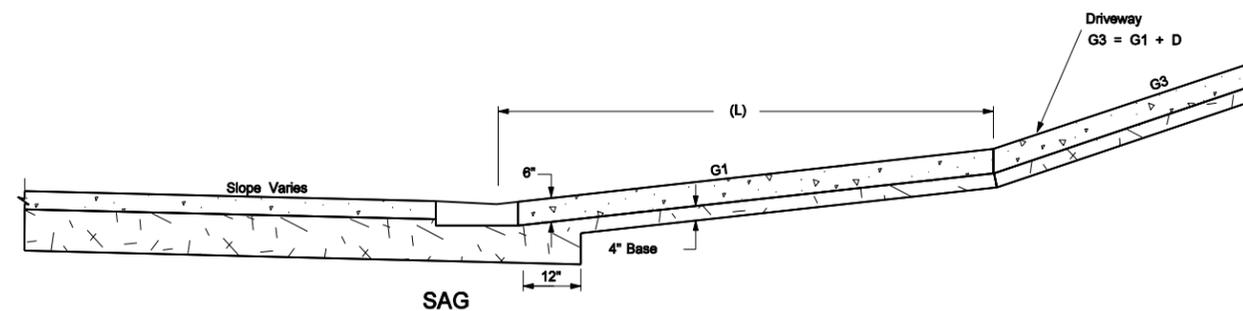
8" SECTION A-A



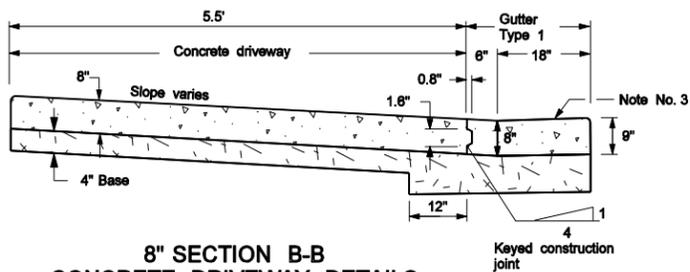
SUMMIT



6" SECTION B-B
CONCRETE DRIVEWAY DETAILS



SAG



8" SECTION B-B
CONCRETE DRIVEWAY DETAILS

NOTES:

1. On bituminous pavements place a 3/4" isolation joint full depth and the same shape as the curb and gutter. On PCC Pavements the curb and gutter joints match those of the pavement.
2. Joint spacing: The driveway joint spacing shall match the curb and gutter or P.C.C. Pavement joint spacing. (See Standard Drawing D-748-1). The joint may be a keyed construction joint, a sawed, or a grooved joint. The joint depth shall be a minimum of 1/3 the depth of the concrete.
3. Gutter-Type 1 shall be paid for at the unit price bid for "Curb and Gutter-Type 1".
4. 6" Driveway to be used unless otherwise specified.
5. All joints shall be sealed. The joint sealant shall be low modulus silicone. The sealant shall be installed and tooled in accordance with the manufacturer's recommendations
6. All costs for labor, equipment, and material necessary to construct and seal joints shall be included in the price bid for the driveway.
7. 4" base material shall be placed under the concrete driveway. All labor and materials necessary to place the base material shall be included in the price bid for Salvage Base Course or Aggregate Base Course CL 5.

Driveway ADT	Grade G1		Dimension (L) ft.		Grade Changes (D)	
	Desirable	Maximum	Desirable	Minimum	Desirable	Maximum
(0-500)	5%	12% or controlled by vehicle clearance	12	6	+6%	15% or controlled by vehicle clearance
(500-1500)	3%	8%	20	20	± 3%	± 6%
(> 1500)	2%	5%	40	40	0%	± 3%

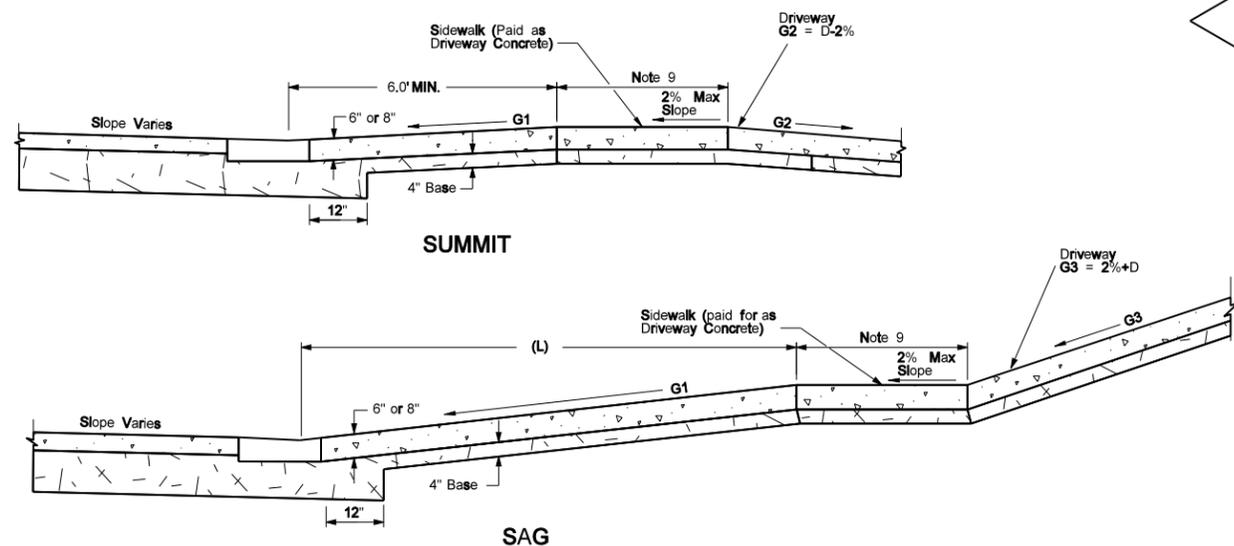
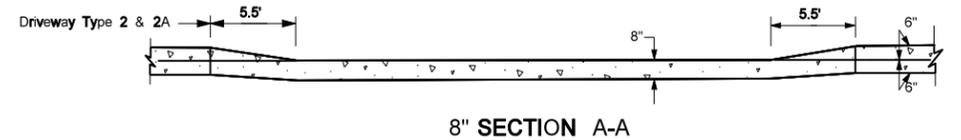
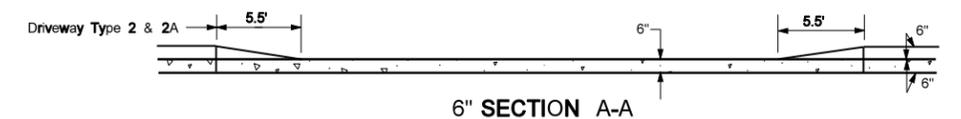
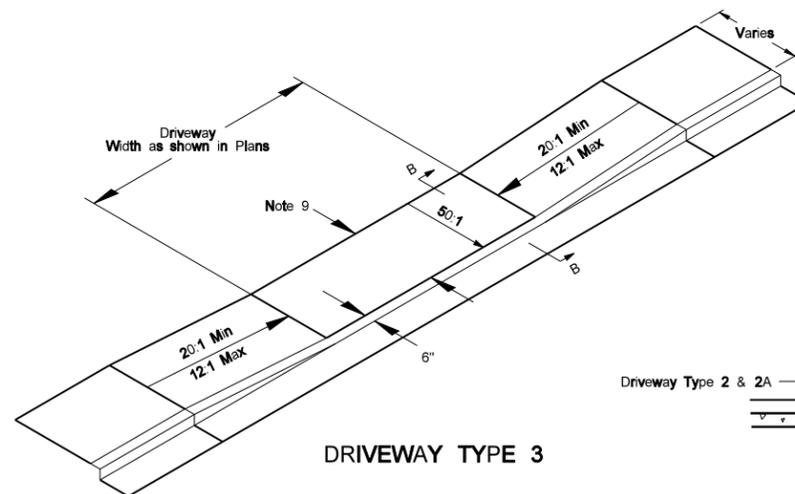
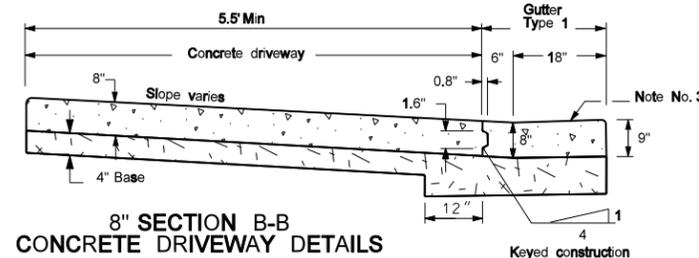
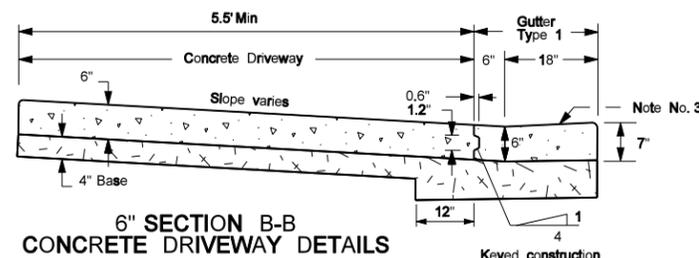
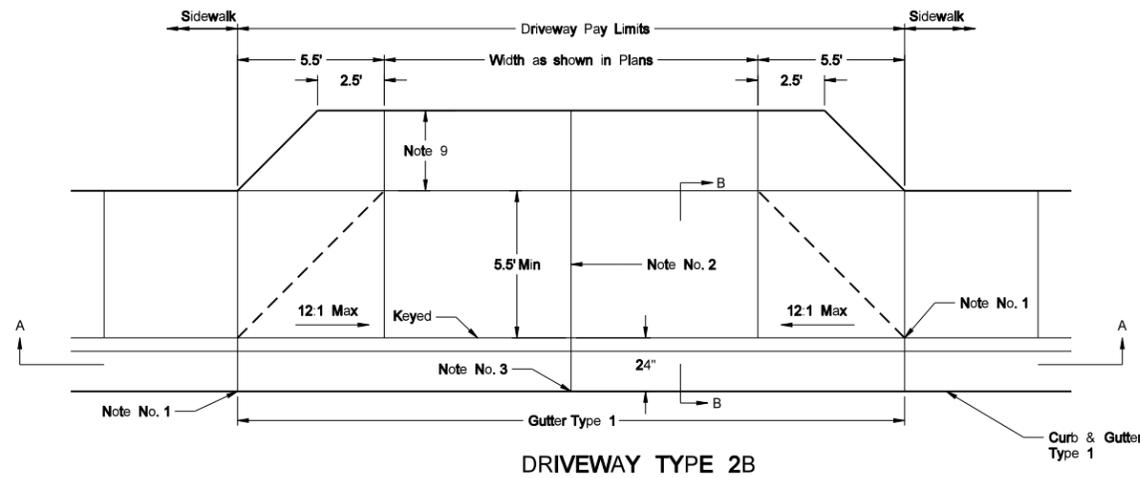
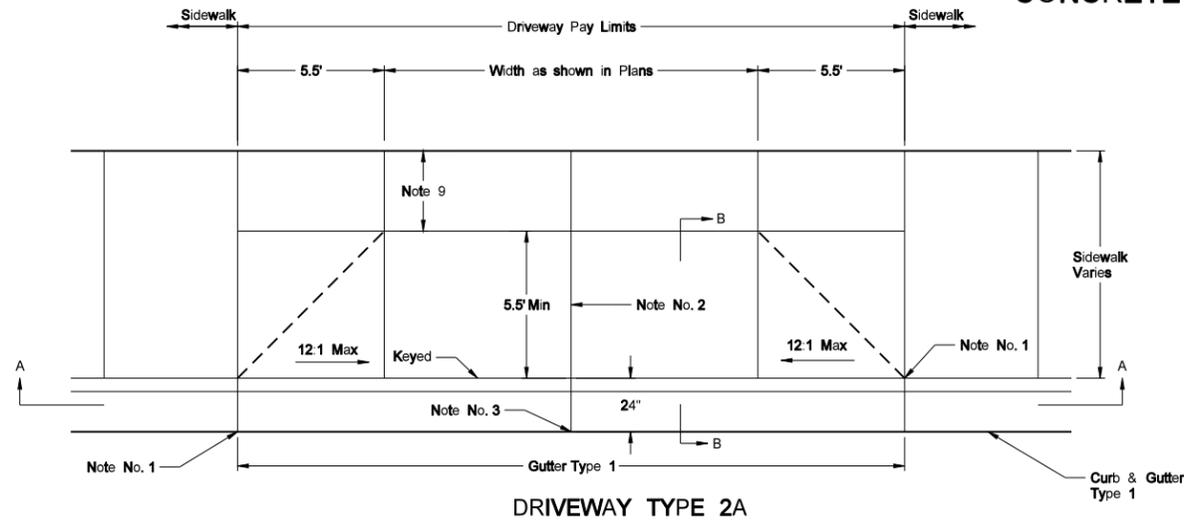
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 10-1-88	
REVISIONS	
DATE	CHANGE
03-01-88	Keyed ft dimension
07-01-88	Type 1 taper & quant.
05-01-91	Note 2, 5 & 6
08-08-92	Note 1
09-15-93	Note 5
11-15-93	isolation joint
10-24-94	Rev summit & sag
08-16-97	Rev note 5
01-24-04	Add base & note 7
05-12-04	added 2% to sag det.
12-01-04	PE Stamp added+
08-12-07	Revised to show Type 1 only & Removed Quantities table

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CONCRETE DRIVEWAY TYPE 2 and 3 (URBAN)

NOTES:

- On bituminous pavements place a 3/4" isolation joint full depth and the same shape as the curb and gutter. On P.C.C. Pavements the curb and gutter joints match those of the pavement.
- Joint spacing: The driveway joint spacing shall match the curb and gutter or P.C.C. Pavement joint spacing. (See Standard Drawing D-748-1). The joint may be a keyed construction joint, a sawed, or a grooved joint. The joint depth shall be a minimum of 1/3 the depth of the concrete.
- Gutter-Type 1 shall be paid for at the unit price bid for "Curb and Gutter-Type 1".
- 6" Driveway to be used unless otherwise specified.
- All joints shall be sealed. The joint sealant shall be low modulus silicone. The sealant shall be installed and tooled in accordance with the manufacturer's recommendations.
- All costs for labor, equipment, and material necessary to construct and seal joints shall be included in the price bid for the driveway.
- 4" base material shall be placed under the concrete driveway. All labor and materials necessary to place the base material shall be included in the price bid for Salvage Base Course or Aggregate Base Course CL 5.
- Sidewalk that falls behind a driveway shall be constructed to the same thickness as the driveway and shall be paid for as driveway concrete.
- 5' is desirable but if 5' cannot be used, 4' is the minimum allowable width.



Driveway ADT	Grade G1		Dimension (L) ft		Grade Changes (D)	
	Desirable	Maximum	Desirable	Minimum	Desirable	Maximum
(0-500)	5%	12% or controlled by vehicle clearance	12	6	+6%	15% or controlled by vehicle clearance
(500-1500)	3%	8%	20	20	± 3%	± 6%
(> 1500)	2%	5%	40	40	0%	± 3%

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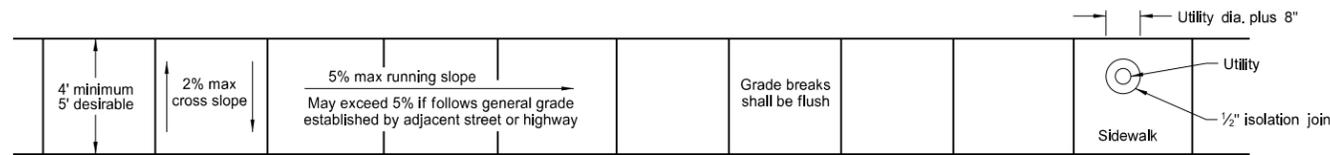
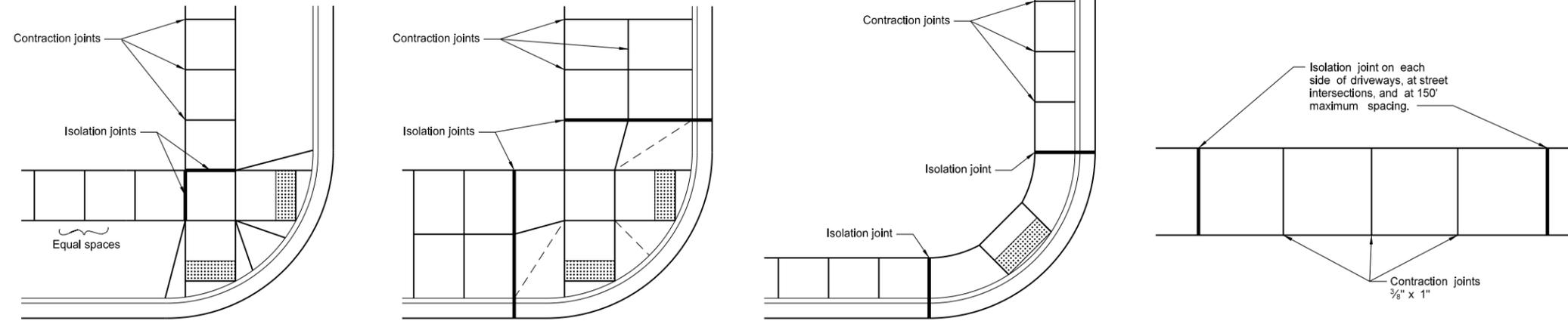
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SIDEWALK

D-750-2

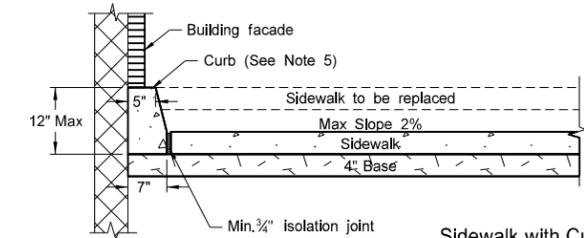
NOTES:

1. Curb ramp and detectable warning panel layouts are for informational purposes only. See Standard Drawing D-750-3 for curb ramp and detectable warning panel details.
2. Joint Spacing: Transverse contraction joint spacing shall vary from 4' to 6' to create approximate square panels. Longitudinal contraction joints shall be used where the sidewalk width is 8' or greater, and shall be spaced at half the sidewalk width. The contraction joints may be sawed or a grooved joint, and shall be a minimum of 1/3 the depth of the concrete. When the sidewalk is adjacent to the curb & gutter, the sidewalk joint spacing shall be varied to match up with the curb & gutter joints. Isolation joints should also be used between separately poured concretes, or between old and new concrete. The cost for all labor, equipment, and material necessary to construct contraction and isolation joints shall be included in the price bid for sidewalk concrete.
3. 4" sidewalk concrete thickness to be used unless otherwise specified in the plans.
4. 4" base material thickness to be used unless otherwise specified in the plans. All labor and materials necessary to place the base material shall be included in the price bid for "Salvage Base Course" or "Aggregate Base Course CL 5."
5. Landscaping is preferred to modify existing ground slope changes as needed. If not possible, such as adjacent buildings, a vertical curb may be used as shown in the detail below. The curb will be paid for at the unit price bid for the item "Curb - Type I" per lineal foot.

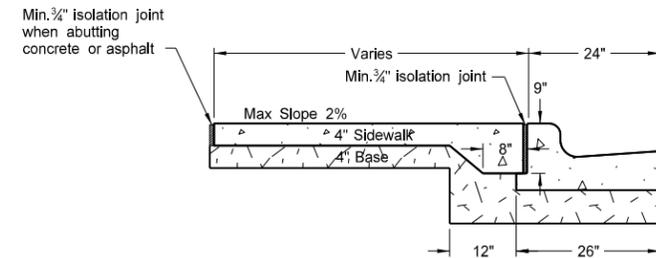


Sidewalk Width and Grade

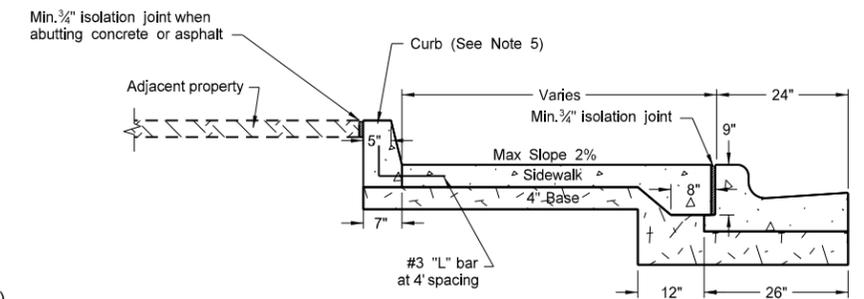
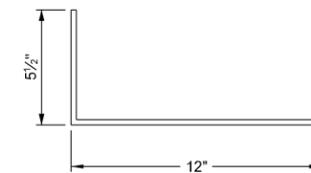
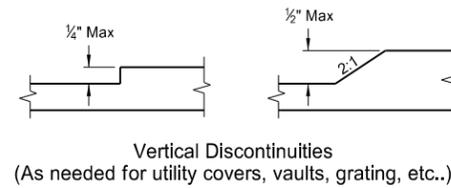
Utility Blockout



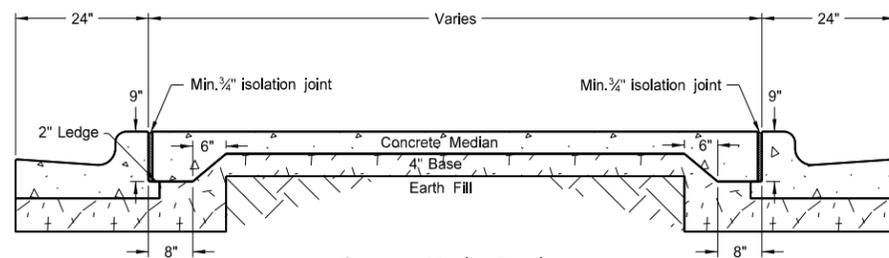
Sidewalk with Curb Detail (Building face application)



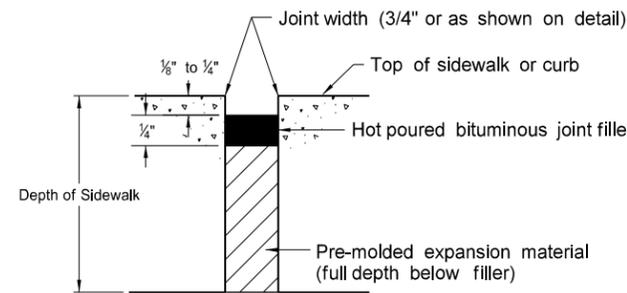
Sidewalk Detail (Installed adjacent to curb and gutter)



Sidewalk with Curb Detail (Adjacent property application)



Concrete Median Detail



Typical Isolation Joint Seal (longitudinal and transverse)

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CURB RAMP DETAILS

D-750-3

+More Right of Way

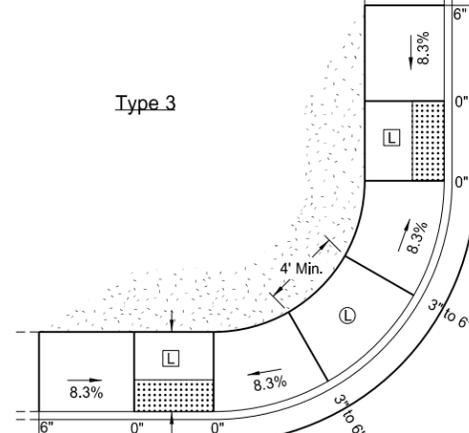
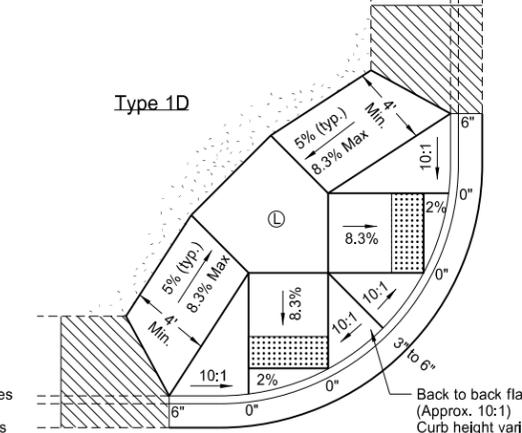
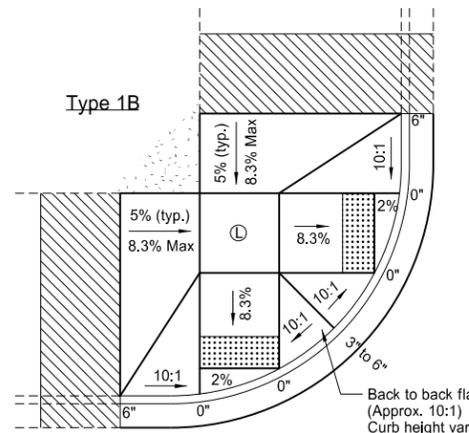
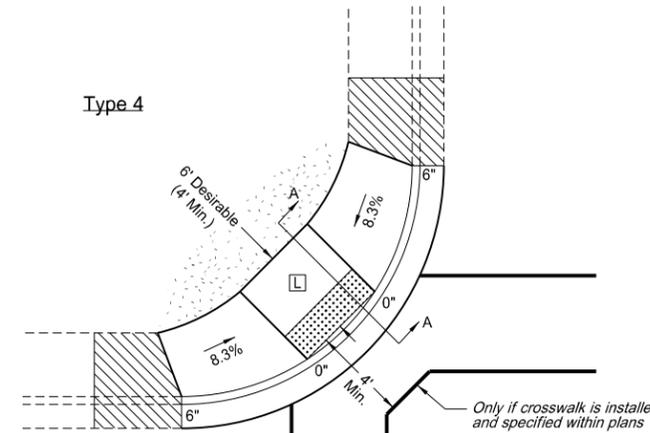
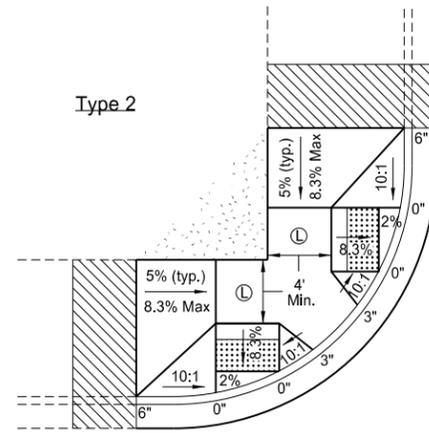
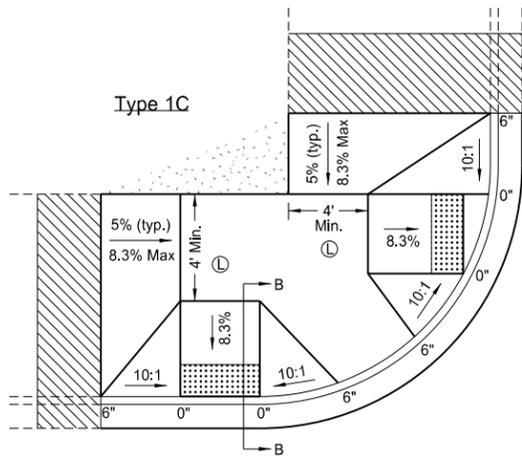
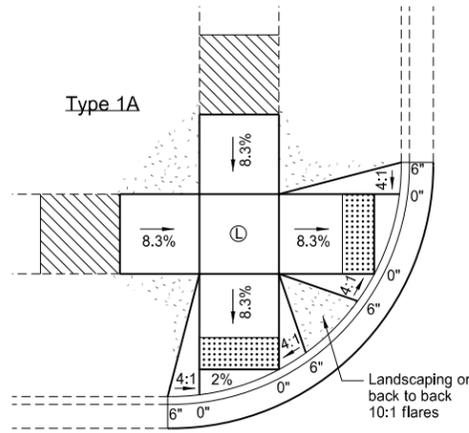
Less Right of Way

NOTES:

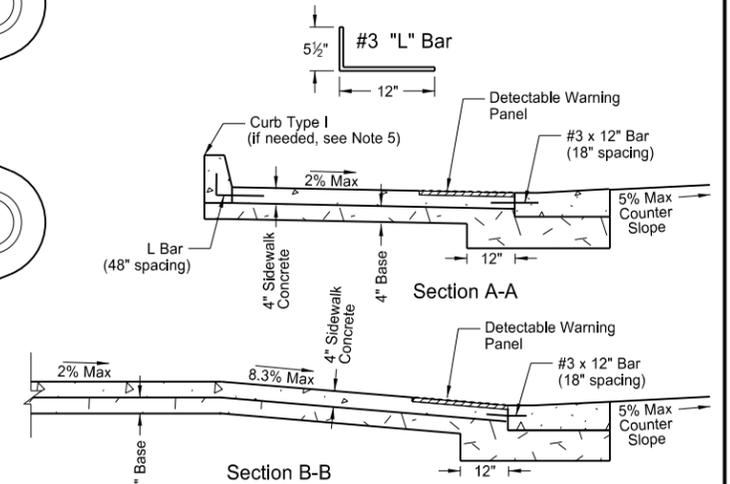
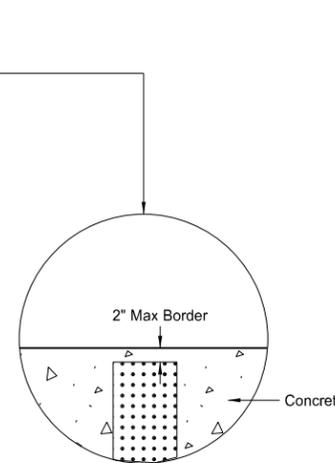
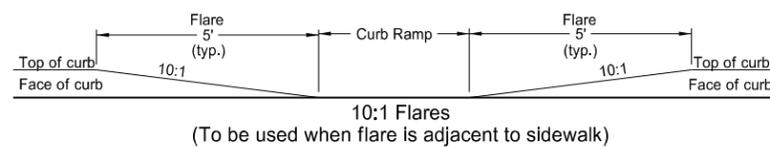
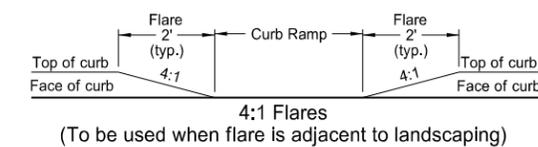
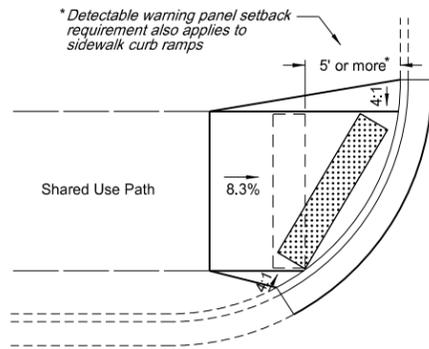
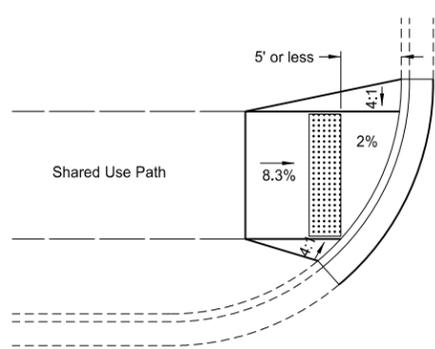
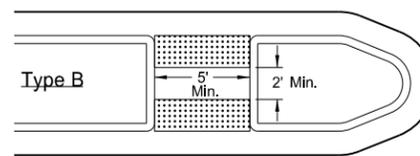
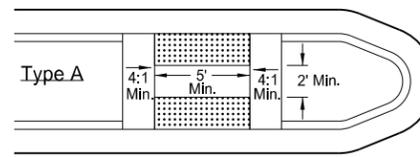
- Ramp width is defined as the useable portion of the ramp, excluding flares if used.
Curb ramp width should match the existing sidewalk width. 4' width minimum.
Ramp width for shared-use paths should match the existing shared use path width.
Ramp length shall be maximum of 15'.
- Landings shall be a minimum of 4' x 4' and shall have a max 2% slope in any direction. Landings are desirably 5' x 5' or larger.
- Detectable warning panels shall match the ramp width. Radial panels may also be used. The detectable warning panel may be located within the lower landing.
- The pedestrian access route shall be continuous 4' min. width. Max 2% cross slope applies to all concrete, excluding flares.
- Landscaping is preferred to modify existing ground slope changes as needed. If not possible, such as adjacent buildings, a vertical curb may be used as shown in the detail below. The curb will be paid for at the unit price bid for the item "Curb - Type I" per lineal foot.

LEGEND:

- : Detectable Warning Panel
- : Landscaping
- : Transitional tie-in segment if needed for retrofits. Max grade slope 8.3%.
- : Upper Landing
- : Lower Landing
- 0", 3", or 6" : Curb Height
- 8.3% : All slopes shown are max grades. Flatter slopes may be used.



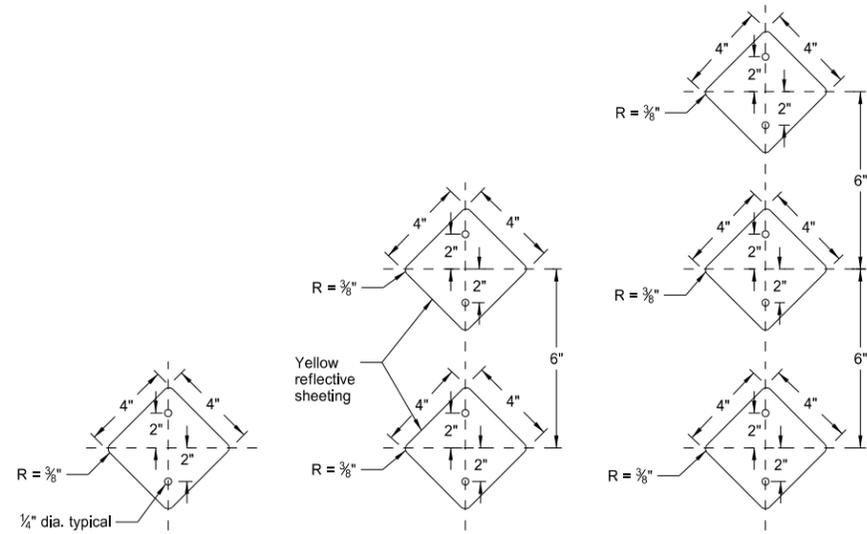
Median Refuge Islands (Cut-Through)



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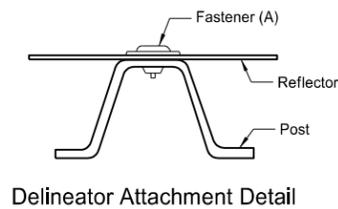
REFLECTORIZED DELINEATORS



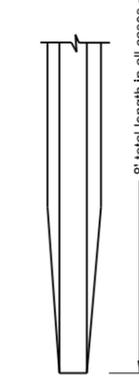
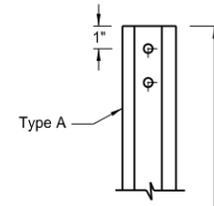
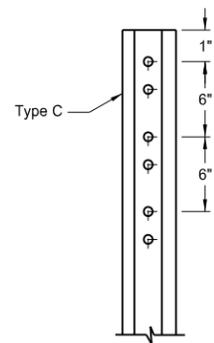
Main line
One reflector
(Type A delineator)

Ramps
Two reflectors
(Type B delineator)

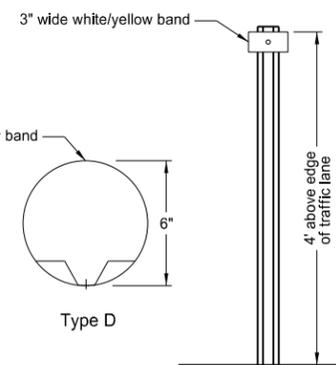
Narrow Bridges
Three reflectors
(Type C delineator)



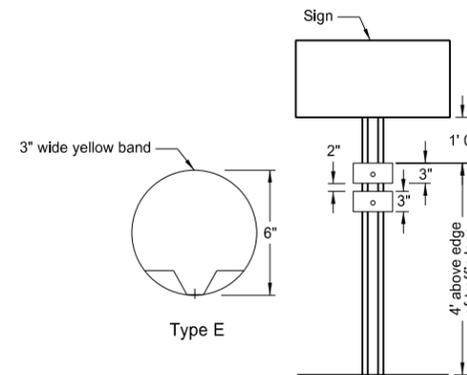
Delineator Attachment Detail



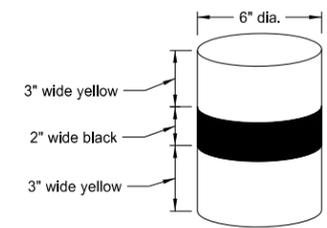
U-type Post



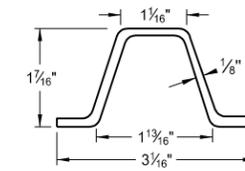
Median
One reflector
(Type D delineator)



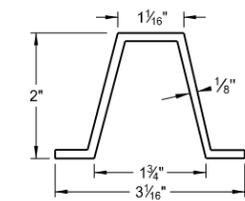
Median
One or Two reflectors
(Type E delineator)



Alternate Type E



Steel Post Detail
Approx. 2.0 lbs/ft



Aluminum Post Detail
Approx. 0.88 lbs/ft

Delineator Details
Type A, B, and C

Installation: Posts are to be installed along the right shoulder line unless shown otherwise on the plans.

Reflectors: Reflector shall be the same color as the adjacent pavement marking.

Spacing: Delineator spacing along main line tangents and curves with radius greater than 11500' (less than 0° 30') shall be at 528' centers. Curves with a radius less than 11500' but greater than 1200' the spacing shall be at 264' centers. With curves less than 1200' use spacing (S) = 3√R-50

Material: Reflective material shall be ASTM Type IX.

Type E

Type E: Two yellow bands with a 2" spacing between bands.

Alternate Type E: One unit band consisting of two yellow stripes separated by a 2" black stripe.

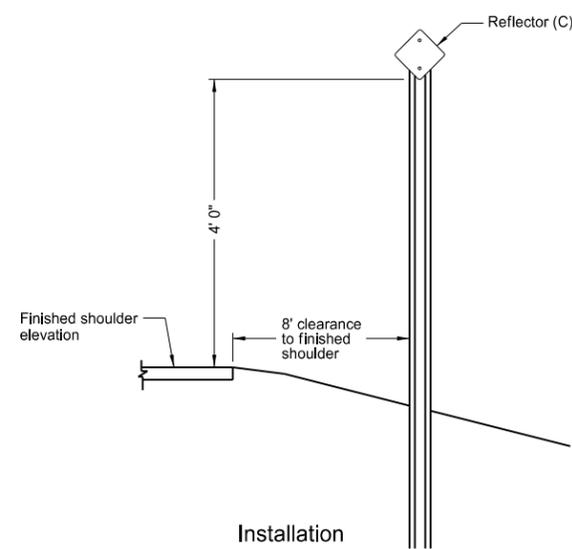
Material: Reflective material shall be Type IX.

(A) The fastener shall be 3/8" dia. with flat washer having a min. outside dia. of 1 3/16". Fasteners shall be tension pin type or other non-rust vandal resistant fastener.

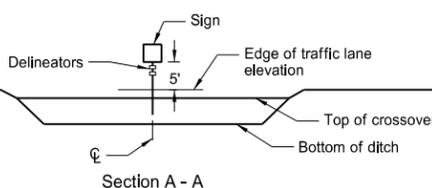
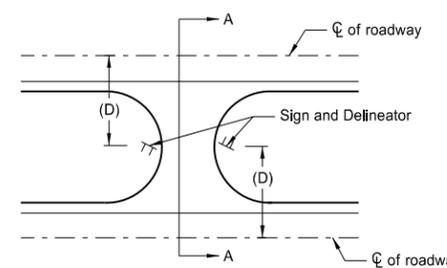
(B) The contractor may drill only those holes required to attach the number of reflectors on that post, or drill all the posts the same so that any number of reflectors may be added.

(C) Reflector to be mounted facing traffic at an angle of 93° away from oncoming traffic.

(D) The median width may vary. The sign and delineator assembly shall be placed in the median crossover an equal distance from each roadway.



Installation



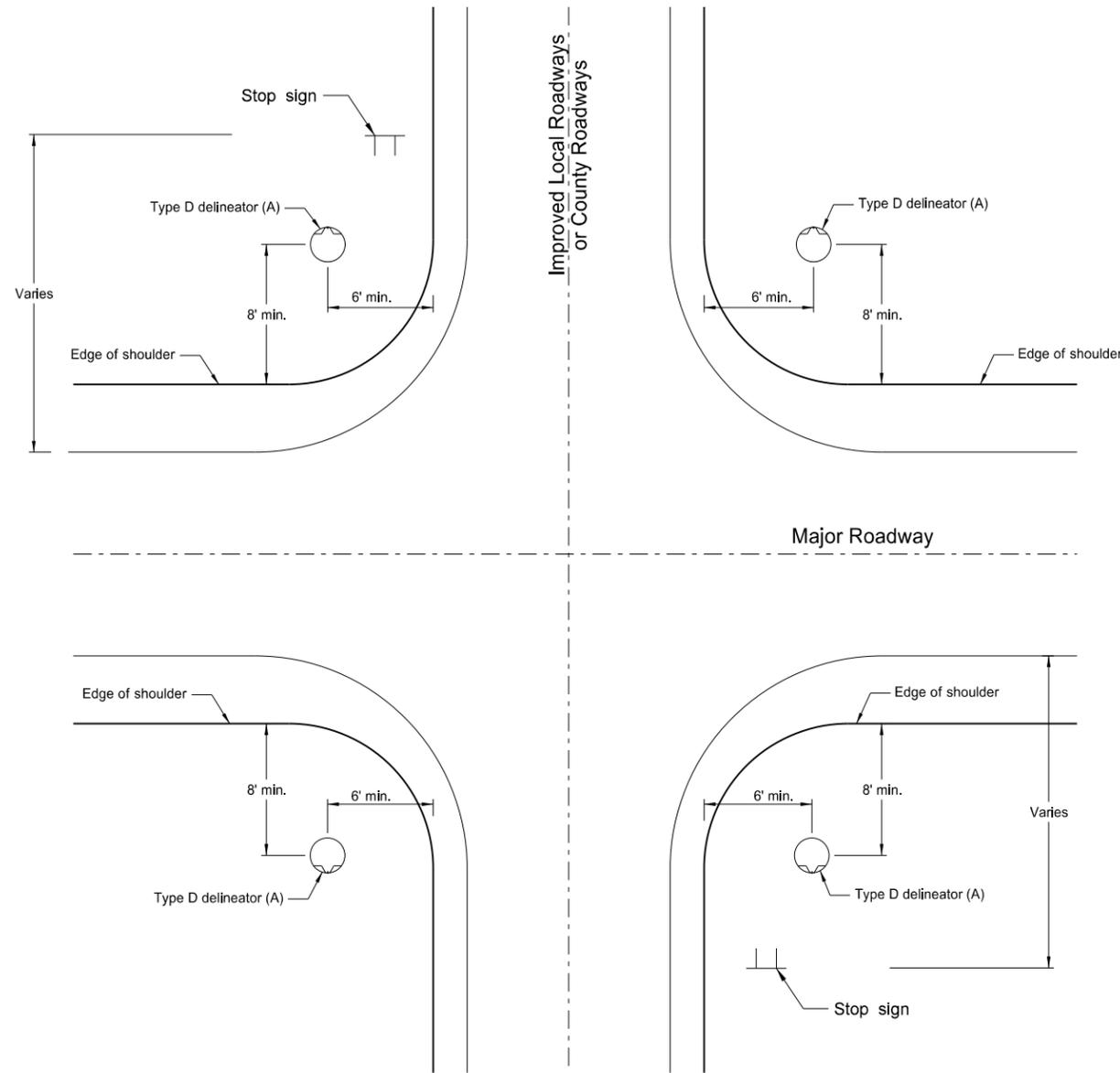
Section A - A
Median Crossovers
Signing and Delineation system

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APPROACH DELINEATION

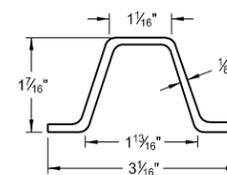
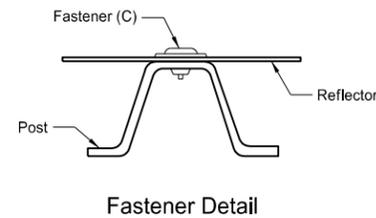
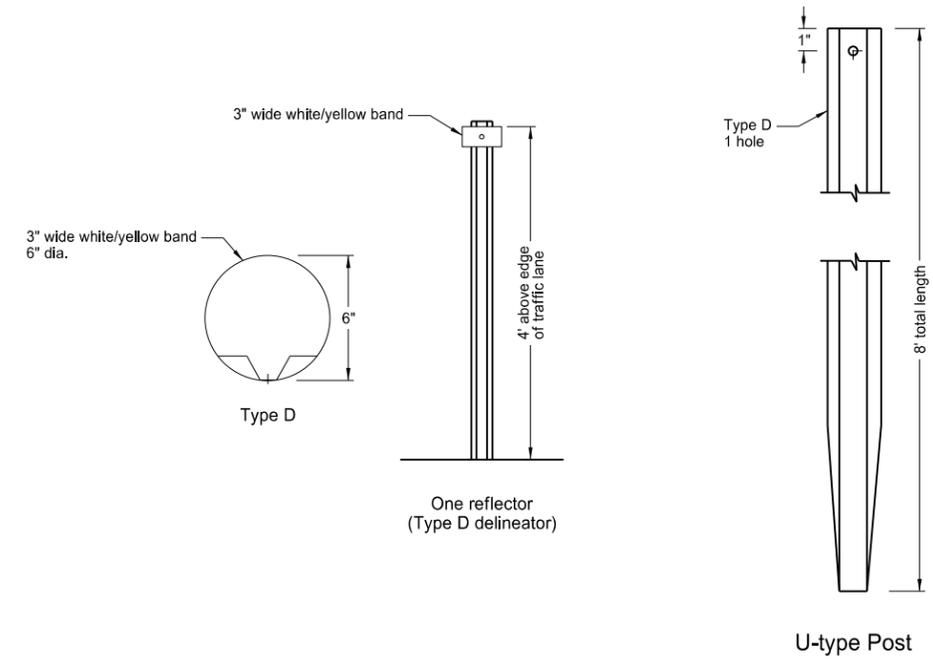
D-754-22C



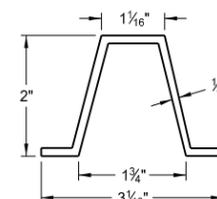
(A) Delineators shall be installed as shown in the plan layout. When a stop sign is present, a delineator may be placed on the stop sign post at the height shown for the delineator. The opposite delineator shall be placed directly across from the stop sign.

(B) Contractor may drill only those holes required to attach reflectors on the post or provide posts with holes the entire length at 1" centers.

(C) The fastener shall be 3/8" dia. with flat washer having a min. outside dia. of 1 3/16". Fasteners shall be tension pin type or other non-rust vandal resistant fastener.



