STATE	PROJECT NO.	PCN	SECTION NO.	SHEET NO.
ND	CER-2406(058)	19603	1	1

JOB # 45

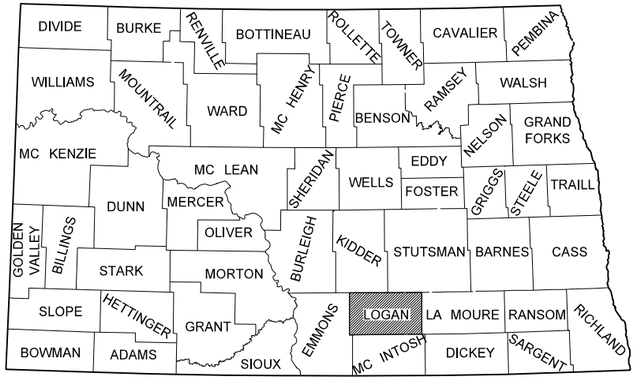
LOGAN COUNTY, NORTH DAKOTA
PROJECT NUMBER CER-2406(058)
GRADE RAISE, AGGREGATE SURFACING, RIPRAP & INCIDENTALS

FHWA LIMITED INVOLVEMENT
Logan County

On CMC 2406 4 Miles North & 3 Miles East of Napoleon, ND

GOVERNING SPECIFICATIONS:
Standard Specifications adopted by the North Dakota Department of Transportation October 2008; Standard Drawings currently in effect; and other Contract Provisions submitted herein.

PROJECT NUMBER \ DESCRIPTION	NET MILES	GROSS MILES
CER-2406(058)	0.682	0.682

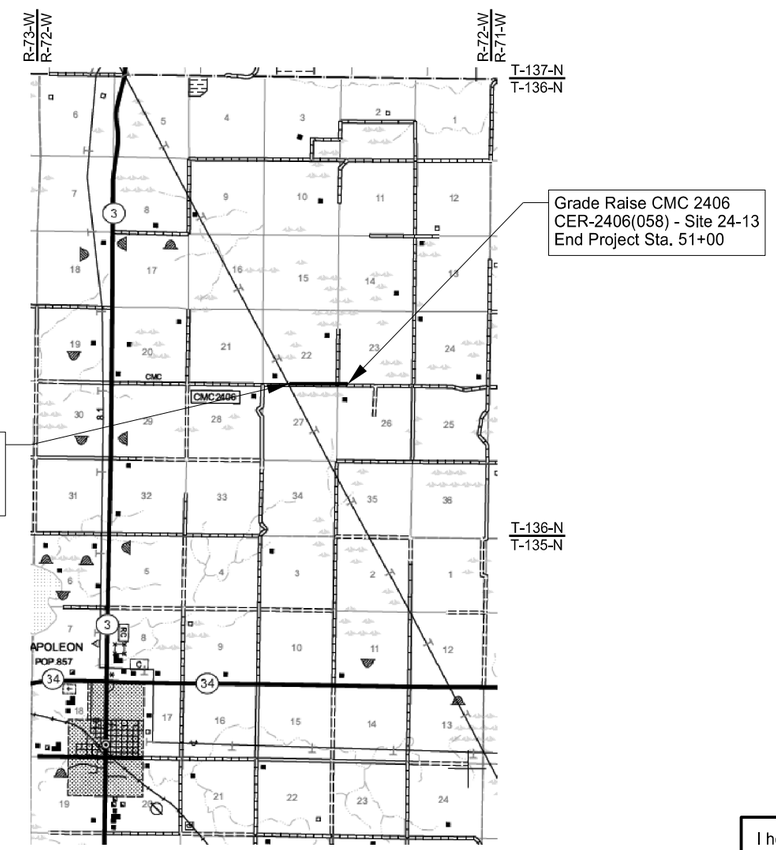


STATE COUNTY MAP

DESIGN DATA

Traffic ~ CER-2406(058)		Average Daily			Est. 30th
		Passenger	Truck	Total	Max Hr.
Current Traffic	2013	N/A	N/A	<100	N/A
Forecast Traffic	2033	N/A	N/A	<100	N/A

Design Speed: 55 MPH
Stopping Sight Distance: 495 LF



N

DESIGNERS

Jim Jackson

Jayme Engen

Any question regarding these plans can be directed to:

Jim Jackson
KLJ
128 Soo Line Drive
Bismarck, ND 58502
Phone: (701)-355-8400
Fax: (701)-355-8781

I hereby certify that the attached plans were prepared by me or under my direct supervision and that I am a duly registered professional engineer under the laws of the state of ND.

APPROVED DATE 09/09/13

Derek Anderson
KADRMAS, LEE & JACKSON, INC.

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D-20-10	NDDOT Utility Company Abbreviations
D-20-20 & 21	Line Styles
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D-203-8	Section Line & Private Drive Approaches (Rural)
D-704-7 & 8	Breakaway Systems for Construction Zone Signs Perforated Tube
D-704-9 & 11	Construction Sign Details
D-704-13	Barricade Details and Channelizing Devices
D-704-14	Construction Sign and Barricade Assembly Details
D-704-15, 19, 20, 22	Construction Sign and Barricade Location Details
D-704-50	Portable Sign Support Assembly
D-714-01	Reinforced Concrete Pipe Culvert and End Sections
D-714-04	Corrugated Steel Pipe Culverts and End Sections (Round Pipe)
D-714-06	Corrugated Aluminum Pipe Culvert and End Sections (Round Pipe)
D-714-22	Concrete Pipe Ties
D-714-26	Transverse Centerline Pipe Backfill for Pipes 4 Feet or Less Below the Proposed Base

SPECIAL PROVISIONS

SP #	DESCRIPTION
SP 1010(08)	Temporary Erosion and Sediment Control Best Management Practices

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PLAN NOTES

100-P01 **CONSTRUCTION ACTIVITIES:** Work activities shall be conducted during daylight hours only and construction activities shall be scheduled to accommodate traffic before dark.

100-P02 **COORDINATION OF PROJECTS:** Projects CER-3420(057) and CER-3420(058) are being constructed in Logan County during the same construction season. It shall be the Contractor's responsibility to coordinate activities, including but not limited to, haul routes, material delivery, access, scheduling, and traffic control with the Contractors working on the different projects. It is the Contractor's responsibility to coordinate with additional Contractors through the duration of construction according to Section 105.04 of the Standard Specifications.

100-P03 **DIMENSIONS:** Thicknesses shown on the typical sections for surfacing are approximate. It is intended that the plan tonnage provided by the basis of estimate will be used uniformly throughout the project unless otherwise authorized by the engineer.

100-P04 **UTILITIES:** Notice shall be given to the utility companies a minimum of 2 weeks prior to work on the project. Power lines, telephone cables, rural water lines, and other utilities may be encountered on this project. The contractor shall be responsible to verify the locations and to notify all utility and pipeline companies to have the locations flagged and marked prior to beginning construction. Any charges by the utility companies for locates shall be paid by the contractor. The contractor will be liable for any costs resulting from damage to utilities or pipelines.

Utility companies will move or adjust conflicting facilities in conjunction with or prior to the highway construction. The contractor will not be responsible for costs associated with the moving or adjustment of utilities within the project right of way.

107-P01 **HAUL ROADS:** The Contractor shall contact the appropriate Tribal, State, County, Township or City officials to determine if there are any No Haul Routes or Restricted Routes prior to preparing a bid for this project. All haul routes must be approved in writing by the local agency and approved by the engineer. The gross vehicle weight on all county and township roads shall not exceed 80,000 pounds unless approved by the local agency.

200-P01 **SHRINKAGE:** 75 percent additional volume is included for shrinkage for all embankment placed on the inslopes under water. All embankment placed above water has 25 percent shrinkage included.

203-P01 **BORROW-EXCAVATION:** "BORROW-EXCAVATION" shall include all excavation necessary to construct the grade raise and widening. "BORROW-EXCAVATION" shall be paid for according to Section 203.03 B of the Standard Specifications (Measured Quantities).

203-P02 **COMPACTION CONTROL:** Density control for all embankment above the water level will be in accordance with Section 203.02 H of the Standard Specification, Type B.

203-P03 **TOPSOIL:** In all disturbed areas above the current water level, the existing topsoil shall be removed to its full depth, but not to exceed 6 inches, and salvaged. The quantity of topsoil to be removed and salvaged is based upon a depth of 6 inches. The topsoil shall be removed and stockpiled within the right of way, as approved by the Engineer. Upon completion of the construction, the topsoil shall be spread evenly, to a depth not less than 4 inches, over the areas to be seeded. Additional quantities of topsoil required to achieve a uniform depth of 4 inches over the areas to be seeded shall be furnished and placed by the Contractor. All cost associated with stripping, stockpiling, and respreading existing topsoil shall be included in the price bid for "TOPSOIL". All cost associated with furnishing and placing the imported topsoil shall be included in the price bid for "TOPSOIL-IMPORTED".

Measurement for "TOPSOIL" and "TOPSOIL-IMPORTED" shall be according to Section 203.03 G of the Standard Specifications (Contract Quantity Payment).

203-P04 **BORROW-EXCAVATION:** The borrow required for the grade raise is not available within the highway right of way. It is the Contractor's responsibility to furnish the borrow. The Contractor shall take measures to minimize the loss of borrow placed on foreslopes.

203-P05 **KEYWAY AND BERM:** A keyway and berm shall be constructed in areas where the proposed riprap extends into the water at locations as shown on the plans. The keyway and berm shall be constructed as shown in the typical section (see Sheet 1 Section 30).

The berm shall be removed in its entirety at pipe locations after the new pipes or extensions have been installed. In addition, the berm shall be removed to one foot below the existing water elevation after the riprap is placed (see Sheet 1 Section 30). The Contractor is required to remove this described embankment and will not be allowed to push the embankment into the water so it is below the water elevation. The Contractor may incorporate the removed embankment into other areas of the project.

If the Contractor elects to incorporate the removed berm embankment within other areas on the project, the Contractor will not be paid for this material a second time. The Contractor will only be paid for borrow material removed from the borrow site.

All removed embankment not incorporated into the project shall then become property of the Contractor and shall be disposed of outside the highway right of way in accordance with Section 107.04. If the Contractor elects to remove the berm embankment as waste material, this waste will not be paid for a second time.

If the Contractor elects to dispose of the removed berm embankment at the borrow site, the Contractor shall work with the Engineer allowing the Engineer to cross-section the borrow site prior to placing the waste embankment at the borrow site.

All costs of material, dewatering, construction, removal, and disposal of the berm shall be included in the price bid for "BORROW-EXCAVATION".

704-P01 **TRAFFIC CONTROL DEVICES:** The traffic control devices list has been developed using the following layouts on the Standard Drawing for traffic control:

Standard D-704-15, Layout Type A for temporary road closures.

Standard D-704-19, Layout Type F for one-lane closures with a pilot car.

Standard Drawings D-704-7, 8, 9, 11, 13, 14, 20 & 22 are applicable.

The required traffic control signs and devices are included in the "Traffic Control Devices List" and will be measured and paid for at the contract unit price for each device. Additional devices required to accommodate the Contractor's operation shall be the Contractor's responsibility.

704-P02 **LOCAL ACCESS:** Contractor shall maintain local access at all times for landowners adjacent to the project area.

704-P03 **STACKABLE VERTICAL PANELS:** Stackable Vertical Panels are included. Panels shall be place 50 feet apart and provide enough width for 1 lane of traffic.

704-P04 **TRAFFIC CONTROL DURING WORKING AND NON-WORKING HOURS:** The Contractor shall maintain one lane of traffic at all times during working hours (except as noted in plan note 704-P05). During non-working hours, the Contractor shall leave the work area free of all hazards. The Contractor shall open the roadway to two-way traffic during non-working hours. A minimum 24-foot roadway width will be required to maintain two lanes of traffic. The traffic control plan requires flagging and pilot car during working hours. The traffic control devices for flagging shall be removed at the end of each day and reinstalled when work commences.

If a hazard exists after working hours, the Contractor shall leave the required traffic control devices in place and provide flag persons at his own expense until the hazard has been eliminated. Hazards include but are not limited to inslopes steeper than a 4:1 within the clear zone and vertical drop-offs.

704-P05 **TRAFFIC CONTROL FOR CENTERLINE PIPE INSTALLATION:** The Contractor shall keep the road open to traffic by staging the construction and creating temporary bypasses, if necessary, around the excavation area. The Contractor shall submit a staging and traffic control plan to the Engineer for review and approval at least three days prior to the pre-construction conference. All costs for the staging and traffic control for the centerline pipe installation shall be included in the pipe bid items.

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Plan Notes

Logan County, N.D.

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PLAN NOTES

708-P01 **RIPRAP:** Riprap shall be clean and free of any contaminants before it is placed. All costs for labor, materials, and equipment to locate, load, haul and place the riprap shall be included in the price bid for “RIPRAP – LOOSE ROCK”. The Contractor shall place riprap around the existing pipe conduit in such a manner that the pipe is not damaged and the flow is not obstructed. All costs to place riprap around the pipe shall be included in the price bid for “RIPRAP – LOOSE ROCK”.

The riprap shall not be dumped on the inslope, but shall be placed with an excavator to reduce segregation. The finished riprap shall be without irregularities and must be traversable. “RIPRAP – LOOSE ROCK” will be measured by the CY in place as shown in the plans.

708-P02 **FLOTATION SILT CURTAIN:** The Flotation Silt Curtain shall be installed on the water before any fill for road embankment can be placed. Payment for the silt curtain will only be made once. No additional compensation will be made for any damaged or non-recoverable curtain due to natural events or construction practices.

Sufficient quantity of “FLOTATION SILT CURTAIN” has been provided to allow for installation of curtain along both sides of the roadway within the closed water basin without requiring curtain to be moved from one location to the next. An increase or decrease in quantity is not a basis for an adjustment in price bid.

The Contractor shall be responsible for placing the silt curtain a sufficient distance from the work to ensure that it is salvageable. No additional compensation shall be provided for flotation silt curtain that is not recoverable. All labor, equipment, and materials associated with the installation and the removal of the Flotation Silt Curtain per the general details in Section 20 shall be included in the price bid for “FLOTATION SILT CURTAIN”.

708-P03 **SEEDING:** Class II seeding shall be placed from the riprap to the existing shoulder and over all disturbed areas.

708-P04 **MULCHING:** All excavation and embankment areas shall be stabilized with mulch. All costs associated with this item shall be included in the price bid for “MULCHING”.

714-P01 **SUBMERSED CENTERLINE PIPE:** The embankment used to construct the cofferdam for all approach and centerline culverts shall be paid for as “BORROW – EXCAVATION”.

It will be the responsibility of the Contractor to keep the pipe trench and work area dewatered. After the installation of the culvert, the Contractor is to remove the cofferdam. If the Contractor elects to incorporate the material from the removed cofferdam into the embankment on the project, the Contractor will not be paid for this material a second time. The Contractor will only be paid for borrow material removed from the borrow site.

All removed embankment not incorporated into the project shall then become property of the Contractor and shall be disposed of outside the highway right of way in accordance with Section 107.04. If the Contractor elects to remove the cofferdam embankment as waste material, this waste will not be paid for a second time.

If the Contractor elects to dispose of the removed cofferdam embankment at the borrow site, the Contractor shall work with the Engineer allowing the Engineer to cross-section the borrow site prior to placing the waste embankment at the borrow site.

Any centerline concrete pipes shall require pipe ties.

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Plan Notes

Logan County, N.D.

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ENVIRONMENTAL COMMITMENTS

ENVIRONMENTAL COMMITMENTS: Logan County, the North Dakota Department of Transportation, and the Federal Highway Administration have made several environmental commitments to various agencies and the public to secure approval of this project. The environmental commitments are as follows:

COMMITMENT NO. 1: Unavoidable impacts to wetlands will be mitigated onsite, adjacent to the project, or at a NDDOT approved mitigation site or bank. Approximately 0.24 *natural/non-jurisdictional* acres of wetlands will be impacted permanently. 3.53 acres of *deep water* will also be permanently impacted.

ACTION TAKEN/REQUIRED: *Per the Programmatic Agreement for Wetland Mitigation on Emergency Relief Projects, only permanent jurisdictional wetland impacts greater than 0.10 acres (per wetland) would require mitigation.*

Wetland Impacts and Mitigation

Wetland Number	Location	Cowardin Class.	Wetland Type	Wetland Size (acres)	Wetland Feature	USACE Jurisdictional Wetland	Wetland Impacts (acres)		USFWS Easement Impacts		WETLAND MITIGATION			
											Mitigation Required		Location	Onsite Mitigation (acres)
							Temp.	Perm.	Temp.	Perm.	11990	USACE		
1	Sec.27, T136N, R72W	PEMC	Slough	2.75	Natural	No	0.00	0.24	0.00	0.00	No	No	N/A	0.00
			Totals	**2.75**			**0.00**	**0.24**	**0.00**	**0.00**				**0.00**

*A wetland Jurisdictional Determination was issued by the USACE on 8/5/2013; NOW-2013-1308-BIS.

Open Water Impacts

Number	Location	Type	Open Water Size (acres)	Feature	USACE Jurisdictional	Open Water Impacts (acres)		Mitigation Required	
						Temp.	Perm.	11990	USACE
Open Water 1	Sec.23, 34, 26 & 27, T136N, R72W	Open Water	44.43	Natural	No	0.00	3.53	No	No
		Totals	**44.43**			**0.00**	**3.53**		

*A wetland Jurisdictional Determination was issued by the USACE on 8/5/2013; NOW-2013-1308-BIS.

Wetland Impact Summaries

Total Permanent Impact Summary		Additional Impact Info for 404 Permit	
Wetland Type	**Total (acres)**	**Wetland Type**	**Total (acres)**
Natural / Non-JD	0.24	Permanent JD ≥ 0.10 acres	**0.00**
Artificial / Non-JD	0.00	Temporary JD	**0.00**
Totals	**0.24**		

COMMITMENT NO. 2: : Disturbed areas would be returned to pre-construction conditions following construction.

ACTION TAKEN/REQUIRED: All disturbed areas will be re-seeded upon completion of construction to match the surrounding vegetation. BMPs will be implemented to minimize the likelihood of invasive plant species while vegetation is being established.

COMMITMENT NO. 3: Erosion control devices will be used as needed during construction.

ACTION TAKEN/REQUIRED: The contractor shall install and maintain erosion control devices. The contractor is required to obtain a NDPDES Permit from the North Dakota Department of Health prior to construction. As part of the NDPDES Permit, the contractor must have a plan for erosion and sediment control during and post construction.

ENVIRONMENTAL COMMITMENTS

COMMITMENT NO. 4: Floating turbidity barriers would be placed in open water basins during construction and silt fences will be placed adjacent to shallow water wetlands to isolate the construction site from the main body of the wetland and minimize the adverse effects of sedimentation.

ACTION TAKEN/REQUIRED: The contractor will include these measures in the erosion and sediment control plan as part of the NDPDES Permit.

COMMITMENT NO. 5: Fugitive dust emissions created during construction would be minimized.

ACTION TAKEN/REQUIRED: The contractor will implement BMPs, such as using water as a palliative, to control dust during construction as appropriate.

PERMITS REQUIRED:

NDPDES (North Dakota Pollutants Discharge Elimination System) – to be obtained by the contractor (Logan County shall be listed as the owner)

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ESTIMATE OF QUANTITIES

BASIS OF ESTIMATE

WATER

10 GAL/CY of Embankment

30 GAL/TON of Aggregate Surface Course

(Water for dust control is included)

BORROW-EXCAVATION

25% Shrinkage included for embankment above water level

75% Shrinkage included for embankment below water level

AGGREGATE SURFACE COURSE CL 13

1.875 Ton/CY

RIPRAP-LOOSE ROCK

1.6 Ton/CY

QUANTITIES

Spec	Code	Description	Unit	Quantity
103	0100	CONTRACT BOND	L SUM	1
203	0109	TOPSOIL	CY	750
203	0119	TOPSOIL-IMPORTED	CY	450
203	0140	BORROW-EXCAVATION	CY	18446
216	0100	WATER	M GAL	280
302	0356	AGGREGATE SURFACE COURSE CL 13	TON	3251
702	0100	MOBILIZATION	L SUM	1
704	0100	FLAGGING	MHR	300
704	1000	TRAFFIC CONTROL SIGNS	UNIT	943
704	1052	TYPE III BARRICADE	EA	4
704	1080	STACKABLE VERTICAL PANELS	EA	142
704	1185	PILOT CAR	HR	150
708	1020	RIPRAP-LOOSE ROCK	CY	7584
708	1375	FLOTATION SILT CURTAIN	LF	6550
708	2240	SEEDING-TYPE B-CL II	ACRE	1
708	5500	MULCHING	ACRE	1
709	0701	GEOTEXTILE FABRIC-TYPE R1	SY	16023
714	4105	PIPE CONDUIT 24IN	LF	108

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Estimate of Quantities

Logan County, N.D.

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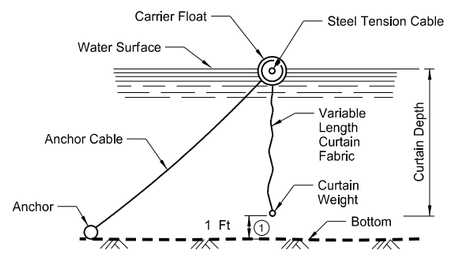
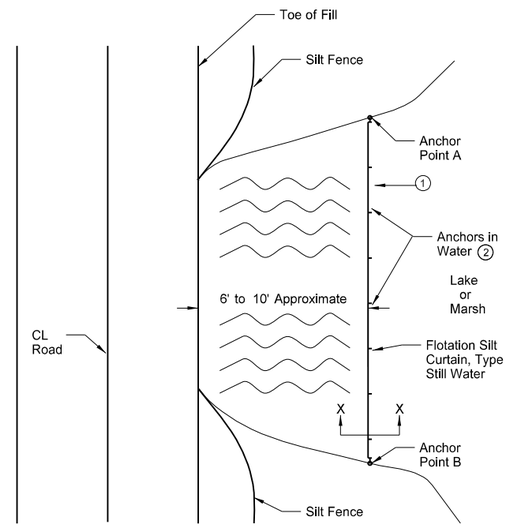


SECTION X-X
FLOTATION SILT CURTAINS

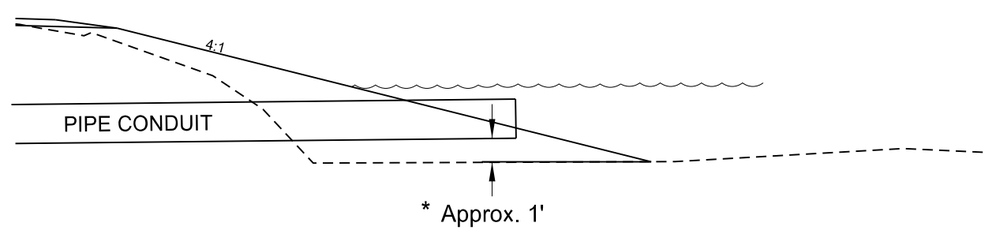


PLAN VIEW
FLOTATION SILT CURTAIN - TYPE STILL WATER

DESIGN GUIDELINES:
MAXIMUM WATER DEPTH: 11 FT. 1
MINIMUM WATER DEPTH: 3 FT.

Notes:

1. Curtain 1 FT from Bottom
2. Use enough Anchors to Hold Silt Curtain in Place



PIPE LOCATION DETAIL

* To be determined in Field by Engineer

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Details
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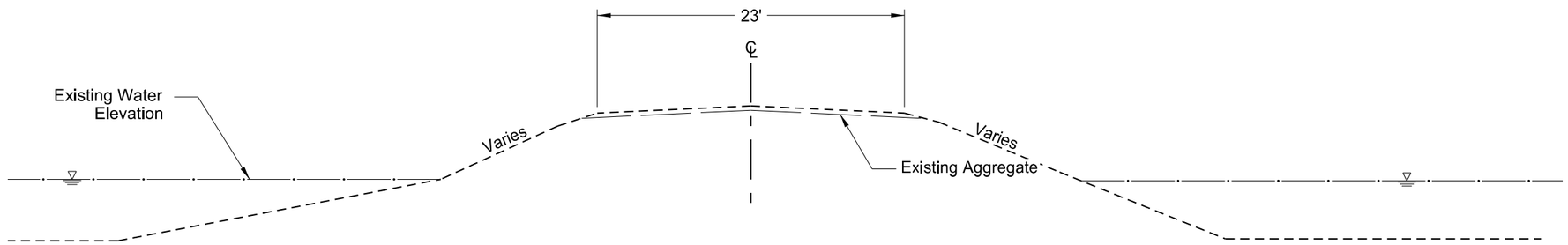
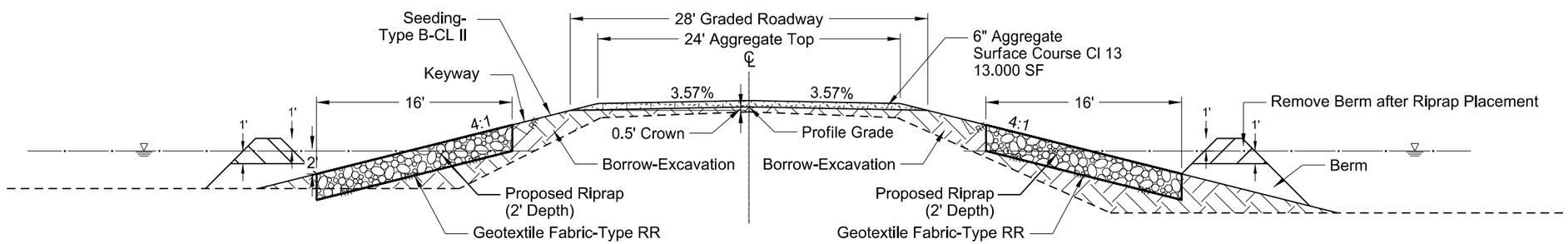
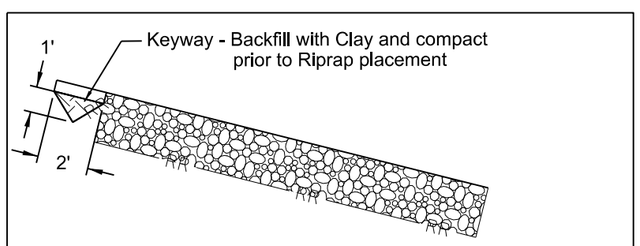


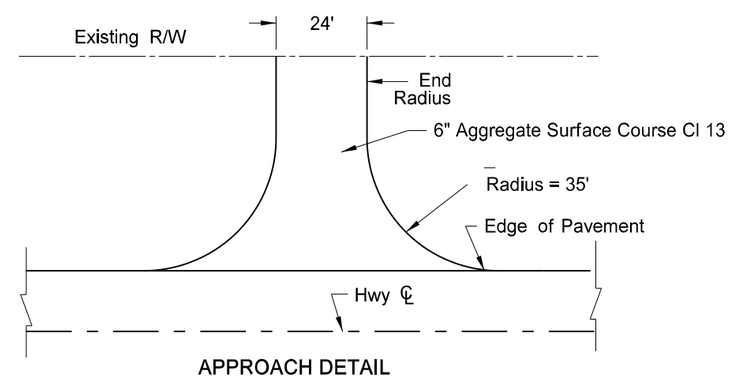
EXISTING TYPICAL SECTION



PROPOSED TYPICAL SECTION



Geotextile Fabric and Riprap Placement Detail



APPROACH DETAIL

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Existing & Proposed Typical Sections

Logan County, N.D.

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Begin Station / Location	Begin Offset	End Station / Location	End Offset	Length (LF)	Pipe Conduit Pay Size (IN)	Allowable Material	Required Diameter (IN)	Minimum Thickness (IN)	R1 Fabric (Pay Item) (SY)	End Sections		Applicable Backfill Detail
										Begin	End	
31+00	54' Lt	31+00	54' Rt	108	24	Reinforced Concrete Pipe - Class III	24		379	N	N	D-714-26
						Polymeric Coated Steel (over zinc or aluminum coated steel)	24	0.064				

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Allowable Pipe
Logan County, N.D.

