

MARSHALL MOLDS PROCEDURE #20

Revised 6/14/2002

Equipment Checked: **MARSHALL MOLDS (AASHTO T 245)**

Purpose:

This procedure provides instructions for checking the critical dimension of compressive strength, Marshall and Hveem molds.

Inspection Equipment Required:

1. Calipers, capable of measuring an inside diameter of 4 in. and readable to 0.001 in.

Tolerance:

The diameter of the molds checked shall meet the dimensional tolerances specified in the applicable test method listed above.

Procedure:

1. Measure and record the inside diameter of the mold to the nearest 0,001 in. Rotate the mold 90 degrees (1/4 turn) and measure and record the inside diameter again.
2. Turn the mold over and repeat Step 1.