Steel Post Detail
(approx. 2 lb/ft)



Aluminum Post Detail
(approx. 0.88 lb/ft)

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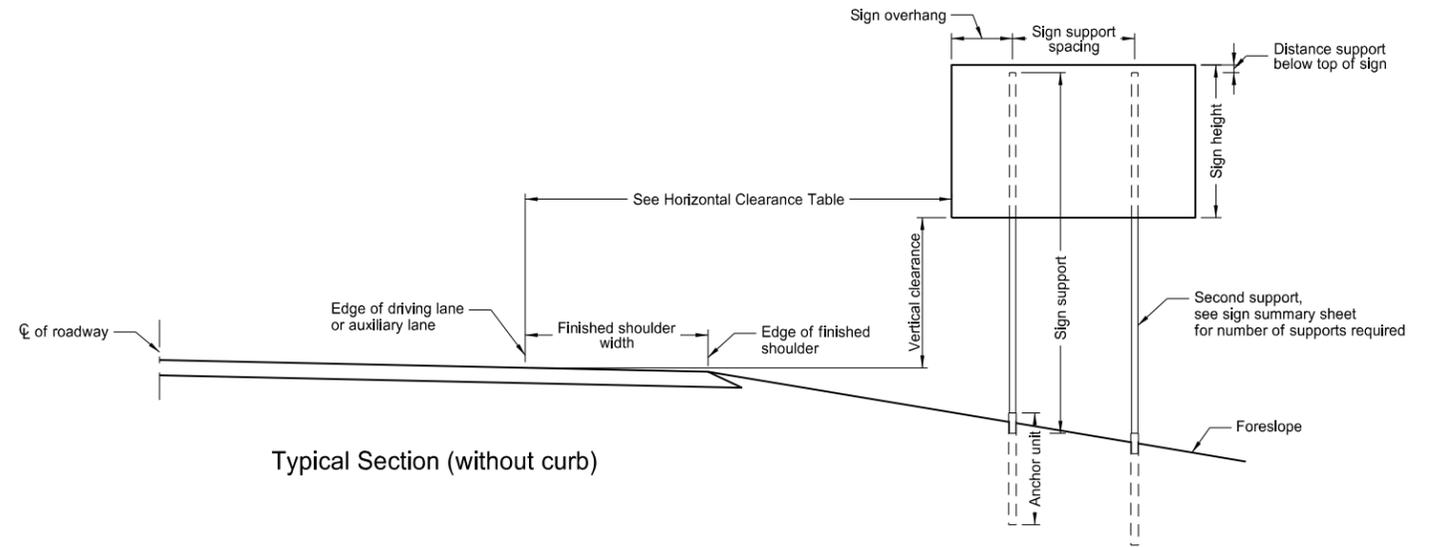
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PERFORATED TUBE ASSEMBLY DETAILS

D-754-23

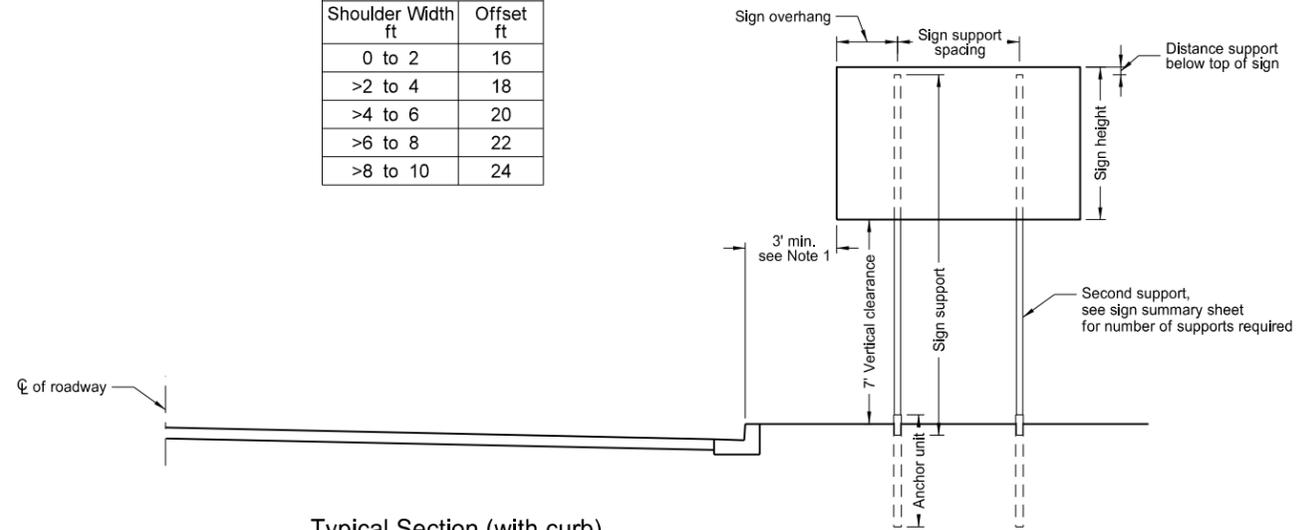
Notes:

1. Curbed Roadways: The clearance from the face of the curb should be 3' except where right of way or sidewalk width is limited, a minimum clearance of 2' shall be provided. The horizontal clearance may need to be increased to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
 2. Minimum vertical clearance: Signs installed at the side of the road in rural districts shall be at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane. Where parking or pedestrian movements occur, the clearance to the bottom of the sign shall be at least 7'.
- Directional signs on expressways shall be installed with a minimum height of 7'. If the secondary sign is mounted below another sign, the major sign shall be installed at least 8' and the secondary sign shall be installed at least 5' above the edge of the driving lane.
- All route signs, warning signs, and regulatory signs on expressways shall be at least 7' above the edge of the driving lane.
- Adopt-a-highway signs installed on Freeways shall be at least 7' above the edge of the driving lane.
- The vertical clearance shall have a maximum height of 6" above the vertical clearance specified above.
3. Offset signs: Where signs are placed at least 30 feet or more from the edge of the traveled way, the height to the bottom of such sign shall be 5' above the edge of the driving lane.

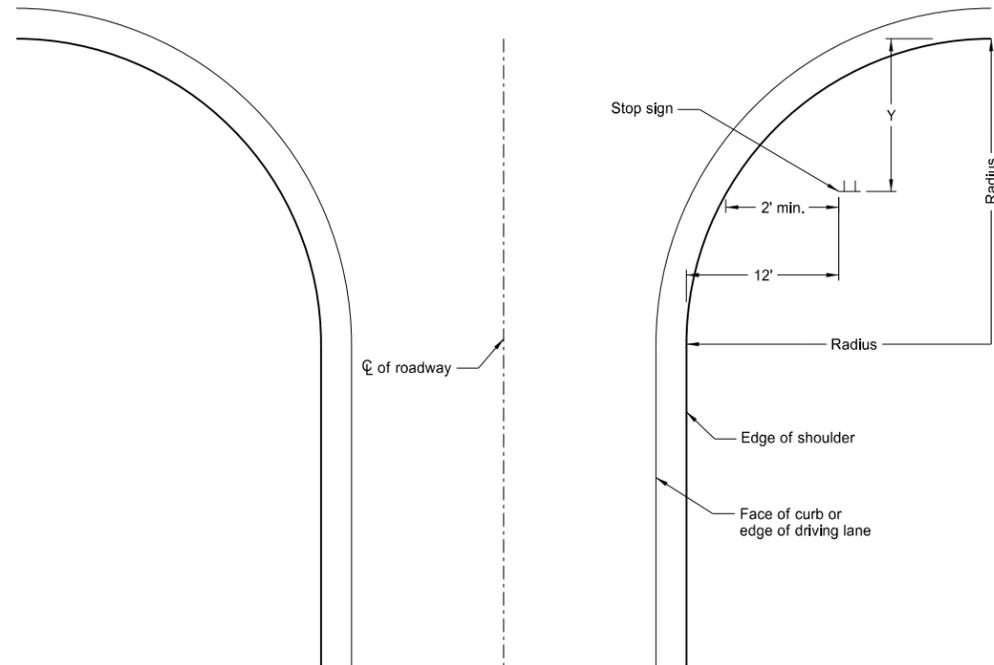


Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



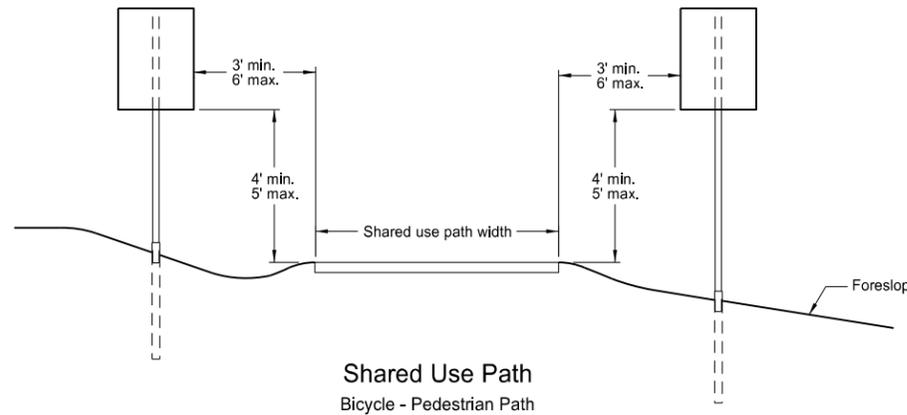
Typical Section (with curb)
Residential or Business District



Stop Sign Location
Wide Throat Intersection

This layout is to be used for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43



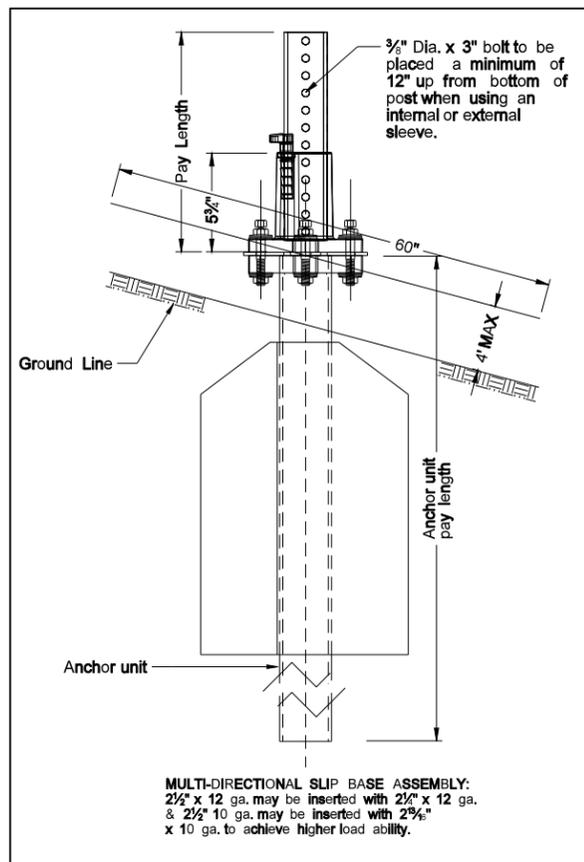
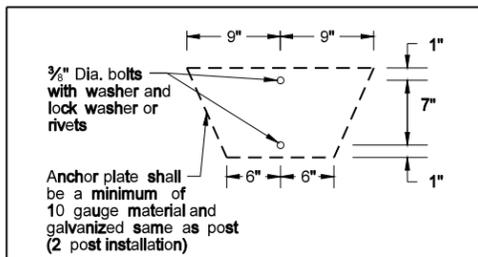
Shared Use Path
Bicycle - Pedestrian Path

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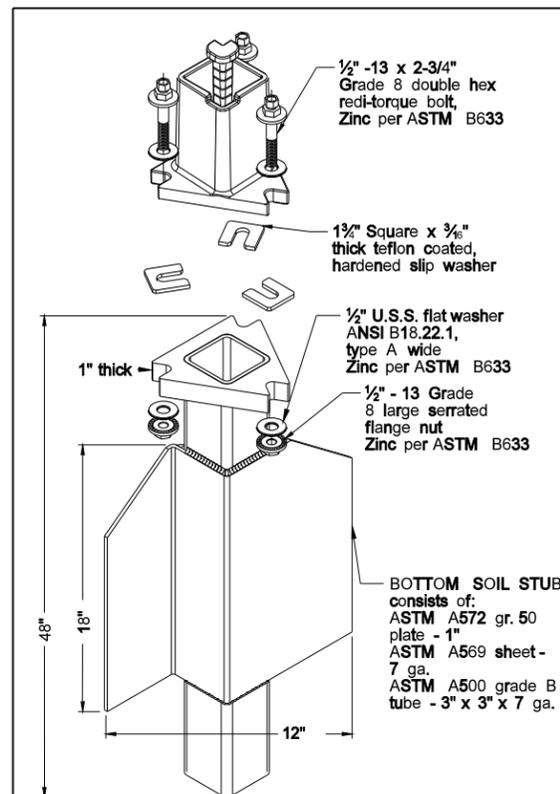
Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2 1/2	12
1	2 1/2	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/2	12	2 1/2(D)	12	Yes		7
1	2 1/2	12	2 1/2	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/2	12	2 1/2(D)	12	Yes		7
2	2 1/2	12	2 1/2	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/2	12	Yes		7
3 & 4	2 1/2	12	2 1/2(D)	12	Yes		7
3 & 4	2 1/2	10	2 1/2	10	Yes		7

(B) - The 2 1/2", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
 (C) - 3" anchor unit
 (D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.

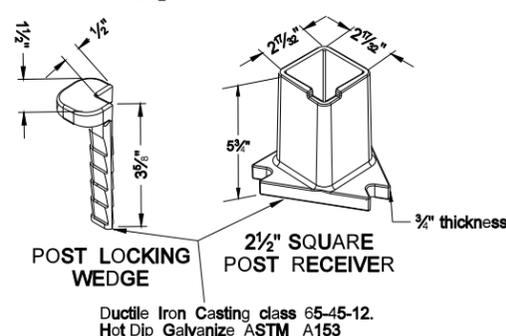


MULTI-DIRECTIONAL SLIP BASE ASSEMBLY:
 2 1/2" x 12 ga. may be inserted with 2 1/2" x 12 ga. & 2 1/2" 10 ga. may be inserted with 2 3/8" x 10 ga. to achieve higher load ability.

Mounting Details Perforated Tube

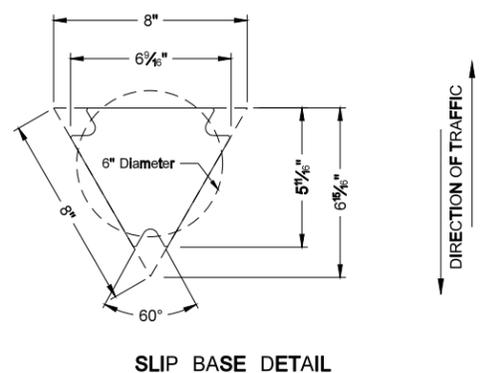


SLIP BASE FOR 2 1/2" POST



2 1/2" SQUARE POST RECEIVER

Ductile Iron Casting class 65-45-12. Hot Dip Galvanize ASTM A153



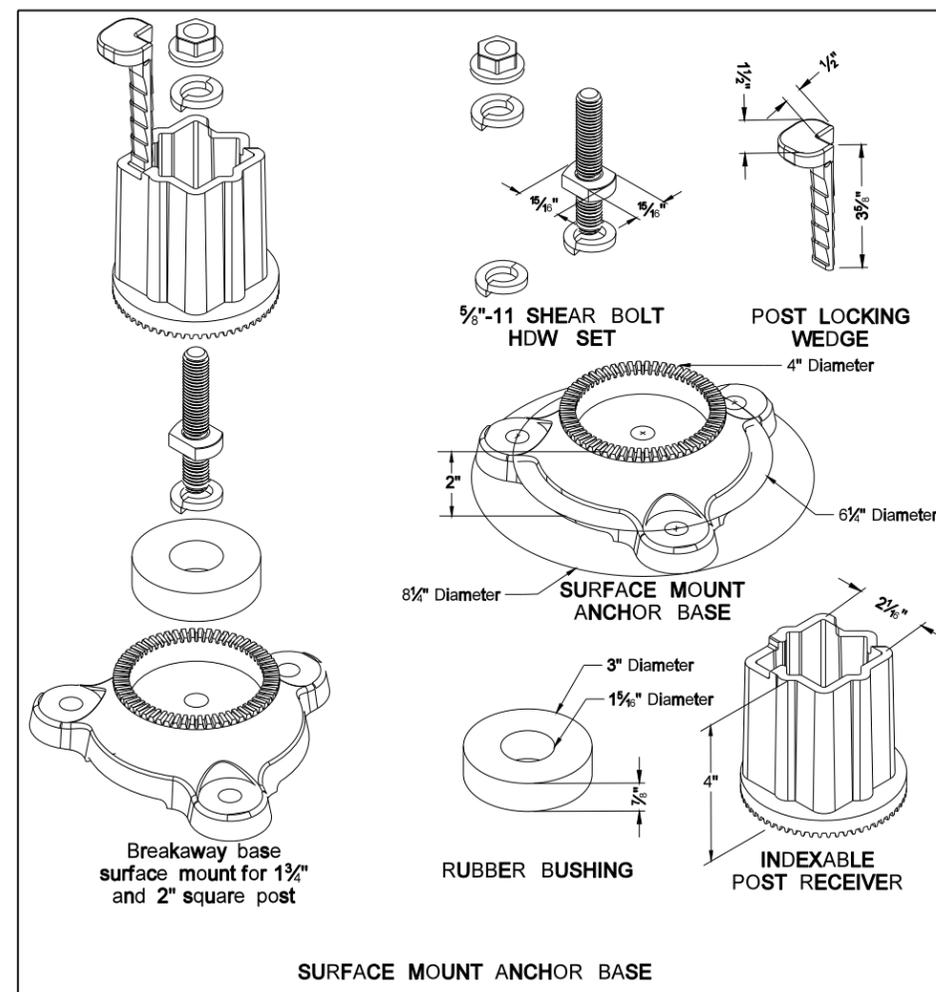
SLIP BASE DETAIL

Properties of Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness in.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. Area In. ²	Section Modulus In. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/2 x 2 1/2	0.105	12	2.773	0.561	0.695	0.499
2 3/8 x 2 3/8	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783

The 2 3/8" size 10 gauge is shown as 2.19" size on the plans; The 2 1/2" size is shown as 2.51" size on the plans.

NOTE:

- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
- Anchor material shall be 7 gauge H.R.P.O. Commercial quality ASTM A569 and 3" x 3" x 7" gauge ASTM A500 grade B. Anchor shall have a yield strength 43.9 KSI and tensile strength of 59.3 KSI. Anchor shall be hot dipped galvanized per ASTM A123/153. All tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless otherwise noted.
- When used in concrete sidewalk, anchor shall be the same concept without the wings.
- Four post signs shall have over 8" between the first and fourth posts.
- Installation procedures as per manufacturers recommendation.
- Concrete fasteners for surface mount breakaway base shall be a minimum 1/2" diameter x 4" grade 8.



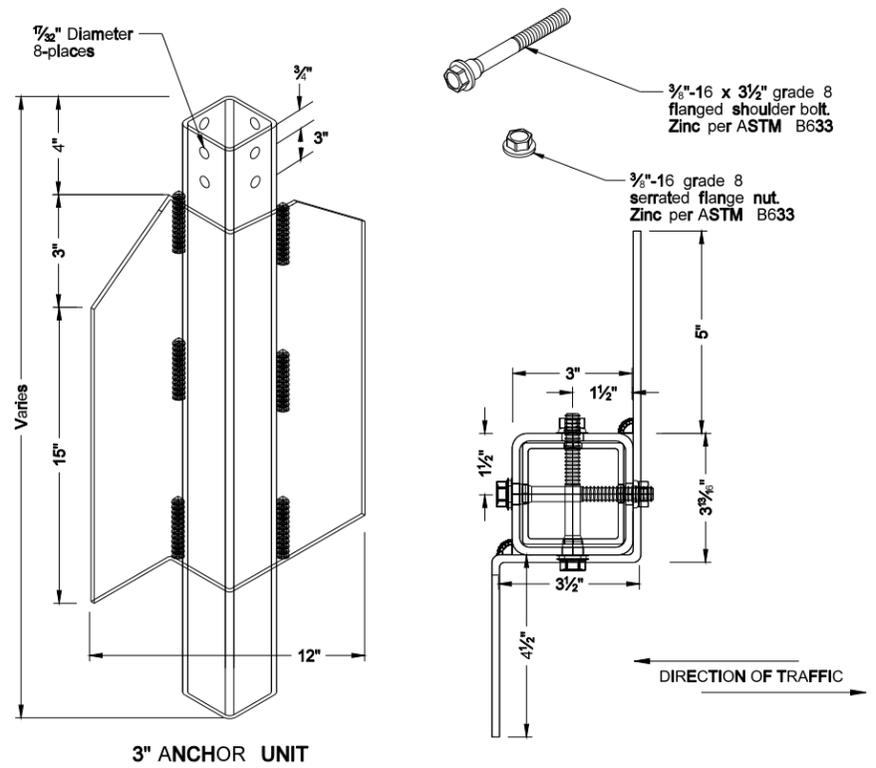
SURFACE MOUNT ANCHOR BASE

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-6-09	
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SHOULDER BOLT

Shimming agent to reduce tolerance between 3" anchor unit and 2 1/2" post. (standard 3/8" diameter grade 8 bolt may be used with proper shim)

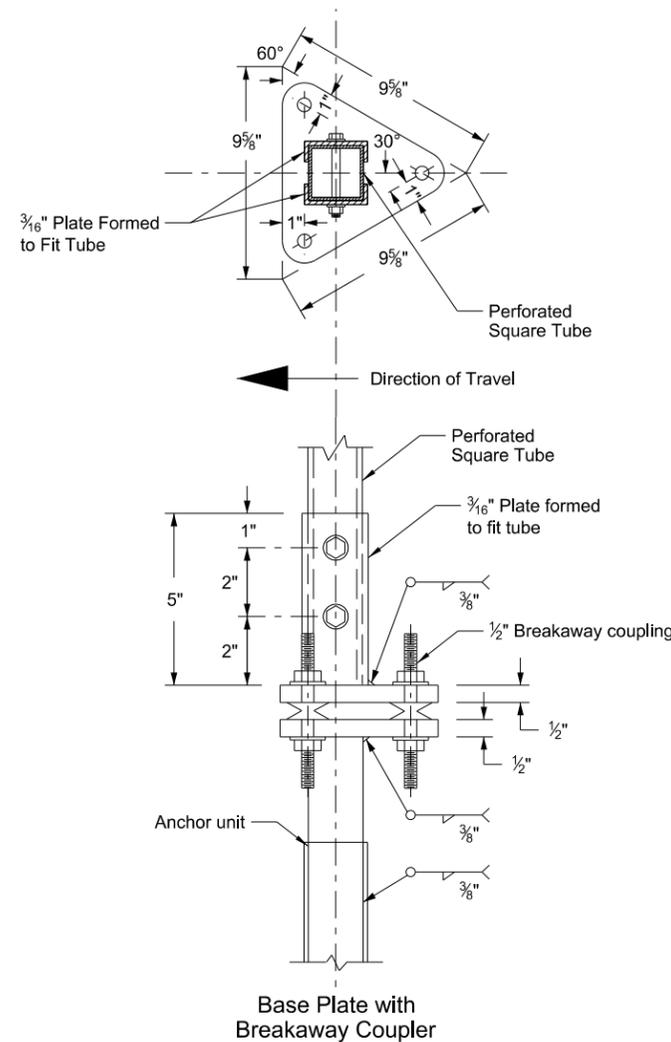
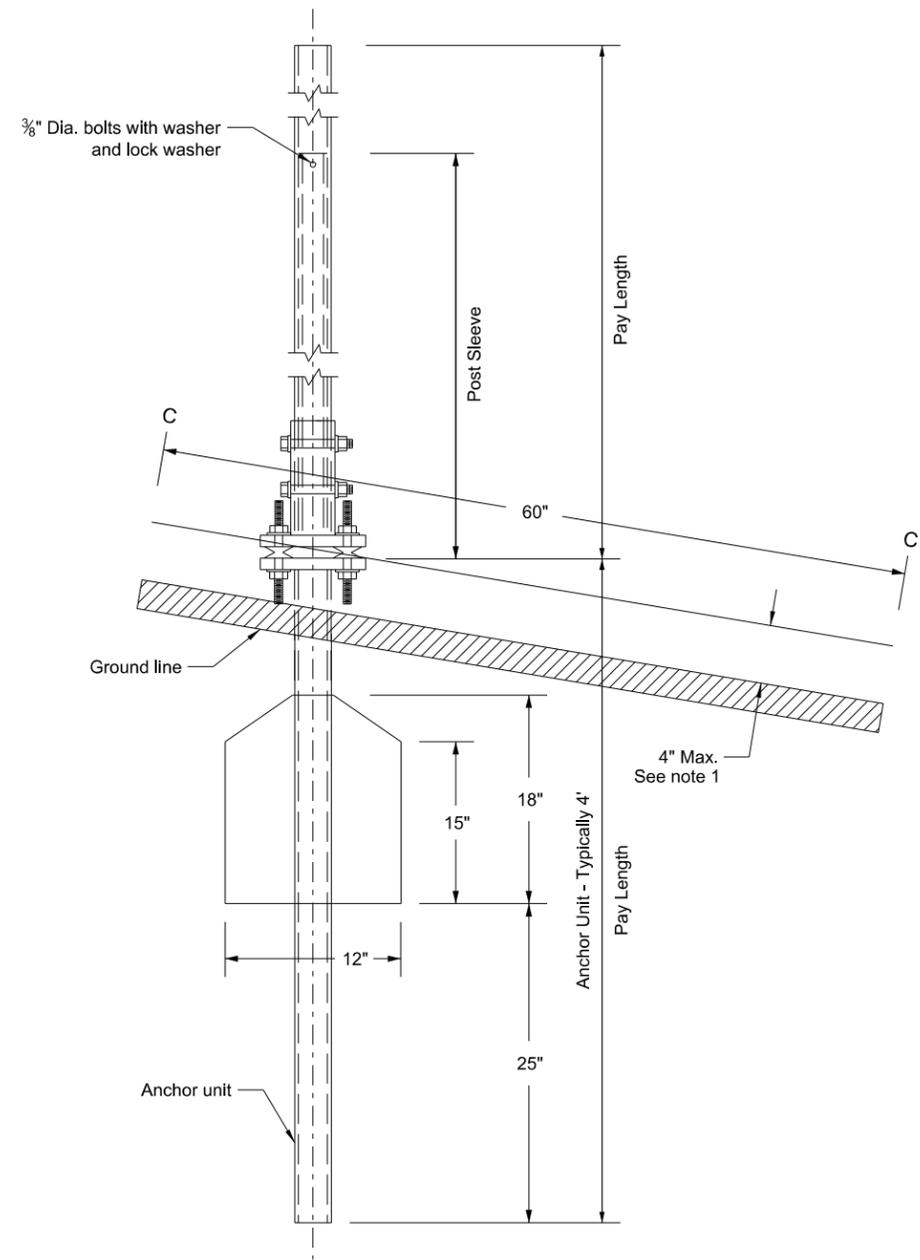


3" ANCHOR UNIT

Breakaway Coupler System for Perforated Tubes

Notes:

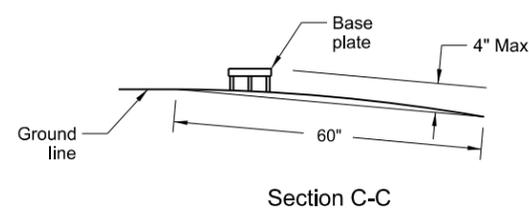
- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
- Anchor unit shall be the same size as the post and shall have the same specification as the post.
- Four post signs shall have over 8' between the first and fourth post.
- In lieu of the breakaway base system on standard D-754-24 the breakaway coupling system may be used. The breakaway coupler system shall be manufactured from material meeting the requirements of ASTM A325 fasteners with the special requirements as specified by DENT BREAKAWAY IND., INC. which meets the test requirements of NCHRP Report 350.



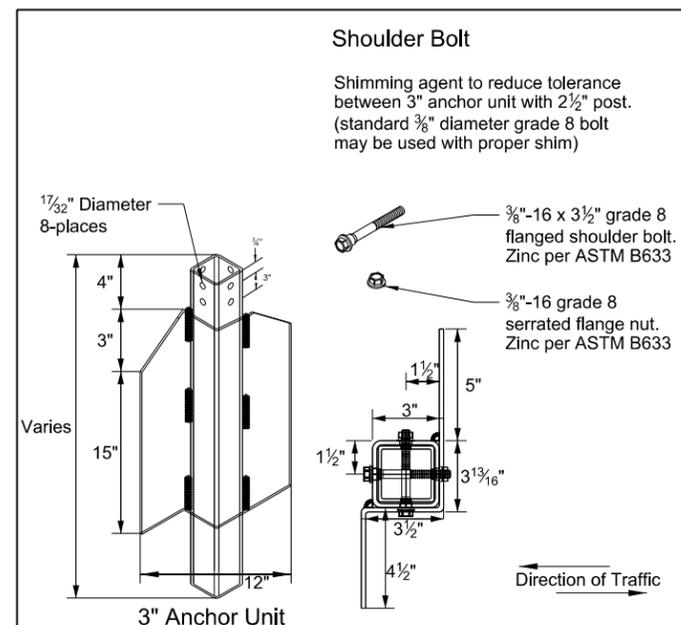
Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2 1/4	12
1	2 1/4	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/4	12	2	12	Yes		7
1	2 1/2	12	2 1/4	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/4	12	2	12	Yes		7
2	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/4	12	2	12	Yes		7
3 & 4	2 1/2	10	2 3/16	10	Yes		7

(B) - The 2 1/2" 12 gauge posts do not need breakaway bases when placed in standard soils. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.

(C) - 3" anchor unit



Max. protection of the stub post is 4" above a 60" chord aligned radially to the center line of the highway and connecting any point, within the length of the chord, on the ground surface on one side of the support to a point in the ground surface on the other side.



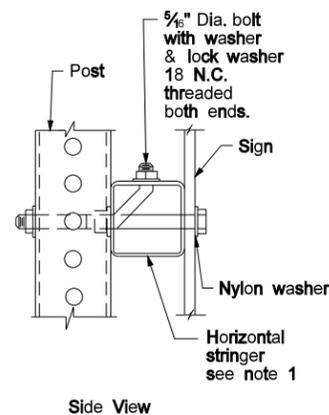
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
REVISIONS	
DATE	CHANGE

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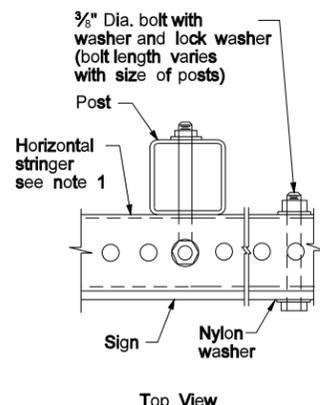
Mounting Details Perforated Tube

Note:

- Horizontal stringers - In lieu of perforated tubes, the contractor may substitute z bar stringers. The z bar stringers shall be 1 1/2" x 3/16" thick, 1.08 lbs./ft aluminum or 3.16 lbs./ft steel.
- Metal washers used on sign face shall have a minimum outside diameter of 5/8" ± 1/16" and 10 gauge thickness.
- No Parking Signs: All no parking signs with directional arrows shall be placed at a 30 to 45 degree angle with the line of traffic flow. No parking signs required at the above angles may have the support turned to the correct angle. If the no parking sign is placed with another sign that has to be placed at a 90 degree angle with the line of traffic flow, the detailed angle strap should be used to mount the no parking sign. Flat washers and lock washers shall be used with all nylon washers. Material used for the attachment strap shall be included in the price bid for "Flat sheet for signs."
- In lieu of using the bent bolt to attach the post to the stringer, the contractor may choose to punch the sign backing and place the bolt through the sign, the stringer and the post.
- 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.

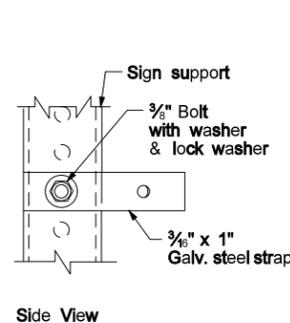


Side View

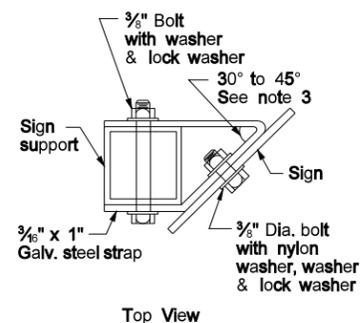


Top View

STRINGER MOUNTING
(WITH STRINGER IN FRONT OF POST)

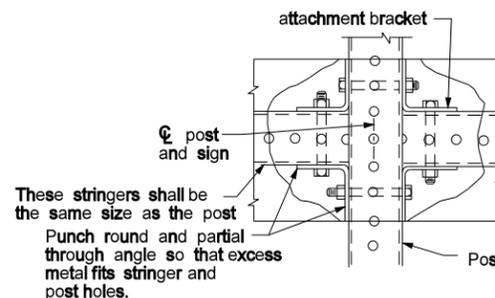


Side View



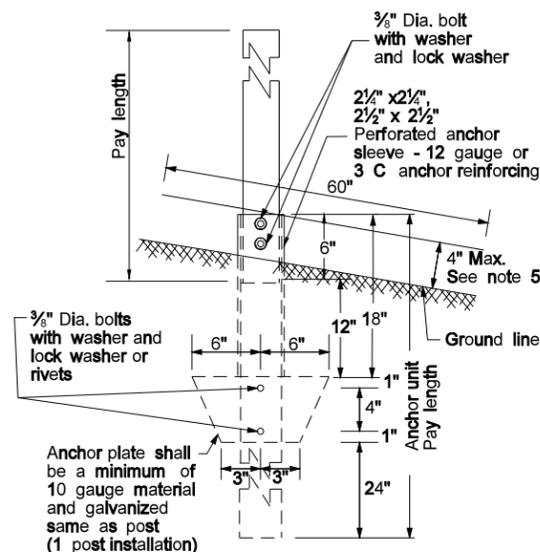
Top View

STRAP DETAIL

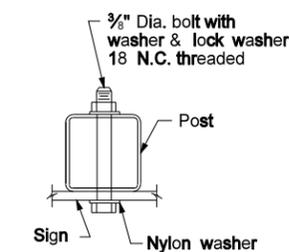
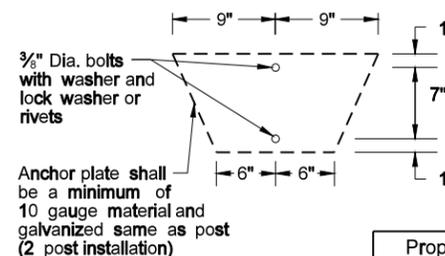


These stringers shall be the same size as the post. Punch round and partial through angle so that excess metal fits stringer and post holes.

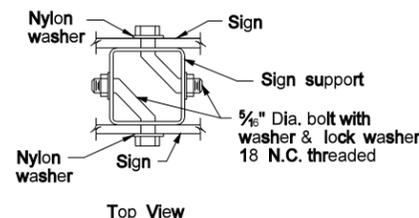
STREET NAME SIGNS
AND ONE WAY SIGNS
SINGLE POST ASSEMBLY
ONE STRINGER OR
BACK TO BACK MOUNTING



ANCHOR UNIT AND
POST ASSEMBLY



BOLT MOUNTING



Top View

BACK TO BACK
MOUNTING

Properties of Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. area In. ²	Section Modulus In. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/8 x 2 3/8	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783

The 2 1/4" size 10 gauge is shown as 2.19" size on the plans.
The 2 1/2" size is shown as 2.51" size on the plans.

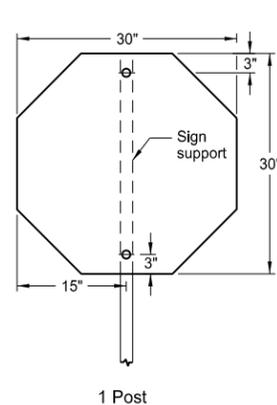
Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2 1/4	12
1	2 1/2	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/4	12	2 1/2(D)	12	Yes		7
1	2 1/2	12	2 1/4	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/4	12	2 1/2(D)	12	Yes		7
2	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/4	12	2 1/2(D)	12	Yes		7
3 & 4	2 1/2	10	2 3/8	10	Yes		7

(B) - The 2 1/2", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.
(C) - 3" anchor unit
(D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.

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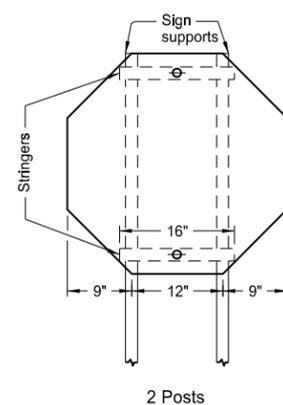
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS REGULATORY, WARNING AND GUIDE SIGNS

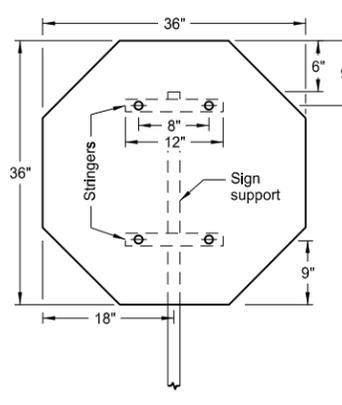


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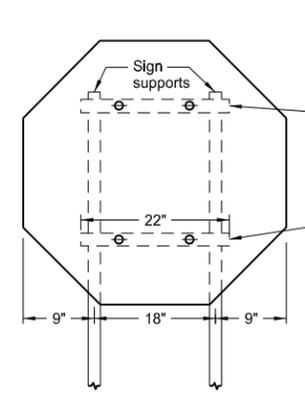
Assembly No. 1



2 Posts

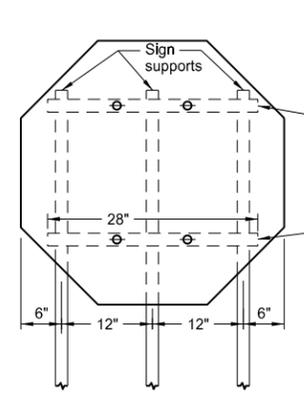


1 Post



2 Posts

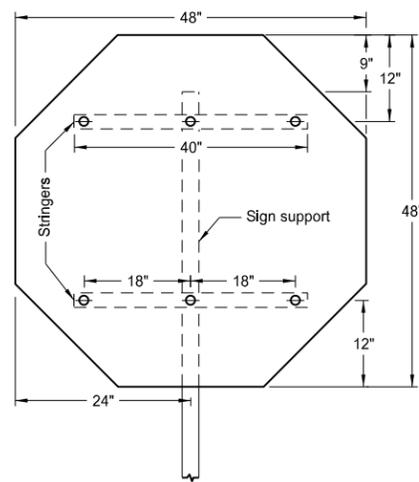
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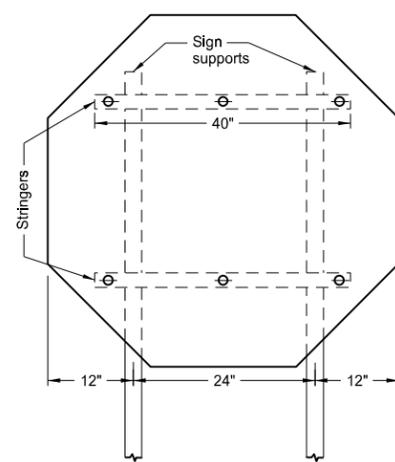
3 Posts

Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

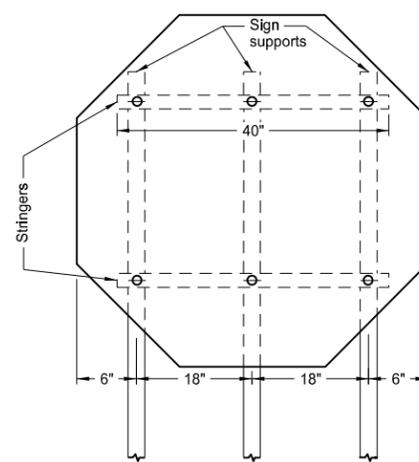


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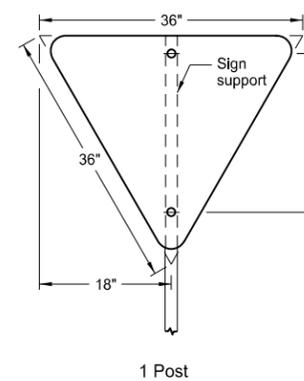


2 Posts

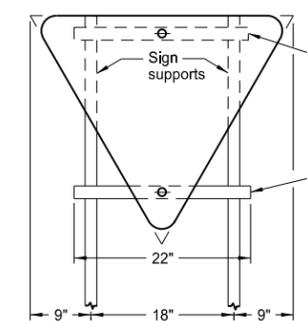
Assembly No. 3



3 Posts

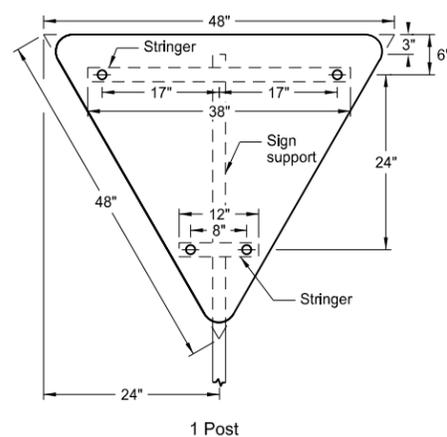


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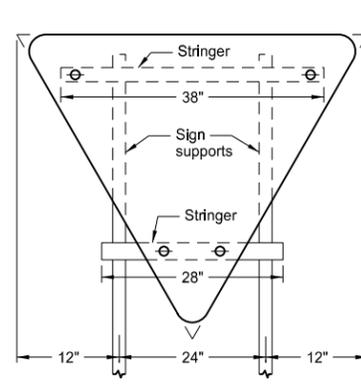


2 Posts

Assembly No. 4

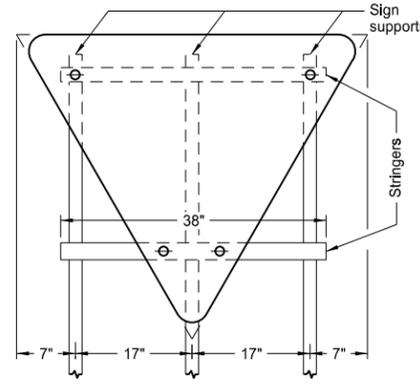


1 Post



2 Posts

Assembly No. 5

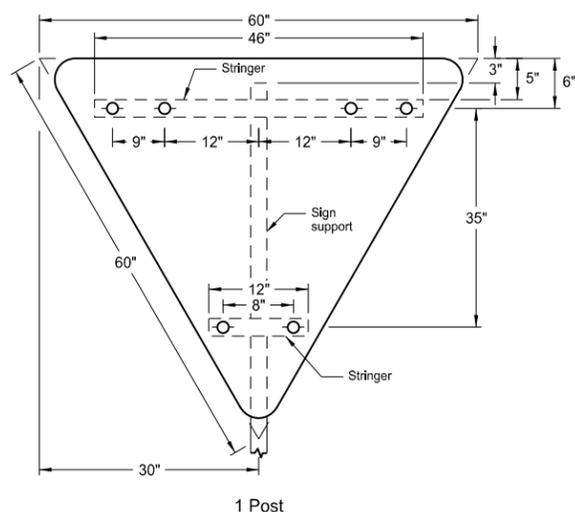


3 Posts

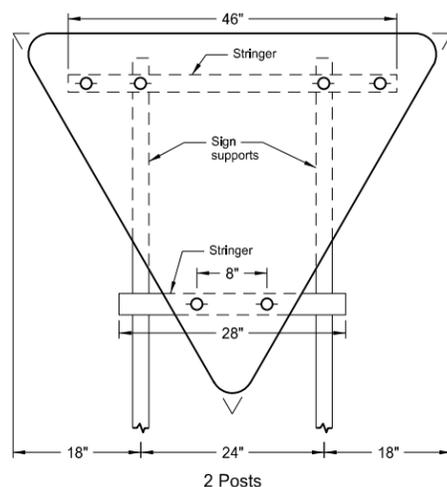
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12-1-10	
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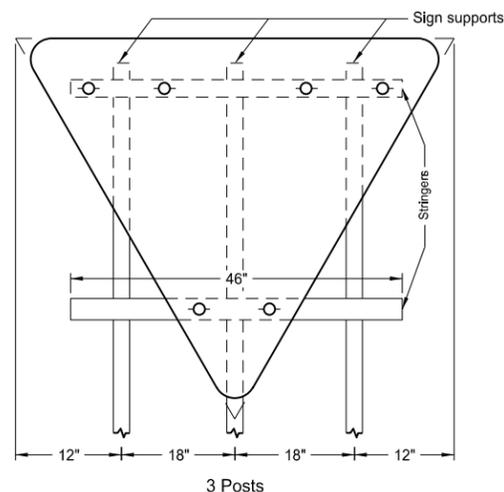
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



1 Post



2 Posts

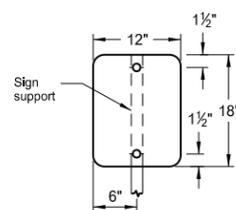


3 Posts

Assembly No. 6

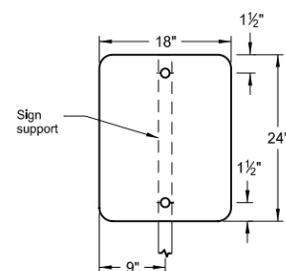
Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.