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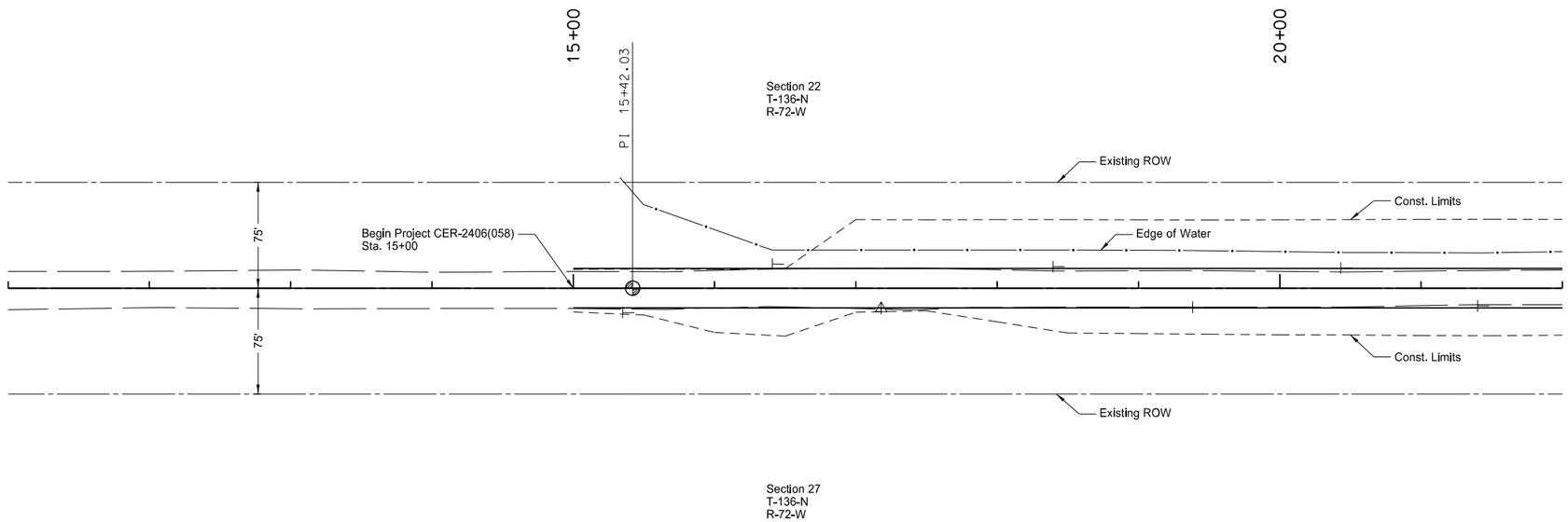
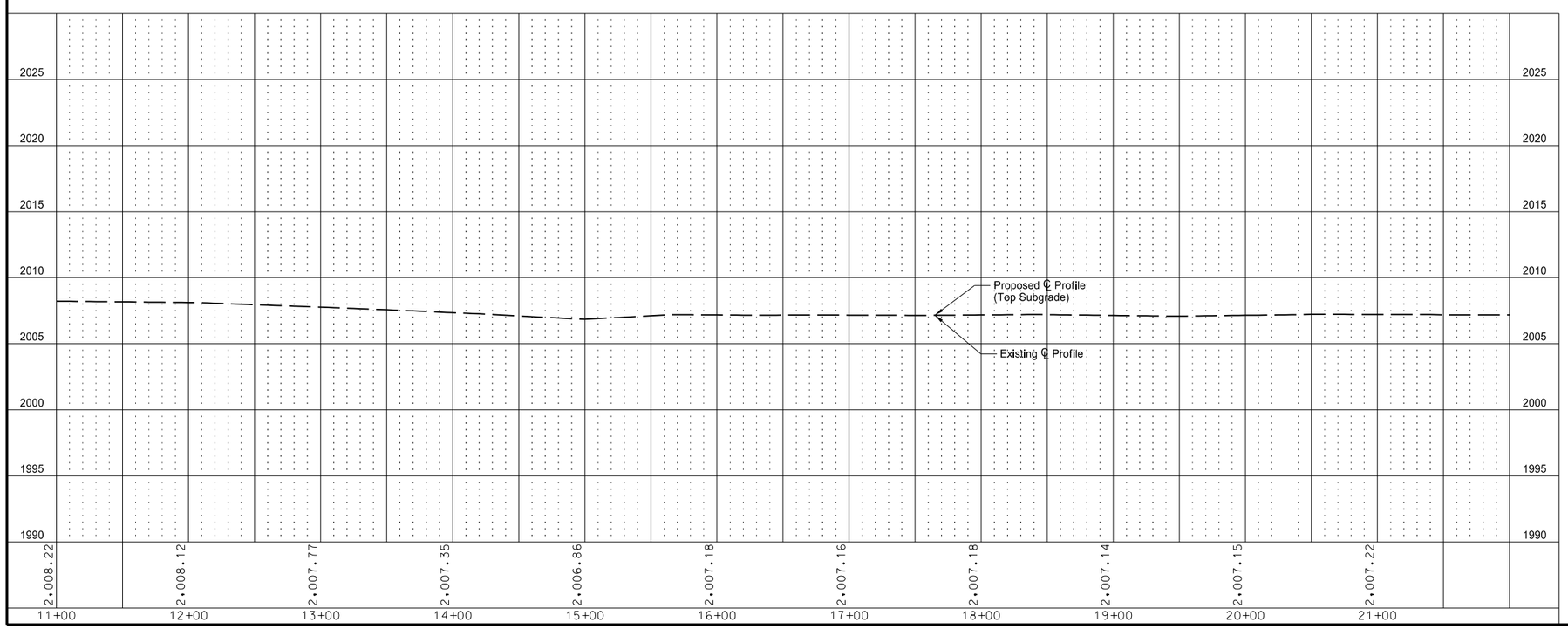


AGGREGATE SURFACE COURSE CL 13

Sta. 15+00 to 22+00 ℄	632	Ton

RIPRAP-LOOSE ROCK

Sta 17+00 to 22+00 Lt	592	CY
Sta 17+00 to 22+00 Rt	592	CY
Total	1184	CY



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Plan & Profile

Kadrmas, Lee & Jackson

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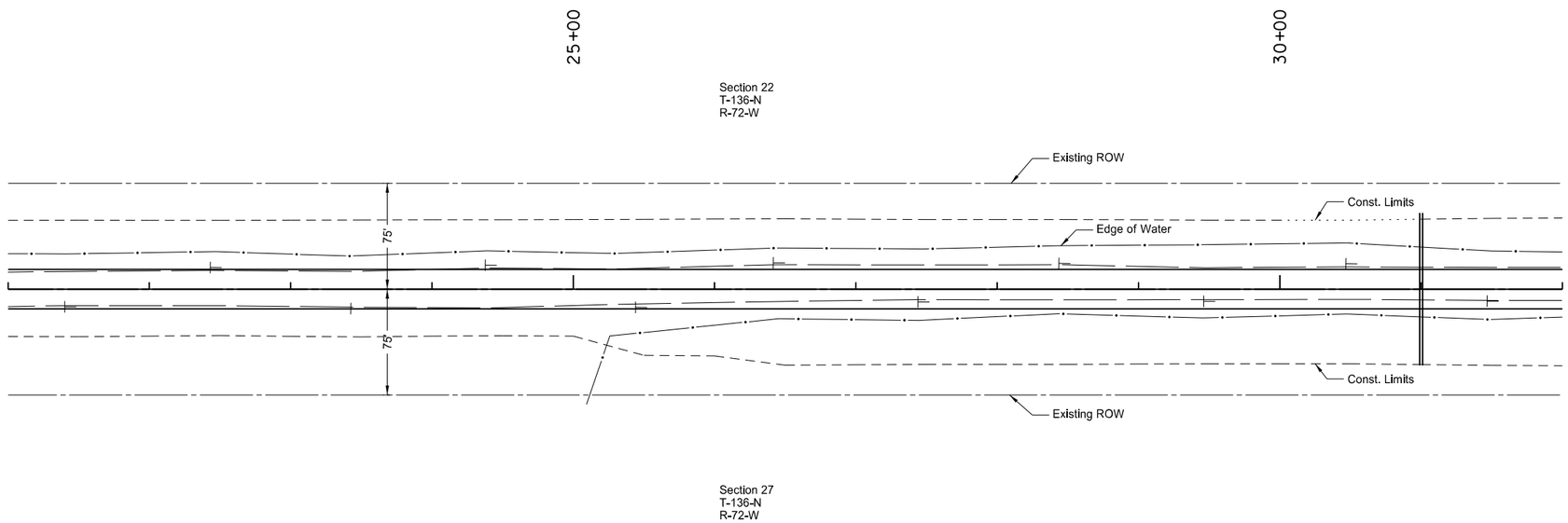


AGGREGATE SURFACE COURSE CL 13

Sta. 22+00 to 32+00 ℄	903	Ton

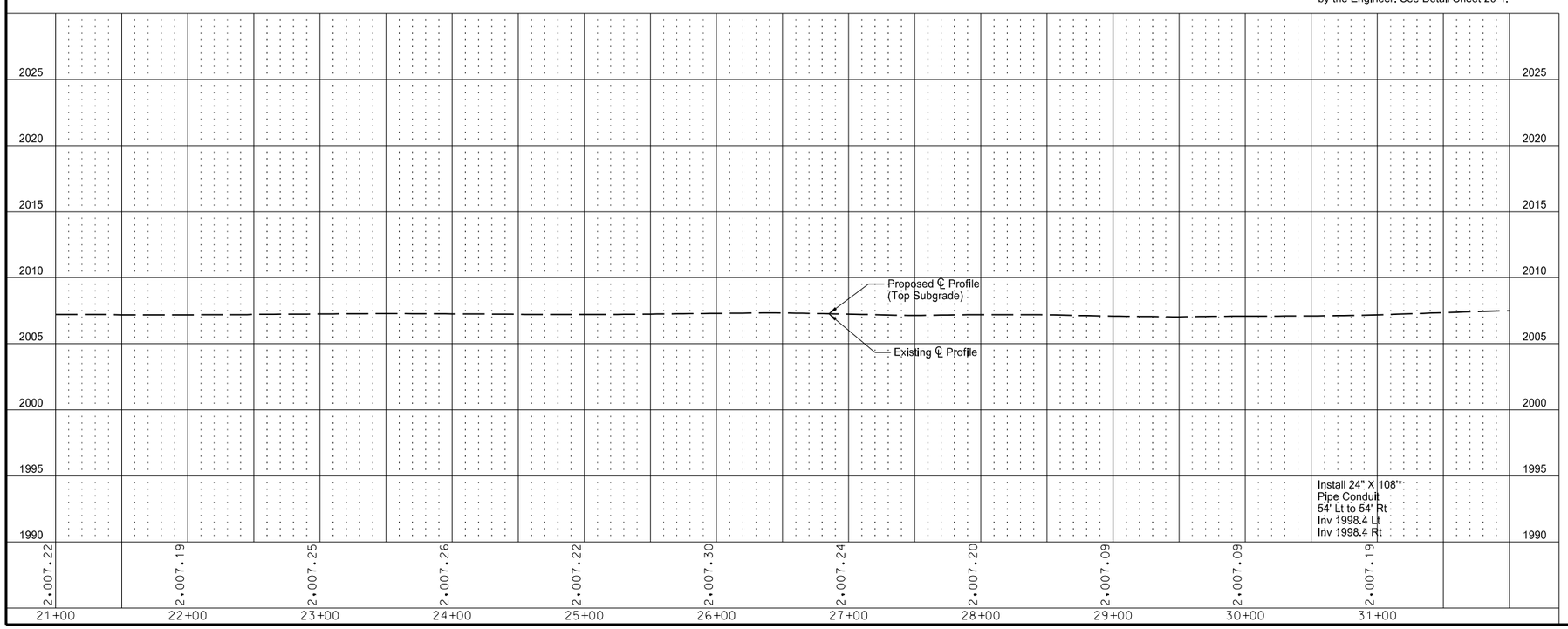
RIPRAP-LOOSE ROCK

Sta 22+00 to 32+00 Lt	1185	CY
Sta 22+00 to 32+00 Rt	1185	CY
Total	2370	CY

PIPE CONDUIT 24IN

Sta 31+00 ℄	108	LF

* The invert for the pipe shall be field verified by the Engineer. See Detail Sheet 20-1.



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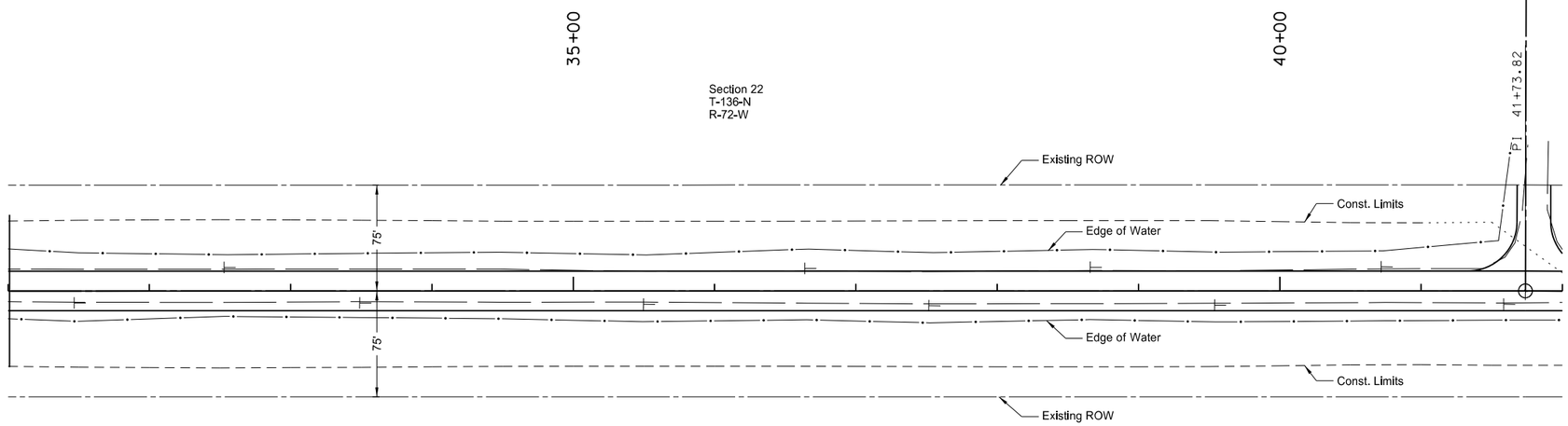
Plan & Profile

Kadrmas, Lee & Jackson

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CER-2406(058)	60	3

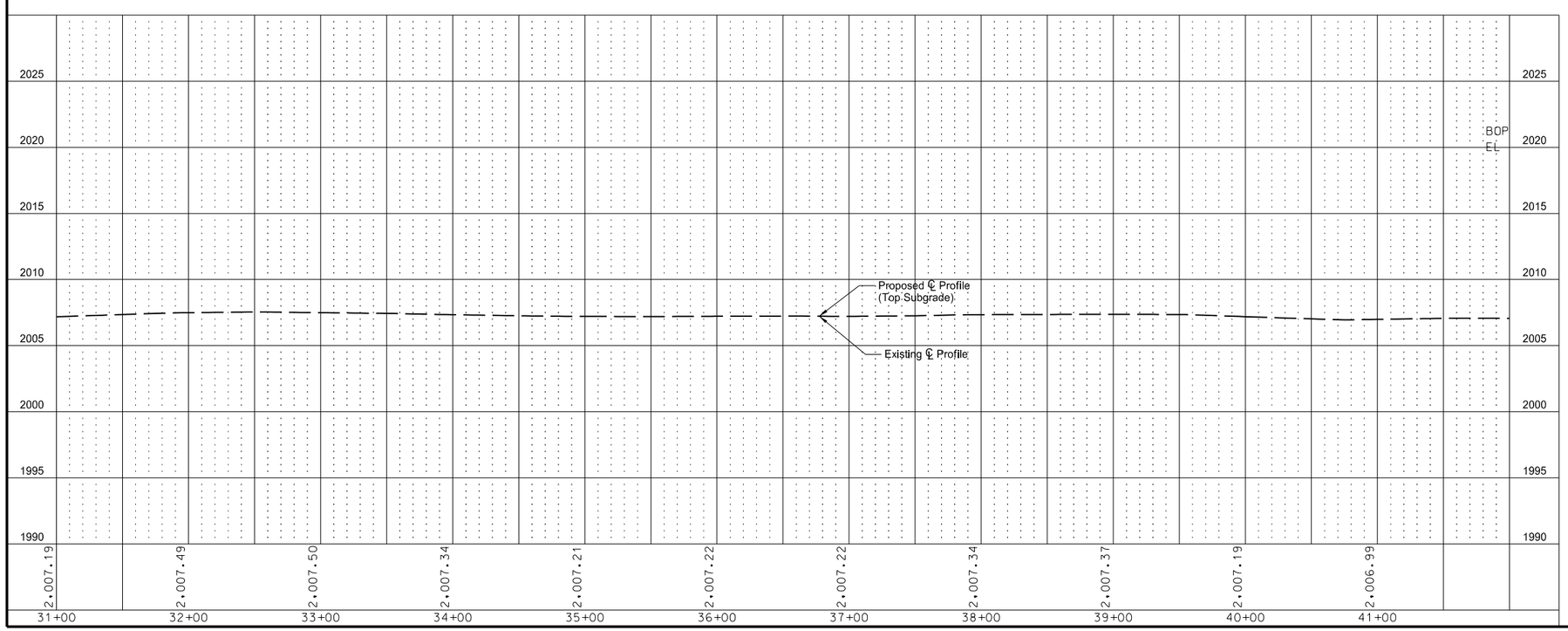


AGGREGATE SURFACE COURSE CL 13

Sta. 32+00 to 42+00 ℄	903	Ton

RIPRAP-LOOSE ROCK

Sta 32+00 to 42+00 Lt	1185	CY
Sta 32+00 to 42+00 Rt	1185	CY
Total	2370	CY



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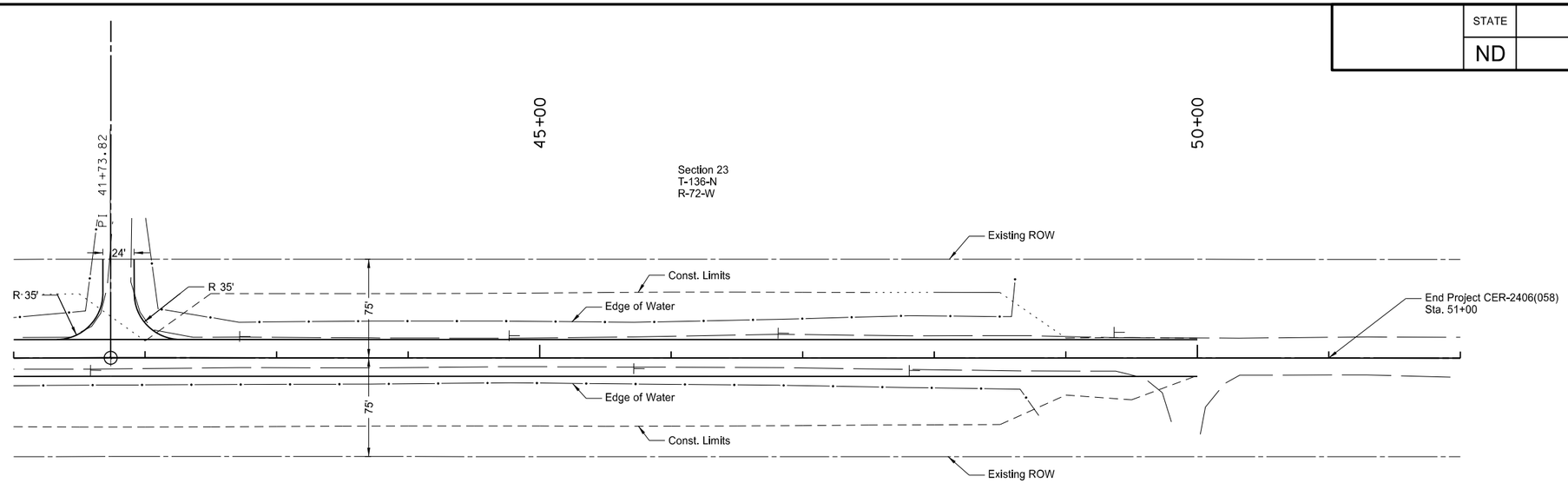
Plan & Profile

Kadrmas, Lee & Jackson

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CER-2406(058)	60	4

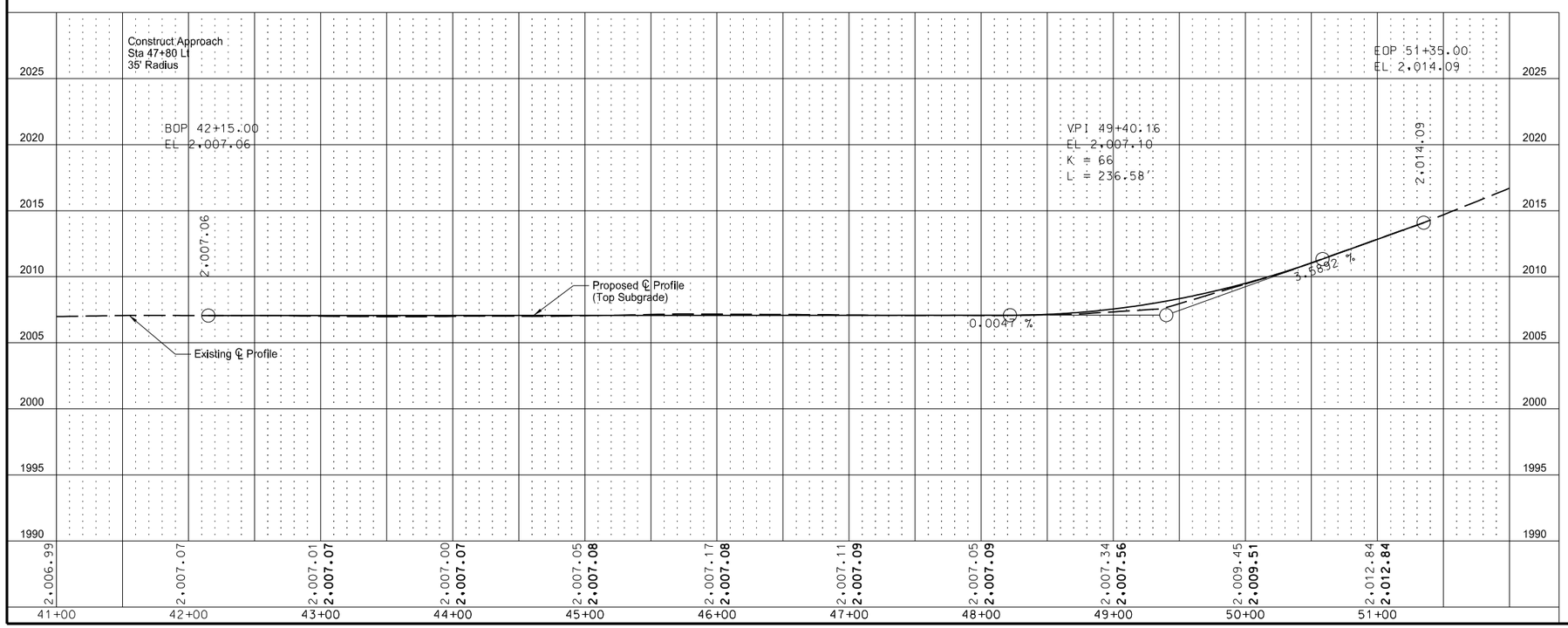


AGGREGATE SURFACE COURSE CL 13

Sta. 42+00 to 51+00 ℄	813	Ton

RIPRAP-LOOSE ROCK

Sta 42+00 to 49+00 Lt	830	CY
Sta 42+00 to 49+00 Rt	830	CY
Total	1660	CY



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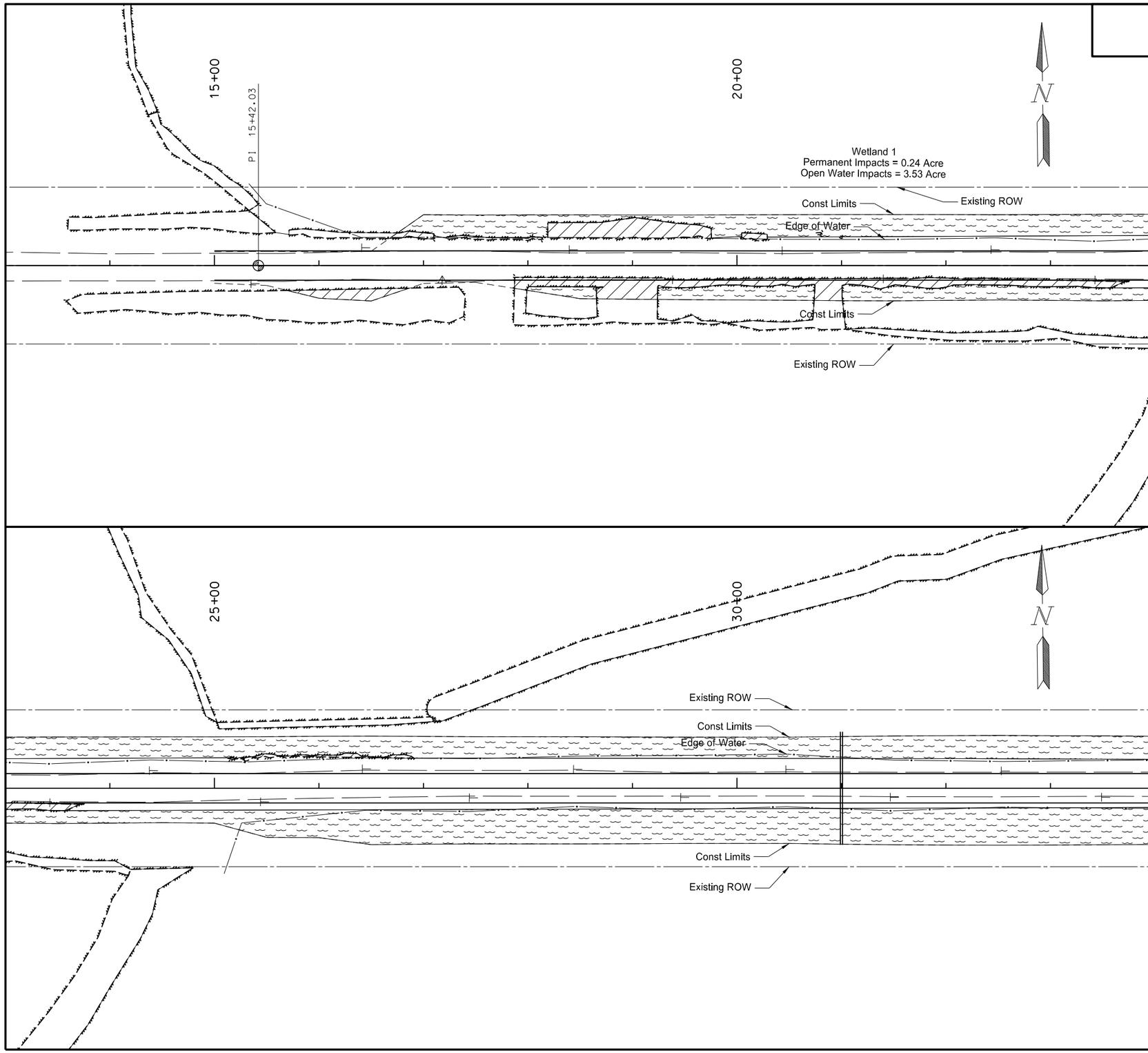
Plan & Profile

Kadrmas, Lee & Jackson

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CER-2406(058)	75	1



FLOTATION SILT CURTAIN

Sta 15+00 to 34+00 Lt	1900	LF
Sta 18+00 to 34+00 Rt	1600	LF
Total	3500	LF

Permanent Wetland Impacts

Open Water Impacts

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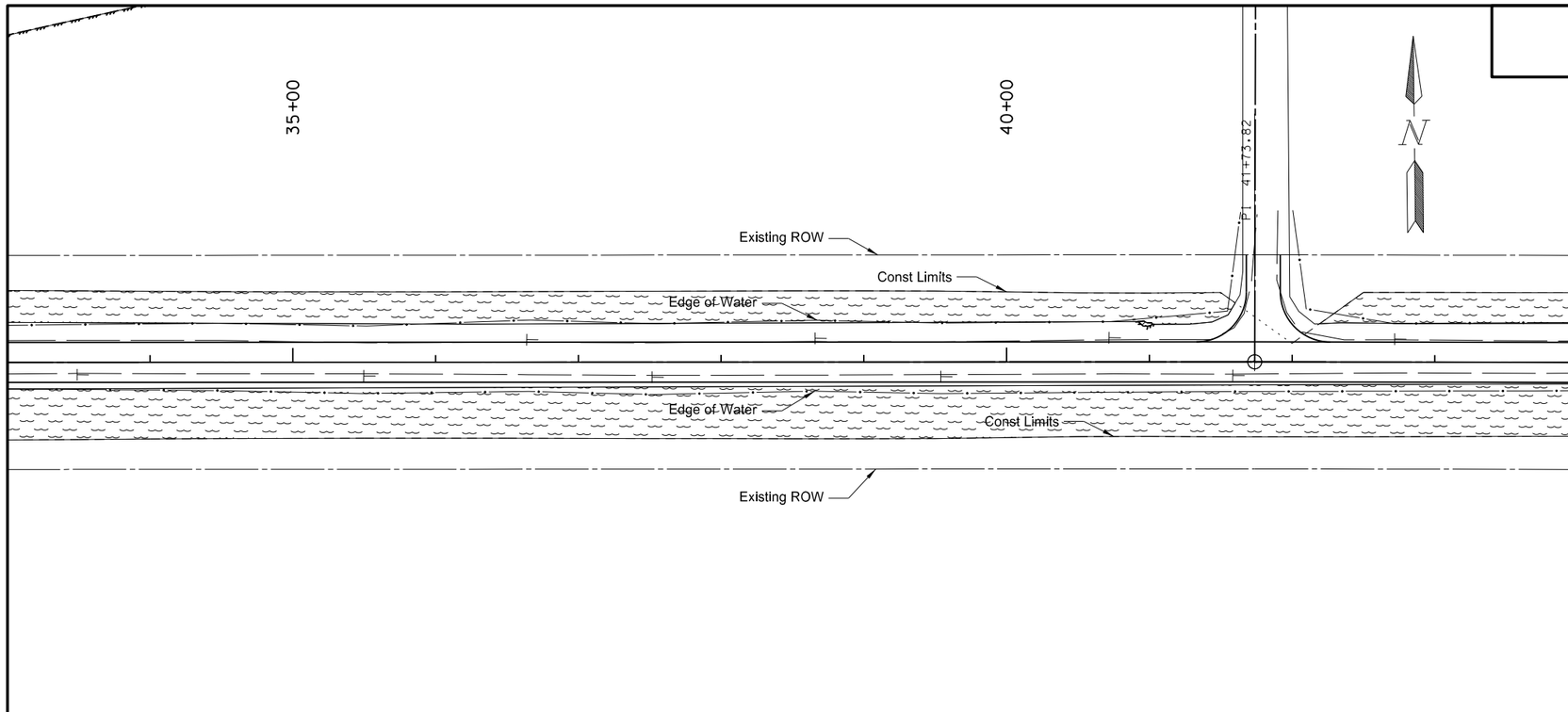
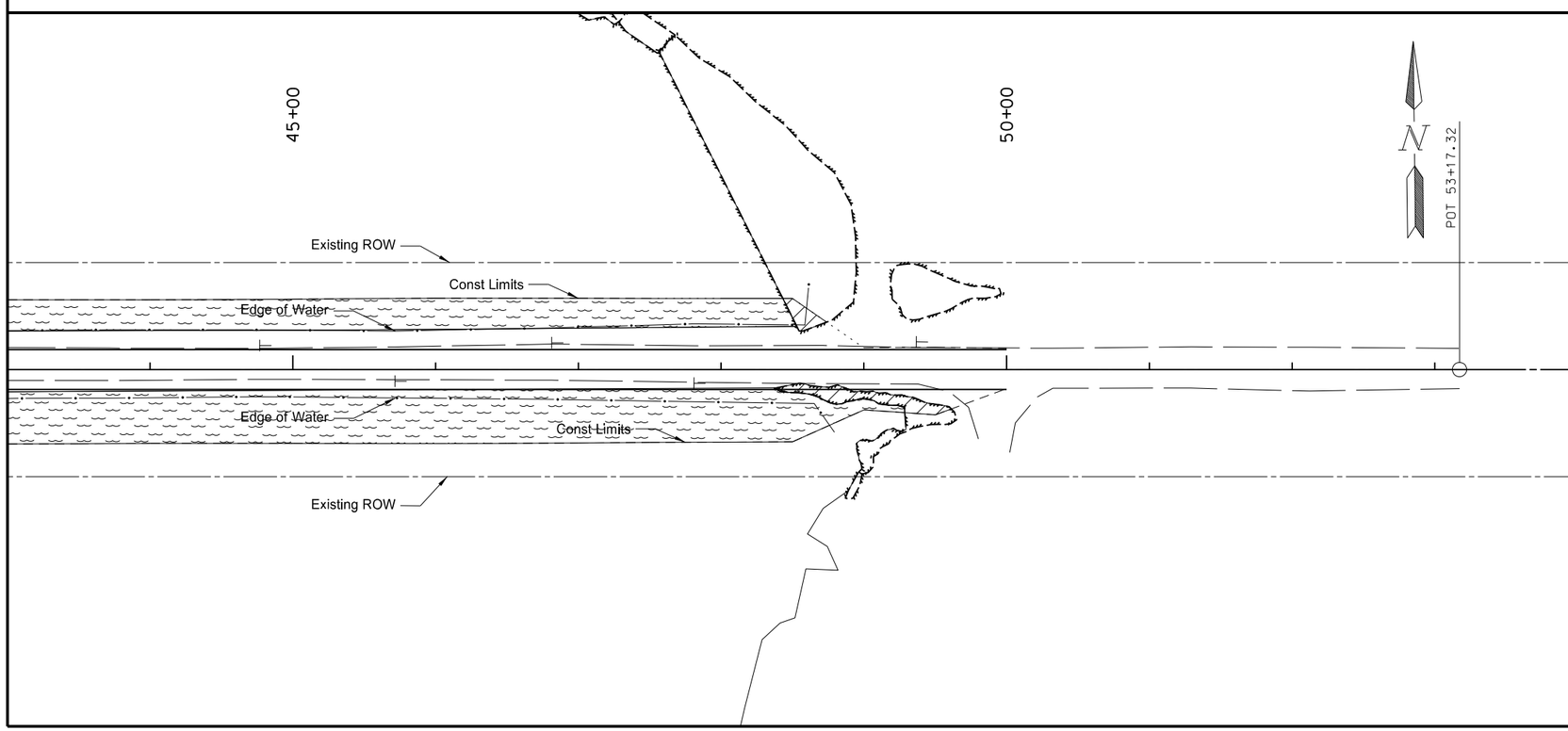
Wetland Impacts