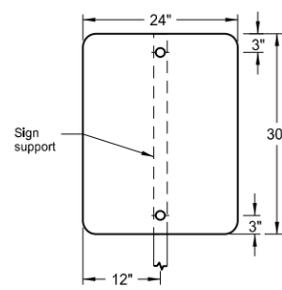
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Assembly No. 7



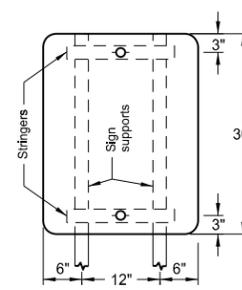
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Assembly No. 8

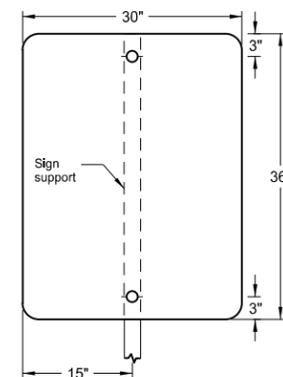


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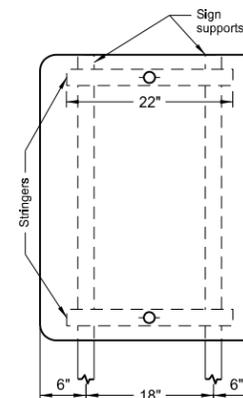
Assembly No. 9



2 Posts

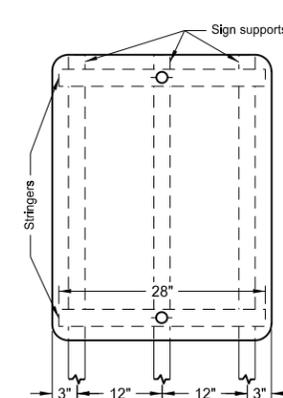


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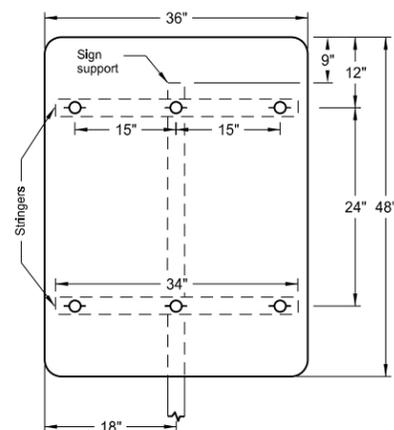


2 Posts

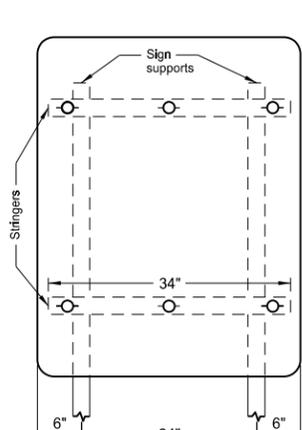
Assembly No. 10



3 Posts

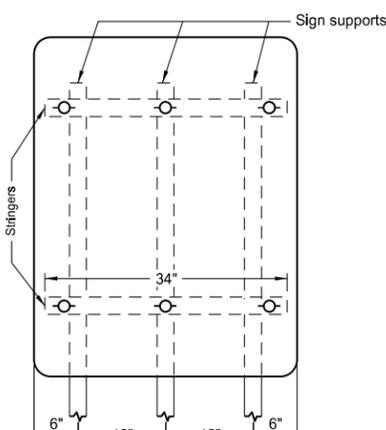


1 Post



2 Posts

Assembly No. 11

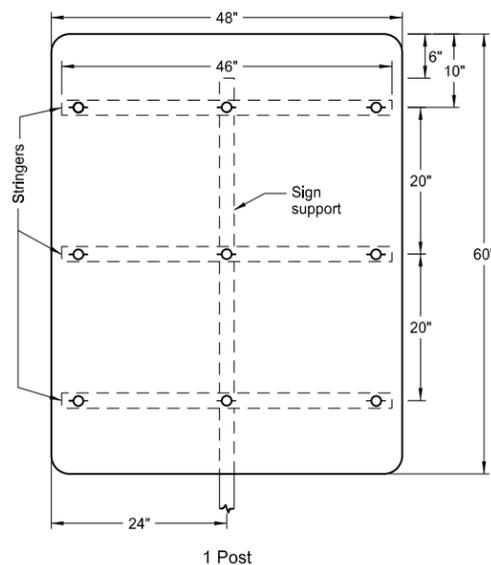


3 Posts

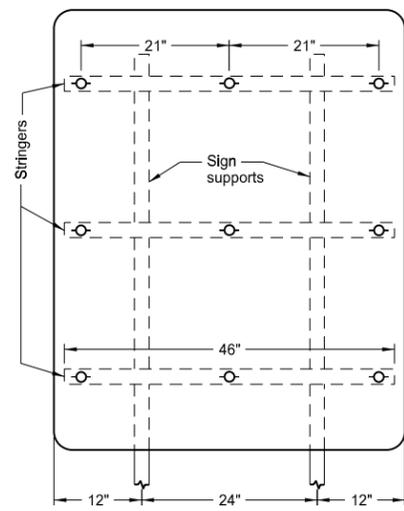
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

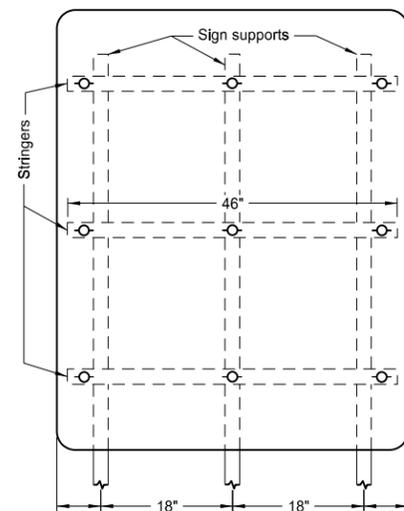


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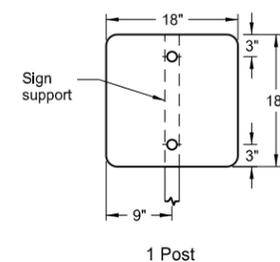


2 Posts

Assembly No. 12

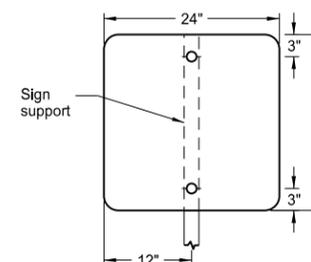


3 Posts



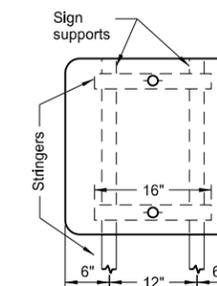
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Assembly No. 13

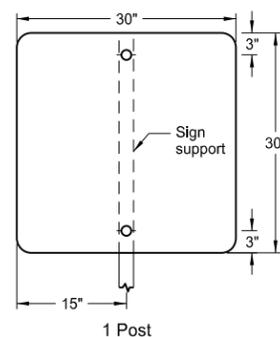


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Assembly No. 14

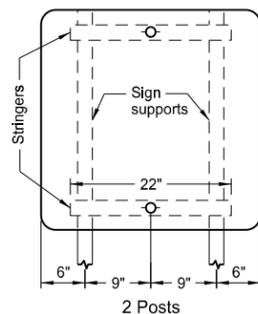


2 Posts

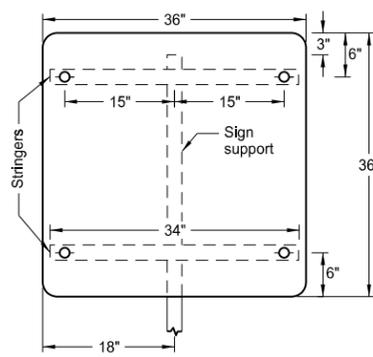


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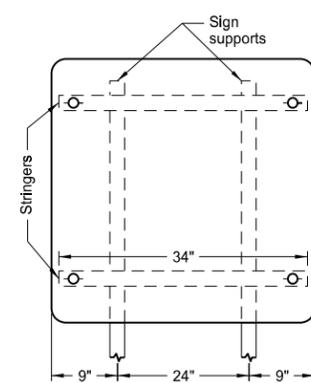
Assembly No. 15



2 Posts

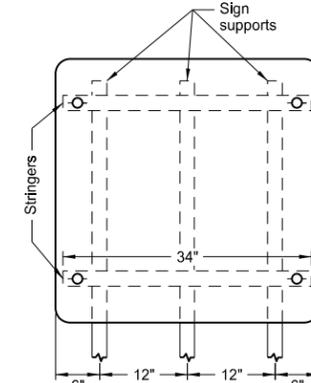


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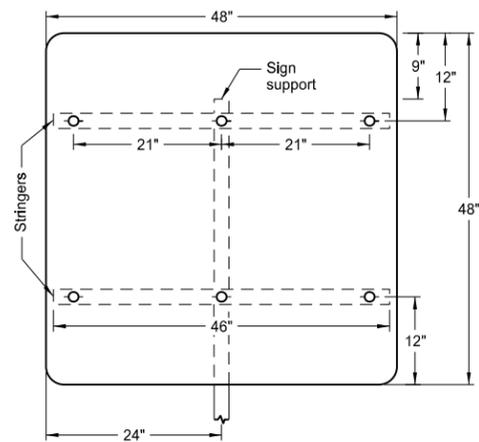


2 Posts

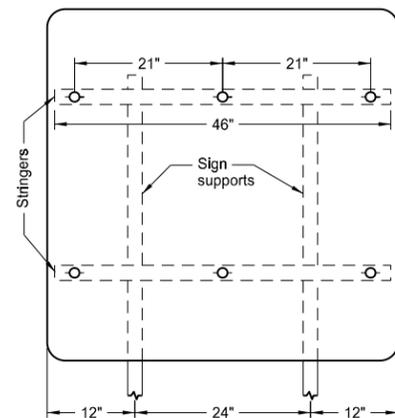
Assembly No. 16



3 Posts

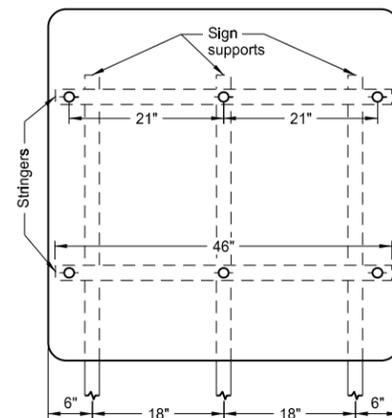


1 Post



2 Posts

Assembly No. 17



3 Posts

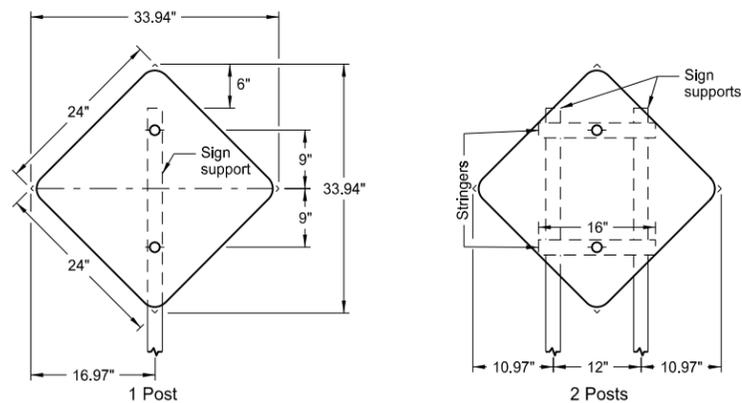
Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1 1/2" x 1 1/2".
4. All holes shall be punched round for 3/8" bolt.

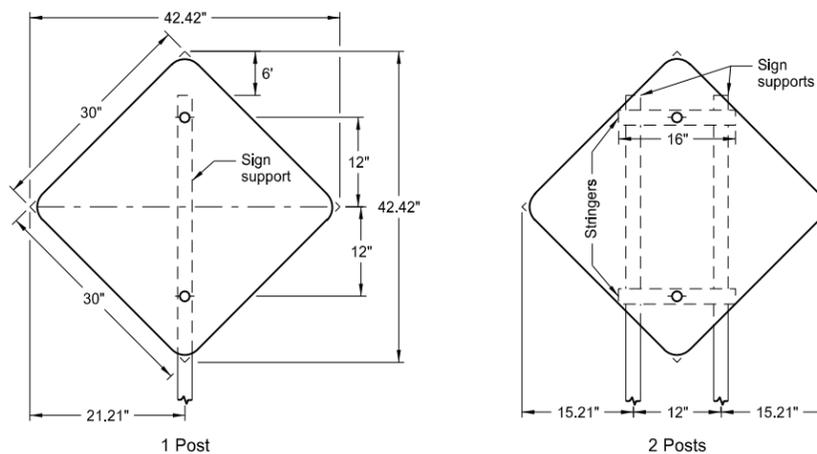
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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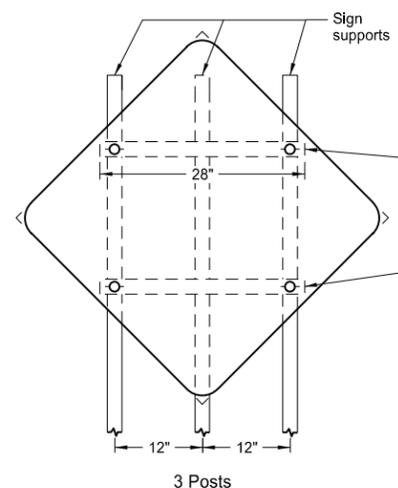
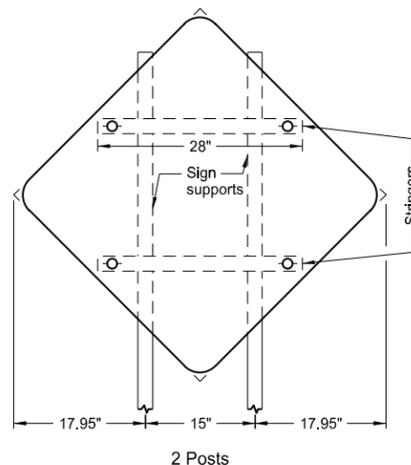
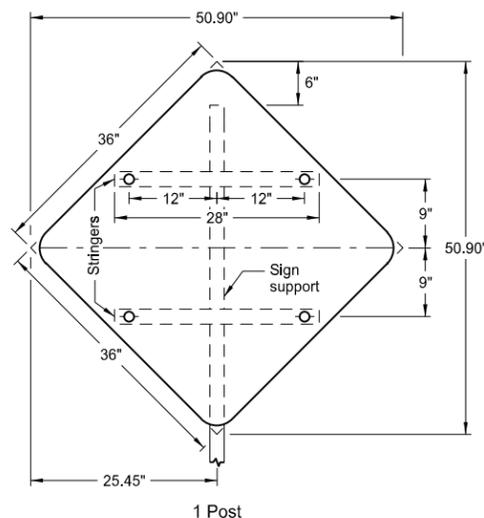
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



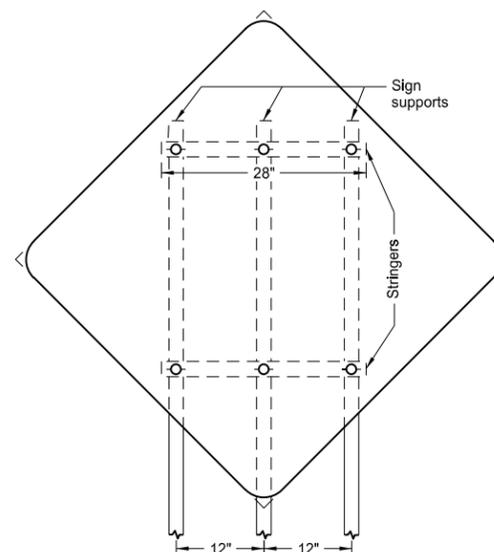
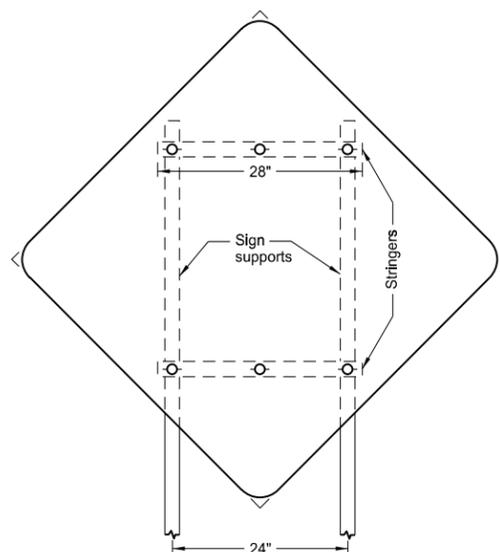
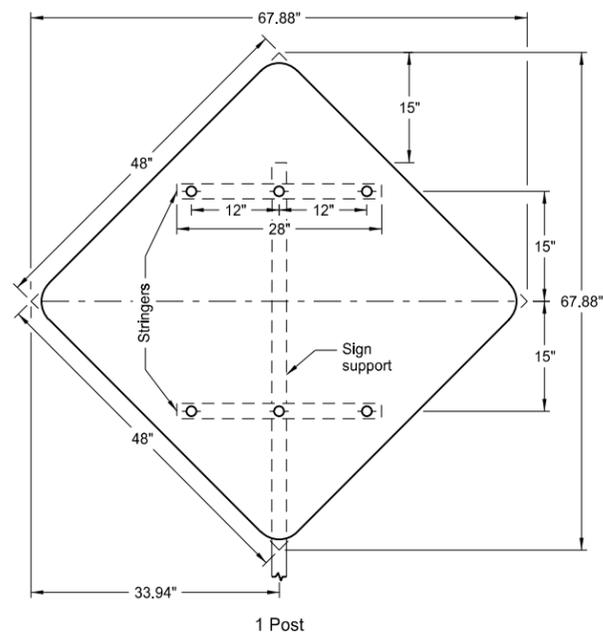
Assembly No. 18



Assembly No. 19



Assembly No. 20



Assembly No. 21

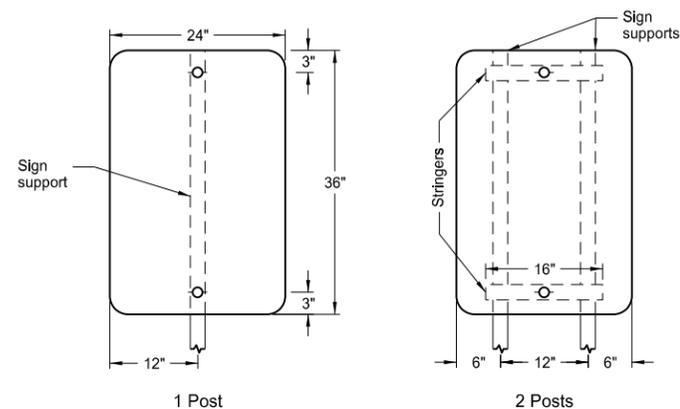
Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

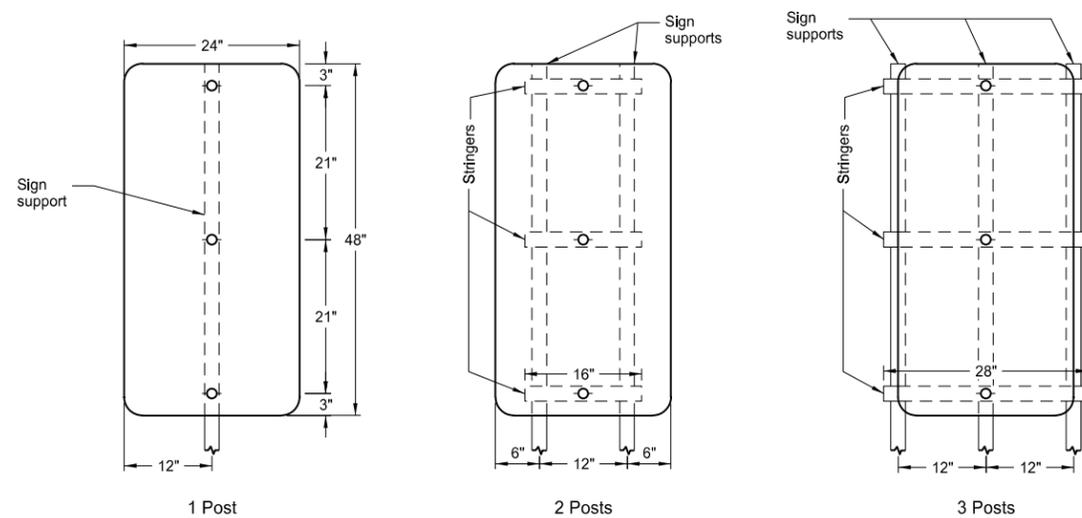
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



Assembly No. 22



Assembly No. 23

Notes:

1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.

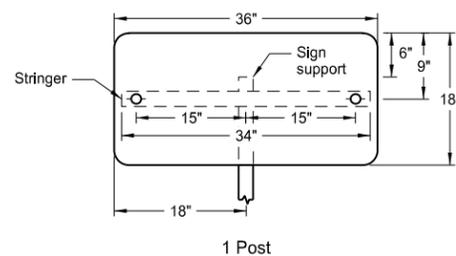
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12-1-10	
REVISIONS	
DATE	CHANGE

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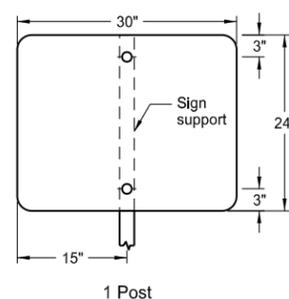
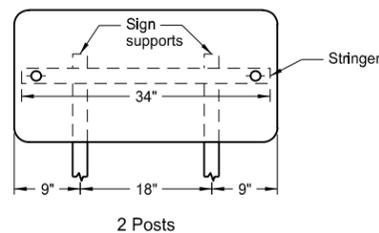
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION
DETAILS REGULATORY, WARNING AND GUIDE SIGNS

Notes:

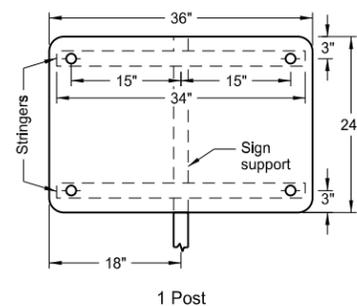
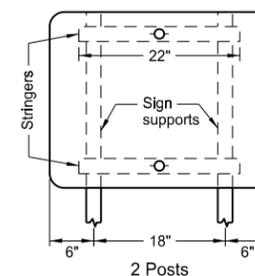
1. See Standard D-754-25 for mounting details.
2. The minimum sign backing material thickness shall be 0.100 inch.
3. Perforated square tube stringer shall be 1½" x 1½".
4. All holes shall be punched round for ⅜" bolt.



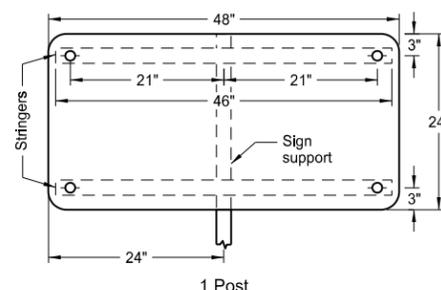
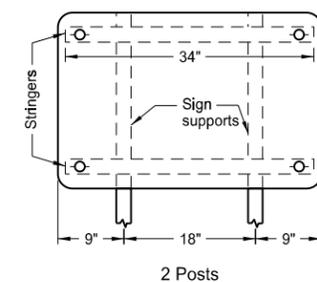
Assembly No. 31



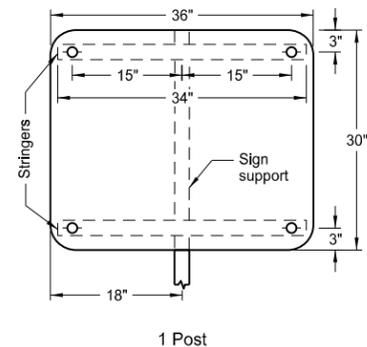
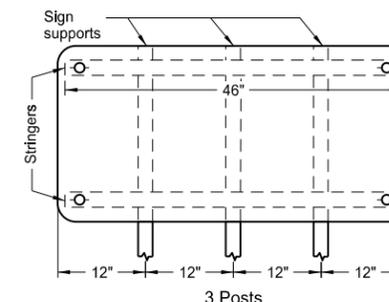
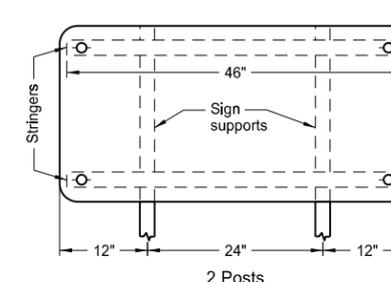
Assembly No. 32



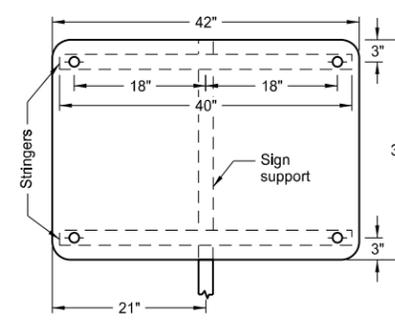
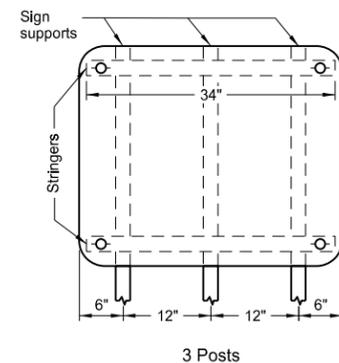
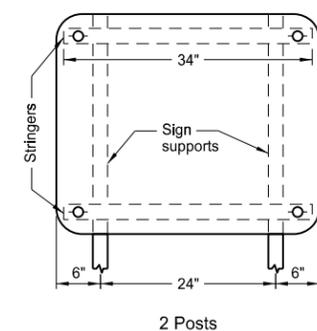
Assembly No. 33



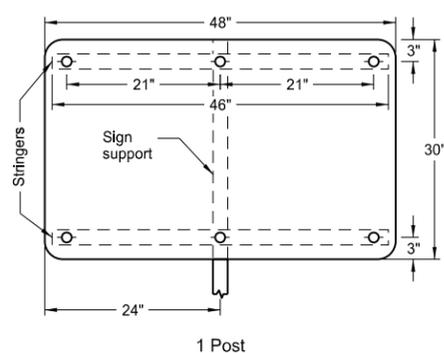
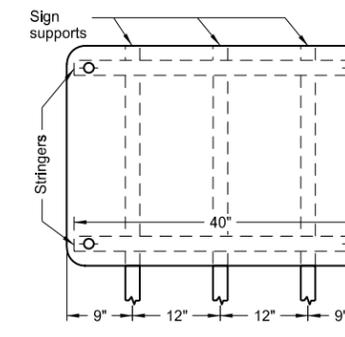
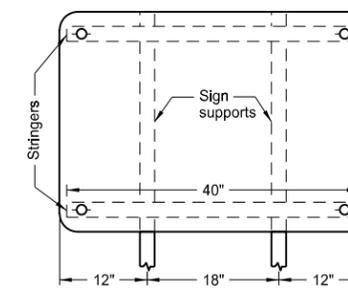
Assembly No. 34



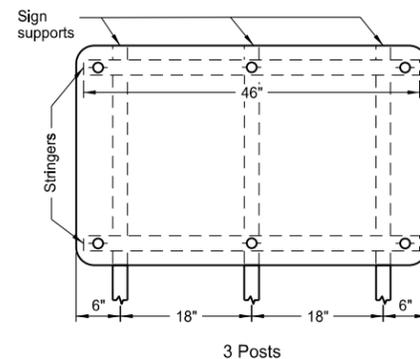
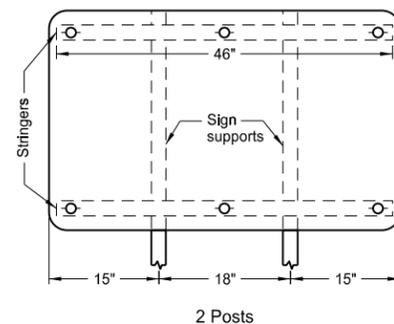
Assembly No. 35



Assembly No. 36



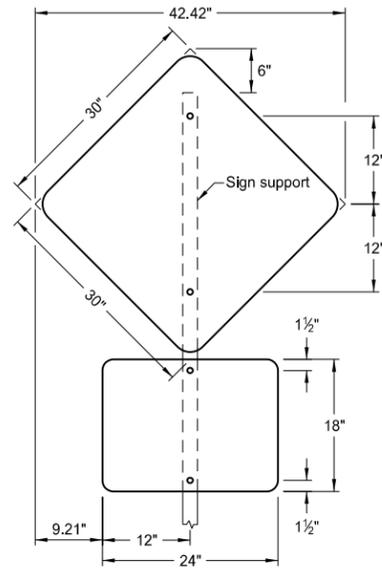
Assembly No. 37



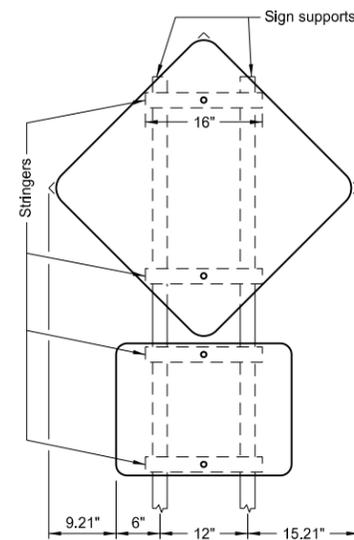
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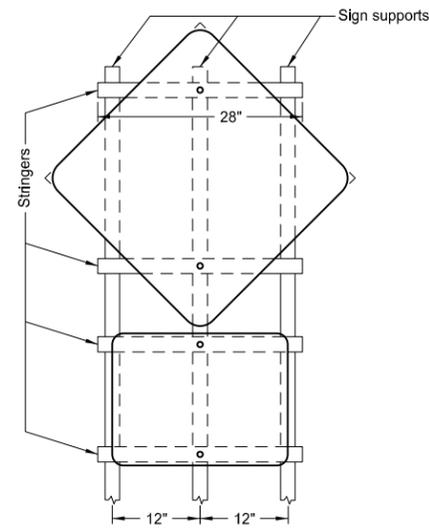
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING AND GUIDE SIGNS



1 Post



2 Posts

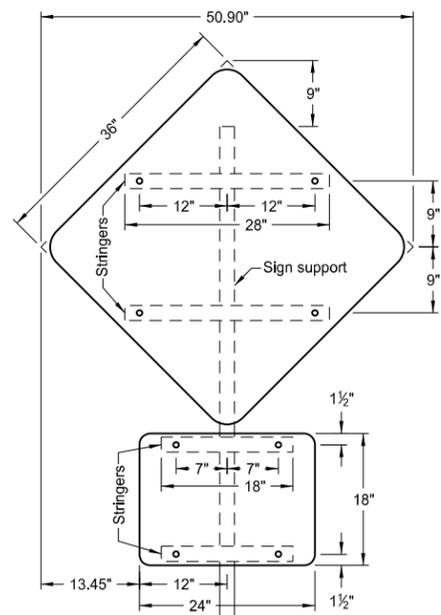


3 Posts

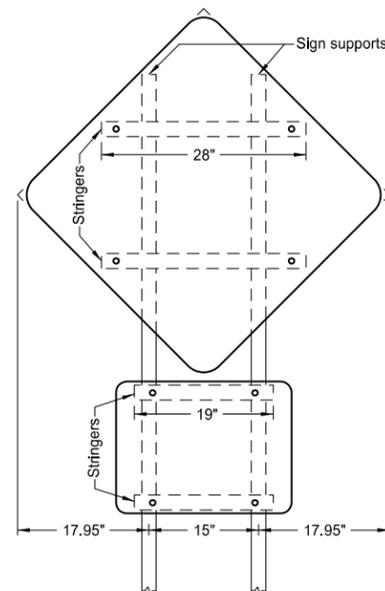
ASSEMBLY NO. 56

Notes:

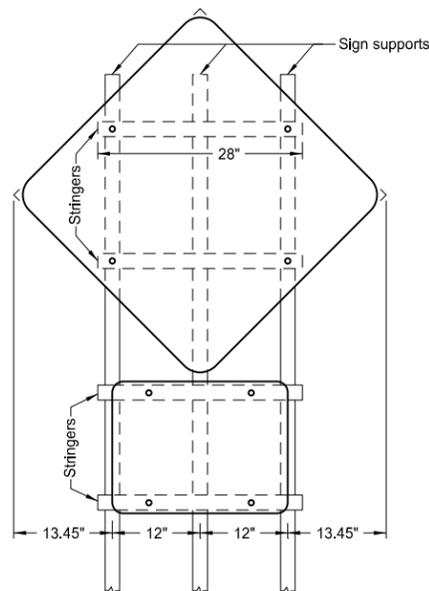
1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1 1/2"x1 1/2".
3. All holes shall be punched round for 3/8" bolt.



1 Post



2 Posts



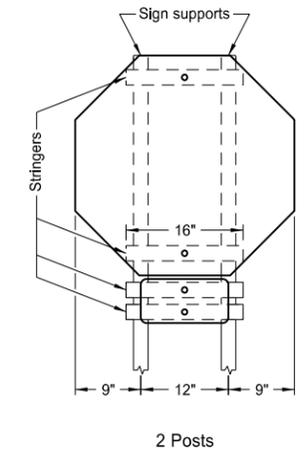
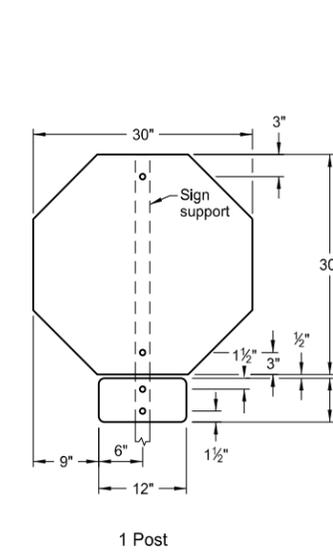
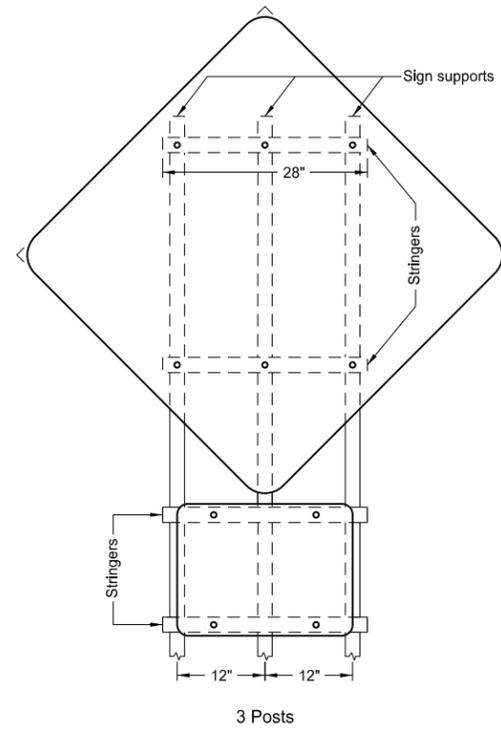
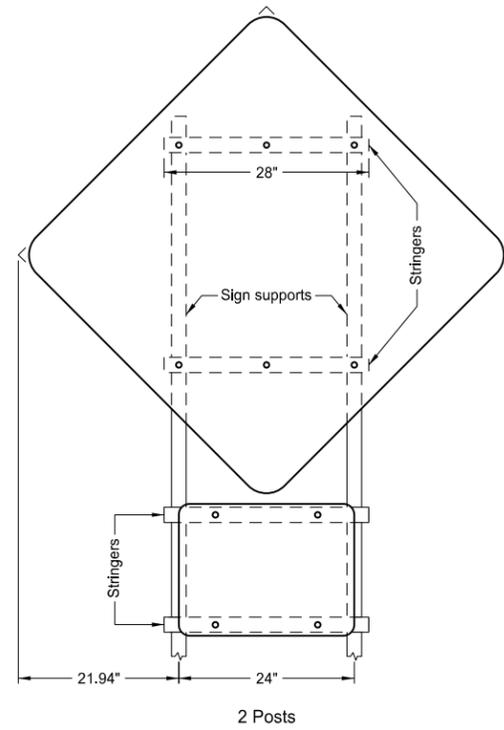
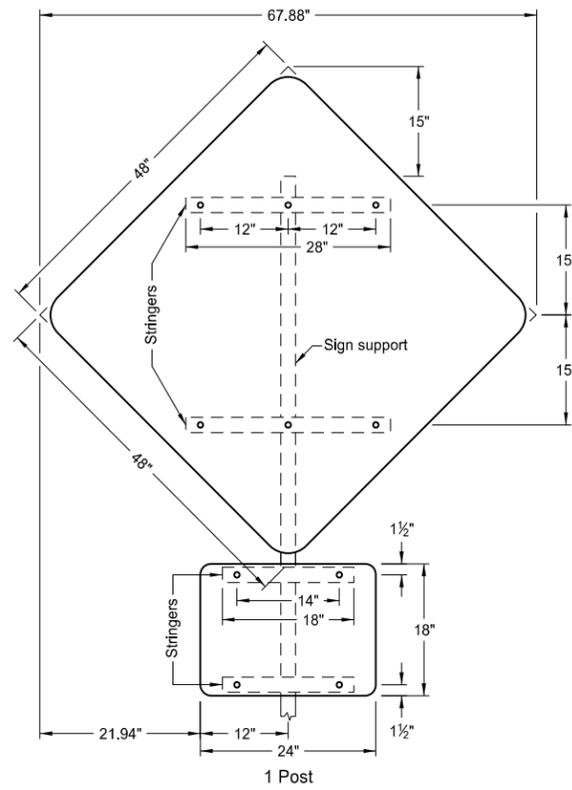
3 Posts

ASSEMBLY NO. 57

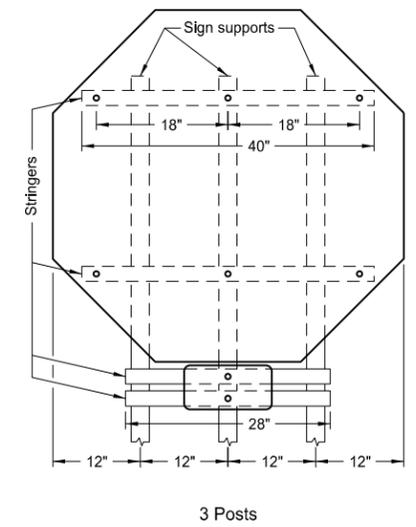
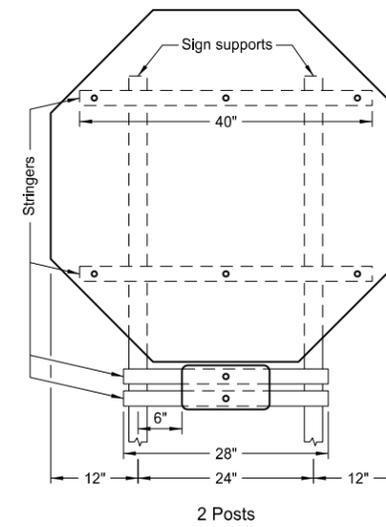
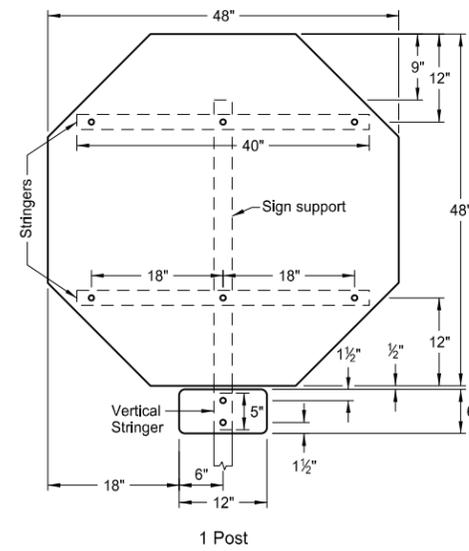
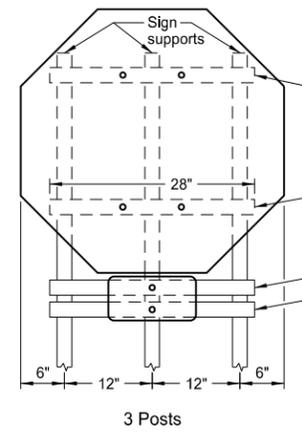
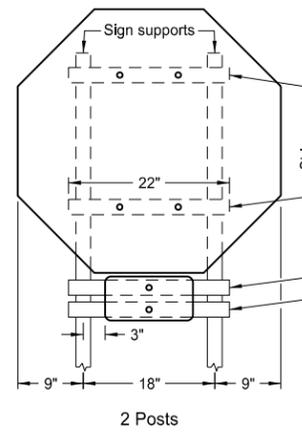
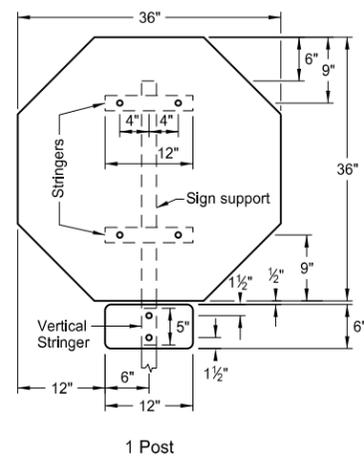
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING AND GUIDE SIGNS



ASSEMBLY NO. 59



ASSEMBLY NO. 60

ASSEMBLY NO. 61

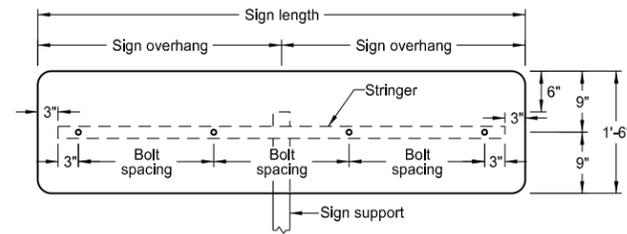
Notes:

1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1 1/2"x1 1/2".
3. All holes shall be punched round for 3/8" bolt.

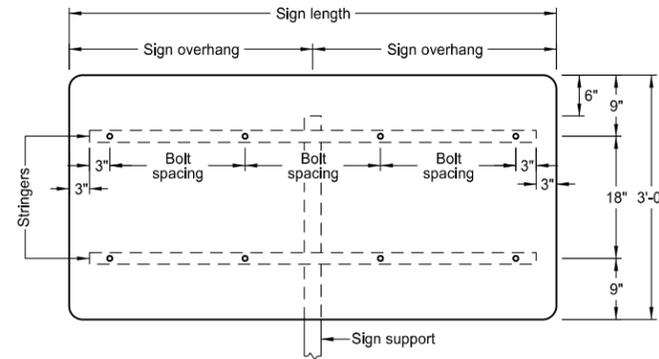
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE

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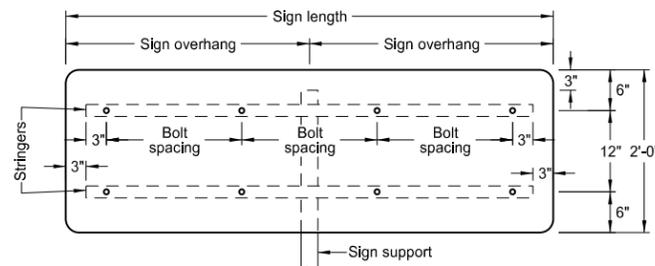
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR VARIABLE LENGTH SIGNS



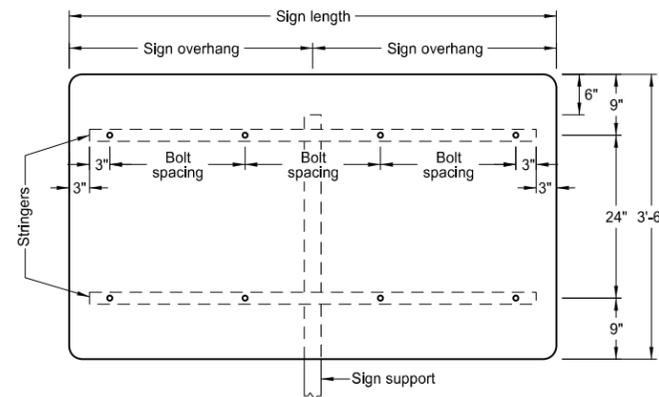
VARIES X 1'-6"



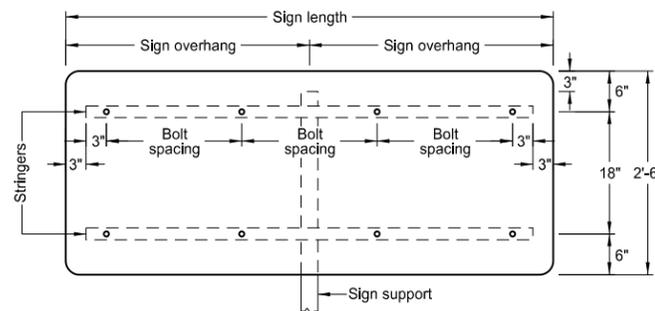
VARIES X 3'-0"



VARIES X 2'-0"



VARIES X 3'-6"



VARIES X 2'-6"

1 POST		
Sign Length	Sign Overhang	Bolt Spacing
4'-0"	2'-0"	18"
4'-6"	2'-3"	21"
5'-0"	2'-6"	24"
5'-6"	2'-9"	18"
6'-0"	3'-0"	20"
6'-6"	3'-3"	22"
7'-0"	3'-6"	24"
7'-6"	3'-9"	2-20" & 2-19"
8'-0"	4'-0"	21"
8'-6"	4'-3"	2-22" & 2-23"
9'-0"	4'-6"	24"
9'-6"	4'-9"	4-20" & 1-22"
10'-0"	5'-0"	2-21" & 3-22"
10'-6"	5'-3"	4-23" & 1-22"
11'-0"	5'-6"	24"
11'-6"	5'-9"	21"
12'-0"	6'-0"	22"

Notes:

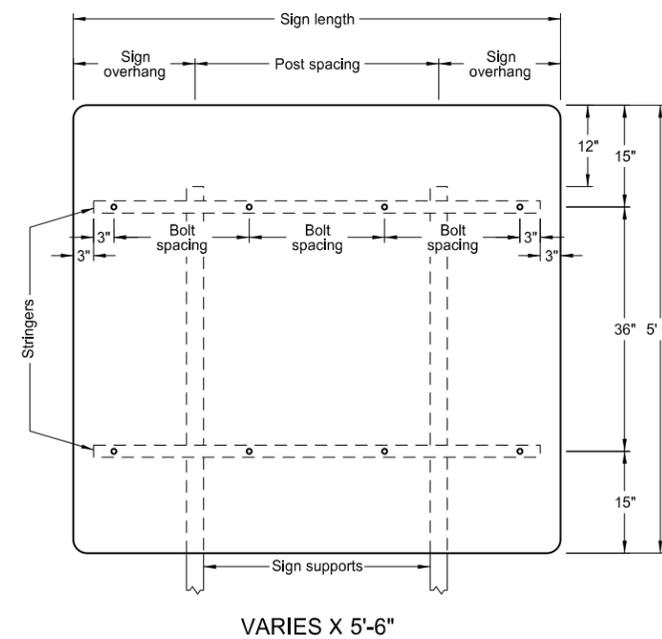
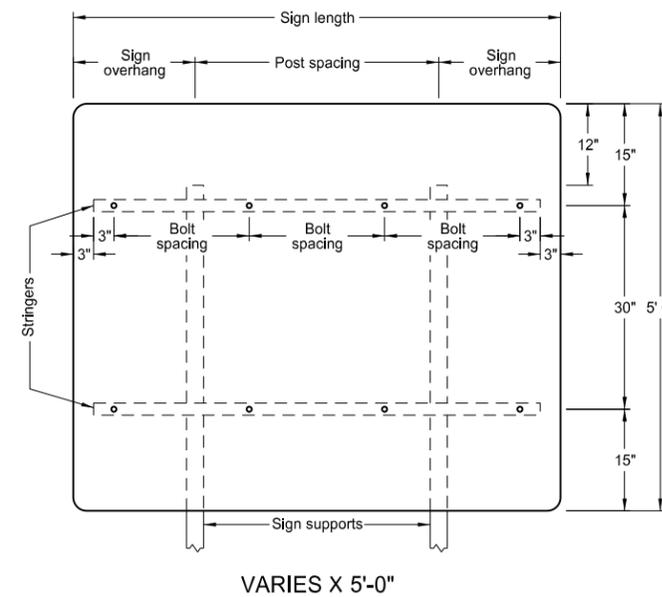
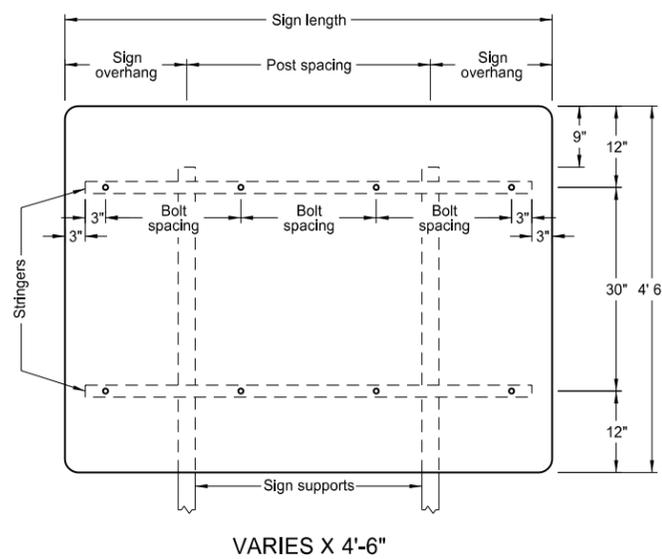
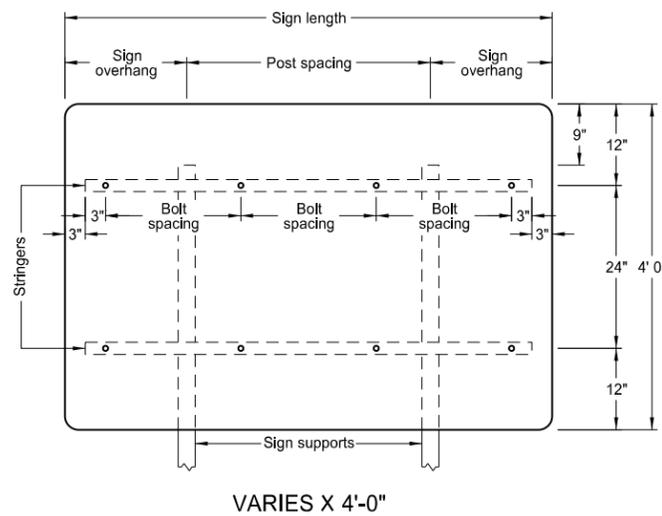
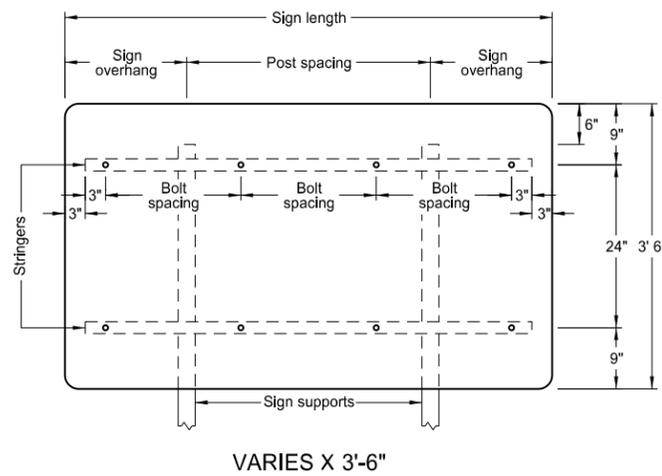
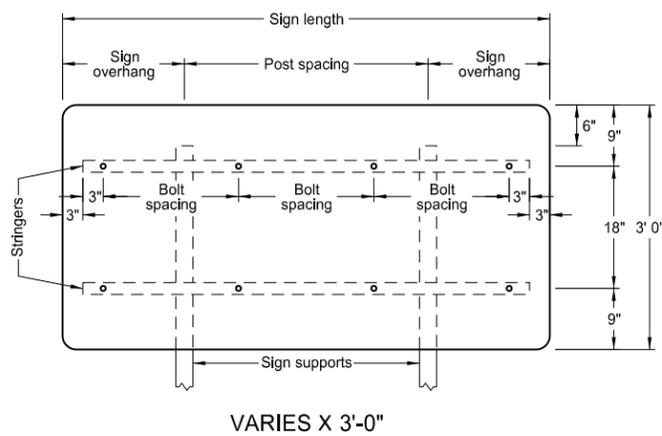
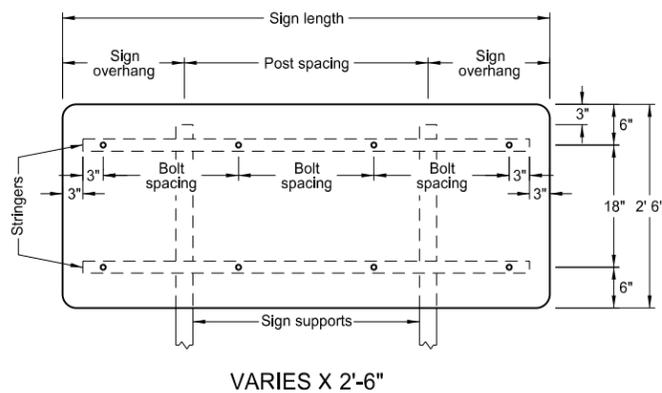
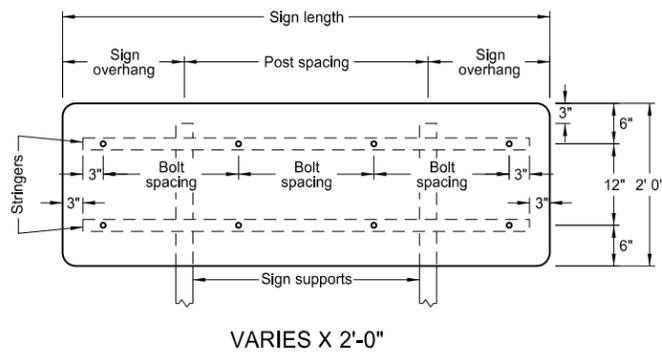
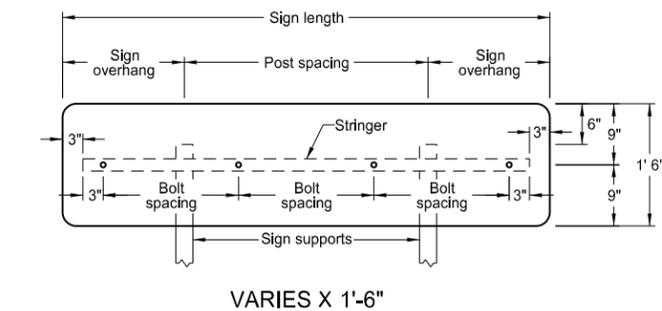
1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1½" x 1½".
3. All holes shall be punched round for ⅜" bolt.
4. Single stringer and single post signs shall have stringers attached to the post using the special stringer angle, shown on the "Mounting Details Perforated Tube" standard drawing.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR VARIABLE LENGTH SIGNS