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CER-2406(058)	75	2





FLOTATION SILT CURTAIN

Sta 34+00 to 49+00 Lt	1500	LF
Sta 34+00 to 49+50 Rt	1550	LF
Total	3050	LF

Permanent Wetland Impacts

Open Water Impacts

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Wetland Impacts

PRELIMINARY SURVEY COORDINATE AND CURVE DATA - LOGAN COUNTY SITE 24-13

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CER-2406(058)	81	1

HORIZONTAL ALIGNMENT

PNT	STATION	NORTHING	EASTING
POT	10+00	331,585.00	2,165,398.95
PI	15+42.03	331,589.90	2,165,940.95
PI	41+73.82	331,613.74	2,168,572.64
POT	53+17.32	331,621.45	2,169,716.11

CURVE DATA

ARC DEFINITION

US PUBLIC LAND SURVEY DATA

DESC.	SEC-TWP-RGE	NORTHING	EASTING
SW Cor 22	T-136-N R-72-W	331,566.10	2,163,309.21
S Qtr 22	T-136-N R-72-W	331,589.90	2,165,940.95
SE Cor 22	T-136-N R-72-W	331,613.74	2,168,572.64
S Qtr 23	T-136-N R-72-W	331,631.55	2,171,211.70
SE Cor 23	T-136-N R-72-W	331,649.40	2,173,850.68

SURVEY CONTROL POINTS

PNT	NORTHING	EASTING	ELEV	STATION	OFFSET
5	331,659.23	2,171,335.63	2045.90	69+37.06	26.85 Lt

CONTROL POINT DESCRIPTION

Control Point 5

All coordinates and measurements on this document derived from the International Foot definition.

INITIALIZING BENCH MARK

- [x] NAVD-88
- [ ] NGVD-29

- [x] ENGLISH UNITS
- [ ] METRIC UNITS

- [ ] Assumed Coordinates
- [x] All coordinates on this sheet are Logan County ground coordinates. They are derived from the "North Dakota Coordinate System of 1983", NAD83(CORS96), Opus North Zone Combination factor (cf) = 0.9998720

NOTES: Sheet 1 of 1

Date Survey Completed 6-20-13

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STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CER-2406(058)	100	1

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
D3-36	36"x6"	STREET NAME SIGN (Sign and installation only)		6	
G20-1a-60	**60"x24"**	**ROAD WORK NEXT __ MILES**	**2**	**34**	**68**
G20-1b-60	60"x24"	WORK IN PROGRESS/ NO WORK IN PROGRESS (Sign and installation only)		26	
G20-2a-48	**48"x24"**	**END ROAD WORK**	**2**	**19**	**38**
G20-4-36	**36"x18"**	**PILOT CAR FOLLOW ME**	**1**	**18**	**18**
G20-10-108	108"x48"	CONTRACTOR SIGN		64	
G20-50a-72	72"x36"	ROAD WORK NEXT __ MILES RT & LT ARROWS		37	
G20-52a-72	**72"x24"**	**ROAD WORK NEXT __ MILES RT or LT ARROW**	**3**	**30**	**90**
G20-55-96	96"x48"	SPEED LIMIT ENFORCED - MINIMUM FEE $80 WHEN WORKERS PRESENT		59	
M1-1-36	36"x36"	INTERSTATE ROUTE MARKER (Post and installation only)		10	
M1-4-24	24"x24"	U.S. ROUTE MARKER (Post and installation only)		10	
M1-5-24	24"x24"	STATE ROUTE MARKER (Post and installation only)		10	
M3-1-24	24"x12"	NORTH (Mounted on route marker post)		7	
M3-2-24	24"x12"	EAST (Mounted on route marker post)		7	
M3-3-24	24"x12"	SOUTH (Mounted on route marker post)		7	
M3-4-24	24"x12"	WEST (Mounted on route marker post)		7	
M4-8-24	24"x12"	DETOUR (Mounted on route marker post)		7	
M4-9-30	30"x24"	DETOUR ARROW RIGHT or LEFT/AHD AND RT or LT		15	
M4-10-48	48"x18"	DETOUR ARROW RIGHT or LEFT		23	
M5-1-21	21"x15"	ARROW AHD AND RT or LT(Mounted on route marker post)		7	
M5-2-21	21"x15"	ARROW AHD UP & RT or LT (Mounted on route marker post)		7	
M6-1-21	21"x15"	ARROW RT or LT (Mounted on route marker post)		7	
M6-2-21	21"x15"	ARROW UP & RT or LT (Mounted on route marker post)		7	
M6-3-21	21"x15"	ARROW AHD (Mounted on route marker post)		7	
R1-1-48	**48"x48"**	**STOP**	**1**	**32**	**32**
R1-1a-18	**18"x18"**	**STOP and SLOW PADDLE Back to Back**	**2**	**5**	**10**
R1-2-60	60"x60"	YIELD		29	
R2-1-48	**48"x60"**	**SPEED LIMIT __**	**4**	**39**	**156**
R2-1a-24	24"x18"	MINIMUM FEE $80 (Mounted on Speed Limit post)		10	
R3-7-48	48"x48"	LEFT or RIGHT LANE MUST TURN LEFT or RIGHT		35	
R4-1-48	48"x60"	DO NOT PASS		39	
R4-7-48	48"x60"	KEEP RIGHT SYMBOL		39	
R5-1-48	48"x48"	DO NOT ENTER		35	
R6-1-36	36"x12"	ONE WAY RIGHT or LEFT		13	
R7-1-12	12"x18"	NO PARKING		11	
R10-6-24	24"x36"	STOP HERE ON RED		16	
R11-2-48	**48"x30"**	**ROAD CLOSED**	**2**	**28**	**56**
R11-2a-48	48"x30"	STREET CLOSED		28	
R11-3a-60	60"x30"	ROAD CLOSED __ MILES AHEAD LOCAL TRAFFIC ONLY		31	
R11-3c-60	60"x30"	STREET CLOSED __ MILES AHEAD LOCAL TRAFFIC ONLY		31	
R11-4a-60	60"x30"	STREET CLOSED TO THRU TRAFFIC		31	
W1-3-48	48"x48"	RIGHT or LEFT SHARP REVERSE CURVE ARROW		35	
W1-4-48	48"x48"	RIGHT or LEFT REVERSE CURVE ARROW		35	
W1-4b-48	48"x48"	DOUBLE RIGHT or LEFT REVERSE CURVE ARROW		35	
W1-6-48	48"x24"	LARGE ARROW		26	
W3-1-48	48"x48"	STOP AHEAD SYMBOL		35	
W3-3-48	48"x48"	SIGNAL AHEAD SYMBOL		35	
W3-4-48	**48"x48"**	**BE PREPARED TO STOP**	**2**	**35**	**70**
W3-5-48	**48"x48"**	**SPEED REDUCTION AHEAD**	**2**	**35**	**70**
W4-2-48	48"x48"	RIGHT or LEFT LANE TRANSITION SYMBOL		35	
W5-1-48	48"x48"	ROAD NARROWS		35	
W5-8-48	48"x48"	THRU TRAFFIC RIGHT LANE		35	
W5-9-48	48"x48"	ROAD WORK TRAFFIC ONLY DOWN & LT or RT ARROW		35	
W6-3-48	48"x48"	TWO WAY TRAFFIC SYMBOL		35	
W8-1-48	48"x48"	BUMP		35	
W8-3-48	48"x48"	PAVEMENT ENDS		35	
W8-7-48	48"x48"	LOOSE GRAVEL		35	
W8-9a-48	48"x48"	SHOULDER DROP-OFF		35	
W8-11-48	48"x48"	UNEVEN LANES		35	
W8-12-48	48"x48"	NO CENTER STRIPE		35	
W8-53-48	48"x48"	TRUCKS ENTERING HIGHWAY		35	
W8-54-48	**48"x48"**	**TRUCKS ENTERING AHEAD or __ FT.**	**2**	**35**	**70**
W8-55-48	48"x48"	TRUCKS CROSSING AHEAD or __ FT.		35	
W8-56-48	48"x48"	TRUCKS EXITING HIGHWAY		35	
W9-3a-48	48"x48"	CENTER LANE CLOSED SYMBOL		35	
W12-2-48	48"x48"	LOW CLEARANCE SYMBOL		35	
W13-1-24	24"x24"	__ MPH ADVISORY SPEED PLATE (Mounted on warning sign post)		11	
W13-4-48	48"x60"	RAMP ARROW		39	
W14-3-48	48"x36"	NO PASSING ZONE		23	
W20-1-48	**48"x48"**	**ROAD WORK AHEAD or _FT or _ MILE**	**1**	**35**	**35**
W20-2-48	48"x48"	DETOUR AHEAD or __ FT		35	
W20-3-48	**48"x48"**	**ROAD or STREET CLOSED AHEAD or __ FT.**	**2**	**35**	**70**
W20-4-48	48"x48"	ONE LANE ROAD AHEAD or __ FT.		35	
W20-5-48	48"x48"	RIGHT or LEFT LANE CLOSED AHEAD or __ FT.		35	
W20-7a-48	**48"x48"**	**FLAGGING SYMBOL**	**2**	**35**	**70**
W20-7k-24	**24"x18"**	**__ FEET (Mounted on warning sign post)**	**2**	**10**	**20**
W20-8-48	48"x48"	STREET CLOSED		35	
W20-51-48	48"x48"	EQUIPMENT WORKING		35	
W20-52-54	54"x12"	NEXT __ MILES (Mounted on warning sign post)		12	
W21-1a-48	48"x48"	WORKERS SYMBOL		35	
W21-2-48	48"x48"	FRESH OIL		35	
W21-3-48	48"x48"	ROAD MACHINERY AHEAD or __ FT		35	

SIGN NUMBER	SIGN SIZE	DESCRIPTION	AMOUNT REQUIRED	UNITS PER AMOUNT	UNITS SUB TOTAL
W21-5-48	48"x48"	SHOULDER WORK		35	
W21-5a-48	48"x48"	RIGHT or LEFT SHOULDER CLOSED		35	
W21-5b-48	48"x48"	RIGHT or LEFT SHOULDER CLOSED AHEAD or __ FT.		35	
W21-6a-48	48"x48"	SURVEY CREW AHEAD		35	
W21-50-48	48"x48"	BRIDGE PAINTING AHEAD or __ FT.		35	
W21-51-48	**48"x48"**	**MATERIAL ON ROADWAY**	**2**	**35**	**70**
W22-8-48	48"x48"	FRESH OIL LOOSE ROCK		35	
	24"x24"	TAKE TURNS (6" D letters) (Mounted on stop sign post)		11	

SPECIAL SIGNS

SPEC & CODE

704-1000	**TRAFFIC CONTROL SIGNS**	**TOTAL UNITS**	**943**

SPEC & CODE	DESCRIPTION	UNIT	QUANTITY
704-0100	**FLAGGING**	**MHR**	**300**
704-1041	ATTENUATION DEVICE-TYPE B-55	EACH	
704-1043	ATTENUATION DEVICE-TYPE B-65	EACH	
704-1044	ATTENUATION DEVICE-TYPE B-70	EACH	
704-1050	TYPE I BARRICADES	EACH	
704-1051	TYPE II BARRICADES	EACH	
704-1052	**TYPE III BARRICADES**	**EACH**	**4**
704-1060	DELINEATOR DRUMS	EACH	
704-1065	TRAFFIC CONES	EACH	
704-1067	TUBULAR MARKERS	EACH	
704-1070	DELINEATOR	EACH	
704-1072	FLEXIBLE DELINEATORS	EACH	
704-1080	**STACKABLE VERTICAL PANELS**	**EACH**	**142**
704-1081	VERTICAL PANELS - BACK TO BACK	EACH	
704-1085	SEQUENCING ARROW PANEL - TYPE A	EACH	
704-1086	SEQUENCING ARROW PANEL - TYPE B	EACH	
704-1087	SEQUENCING ARROW PANEL - TYPE C	EACH	
704-1088	SEQUENCING ARROW PANEL - TYPE C - CROSSOVER	EACH	
704-1095	TYPE B FLASHERS	EACH	
704-1185	**PILOT CAR**	**HR**	**150**
704-3501	PORTABLE PRECAST CONCRETE MED BARRIER	LF	
704-3510	PRECAST CONCRETE MED BARRIER - STATE FURNISHED	EACH	
762-0200	RAISED PAVEMENT MARKERS	EACH	
762-0420	SHORT TERM 4IN LINE - TYPE R	LF	
762-0430	SHORT TERM 4IN LINE - TYPE NR	LF	
762-1500	OBLITERATION OF PVMT MK	SF	
772-2110	FLASHING BEACON - POST MOUNTED	EACH	

NOTE:
If additional signs are required, units will be calculated using the formula from Section III-19.06 of the Design Manual.
http://www.dot.nd.gov/

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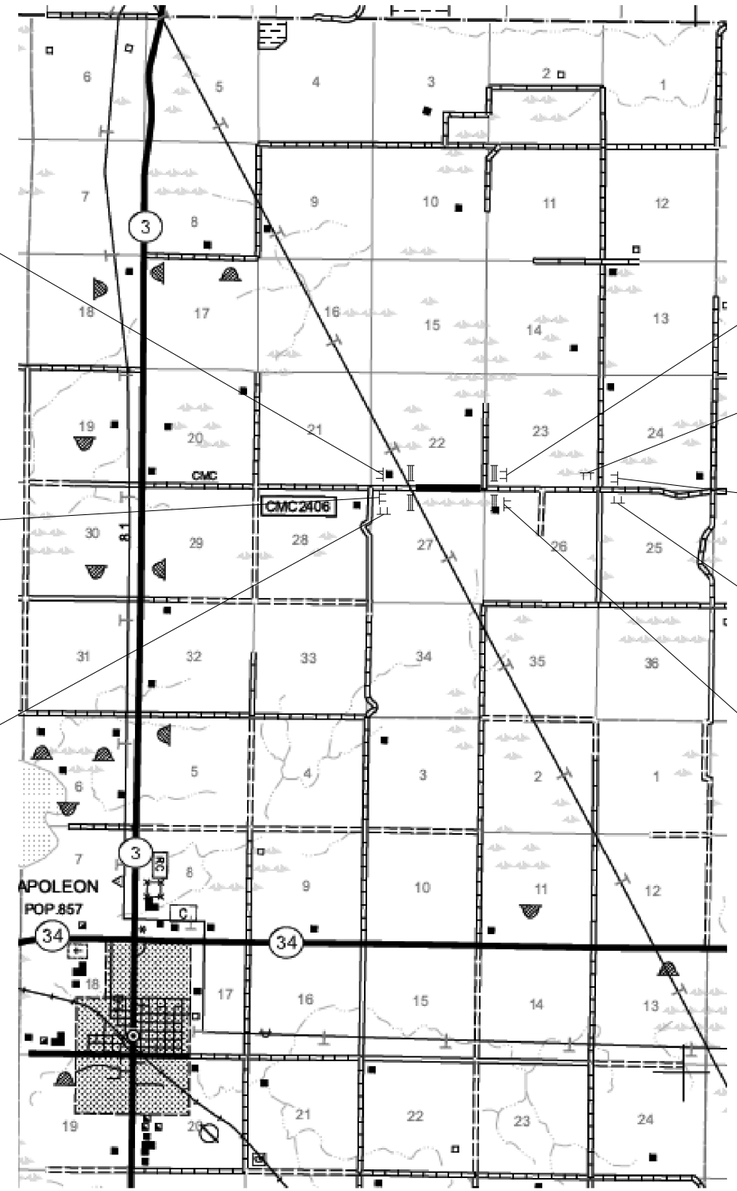
Traffic Control Devices List

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	CER-2406(058)	100	1



END ROAD WORK

G20-2a-48
Post Mounted

ROAD WORK NEXT 00 MILES

G20-1a-60
Post Mounted

ROAD WORK NEXT 00 MILES ⇨

G20-52a-72
Post Mounted

ROAD WORK AHEAD

W20-1-48
Post Mounted

ROAD WORK NEXT 00 MILES ⇨

G20-52a-72
Post Mounted

ROAD WORK NEXT 00 MILES

G20-1a-60
Post Mounted

ROAD WORK ⇦ NEXT 00 MILES

G20-52a-72
Post Mounted

END ROAD WORK

G20-2a-48
Post Mounted

The sign layout as shown is for general information purposes only. The contractor will be required to conform to MUTCD and the Standard Drawings when installing the traffic control signing.

When flaggers and/or pilot car is used on Site 3, reference Standard Drawing D-704-15 for construction signing layout.

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CER-2406(058)

CMC 2406

KLJ

Construction Sign Layout

Logan County, N.D.

DRWN. BY	CHK'D. BY	PROJECT NO.
JDJ	DA	1312119

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NDDOT ABBREVIATIONS

D-20-1

Abn	abandoned
Abut	abutment
Ac	acres
Adj	adjusted
Aggr	aggregate
Ahd	ahead
ARV	air release valve
Align	alignment
Al	alley
Alt	alternate
Alum	aluminum
A	ampere
&	and
Appr	approach
Approx	approximate
ACP	asbestos cement pipe
Asph	asphalt
AC	asphalt cement
Assmd	assumed
@	at
Atten	attenuation
ATR	Automatic Traffic Recorder
Ave	Avenue
Avg	average
ADT	average daily traffic
Az	azimuth
Bk	back
BF	back face
Bs	backsight
Balc	balcony
B Wire	barbed wire
Barr	barricade
Btry	battery
Brg	bearing
BI	beehive inlet
Beg	begin
BM	bench mark
Bkwy	bikeway
Bit	bituminous
Blk	block
Bd Ft	board feet
BH	bore hole
BS	both sides
Bot	bottom
Blvd	Boulevard
Bndry	boundary
BC	brass cap
Brkwy	breakaway
Br	bridge
Bldg	building
BLM	Bureau of Land Management
BV	butterfly valve
Byp	bypass
C Gdrl	cable guardrail
Calc	calculate
Cd	candela
CIP	cast iron pipe
CB	catch basin
CRS	cationic rapid setting
C Gd	cattle guard
C To C	center to center
Cl or ℄	centerline
Cm	centimeter
Ch	chain
Chnlk	chain-link
Ch Blk	channel block
Ch Ch	channel change
Chk	check
Chsld	chiseled
Cir	circle
Cl	class
Cl	clay
Cl F	clay fill
Cl Hvy	clay heavy
Cl Lm	clay loam
Clnt	clean-out
Clr	clear
Cl&gr	clearing & grubbing
Co S	coal slack
Comb.	combination
Coml	commercial
Compr	compression
CADD	computer aided drafting & design
Conc	concrete
Cond	conductor
Const	construction
Cont	continuous
CSB	continuous split barrel sample
Contr	contraction
Contr	contractor
CP	control point
Coord	coordinate
Cor	corner
Corr	corrected
CAES	corrugated aluminum end section
CAP	corrugated aluminum pipe
CMES	corrugated metal end section
CMP	corrugated metal pipe
CPVCP	corrugated poly-vinyl chloride pipe
CSES	corrugated steel end section
CSP	corrugated steel pipe
C	coulomb
Co	County
Crse	course
C Gr	course gravel
CS	course sand
Ct	Court
Xarm	cross arm
Xbuck	cross buck
Xsec	cross sections
Xing	crossing
Xrd	Crossroad
Crn	crown
CF	cubic feet
M3	cubic meter
M3/s	cubic meters per second
CY	cubic yard
Cy/mi	cubic yards per mile
Culv	culvert
C&G	curb & gutter
CI	curb inlet
CR	curb ramp
CS	curve to spiral
C	cut
Dd Ld	dead load
Defl	deflection
Defm	deformed
Deg or D	degree
Dlnt	delineate
Dlntr	delineator
Depr	depression
Desc	description
Det	detail
DWP	detectable warning panel
Dtr	detour
Dia	diameter
Dir	direction
Dist	distance
DM	disturbed material
DB	ditch block
DG	ditch grade
Dbl	double
Dn	down
Dwg	drawing
Dr	drive
Drwy	driveway
DI	drop inlet
D	dry density
Ea	each
Esmt	easement
E	East
EB	Eastbound
Elast	elastomeric
EL	electric locker
E Mtr	electric meter
Elec	electric/al
EDM	electronic distance meter
Elev or El	elevation
Ellipt	elliptical
Emb	embankment
Emuls	emulsion/emulsified
ES	end section
Engr	engineer
ESS	Environmental Sensor Station
Eq	equal
Eq	equation
Evgr	evergreen
Exc	excavation
Exst	existing
Exp	expansion
Expy	Expressway
E	external of curve
Extru	extruded
FOS	factor of safety
F	Fahrenheit
FS	far side
F	farad
Fed	Federal
FHWA	Federal Highway Administration
FP	feed point
Ft	feet/foot
Fn	fence
Fn P	fence post
FO	fiber optic
FB	field book
FD	field drive
F	fill
FAA	fine aggregate angularity
FS	fine sand
FH	fire hydrant
Fl	flange
Flrd	flared
FES	flared end section

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
06-15-10	
REVISIONS	
DATE	CHANGE
04-20-11	Added Items
03-15-13	Added Items

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NDDOT ABBREVIATIONS

D-20-2

F Bcn	flashing beacon
FA	flight auger sample
FL	flow line
Ftg	footing
FM	force main
Fs	foresight
Fnd	found
Fdn	foundation
Frac	fractional
Frwy	freeway
Frt	front
FF	front face
F Disp	fuel dispenser
FFP	fuel filler pipes
FLS	fuel leak sensor
Furn	furnish/ed
Gal	gallon
Galv	galvanized
Gar	garage
Gs L	gas line
G Reg	gas line regulator
GMV	gas main valve
G Mtr	gas meter
GSV	gas service valve
GVP	gas vent pipe
GV	gate valve
Ga	gauge
Geod	geodetic
GIS	Geographical Information System
G	giga
GPS	Global Positioning System
Gov	government
Grd	graded/grade
Gr	gravel
Grnd	ground
GWM	ground water monitor
Gdrl	guardrail
Gtr	gutter
H Plg	H piling
Hdwl	headwall
Ha	hectare
Ht	height
HI	height of instrument
Hel	helical
H	henry
Hz	hertz
HDPE	High Density Polyethylene
HM	high mast
HP	high pressure
HPS	high pressure sodium
Hwy	highway
Hor	horizontal
HBP	hot bituminous pavement
Hr	hour(s)
Hyd	hydrant
Ph	hydrogen ion content
Id	identification
In or "	inch
Incl	inclinometer tube
IMH	inlet manhole
ID	inside diameter
Inst	instrument
Intchg	interchange
Intmdt	intermediate
Intscn	intersection
Inv	invert
IM	iron monument
I Pn	Iron Pin
IP	iron Pipe
Jt	joint
J	joule
Jct	junction
K	kelvin
Kn	kilo newton
Kpa	kilo pascal
Kg	kilogram
Kg/m3	kilogram per cubic meter
Km	kilometer
K	Kip(s)
LS	Land Surveyor (licensed)
LSIT	Land Surveyor In Training
Ln	lane
Lg	large
Lat	latitude
Lt	left
L	length of curve
Lens	lenses
Lvl	level
LB	level book
Lvlng	leveling
Lht	light
LP	light pole
Ltg	lighting
Lig Co	lignite coal
Lig Sl	lignite slack
LF	linear foot
Liq	liquid
LL	liquid limit
L	litre
Lm	loam
Loc	location
LC	long chord
Long.	longitude
Lp	loop
LD	loop detector
Lm	lumen
Lum	luminaire
L Sum	lump sum
Lx	lux
ML	main line
M Hr	man hour
MH	manhole
Mkd	marked
Mkr	marker
Mkg	marking
MA	mast arm
Matl	material
Max	maximum
MC	meander corner
Meas	measure
Mdn	median
MD	median drain
MC	medium curing
M	mega
Mer	meridian
M	meter
M/s	meters per second
M	mid ordinate of curve
Mi	mile
MM	mile marker
MP	mile post
Ml	milliliter
Mm	millimeter
Mm/hr	millimeters per hour
Min	minimum
Misc	miscellaneous
Mon	monument
Mnd	mound
Mtbl	mountable
Mtd	mounted
Mtg	mounting
Mk	muck
Mun	municipal
N	nano
NGS	National Geodetic Survey
NS	near side
Neop	neoprene
Ntwk	network
N	newton
N	North
NDDOT	North Dakota Department of Transportation
NE	North East
NW	North West
NB	Northbound
No. or #	number
Obsc	obscure(d)
Obsn	observation
Ocpd	occupied
Ocpy	occupy
Off Loc	office location
O/s	offset
OC	on center
C	one dimensional consolidation
OC	organic content
Orig	original
O To O	out to out
OD	outside diameter
OH	overhead
PMT	pad mounted transformer
Pg	pages
Pntd	painted
Pr	pair
Pnl	panel
Pk	park
PK	Parker-Kalon nail
Pa	pascal
PSD	passing sight distance
Pvmt	pavement
Ped	pedestal
Ped	pedestrian
PPP	pedestrian pushbutton post
Pen.	penetration
Perf	perforated
Per.	perimeter
PL	pipeline
Pl	place
P&P	plan & profile
PL	plastic limit
Pl	plate
Pt	point
PCC	point of compound curve
PC	point of curve
PI	point of intersection
PRC	point of reverse curvature

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

06-15-10

REVISIONS

DATE	CHANGE
04-20-11	Added Items
03-15-13	Added Items

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NDDOT ABBREVIATIONS

D-20-3

PT	point of tangent
POC	point on curve
POT	point on tangent
PE	polyethylene
PVC	polyvinyl chloride
PCC	Portland Cement concrete
Lb or #	pounds
PP	power pole
Preempt	preemption
Prefab	prefabricated
Prfmd	preformed
Prep	preperation
Press.	pressure
PRV	pressure relief valve
Prestr	prestressed
Pvt	private
PD	private drive
Prod.	production/produce
Prog	programmed
Prop.	property
Prop Ln	property line
Ppsd	proposed
PB	pull box
Qty	quantity
Qtr	quarter
Rad or R	radius
RR	railroad
Rlwy	railway
Rsd	raised
RTP	random traverse point
Rge or R	range
RC	rapid curing
Rec	record
Rcy	recycle
RPCC	recycled Portland cement concrete
Ref	reference
R Mkr	reference marker
RM	reference monument
Refl	reflectorized
RCB	reinforced concrete box
RCES	reinforced concrete end section
RCP	reinforced concrete pipe
RCPS	reinforced concrete pipe sewer
Reinf	reinforcement
Res	reservation
Ret	retaining
Rev	reverse
Rt	right
R/W	right of way
Riv	river
Rd	road
Rdbd	road bed
Rdwy	roadway
RWIS	Roadway Weather Information System
Rk	rock
Rt	route
Salv	salvage(d)
Sd	sand
Sdy Cl	sandy clay
Sdy Cl Lm	sandy clay loam
Sdy Fl	sandy fill
Sdy Lm	sandy loam
San	sanitary sewer line
Sc	scoria
Sec	seconds
Sec	section
SL	section line
Sep	separation
Seq	sequence
Serv	service
Sh	shale
Sht	sheet
Shtng	sheeting
Shldr	shoulder
Sw	sidewalk
S	siemens
SD	sight distance
Sig	signal
Si Cl	silt clay
Si Cl Lm	silty clay loam
Si Lm	silty loam
Sgl	single
SC	slow curing
SS	slow setting
Sm	small
S	South
SE	South East
SW	South West
SB	Southbound
Sp	spaces
Spcl	special
SP	special provisions
G	specific gravity
Spk	spike
SC	spiral to curve
ST	spiral to tangent
SB	split barrel sample
SH	sprinkler head
SV	sprinkler valve
Sq	square
SF	square feet
Km2	square kilometer
M2	square meter
SY	square yard
Stk	stake
Std	standard
N	standard penetration test
Std Specs	Standard Specifications
Sta	station
Sta Yd	station yards
Stm L	steam line
SEC	steel encased concrete
SSD	stopping sight distance
SD	storm drain
St	street
SPP	structural plate pipe
SPPA	structural plate pipe arch
Str	structure
Subd	subdivision
Sub	subgrade
Sub Prep	subgrade preperation
Ss	subsoil
SE	superelevation
SS	supplement specification
Supp	supplemental
Surf	surfacing
Surv	survey
Sym	symmetrical
SI	Systems International
Tan	tangent
T	tangent (semi)
TS	tangent to spiral
Tel	telephone
Tel B	Telephone Booth
Tel P	telephone pole
Tv	television
Temp	temperature
Temp	temporary
TBM	temporary bench mark
T	tesla
T	thinwall tube sample
T/mi	tons per mile
Ts	topsoil
Twp or T	township
Traf	traffic
TSCB	traffic signal control box
Tr	trail
Transf	transformer
TB	transit book
Trans	transition
TT	transmission tower
Trans	transverse
Trav	traverse
TP	traverse point
Trtd	treated
Trmt	treatment
Qc	triaxial compression
TERO	Tribal Employment Rights Ordinance
Tpl	triple
TP	turning point
Typ	typical
Qu	unconfined compressive strength
Ugrnd	underground
USC&G	US Coast & Geodetic Survey
USGS	US Geologic Survey
Util	utility
VG	valley gutter
Vap	vapor
Vert	vertical
VC	vertical curve
VCP	vitrified clay pipe
V	volt
Vol	volume
Wkwy	walkway
W	water content
WGV	water gate valve
WL	water line
WM	water main
WMV	water main valve
W Mtr	water meter
WSV	water service valve
WW	water well
W	watt
Wrng	wearing
Wb	weber
WIM	weigh in motion
W	West
WB	Westbound
Wrng	wiring
W/	with
W/o	without
WC	witness corner
WGS	World Geodetic System
Z	zenith

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

06-15-10

REVISIONS

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NDDOT UTILITY COMPANY ABBREVIATIONS

D-20-10

702COM	702 Communications
ACCENT	Accent Communications
AGASSIZ WU	Agassiz Water Users Incorporated
All PI	Alliance Pipeline
ALL SEAS WU	All Seasons Water Users Association
AMOCO PI	Amoco Pipeline Company
AMRDA HESS	Amerada Hess Corporation
AT&T	AT&T Corporation
B PAW	Bear Paw Energy Incorporated
BASIN ELEC	Basin Electric Cooperative Incorporated
BEK TEL	Bek Communications Cooperative
BELLE PL	Belle Fourche Pipeline Company
BNSF	Burlington Northern Santa Fe Railway
BOEING	Boeing
BRNS RWD	Barnes Rural Water District
BURK-DIV ELEC	Burke-Divide Electric Cooperative
BURL WU	Burleigh Water Users
Cable One	Cable One
CABLE SERV	Cable Services
CAP ELEC	Capital Electric Cooperative Incorporat
CASS CO ELEC	Cass County Electric Cooperative
CASS RWU	Cass Rural Water Users Incorporated
CAV ELEC	Cavalier Rural Electric Cooperative
CBLCOM	Cablecom Of Fargo
CENEX PL	Cenex Pipeline
CENT PWR ELEC	Central Power Electric Cooperative
CONS TEL	Consolidated Telephone
CONT RES	Continental Resource Inc
CPR	Canadian Pacific Railway
D O E	Department Of Energy
DAK CARR	Dakota Carrier Network
DAK CENT TEL	Dakota Central Telephone
DAK RWD	Dakota Rural Water District
DGC	Dakota Gasification Company
DICKEY R NET	Dickey Rural Networks
DICKEY RWU	Dickey Rural Water Users Association
DICKEY TEL	Dickey Telephone
DNRR	Dakota Northern Railroad
DOME PL	Dome Pipeline Company
DVELEC	Dakota Valley Electric Cooperative
DVMW	Dakota, Missouri Valley & Western
ENBRDG	Enbridge Pipelines Incorporated
FALK MNG	Falkirk Mining Company
G FKS-TRL WD	Grand Forks-traill Water District
GETTY TRD & TRAN	Getty Trading & Transportation
GLDN W ELEC	Golden West Electric Cooperative
GRGS CO TEL	Griggs County Telephone
GT PLNS NAT GAS	Great Plains Natural Gas Company
HALS TEL	Halstad Telephone Company
INT-COMM TEL	Inter-Community Telephone Company
KANEB PL	Kaneb Pipeline Company
KEM ELEC	Kem Electric Cooperative Incorporated
KOCH GATH SYS	Koch Gathering Systems Incorporated
LKHD PL	Lakehead Pipeline Company
LNGDN RWU	Langdon Rural Water Users Incorporated
LWR YELL R ELEC	Lower Yellowstone Rural Electric
MCKNZ CON	McKenzie Consolidated Telcom
MCKNZ WRD	McKenzie County Water Resource District
MCKNZ ELEC	McKenzie Electric Cooperative
MCLEOD	Mcleod USA
MCLN ELEC	Mclean Electric Cooperative
MCLN-SHRDN R WAT	Mclean-Sheridan Rural Water
MDU	Montana-dakota Utilities
MID-CONT CABLE	Mid-Continent Cable
MIDSTATE TEL	Midstate Telephone Company
MINOT CABLE	Minot Cable Television
MINOT TEL	Minot Telephone Company
MISS W W S	Missouri West Water System
MNKOTA PWR	Minnkota Power
MRE LBTY TEL	Moore & Liberty Telephone
MOR-GRAN-SOU ELEC	Mor-gran-sou Electric Cooperative
MOUNT-WILLI ELEC	Mountrail-williams Electric Cooperative
MUNICIPAL	City Of '.....'
MUNICIPAL	City Water And Sewer
N CENT ELEC	North Central Electric Cooperative
N VALL W DIST	North Valley Water District
ND PKS & REC	North Dakota Parks And Recreation
ND TEL	North Dakota Telephone Company
NDDOT	North Dakota Department of Transportation
NDSU SOIL SCI DEPT	Ndsu Soil Science Department
NEMONT TEL	Nemont Telephone
NODAK R ELEC	Nodak Rural Electric Cooperative
NOON FRMS TEL	Noonan Farmers Telephone Company
NPR	Northern Plains Railroad
NSP	Northern States Power
NTH PRAIR RW	Northern Prairie Rural Water Association
NTHN BRDR PL	Northern Border Pipeline
NTHN PLNS ELEC	Northern Plains Electric Cooperative Incorporated
NTHWSTRN REF	Northwestern Refinery Company
NW COMM	Northwest Communication Cooperation
OTTR TL PWR	Otter Tail Power Company
P L E M	Prairielands Energy Marketing
POLAR COM	Polar Communications
QWEST	Qwest Communications
R&T W SUPPLY	R & T Water Supply Association
RAMSEY R SEW	Ramsey Rural Sewer Association
RAMSEY RW	Ramsey Rural Water Association
RAMSEY UTIL	Ramsey County Rural Utilities
RED RIV TEL	Red River Rural Telephone
RESVTN TEL	Reservation Telephone
ROBRTS TEL	Roberts Company Telephone
R-RIDER ELEC	Roughrider Electric Coop
RRVW	Red River Valley & Western Railroad
RSR ELEC	R.S.R. Electric Cooperative
S E W U	South East Water Users Incorporated
SCOTT CABLE	Scott Cable Television Dickinson
SHERDN ELEC	Sheridan Electric Cooperative
SHEYN VLY ELEC	Sheyenne Valley Electric Cooperative
SKYTECH	Skyland Technologies Incorporated
SLOPE ELEC	Slope Electric Cooperative
SLOPE ELEC	Slope Electric Cooperative Incorporated
SOURIS RIV TELCOM	Souris River Telecommunications
ST WAT COMM	State Water Commission
STATE LN WATER	State Line Water Cooperative
STUT RWU	Stutsman Rural Water Users
T M C	Turtle Mountain Communications
TCI	TCI of North Dakota
TRI-CNTY WU	Tri-County Water Users Incorporated
TRL CO RWU	Traill County Rural Water Users
UNTD TEL	United Telephone
UPPR SOUR WUA	Upper Souris Water Users Association
US SPRINT	U.S. Sprint
USAF MSL CABLE	U.S.A.F. Missile Cable
USW COMM	U.S. West Communications
VRNDRY ELEC	Verendrye Electric Cooperative
W RIV TEL	West River Telephone Incorporated
WEB	W. E. B. Water Development Association
WILLI RWA	Williams Rural Water Association
WILSTN BAS PL	Williston Basin Interstate Pipeline Company
WLSH RWD	Walsh Water Rural Water District
WOLVRTN TEL	Wolverton Telephone
XLENER	Xcel Energy
YSVR	Yellowstone Valley Railroad

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

6-15-10

REVISIONS

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04-20-11	Added Items
03-15-13	Added Items

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Line Styles

D-20-20

- Limits of Const Transition Line
- Bale Check
- Rock Check
- Sight Distance Triangle Line
- Small Hidden Object
- Dimension Leader
- Existing Ground
- Existing Topsoil (Cross Section View)
- Large Hidden Object
- Edge Drain
- D — Geotextile Fabric Type D
- E — Existing Electrical
- FO — Existing Fiber Optic Line
- FO — Existing TV Fiber Optic
- G — Existing Gas Pipe
- Geo — Geogrid
- OH — Existing Overhead Utility Line
- P — Existing Power
- PL — Existing Fuel Pipeline
- PL — Existing Undefined Above Ground Pipe Line
- R — Geotextile Fabric Type R
- R — Geotextile Fabric Type R1
- REMOVE — Remove Line
- RR — Geotextile Fabric Type RR
- S — Geotextile Fabric Type S
- S — Floating Silt Curtain
- T — Existing Telephone Line
- TV — Existing TV Line
- Void — Existing Assumed Ground (Not Surveyed)
- Void — Tentative Ground Line
- W — Existing Water or Steam Line
- Existing Under Drain
- Under Drain
- Wall
- Existing Slotted Drain
- Existing Cemetary Boundary
- Centerline Pavement Marking
- Barrier with Centerline Pavement Marking
- Barrier Pavement Marking
- Stripe 4 IN Dotted Extension White
- Stripe 8 IN Dotted Extension White
- Stripe 8 IN Lane Drop
- Wetland Mitigation
- Existing Box Culvert Bridge
- Existing Concrete Surface
- Existing Drainage Structure
- Easement
- Existing Concrete
- Existing Easement
- Existing Gravel Surface
- Existing Aggregate (Cross Section View)
- Existing Curb and Gutter (Cross Section View)
- Existing Riprap
- Existing Underground Vault or Lift Station
- Tangent Line
- Hidden Object
- Existing Dirt Surface
- Existing Conduit
- Topsoil Profile
- Existing Conductor
- Conductor
- Fiber Optic
- Existing Loop Detector
- Subgrade, Subcut or Ditch Grade
- Existing Asphalt Surface
- Existing Asphalt (Cross Section View)
- Existing Reinforcement Rebar
- Existing Tie Point Line
- Existing State or International Line
- Existing Quarter Section Line
- Existing County
- Existing Section Line
- Existing Township
- Existing Railroad Centerline
- Centerline
- Existing Centerline
- Supplemental Contour
- Right of Way
- Existing Right of Way
- Existing Right of Way Railroad
- Failure Line
- Existing Conditions
- Existing Ground (Details)
- Existing Sixteenth Section Line
- Existing Right of Way Not State Owned
- Phantom Object
- Centerline Main
- Existing Guardrail Cable
- Existing Guardrail Metal
- Existing Edge of Water
- Excavation Limits
- Existing Government Lot Line
- Existing Adjacent Block Lines
- Existing Adjacent Lot Lines
- Existing Adjacent Property Line
- Existing Adjacent Subdivision Lines

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
4-20-11	
REVISIONS	
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D-20-21

Line Styles

- Subgrade Reinforcement
- Existing Down Guy Wire Down Guy
- Existing Fence
- Existing Railroad
- Existing Sanitary Sewer
- Existing Sanitary Force Main
- Existing Storm Drain
- Existing Storm Drain Force Main
- Fence
- Silt Fence
- Existing Field Line
- Exst Flow
- Flow
- Existing Culvert
- Existing Curb
- Existing Valley Gutter
- Existing Driveway Gutter
- Existing Curb and Gutter
- Existing Mountable Curb and Gutter
- Existing Double Micro Loop Detector
- Micro Loop Detector Double
- Existing Overhead Sign Structure
- Existing Micro Loop Detector
- Micro Loop Detector
- Existing Overhead Sign Structure Cantilever
- Existing Railroad Switch
- Overhead Sign Structure Cantilever
- 24 Inch Pipe
- Reinforced Concrete Pipe
- Signal Head with Mast Arm
- Existing Signal Head with Mast Arm
- Tie Bar at Random Spacing
- 3-Cable w Posts
- Existing 3-Cable w Posts
- Site Boundary
- Fiber Rolls
- Doweled Joint
- Tie Bar 30 Inch 4 Foot Center to Center
- Tie Bar 18 Inch 3 Foot Center to Center
- Existing Berm, Dike, Pit, or Earth Dam
- Existing Ditch Block
- Depression Contours
- Existing City Corporate Limits or Reservation Boundary
- Gravel Pit - Borrow Area
- Existing Tree Boundary
- Tree Row
- Existing Brush or Shrub Boundary
- Existing Retaining Wall
- Existing Planter or Wall
- Retaining Wall (Plan View)
- Sheet Piling
- W-Beam w Posts
- Existing W-Beam Guardrail with Posts
- Exst Wet Area-Vegetation Break
- Existing Wetland Delineated

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
4-20-11	
REVISIONS	
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Symbols

D-20-30

- North Arrow (Half Scale)
- Truck Mounted Attenuator
- Type I Barricade
- Type II Barricade
- Type III Barricade
- Catch Basin
- Cairn or Stone Circle
- Video Detection Camera
- Storm Drain Cap or Stub
- Corrugated Metal End Section 18 Inch
- Corrugated Metal End Section 24 Inch
- Corrugated Metal End Section 30 Inch
- Corrugated Metal End Section 36 Inch
- Corrugated Metal End Section 42 Inch
- Corrugated Metal End Section 48 Inch
- Concrete Foundation
- Ground Connection Conductor
- Neutral Connection Conductor
- Phase 1 Connection Conductor
- Phase 2 Connection Conductor
- Traffic Cone
- Signal Controller
- Pad Mounted Signal Controller
- Alignment Data Point
- Emergency Vehicle Detector
- Attenuation Device
- Diamond Grade Delineator Type A
- Diamond Grade Delineator Type B
- Diamond Grade Delineator Type C
- Diamond Grade Delineator Type D
- Diamond Grade Delineator Type E
- Flexible Delineator
- Flexible Delineator Type A
- Flexible Delineator Type B
- Flexible Delineator Type C
- Flexible Delineator Type D
- Flexible Delineator Type E
- Delineator Type A
- Delineator Type A Reset
- Delineator Type B
- Delineator Type B Reset
- Delineator Type C
- Delineator Type D
- Delineator Type E
- Delineator Drums
- Spot Elevation
- Existing Access Control Arrow
- Existing Artifact
- Existing Flashing Beacon
- Existing Benchmark
- Existing Railroad Battery Box
- Existing Bush or Shrub
- Existing Gas Cap or Stub
- Existing Sanitary Cap or Stub
- Existing Storm Drain Cap or Stub
- Existing Water Cap or Stub
- Existing Sanitary Cleanout
- Existing Concrete Foundation
- Existing Traffic Signal Controller
- Existing Pad Mounted Signal Controller
- Existing Sixteenth Section Corner
- Existing Quarter Section Corner
- Existing Section Corner
- Existing Railroad Crossbuck
- Existing Satellite Dish
- Existing Fuel Dispensers
- Existing Flexible Delineator Type A
- Existing Flexible Delineator Type B
- Existing Flexible Delineator Type C
- Existing Flexible Delineator Type D
- Existing Flexible Delineator Type E
- Existing Delineator Type A
- Existing Delineator Type B
- Existing Delineator Type C
- Existing Delineator Type D
- Existing Delineator Type E
- Existing EFB Misc
- Existing Flashing Beacon
- Existing Pipe Mounted Flasher
- Existing Pad Mounted Feed Point
- Existing Pipe Mounted Feed Point with Pad
- Existing Pole Mounted Feed Point
- Existing Railroad Frog
- Existing Snow Gate 18
- Existing Snow Gate 28
- Existing Snow Gate 40
- Existing Headwall
- Existing Pedestrian Head with Number
- Existing Signal Head
- Existing Sprinkler Head
- Existing Fire Hydrant
- Existing Catch Basin Drop Inlet
- Existing Curb Inlet
- Existing Manhole Inlet
- Existing Junction Box

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
4-20-11	
REVISIONS	
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Symbols

D-20-31

- Existing Light Standard
- Existing High Mast Light Standard 10 Luminaire
- Existing High Mast Light Standard 3 Luminaire
- Existing High Mast Light Standard 4 Luminaire
- Existing High Mast Light Standard 5 Luminaire
- Existing High Mast Light Standard 6 Luminaire
- Existing High Mast Light Standard 7 Luminaire
- Existing High Mast Light Standard 8 Luminaire
- Existing High Mast Light Standard 9 Luminaire
- Existing Overhead Sign Structure Load Center
- Existing Luminaire
- Existing Light Standard Luminaire
- Existing Federal Mailbox
- Existing Private Mailbox
- Existing Meander Section Corner
- Existing Meter
- Existing Electrical Manhole
- Existing Gas Manhole
- Existing Sanitary Manhole
- Existing Sanitary Force Main Manhole
- Existing Sanitary Manhole with Valve
- Existing Storm Drain Manhole
- Existing Force Main Storm Drain Manhole
- Existing Force Main Storm Drain Manhole with Valve
- Existing Telephone Manhole
- Existing Manhole with Valve Water
- Existing Water Manhole
- Existing Mile Post Type A
- Existing Mile Post Type B
- Existing Mile Post Type C
- Existing Reference Marker
- Existing RW Marker
- Existing Utility Marker
- Existing Monument Found
- Existing Monument set
- Existing RW Property Monument Found
- Existing RW PropertyMonument set
- Existing Object Marker Type I
- Existing Object Marker Type II
- Existing Object Marker Type III
- Existing Electrical Pedestal
- Existing Telephone Pedestal
- Existing Fiber Optic Telephone Pedestal
- Existing TV Pedestal
- Existing Fiber Optic TV Pedestal
- Existing Fuel Filler Pipes
- Existing Traverse PI Aerial Panel
- Existing Pole
- Existing Power Pole
- Existing Power Pole with Transformer
- Existing Telephone Pole
- Existing Wood Pole
- Existing Post
- Existing Pedestrian Push Button Post
- Existing Control Point CP
- Existing Control Point GPS-RTK
- Existing Control Point TRI
- Existing Reference Marker Point NGS
- Existing Pull Box
- Existing Intelligent Transportation Pull Box
- Existing Water Pump
- Existing Slotted Reinforced Concrete Pipe
- Existing RR Profile Spot
- Existing Fuel Leak Sensors
- Existing Highway Sign
- Existing Miscellaneous Spot
- Existing Lighting Standard Pole
- Existing Traffic Signal Standard
- Existing Transformer
- Existing Large Evergreen Tree
- Existing Small Evergreen Tree
- Existing Large Tree
- Existing Small Tree
- Existing Tree Trunk
- Existing Pad Mounted Traffic Signal Control Box
- Existing Undefined Manhole
- Existing Undefined Pull Box
- Existing Undefined Pedestal
- Existing Undefined Valve
- Existing Undefined Pipe Vent
- Existing Gas Valve
- Existing Water Valve
- Existing Fuel Pipe Vent
- Existing Gas Pipe Vent
- Existing Sanitary Pipe Vent
- Existing Storm Drain Pipe Vent
- Existing Water Pipe Vent
- Existing Weather Station
- Existing Ground Water Well Bore Hole
- Existing Windmill or Tower
- Existing Witness Corner
- Flashing Beacon
- Flagger
- Pipe Mounted Flasher
- Sanitary Force Main with Valve

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
4-20-11	
REVISIONS	
DATE	CHANGE

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Symbols

D-20-32

- Pad Mounted Feed Point
- Pipe Mounted Feed Point with Pad
- Pole Mounted Feed Point
- Headwall
- Double Headwall with Vegitation Barrier
- Single Headwall with Vegitation Barrier
- Pole Mounted Head
- Sprinkler Head
- Fire Hydrant
- Inlet Type 1
- Inlet Type 2
- Double Inlet Type 2
- Inlet Grate Type 2
- Junction Box
- High Mast Light Standard 10 Luminaire
- High Mast Light Standard 3 Luminaire
- High Mast Light Standard 4 Luminaire
- High Mast Light Standard 5 Luminaire
- High Mast Light Standard 6 Luminaire
- High Mast Light Standard 7 Luminaire
- High Mast Light Standard 8 Luminaire
- High Mast Light Standard 9 Luminaire
- Relocate Light Standard
- Overhead Sign Structure Load Center
- Light Standard 100 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 150 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 175 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 200 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 250 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 310 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 35 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 400 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 50 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 70 Watt High Pressure Sodium Vapor Luminaire
- Light Standard 700 Watt High Pressure Sodium Vapor Luminaire
- Manhole
- Manhole 48 Inch
- Sanitary Force Main Manhole
- Sanitary Sewer Manhole
- Storm Drain Manhole
- Storm Drain Manhole with Inlet
- Reset Mile Post
- Mile Post Type A
- Mile Post Type B
- Mile Post Type C
- Right of Way Marker
- Tubular Marker
- Concrete Monument to Be Set
- RW Property Monument to Be Set
- Object Marker Type I
- Object Marker Type II
- Object Marker Type III
- Caution Mode Arrow Panel
- Back to Back Vertical Panel Sign
- Double Direction Arrow Panel
- Left Directional Arrow Panel
- Right Directional Arrow Panel
- Sequencing Arrow Panel
- Truck Mounted Arrow Panel
- Power Pole
- Wood Pole
- Pedestrian Push Button Post
- Property Corner
- Pull Box
- Intelligent Transportation Pull Box
- Sanitary Pump
- Storm Drain Pump
- Reinforced Pavement
- Reinforced Concrete End Section 15 Inch
- Reinforced Concrete End Section 18 Inch
- Reinforced Concrete End Section 24 Inch
- Reinforced Concrete End Section 30 Inch
- Reinforced Concrete End Section 36 Inch
- Reinforced Concrete End Section 42 Inch
- Reinforced Concrete End Section 48 Inch
- Reinforced Concrete End Section 54 Inch
- Reset Right of Way Marker
- Reset USGS Marker
- Right of Way Markers
- Riser 30 Inch
- CSB — Continuous Split Barrel Sample
- FA — Flight Auger Sample
- SB — Split Barrel Sample
- T — Thinwall Tube Sample
- Highway Sign
- SNOW GATE 18 FT
- SNOW GATE 28 FT
- SNOW GATE 40 FT
- N — Standard Penetration Test
- Transformer
- Incl — Inclinometer Tube
- Underdrain Cleanout
- Excavation Unit
- Water Valve

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
4-20-11	
REVISIONS	
DATE	CHANGE

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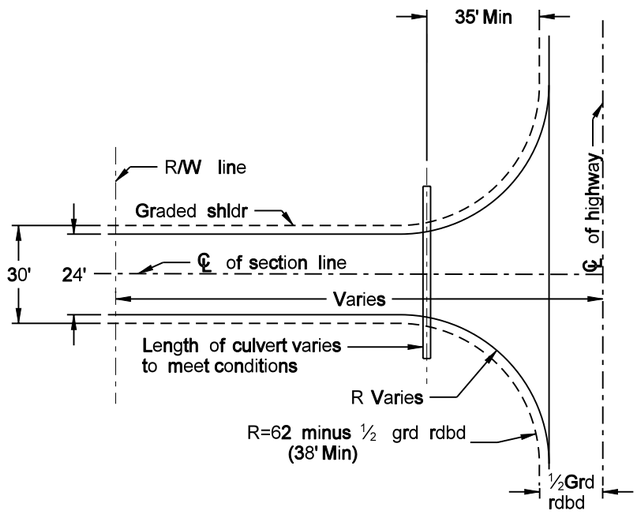
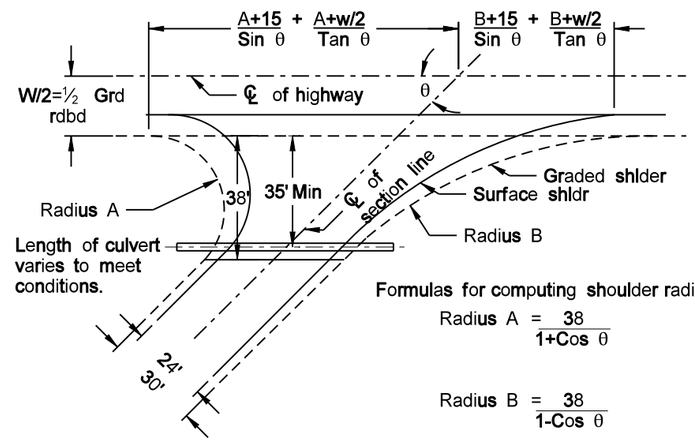
SECTION LINE & PRIVATE DRIVE APPROACHES (RURAL)

D-203-08



PLAN VIEW SECTION LINE APPROACH (WITHOUT SKEW)

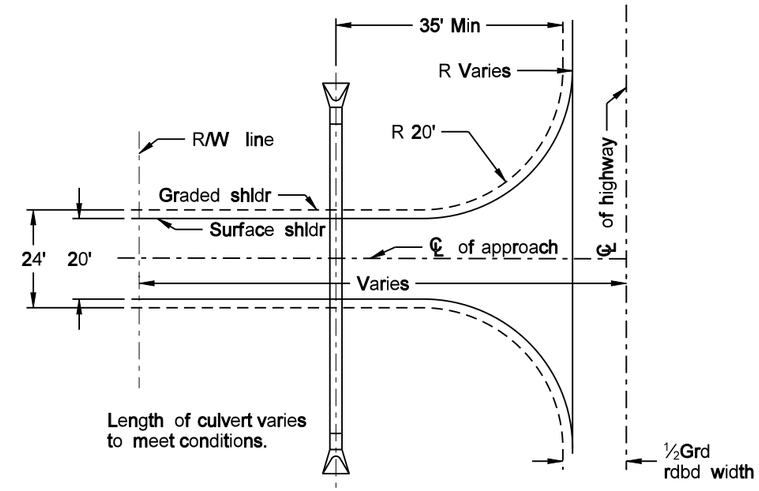


Formulas for computing shoulder radii

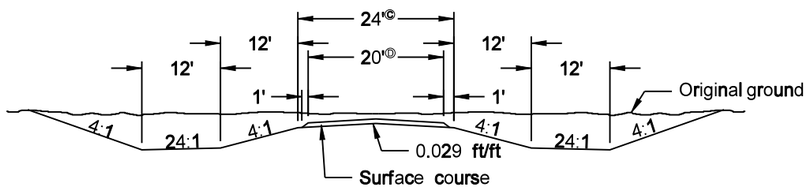
$$\text{Radius A} = \frac{38}{1+\cos\theta}$$

$$\text{Radius B} = \frac{38}{1-\cos\theta}$$

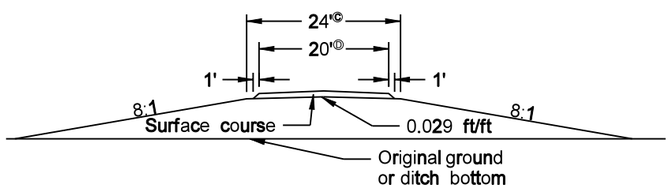
PLAN VIEW SECTION LINE APPROACH (SKEWED)



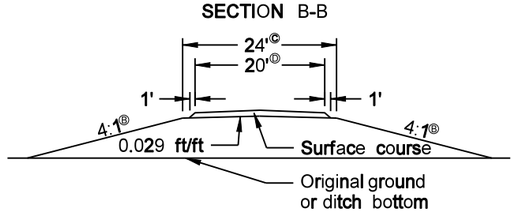
PLAN VIEW PRIVATE DRIVE APPROACH



SECTION A-A



SECTION B-B



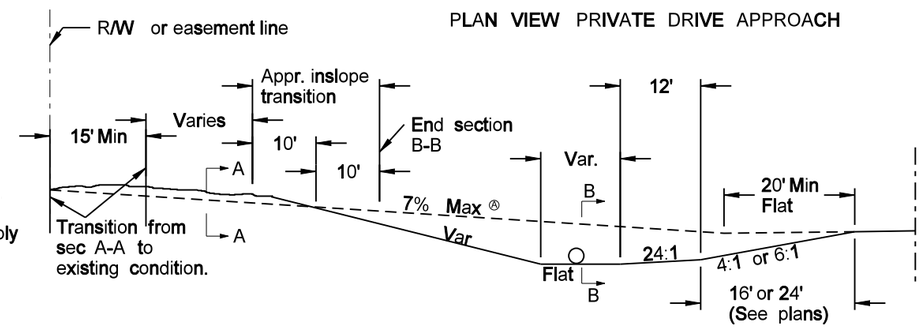
SECTION C-C

NOTES:

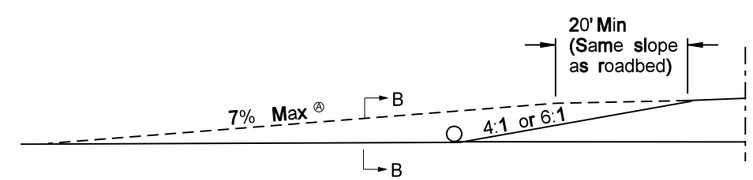
1. Dimensions shown for surfacing are for aggregate surface course or bituminous surface constructed with grading contract.
2. Approach grades and typical sections apply to both private drives and section line approaches.
3. Pipes shall be installed per Manufacturer's recommendations. Deflection testing may be performed at the discretion of the Engineer.