D-754-48



2 POSTS			
Sign Length	Sign Overhang	Post Spacing	Bolt Spacing
4'-0"	1'-0"	2'-0"	18"
4'-6"	1'-3"	2'-0"	21"
5'-0"	1'-0"	3'-0"	24"
5'-6"	1'-3"	3'-0"	18"
6'-0"	1'-6"	3'-0"	20"
6'-6"	1'-3"	4'-0"	22"
7'-0"	1'-6"	4'-0"	24"
7'-6"	1'-9"	4'-0"	2'-20" & 2'-19"
8'-0"	2'-0"	4'-0"	21"
8'-6"	1'-9"	5'-0"	2'-22" & 2'-23"
9'-0"	2'-0"	5'-0"	24"
9'-6"	1'-9"	6'-0"	4'-20" & 1'-22"
10'-0"	2'-0"	6'-0"	2'-21" & 3'-22"
10'-6"	2'-3"	6'-0"	4'-23" & 1'-22"
11'-0"	2'-6"	6'-0"	24"
11'-6"	2'-9"	6'-0"	21"
12'-0"	2'-0"	8'-0"	22"
12'-6"	2'-3"	8'-0"	23"
13'-0"	2'-6"	8'-0"	24"
13'-6"	2'-9"	8'-0"	3'-22" & 4'-21"
14'-0"	3'-0"	8'-0"	2'-23" & 5'-22"
14'-6"	3'-3"	8'-0"	6'-23" & 1'-24"
15'-0"	3'-6"	8'-0"	24"
15'-6"	2'-9"	10'-0"	6'-22" & 2'-21"
16'-0"	3'-0"	10'-0"	4'-23" & 4'-22"
16'-6"	3'-3"	10'-0"	6'-23" & 2'-24"
17'-0"	3'-6"	10'-0"	24"
17'-6"	3'-9"	10'-0"	22"
18'-0"	3'-0"	12'-0"	6'-23" & 3'-22"
18'-6"	3'-3"	12'-0"	6'-23" & 3'-24"
19'-0"	3'-6"	12'-0"	24"
19'-6"	3'-9"	12'-0"	8'-22" & 2'-23"
20'-0"	4'-0"	12'-0"	8'-23" & 2'-22"

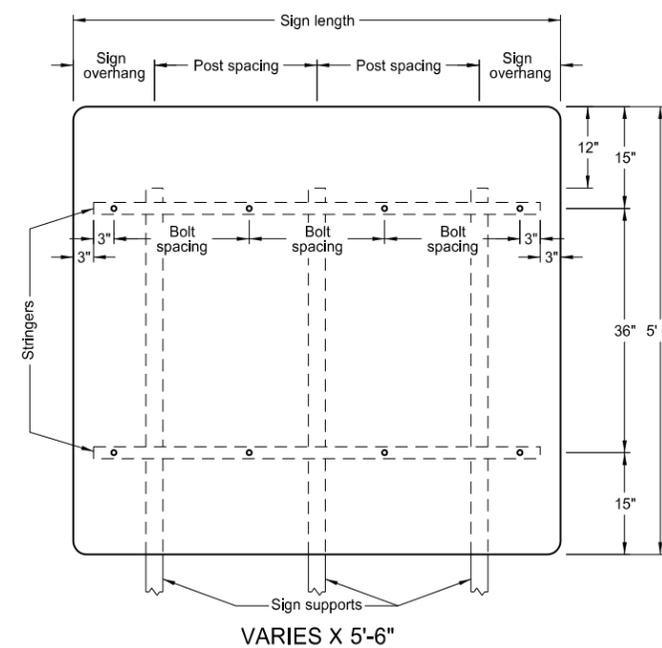
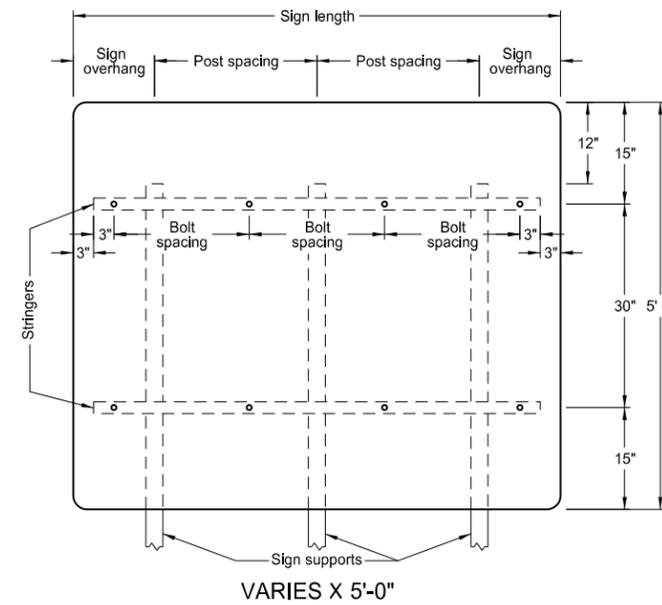
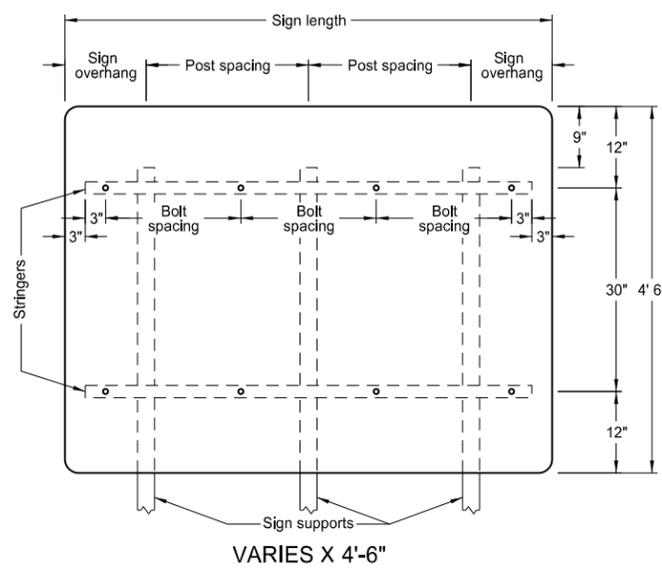
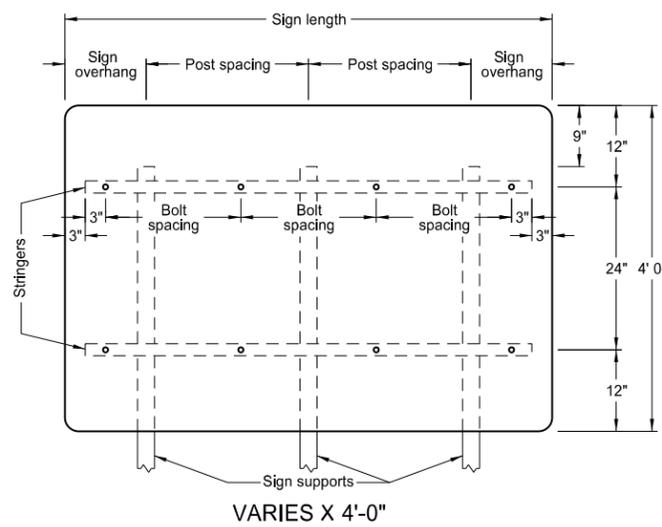
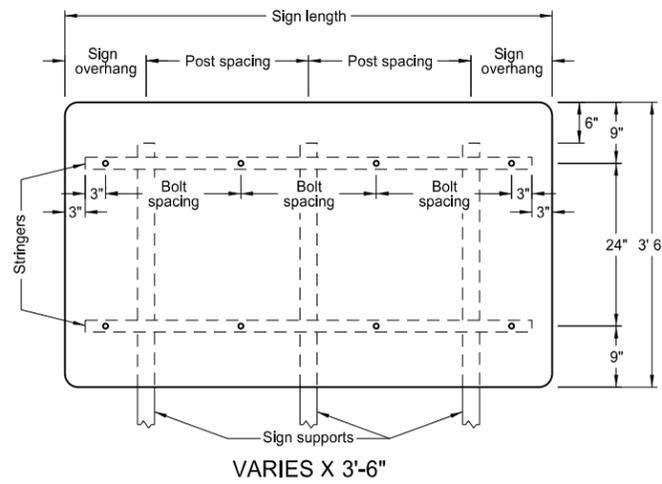
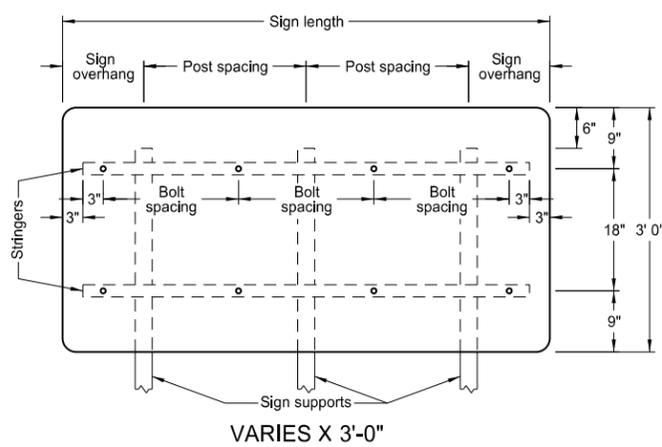
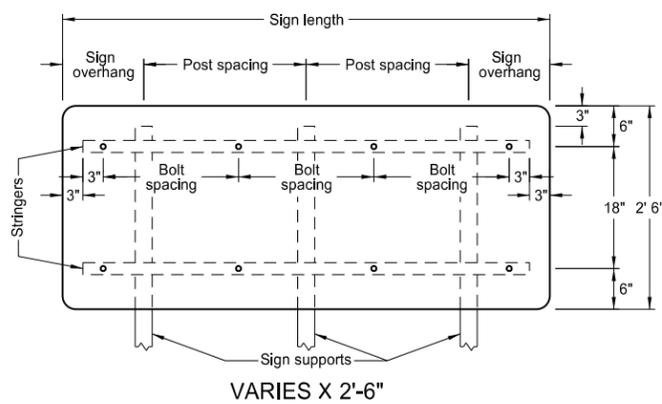
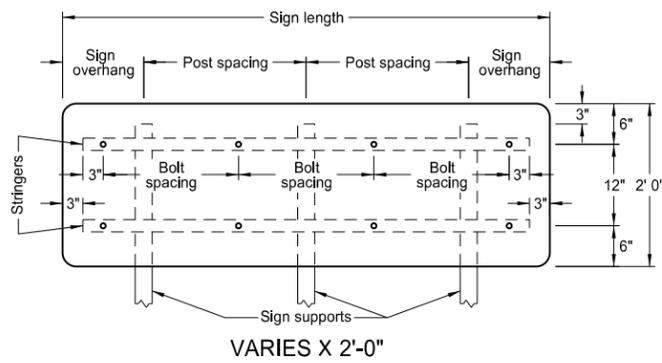
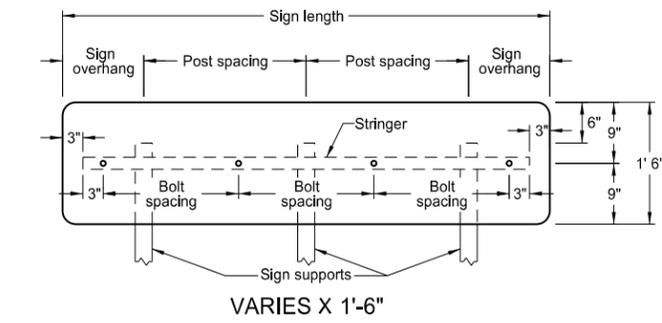
- Notes:
1. The minimum sign backing material thickness shall be 0.100 inch.
 2. Perforated square tube stringer shall be 1½" x 1½".
 3. All holes shall be punched round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR VARIABLE LENGTH SIGNS

D-754-49



3 POSTS			
Sign Length	Sign Overhang	Post Spacing	Bolt Spacing
4'-0"	0'-6"	1'-6"	18"
4'-6"	0'-6"	1'-9"	21"
5'-0"	0'-6"	2'-0"	24"
5'-6"	1'-3"	1'-6"	18"
6'-0"	1'-0"	2'-0"	20"
6'-6"	1'-3"	2'-0"	22"
7'-0"	1'-6"	2'-0"	24"
7'-6"	1'-6"	2'-3"	2-20" & 2-19"
8'-0"	1'-9"	2'-3"	21"
8'-6"	2'-0"	2'-3"	2-22" & 2-23"
9'-0"	1'-6"	3'-0"	24"
9'-6"	1'-9"	3'-0"	4-20" & 1-22"
10'-0"	1'-9"	3'-3"	2-21" & 3-22"
10'-6"	1'-9"	3'-6"	4-23" & 1-22"
11'-0"	2'-0"	3'-6"	24"
11'-6"	2'-3"	3'-6"	21"
12'-0"	2'-4"	3'-8"	22"
12'-6"	2'-5"	3'-10"	23"
13'-0"	2'-6"	4'-0"	24"
13'-6"	2'-9"	4'-0"	3-22" & 4-21"
14'-0"	3'-0"	4'-0"	2-23" & 5-22"
14'-6"	3'-3"	4'-0"	6-23" & 1-24"
15'-0"	3'-6"	4'-0"	24"
15'-6"	2'-4"	5'-5"	6-22" & 2-21"
16'-0"	2'-5"	5'-7"	4-23" & 4-22"
16'-6"	2'-5"	5'-10"	6-23" & 2-24"
17'-0"	2'-6"	6'-0"	24"
17'-6"	3'-3"	5'-6"	22"
18'-0"	3'-6"	5'-6"	6-23" & 3-22"
18'-6"	3'-9"	5'-6"	6-23" & 3-24"
19'-0"	3'-6"	6'-0"	24"
19'-6"	4'-3"	5'-6"	8-22" & 2-23"
20'-0"	4'-4"	5'-8"	8-23" & 2-22"

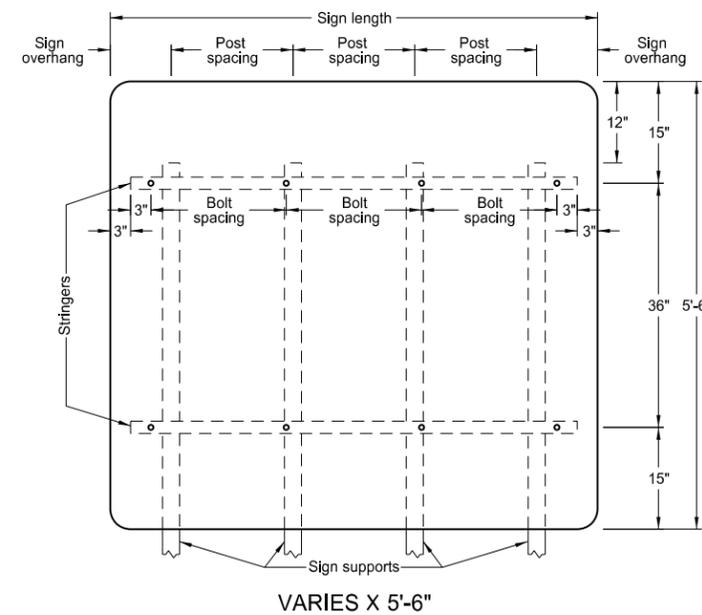
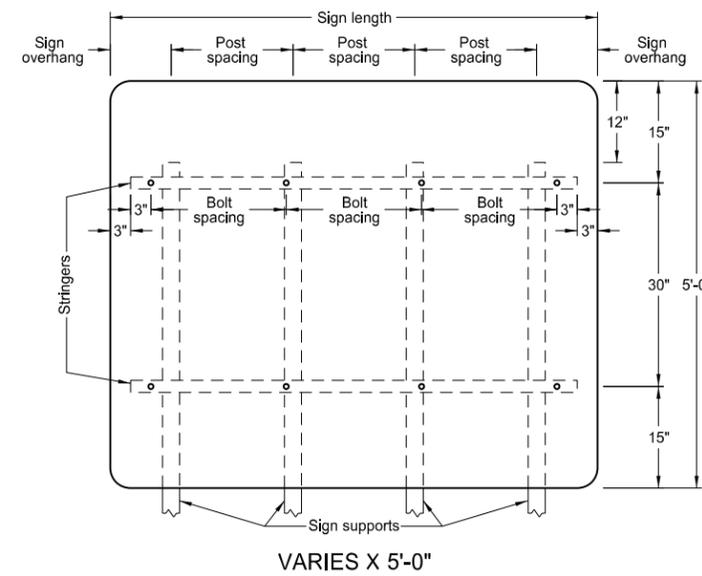
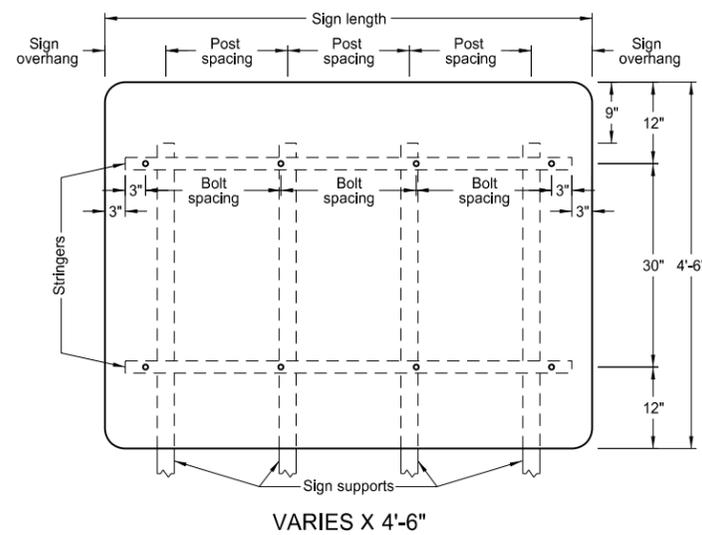
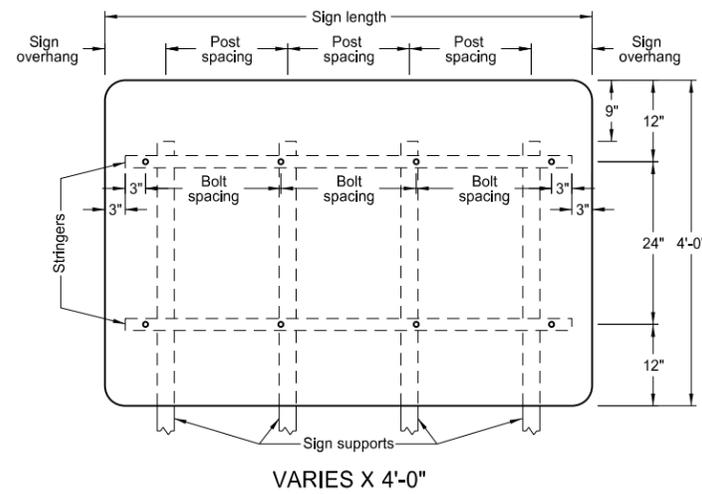
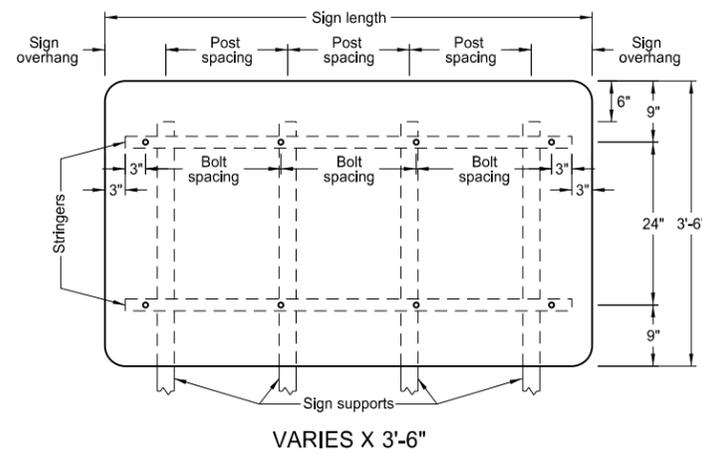
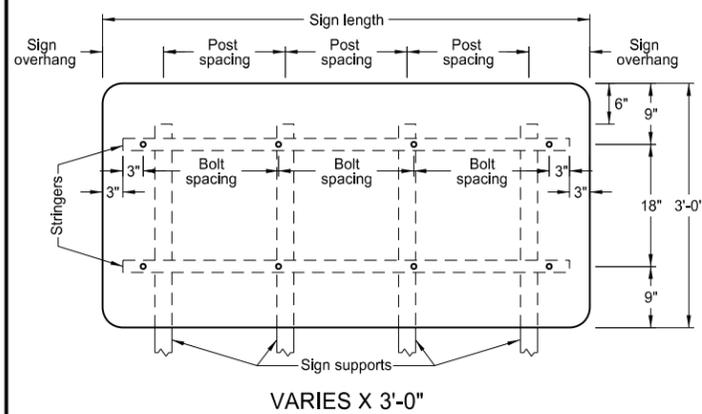
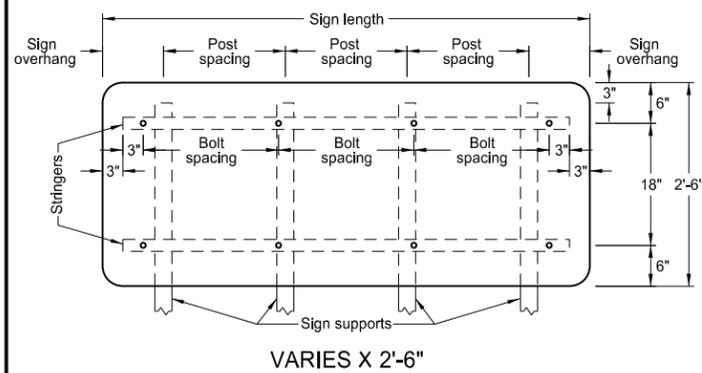
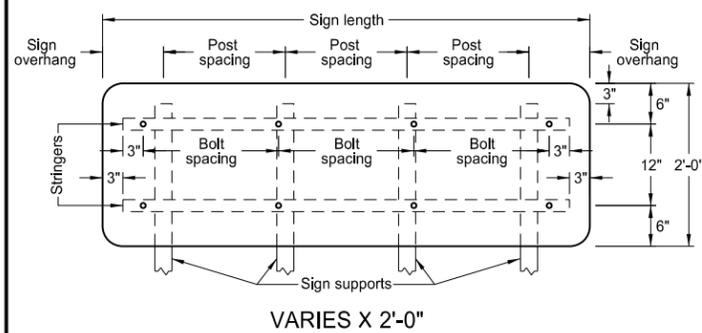
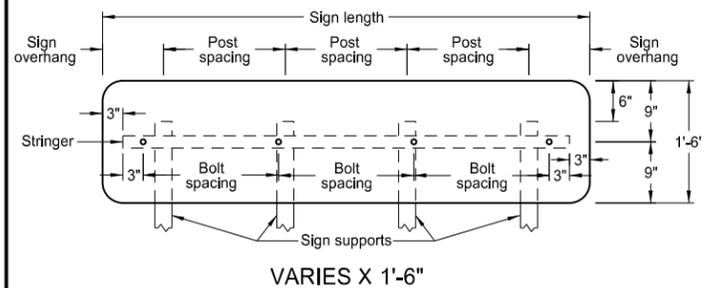
- Notes:
- The minimum sign backing material thickness shall be 0.100 inch.
 - Perforated square tube stringer shall be 1½" x 1½".
 - All holes shall be punched round for ⅜" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE

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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR VARIABLE LENGTH SIGNS

D-754-50



4 POSTS			
Sign Length	Sign Overhang	Post Spacing	Bolt Spacing
8'-6"	0'-3"	2'-8"	2-22" & 2-23"
9'-0"	0'-6"	2'-8"	24"
9'-6"	0'-9"	2'-8"	4-20" & 1-22"
10'-0"	1'-0"	2'-8"	2-21" & 3-22"
10'-6"	1'-3"	2'-8"	4-23" & 1-22"
11'-0"	1'-0"	3'-0"	24"
11'-6"	0'-6"	3'-6"	21"
12'-0"	0'-6"	3'-8"	22"
12'-6"	0'-6"	3'-10"	23"
13'-0"	0'-6"	4'-0"	24"
13'-6"	1'-3"	3'-8"	3-22" & 4-21"
14'-0"	1'-6"	3'-8"	2-23" & 5-22"
14'-6"	1'-3"	4'-0"	6-23" & 1-24"
15'-0"	1'-6"	4'-0"	24"
15'-6"	1'-0"	4'-6"	6-22" & 2-21"
16'-0"	1'-0"	4'-8"	4-23" & 4-22"
16'-6"	1'-0"	4'-10"	6-23" & 2-24"
17'-0"	1'-0"	5'-0"	24"
17'-6"	0'-6"	5'-6"	22"
18'-0"	2'-0"	4'-8"	6-23" & 3-22"
18'-6"	1'-9"	5'-0"	6-23" & 3-24"
19'-0"	0'-6"	6'-0"	24"
19'-6"	3'-0"	4'-6"	8-22" & 2-23"
20'-0"	3'-0"	4'-8"	8-23" & 2-22"

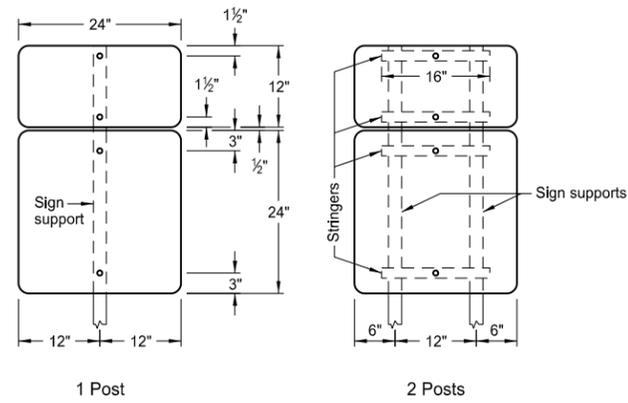
- Notes:
1. The minimum sign backing material thickness shall be 0.100 inch.
 2. Perforated square tube stringer shall be 1½" x 1½".
 3. All holes shall be punched round for ⅝" bolt.

NORTH DAKOTA	
DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE

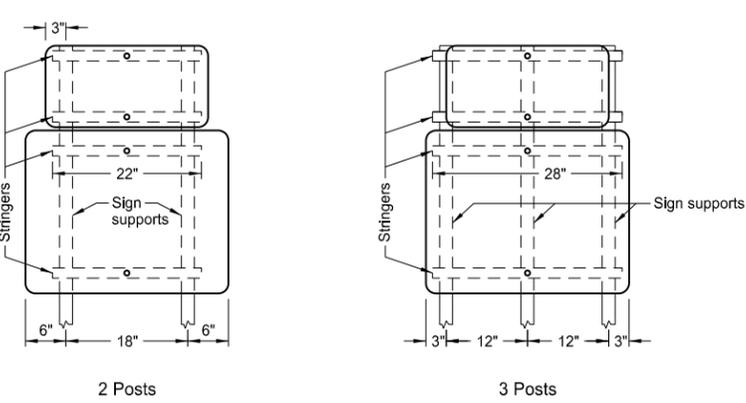
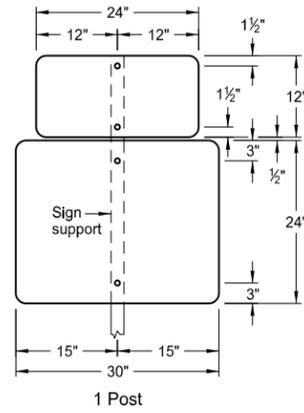
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

D-754-51

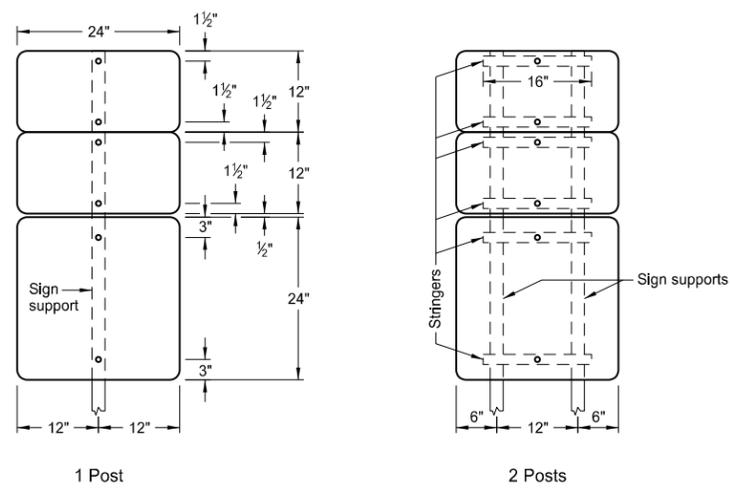


ASSEMBLY NO. 371

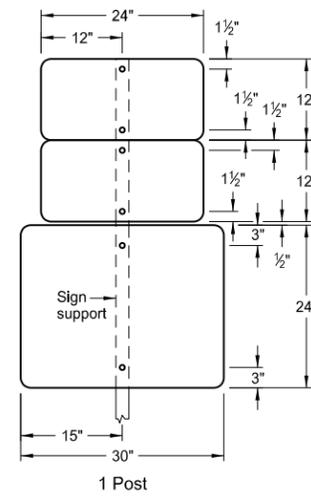
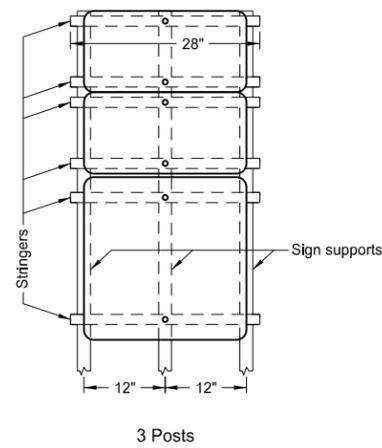


ASSEMBLY NO. 372

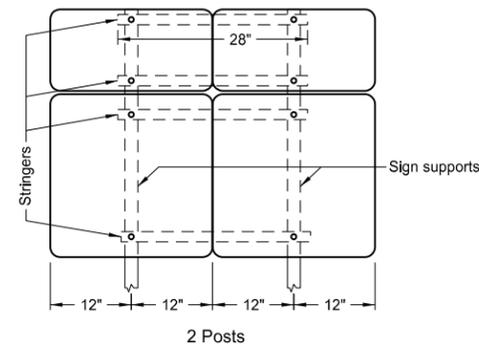
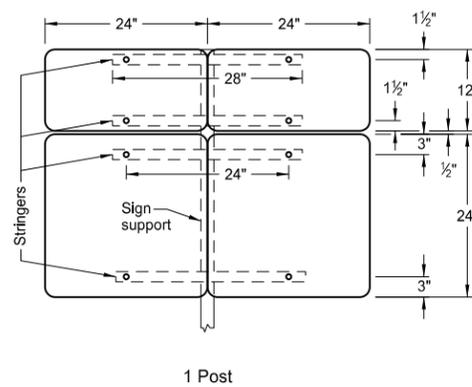
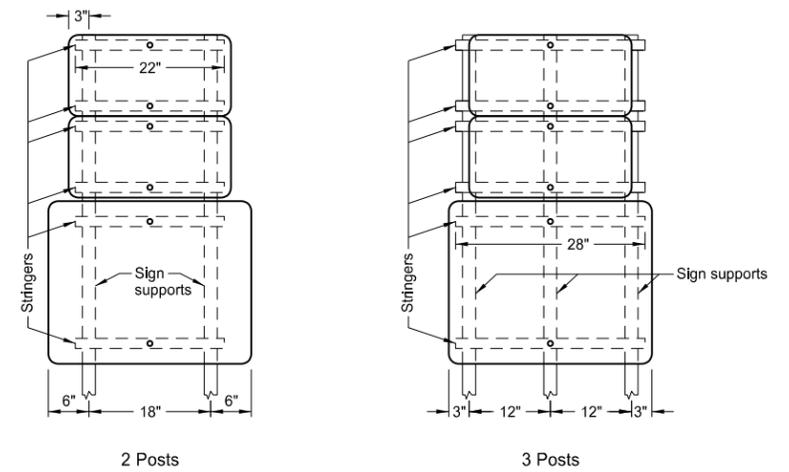
- Notes:
1. The minimum sign backing material thickness shall be 0.100 inch.
 2. Perforated square tube stringer shall be 1 1/2"x1 1/2".
 3. All holes shall be punched round for 3/8" bolt.



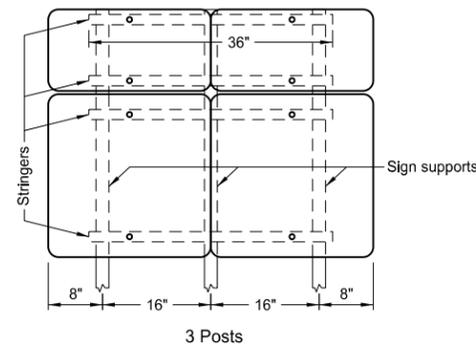
ASSEMBLY NO. 373



ASSEMBLY NO. 374



ASSEMBLY NO. 375

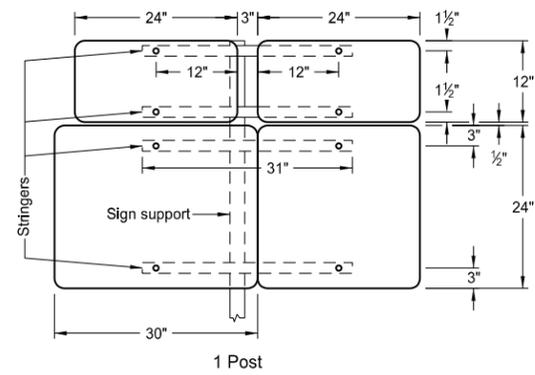


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION 8-22-12	
REVISIONS	
DATE	CHANGE

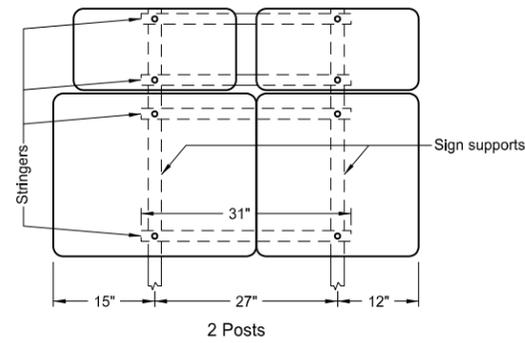
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

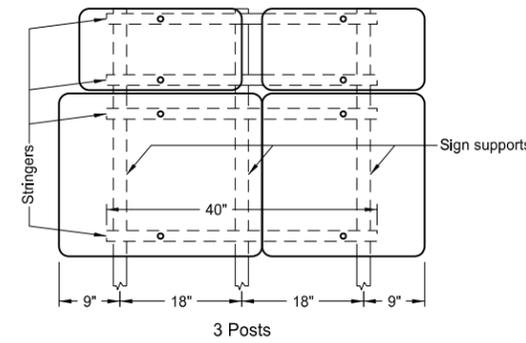
D-754-52



1 Post

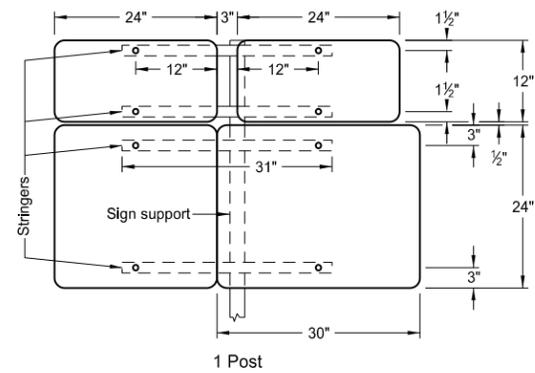


2 Posts

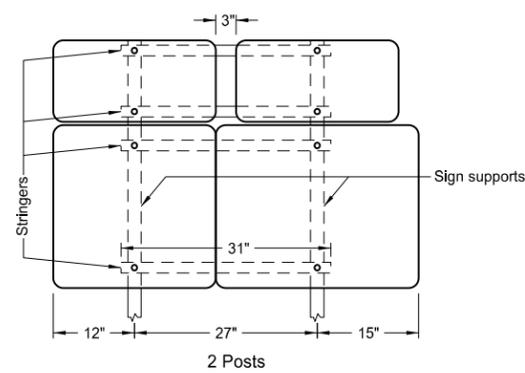


3 Posts

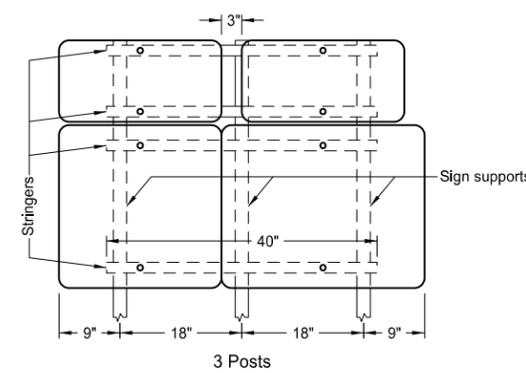
ASSEMBLY NO. 376



1 Post

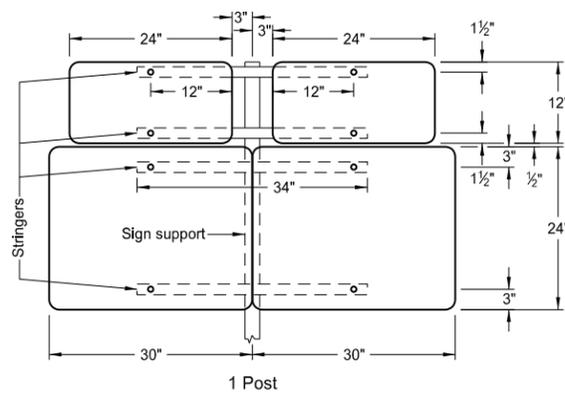


2 Posts

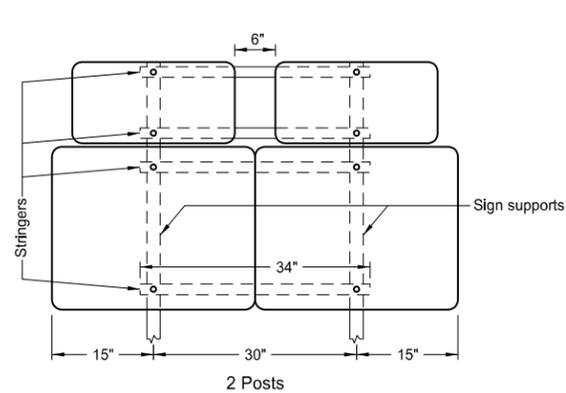


3 Posts

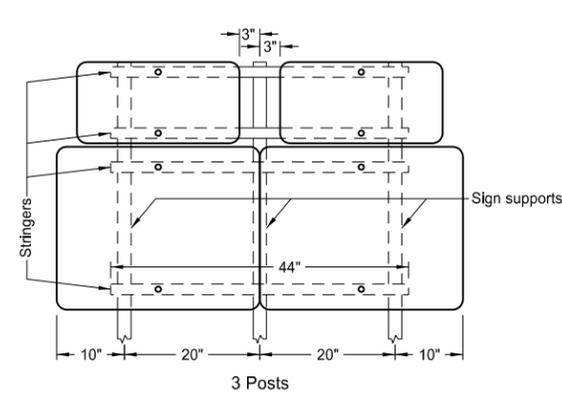
ASSEMBLY NO. 377



1 Post



2 Posts



3 Posts

ASSEMBLY NO. 378

Notes:

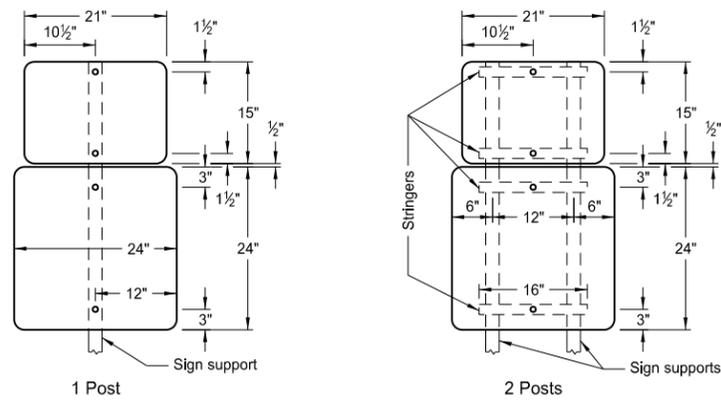
1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1 1/2"x1 1/2".
3. All holes shall be punched round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE

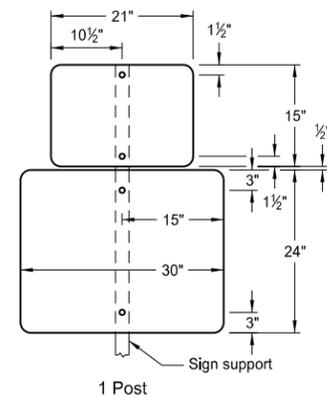
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SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

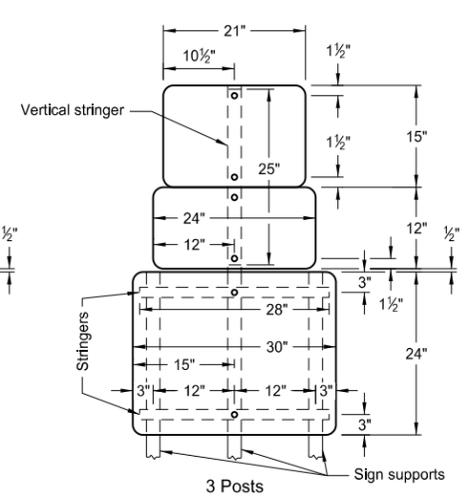
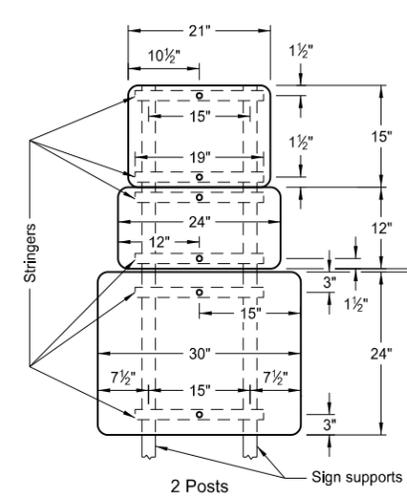
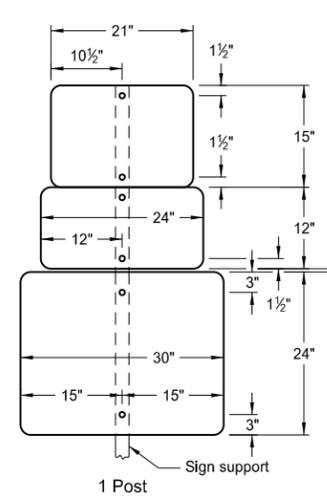
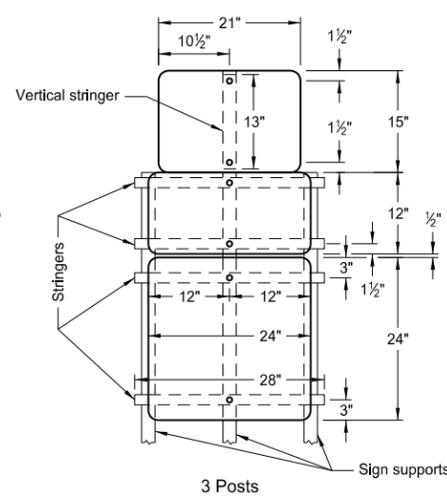
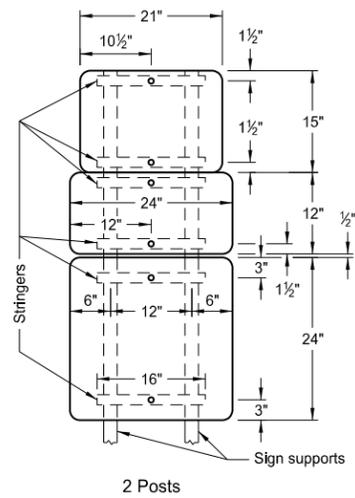
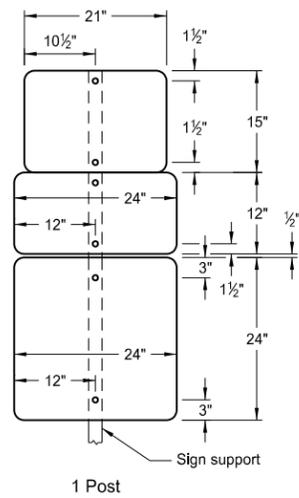
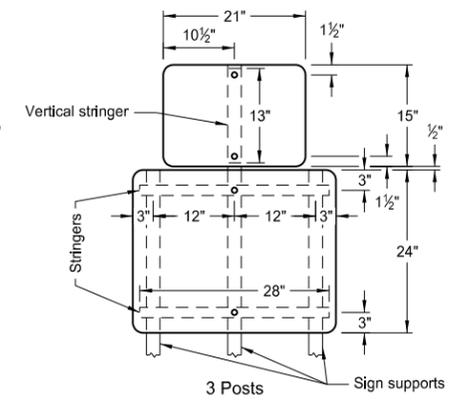
D-754-57



ASSEMBLY 391

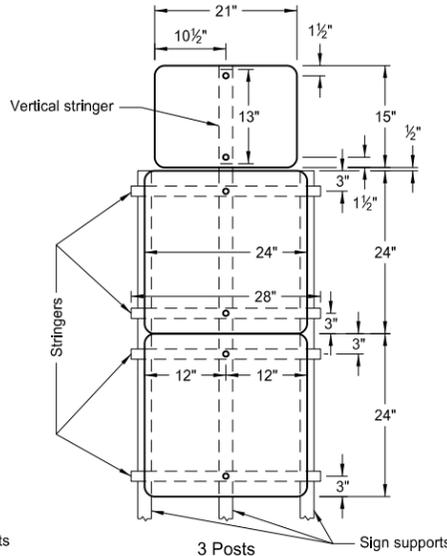
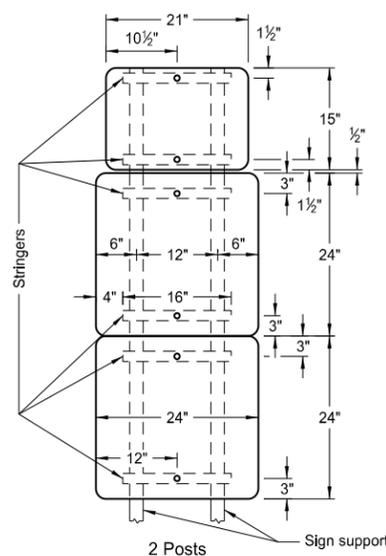
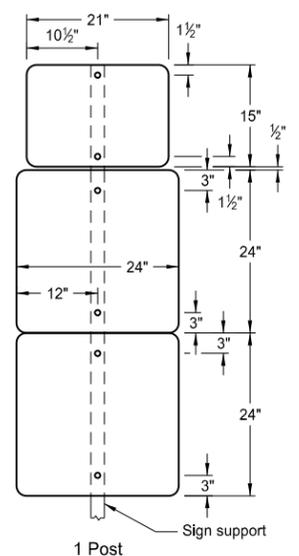


ASSEMBLY 392



ASSEMBLY 393

ASSEMBLY 394



ASSEMBLY 395

Notes:

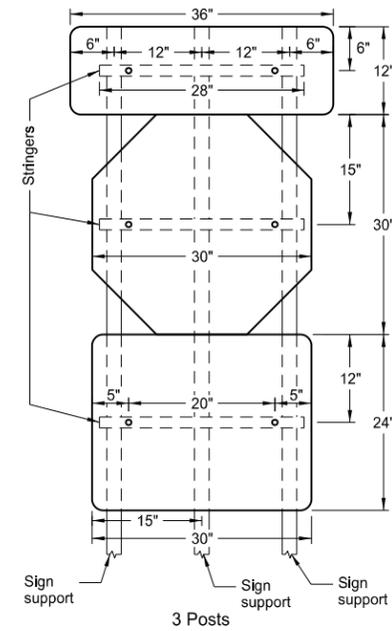
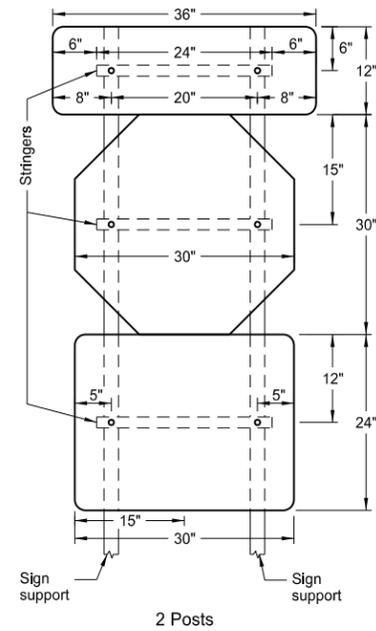
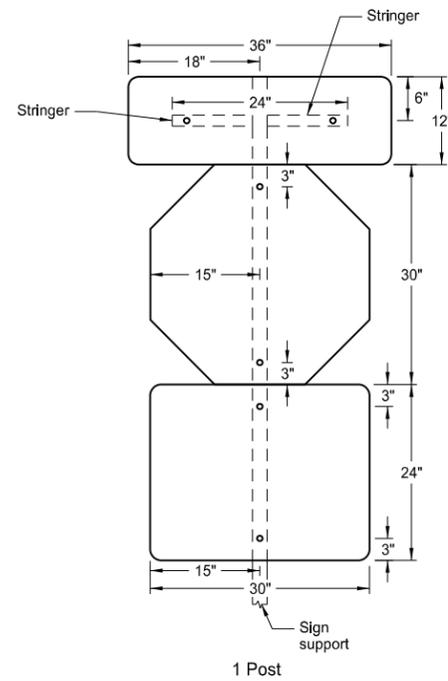
1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1 1/2"x1 1/2".
3. All holes shall be punched round for 3/8" bolt.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
REVISIONS	
DATE	CHANGE

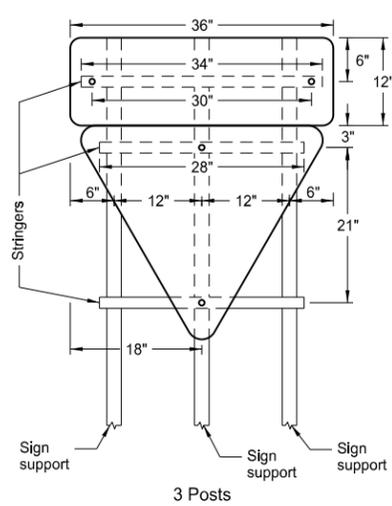
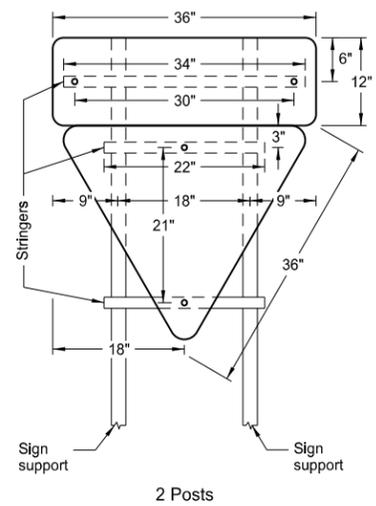
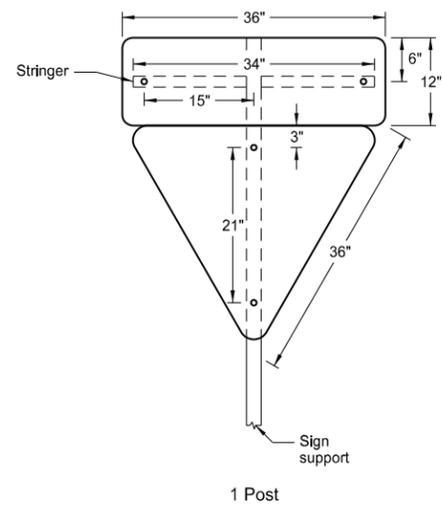
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**SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS -
DIVIDED HIGHWAY CONTROL SIGNS**

D-754-77



ASSEMBLY NO. 445 & 449



ASSEMBLY NO. 446 & 450

Notes:

1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1½"x1½".
3. All holes shall be punched round for ⅜" bolt.
4. Assemblies 445 and 446 have single one way signs.
Assemblies 449 and 450 have back to back one way signs.