FOOT NOTES

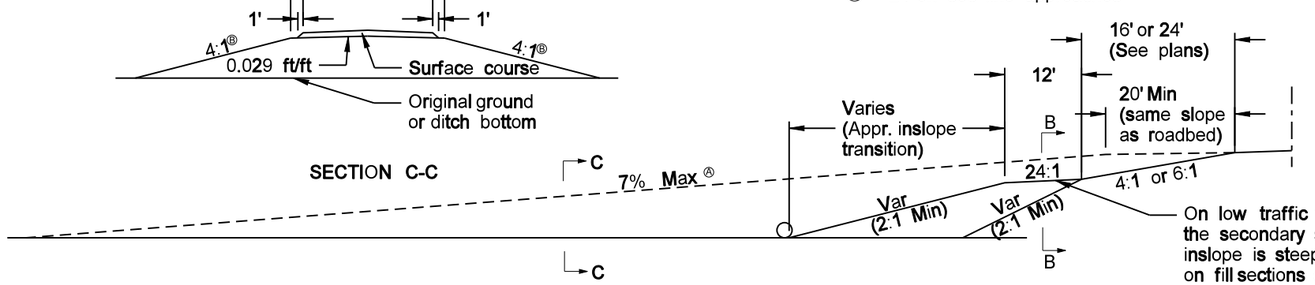
Ⓐ 10% Max on field drives
Ⓑ 3:1 Slope - 20' to 30' fill
2:1 Slope on fills over 30'
Ⓒ 30' on sec. line approaches
Ⓓ 24' on sec line approaches



APPROACH GRADE ON CUT SECTION



APPROACH GRADE ON FILL SECTION 12 FEET OR LESS



On low traffic volume secondary projects the secondary slope is omitted and the inslope is steepened beyond the 24' line on fill sections over 8' in height

APPROACH GRADE ON FILL SECTION OVER 12 FEET

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-1-86	
REVISIONS	
DATE	CHANGE
06-03-03	Revised roadway crown
12-01-04	PE Stamp added
04-05-06	General revisions
12-08-08	Format revisions/added Note 3

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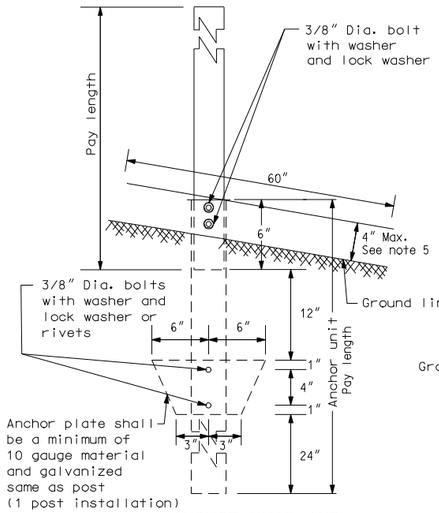
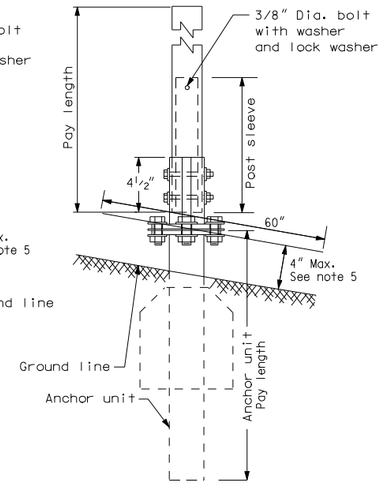
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

PERFORATED TUBE

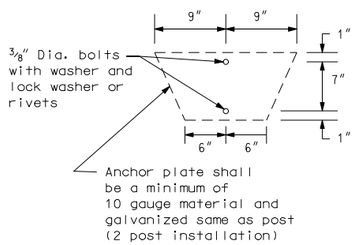
D-704-7

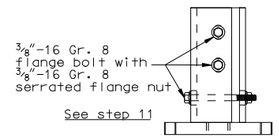


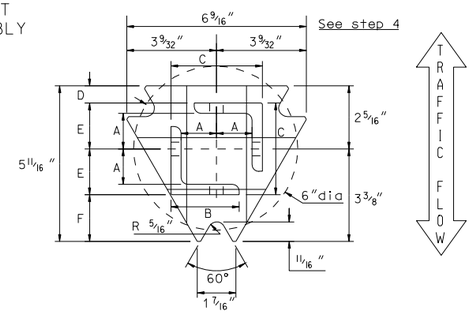
ANCHOR UNIT AND POST ASSEMBLY



SLIP BASE ANCHOR UNIT AND POST SLEEVE ASSEMBLY





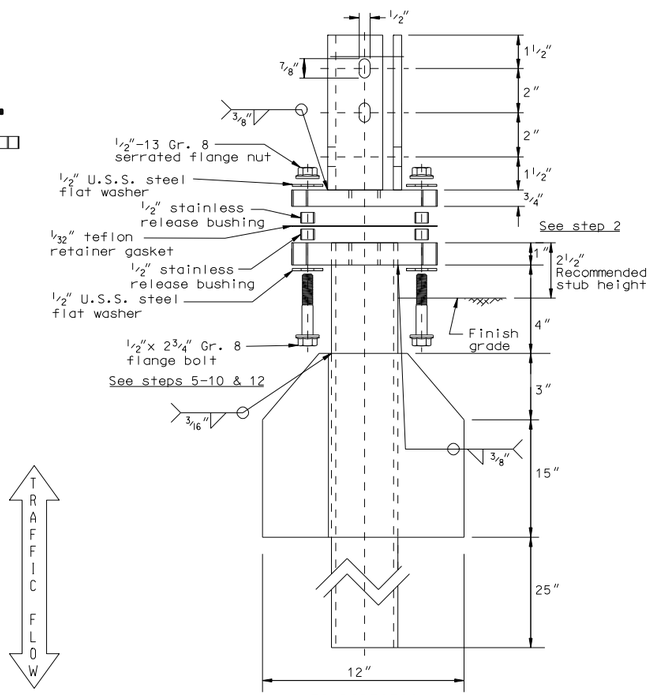


TOP POST RECEIVER

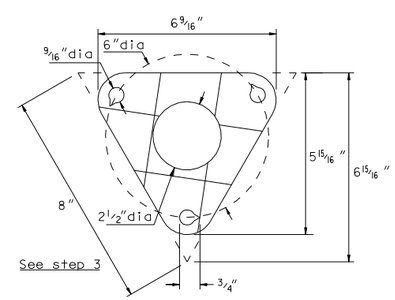
Materials: Plate - ASTM A572 grade 50
Angle receiver - 2 1/2"x 2 1/2"x 3/8" ASTM A36 structural angle

TOP POST RECEIVER DATA TABLE						
Square Post Sizes	A	B	C	D	E	F
2 3/16" x 10 Ga. Square Post	1 9/64"	2 1/2"	3 1/32"	25/32"	1 33/64"	1 7/8"
2 1/2" x 10 Ga. Square Post	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"

2 3/16" x 10 gauge may be inserted into 2 1/2" x 10 gauge for additional wind load.

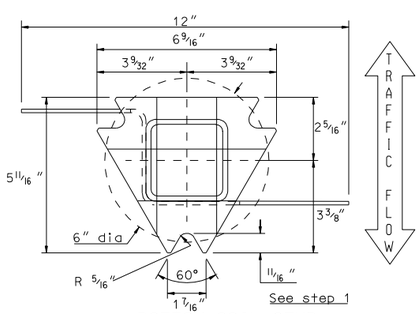


MULTI-DIRECTIONAL SLIP BASE ASSEMBLY



BOLT RETAINER FOR BASE CONNECTION

Materials: 1/32" reprocessed Teflon



BOTTOM SOIL STUB

Materials: Tube - 3"x 3"x 7 gauge ASTM A500 Gr B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A 569
Plate - ASTM A572 grade 50

Notes
1. Slip base bolts shall be torqued as specified by the manufacturer.
2. The 2 3/16" size 10 gauge is shown as 2.19" size on the plans. The 2 1/2" size 10 gauge is shown as 2.51" size on the plans.
3. Anchor for 2", 2 1/4", and 2 1/2" posts.
4. Anchor material shall be 7 gauge H.R.P.O. Commercial quality ASTM A569 and 3"x 3"x 7 gauge ASTM A500 Grade B. Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI. Anchor shall be hot dipped galvanized per ASTM A123/A153. All tolerances on anchor unit and slip base bottom assembly are ± 0.005 unless otherwise noted.
5. 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
6. When used in concrete sidewalk, anchor shall be the same except without the wings.
7. Four post signs shall have over 8' between the first and fourth posts.

Number of Posts	Telescoping Perforated Tube					
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			B	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	10			Yes	
2	2 1/4	12	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

B - The 2 1/2", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.

MULTI-DIRECTIONAL SLIP BASE ASSEMBLY	
STEP	INSTALLATION PROCEDURE
1.	Install bottom soil anchor stub plumb and squared up with road, with point of plate facing oncoming traffic.
2.	Depth of imbedment to leave 2 1/2" from grade to top of anchor plate.
3.	Place teflon bolt retainer gasket on top of bottom plate (make sure that notches in holes are pointing counter clockwise).
4.	Place top post receiver on to retainer gasket, properly indexed so that angle receivers are squared up with road.
5.	Slide 1 each 1/2" flat washer on to 1 each inverted 1/2"-13 gr. 8 flange bolt, followed by 1 each stainless steel release bushing.
6.	Insert above bolt with washer and bushing up through notched points of top and bottom plates, passing through hole in gasket.
7.	Slide second bushing down on to above bolt until it rests on top of gasket followed by second washer.
8.	Complete by threading 1/2"-13 gr. 8 serrated flange nut snugly down against top of washer.
9.	Repeat steps 5,6,7 & 8 at the two remaining notched triangle points.
10.	Insert sign post into angle receivers on top half until post(s) bottom out. *NOTE: Where higher wind load is desired, insert the next size smaller square post inside bottom of main upright post (Minimum of 48", not to exceed beyond bottom edge of sign).
11.	Secure posts into receivers using 3 each 3/8"-16 gr. 8 flange bolts and 3 each 3/8"-16 serrated flange nuts in receiver slots (top 2 bolts should be parallel to highway) do not tighten nuts until all bolts are in place.
12.	After all sub-assembly hardware is tightened, then torque the three 1/2"-13 nuts to 42 ft-lbs, in a circular pattern until all bolt assemblies reach the required torque. *NOTE: On multi-leg installations, be sure that all anchors are squared and lined up with each other.

Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In.^{4}	Cross Sect. area In.^{2}	Section Modulus In.^{3}
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785
4 x 4	0.250	1/4	6.600	3.040	1.940	1.050

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-21-02	
REVISIONS	
DATE	CHANGE
12-01-04	PE stamp added

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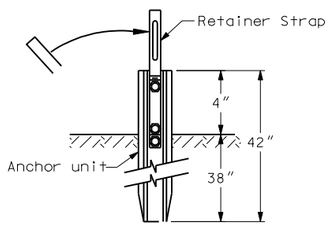
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

D-704-8

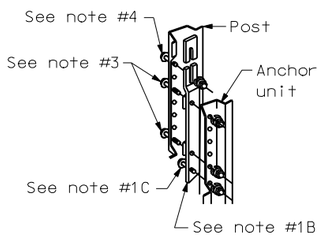
FLANGED CHANNEL



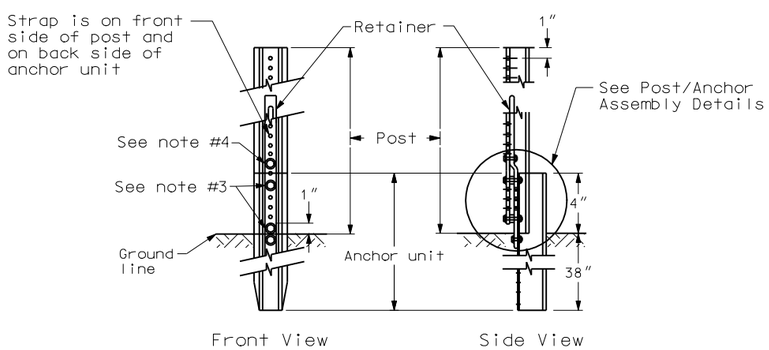
Anchor Unit & Strap Assembly Detail

STEPS OF INSTALLATION

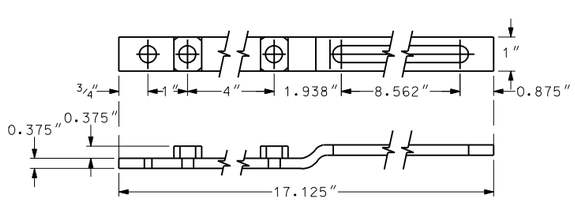
1. A) Drive anchor unit to within 12″ of ground level.
   B) Proper assembly established by lining up the top ¾″ slot of retainer spacer strap with top hole of anchor unit.
   C) Assemble strap to back of anchor unit using ⅜″-16 UNC x 2.0″ long bolt, lock washer and nut.
   D) Rotate strap 90° to left.
2. A) Drive anchor unit to 4″ dimension.
   B) Rotate strap to vertical position.
3. A) Place ⅜″-16 UNC x 2″ bolt, lock washer & nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit (this coincides with the bottom ¾″ slot in the strap).
   B) Alternately tighten two connector bolts.
4. A) Complete assembly by tightening ⅜″-16 UNC x 2″ long retainer bolt (this fastens sign post to retainer spacer strap).
5. The base post, strap & sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap and sign post at the bolts have full contact across the entire width.



Post/Anchor Assembly Details



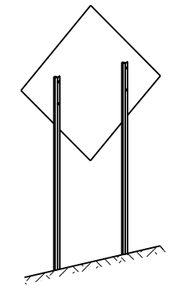
Sign Post Assembly Detail



Retainer/Spacer Strap Detail

CHANNEL SIZE IN.	WALL THICKNESS IN.	WEIGHT PER FOOT LBS.	MOMENT OF INERTIA IN. 4	CROSS SECT. AREA IN. SQ.	SECTION MODULUS IN. 3
1.516 x 3.125"	.116	2.00	.179	.590	.225
1.532 x 3.125"	.124	2.25	.201	.648	.254
1.562 x 3.125"	.132	2.50	.233	.748	.289
1.578 x 3.125"	.140	2.75	.271	.819	.329
1.750 x 3.500"	.150	3.00	.372	.918	.403
1.750 x 3.500"	.175	4.00	.500	1.190	.560

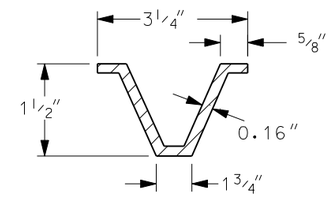
3 LB/FT U POSTS



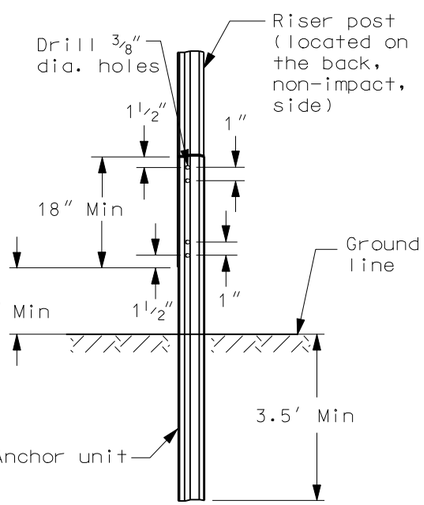
Typical Installation

Notes

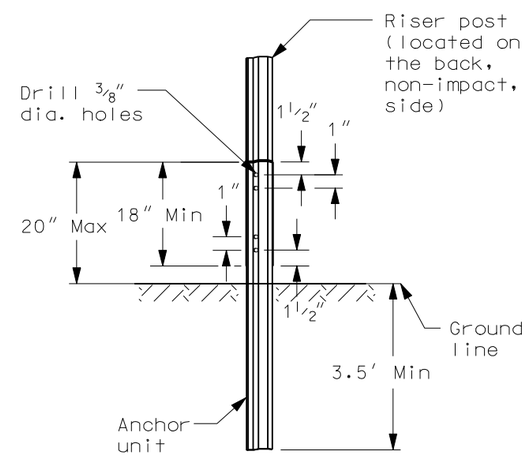
1. Use 3 lb/ft riser anchor units and risers
2. Driven riser posts shall be at least 7′ long and embedded at least 3.5′.
3. A splice shall overlap a minimum of 18″.
4. Use 4 bolts ⅝″ diameter with washers and nuts. Two at top and two at bottom of splice.
5. Anchor unit for guy wires shall be no more than 4″ above ground and embedded at least 3.5′.



U-Post Detail (3 lb/ft)



U-Channel Splice Option 2



U-Channel Splice Option 1

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-28-93	
REVISIONS	
DATE	CHANGE
03-07-01	Revised U-post details
11-21-02	Deleted perforated tube
05-08-03	Revised U-Channel splice
12-01-04	PE stamp added
06-29-05	Revised flanged channel note

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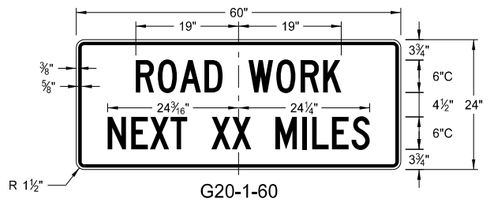
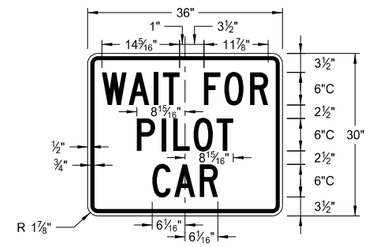
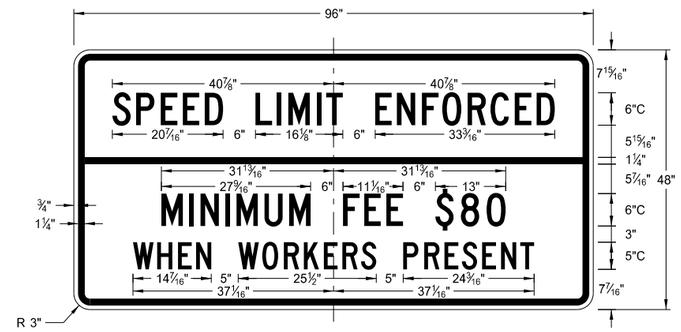
CONSTRUCTION SIGN DETAILS
TERMINAL AND GUIDE SIGNS



G20-1-60
Legend: black (non-refl)
Background: orange



G20-4b-36
Legend: black (non-refl)
Background; orange



G20-55-96
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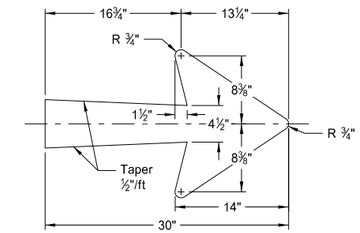
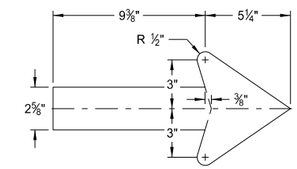
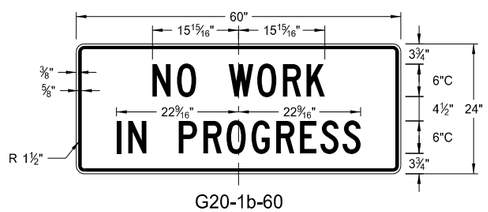
Background: orange



E5-1-48



G20-50a-72
G20-52a-72



G20-1b-60
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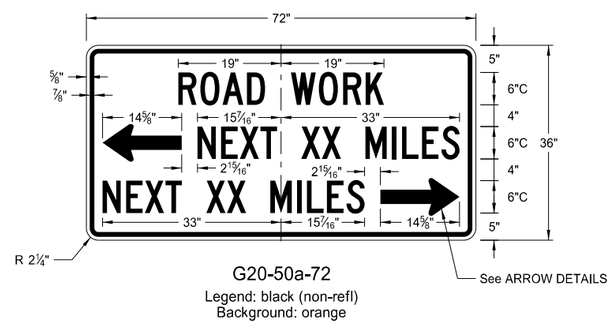
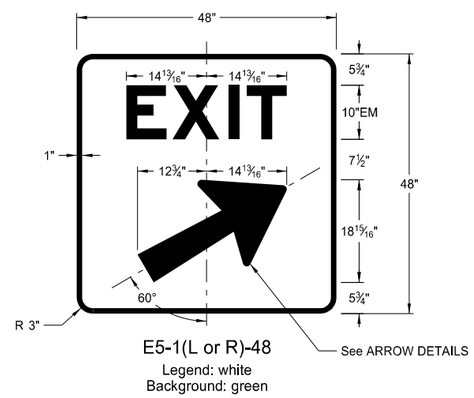
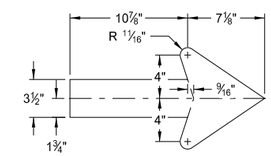
Background: orange



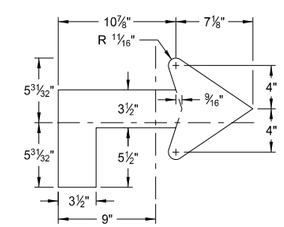
G20-50a-72
Legend: black (non-refl)
Background: orange



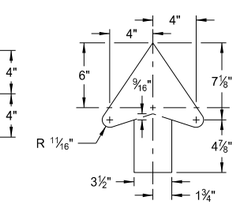
E5-1(L or R)-48
Legend: white
Background: green



M4-9(L or R)-30
Right or Left

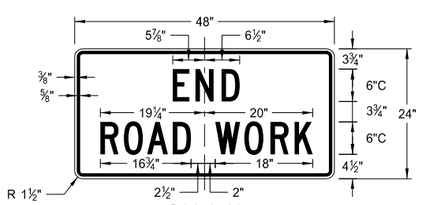


M4-9(L or R)-30
Advanced Right or Left

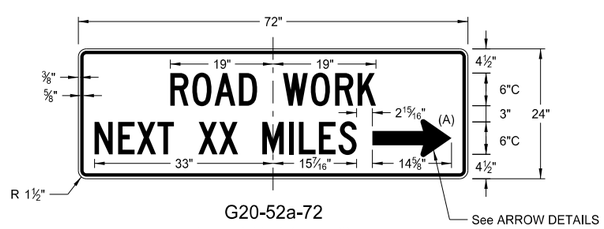


M4-9-30
Straight

ARROW DETAILS



G20-2-48
Legend: black (non-refl)
Background: orange



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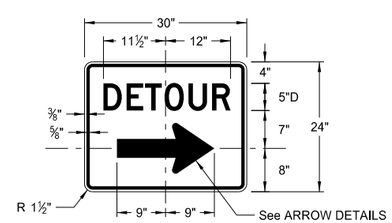

M4-9(L or R)-30 &
M4-9-30
Legend: black (non-refl)
Background: orange

NOTES:

(A) Arrow may be right or left of the legend to indicate construction to the right or left.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

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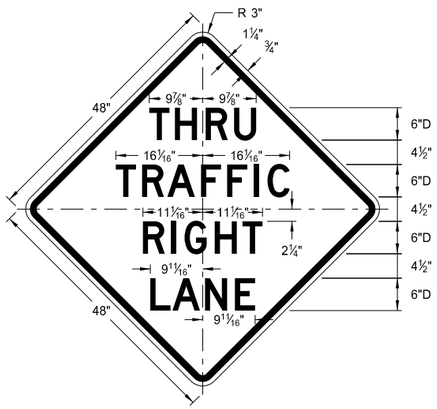
D-704-11

CONSTRUCTION SIGN DETAILS
WARNING SIGNS



W5-8-48
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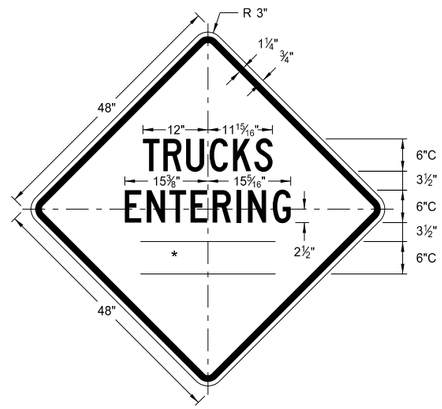
Background: orange



W8-54-48
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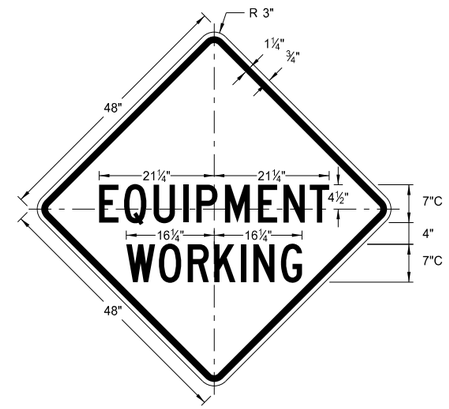
Background: orange



W20-51-48
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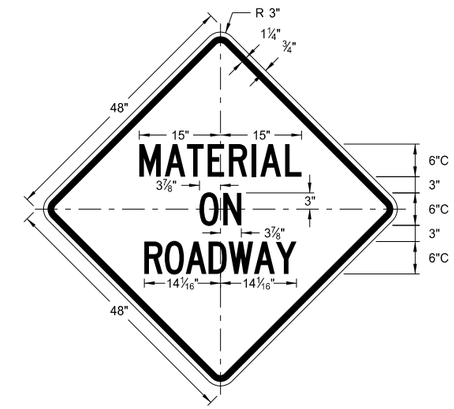
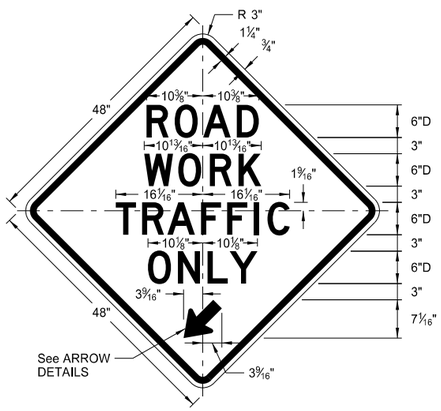
Background: orange



W21-51-48
Legend: black (non-refl)
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

* DISTANCE MESSAGES



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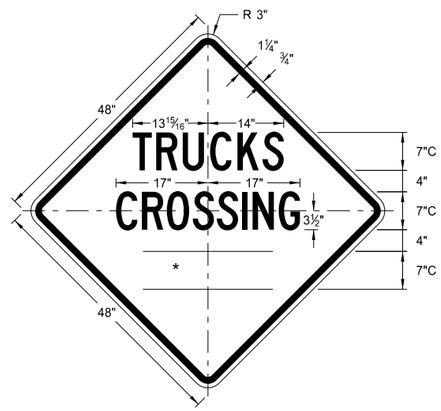

W8-55-48
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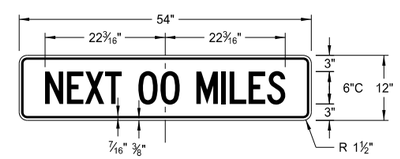
Background: orange



W20-52-54
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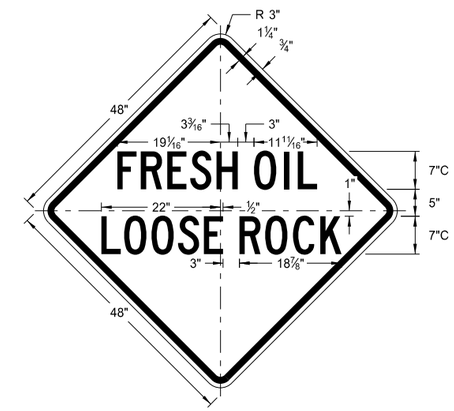
Background: orange



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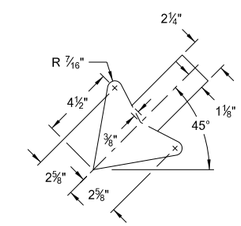
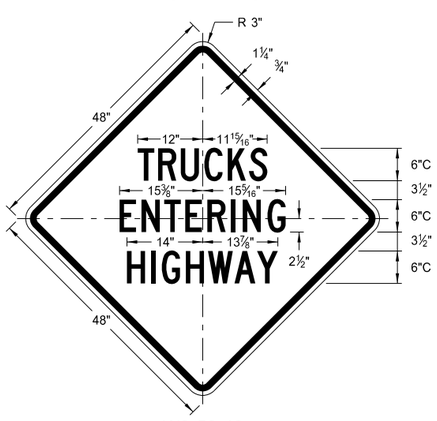


W5-9-48

ARROW DETAILS



W8-53-48
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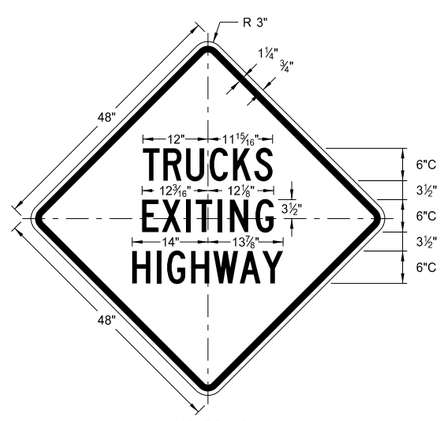
Background: orange



W8-56-48
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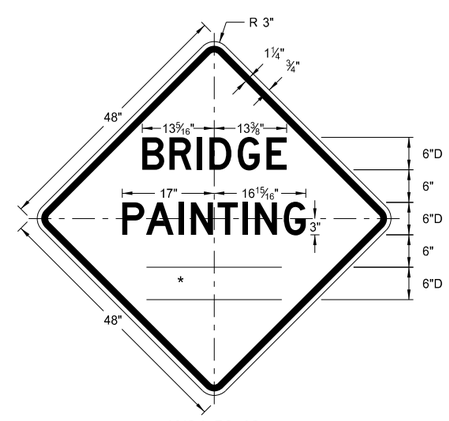
Background: orange



W21-50-48
Legend: black (non-refl)
Background: orange

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE

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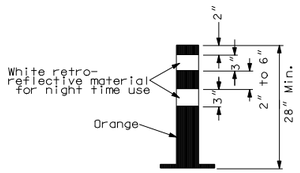
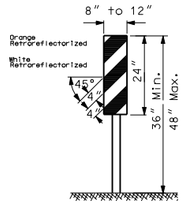
BARRICADE DETAILS AND CHANNELIZING DEVICES

D-704-13



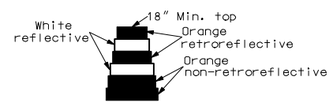
TUBULAR MARKER



VERTICAL PANEL

(Retroreflective sheeting shall be placed on both sides)

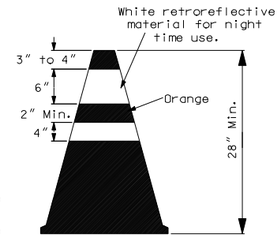
NOTE: Vertical panels used on the expressways or other high speed roadways shall be 12" by 24"



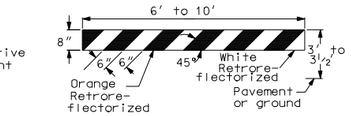
DELINEATOR DRUM

36" Min. height

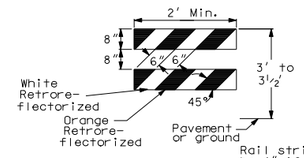
The markings on drums shall be orange and white stripes 4 to 6 inches wide. There shall be at least two orange and two white stripes. Where drums have ribs or indentations, there shall be no retroreflectorized sheeting in this area. This space shall be no more than 2 inches wide. The drum surface shall be prepared as recommended by the sheeting manufacturer before retro reflective sheeting is applied



CONE

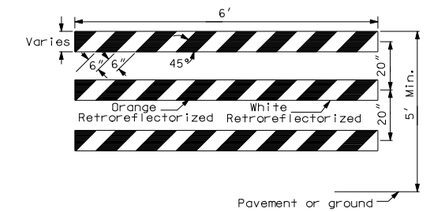


TYPE I BARRICADE



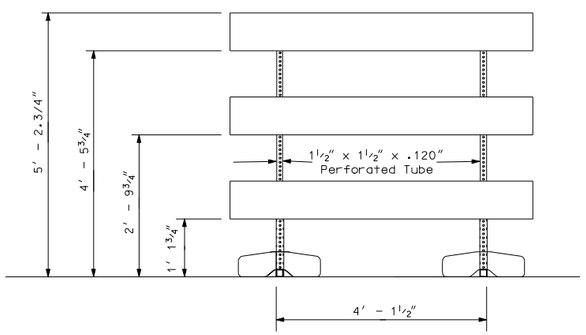
Rail stripe width shall be 4" if barricade length is less than 36".

TYPE II BARRICADE

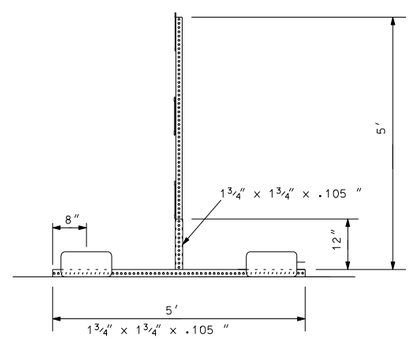


TYPE III BARRICADE

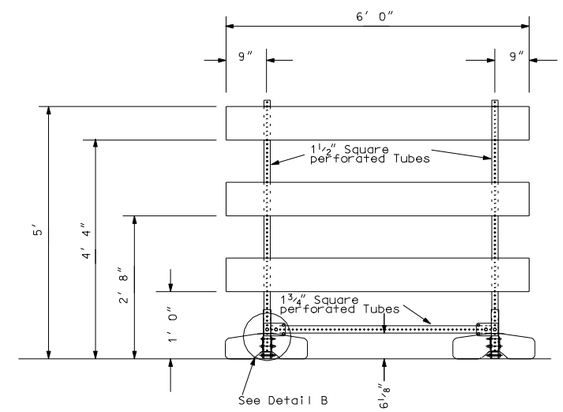
BARRICADES:
Number of retroreflectorized rail faces:
Type I - 2 (One each direction)
Type II - 4 (Two each direction)
Type III- 6 (Three in each direction)

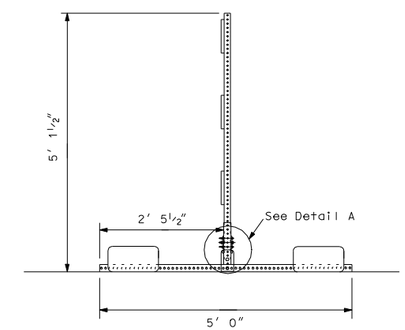


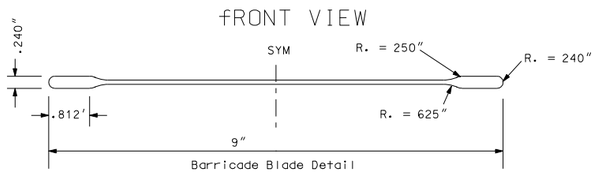
FRONT VIEW



END VIEW







Barricade Blade Detail

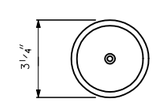
Ballast = 45lb sandbag at the end of each leg.

Barricade blade fastened to vertical supports with 2" corner bolts.

Vertical potion of leg is welded to horizontal portion on all four sides.

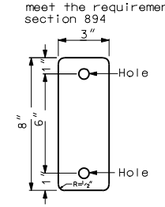
Masts slide inside vertical portion of legs. No bolts or fastenings devices used.

BARRICADE ASSEMBLY DETAIL
(Use when aluminum blade as detailed above)



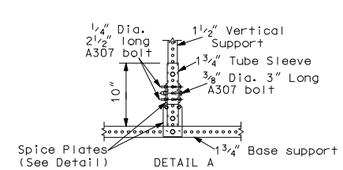
ACRYLIC PLASTIC REFLECTOR

Delineator reflector shall meet the requirements of section 894

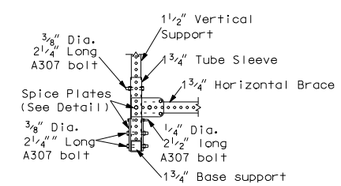


DELINEATOR REFLECTOR

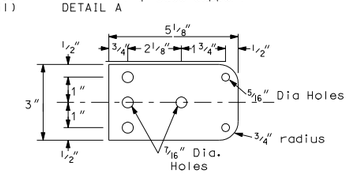
3"x8"- 18 Gauge galvanized steel sheet or 0.080" aluminum plate with white retroreflective sheeting (Type 3A or 3B) as specified in section 894 of the Standard Specifications.



DETAIL A



DETAIL B



SPLICE PLATE

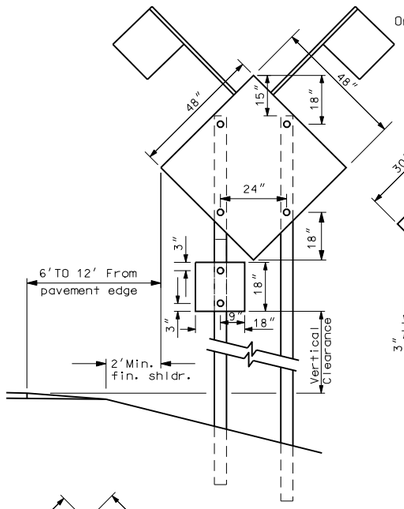
BARRICADE ASSEMBLY DETAIL
(Use when Plastic I-Beam w/ 1½" Hollow Core Flanges or 1" x 8" x72" wood boards.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-1-86	
REVISIONS	
DATE	CHANGE
08-03-87	Type sheeting
10-01-87	Delineator drum note
06-08-88	Barricade type III
06-01-92	General revision
06-10-93	General revision
09-23-93	Vertical panel
06-09-95	Reflective sheeting
03-01-02	Barricade type III assembly details
04-01-02	Type III barricade
12-01-04	PE stamp added
06-29-05	Revised Type II barricade stripe

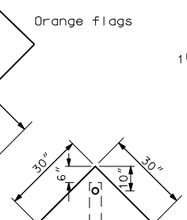
This document was originally issued and sealed by MARK S GAYDOS Registration Number PE-4518, on 06/29/05 and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION SIGN AND BARRICADE ASSEMBLY DETAILS

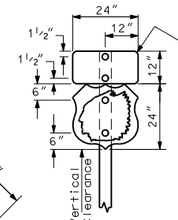
D-704-14



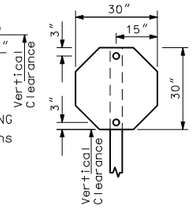
POST MOUNTING 48"x48" Signs



POST MOUNTING 30"x30" Signs

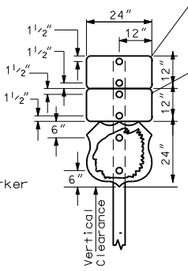


POST MOUNTING Assemblies with one cardinal direction sign & one route marker

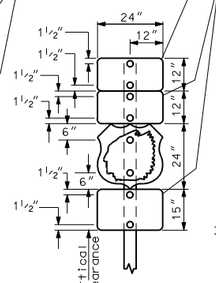


POST MOUNTING Sign R1-1-30

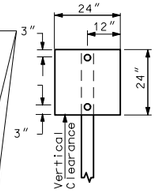
See note 7



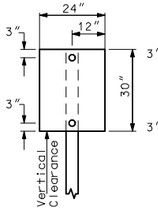
POST MOUNTING Assemblies with one cardinal direction sign, one detour sign & one route marker



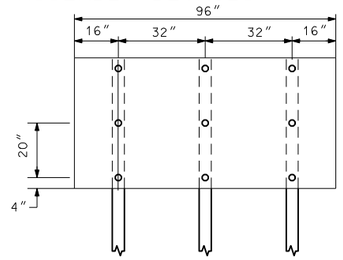
POST MOUNTING Assemblies with one cardinal direction sign, one detour sign, one route marker & one directional arrow.



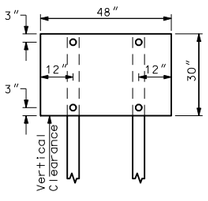
POST MOUNTING 24"x24" Signs



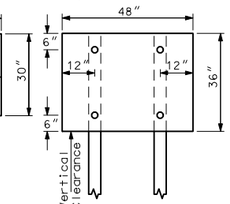
POST MOUNTING 24"x30" Signs



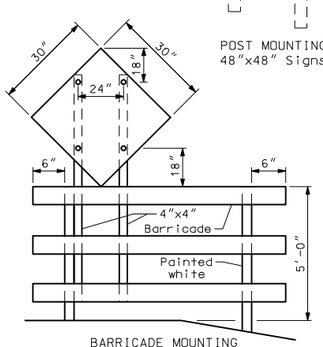
POST MOUNTING 48"x96" Signs



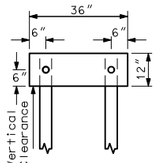
POST MOUNTING 48"x30" Signs



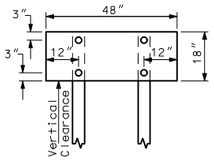
POST MOUNTING 48"x36" Signs



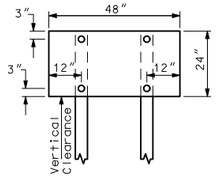
BARRICADE MOUNTING 48"x48" Signs



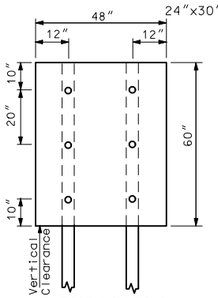
POST MOUNTING 36"x12" Signs



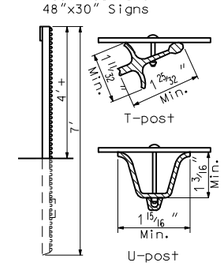
POST MOUNTING 48"x18" Signs



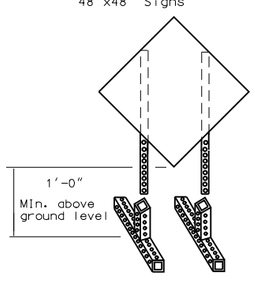
POST MOUNTING 48"x24" Signs



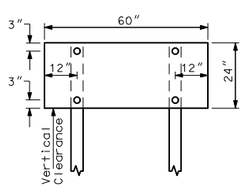
POST MOUNTING 48"x60" Signs



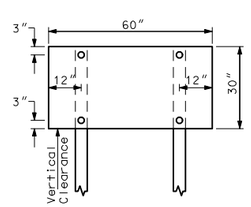
DELINEATOR ATTACHMENT AND POST MOUNTING DETAILS



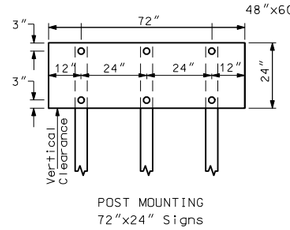
PORTABLE SIGN MOUNTING



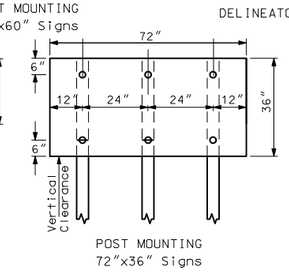
POST MOUNTING 60"x24" Signs



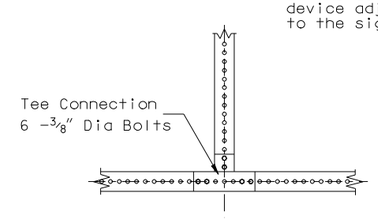
POST MOUNTING 60"x30" Signs



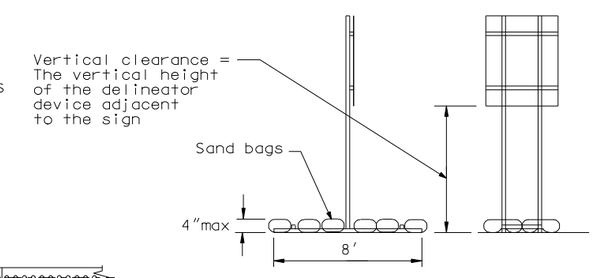
POST MOUNTING 72"x24" Signs



POST MOUNTING 72"x36" Signs

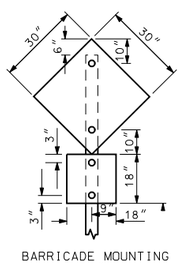


Post to Ground Support Connection

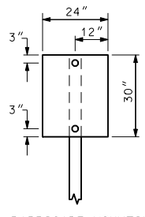


Post sizes shall be 2¼" perforated tube

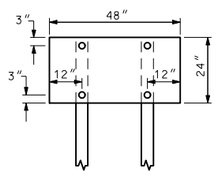
SKID MOUNTED SIGNS



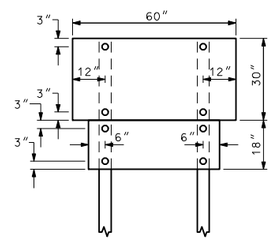
BARRICADE MOUNTING 30"x30" Signs



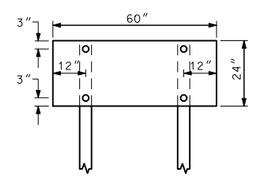
BARRICADE MOUNTING 24"x30" Signs



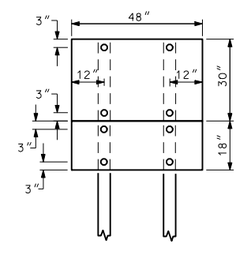
BARRICADE MOUNTING 48"x24" Signs



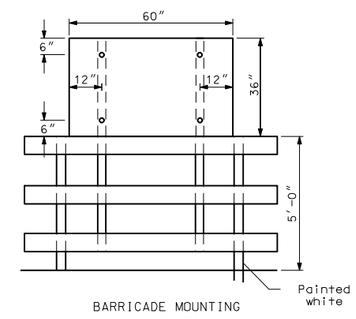
BARRICADE MOUNTING 60"x30" & 48"x18" Signs



BARRICADE MOUNTING 60"x24" Signs



BARRICADE MOUNTING 48"x30" & 48"x18" Signs



BARRICADE MOUNTING G20-1-60 Signs

NOTES:

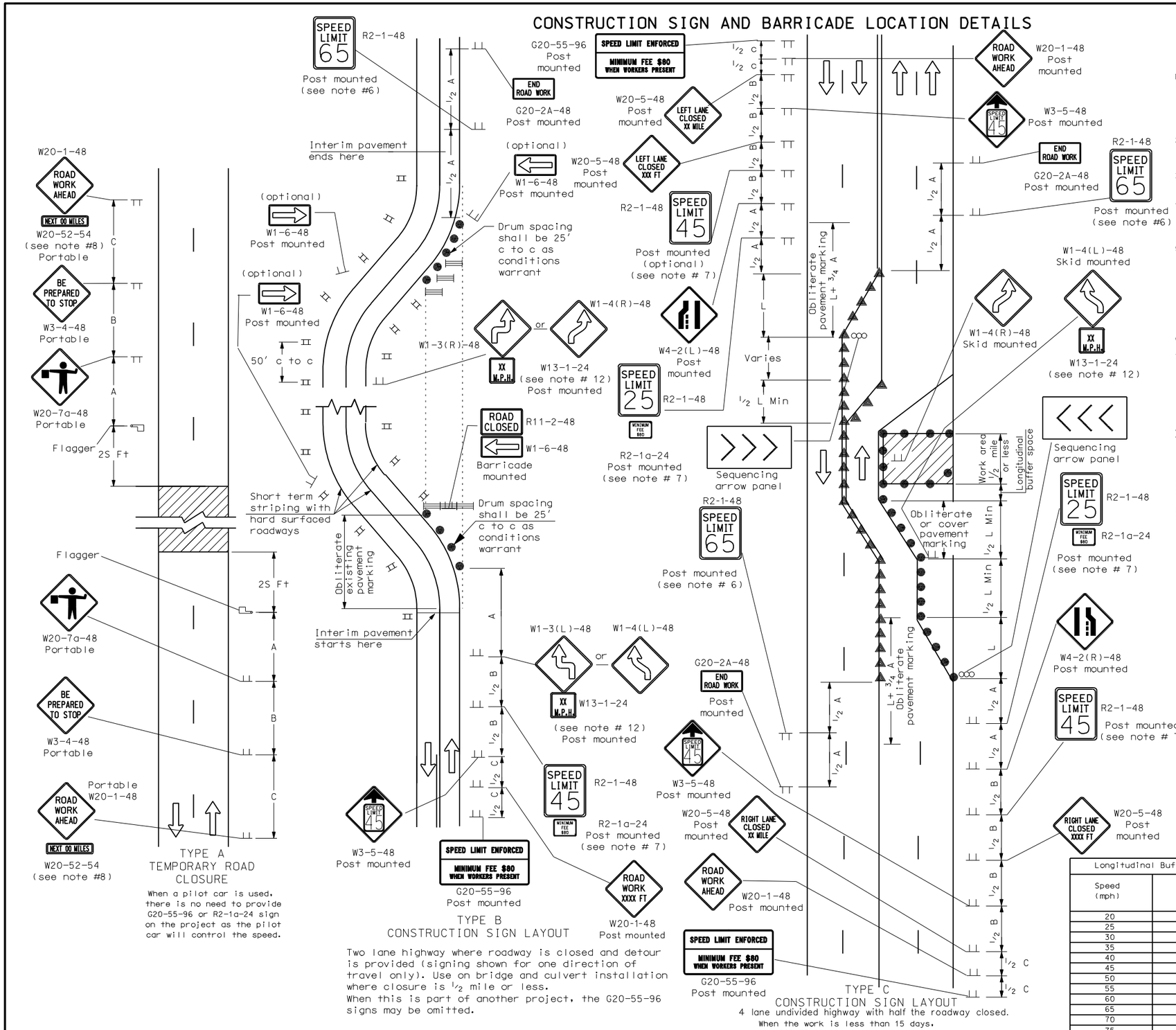
1. Barricade and Sign Supports: Wooden supports shall be painted white. Steel supports shall be galvanized or painted.
2. Barricade Mounting Signs: The bottom of the sign shall be flush with the top of the top rail. Wood sign posts shall be 4"x4" min. SFS or equivalent steel posts. All barricades and barricade mounted signs shall be assembled with 3/8" bolts.
3. Sign Supports: Sign supports shall be 4"x4" min. SFS or equivalent steel post. The anchor for steel supports shall have a stub height of 4" or less. Wood posts more than 4"x4" shall be breakaway. Sign supports shall be imbedded to a sufficient depth so that signs will remain plumb throughout duration of project. It is suggested that wood posts have a min. depth of embedment of 5' and steel posts be embedded a min. 3'-6".
   Material: All signs shall be 0.100" aluminum, 12 gauge steel, ½" plywood or other approved material.
   Holes: All holes to be punched round for 3/8" bolts.
4. Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate without a border and this plate installed and removed as required.
5. Advance Warning Flashing or Sequencing Arrow Panels: The minimum mounting height shall be 7 feet above the roadway to the bottom of the panel, except on vehicle mounted panels which shall be as high as practicable.
6. Delineator Posts: Typical fence post sections are shown in Attachment Details. Other types of metal fence posts may be substituted upon approval of the engineer. These substituted posts shall have reflectors attached similar to the ones shown.
7. Route Marker Auxiliary Signs: The route marker auxiliary signs such as the cardinal direction and directional arrows shall have background colors the same as the route marker they are used with (Interstate route markers, blue background, US and State route markers, white background, Interstate Business loop and spur, green background, and County route markers, blue background).
8. Vertical Clearance: Post mounted signs placed in rural areas shall have a vertical clearance of at least 5 feet measured from the bottom of the sign to the near edge of the driving lane. In business, commercial and residential districts where parking and/or pedestrian movement is likely to occur or where other obstructions to view, the distance between the bottom of the sign to the near edge of the driving lane shall be at least 7 feet. The height to the bottom of secondary signs mounted below another sign may be 1 foot less than the appropriate height specified. Large signs having an area exceeding 50 square feet that are installed on multiple breakaway posts shall be mounted a minimum of 7 feet above the ground.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-1-86	
REVISIONS	
DATE	CHANGE
08-01-88	Sign assembly
05-01-92	Sign assembly
03-30-93	Sign supports note
03-04-96	Sign height
08-15-96	Note 8
07-10-97	Note revision
07-31-98	Note & portable sign
10-01-99	Skid mounted sign
02-07-03	Vertical clearance note
11-30-04	Third post added to some signs
12-01-04	PE stamp added

This document was originally issued and sealed by MARK S GAYDOS, Registration Number PE-4518, on 12/01/04 and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS

D-704-15



Notes

1. Variables
   S = Numerical value of speed limit or 85th percentile.
   W = The width of taper.
   L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or W x $S^2/60$ for urban, residential, and other streets with speeds of 40 mph or less.
2. Barricade shown to be placed on roadway shall be on a moveable assembly. Sign to be mounted on barricades shall be mounted with the sign bottom on the top of the top barricade bar. Sign shown to be placed on roadway shall be placed on skid mounted assemblies.
3. Delineator drums, barricades or cones used for tapering traffic shall be spaced at the dimension "S". Delineator drums or cones used for tangents shall be spaced at 2 times dimension "S".
4. Existing striping shall be removed as required. Delineators will only be used when foreslope is 1V:4H or better and roadway alignment is visible to approaching vehicles. Vertical panels shall be used where roadways has steep slopes and alignment is not visible to approaching vehicles. Delineators and vertical panels shall be installed back to back.
5. Sequencing Arrow Panels
   Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface.
   Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph and 750 ADT or less).
   Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph and 5000 ADT or less).
   Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph and 5000 ADT).
6. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
7. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at 1/2 B.
8. Use when work area is 1 mile or longer.
9. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
10. Existing speed limit signs within a reduced speed zone shall be covered.
11. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
12. Where necessary, safe speed to be determined by the Engineer.
13. The contractor has the option of using portable sign supports in lieu of post mounted sign as shown on the standard drawings as specified in section 704.03 C.

ADVANCE WARNING SIGN SPACING

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY

- Type I barricade
- Type II barricade
- Type III barricade
- Sign
- Delineator drum
- Cones
- Work area
- Flagger
- Sequencing arrow panel
- Type A delineator or vertical panels back to back

Longitudinal Buffer Space

Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

10-1-86

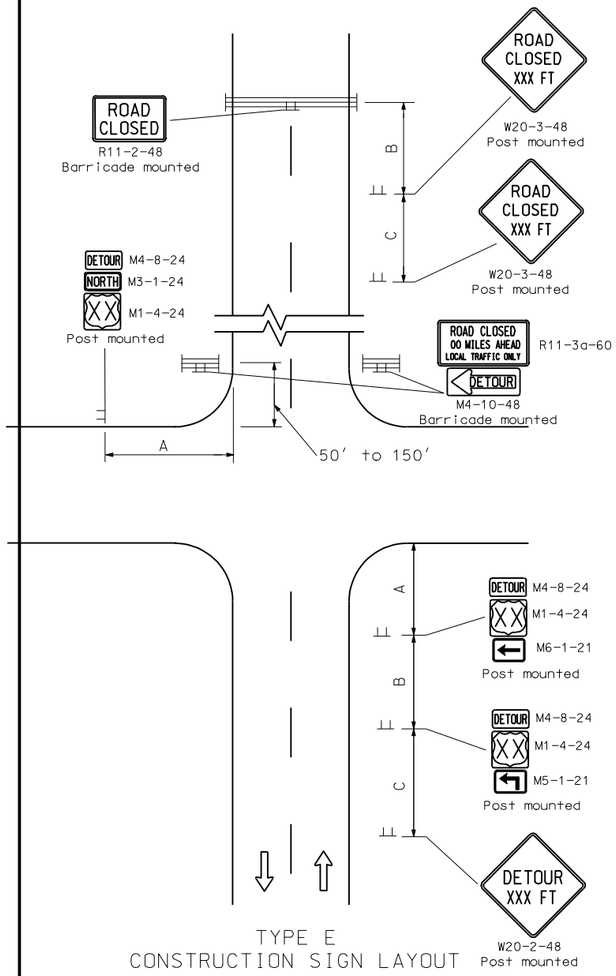
REVISIONS

DATE	CHANGE
01-05-01	Revised note 3
07-19-02	Reversed End Road Work & Speed Signs
07-25-03	Revised R2-1, R2-1a and W20-1
04-01-04	Change Fee Sign, Warning & Buffer Spacing
12-18-03	Relocated reverse curve
12-01-04	PE stamp added
06-29-05	Revised W4-2, Replaced R2-5a with W3-5, Rev. Adv. Warning Table, Rev. Note 7.
07-05-05	Changed W20-7b to W3-4

This document was originally issued and sealed by Mark S Gaydos Registration Number PE-4518, on 07/05/05 and the original document is stored at the North Dakota Department of Transportation

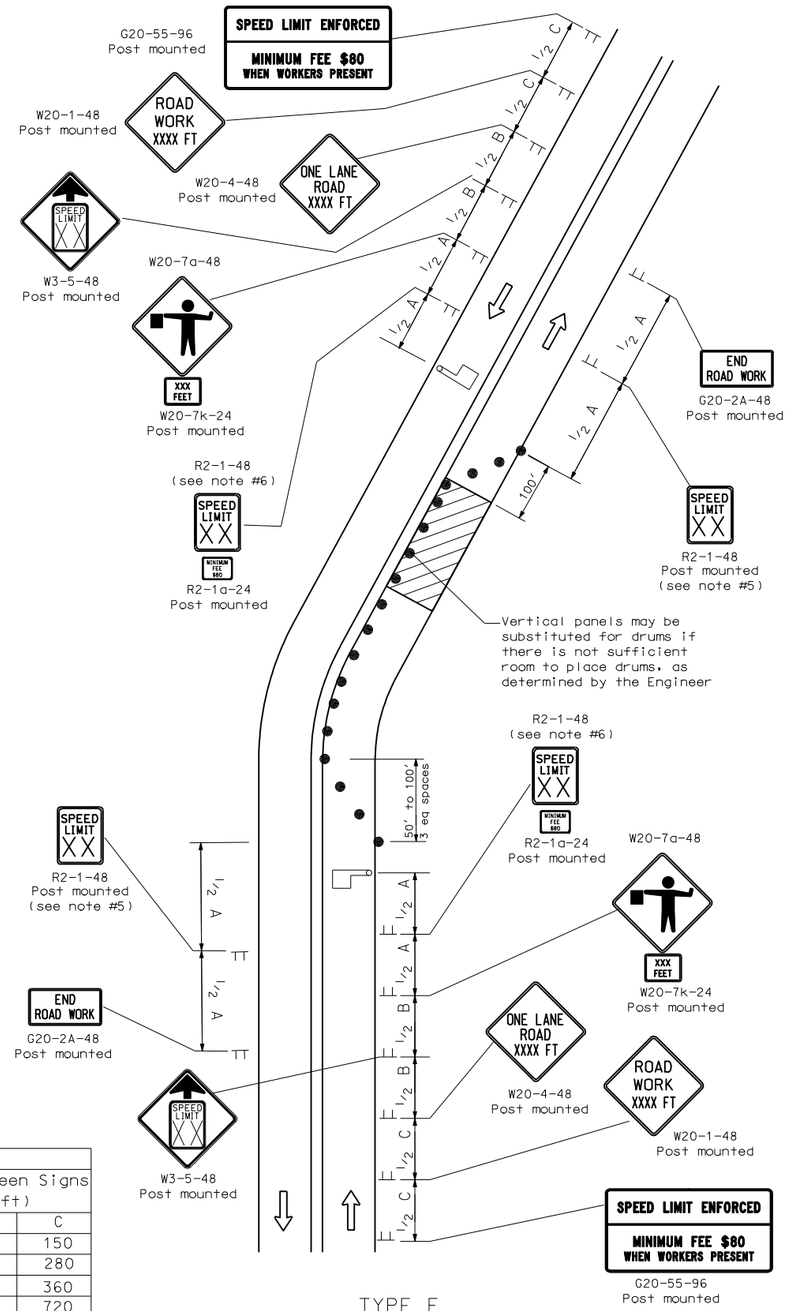
CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS

D-704-19



TYPE E
CONSTRUCTION SIGN LAYOUT

Used where a road is closed beyond a detour point. Signing shown for one direction only. Sign not shown on detour shall be shown in plans and installed and maintained by the contractor.