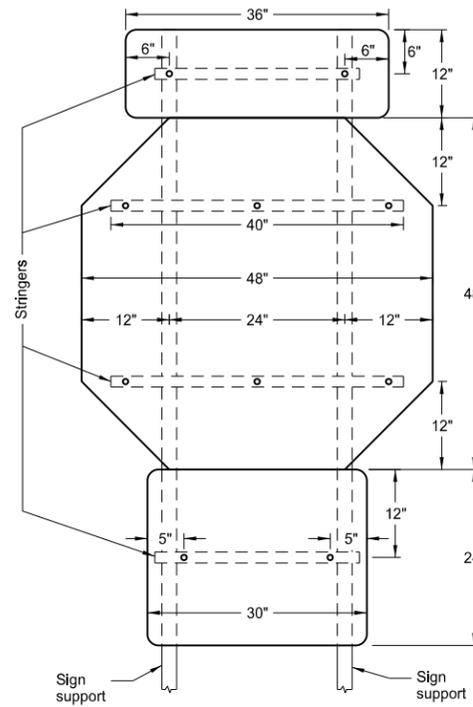
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8-22-12	
REVISIONS	
DATE	CHANGE

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of Transportation

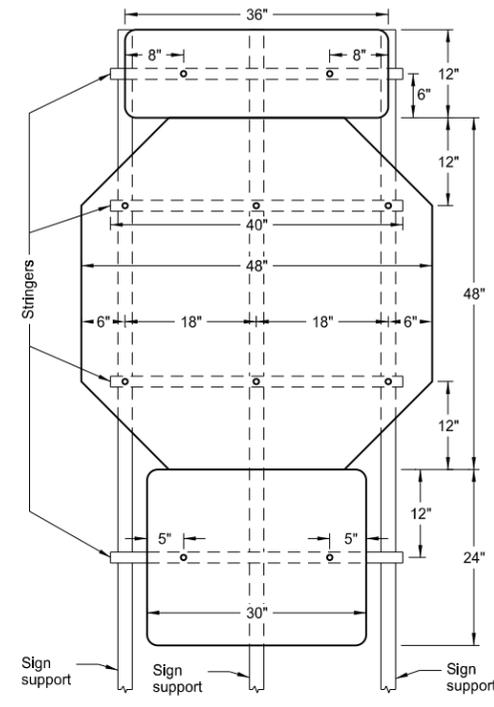
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS -
DIVIDED HIGHWAY CONTROL SIGNS

Notes:

1. The minimum sign backing material thickness shall be 0.100 inch.
2. Perforated square tube stringer shall be 1½"x1½".
3. All holes shall be punched round for ⅜" bolt.
4. Assemblies 447 and 448 have single one way signs.
Assemblies 451 and 452 have back to back one way signs.

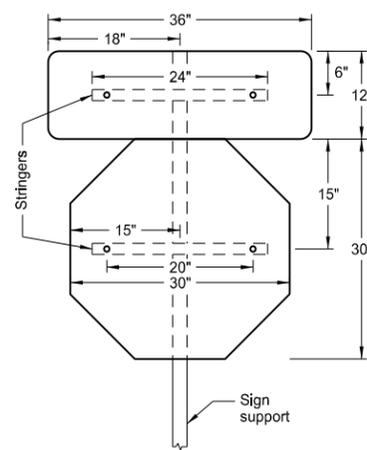


2 Posts

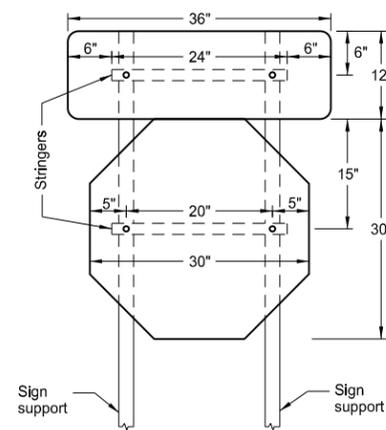


3 Posts

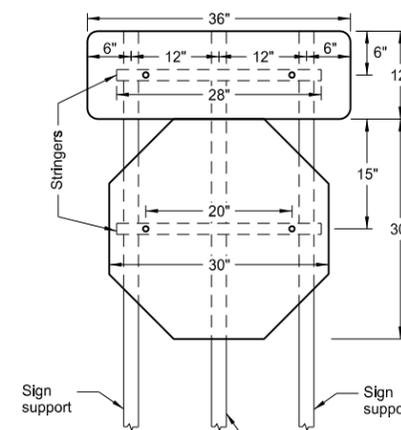
ASSEMBLY NO. 447 & 451



1 Post



2 Posts



3 Posts

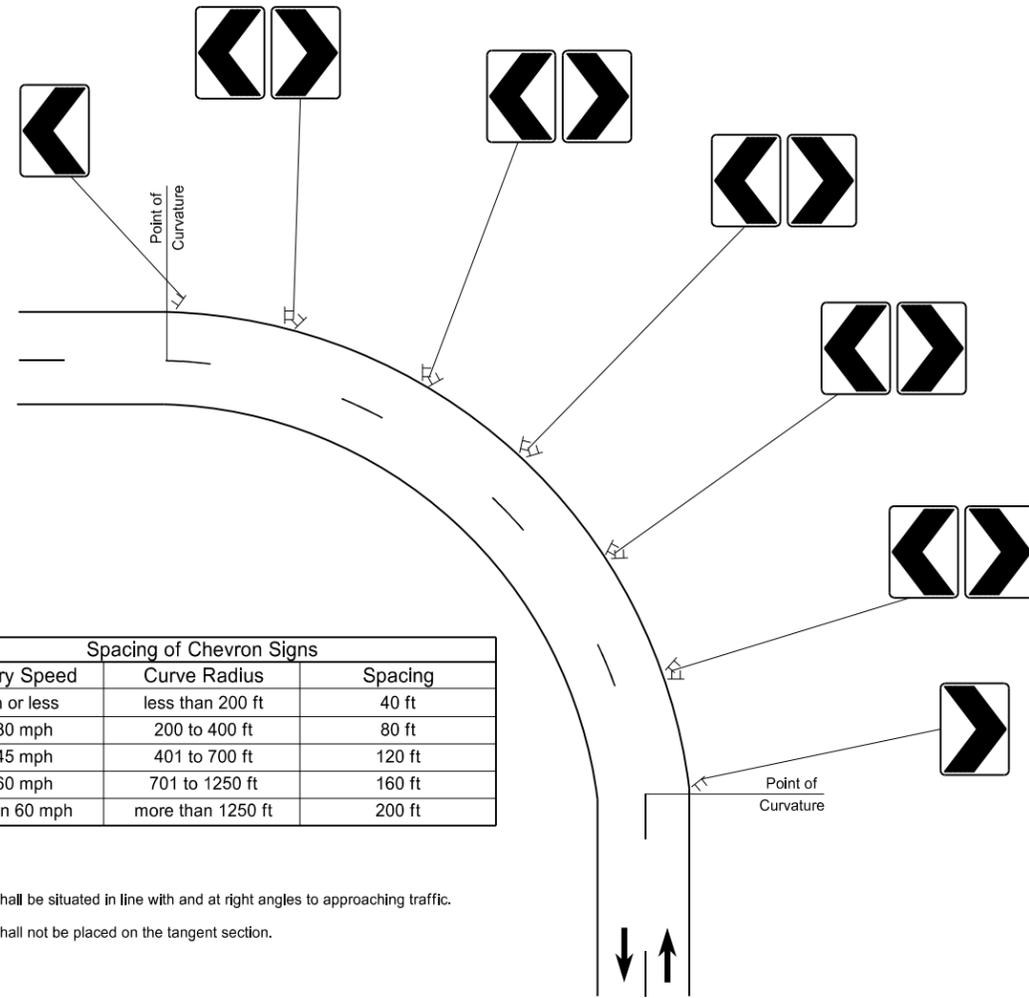
ASSEMBLY NO. 448 & 452

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-22-12	
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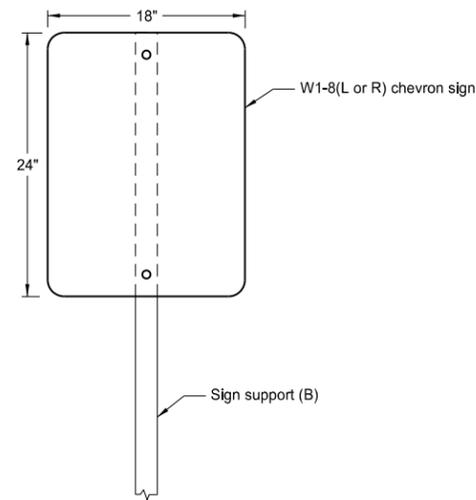
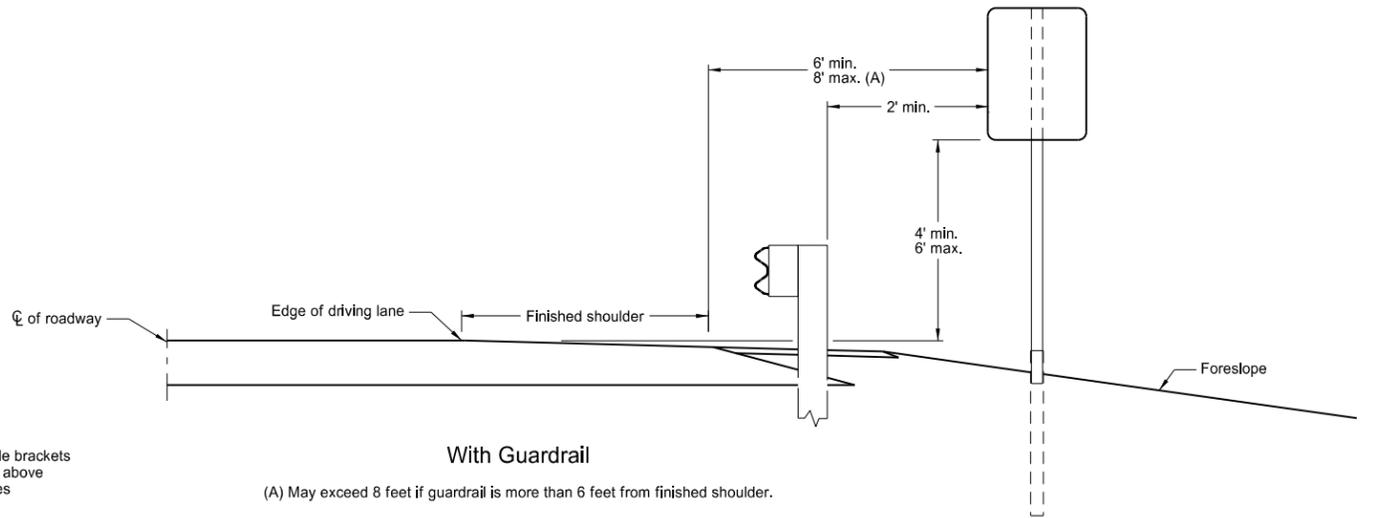
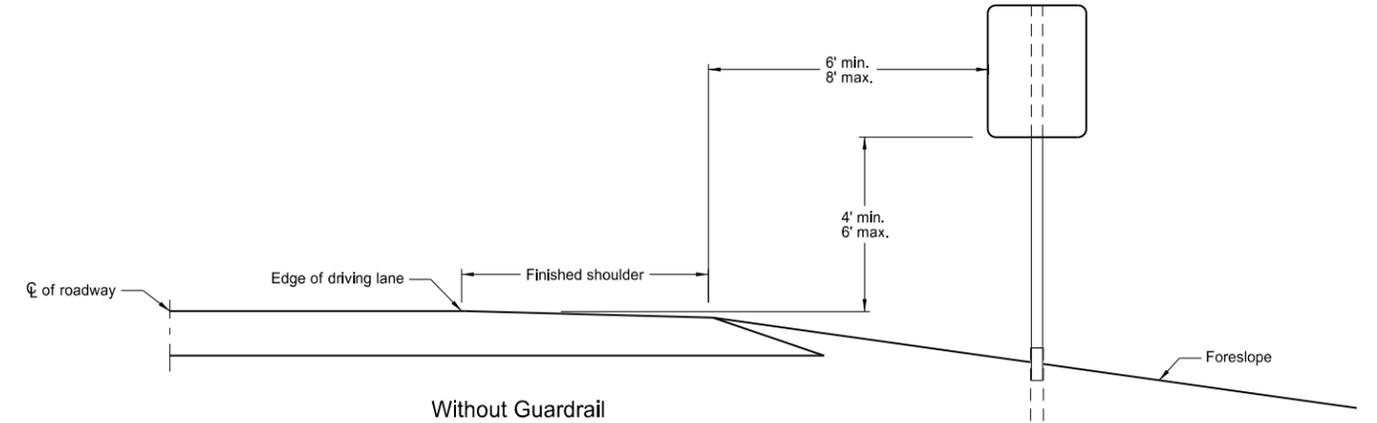
CHEVRON INSTALLATION DETAILS

D-754-79

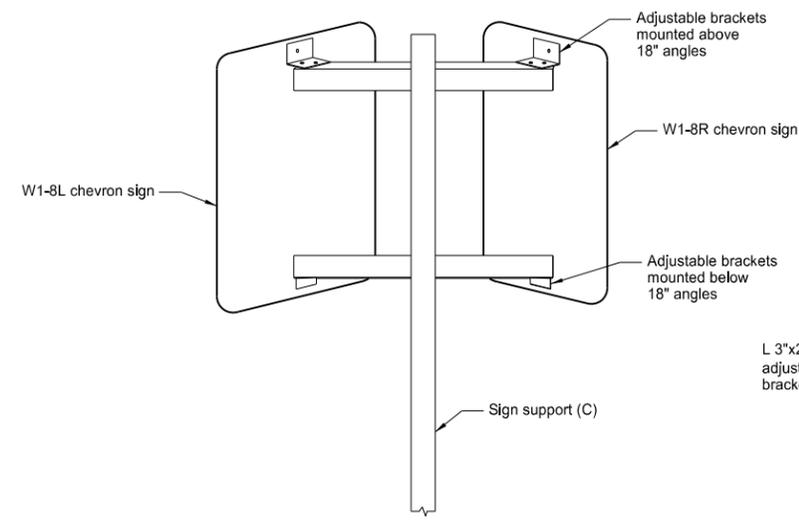


Spacing of Chevron Signs		
Advisory Speed	Curve Radius	Spacing
15 mph or less	less than 200 ft	40 ft
20 to 30 mph	200 to 400 ft	80 ft
35 to 45 mph	401 to 700 ft	120 ft
50 to 60 mph	701 to 1250 ft	160 ft
more than 60 mph	more than 1250 ft	200 ft

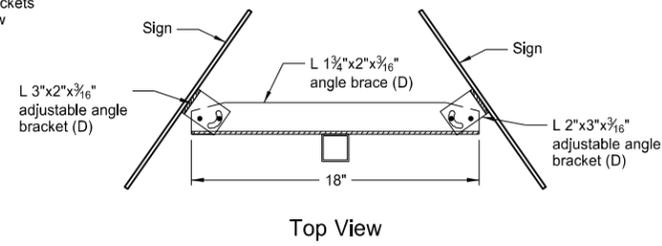
- Notes:
1. Chevrons shall be situated in line with and at right angles to approaching traffic.
 2. Chevrons shall not be placed on the tangent section.



Chevron Single Sign Assembly
 (B) Single sign support shall be 2x2x12ga. perforated tube
 Anchor unit shall be 2.25x2.25x12ga. perforated tube



Chevron Double Sign Assembly
 (C) Double sign support shall be 2.25x2.25x12ga. perforated tube
 Anchor unit shall be 2.5x2.5x12ga. perforated tube

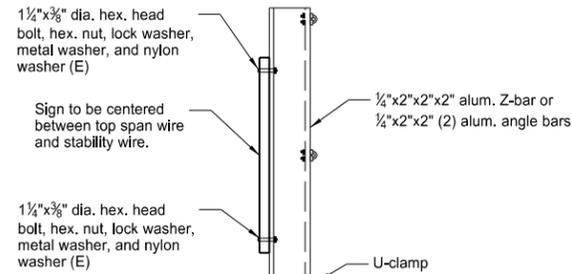
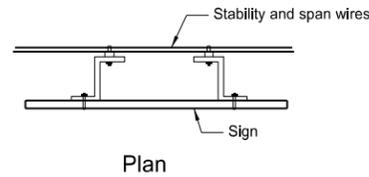
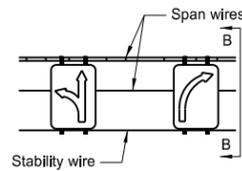


(D) All angles shown shall be aluminum or steel. The sizes are the minimum allowed, larger sizes may be used if approved by the Engineer.

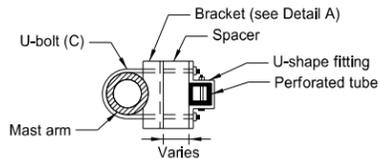
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-10-13	
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DATE	CHANGE

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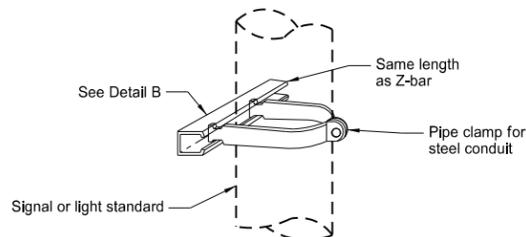
LIGHT STANDARD, SIGNAL STANDARD,
AND SPAN WIRE MOUNTED SIGN
ASSEMBLY DETAIL



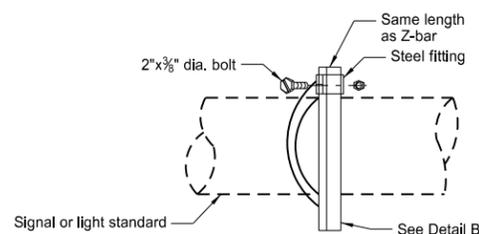
Section B-B
Span Wire Mounted Sign Detail



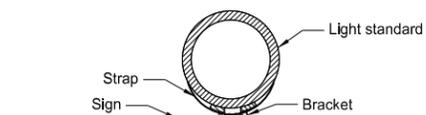
Section A-A



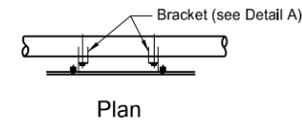
Vertical Mounting
(2 clamps required per sign)



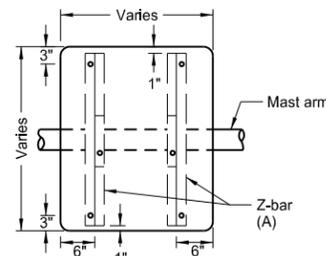
Horizontal Mounting
alternate clamp mounting
(2 clamps required per sign)



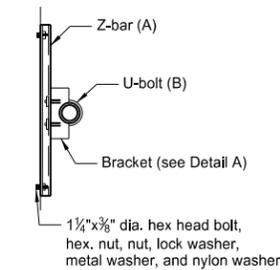
Light Standard Mounted Sign Bracket Detail
Max. 24"x30" signs (D)



Plan

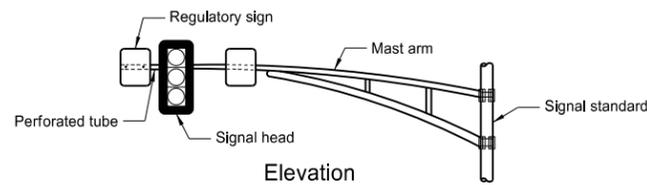


Elevation

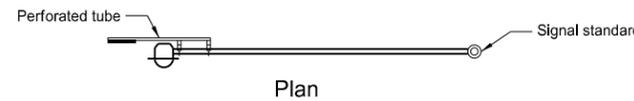


Side View

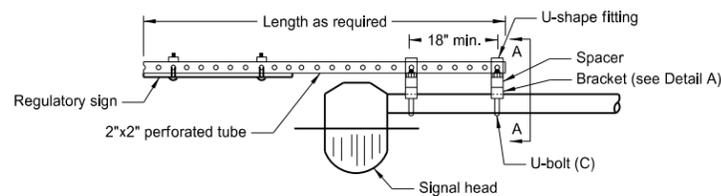
Mast Arm Mounted Regulatory Sign Detail



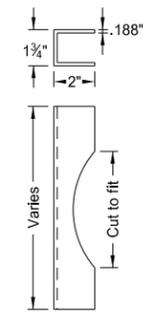
Elevation



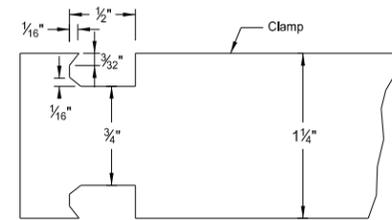
Plan



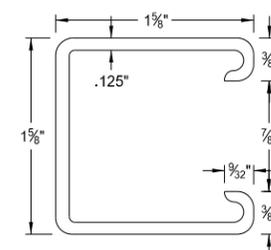
Sign Mounted Beyond End of Mast Arm Detail



Detail A



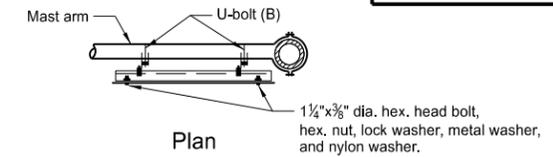
Clamp Detail



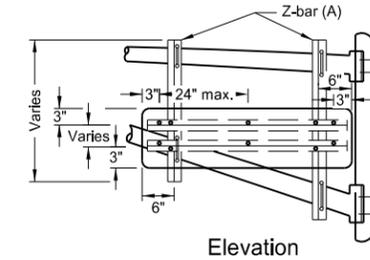
Detail B
Steel Channel

Post Size dia.	Clamp Gauge min.
3 1/2" to 5"	11
6" to 12"	10

Clamp	
Post Size dia. in.	D in.
3 1/2	3
4	3 3/16
5	5 1/8
6	7 7/16
8	13 1/16
10	20 3/4
12	29 5/8

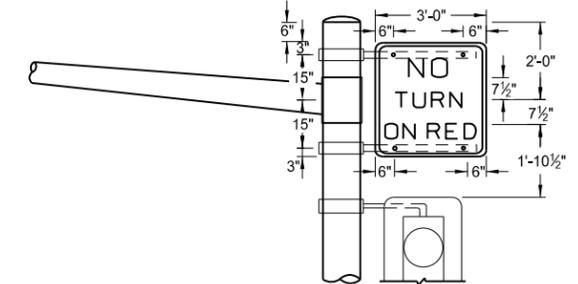


Plan



Elevation

Mast Arm Mounted Street Name Sign Detail



Signal Standard Mounted Sign Attachment Detail

Notes:

- (A) Z-bar - Use 1 1/4"x3/16" thick 1.08 lb/ft aluminum alloy. In place of Z-bar, two angles bolted together may be used or a channel. 1 1/4"x1 1/4"x3/16" angles or 1 1/4"x2"x.188" channels.
- (B) 3/8" U-bolt, hex. nut, lock washer, and length depends on dia. of mast arm.
- (C) 3/8" U-bolt, hex. nut, lock washer, and length depends on dia. of mast arm.
2"x2" maximum support length 9.9'
2 1/4"x2 1/4" maximum support length 12.6'
2 1/2"x2 1/2" maximum support length 15.7'
- (D) Bracket shall be of galv. steel consisting of strap and sign attachment bracket similar to the one shown in the detail. The cost of the bracket assembly is to be included in the price bid for flat sheet signs. Punching shall be as shown on the Standard Drawings. There shall be a 7" vertical clearance to the bottom of all signs mounted on light standards.
- (E) Metal washers and nylon washers used on sign face shall have a minimum outside dia. of 1 5/16" ± 1/16" and 10 gauge thickness.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE

This document was originally issued and sealed by Roger Weigel Registration Number PE-2930, on 10/3/13 and the original document is stored at the North Dakota Department of Transportation

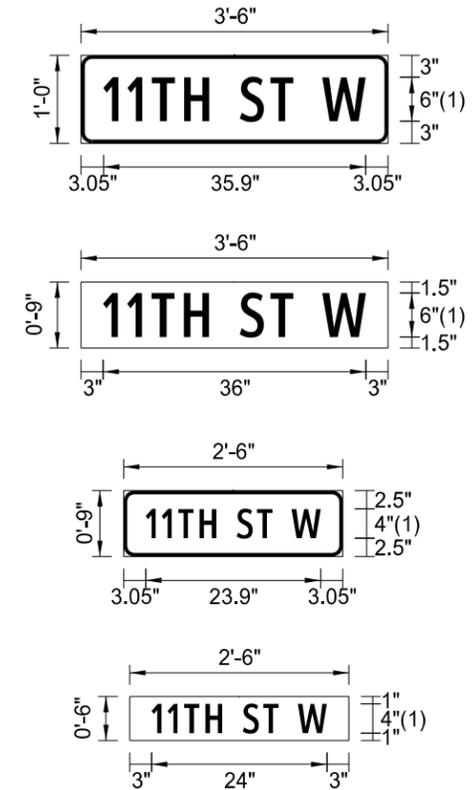
911 SIGN SUPPORT INFORMATION AND SIGN DETAILS

D-754-86

THE POST INFORMATION FOR VARIOUS SIGN CONFIGURATIONS (60 INCH VERTICAL CLEARANCE)														
ASSEMBLY NUMBER	STREET NAME SIGN SIZE	TOTAL SIGN AREA	MAXIMUM POST LENGTH	NUMBER OF POSTS	SUPPORT SIZE	SLEEVE LENGTH (A)			SLEEVE SIZE	ANCHOR		BREAK-AWAY		
						1st	2nd	3rd		NUMBER	LENGTH		SIZE	
						LF	LF	LF						
SA 1	24"x12"	8.00	20.2	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	30"x12"	10.00	16.4	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	36"x12"	12.00	13.8	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	42"x12"	14.00	14.7	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	48"x12"	16.00	12.9	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	54"x12"	18.00	15.2	1	2.25x2.25 12 ga					1	4.0	2.5x2.5 12ga		
	60"x12"	20.00	13.7	1	2.25x2.25 12 ga					1	4.0	2.5x2.5 12ga		
	24"x9"	6.00	24.1	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	30"x9"	7.50	21.2	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	36"x9"	9.00	17.7	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	42"x9"	10.50	15.3	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	48"x9"	12.00	13.5	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	54"x9"	13.50	14.8	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	60"x9"	15.00	13.4	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	24"x6"	4.00	35.2	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	30"x6"	5.00	28.3	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	36"x6"	6.00	23.6	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	42"x6"	7.00	22.3	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	48"x6"	8.00	19.6	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	54"x6"	9.00	17.5	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	60"x6"	10.00	15.4	1	2x2 12 ga					1	4.0	2.25x2.25 12ga		
	SA 2	24"x12"	13.2	14.6	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga	
		30"x12"	15.2	16.3	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1
		36"x12"	17.2	15.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1
42"x12"		19.2	14.7	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
48"x12"		21.2	15.3	1	2.25x2.25 12 ga	4.5			2x2 12 ga	1	4.0	3x3 7 ga	1	
54"x12"		23.2	20.6	1	2.5x2.5 10 ga	1.5			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
60"x12"		25.2	16.7	1	2.5x2.5 12 ga	3.9			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
24"x9"		11.2	15.2	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
30"x9"		12.7	14.5	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
36"x9"		14.2	16.5	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
42"x9"		15.7	15.8	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
48"x9"		17.2	14.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
54"x9"		18.7	15.1	1	2.25x2.25 12 ga	4.2			2x2 12ga	1	4.0	3x3 7 ga	1	
60"x9"		20.2	14.6	1	2.25x2.25 12 ga	4.6			2x2 12 ga	1	4.0	3x3 7 ga	1	
24"x6"		9.2	16.0	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
30"x6"		10.2	15.5	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
36"x6"		11.2	15.0	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
42"x6"		12.2	13.7	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
48"x6"		13.2	15.9	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
54"x6"		14.2	15.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
60"x6"		15.2	14.9	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
SA 3		24"x12"	13.9	16.1	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1
		30"x12"	15.9	15.3	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1
		36"x12"	17.9	15.9	1	2.25x2.25 12 ga	4.4			2x2 12 ga	1	4.0	3x3 7 ga	1
	42"x12"	19.9	15.2	1	2.25x2.25 12 ga	4.8			2x2 12 ga	1	4.0	3x3 7 ga	1	
	48"x12"	21.9	15.1	1	2.5x2.5 12 ga	5.1			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	54"x12"	23.9	20.6	1	2.5x2.5 10 ga	1.9			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
	60"x12"	25.9	16.0	1	2.5x2.5 12 ga	4.7			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	24"x9"	11.9	16.8	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	30"x9"	13.4	16.1	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	36"x9"	14.9	15.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	42"x9"	16.4	14.8	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	48"x9"	17.9	15.6	1	2.25x2.25 12 ga	4.3			2x2 12 ga	1	4.0	3x3 7 ga	1	
	54"x9"	19.4	14.9	1	2.5x2.5 12 ga	4.8			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	60"x9"	20.9	20.6	1	2.5x2.5 10 ga	1.6			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
	24"x6"	9.9	14.7	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
	30"x6"	10.9	14.3	1	2.5x2.5 12 ga					1	4.0	3x3 7 ga		
	36"x6"	11.9	16.5	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	42"x6"	12.9	16.0	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	48"x6"	13.9	14.8	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	54"x6"	14.9	14.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	60"x6"	15.9	15.3	1	2.25x2.25 12 ga	4.2			2x2 12 ga	1	4.0	3x3 7 ga	1	

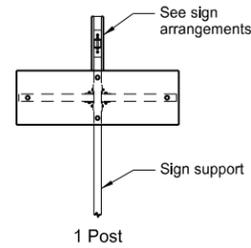
THE POST INFORMATION FOR VARIOUS SIGN CONFIGURATIONS (60 INCH VERTICAL CLEARANCE)														
ASSEMBLY NUMBER	STREET NAME SIGN SIZE	TOTAL SIGN AREA	MAXIMUM POST LENGTH	NUMBER OF POSTS	SUPPORT SIZE	SLEEVE LENGTH (A)			SLEEVE SIZE	ANCHOR		BREAK-AWAY		
						1st	2nd	3rd		NUMBER	LENGTH		SIZE	
						LF	LF	LF						
SA 4	24"x12"	15.5	15.1	1	2.25x2.25 12 ga	4.7			2x2 12 ga	1	4.0	3x3 7 ga	1	
	30"x12"	17.5	15.1	1	2.5x2.5 12 ga	4.9			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	36"x12"	19.5	17.5	1	2.5x2.5 12 ga	3.6			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	42"x12"	21.5	16.8	1	2.5x2.5 12 ga	4.1			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	48"x12"	23.5	16.2	1	2.5x2.5 12 ga	4.5			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	54"x12"	25.5	15.6	1	2.5x2.5 12 ga	4.9			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	60"x12"	27.5	16.7	1	2.5x2.5 10 ga	4.2			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
	24"x9"	13.5	14.3	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	30"x9"	15.0	15.1	1	2.25x2.25 12 ga	4.4			2x2 12 ga	1	4.0	3x3 7 ga	1	
	36"x9"	16.5	14.6	1	2.25x2.25 12 ga	4.7			2x2 12 ga	1	4.0	3x3 7 ga	1	
	42"x9"	18.0	14.7	1	2.5x2.5 12 ga	4.9			2.25x2.25 12 ga	1	4.0	3x3 7 ga	1	
	48"x9"	19.5	17.2	1	2.5x2.5 12 ga	3.5			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	54"x9"	21.0	15.8	1	2.5x2.5 12 ga	4.3			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	60"x9"	22.5	15.4	1	2.5x2.5 12 ga	4.6			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	24"x6"	11.5	14.7	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	30"x6"	12.5	14.4	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	36"x6"	13.5	14.0	1	2.5x2.5 10 ga					1	4.0	3x3 7 ga	1	
	42"x6"	14.5	15.0	1	2.25x2.25 12 ga	4.2			2x2 12 ga	1	4.0	3x3 7 ga	1	
	48"x6"	15.5	14.5	1	2.5x2.5 12 ga	4.6			2.25x2.25 12 ga	1	4.0	3x3 7 ga	1	
	54"x6"	16.5	14.1	1	2.5x2.5 12 ga	4.9			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	60"x6"	17.5	16.8	1	2.5x2.5 12 ga	3.5			2.25x2.25 12ga	1	4.0	3x3 7 ga	1	
	SA 5	24"x12"	21.3	17.2	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2
		30"x12"	23.3	16.7	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2
		36"x12"	25.3	16.3	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2
42"x12"		27.3	17.3	2	2.25x2.25 12 ga	4.2	4.6		2x2 12ga	2	4.0	3x3 7 ga	2	
48"x12"		29.3	16.9	2	2.25x2.25 12 ga	4.5	5.0		2x2 12 ga	2	4.0	3x3 7 ga	2	
54"x12"		31.3	16.5	2	2.25x2.25 12 ga	4.7	5.3		2x2 12 ga	2	4.0	3x3 7 ga	2	
60"x12"		33.3	17.5	3	2.5x2.5 12 ga					3	4.0	3x3 7 ga	3	
24"x9"		19.3	15.6	1	2.5x2.5 10 ga	4.9			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
30"x9"		20.8	17.0	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
36"x9"		22.3	16.7	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
42"x9"		23.8	16.3	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
48"x9"		25.3	16.0	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
54"x9"		26.8	17.2	2	2.25x2.25 12 ga	3.9	4.5		2x2 12 ga	2	4.0	3x3 7 ga	2	
60"x9"		28.3	16.8	2	2.25x2.25 12 ga	4.2	4.8		2x2 12 ga	2	4.0	3x3 7 ga	2	
24"x6"		17.3	15.8	1	2.5x2.5 10 ga	4.4			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
30"x6"		18.3	15.5	1	2.5x2.5 10 ga	4.5			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
36"x6"		19.3	15.3	1	2.5x2.5 10 ga	4.7			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
42"x6"		20.3	15.1	1	2.5x2.5 10 ga	4.9			2.19x2.19 10ga	1	4.0	3x3 7 ga	1	
48"x6"		21.3	16.7	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
54"x6"		22.3	16.4	2	2.5x2.5 10 ga					2	4.0	3x3 7 ga	2	
60"x6"		23.3	16.8	2	2.25x2.25 12 ga	3.8	4.4		2x2 12 ga	2	4.0	3x3 7 ga	2	

(A) The sleeve length shown is for the maximum post length. The required sleeve length is the "sleeve length" minus the difference between the "maximum post length" and the post length required in the field.

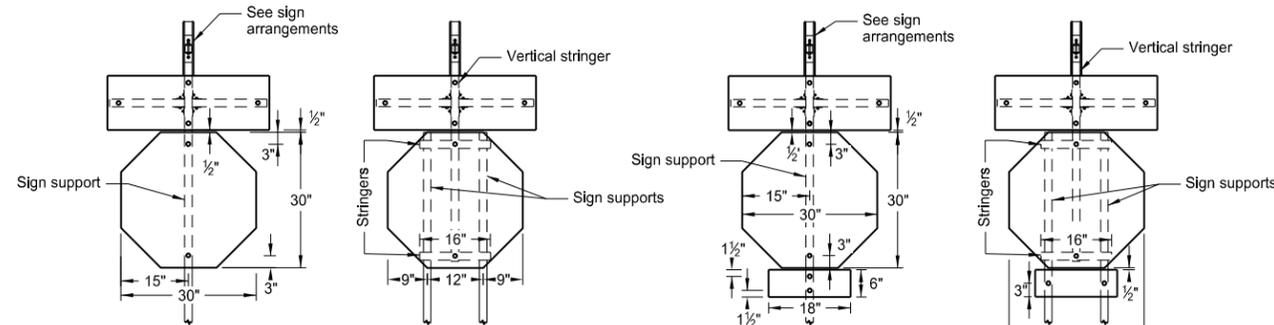


SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR STREET NAME SIGNS AND 911 SIGNS

- A - Single sign
- B - Single sign back to back
- C - Single sign each direction
- D - Single sign one direction, back to back other direction
- E - Back to back both directions

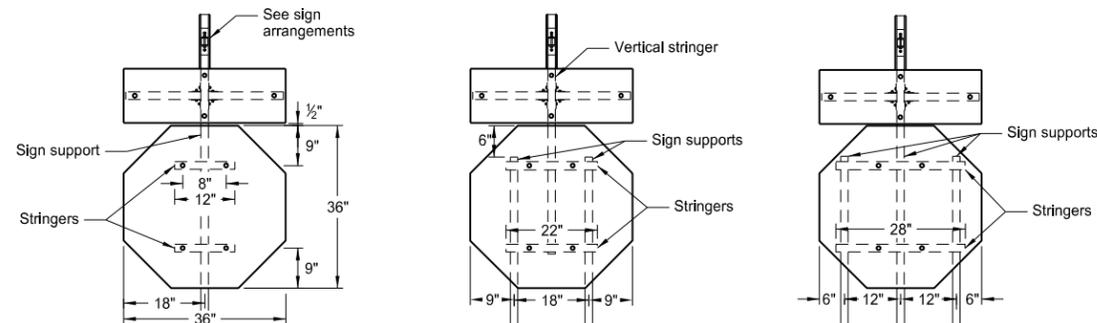


Special Assembly 1 (A, B, C, D or E)

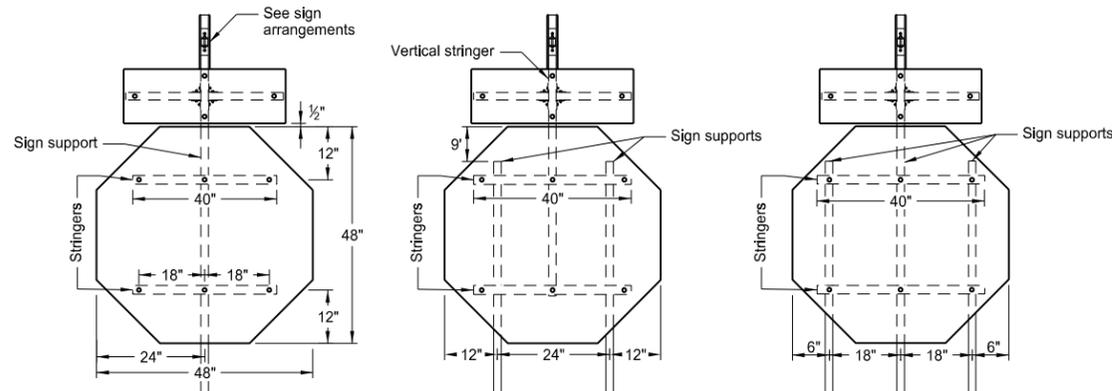


Special Assembly 2 (A, B, C, D or E)

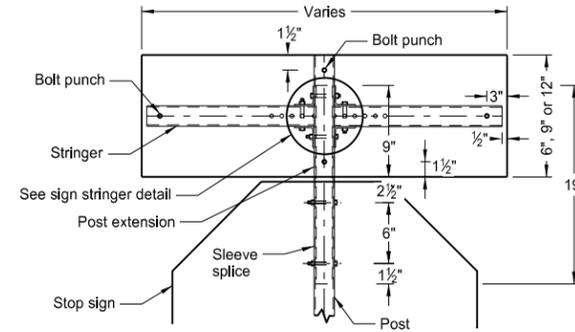
Special Assembly 3 (A, B, C, D or E)



Special Assembly 4 (A, B, C, D or E)

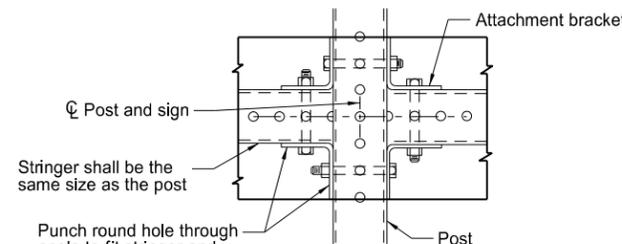


Special Assembly 5 (A, B, C, D or E)



Sleeve Splice Detail

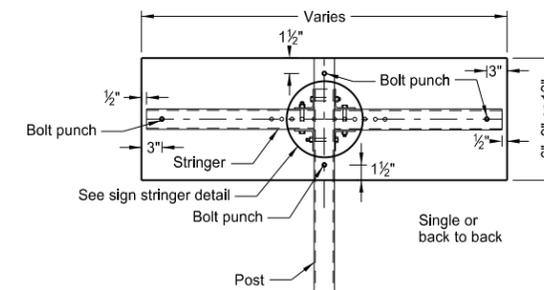
Note: The splice method may be used upon approval of the engineer.



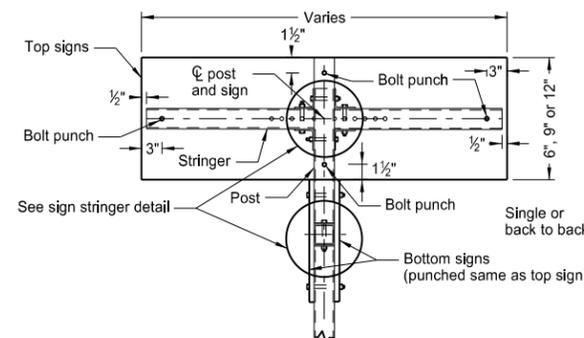
Sign Stringer Detail

Stringer shall be the same size as the post

Punch round hole through angle to fit stringer and post holes.