TYPE F
CONSTRUCTION SIGN LAYOUT

Two lane highway with one lane closed. Flagger is at a point where it is visible to approaching traffic.

Notes

1. Variables
   S = Numerical value of speed limit or 85th percentile.
   W = The width of taper
   L = Minimum length of taper, or S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater, or
   W x $S^2/60$ for urban, residential, and other streets with speeds of 40 mph or less.
2. Barricade shown to be placed on roadway shall be on a moveable assembly. Sign to be mounted on barricades shall be mounted with the sign bottom on the top of the top barricade bar. Sign shown to be placed on the roadway shall be placed on skid mounted assemblies.
3. Delineator drums used for tapering traffic shall be placed at 3 equal spaces. Delineator drums for tangents shall be spaced at 2 times dimension "S".
4. Sequencing Arrow Panels
   Panels should normally be placed at the beginning of the taper. Where shoulder width does not provide sufficient room, the panel should be moved closer to the work area so that it can be placed on the roadway surface.
   Type A shall be used on roadways with slow moving traffic speeds and low volume (25 mph and 750 ADT or less).
   Type B shall be used on roadways with moderate traffic speeds and volumes (40 mph and 5000 ADT or less).
   Type C shall be used on roadways with high traffic speeds and volumes (over 40 mph and 5000 ADT).
5. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
6. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
7. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
8. Existing speed limit signs within a reduced speed zone shall be covered.
9. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
10. Where necessary, safe speed to be determined by the Engineer.
11. The contractor has the option of using portable sign supports in lieu of post mounted sign as shown on the standard drawings as specified in section 704.03 C.
12. G20-55-96 or R2-1a-24 sign are not required when a pilot car operation is used.

KEY

Delineator Drum	Type I Barricade	Flagger
Type A Delineator	Type II Barricade	Sequencing Arrow Panel
Sign	Type III Barricade	Work/Hazard Area
Cone		

ADVANCE WARNING SIGN SPACING

Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

10-1-86

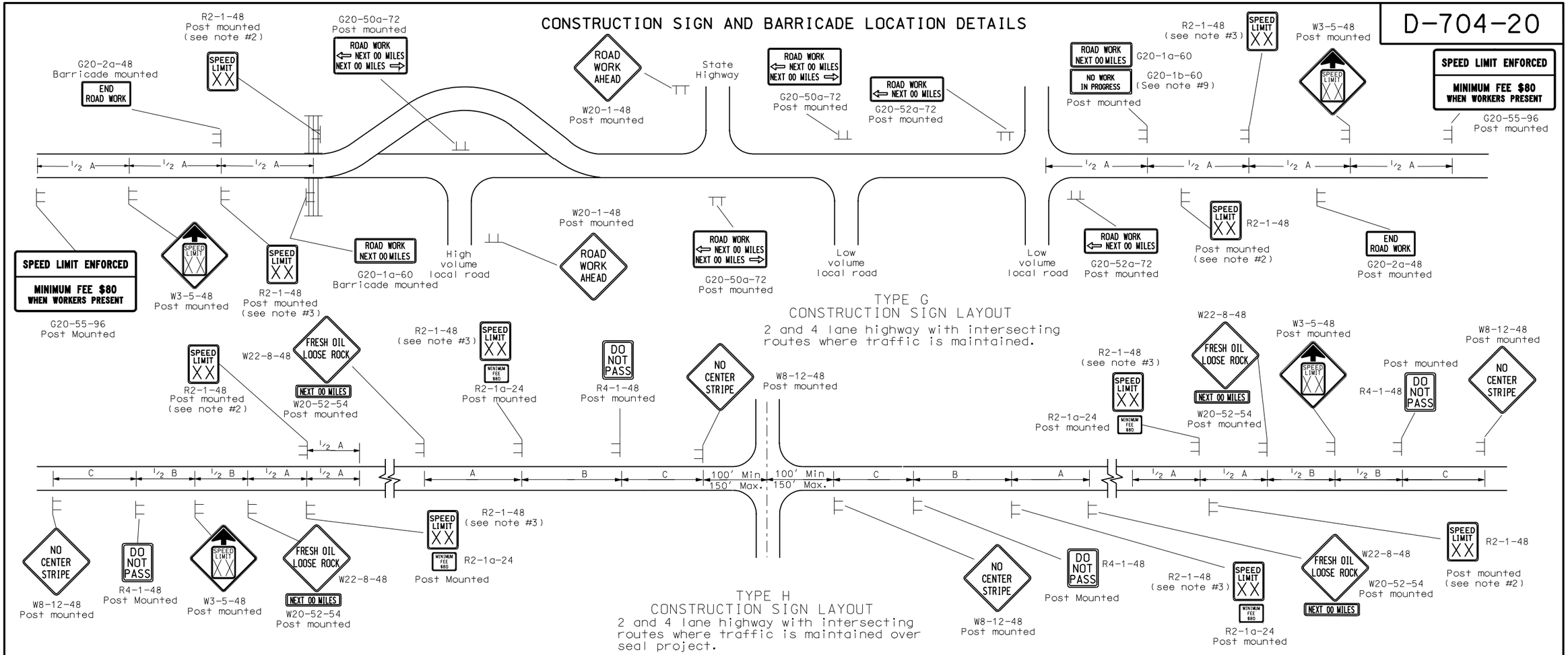
REVISIONS

DATE	CHANGE
07-19-02	Reversed End Road Work & Speed Limit Signs
07-25-03	Revised R2-1a and W20-1
01-16-04	Revised type F
04-01-04	Revised fee sign & Warning sign spacing. Rev. note 6. add note 12
12-01-04	PE stamp added
06-29-05	Added W3-5 to type F. Rev. Adv. Warning Table. Rev. Note 6
04-05-06	Showed signing for opposite direction
02-16-07	Added W3-5-48 to opposite direction of Type F layout

This document was originally issued and sealed by MARK S GAYDOS Registration Number PE-4518, on02/16/2007and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS

D-704-20



TYPE G
CONSTRUCTION SIGN LAYOUT

2 and 4 lane highway with intersecting routes where traffic is maintained.

TYPE H
CONSTRUCTION SIGN LAYOUT

2 and 4 lane highway with intersecting routes where traffic is maintained over seal project.

1. Barricade shown to be placed on roadway shall be on a moveable assembly. Sign to be mounted on barricades shall be mounted with the sign bottom on the top of the top barricade bar. Sign shown to be placed on the roadway shall be placed on skid mounted assemblies.
2. The speed limit shall be re-established. The exact speed limit shall be determined in the field, dependent on location and conditions.
3. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 MPH below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 MPH. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
4. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
5. Existing speed limit signs within a reduced speed zone shall be covered.
6. Sign no. R2-1-48, R2-1a-24, R4-1-48, W22-8-48, W20-52-54, and W8-12-48 shall be placed just after all important intersections and every five miles in either direction. Sign no W8-12-48 shall be placed when traffic volumes are 750 ADT or less. No short term markings are placed when this condition exists.
7. The contractor has the option of using portable sign supports in lieu of post mounted sign as shown on the standard drawings as specified in section 704.03 C.
8. Type H construction sign traffic control shall have the speed limit signs covered or removed once the loose aggregate has been removed.
9. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
10. The layouts show the signs needed before work begins. The requirements at the actual work areas will require the use of other standards. If the speed limit is reduced in the work areas, the speed limit signs shall have the R2-1a-24 sign placed below.

KEY

- Type I barricade
- Type II barricade
- Type III barricade
- Sign
- Delineator drum
- Cones
- Work area
- Flagger
- Sequencing arrow panel
- Type A delineator or vertical panels back to back

ADVANCE WARNING SIGN SPACING

Road Type	Distance Between Signs Min. (ft) A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

10-1-86

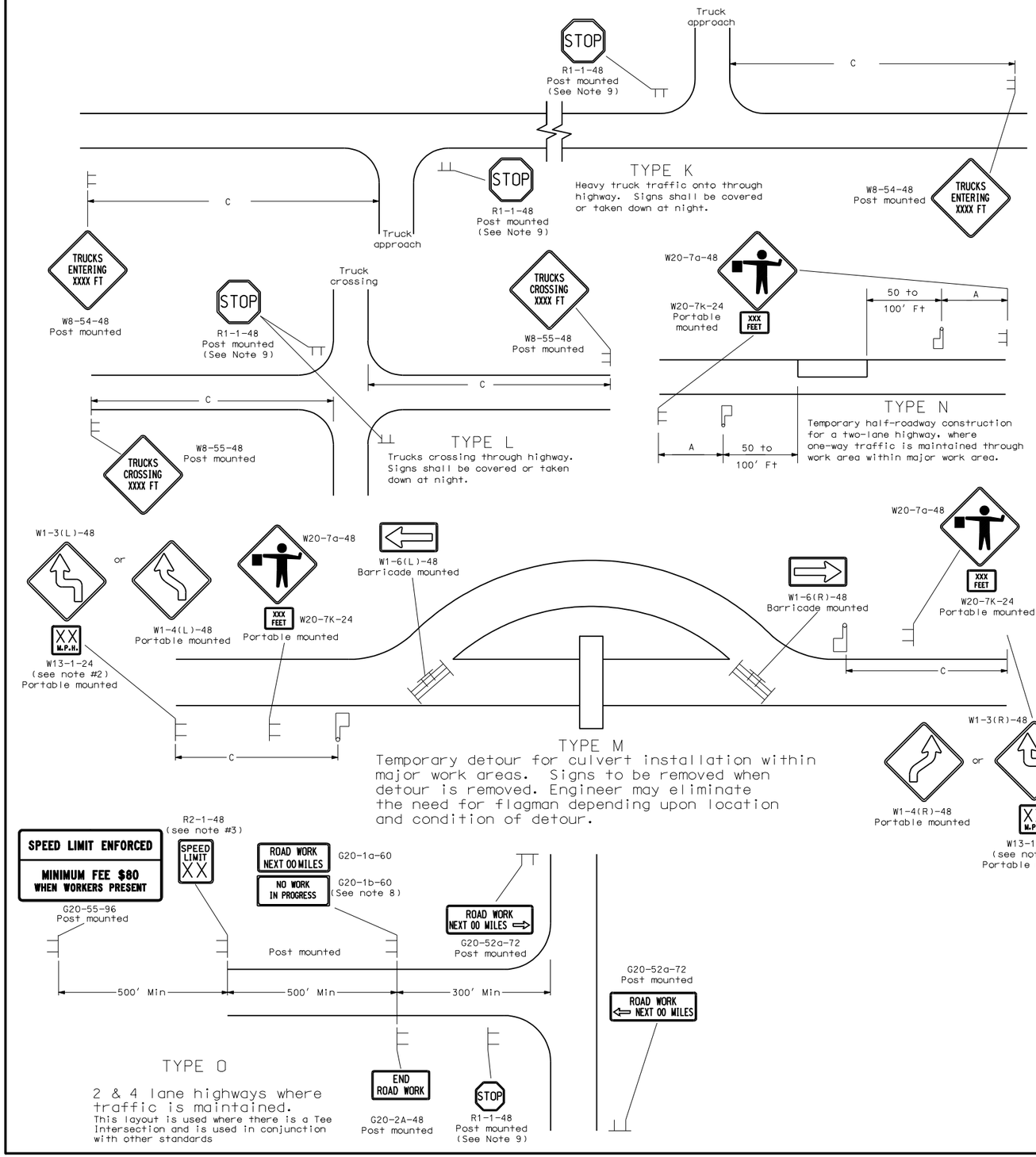
REVISIONS

DATE	CHANGE
08-15-96	Revise flag note
10-01-99	General revisions
10-18-01	Added note 8 & 9
07-19-02	Rev. end road work & speed limit sign
07-25-03	Rev. R2-1a & W20-1
04-01-04	Rev. fee sign & warning sign spacing Rev note 3, add note 10
12-01-04	PE Stamp added
06-29-05	Added W3-5 to Type H and Type G. Rev. Adv. Warning Table. Rev. Note 3
04-05-06	Corrected sign W3-5

This document was originally issued and sealed by MARK S. GAYDOS, Registration Number PE-4518, on 04/05/06 and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS

D-704-22



Notes

1. Barricade shown to be placed on roadway shall be on a moveable assembly. on the top of the top barricade bar. Sign shown to be placed on the roadway Sign to be mounted on barricades shall be mounted with the sign bottom shall be placed on skid mounted assemblies.
2. Where necessary, safe speed to be determined by the Engineer.
3. The reduced speed limit shall be determined dependent on the in place speed limit before construction. The speed limit reduction should not exceed 10 mph below the existing speed limit, unless the design speed of the work zone feature has been reduced below the 10 mph. In this case, the speed limit reduction shall not exceed 30 MPH. Where speed limits are to be reduced more than 30 MPH, a second speed limit sign shall be installed with the desired speed reduction but shall not exceed 30 MPH. The second speed limit sign shall be placed at ½ B.
4. When warning signs are used in urban areas and the signs are not portable, flags shall be installed. The flags shall be 24 inches square, mounted perpendicular to the edges of the diamond sign, and at such a distance above the edge so that when the flag is limp it will not touch the sign. Rural areas will not require flags.
5. Existing speed limit signs within a reduced speed zone shall be covered.
6. Obliterated or covered pavement marking shall be paid for as Obliteration of Pavement Marking. The covering shall be approved by the engineer.
7. The contractor has the option of using portable sign supports in lieu of post mounted sign as shown on the standard drawings as specified in section 704.03 C.
8. The contractor shall install the G20-1b-60 sign when work is suspended for winter.
9. If existing stop sign is in place, a 48" stop sign is not required.

KEY

- Type I barricade
- Type II barricade
- Type III barricade
- Sign
- Delineator drum
- Cones
- Work area
- Flagger
- Sequencing arrow panel
- Type A delineator or vertical panels back to back

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

10-1-86

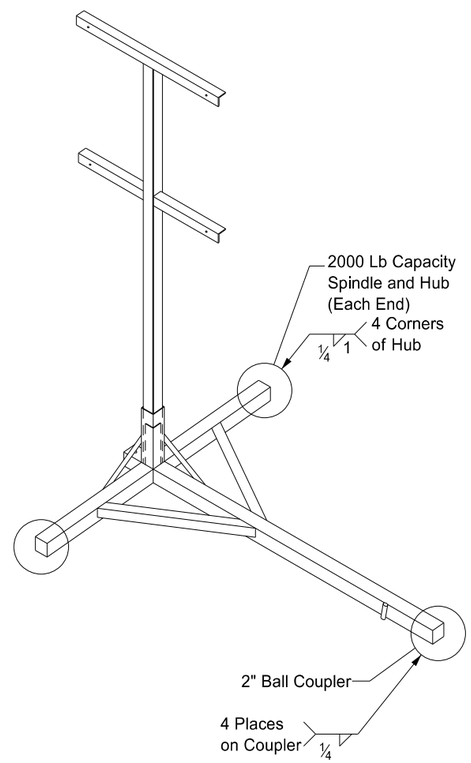
REVISIONS

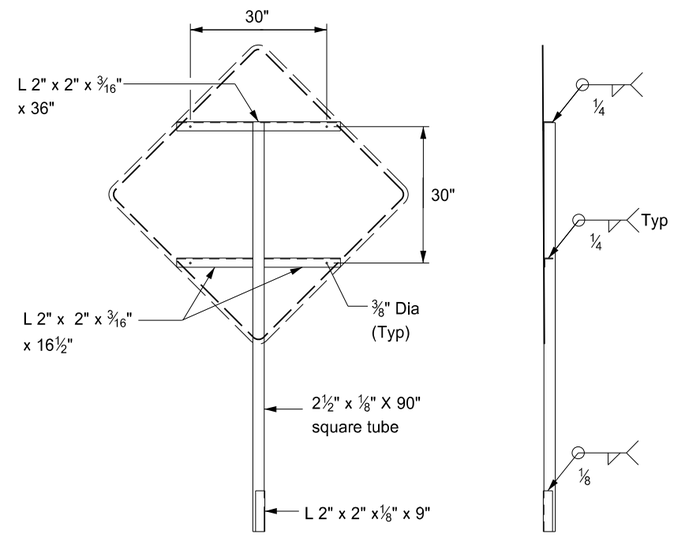
DATE	CHANGE
09-30-93	General revisions
06-21-95	General revisions
08-15-96	Revise flag note
10-01-99	General revisions
02-02-00	W8-55-48
10-17-02	Deleted Work In Progress Sign
07-25-03	Revised R2-1a
04-01-04	Revised fee sign & Warning sign spacing. Revised note 3
12-01-04	PE stamp added
02-14-05	Added note 9 and revised stop sign size
06-29-05	Rev. Adv. Warning Table. Rev. Note 3

This document was originally issued and sealed by Mark S Gaydos Registration Number PE-4518, on 06/29/05 and the original document is stored at the North Dakota Department of Transportation

PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50

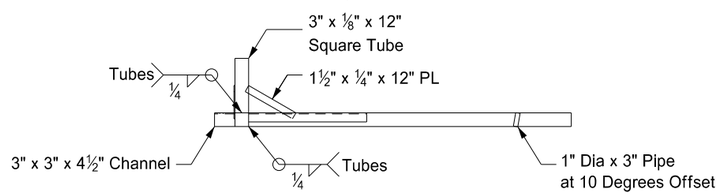




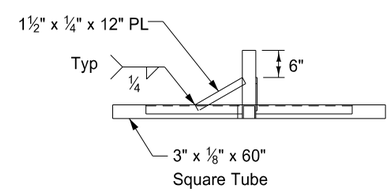
FRONT

RIGHT

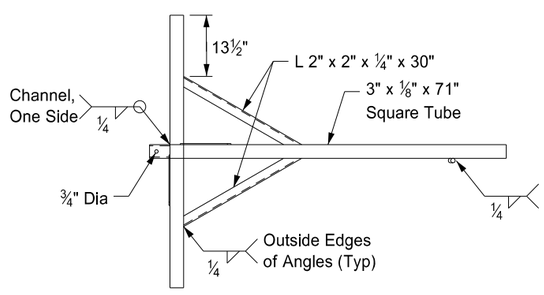
SIGN SUPPORT



FRONT



RIGHT



TOP

TRAILER

Notes:

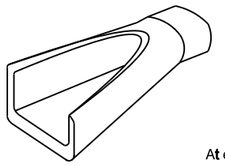
1. The maximum weight of the assembly is 250 pounds.
2. Use a 14" wheel and tire.
3. Automotive and equipment axle assemblies may not be used for trailer-mounted sign supports.
4. Other NCHRP 350 crash tested assemblies are acceptable.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE

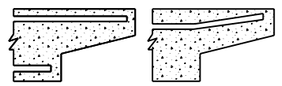
This document was originally issued and sealed by Roger Weigel Registration Number PE- 2930 , on 11/23/10 and the original document is stored at the North Dakota Department of Transportation

REINFORCED CONCRETE PIPE CULVERT AND END SECTIONS

D-714-01

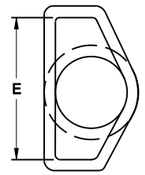


PERSPECTIVE

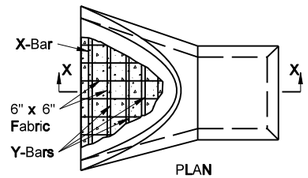


ARRANGEMENT FOR REINFORCEMENT

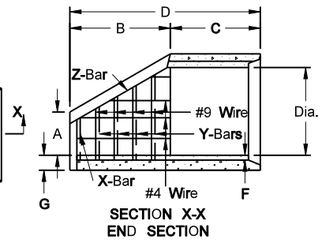
At end of 36" to 106" pipe. At end of 12" to 33" pipe.



END VIEW



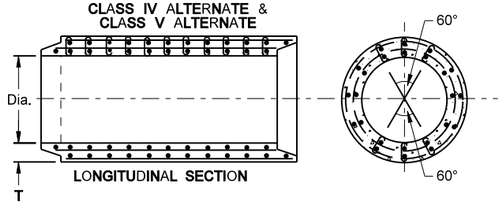
PLAN



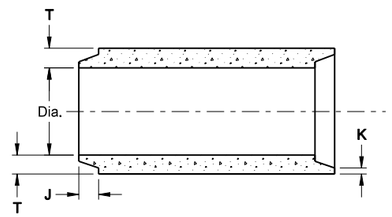
SECTION X-X
END SECTION
Equivalent to Class III Pipe

END SECTION										
TERMINAL DIMENSIONS								REINFORCING STEEL		
DIA	A	B	C	D	E	F	G	X	Y	Z
12	0'-4"	2'-0"	4'-0⅞"	6'-0⅞"	2'-0"	2"	2"	2-1/4" x 2'	6-1/4"x 2' @ 6"c.c.	2-1/4"x 4'
15	0'-6"	2'-3"	3'-10"	6'-1"	2'-6"	2¼"	2¼"	2-1/4" x 2½'	6-1/4"x 2½' @ 6"c.c.	2-3/8"x 4'
18	0'-9"	2'-3"	3'-10"	6'-1"	3'-0"	2½"	2½"	2-3/8" x 3'	6-1/4"x 3' @ 6"c.c.	2-3/8"x 4'
21	0'-9"	3'-0"	3'-1½"	6'-1½"	3'-6"	2¾"	2¾"	2-3/8" x 3½'	8-1/4"x 3½' @ 6"c.c.	2-3/8"x 5'
24	0'-9½"	3'-7½"	2'-6"	6'-1½"	4'-0"	3"	3"	2-1/2" x 4'	8-3/8"x 4' @ 8"c.c.	2-3/8"x 6'
27	0'-10½"	4'-1½"	2'-0"	6'-1½"	4'-6"	3¼"	3¼"	2-1/2 " x 5'	8-3/8"x 5' @ 9"c.c.	2-3/8"x 6'
30	1'-0"	4'-6"	1'-7¾"	6'-1¾"	5'-0"	3½"	3½"	2-1/2 " x 5'	12-3/8"x 5' @ 8"c.c.	2-1/2"x 6'
36	1'-3"	5'-3"	2'-10¼"	8'-1¾"	6'-0"	4"	4"	2-1/2 " x 6'	12-3/8"x 6' @ 6"c.c.	2-1/2"x 8'
42	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	4½"	4½"	2-1/2" x 7'	12-1/2"x 7' @ 9"c.c.	2-1/2"x 8'
48	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	5"	5"	2-1/2" x 8'	16-1/2"x 8' @ 8"c.c.	2-1/2"x 8'
54	2'-3"	5'-5"	2'-9¼"	8'-2¼"	7'-6"	5½"	5½"	2-1/2" x 8'	16-1/2"x 8' @ 7"c.c.	2-1/2"x 8'
60	2'-11"	5'-0"	3'-3"	8'-3"	8'-0"	6"	5"	2-1/2" x 9'	16-1/2"x 9' @ 6"c.c.	2-1/2"x 9'
66	2'-6"	6'-0"	2'-3"	8'-3"	8'-6"	6½"	5½"	2-1/2" x 9'	22-1/2"x 9' @ 6"c.c.	2-1/2"x 9'
72	3'-0"	6'-6"	1'-9"	8'-3"	9'-0"	7"	6"	2-1/2" x 10'	24-1/2"x 10' @ 6"c.c.	2-1/2"x 9'
78	3'-0"	7'-6"	1'-9"	9'-3"	9'-6"	7½"	6½"	2-1/2" x 10'	28-1/2"x 10' @ 6"c.c.	2-1/2"x 10'
84	3'-0"	7'-6½"	1'-9"	9'-3½"	10'-0"	8"	6½"	4-1/2" x 10'	28-1/2"x 10' @ 6"c.c.	4-1/2"x 10'
90	3'-5"	7'-3½"	2'-0"	9'-3½"	11'-0"	8½"	6½"	4-1/2" x 11'	28-1/2"x 11' @ 6"c.c.	4-1/2"x 10'

CLASS IV ALTERNATE &
CLASS V ALTERNATE



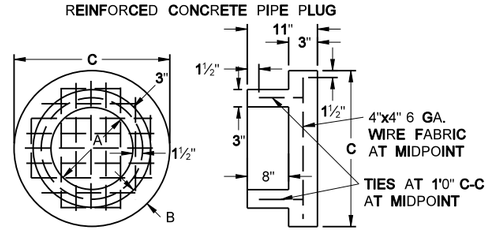
LONGITUDINAL SECTION



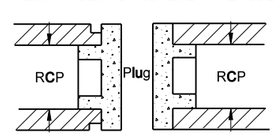
		All Classifications of Round Concrete Pipe				CLASS IV ALTERNATE								CLASS V ALTERNATE						
						D-LOAD TO PRODUCE A 0.01 INCH CRACK														
						2000								3000						
						D-LOAD TO PRODUCE ULTIMATE LOAD														
						3000								3750						
Internal Dia.of pipe in inches	Cross-Sectional Water Area	Weight per lin. foot Circular Std. Wall	Joint J. Groove End Min./Max.	Joint K. Tongue & End Min.	Minimum Wall Thickness (T)	5000 P.S.I. Inner Cage Ai	Ellip Cage Ae	Outer Cage Ao	Shear Steel N	S	Ar	Height of Fill Normal Backfill		5000 P.S.I. Inner Cage Ai	Ellip Cage Ae	Outer Cage Ao	Shear Steel N	S	Ar	Height of Fill Normal Backfill
Dia	Sq. ft.	Lbs.	In.	In.	In.	Sq.in	Sq.in	Sq.in	No.	In.	Sq.in	Ft.		Sq.in	Sq.in	Sq.in	No.	In.	Sq.in	Ft.
12	0.79	92	1⅝-2⅜	¾	2															
15	1.23	127	1¾-2¾	⅞	2¼															
18	1.77	168	1⅞-2⅞	1	2½															
21	2.40	214	1⅞-3⅛	1⅛	2¾															
24	3.14	265	2¾-3¾	1⅛	3															
27	3.98	322	2¾-4	1¼	3¼															
30	4.91	384	3¼-4¼	1¼	3½															
33	5.94	452	3¼-4¼	1½	3¾															
36	7.07	524	3¼-4¼	1½	4															
42	9.62	685	3¾-4¾	1¾	4½															
48	12.57	685	3⅝-4¾	1⅞	5									.66	.33	.50	8	4	.22	24-35
54	15.90	1070	4⅛-5¼	2	5½									.74	.37	.56	9	4	.22	24-35
60	19.63	1296	4½-5½	2¼	6	.54	.27	.41	7	6	.22	16-24		.82	.41	.62	7	6	.22	24-35
66	23.76	1542	5-6	2⅝	6½	.60	.30	.45	8	6	.22	16-24		.88	.44	.66	8	6	.22	24-35
72	28.27	1810	5⅝-6¾	2⅞	7	.64	.32	.48	8	6	.23	16-24		.96	.48	.72	8	6	.23	24-35
78	33.18	2098	6⅛-7¼	2⅞	7½	.70	.35	.53	9	6	.25	16-24		1.04	.52	.78	9	6	.25	24-35
84	38.48	2410	5⅝-7¾	3⅛	8	.76	.38	.57	10	6	.28	16-24		1.12	.56	.84	10	6	.28	24-35
90	44.18	2793	6¾-8½	3⅛	8½	.82	.43	.62	11	6	.31	16-24		1.20	.65	.90	11	6	.31	24-35
96	50.27	3092	7-8¼	3½	9	.88	.46	.66	11	6	.34	16-24		1.32		.99	11	8	.34	24-35
102	56.75	3466	7-8¼	3½	9½	.94	.52	.71	12	6	.37	16-24		1.42		1.07	12	8	.37	24-35
108	63.62	3864	7⅛-8½	3¾	10	1.02	.57	.76	12	6	.40	16-24								

REINFORCED CONCRETE PIPE PLUG

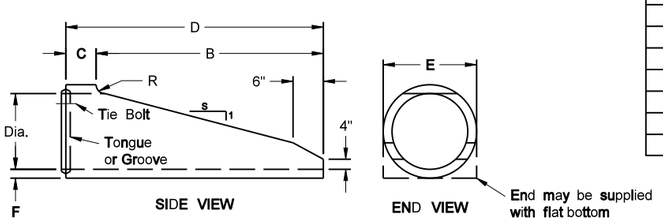
CONCRETE PIPE PLUG			
DIMENSIONS (in inches)			
PIPE DIAMETER	A	B	C
15	8	2.25	19.5
18	11	3.0	23.0
21	14	3.25	26.5
24	17	3.50	30.0
27	20	3.75	33.5
30	23	4.0	37.0
33	26	4.25	40.5
36	29	4.50	44.0
42	35	5.0	51.0
48	41	5.50	58.0



CONCRETE SHALL CONFORM TO STRENGTH REQUIREMENTS FOR REINFORCED CONCRETE PIPE CULVERTS, CL. II.



TRAVERSABLE END SECTION



SIDE VIEW END VIEW

TRAVERSABLE END SECTION							
DIA	B	C	D	E	F	R	S
15"	4'	9"	4'-9"	1'-7½"	2¼"	3"	6
18"	5'-9"	9"	6'-6"	1'-11"	2½"	3"	6
24"	6'	1'	7'	2'-6"	3"	3"	4
30"	7'-6"	1'	8'-6"	3'-1"	3½"	3½"	4
36"	7'-6"	15"	7'-3"	3'-8"	4"	3"	4

NOTES (Traversable End Section):

1. Manufactured in accordance with applicable portions of ASTM C76/AASHTO M170.
2. Reinforcement per class II RCP with double reinforcement in the upper 120° of the full barrel portion.

NOTES:

1. All reinforcement shall be electrically welded cold drawn steel wire fabric.
2. Circular reinforcement shall lap in accordance to AASHTO M170.
3. All circular, longitudinal, and elliptical reinforcement shall be assembled and securely fastened in cage fashion so as to maintain reinforcement in exact shape and correct positions within the forms.
4. Laying length of pipe: 12" to 66" (incl.) = not less than 4 feet
   66" to 108" (incl.) = not less than 6 feet
5. Joints shall be sealed with rubber gaskets or with sealer approved by the engineer whenever pipe are specified for storm drain or sanitary sewers.
6. Welded steel wire fabric may be substituted for the reinforcing steel bars but must match the area of steel provided by the bars and the lap of the fabric must be in accordance with AASHTO specifications
7. All Reinforcing Steel shall meet AASHTO M170 requirements.

Ai, Ae, Ao = Minimum circumferential reinforcement required in square inches per lineal foot of pipe.
Ar = Minimum radial reinforcement required in square inches per square foot of pipe.
N = Minimum number of rows of radial reinforcement at top and bottom of pipe.
S = Maximum circumferential spacing of rows of radial reinforcing.

SEE STANDARD D-714-22 FOR DETAILS OF CONCRETE PIPE TIES (TIE BOLTS).

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

10-1-86

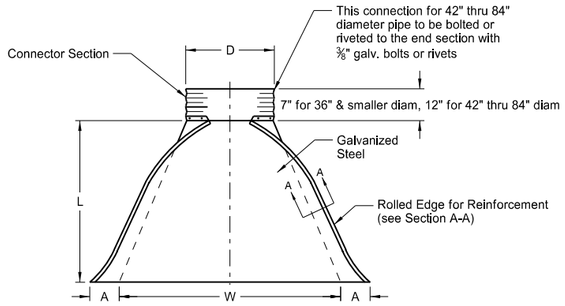
REVISIONS

DATE	CHANGE
11-05-86	Note added
07-17-87	Added pipe plug detail
09-01-88	Reinforcement cage
03-10-95	General revisions
12-23-98	Note # 6, 30° FES
12-01-04	PE stamp added
12-08-08	Major Revisions

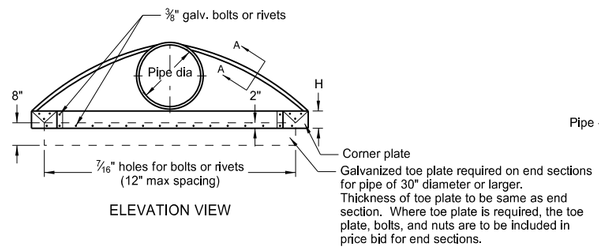
This document was originally issued and sealed by Terrence R. Udland, Registration Number PE- 2674, on 12/18/2008 and the original document is stored at the North Dakota Department of Transportation

ROUND CORRUGATED STEEL PIPE CULVERTS AND END SECTIONS

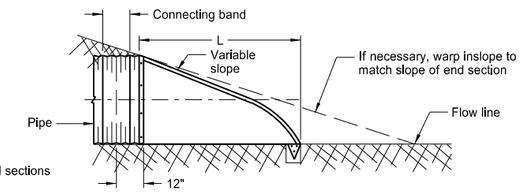
D-714-4



PLAN VIEW



ELEVATION VIEW



TYPICAL CROSS SECTION
(showing connector section)

* * PIPE DIA.	GALV. THICK.	END SECTION DIMENSIONS					APPROX. SLOPE	BODY
		A	B	H	L	W		
IN	IN	IN	IN	IN	IN	IN	RATE	PIECE
15	0.064	7	8	6	26	30	2½:1	1
18	0.064	8	10	6	31	36	2½:1	1
24	0.064	10	13	6	41	48	2½:1	1
30	0.079	12	16	8	51	60	2½:1	1 or 2
36	0.079	14	19	9	60	72	2½:1	2
42	0.109	16	22	11	69	84	2½:1	2
48	0.109	18	27	12	78	90	2½:1	2
54	0.109	18	30	12	84	102	2:1	2
* 60	0.109	18	33	12	87	114	1¾:1	3
* 66	0.109	18	36	12	87	120	1½:1	3
* 72	0.109	18	39	12	87	126	1 1/3 :1	3
* 78	0.109	18	42	12	87	132	1¼:1	3
* 84	0.109	18	45	12	87	138	1 1/6 :1	3

* These sizes have 0.109" sides and 0.138" center panels.

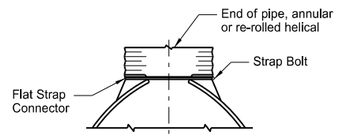
* * Pipe diameter is equal to dimension "D" of end section.

Manufacturers tolerances of above dimensions will be allowed.

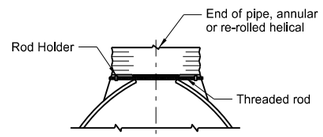
Splices to be the lap riveted type.

Multiple panel bodies shall have lap seams which are to be tightly joined with ⅜" dia. galv. bolts or rivets. Nuts to be torqued to 25 foot-lbs ±.

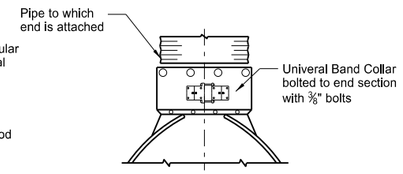
SECTION A-A



TYPE #1
For circular pipes with diameter 24" & smaller

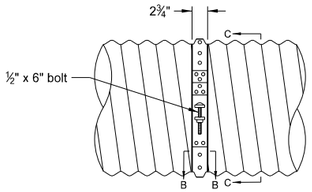


TYPE #2
For circular pipes with diameter 30" through 36"

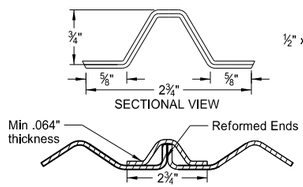


TYPE #3
For all pipe sizes

COUPLING BAND DIMENSIONS				
COUPLING TYPE	CORRUGATION PITCH x DEPTH	PIPE SIZE	COUPLING BAND LENGTH	MIN. BAND THICKNESS
Hat Band	2⅔" x ½"	12" - 48"	2¾"	.064"
Annular Band	2⅔" x ½"	12" - 72"	12"	.052"
		78" - 84"	12"	.079"
	3" x 1"	48" - 120"	14"	.052"
Hugger Band	2⅔" x ½" Rerolled End	12" - 72"	10½"	.052"
		78" - 84"	10½"	.079"
	3" x 1" Rerolled End	48" - 120"	10½"	.052"
	5" x 1" Rerolled End	48" - 120"	12"	.064"



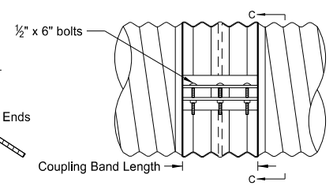
SIDE VIEW



SECTIONAL VIEW

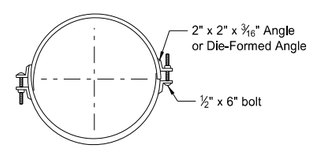
SECTION B-B

HAT BAND FOR FLANGED END PIPE

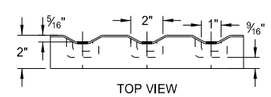


SIDE VIEW

ANNULAR BAND

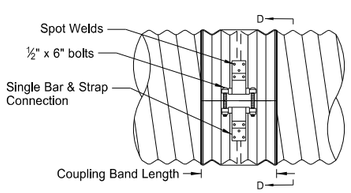


SECTION C-C
Angle Connection

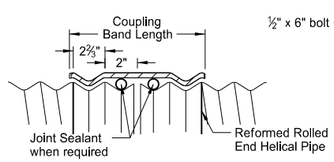


TOP VIEW

Die-Formed Angle Connector

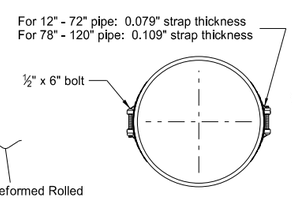


SIDE VIEW

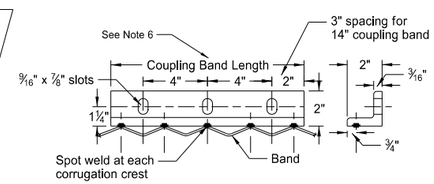


SECTIONAL VIEW

HUGGER COUPLING BAND

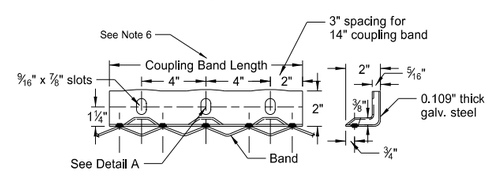


SECTION D-D
Bar & Strap Connection



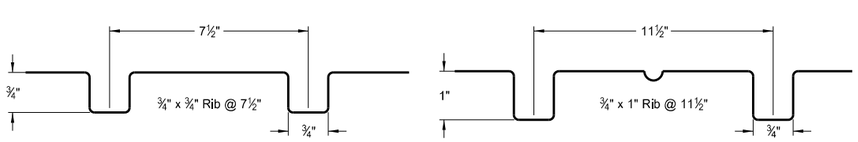
SIDE VIEW
END VIEW

2" x 2" x 3/16" Angle Connector

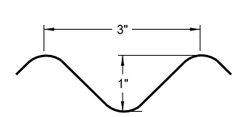


SIDE VIEW
END VIEW

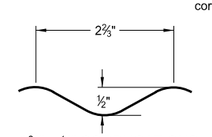
Die-Formed Angle Connector



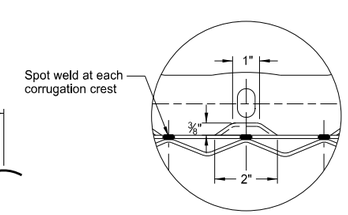
SPIRAL RIB CORRUGATIONS



3" x 1" CORRUGATIONS
(5"X1" corrugation may be used in lieu of 3"x1")



2⅔" x ½" CORRUGATIONS



Detail A

NOTES:

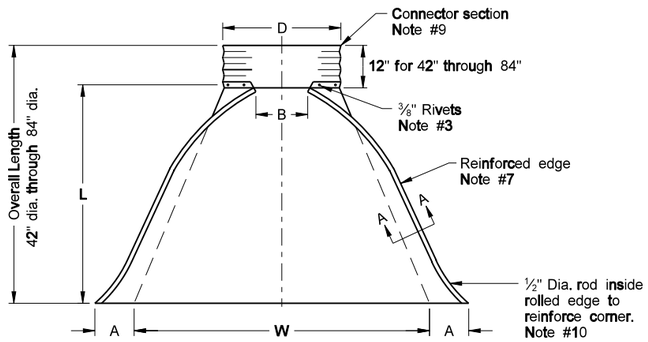
1. Pipes and connecting bands shall conform to applicable sections of NDDOT Standard Specifications and to AASHTO M-36.
2. Top edge of all end sections to have rolled edges for reinforcement (see Section A-A). The reinforced edges are to be supplemented with 2" x 2" x ¼" galv. angle for 60" through 72" dia. and 2½" x 2½" x ¼" galv. angle for 78" and 84" dia.. Angles to be attached by galv. ⅜" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
3. Elongated pipes shall be factory preformed so that the vertical diameter shall be 5% greater and the horizontal diameter 5% less than a circular pipe.
4. Coupling bands shall be two-piece for pipes larger than 36" as shown in Section C-C & D-D details. For pipes 36" and smaller, a one-piece band is acceptable.
5. ½" x 8" bolts may be used as a substitute for the ½" x 6" bolts shown in the details.
6. Coupling bands wider than 14" may be used if a minimum of four ½" bolts with maximum spacing of 5½" are used for the connection.
7. Length of spot welds shall be minimum ½".

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
08-06-13	
REVISIONS	
DATE	CHANGE

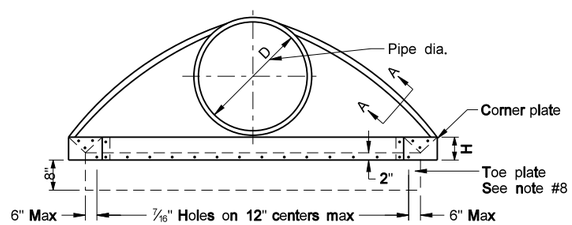
This document was originally issued and sealed by Terrence R. Udland, Registration Number PE- 2674 , on 08/06/2013 and the original document is stored at the North Dakota Department of Transportation

CORRUGATED ALUMINUM PIPE CULVERT AND END SECTIONS
(ROUND PIPE)

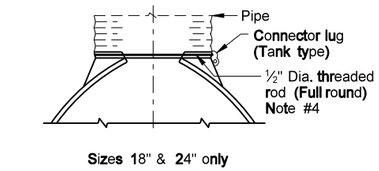
D-714-06



PLAN



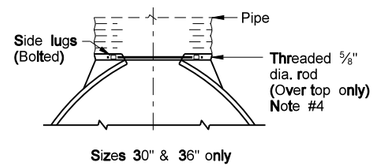
ELEVATION



Sizes 18" & 24" only

1/2" Dia. threaded rod	
Pipe size	Length
18"	65"
24"	83"

2½" Threaded length both ends. ½"-13 UNC thread.

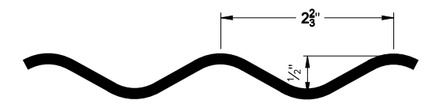


Sizes 30" & 36" only

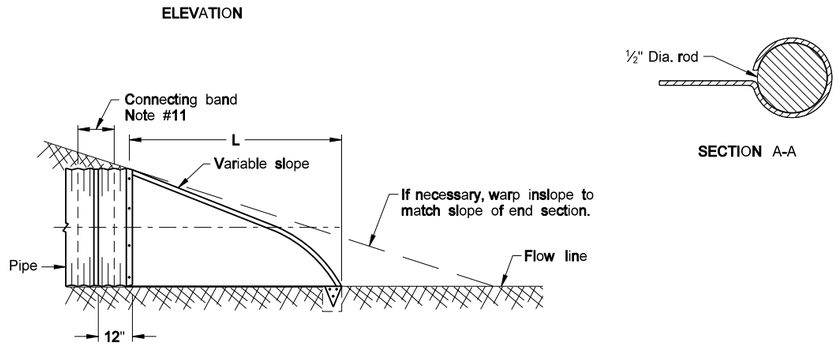
ROD CONNECTION DETAIL

5/8" Dia. threaded rod	
Pipe size	Length
30"	22¼"
36"	25⅞"

1¾" Thread length both ends. ⅝"-11 UNC thread



2⅔" x ½" CORRUGATIONS



SECTION A-A

TYPICAL CROSS SECTION
(Showing connector section)

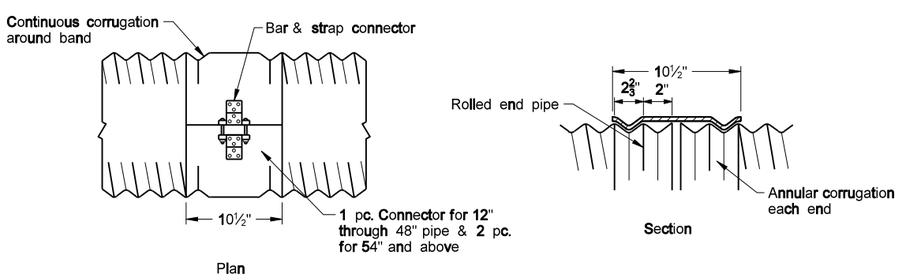
END SECTION										
* * PIPE DIA.	WATERWAY AREA	GALV. THICK.	DIMENSIONS						APPROX. SLOPE	BODY
			A	B	H	L	W			
IN	SQ FT		IN	IN	IN	IN	IN		RATE	PIECE
18	1.8	0.060	8	10	6	31	36		2½:1	1
24	3.1	0.060	10	13	6	41	48		2½:1	1
30	4.9	0.075	12	16	8	51	60		2½:1	1 or 2
36	7.1	0.075	14	19	9	60	72		2½:1	2
42	9.6	0.105	16	22	11	69	84		2½:1	2
48	12.6	0.105	18	27	12	78	90		2¼:1	2
54	16.0	0.105	18	30	12	84	102		2 :1	2
* 60	19.6	0.105	18	33	12	87	114		1¾:1	3
* 66	23.8	0.105	18	36	12	87	120		1½:1	3
* 72	28.3	0.105	18	39	12	87	126		1 1/3:1	3
* 78	33.2	0.105	18	42	12	87	132		1¼:1	3
* 84	38.5	0.105	18	45	12	87	138		1 1/6:1	3

* These sizes have 0.135" thick center panels.

* * Pipe diameter is equal to dimension "D" of end section.

Manufacturers tolerances of above dimensions will be allowed.

78" and 84" diameter pipe shall be 5% vertically elongated.



CONNECTING BAND DETAILS FOR HELICAL, WELDED-SEAM CULVERT

NOTES:

1. End sections shall be made from aluminum alloy 3004-0, clad 5% each side with alloy 7072.
2. Corner plate shall be the same material and thickness as end section.
3. Rivets shall be aluminum alloy 6053-T4.
4. Threaded rods shall be aluminum alloy 6061-T6.
5. Connector & side lugs, bolts, and nuts shall be hot-dipped galvanized steel.
6. Multiple panel bodies shall have 2" lap seams which are to be tightly joined with ⅜" diameter rivets spaced 6" c. to c.
7. Top edge of all end sections to have rolled edge reinforcement (See section A-A). The rolled edge is to be supplemented with 2"x2"x¼" aluminum alloy angle for 60" through 72" diameter and 2½"x2½"x¼ angle for 78" and 84" diameter. Angles to be attached by ⅜" dia. bolts and nuts. Angles are to extend from pipe to the corner wing bend.
8. Aluminum alloy toe plate required on end sections for pipe of 30" diameter or larger. Thickness of toe plate to be same as end section. Where toe plate is needed, the toe plate, nuts, and bolts are to be included in price bid for end sections.
9. Connector section, when specified, shall be corrugated aluminum alloy pipe culvert.
10. Reinforcement for edge of end section shall be alloy 6063-F.
11. Pipe and connection bands shall conform to applicable sections of NDDOT Standard specifications and to AASHTO M-196 and M-211.

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

10-1-86

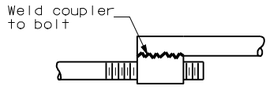
REVISIONS

DATE	CHANGE
04-28-89	Toe plate note
06-25-03	Revised layout
12-01-04	PE Stamp added
12-08-08	Removed min/max fill info

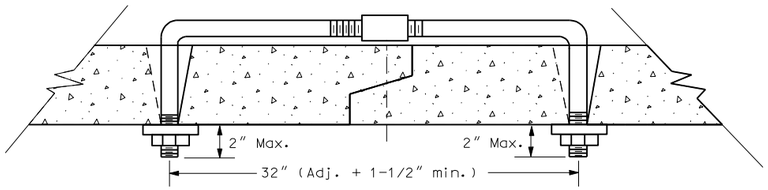
This document was originally issued and sealed by Terrence R. Udland, Registration Number PE- 2674, on 12/08/2008 and the original document is stored at the North Dakota Department of Transportation

D-714-22

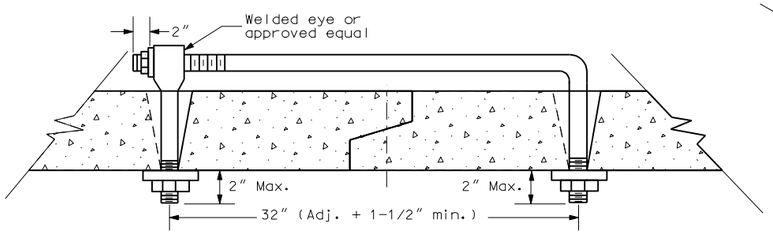
CONCRETE PIPE TIES



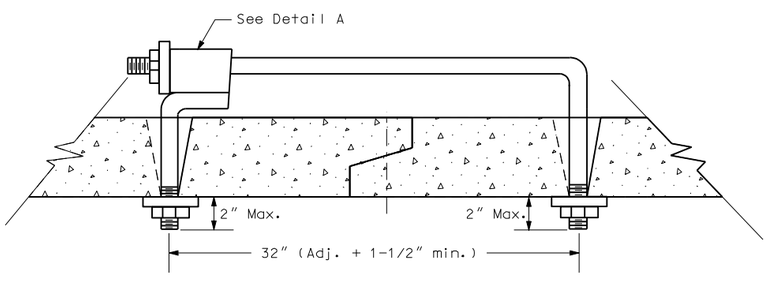
TOP VIEW



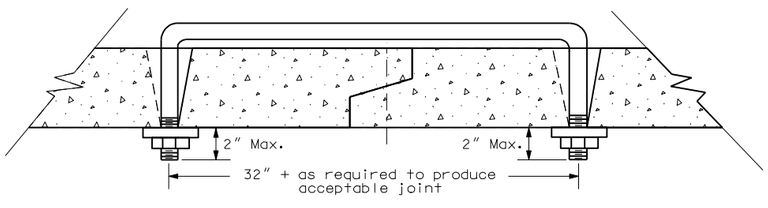
ADJUSTABLE TIE



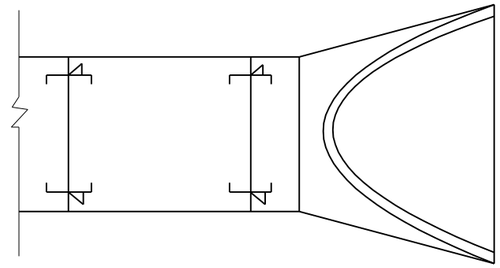
EYE BOLT TIE

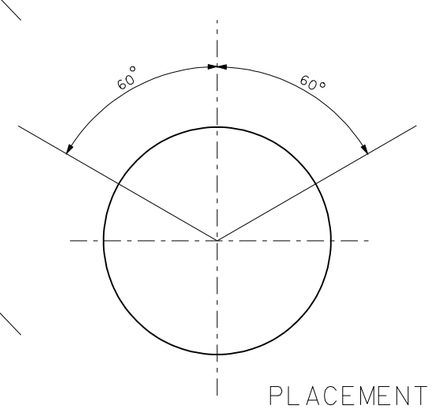


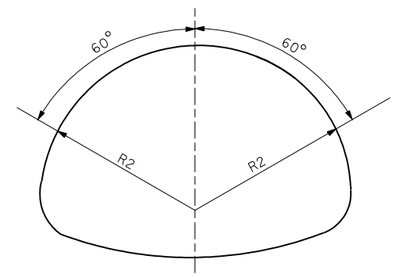
WELDED PIPE TIE



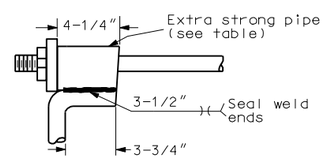
U BOLT TIE





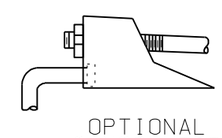


PLACEMENT OF HOLES



DETAIL A

Thread Dia.	E.S. Pipe I.D.
5/8"	3/4"
3/4"	1"
1"	1-1/4"



OPTIONAL CANOPY TIE

REQUIRED SIZE OF TIE BOLTS

Pipe Size (Inches)	Thread Dia.	Pipe Size (Inches)	Thread Dia.	Pipe Size (Inches)	Thread Dia.
12	5/8" (See note 2)	30	3/4"	72	1"
15		33		78	
18		36		84	
21		42		90	
24		48		96	
27		54		102	
		60		108	
		66		120	
				132	

NOTES:

1. Pipe size listed is inside diameter of round pipe or equivalent diameter of pipe arch.
2. Nuts and washers are not required on inside of 21" diameter pipe or less.
3. Ties to be used only to hold pipe sections together, not for pulling sections tight.
4. Tie bolts shall be painted after fabrication with one coat of zinc chromate iron oxide paint. Threaded portion of rods do not have to be painted.
5. Holes in pipe to accommodate the tie bolts can be precast or drilled. Tapered holes will be permitted when precast. When existing pipe are extended or salvaged and relayed, the contractor will be required to drill the necessary holes.
6. The contractor has the option of selecting the type of tie bolt to be used. The type selected shall be approved by the engineer.
7. The cost of precasting or drilling the required holes and furnishing and installing the tie bolts shall be included in the price bid for reinforced concrete pipe culverts.
8. All concrete pipe joints will be tied including the end section joints. Tie bolts are not required on storm sewer pipe unless specifically noted in the plans.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

10-1-86

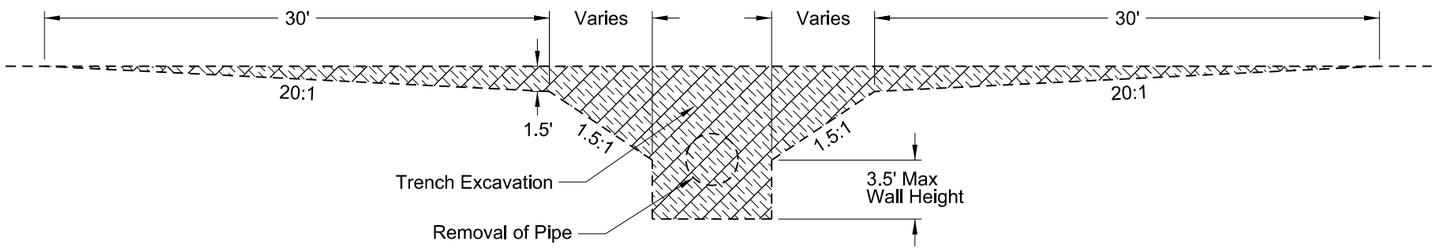
REVISIONS

DATE	CHANGE
12-09-94	Notes
06-26-03	Layout revisions
12-01-04	PE Stamp added

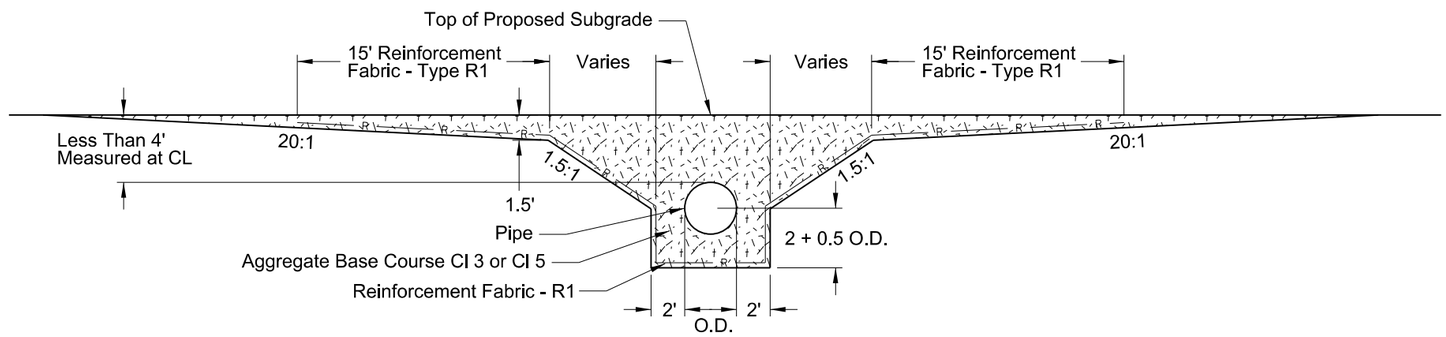
This document was originally issued and sealed by MARK S GAYDOS, Registration Number PE-4518, on 12/01/04 and the original document is stored at the North Dakota Department of Transportation

TRANSVERSE MAINLINE PIPE EXCAVATION AND INSTALLATION DETAIL FOR PIPES 4 FEET OR LESS BELOW THE TOP OF THE PROPOSED SUBGRADE

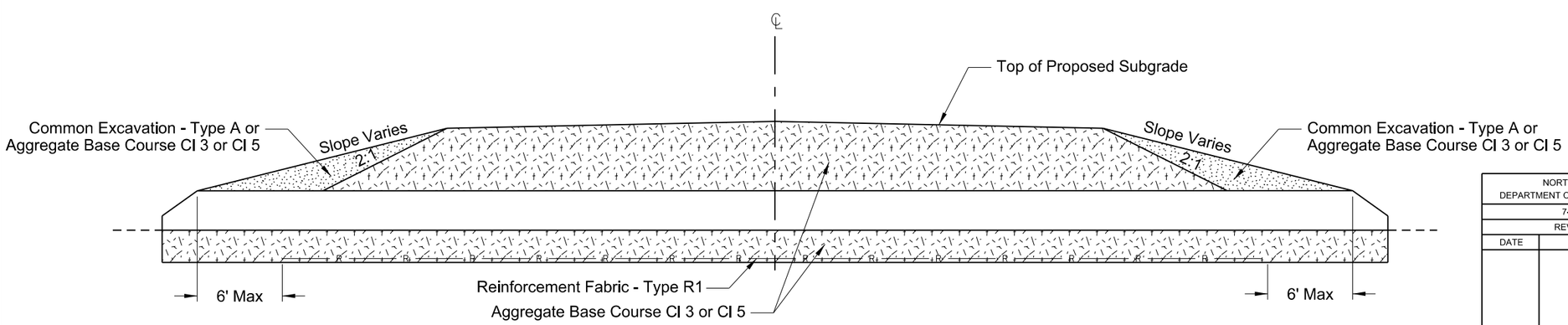
D-714-26



EXCAVATION DETAIL - PROFILE VIEW



INSTALLATION DETAIL - PROFILE VIEW



CROSS SECTION

Pay Items
1) Pipe*
2) Reinforcement Fabric - Type R1
3) Removal of Pipe (if required)

*Included in Pipe Pay Item
1) Pipe
2) Trench Excavation
3) Aggregate Base Course Cl 3 or Cl 5
4) Common Excavation - Type A

NOTES:

1) This drawing applies to new/replaced mainline and paved intersection roadway pipes only (including ramps). It does not include pipes in approaches.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
7-26-13	
REVISIONS	
DATE	CHANGE

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