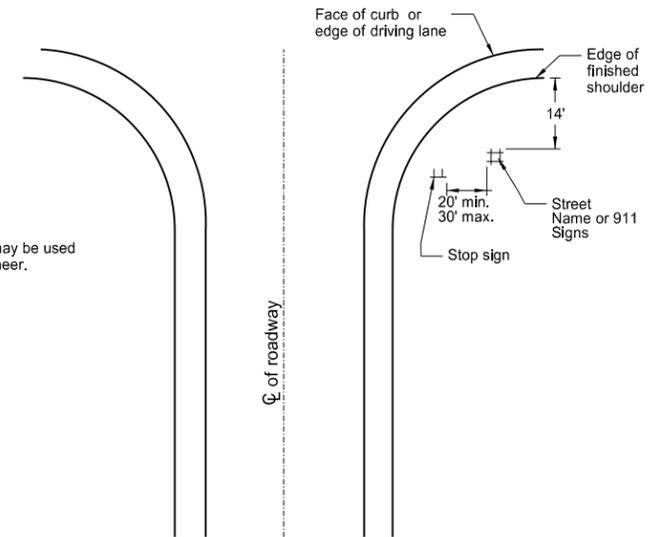


Detail A or B



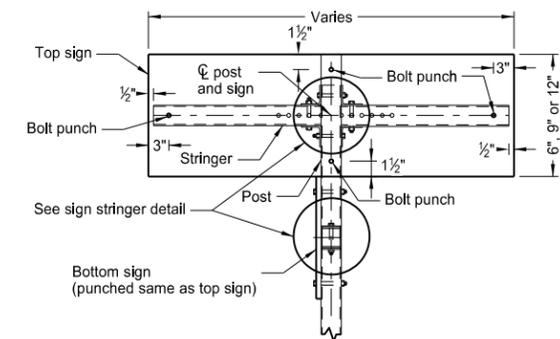
Detail D or E

Note: See Standard Drawing D-754-86 for 911 support information and sign layout details.



Intersection Layout

Note: This layout is to be used for street name signs or 911 signs that are used with Special Assembly 1.



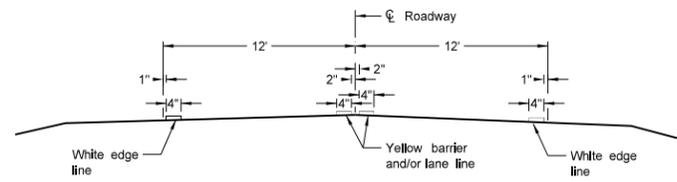
Detail C

Sign Arrangements

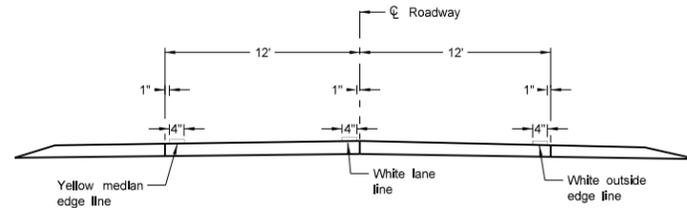
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
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DATE	CHANGE

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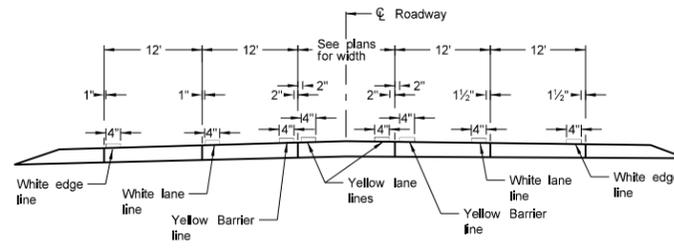
PAVEMENT MARKING



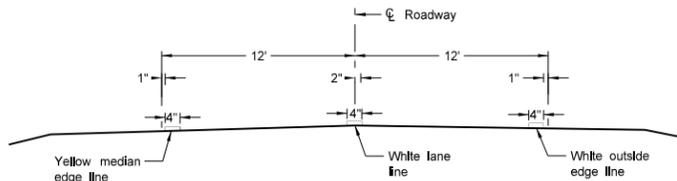
Two Lane Two Way
RURAL ROADWAY



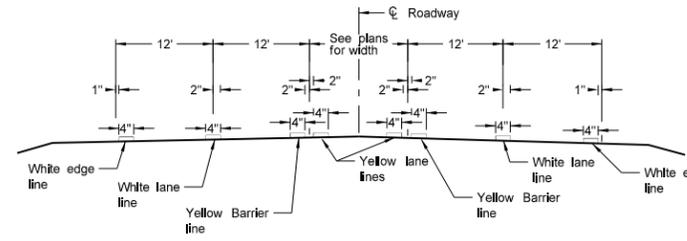
Two Lane Roadway
INTERSTATE HIGHWAY
Concrete Section



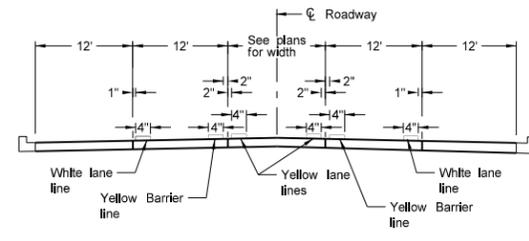
RURAL FIVE LANE ROADWAY
Concrete Section



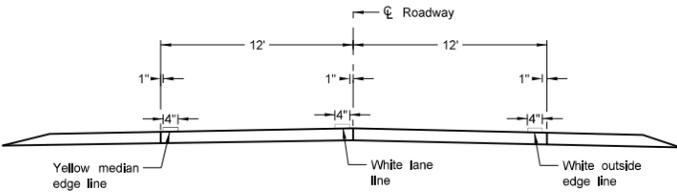
Two Lane Divided
Rural Roadway
PRIMARY HIGHWAY
Asphalt Section



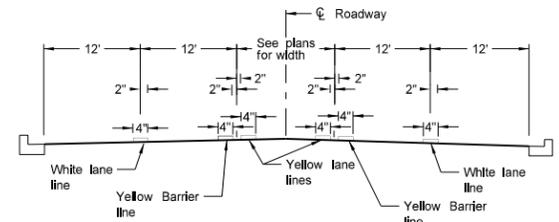
RURAL FIVE LANE ROADWAY
Asphalt Section



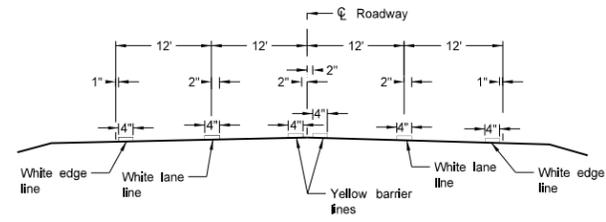
URBAN FIVE LANE SECTION
Concrete Section



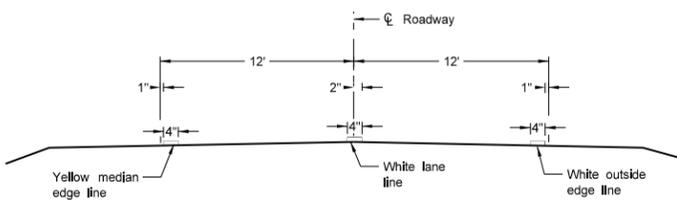
Two Lane Roadway
PRIMARY HIGHWAY
Concrete Section



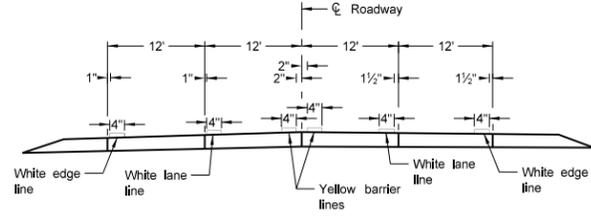
URBAN FIVE LANE SECTION
Asphalt Section



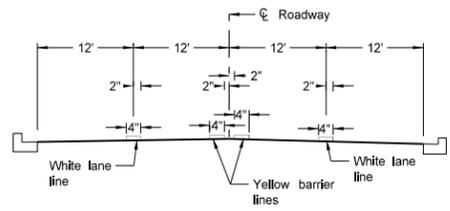
RURAL FOUR LANE ROADWAY
Asphalt Section



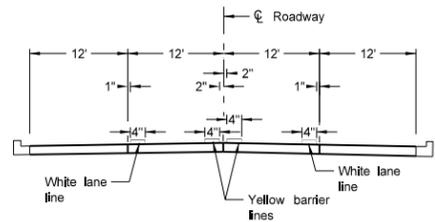
Two Lane Roadway
INTERSTATE HIGHWAY
Asphalt Section



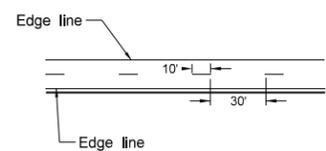
RURAL FOUR LANE ROADWAY
Concrete Section



URBAN FOUR LANE SECTION
Asphalt Section



URBAN FOUR LANE SECTION
Concrete Section



CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

NOTES:
1. Edge lines shall be continued through private drives and field drives and broken for intersections.

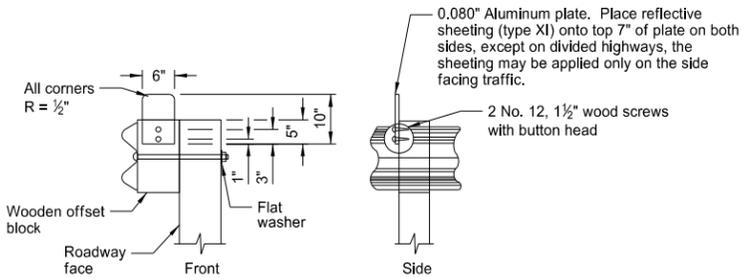
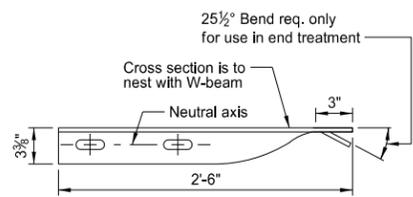
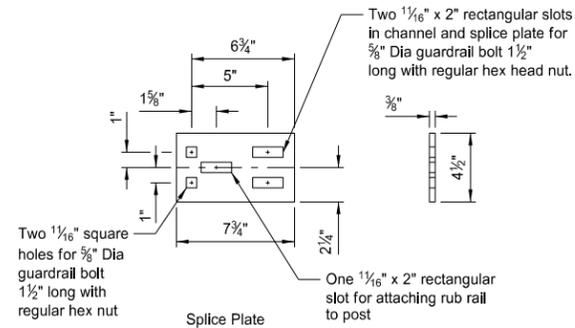
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
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DATE	CHANGE

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W-BEAM GUARDRAIL GENERAL DETAILS

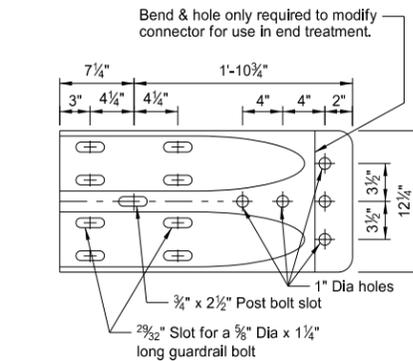
NOTES:

1. ReflectORIZED plates: Reflector plates shall begin at the first post and be spaced at 25' centers on guardrail less than 250' in length and at 50' centers for guardrail over 250' in length. The reflector shall be the same color as the pavement marking adjacent to that reflector unless noted otherwise on the plans.
2. Manner of replacing bituminous material at guardrail post: All excess earth from excavations for guard posts shall be disposed of as directed by the engineer. Replace bituminous material wherever guardrail is installed after mat has been laid. Cost of excavation and replacing of bituminous material to be included in the price bid for other items.
3. The Object Marker shall fit within the vertical edges of the Impact Plate. The retroreflective sheeting shall be type XI sheeting meeting the requirements of Section 894.02.B of the standard specifications. The sheeting shall be applied to 0.100 Aluminum sheeting meeting the requirements Section 894.01.A. The Object Marker shall attach to the Impact Head Plate with rivets or some other attachment device. The rivets or attachment device shall be non-rust. The stripes shall slope downward toward the roadway side.
4. Guardrail installation height tolerance = $-\frac{1}{4}"$, $+1"$.

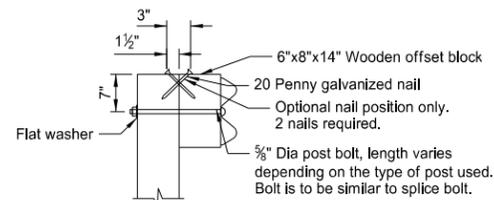


REFLECTORIZED PLATE DETAIL

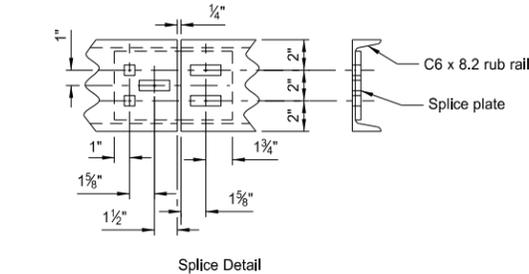
Additional reflectors are added to the W-beam guardrail quantities for placement on end treatment.



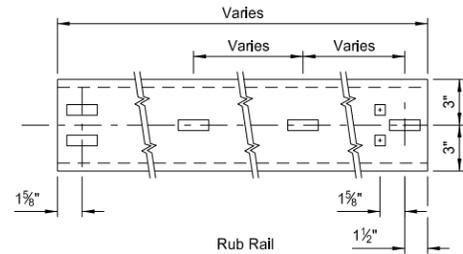
W BEAM TERMINAL CONNECTOR



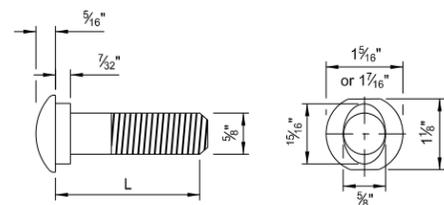
TYPICAL POST ATTACHMENT DETAIL



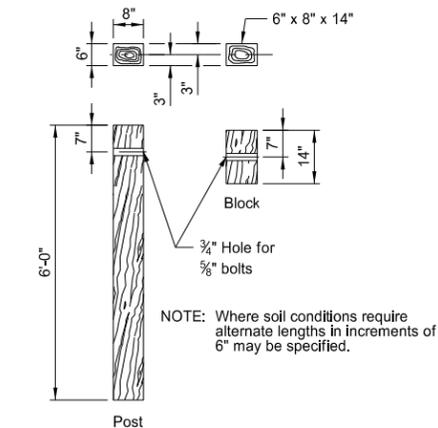
Splice Detail



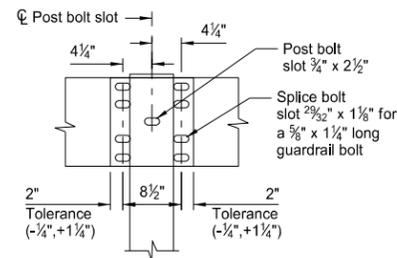
C6x8 RUB RAIL AND SPLICE PLATE



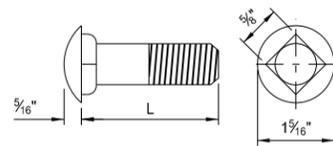
5/8" Diameter Guardrail Bolt	
L	Thread Length
1 1/4"	Full length thread
2"	1 3/4" Min thread length
9 1/2"	4" Min thread length
18"	4" Min thread length
20"	4" Min thread length
22"	4" Min thread length
25"	4" Min thread length



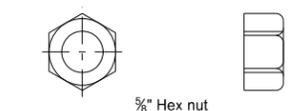
6"x8" TIMBER POST & BLOCK



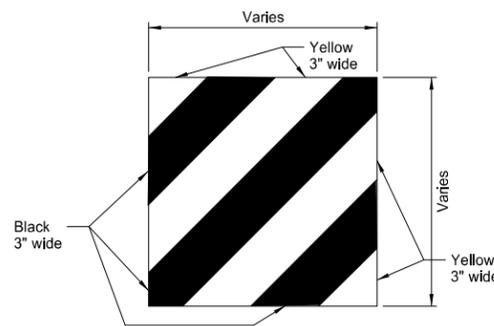
SPLICE DETAIL



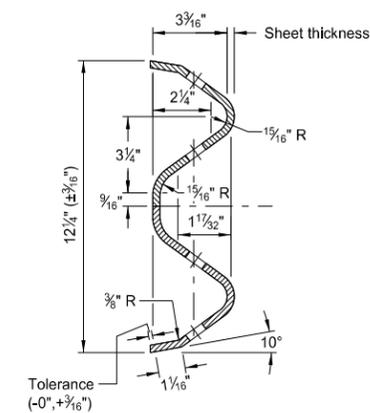
5/8" Diameter Carriage Bolt	
L	Thread Length
1 1/2"	Full length thread
3"	1 1/2" Min thread length
11"	1 3/4" Min thread length
13"	1 3/4" Min thread length



5/8" CARRIAGE BOLT & NUT



IMPACT HEAD OBJECT MARKER



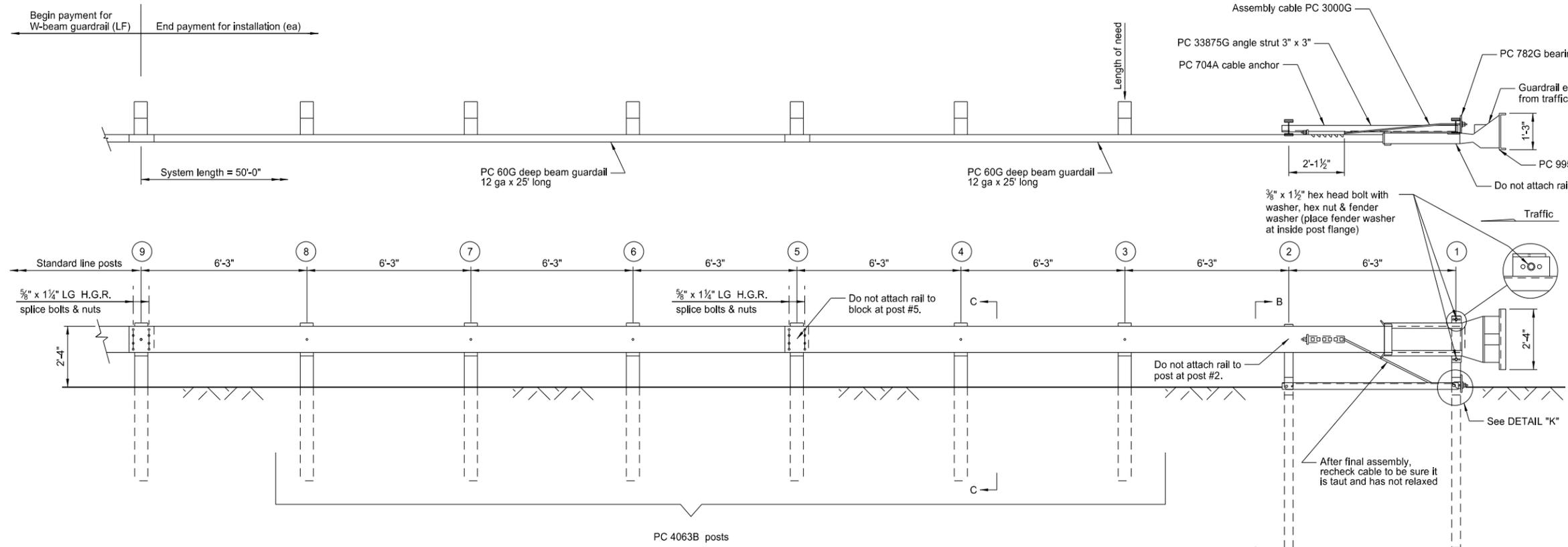
W-BEAM CROSS SECTION

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ET-PLUS

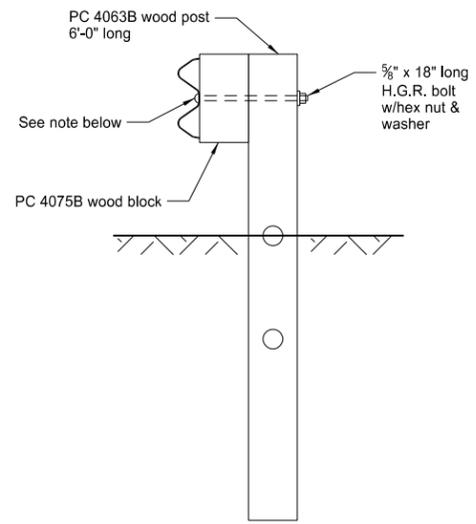
D-764-4



BILL OF MATERIAL		
PC	QTY	DESCRIPTION
60G	1	12/25/6'3"/S (guardrail)
62G	1	12/25/6'3"/S ANC (guardrail)
704A	1	Cable anchor bracket
782G	1	5/8" x 8" x 8" bearing plate
995A	1	ET-plus extruder
3000G	1	Cable 3/4 x 6'-6"
3300G	6	5/8" washer
3340G	22	5/8" hex nut
3360G	16	5/8" x 1 1/4" splice bolt
3580G	6	5/8" x 18" post bolt
3701G	7	3/4" washer
3704G	4	3/4" hex nut
3717G	3	3/4" x 2 1/2" hex head bolt
3718G	1	3/4" x 3" hex head bolt
3900G	2	1" washer
3910G	2	1" hex nut
4063B	6	WD 6'-0" post 6" x 8"
4075B	6	WD block 1'-2" x 6" x 8" DR
4254G	6	3/8" washer
4255G	2	3/8" fender washer (1 1/2 OD)
4258G	4	3/8" lockwasher
4261G	2	3/8" x 1 1/2" hex head bolt
4699G	4	3/4" lockwasher
6321G	4	3/8" x 2" hex head bolt
6405G	6	3/8" hex nut
33871A	1	HBA post #1 top
33872A	1	HBA post #2 top
33873A	2	HBA post #1-#2 bottom
33875G	1	6'-6" angle strut ET HBA

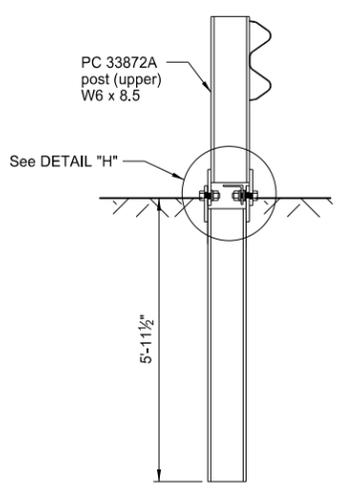
NOTES:

- Wood posts are required from post #3 to post #9.
- All bolts, nuts, cable assembly, cable anchors, and bearing plates shall be galvanized.
- This end terminal shall only be installed at locations where the flare rate is 25:1 or flatter, relative to the traveled way. The end terminal can be flared at a rate of 50:1 for the first 50' of the system to prevent the impact head from encroaching on the shoulder. The 25:1 flare rate is recommended with curb installations. See plans for when taper is used or not.
- Do not attach guardrail to post #1 or post #2.
- Do not attach guardrail to post block at post #5.
- The 5/8" flat washer is used under the nut, behind the post only, no washer is used at the rail.
- An impact head object marker shall be placed.
- The wood blockouts shall be "toe nailed" to the rectangular wood posts to prevent them from turning when wood shrinks. The nails shall be 20 penny and galvanized.

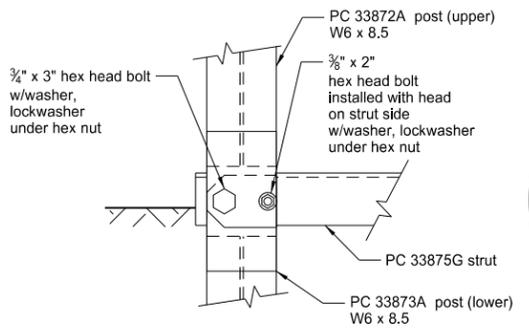


Note:
Section "C-C" is similar at post #5,
but the rail is not attached.

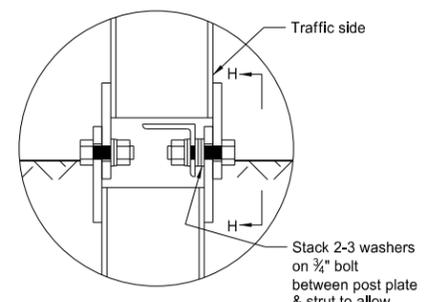
SECTION "C-C"
(TYP @ POSTS #3, 4, 6, 7 & 8)



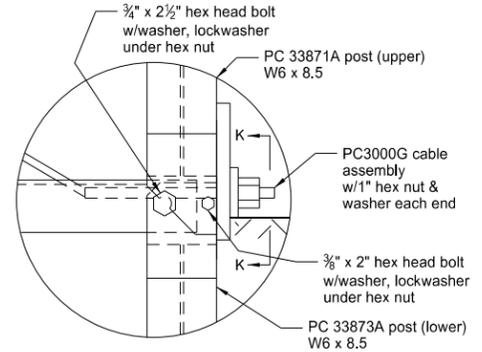
SECTION "B-B"
(POST #2)



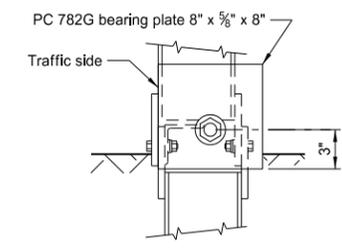
VIEW "H-H"



DETAIL "H"
(POST #2)



DETAIL "K"
(POST #1)



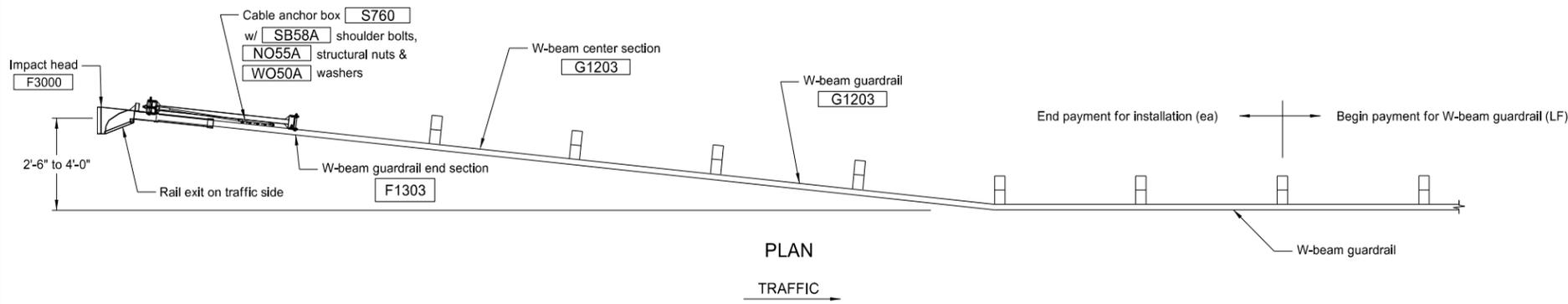
VIEW "K-K"

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DATE	CHANGE

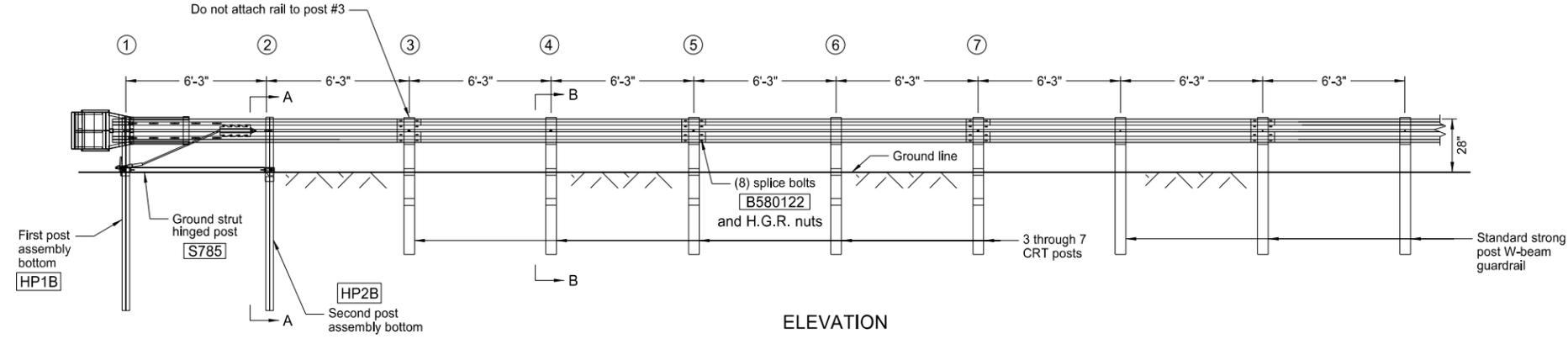
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FLARED ENERGY ABSORBING TERMINAL

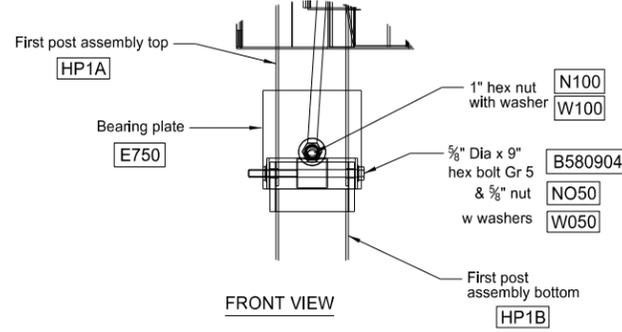
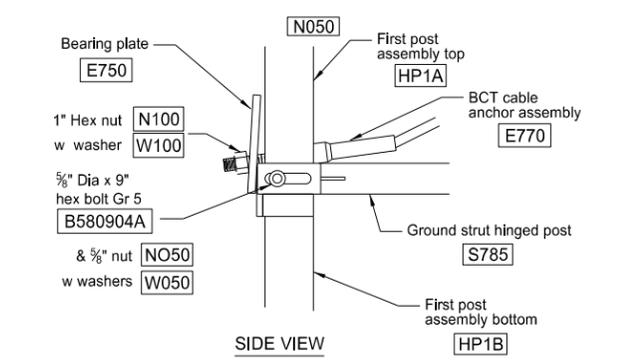
D-764-6



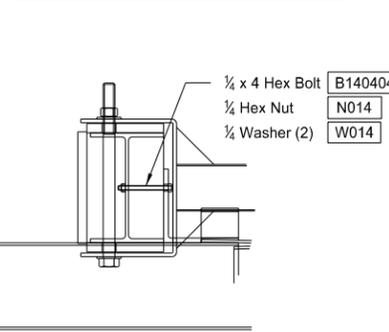
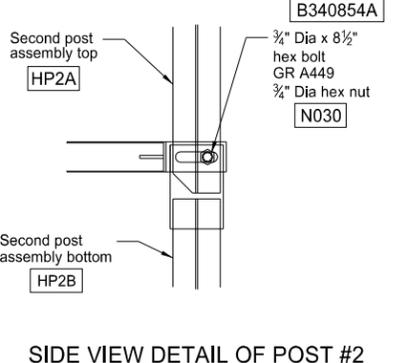
ITEM #	QTY	BILL OF MATERIALS
F3000	1	IMPACT HEAD
F1303	1	W-BEAM GUARDRAIL END SECTION, 12 GA
G1203	2	W-BEAM GUARDRAIL, 12 GA
HP1A	1	FIRST POST ASSEMBLY TOP
HP1B	1	FIRST POST ASSEMBLY BOTTOM
HP2A	1	SECOND POST ASSEMBLY TOP
HP2B	1	SECOND POST ASSEMBLY BOTTOM
P671	5	WOOD CRT POST
P675	5	TIMBER BLOCKOUT OR RECYCLED EQUIVALENT
E750	1	BEARING PLATE
S760	1	CABLE ANCHOR BOX
E770	1	BCT CABLE ANCHOR ASSEMBLY
S785	1	GROUND STRUT HINGED POST
HARDWARE (ALL DIMENSIONS IN INCHES)		
B140404	2	1/4 Dia x 4 HEX BOLT
WO14	4	1/4 WASHER
N014	2	1/4 HEX NUT
B580122	17	5/8 Dia x 1 1/4 SPLICE BOLT
B581802	4	5/8 Dia x 10 H.G.R. BOLT (POSTS 3 THRU 6)
B580904A	1	5/8 Dia x 9 HEX BOLT GR 5
W050	5	5/8 WASHER
N050	22	5/8 Dia H.G.R. NUT
B340854A	1	3/4 Dia x 8 1/2 HEX BOLT GR A449
N030	1	3/4 Dia HEX NUT
N100	2	1 ANCHOR CABLE HEX NUT
W100	2	1 ANCHOR CABLE WASHER
SB58A	8	CABLE ANCHOR BOX SHOULDER BOLT
N055A	8	1/2 A325 STRUCTURAL NUT
W050A	16	1 1/16 OD x 3/16 ID A325 STR. WASHER



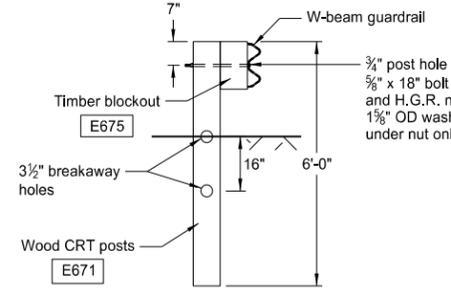
- GENERAL NOTES**
- Wood posts are required with the Flared Energy Absorbing Terminal except posts #1 and #2.
 - All bolts, nuts, cable assemblies, cable anchors and bearing plates shall be galvanized.
 - The lower sections of the posts shall not protrude more than 4 inches above the ground (measured along a 60 inch cord). Site grading may be necessary to meet this requirement.
 - Lower post sections shall not be driven with the upper post attached. If the post is placed in a drilled hole, the backfill material must be satisfactory compacted to prevent settlement.
 - When rock is encountered during excavation, a 12" diameter post hole 20" deep may be used if approved by the Engineer. Granular material will be placed in the bottom of the hole approximately 2 1/2" deep to provide drainage. The soil tubes shall be field cut to length, placed in the hole and back filled with adequately compacted material excavated from the hole.
 - The breakaway cable assembly shall be taut. A locking device (vice grips or channel lock pliers) should be used to prevent cable from twisting when tightening nuts.
 - The wood blockouts shall be "toe nailed" to the rectangular wood posts to prevent them from turning when wood shrinks. The nail shall be 20 penny and galvanized.
 - The Flared Energy Absorbing Terminal shall be flared only when the approach guardrail is parallel with the roadway. When the approach guardrail is flared at 16:1 to 10:1, the Flared Energy Absorbing Terminal shall have only the flare rate of the guardrail. When the guardrail flare is between 10:1 and 7:1, the Flared Energy Absorbing Terminal shall be turned parallel to the roadway.



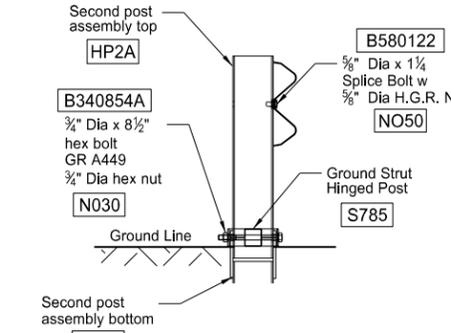
POST #1 CONNECTION DETAILS



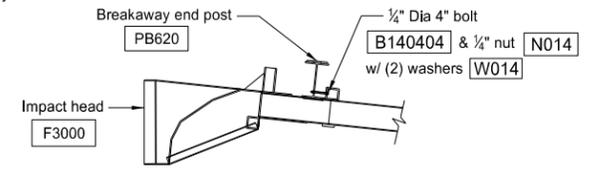
IMPACT HEAD CONNECTION DETAIL



SECTION B-B
POST 3 THRU 7



SECTION A-A
at Post #2



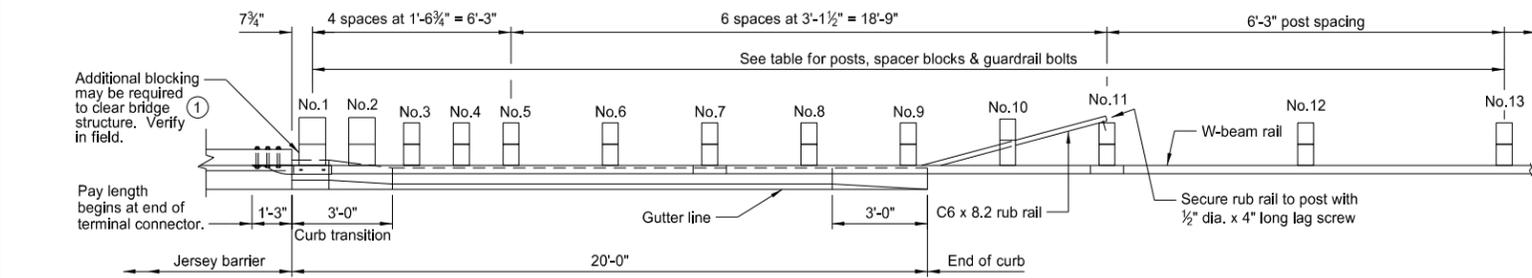
IMPACT HEAD CONNECTING DETAIL

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10-11-13	
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DATE	CHANGE

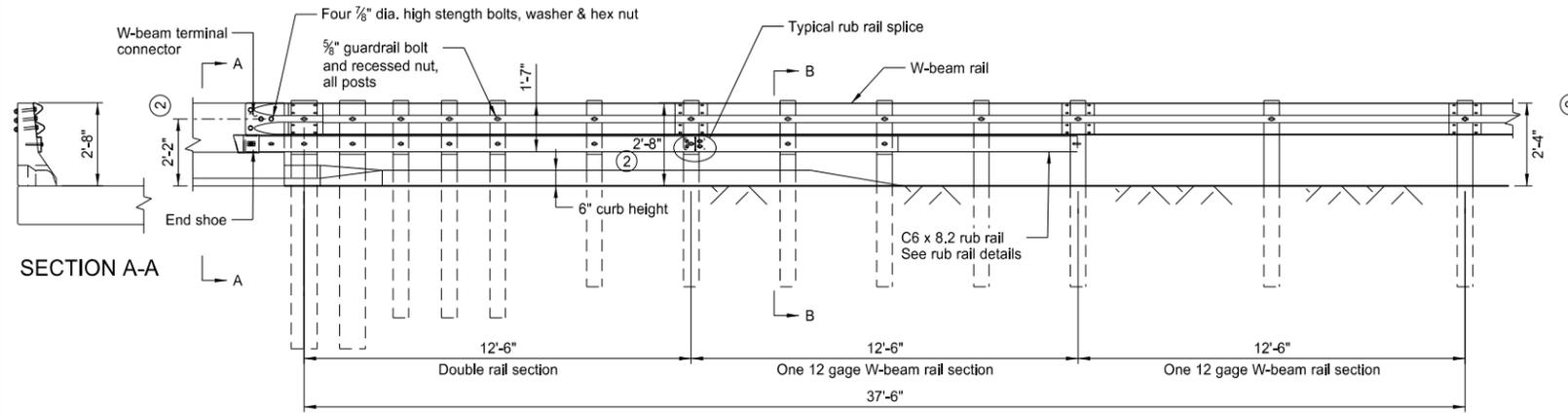
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W-BEAM TRANSITION TO CONCRETE JERSEY BARRIER WITH APPROACH CURB

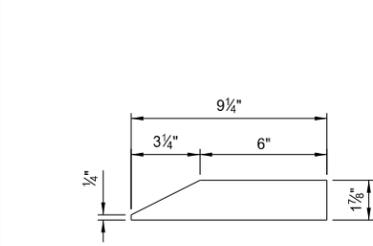
D-764-9



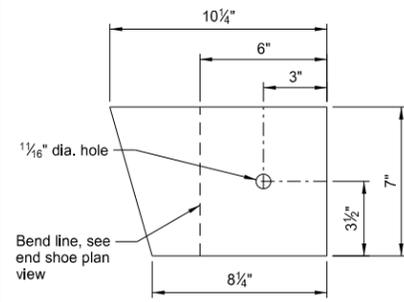
PLAN



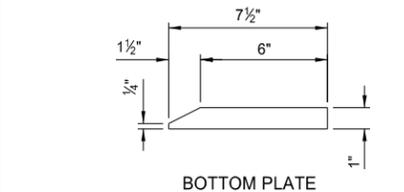
ELEVATION
GENERAL ASSEMBLY DETAILS



TOP PLATE

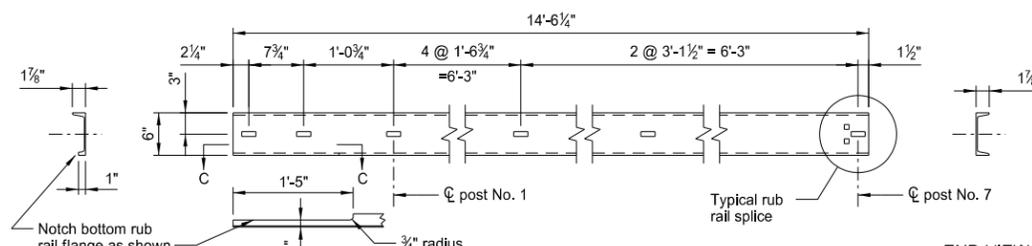


FRONT PLATE



BOTTOM PLATE

END SHOE PLATE DETAILS
(1/4" plate)

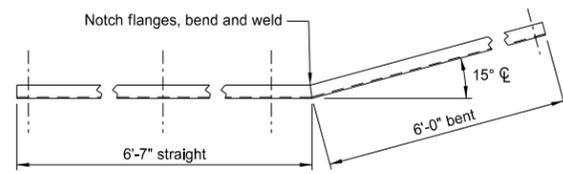


END VIEW

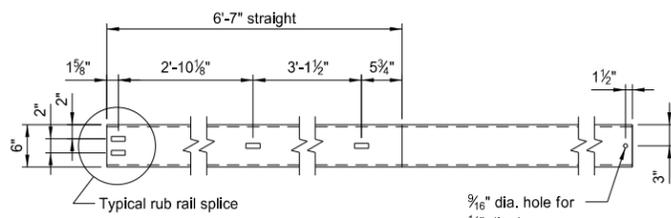
SECTION C-C

ELEVATION

RUB RAIL STRAIGHT SECTION

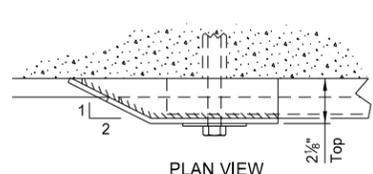


PLAN VIEW

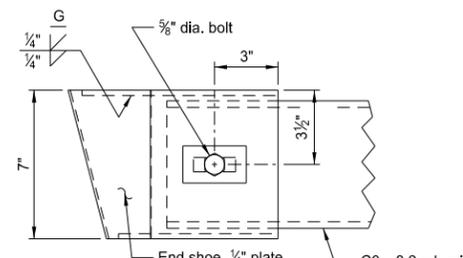


ELEVATION

RUB RAIL BENT SECTION

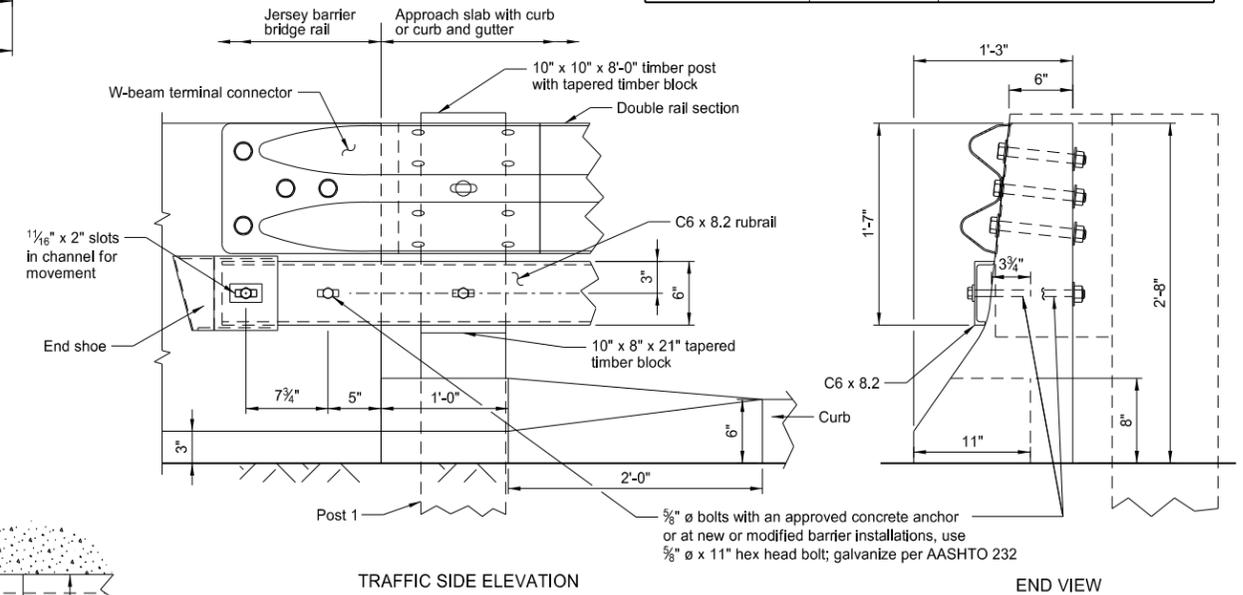


PLAN VIEW



ELEVATION

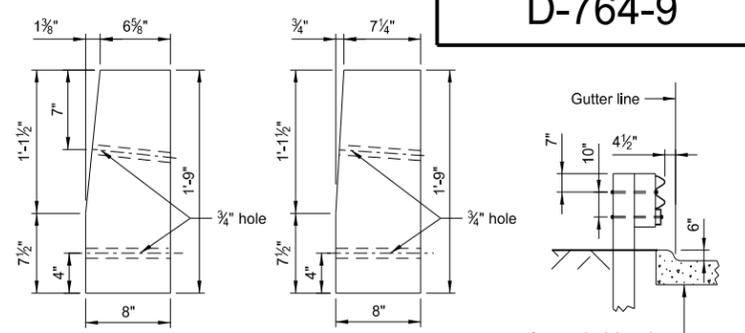
RUB RAIL END SHOE ASSEMBLY



TRAFFIC SIDE ELEVATION

RAIL ATTACHMENT AND CURB DETAIL

END VIEW



END VIEW

END VIEW

SECTION B-B

TAPERED TIMBER BLOCK DETAILS

POST, TIMBER BLOCK & BOLT TABLE		
DESCRIPTION	POST NO.	SIZE
Post	1 & 2	10" X 10" X 8'-0" min long
	3-5	6" X 8" X 7'-0" min long
	6-13	6" X 8" X 6'-0" min long
Spacer block	1-2	10" X 8" X 21" tapered block
	3-9	6" X 8" X 21"
	10	6" X 9 3/4" X 14"
	11-13	6" X 8" X 14"
	Guardrail bolt & recessed nut	1 & 2 & 10
3-9, 11-13		5/8" Dia X 18" - guardrail
1-2		5/8" Dia X 22" - rub rail
	3-9	5/8" Dia X 20" - rub rail

- ① Additional blocking may be required at post No.1.
- ② Height is 2'-8" from 0' to 12'-6" from bridge. Height tapers from 2'-8" to 2'-4" between 12'-6" to 37'-6" from bridge.

NOTES:

C6 x 8.2 rub rail and structural steel shall be AASHTO 270M Grade 250, and shall be galvanized after fabrication in accordance with AASHTO M111.

All slotted holes are 1 1/16" x 2".

All square holes are 1 1/16".

Galvanize all hardware in accordance with AASHTO M232.

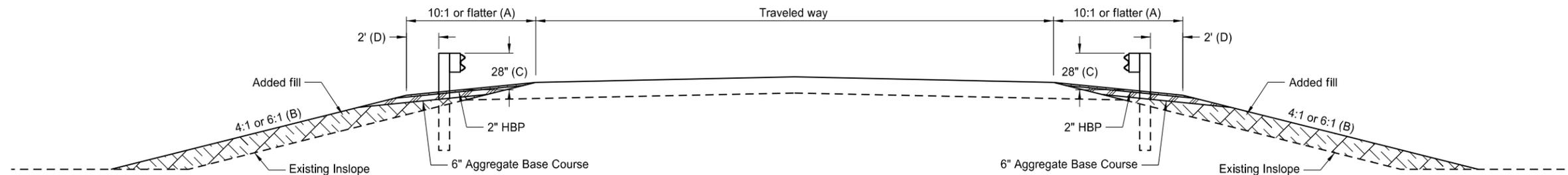
All posts and blocks for the W-beam guardrail shall be timber.

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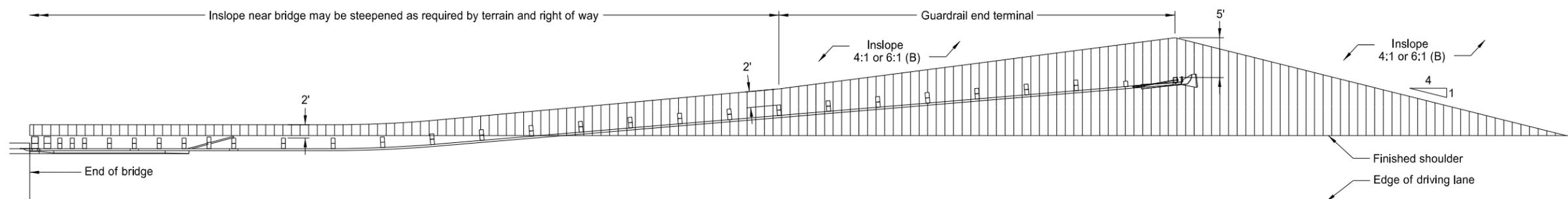
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TYPICAL GRADING AT BRIDGE ENDS
WITH W-BEAM GUARDRAIL

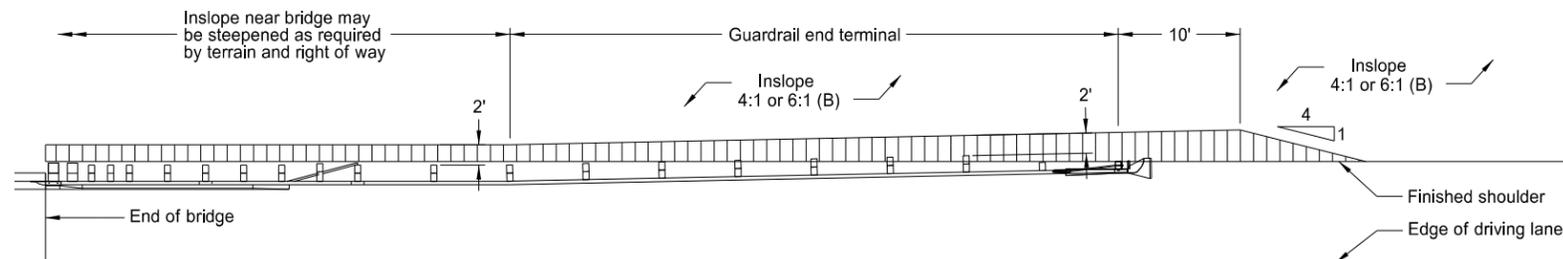
D-764-22



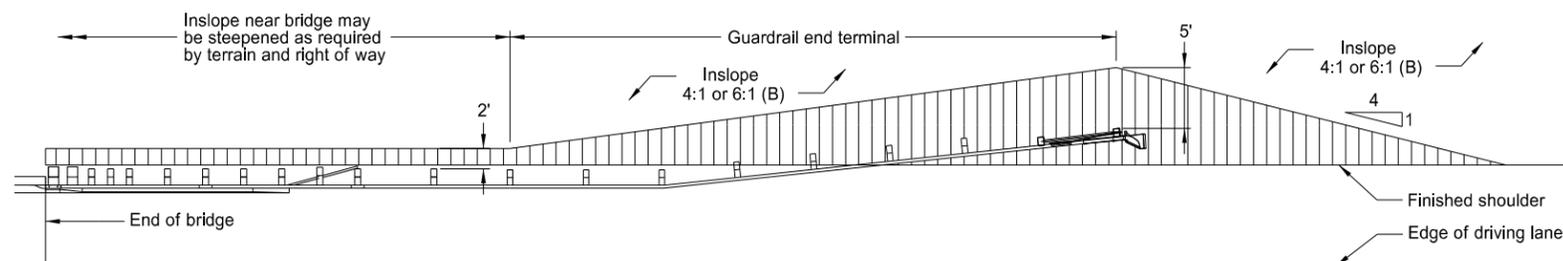
TYPICAL SECTION



PLAN LAYOUT
FLARED GUARDRAIL WITH END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH TANGENT END TERMINAL



PLAN LAYOUT
NON-FLARED GUARDRAIL WITH FLARED END TERMINAL

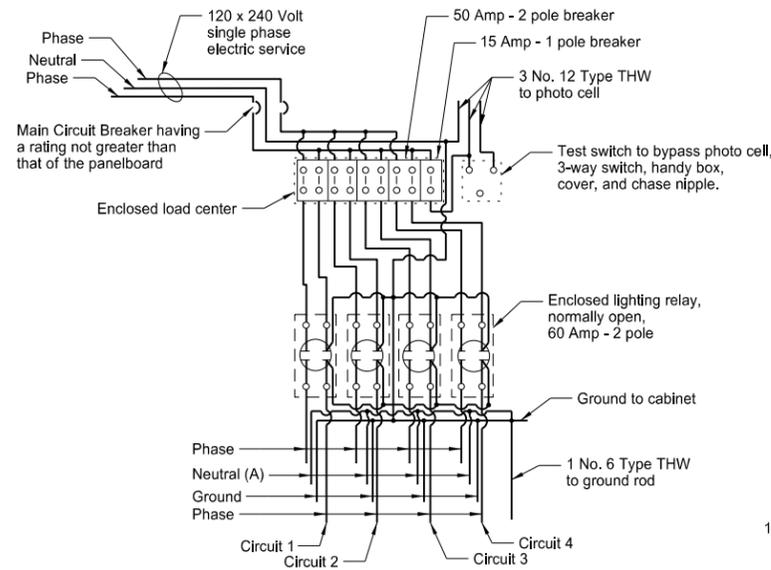
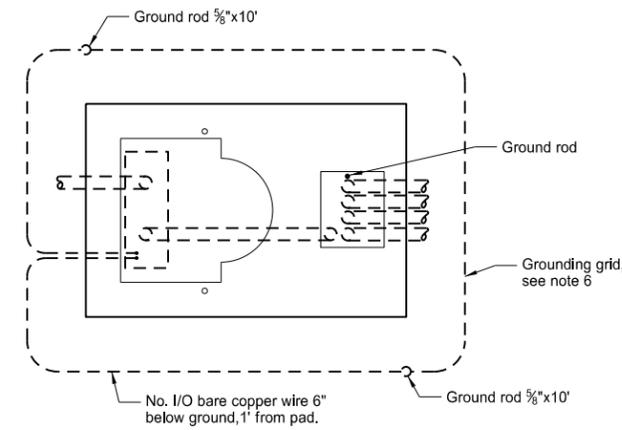
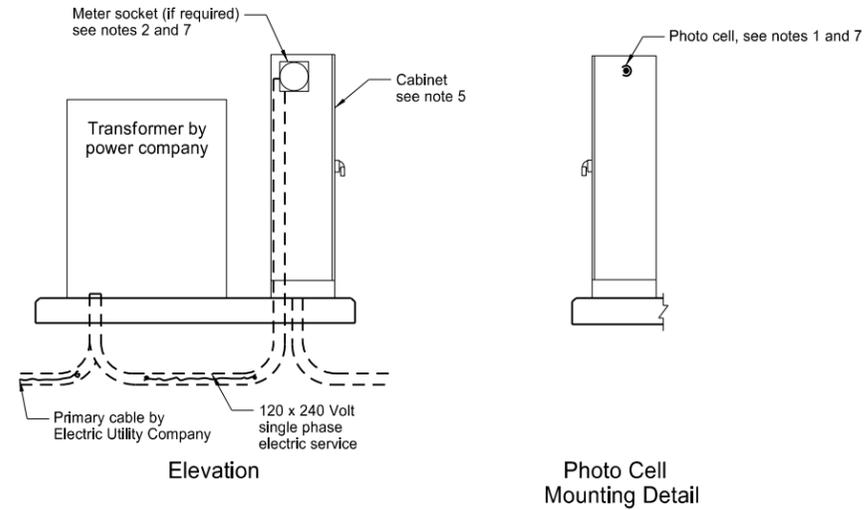
NOTES:

- (A) Slope flatter than 10:1 may be required to provide proper guardrail height.
- (B) Where normal inslope is 4:1 the added fill shall be 4:1. Where normal inslope is 6:1 the added fill shall be 6:1.
- (C) Measured from top of guardrail to top of surfacing at front face of guardrail.
- (D) Dimension at end terminals may vary per Plan Layouts shown on this sheet.

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FEED POINTS
(ROADWAY LIGHTING)

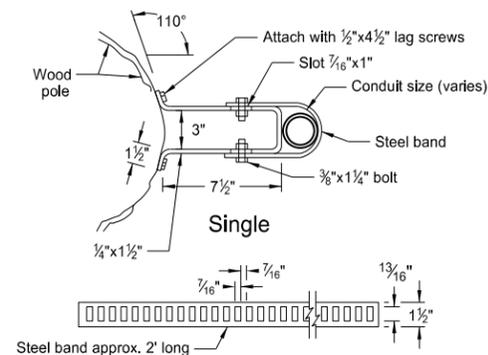
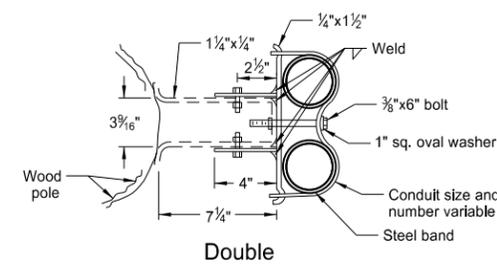
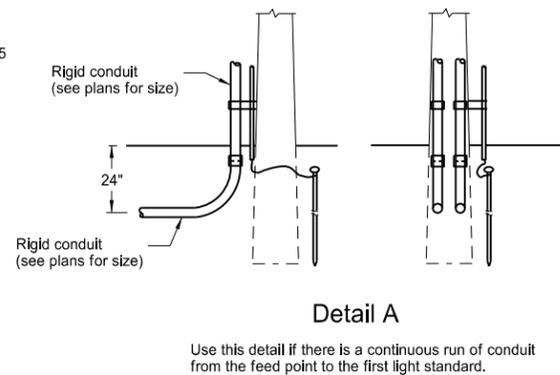
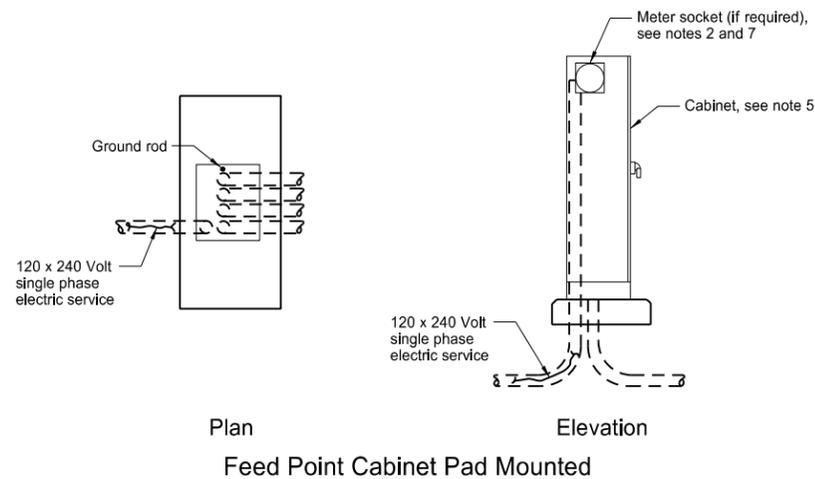
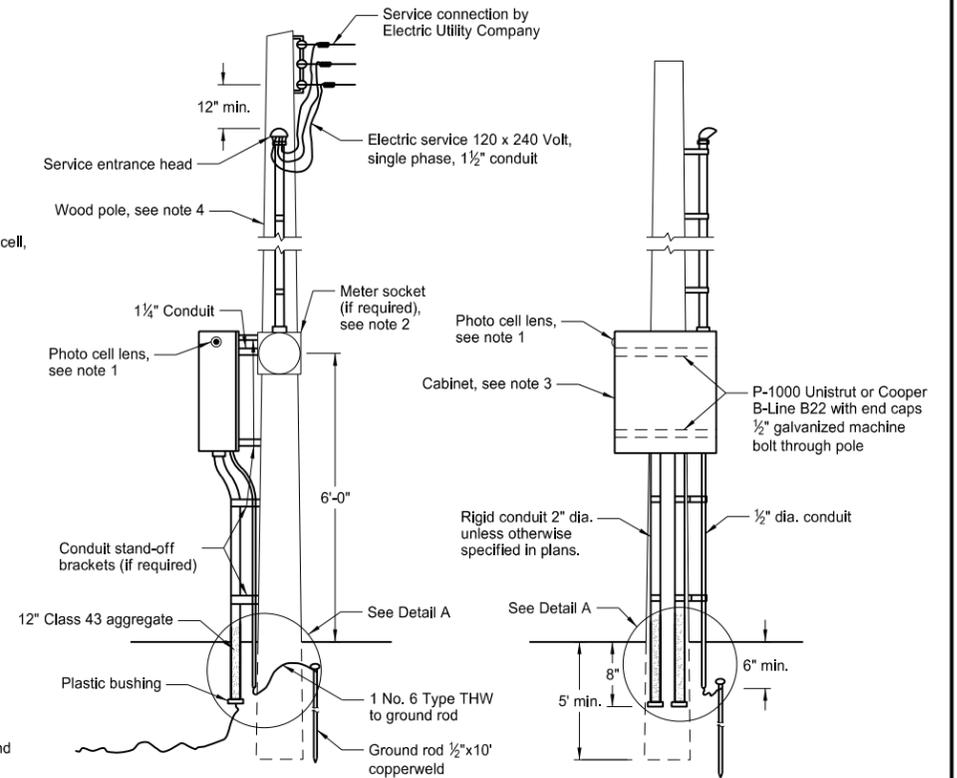


Type I feed point is similar to Type IV except only one electrical circuit, one 50 Amp - 2 pole breakers and one lighting relay, normally open, shall be installed.

Type II feed point is similar to Type IV except only two electrical circuit, two 50 Amp - 2 pole breakers and two lighting relays, normally open, shall be installed.

Type III feed point is similar to Type IV except only three electrical circuits, three 50 Amp - 2 pole breakers and three lighting relays, normally open, shall be installed.

(A) Install when festoon circuit is required.



Conduit Standoff Bracket

The conduit standoff brackets may be omitted if not required by the local utility company.

Notes:

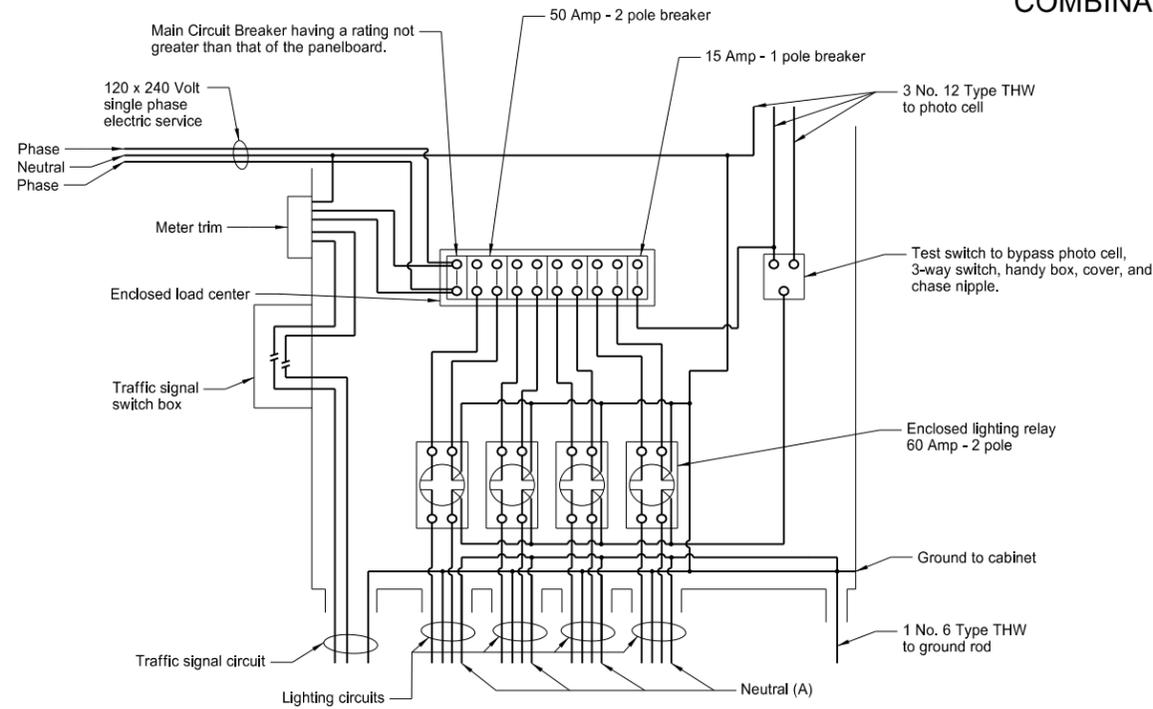
- Photo Cell: The electrical contractor shall furnish and install the photoelectric cell. The photo lens shall face north.
- Meter Socket: The contractor shall install the meter socket and trim if the meter is required by local Utility Company. Meter to be furnished and installed by Utility Company.
- Pole Mounted Cabinet: Cabinet shall be NEMA 3R with lock drip shield, factory installed steel backing, stainless steel hardware, and side hinge door. Cabinet shall be shop coated with one coat of primer and have two coats of exterior gray enamel.
Type I and II feed point shall be 30" high x 24" wide x 8" deep, Type III and IV feed point shall be 30" high x 42" wide x 10" deep or 36" high x 36" wide x 10" deep.
- Wood Pole: Minimum 20' Class VII full length penta pressure treated wood pole. (if required, see layout sheets)
- Pad Mounted Cabinet: Cabinet shall be 56" high x 26" wide x 14" deep. Minimum 12 gauge steel or aluminum with provisions for padlock. Cabinet shall be weatherproof. A steel cabinet shall have one coat of primer and two coats of exterior dark green enamel.
- Grounding Grid: The grounding grid shall have a ground resistance not to exceed 25 ohms. This shall be obtained by one or more 5/8"x10' copperweld ground rods in parallel or series at two corners. Minimum distance between ground unit assemblies shall be 6'0".
- Meter Location: The meter (if required) shall not be mounted on the same side of the cabinet as the photo cell.

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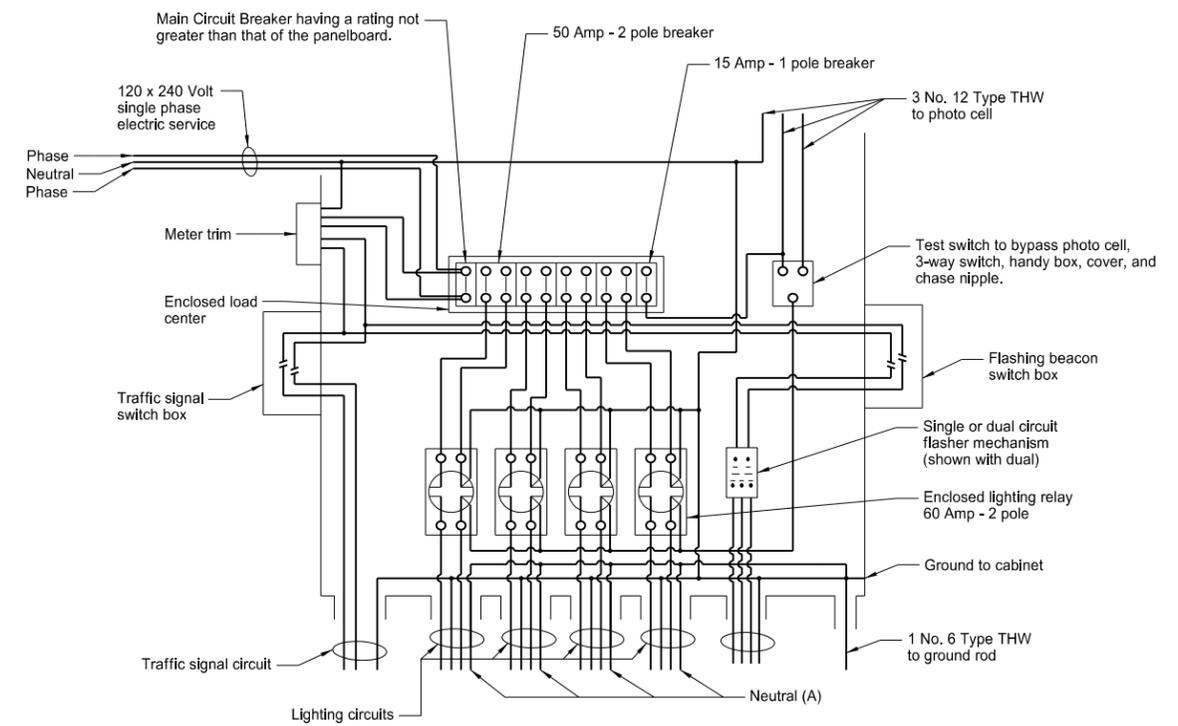
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COMBINATION FEED POINT DETAILS

D-770-2A



Combination Lighting and Signal Feed Point Type IV



Combination Lighting, Signal, and Flashing Beacon Feed Point Type IV

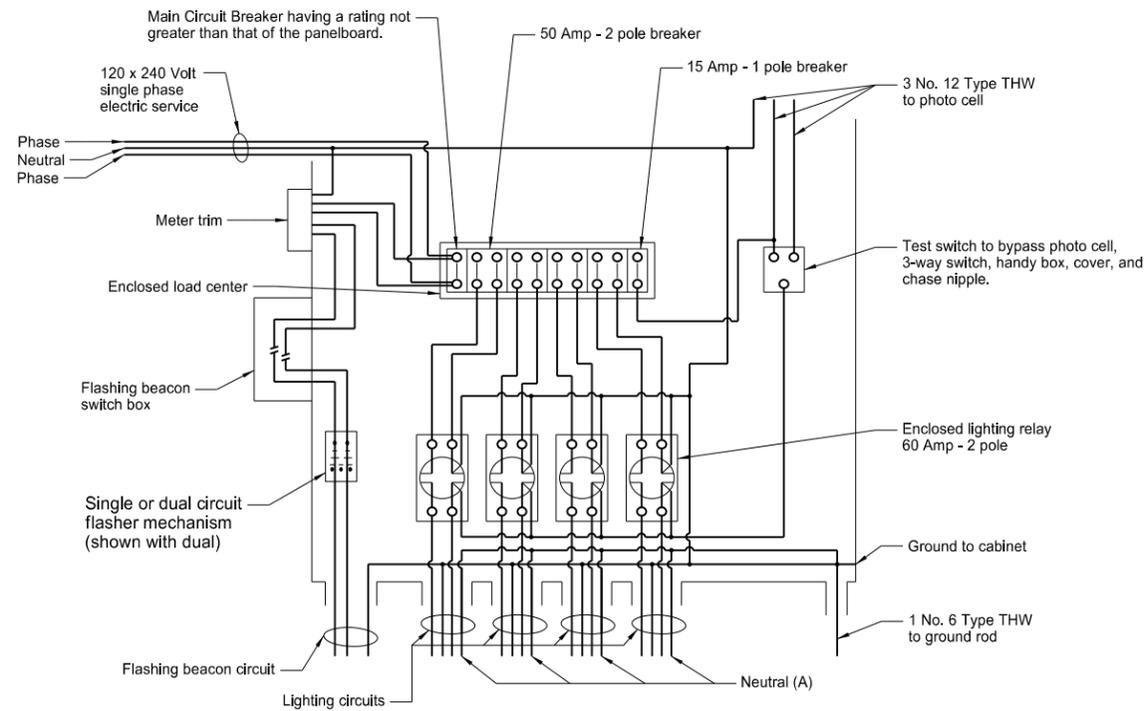
Notes:

Type I feed point is similar to Type IV except only one electrical circuit, one 50 Amp - 2 pole breaker and one lighting relay, normally open, shall be installed.

Type II feed point is similar to Type IV except only two electrical circuits, two 50 Amp - 2 pole breakers and two lighting relays, normally open, shall be installed.

Type III feed point is similar to Type IV except only three electrical circuits, three 50 Amp - 2 pole breakers and three lighting relays, normally open, shall be installed.

(A) Install when festoon circuits are required

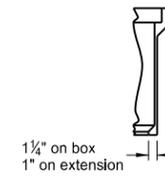
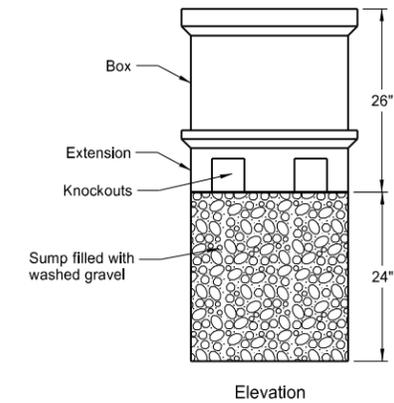
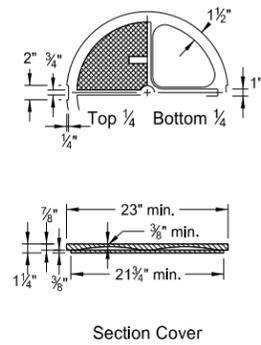
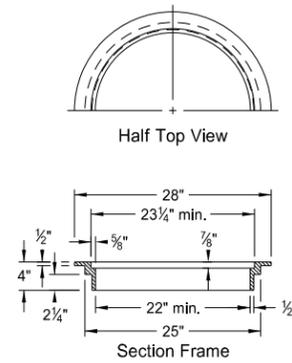
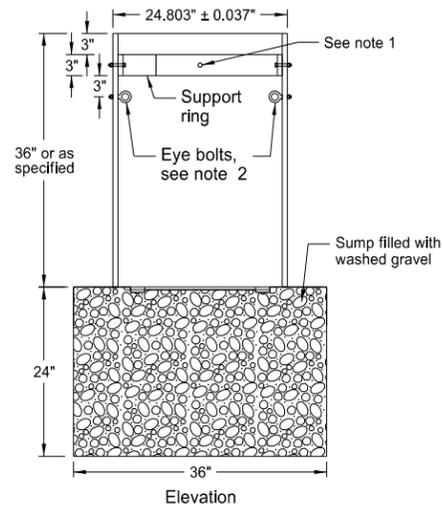
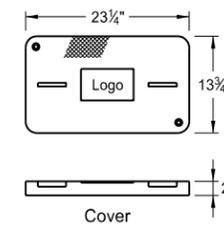
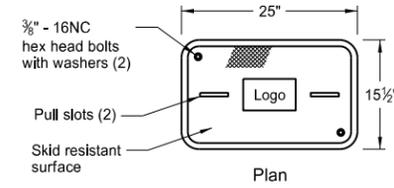
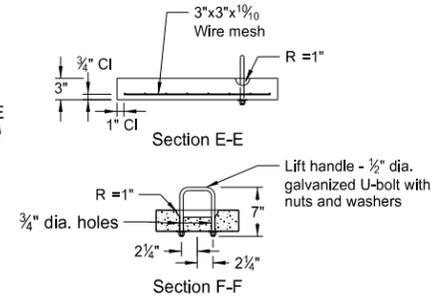
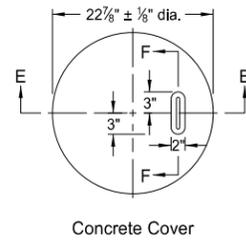
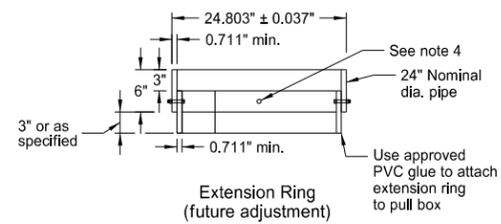


Combination Lighting and Flashing Beacon Feed Point Type IV

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PULL BOX DETAILS

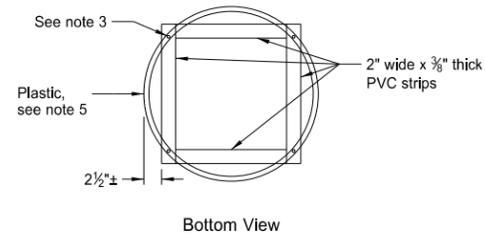


Polymer Concrete Pull Box

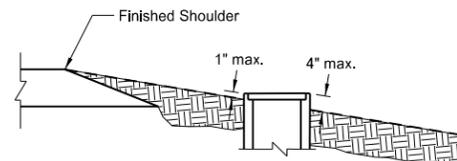
Note: Polymer concrete reinforced by a heavy weave fiberglass

Notes:

- Place top of pull box flush with surfaced area and approximately one inch above earth or sodded areas on level surfaces.
- Pull box shall have at least one knockout per side.



PVC Pull Box



Typical Pull Box in Rural Section

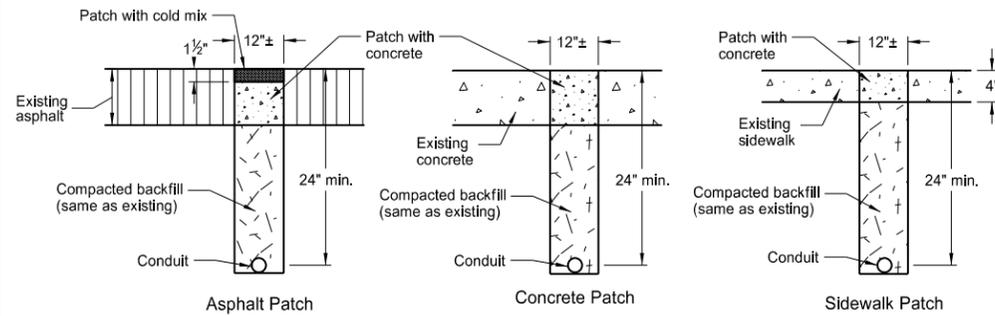
PVC Pull Box Notes:

- Attach split 24" nominal diameter PVC cover support ring with four 3/8" dia. x 2" long stainless steel hex head bolts with nuts at 90 degrees apart.
- Two type 2 shoulder eye bolts, 3/8" dia. x 1 1/4" shank length with hex nuts 180 degrees apart (for lifting pull box and supporting electric cable).
- Four 1/4" x 1 1/4" long galvanized lag screws. Screw assembly together.
- Attach split 24" nominal diameter PVC cover support extension ring with four 3/8" dia. x 2" long stainless steel hex head bolts with nuts at 90 degrees apart.
- Bolt assembly together.
- Conduit holes located in barrel section shall be sized no more than 1" larger than size of conduit being used.
- After pull box and conduit installation all inside walls and cover shall be made water tight to the satisfaction of the Engineer.
- PVC pipe to meet requirements of ASTM F679T-1 or equal.
- Hex head bolts and nuts shall be austenitic stainless steel. Other fasteners to be galvanized as per AASHTO M-232.
- Concrete cover shall be coated on top and sides with an approved epoxy coating. The epoxy protective coating shall be light gray, clear, or neutral in color and shall be applied as recommended by the manufacturer. The surfaces of the concrete to which the epoxy protective coating is applied, shall be cleaned by wire brush and shall be dry before application.
- Cast Iron Cover castings shall be gray iron as per AASHTO M 105, Class 35B.

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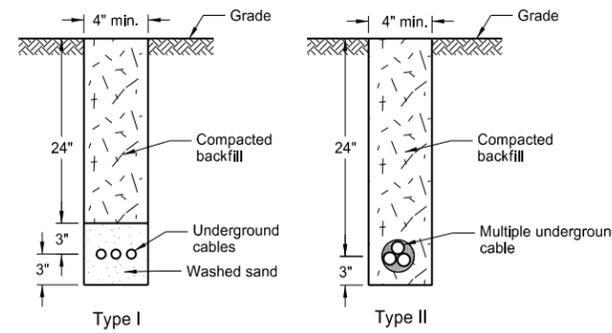
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LIGHTING AND SIGNAL DETAILS



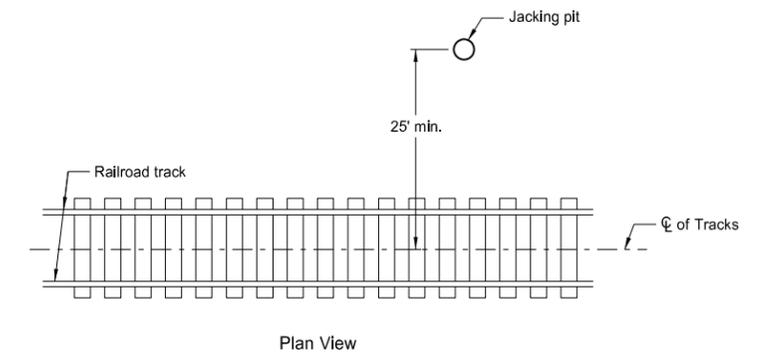
Surface Patch Details

Note: All trenches shall be saw cut. The replacement concrete shall be P.C.C. pavement and the coarse aggregate gradation, maximum size and method of curing shall be as approved by the Engineer. Immediately prior to pouring replacement concrete, all surfaces shall be painted with an approved epoxy compound.

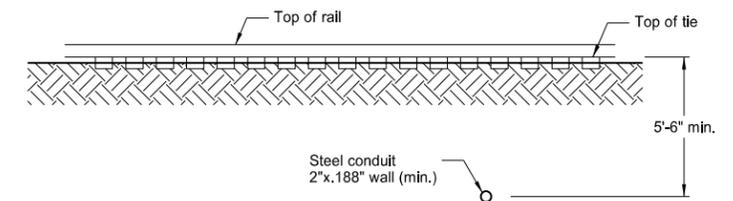


Cable Trench

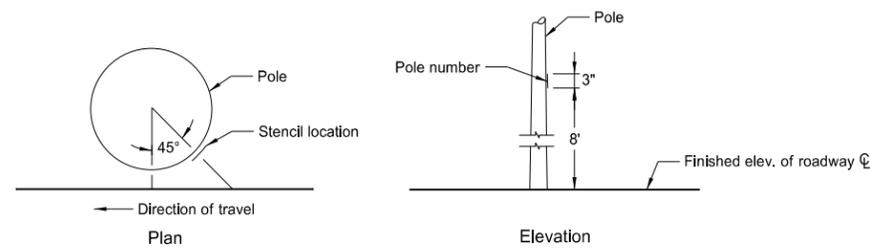
Note: The entire area which is disturbed by the trenching shall be sodded or as directed by the Engineer.



Plan View

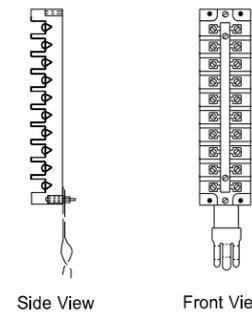


Elevation View
Conduit Placement under Railroad Tracks

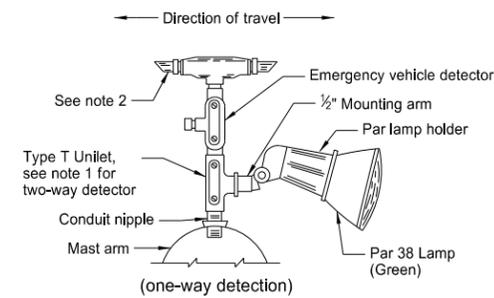


Light Standard Numbering

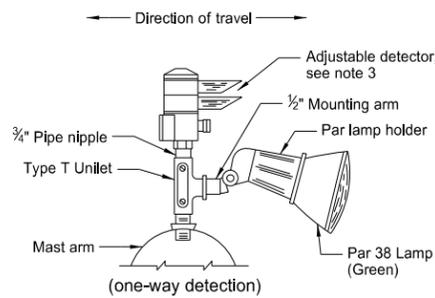
Note: On the roadway side of each light standard, the Contractor shall stencil on the pole number using black paint or an adhesive coated plastic such as Scotchcal by 3M or as approved by the Engineer. See layout sheets for pole numbers.



Side View Front View
Terminal Block Detail

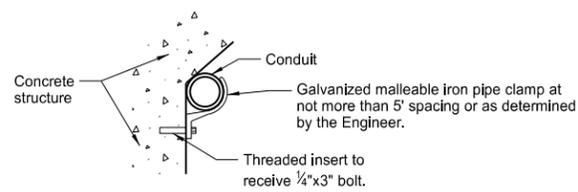


Emergency Vehicle Detector Detail

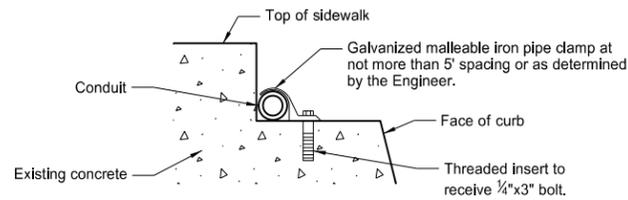


Alternate Emergency Vehicle Detector Detail (adjustable)

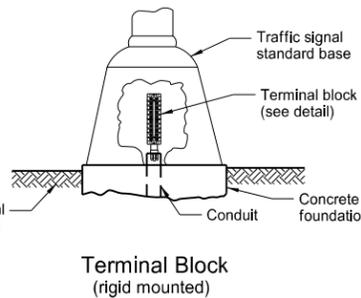
Notes:
1. Two-way Detector shall have Type X Unilet with two Par lamp holders and lamps. (one in each direction).
2. One-way Detector shall have the unused end plugged with metal pipe plug.
3. Two-way Detector shall have the detector lens rotated to face the direction of travel, and shall have Type X Unilet with two Par lamp holders and lamps (one in each direction).



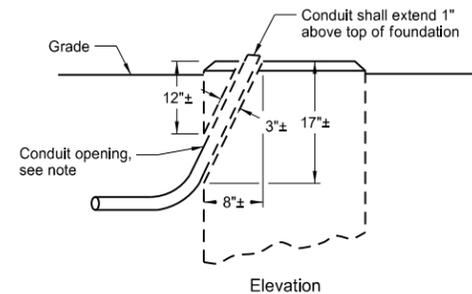
Bridge Mounted Conduit Hanger



Curb Mounted Conduit



Terminal Block (rigid mounted)

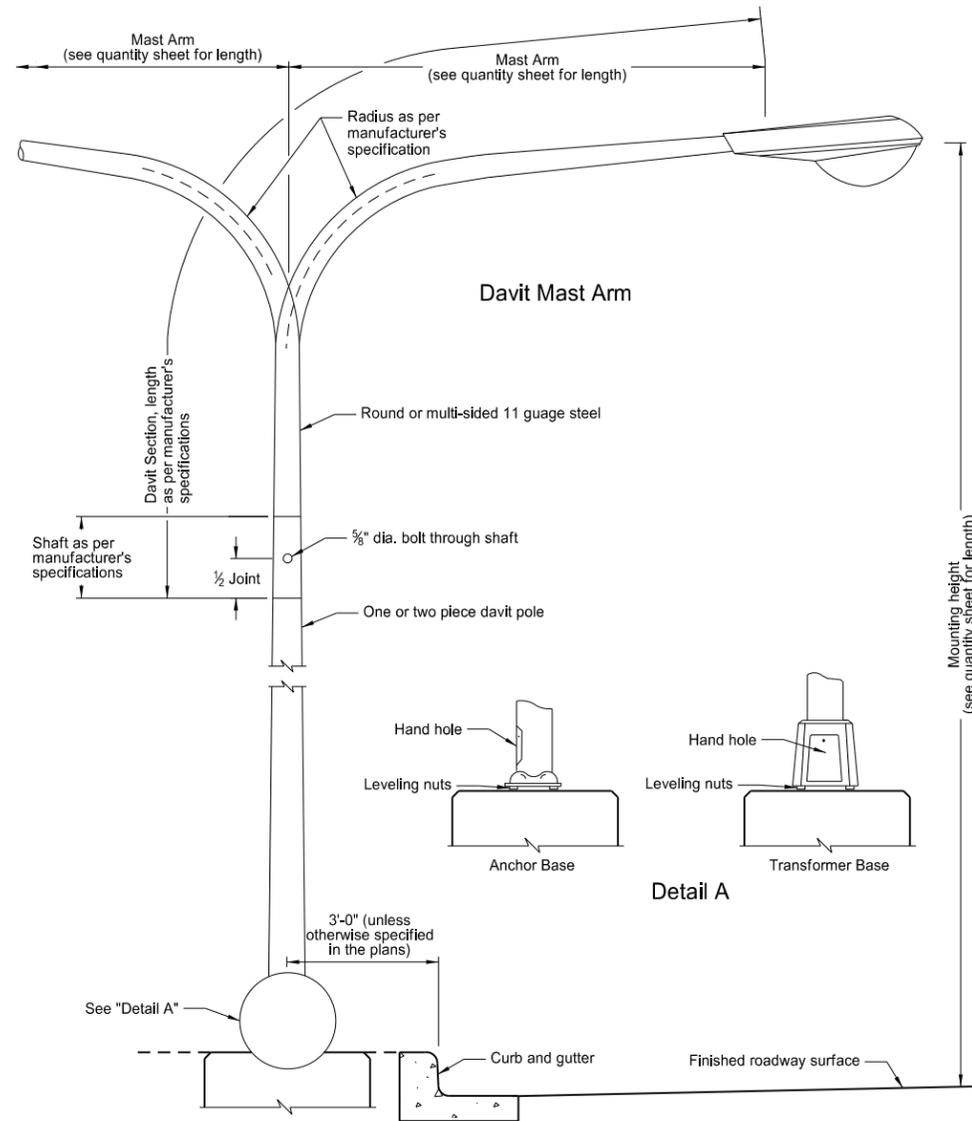


Revise Concrete Foundation

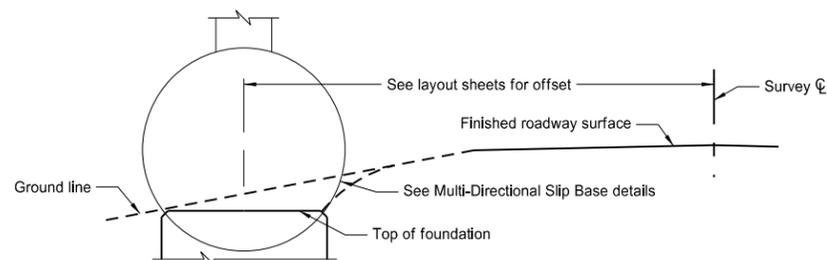
Note: Jackhammer or drill to remove material and provide a location for conduit. Make opening no larger than necessary. Place conduit, fill with concrete and finish foundation to original appearance.

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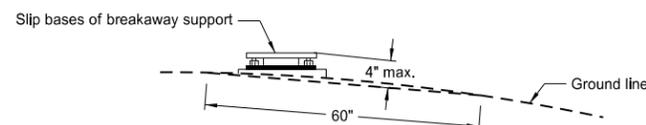
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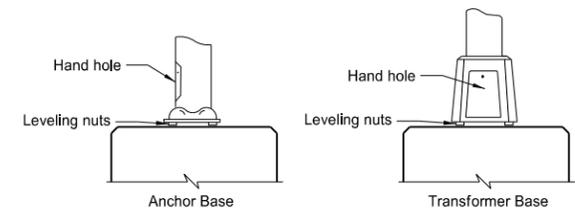
Light Standard Details



Concrete Foundation Location



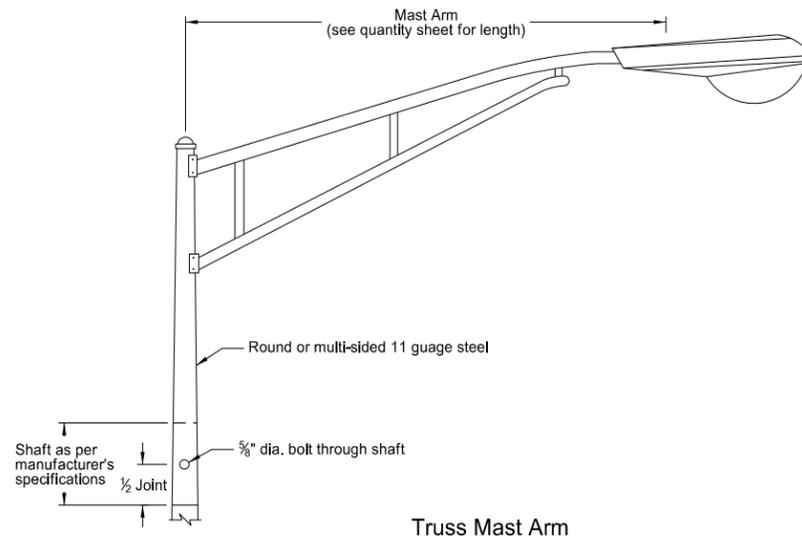
Breakaway Support Stub Clearance Diagram



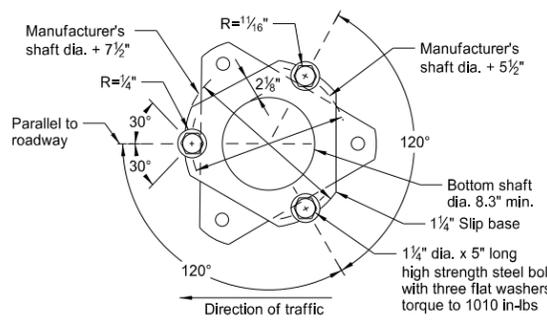
Detail A

Mounting height (see quantity sheet for length)

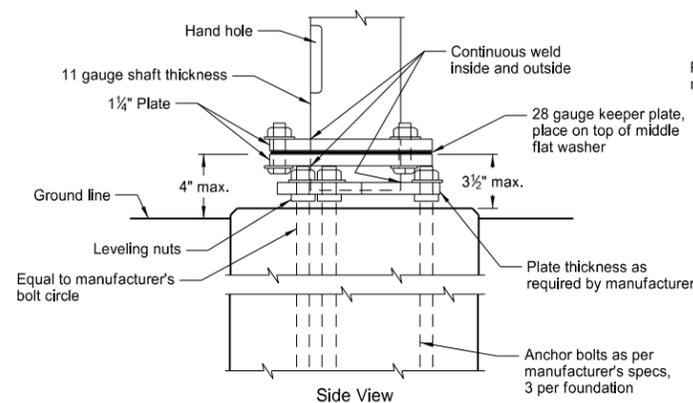
LIGHT STANDARD DETAILS



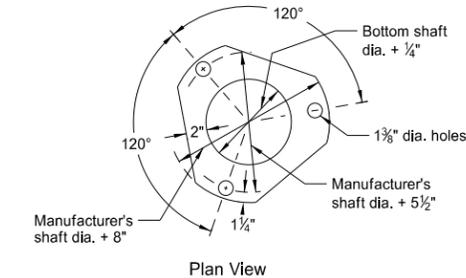
Truss Mast Arm



Top View



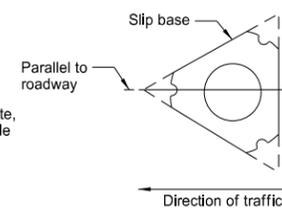
Steel Base Detail



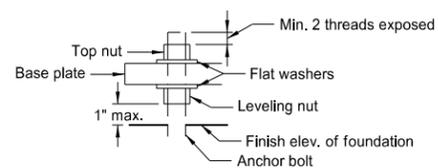
Plan View

(A) ASTM A446 Grade "A" 28 gauge keeper plate on top of middle flat washer. The Keeper plate shall be galvanized after fabrication.

Keeper Plate Detail (A)

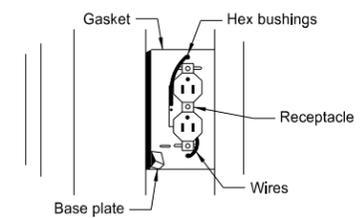


Slip Base Placement Detail

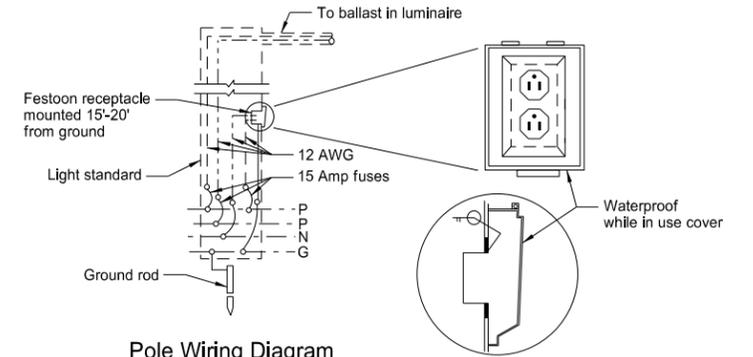


Anchor Bolt Detail

Multi-Directional Slip Base



Optional: Festoon receptacle mounted on multi-sided pole.



Pole Wiring Diagram

Receptacle Mounting Detail (B)

(B) Receptacle shall be mounted on the side of the pole that faces the street side. Festoon Receptacle shall be installed only when specified in the plans.

Notes:

Light Standard Locations: The offset distance shall have a minimum offset from the curb face of 3 feet. Light standards that are placed in urban areas and where speeds are less than 30 mph, may be placed at 3 feet. Where speeds are 30 mph or more, light standards shall be placed at least 16 feet from the driving lane.

Steel Standards: Marred or scratched areas shall be touched up after erection.

Luminaire: Shall be internal ballast-constant wattage 120x240 voltage. See layout sheets for type of luminaire, wattage, I.E.S. distribution, and operating system.

Fusing: Fusing in base, see specifications.

Slip Base Bolt Torque Procedure:

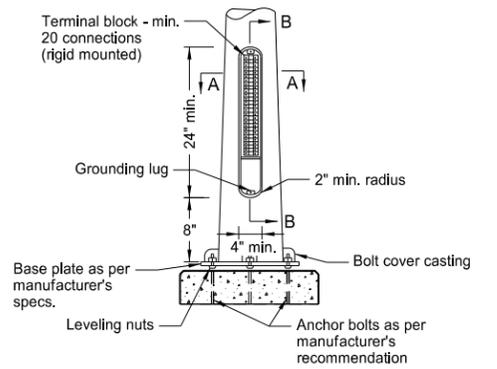
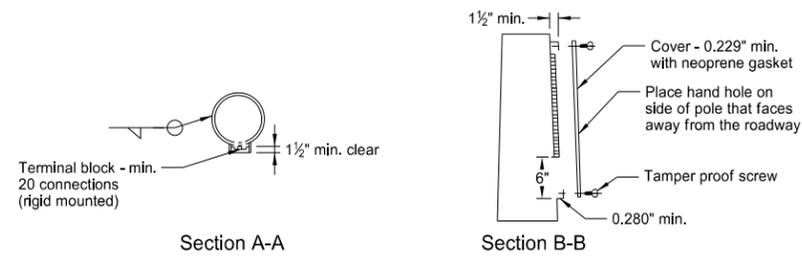
1. Tighten all bolts the maximum possible with 12" to 15" wrench to bed washers and to clean bolt threads, then loosen.
2. Retighten bolts with a systematic order to prescribed torque.
3. Loosen each bolt and retighten to prescribed torque in the same order as initial retightening.
4. Burr threads of junction with nut using center punch to prevent nut loosening.

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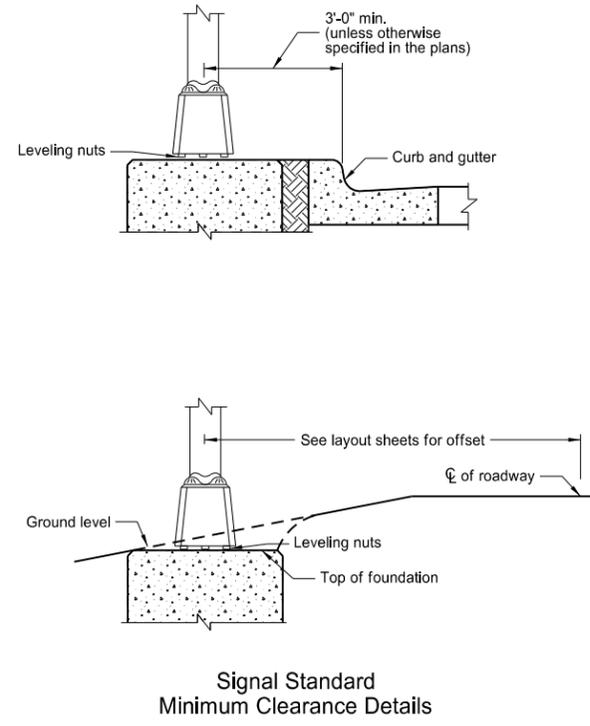
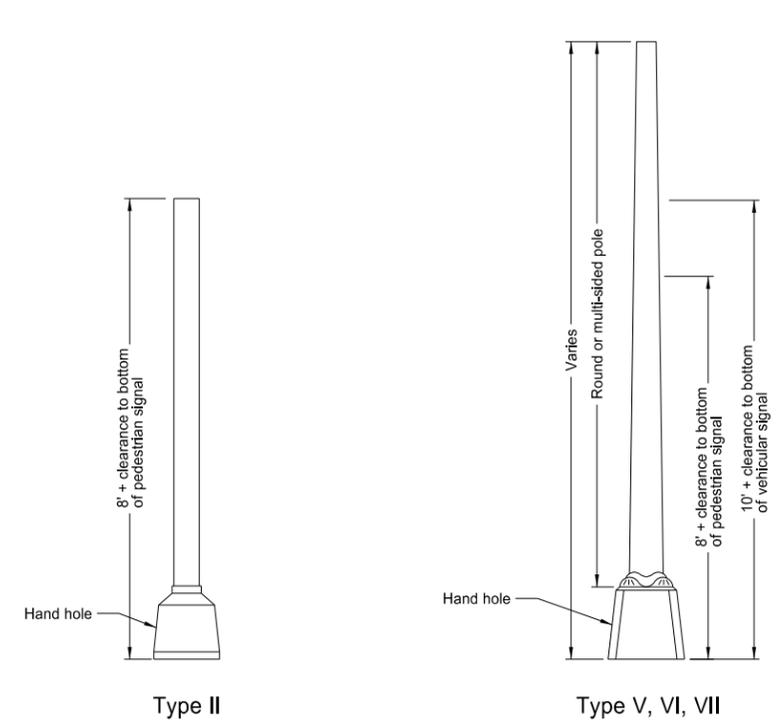
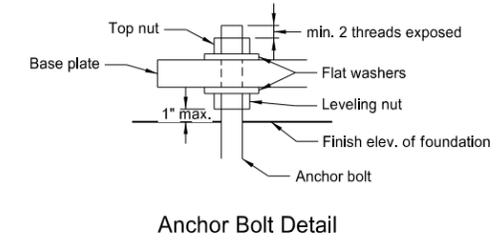
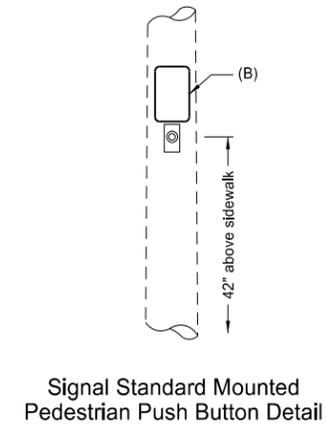
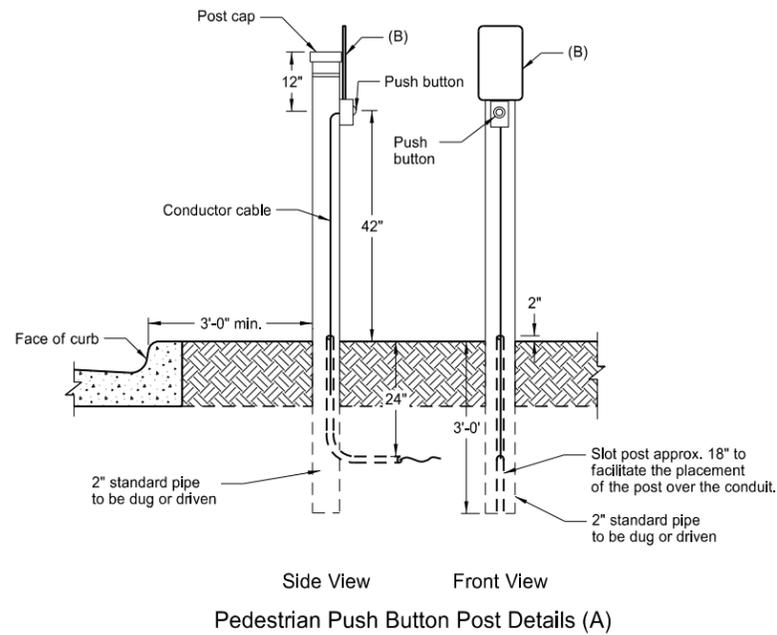
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TRAFFIC SIGNAL STANDARDS

D-772-2



Alternate Signal Standard Base
For use only with Type V, VI, and VII signal standards.

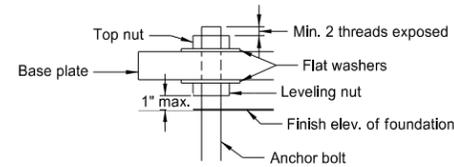


- (A) The positioning of the sign, pushbutton, and direction of arrow shall clearly indicate which crosswalk is actuated by the push button. The type of sign will depend on the jurisdiction they are to be placed in.
- (B) Sign shall be attached to post using rust resistant bracket and banding. The material shall be 0.081 aluminum. See Standard Signs book for dimensions and legend series. See plans for type of sign.
- Notes:
- Signal Heads: See traffic signal layout for correct mounting position, number, size, and arrangement of lenses.
- Steel Standards: The center of the signal standard shall be a minimum of 3 ft. from the face of the curb unless shown otherwise on the layout sheets.
- Paint: See note sheet for required color of paint.
- Transformer Base: In lieu of the transformer base the contractor may use the alternate signal standard base.

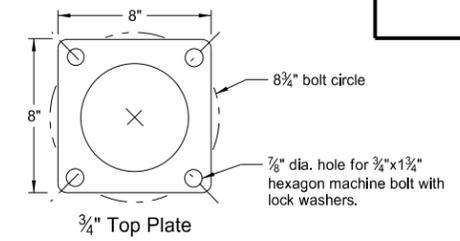
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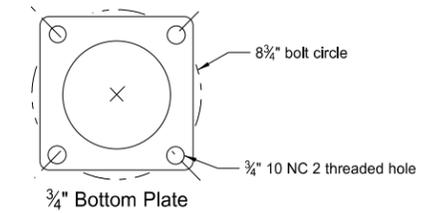
TRAFFIC SIGNAL STANDARDS
(MAST ARM TYPE)



Anchor Bolt Detail



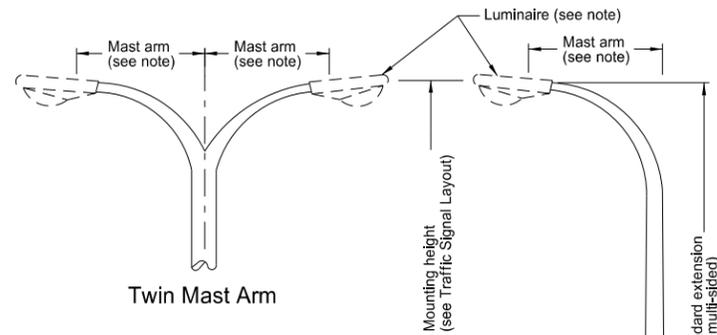
3/4" Top Plate



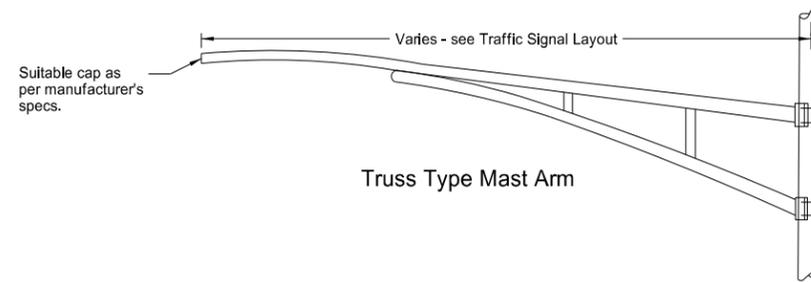
3/4" Bottom Plate

Detail A

Note: In lieu of the plate type connection a telescoping clamp type extension may be used.



Twin Mast Arm



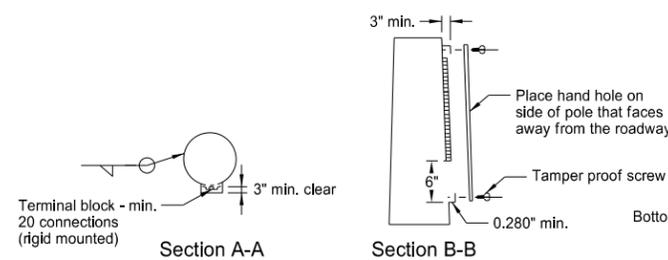
Truss Type Mast Arm

Combination Signal and Light Standard			
Signal Standard Type	Luminaire Mounting height (ft)	Install Light Standard Extension and Luminaire	Luminaire Mast Arm
A	30	yes	single
B	30	(A)	single
C	40	yes	single
D	40	(A)	single
E	30	yes	twin
F	30	(A)	twin
G	40	yes	twin
H	40	(A)	twin
I	50	yes	single
J	50	yes	twin

(A) The light standard extension for these signal standards shall be installed at a later date under a separate contract.

Notes:

- Light standard extension:** The mast arm shall be 6 ft. unless otherwise noted on the plans. The light standard extension shall be galvanized. Galvanizing shall be in accordance with ASTM A 123.
- Luminaire:** Luminaires shall be internal ballast - constant wattage 120 x 240 voltage. See layout sheets for type of luminaire, wattage, and I.E.S. distribution.
- Signal head:** See Traffic Signal Layout for correct mounting position, number, size, and arrangement of lenses. Clearance from the centerline of the roadway to the bottom of mast arm mounted signal heads shall be 17 ft. minimum and 19 ft. maximum.
- Multi-sided poles:** Shall have a means that will not allow the mast arm to be rotated by wind forces other than friction. The pole shall be so fabricated so that the mast arm is rotatable. This feature shall be approved by the Engineer.
- Transformer base:** In lieu of the transformer base the Contractor may use the alternate signal standard base.

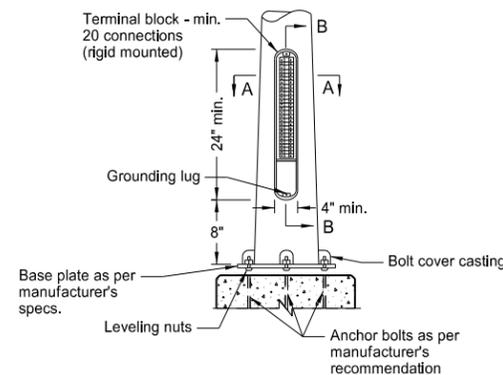


Section A-A

Section B-B

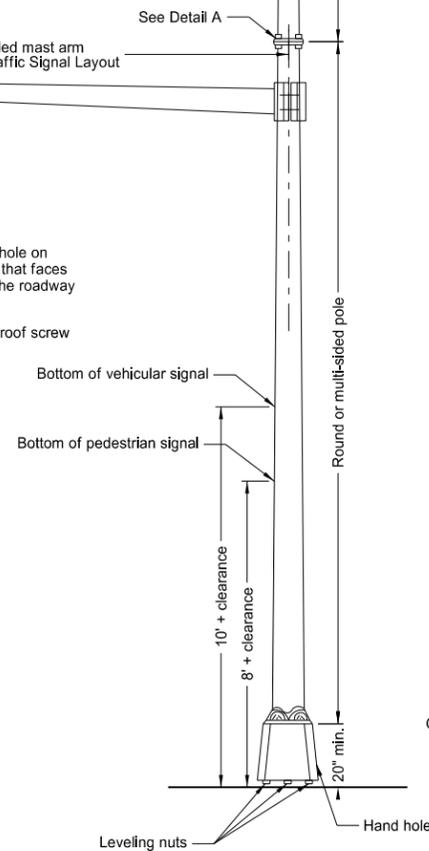
Terminal block - min. 20 connections (rigid mounted) 3" min. clear

3" min. Place hand hole on side of pole that faces away from the roadway Tamper proof screw 0.280" min.

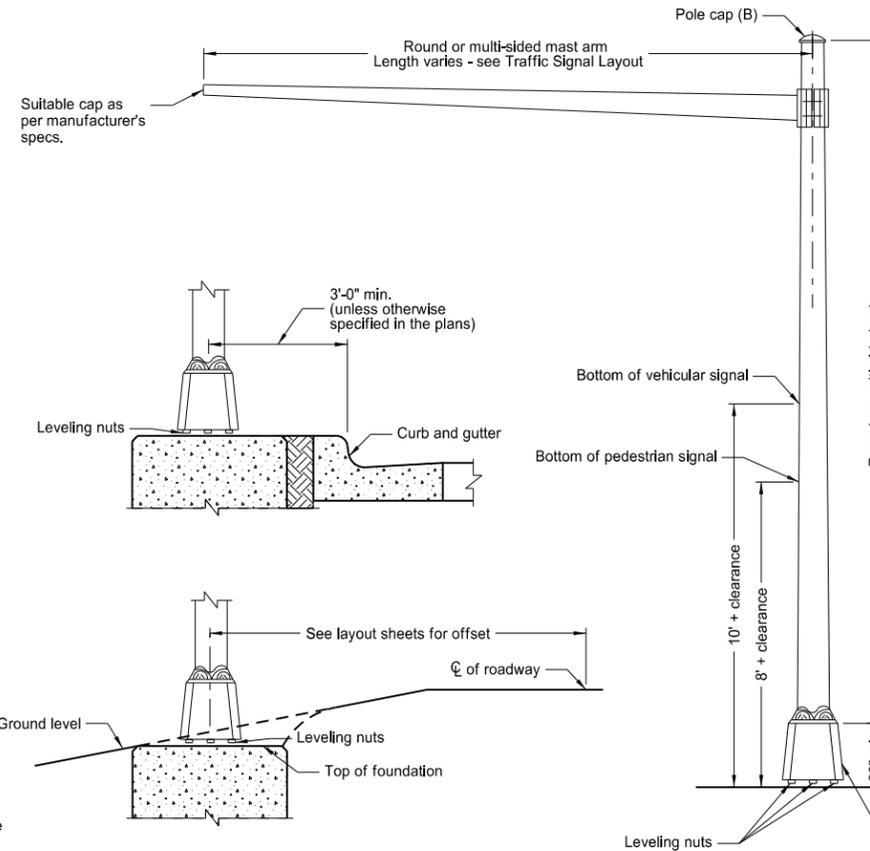


Alternate Signal Standard Base

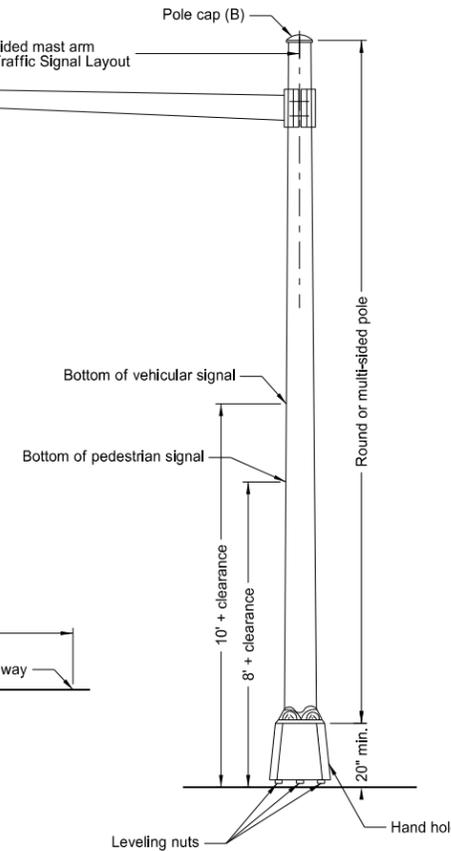
Note: For use only with Type IV and combination signal standards



Combination Signal and Light Standard



Signal Standard Minimum Clearance Detail



Type IV Signal Standard

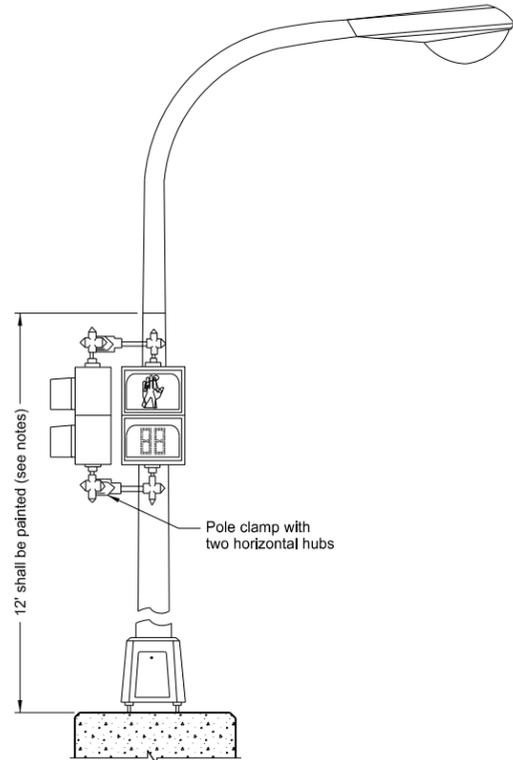
(B) On combination signal and light standards Type B, D, F, and H, and on all Type IV signal standards install a suitable pole cap as per manufacturer's specifications.

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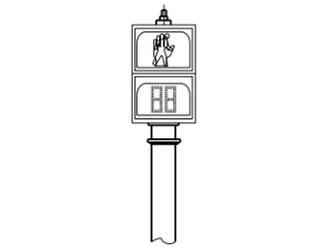
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TRAFFIC SIGNAL HEAD MOUNTING

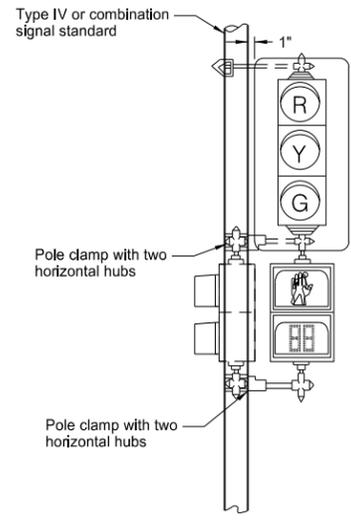
D-772-4



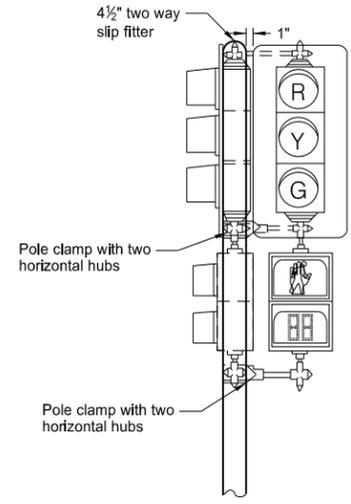
Light Standard Mounted Pedestrian Signal Head (A)



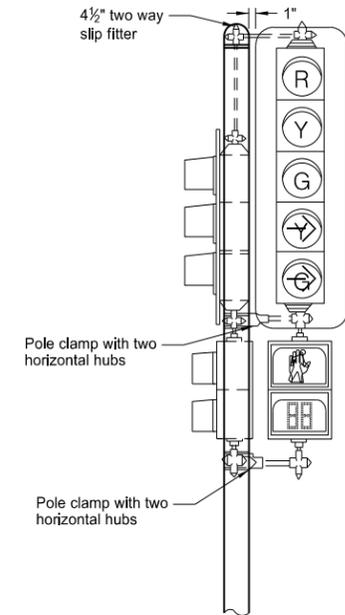
Type II
Pedestal Mounted - Pedestrian (A)



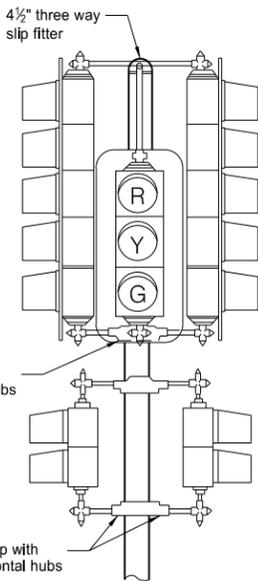
Type IV
Post Mounted - Vehicular
Post Mounted - Pedestrian (A)



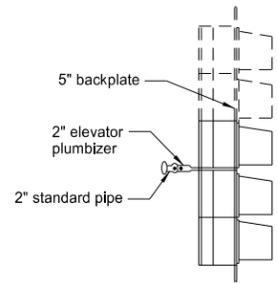
Type V
Post Mounted - Vehicular
Post Mounted - Pedestrian (A)



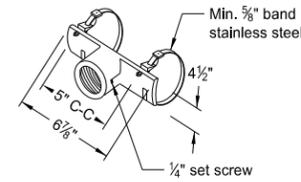
Type VI
Post Mounted - Vehicular
Post Mounted - Pedestrian (A)



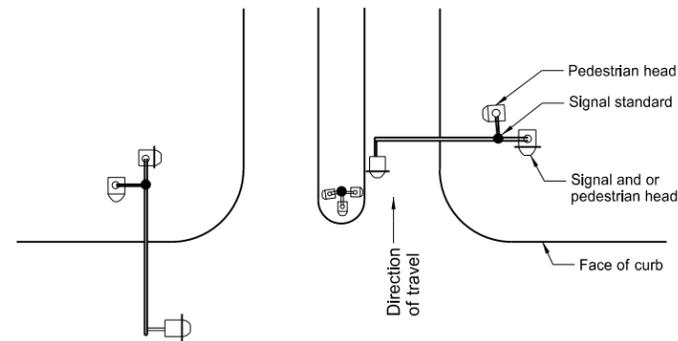
Type VII
Post Mounted - Vehicular
Post Mounted - Pedestrian (A)



Side View
Mid-Span Mounted and Mast Arm Rigid Mounted Signal Heads

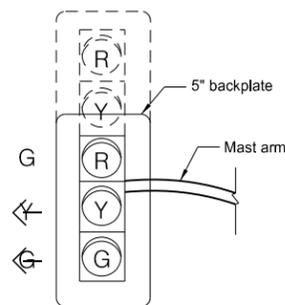


Mast Arm Signal Head Bracket

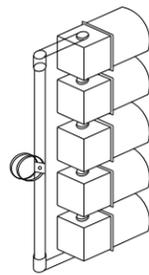


Plan Layout (typical)

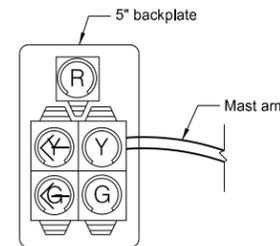
Note: Signal heads shall not protrude over the face of the curb.



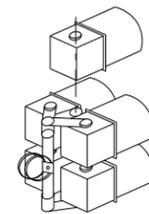
Front View



Isometric View
End Mounted and Mast Arm Rigid Mounted Signal Heads



Front View



Isometric View

Notes:

Clearance: Clearance from the ground line or sidewalk to the bottom of post or pedestal mounted vehicular signal heads shall be 10 ft. minimum, from pedestrian signal heads shall be 8 ft. minimum.

Signal Heads: See traffic signal layout for correct mounting position, numbers, size, and arrangement of lenses.

Pole Clamps: A pole plate with suitable banding material, as approved by the Engineer, may be substituted for the pole clamps. Where traffic signal heads and pedestrian signal heads are mounted one above the other, one pole clamp assembly may be used.

Paint: Signal housing shall be painted yellow. Backplates shall be painted dull black. Pole clamps and signal head mounting hardware shall be painted the same color as the signal standard shaft.

When pedestrian heads are light standard mounted, the lower 12 ft. shall be painted the same color as the other traffic signal standards.

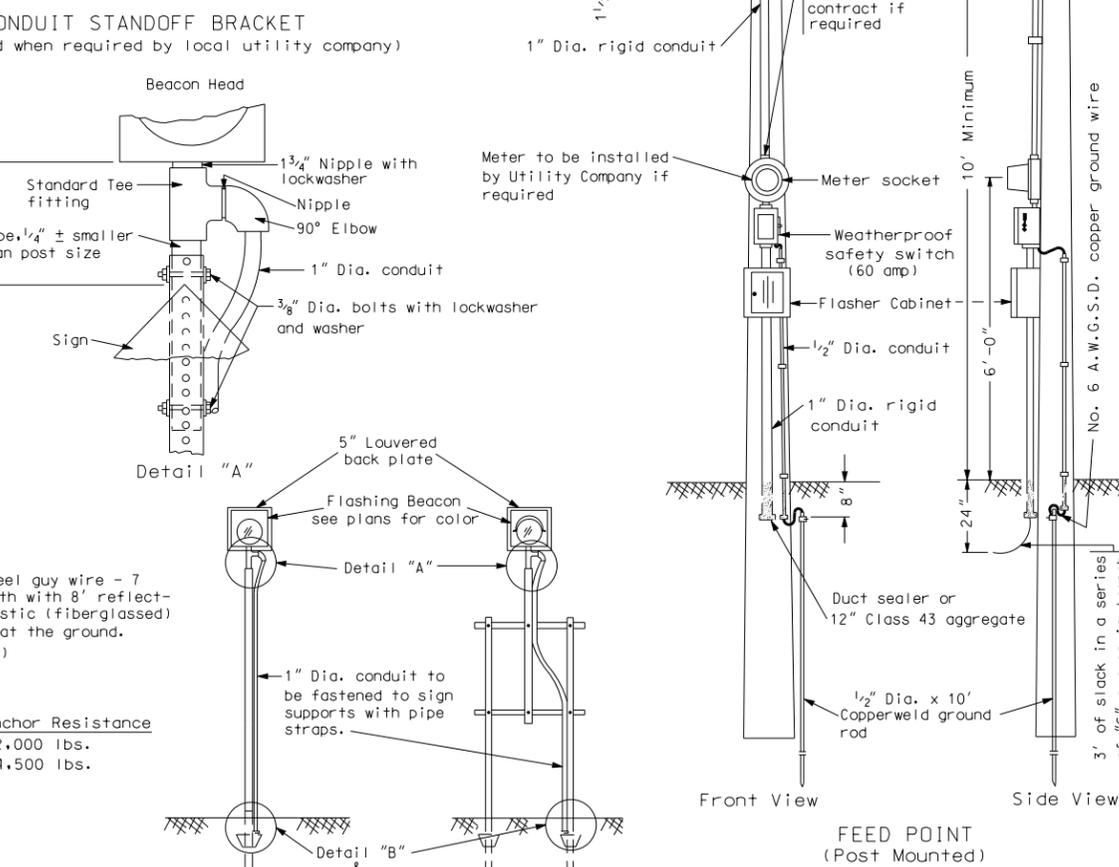
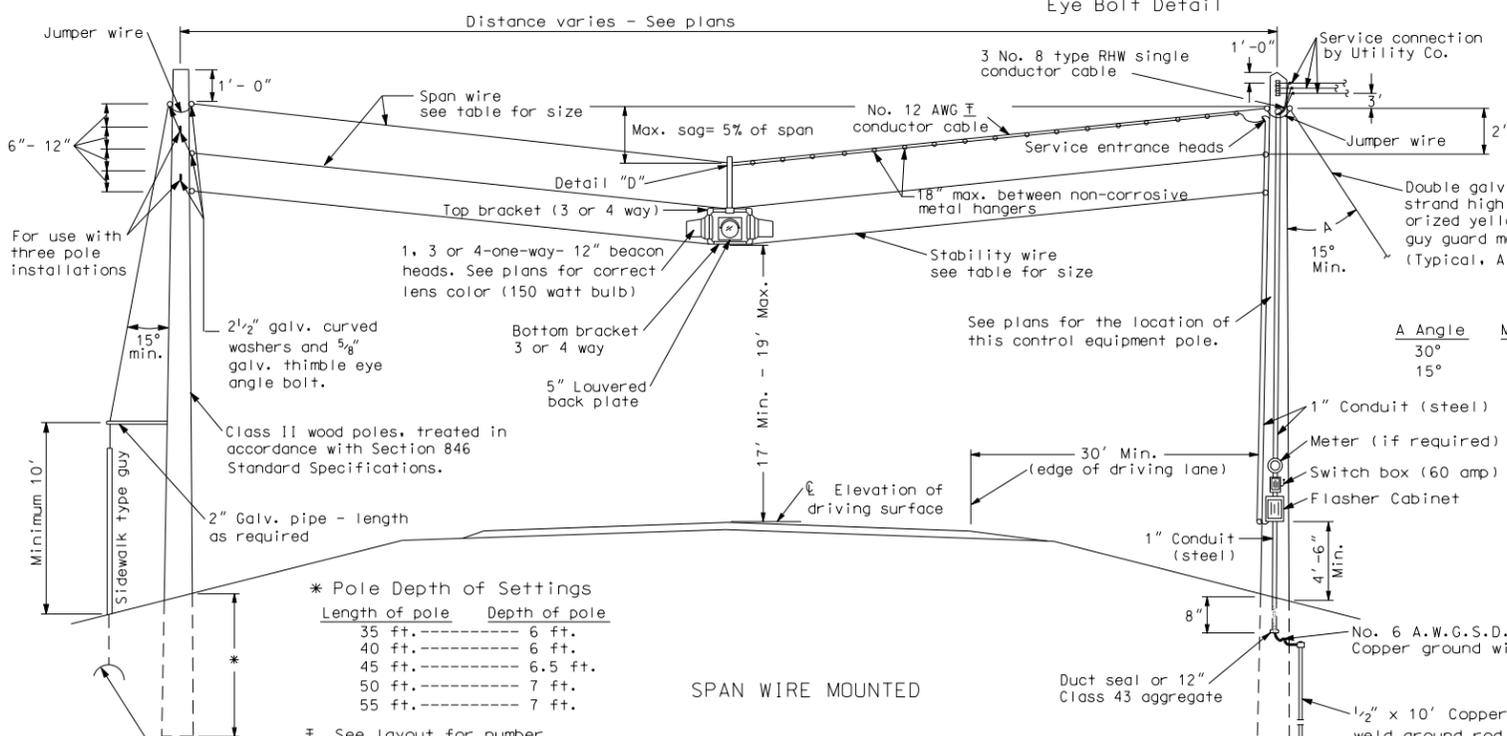
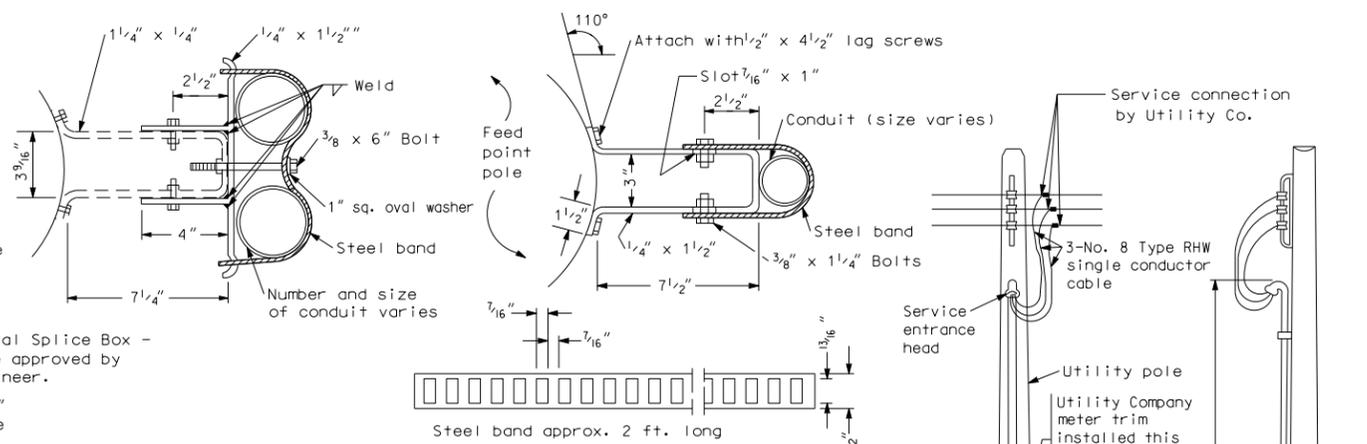
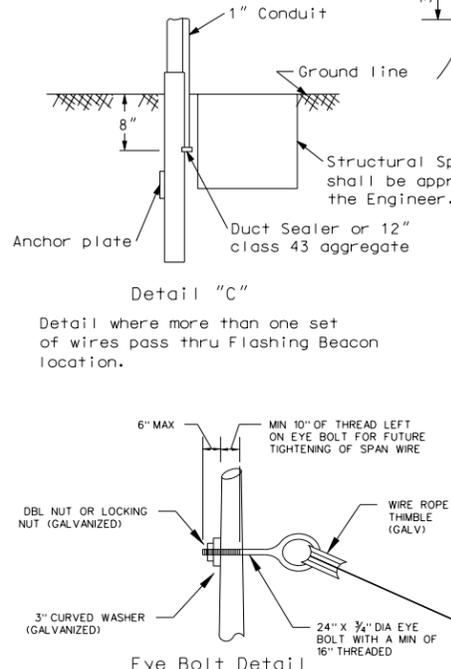
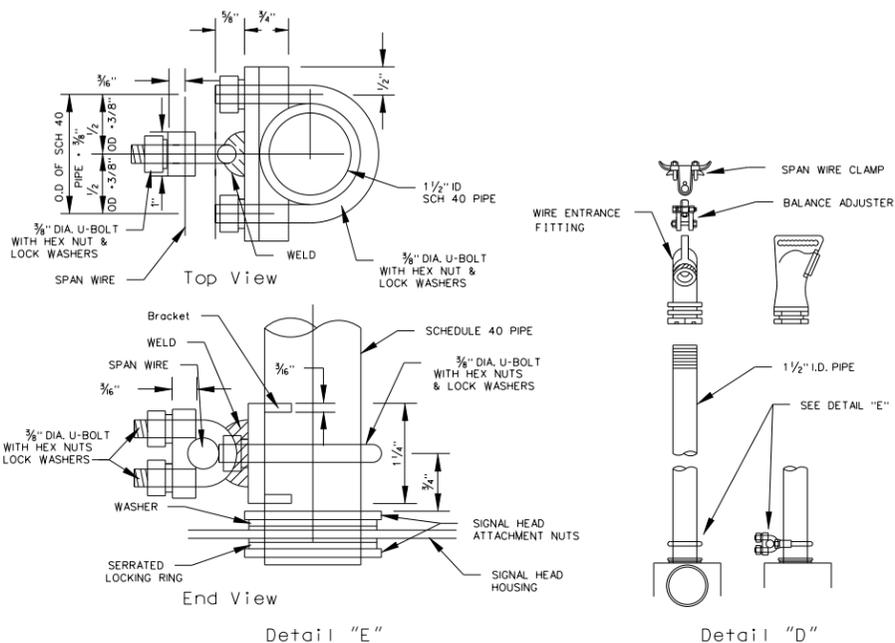
Mounting Details: All signal heads shown are viewed from direction of travel.

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SPAN LENGTHS & SIZE OF SPAN WIRE								
Number of Beacon Heads Per Span	3/8" Span wire 1/8" Stability wire		3/8" Span wire 3/8" Stability wire		1/2" Span wire 1/2" Stability wire		5/8" Span wire 5/8" Stability wire	
	Max. Length		Max. Length		Max. Length		Max. Length	
	High Strength	Extra High Strength						
1	140'	170'	150'	180'	160'	195'	170'	210'
2	110'	140'	130'	160'	150'	185'	160'	200'
3	85'	115'	110'	140'	140'	170'	160'	195'
4	68'	90'	90'	120'	125'	160'	150'	185'

FLASHING BEACON



* Pole Depth of Settings

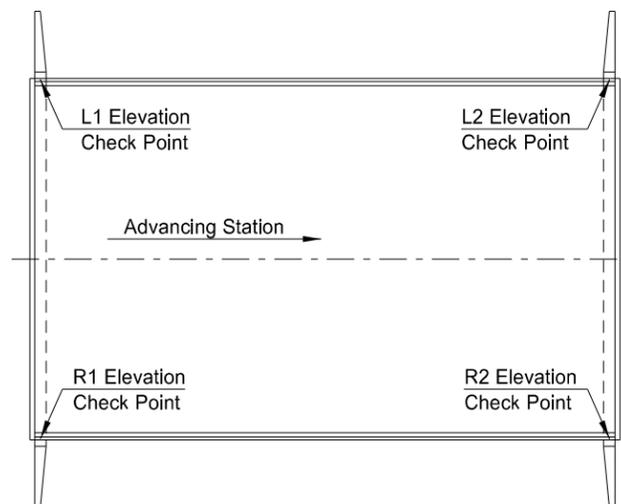
Length of pole	Depth of pole
35 ft.	6 ft.
40 ft.	6 ft.
45 ft.	6.5 ft.
50 ft.	7 ft.
55 ft.	7 ft.

† See layout for number

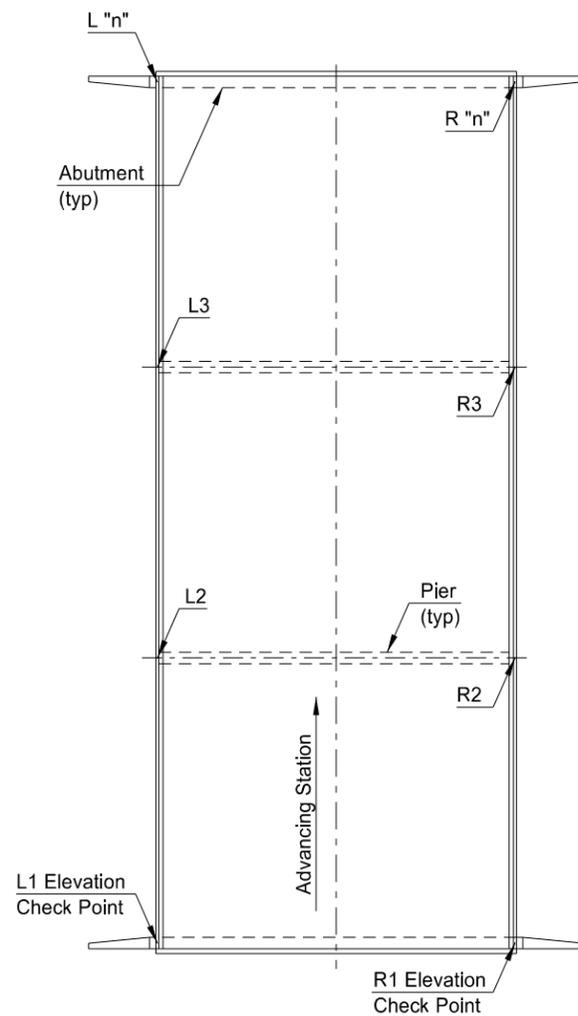
NOTE: Flasher shall be operated on 120 volts.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-1-86	
REVISIONS	
DATE	CHANGE
08-01-90	Depth of pole
05-01-92	General revisions
09-07-95	Back plates & detail D
08-15-96	Add span wire
06-18-03	Minor revisions
12-01-04	PE Stamp added

This document was originally issued and sealed by **MARK S. GAYDOS** Registration Number **PE- 4518**, on 12/01/04 and the original document is stored at the North Dakota Department of Transportation

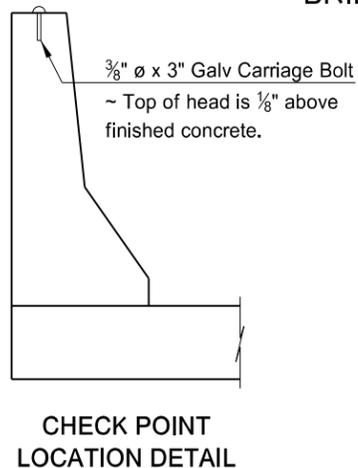


GENERAL LAYOUT FOR SINGLE SPAN

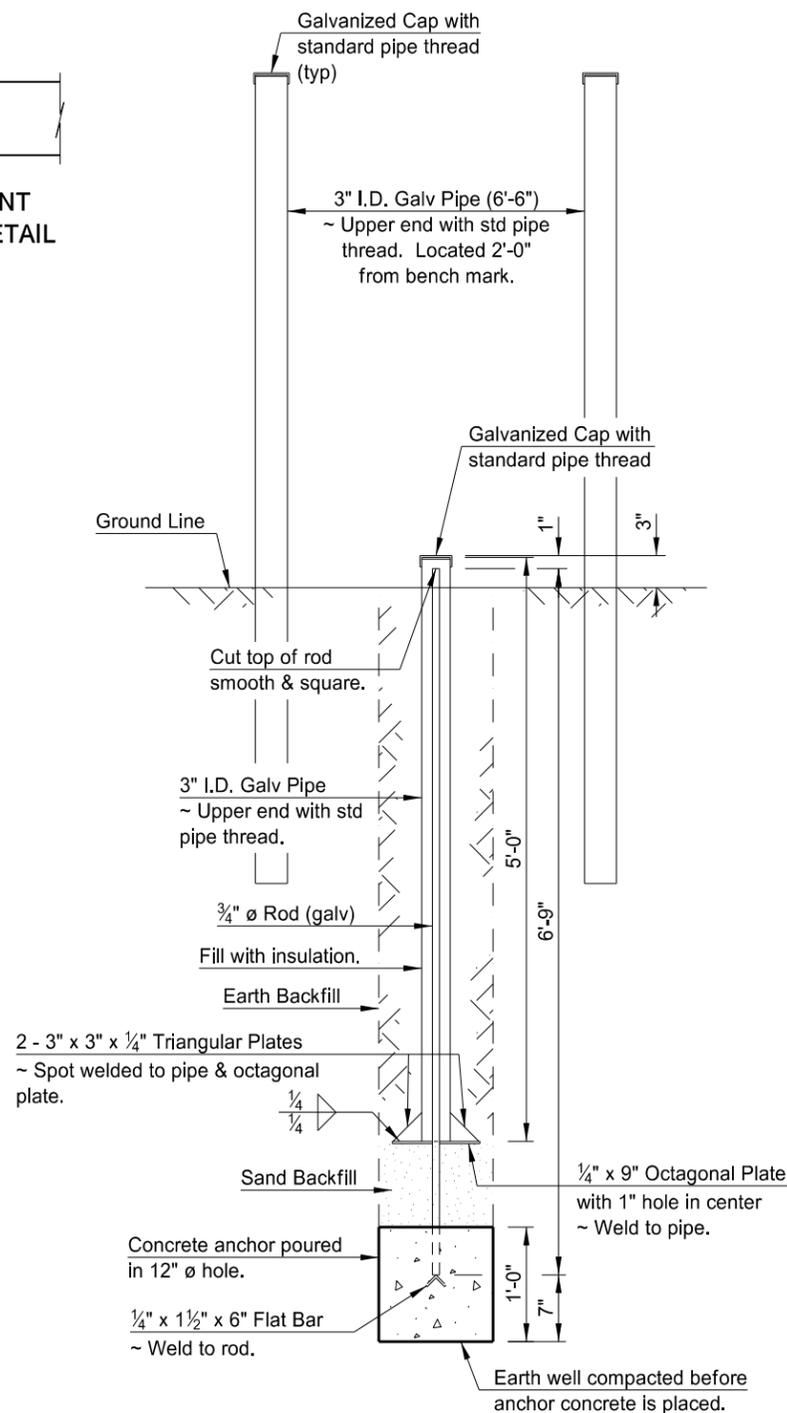


GENERAL LAYOUT FOR MULTIPLE SPAN

BRIDGE BENCH MARKS



CHECK POINT LOCATION DETAIL



BENCH MARK DETAIL

NOTES:

Elevation check points shall consist of 3/8" ø x 3" galvanized carriage bolts (or equal) set in the concrete barrier at the points indicated on the General Layout sketches. The top of the bolt head shall project above the finished concrete 1/8". Elevation check points shall be placed on each barrier over each unit of the substructure for each bridge at a structural location.

Two bench marks as detailed hereon shall be set at diagonal opposite positions away from the structure location and at least 300 feet from the nearest point on the bridge or bridges (if more than one at a location). These bench marks shall be constructed as detailed on this sheet and located near the Highway Right of Way lines. The two pipes shall extend 4'-0" above ground and be painted with two coats of white paint suitable for galvanized steel surfaces.

The Project Engineer shall run a set of levels determining the elevation of each check point on the structure and the two bench marks immediately after the completion of the bridge. Bench Mark #1 can be listed as having elevation 1000 or the actual surveyed elevation. This information shall be recorded on SFN 13420 and submitted to the Bridge Engineer with adequate information locating each check point and bench mark.

All metal parts are to be hot dip galvanized after punching, shearing, welding and fabrication.

Threads of cap and pipe are not to be galvanized. At the time of installation these threads are to be coated with synthetic grease with teflon and cap screwed to a snug fit.

METHOD OF MEASUREMENT:

Each set of Bridge Bench Marks consisting of two bench marks and the required number of elevation check points shall be considered as one unit for bidding purposes and the quantity to be paid for shall be the number of sets of bridge bench marks which have been installed complete in place and accepted by the Engineer.

BASIS OF PAYMENT:

Bridge Bench Marks shall be paid for at the contract price bid for each set of Bridge Bench Marks, which price shall be full compensation for all excavation, backfill and clean-up, and for furnishing, hauling and placing all elevation check points, galvanized pipe, caps, rods, sand backfill, concrete, rock equipment, tools and incidentals, including galvanizing and greasing, necessary to complete this item.

GALVANIZING:

After fabrication the complete assembly shall be hot-dip galvanized.

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